

Pressure independent control valve (PICV) FLOWMATIC®

145 series



01262/20 EN

replaces dp 01262/19.01 GB



Function

The pressure independent control valve is a device composed of an **automatic flow rate regulator** and a **control valve** with actuator.

The device can adjust flow rate and keep it constant in the presence of changing differential pressure conditions of the circuit in which it is installed.

Flow rate is adjusted in two different ways:

- manually on the **automatic flow rate regulator**, to restrict the maximum value
- automatically by the **control valve in** combination with a proportional (0–10 V) or ON/OFF actuator, in accordance with the thermal load requirements of the section of the circuit to be controlled.

The pressure independent control valve (PICV) is supplied complete with connections for upstream and downstream pressure test ports for checking of operating conditions.

The device can be used in air-conditioning systems.

Product range

Series 145..4	Pressure independent control valve	sizes DN 15 (1/2" and 3/4"), DN20 (1") and DN25 (1 1/4")
Series 145..7	Pressure independent control valve with pressure test ports	sizes DN 15 (1/2" and 3/4"), DN 20 (1") and DN25 (1 1/4")
Code 145013	Proportional linear actuator for 145 series control valve	24 V electric supply (ac/dc)
Code 656524	Proportional thermo-electric actuator for 145 series control valve	24 V electric supply (ac/dc)
6565 series	Thermo-electric actuator for 145 series control valve	electric supply 230 V (ac) or 24 V (ac/dc)

Technical specifications

Materials

Body:	dezincification-resistant alloy CR EN 12165 CW602N
Headwork	dezincification-resistant alloy CR EN 12164 CW602N
Control stem and piston:	stainless steel EN 10088-3 (AISI 303)
Obturator seat:	- (H20): dezincification resistant alloy CR EN 12164 CW602N - (H40, H80 and 1H2): PTFE - (1H8, 3H0 and 3H7) : stainless steel EN 10088-3 (AISI 303)
Obturator:	EPDM
Pressure regulator diaphragm:	EPDM
Springs:	stainless steel EN 10270-3 (AISI 302)
Seals:	EPDM
Seals:	non-asbestos fibre
Pre-adjustment indicator:	PA6G30
Knob:	PA6

Connections

- main: 1/2", 3/4", 1" and 1 1/4" M (ISO 228-1)
- for actuators code 145013 and series 6565: M30 p.1,5
- pressure test ports: 1/4" F (ISO 228-1) with cap

Performance

Medium:	water, glycol solutions
Max. percentage of glycol:	50 %
Max. working pressure:	25 bar
Max. differential pressure with actuator code 145013 and 6565 series:	4 bar
Working temperature range:	-20–120 °C
Nominal Δp control range:	25–400 kPa
Flow rate regulation range:	(H20): 0,02–0,2 m ³ /h (H40): 0,08–0,4 m ³ /h (H80): 0,08–0,8 m ³ /h (1H2): 0,12–1,2 m ³ /h (1H8): 0,18–1,8 m ³ /h (3H0): 0,30–3,0 m ³ /h (3H7): 0,37–3,7 m ³ /h

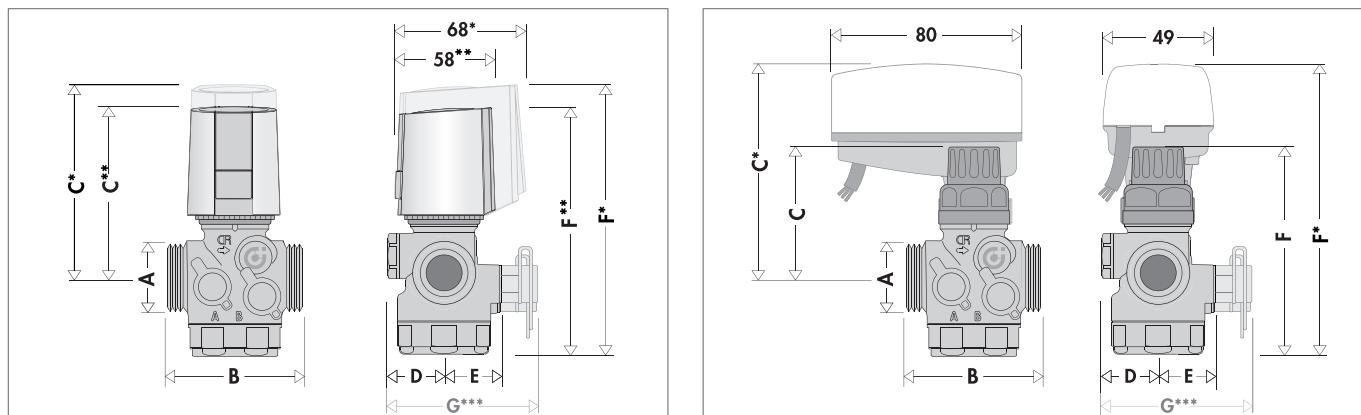
- Accuracy: ± 5% of the set-point
- Leakage: class V in accordance with EN 60534-4
- Type: diaphragm

Actuators / thermo-electric actuators compatible with series 145 valves

				
	145013	656524	656502	656504
	–	Normally closed	Normally closed	
Type	Actuator	Thermo-electric actuator	Thermo-electric actuator	
Electric supply	24 V		230 V	24 V
Power consumption	2,5 VA (ac) • 1,5 W (dc)		1,2 W	
Control signal	0 (2)–10 V 0 (4)–20 mA		0–10 V	
Opening and closing time*	approx. 35 s (*)		approx 200 s	
Protection class	IP 54		IP 54	
Ambient temperature range	0–50 °C		0–60 °C	
Feedback signal	0–10 V		0–10 V	
Supply cable length:	2 m		1 m	
Connection	M30 p.1,5		M30 p.1,5 (quick-coupling)	
Force	160 N		125 N	
Max. differential pressure	4 bar		4 bar	
Starting current	1,54 A		320 mA	550 mA
	300 mA			

* auto stroke detection

Dimensions



Code	DN	A	B	C**	C*	D	E	F**	F*	G***	Mass (kg)
14543. H20	15	1/2"	70	81	91	25	26	117	127	76	0,60
14544. H40	15	3/4"	70	81	91	25	26	117	127	76	0,60
14544. H80	15	3/4"	70	81	91	25	26	117	127	76	0,60
14555. H40	20	1"	72	81	91	25	26	117	127	76	0,62
14555. H80	20	1"	72	81	91	25	26	117	127	76	0,62
14555. 1H2	20	1"	72	81	91	25	26	117	127	76	0,62
14566. 1H8	25	1 1/4"	90	85	95	30	36	136	146	86	1,14
14566. 3H0	25	1 1/4"	90	85	95	30	36	136	146	86	1,14
14566. 3H7	25	1 1/4"	90	85	95	30	36	136	146	86	1,14

* Actuator code **656524**

*** Only for codes **145..7**

** Actuators codes **656502 - 656504**

Code	DN	A	B	C	C*	D	E	F	F*	G***	Mass (kg)
14543. H20	15	1/2"	70	59	96	25	26	95	132	76	0,60
14544. H40	15	3/4"	70	59	96	25	26	95	132	76	0,60
14544. H80	15	3/4"	70	59	96	25	26	95	132	76	0,60
14555. H40	20	1"	72	59	96	25	26	95	132	76	0,62
14555. H80	20	1"	72	59	96	25	26	95	132	76	0,62
14555. 1H2	20	1"	72	59	96	25	26	95	132	76	0,62
14566. 1H8	25	1 1/4"	90	63	100	30	36	114	151	86	1,14
14566. 3H0	25	1 1/4"	90	63	100	30	36	114	151	86	1,14
14566. 3H7	25	1 1/4"	90	63	100	30	36	114	151	86	1,14

* Actuator code **145013**

*** Only for codes **145..7**

Product range

With pressure test ports.

Code	DN	Conn.	Flow rate range (m³/h)
145437 H20	15	1/2"	0,02÷0,20
145447 H40	15	3/4"	0,08÷0,40
145447 H80	15	3/4"	0,08÷0,80
145557 H40	20	1"	0,08÷0,40
145557 H80	20	1"	0,08÷0,80
145557 1H2	20	1"	0,12÷1,20
145667 1H8	25	1 1/4"	0,18÷1,80
145667 3H0	25	1 1/4"	0,30÷3,00
145667 3H7	25	1 1/4"	0,37÷3,70

Without pressure test ports.

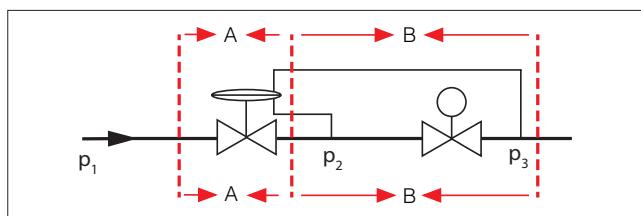
Code	DN	Conn.	Flow rate range (m³/h)
145434 H20	15	1/2"	0,02÷0,20
145444 H40	15	3/4"	0,08÷0,40
145444 H80	15	3/4"	0,08÷0,80
145554 H20	20	1"	0,02÷0,20
145554 H40	20	1"	0,08÷0,40
145554 H80	20	1"	0,08÷0,80
145554 1H2	20	1"	0,12÷1,20
145664 1H8	25	1 1/4"	0,18÷1,80
145664 3H0	25	1 1/4"	0,30÷3,00
145664 3H7	25	1 1/4"	0,37÷3,70

Operating principle

The pressure independent control valve (PICV) is designed to regulate a flow rate of fluid that is:

- adjustable in accordance with the requirements of the part of the circuit controlled by the device;
- constant despite any variation in differential pressure conditions in the circuit.

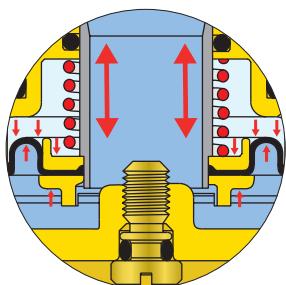
The device layout is shown in the diagram below:



Where:

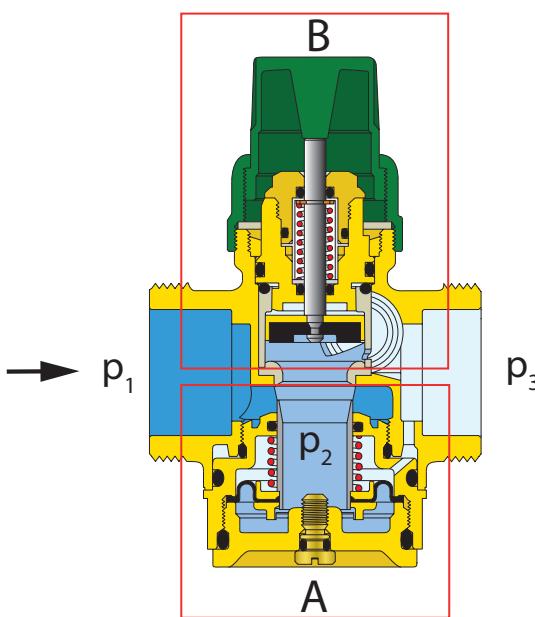
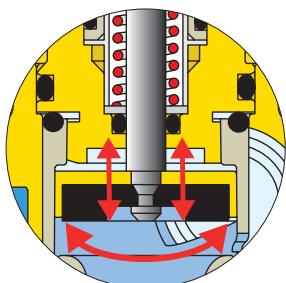
p_1 = upstream pressure
 p_2 = intermediate pressure
 p_3 = downstream pressure
 $(p_1 - p_3)$ = total valve Δp

a) Device **(A)** regulates Δp ($p_2 - p_3$) and keeps it constant across the device **(B)** by means of an automatic action (balancing between the force generated by the differential pressure and the internal opposing spring). If $(p_1 - p_3)$ increases the internal Δp regulator reacts to close the core and maintains $(p_2 - p_3) = \text{constant}$; in these conditions the flow rate will remain constant.



b) Device **(B)** regulates flow rate G by changing its bore cross section. The change in bore cross section determines hydraulic coefficient value (K_v) of regulator device **(B)**, which remains constantly at:

- a manually pre-set value
- the value determined by the actuator's regulating action.

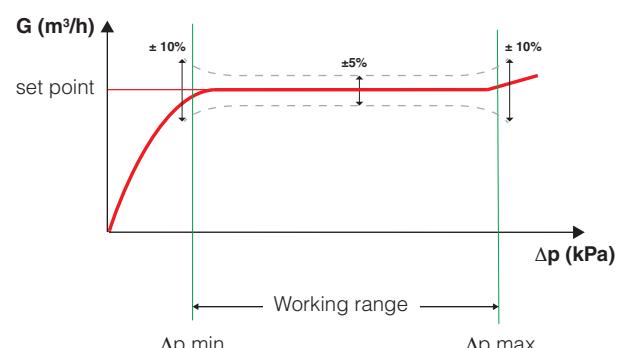


Concisely:

Since $G = K_v \times \sqrt{\Delta p}$

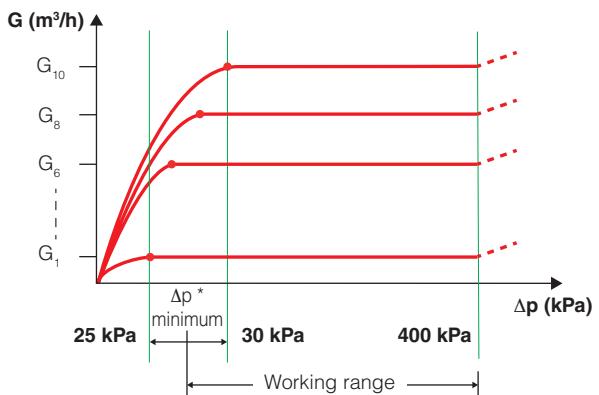
- by manually or automatically adjusting the device **(B)**, K_v value and consequently G value can be set;
- once G value has been set, it remains constant thanks to the action of **(A)** in response to circuit pressure changes.

Flow rate accuracy



Working range

For the device to keep the flow rate constant independently from the circuit's differential pressure conditions, total valve Δp (p_1-p_3) must be in the range from the minimum Δp value (see "Flow rate adjustment tables") and the maximum value of 400 kPa.



Construction details

Materials in dezincification resistant alloy and stainless steel

Valve body (1) and headwork (2) are made of dezincification resistant alloy while springs (3), control stem (4) and piston (5) are in stainless steel.

These materials prevent phenomena of corrosion, guarantee accuracy, reliable performance over time and a use compatible with glycols and additives, which are often used in the circuits of air conditioning systems.

EPDM obturator

EPDM obturator (6) provides a perfect seal in the case of complete closing of the valve for circuit shut-off.

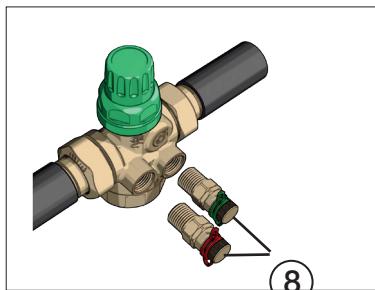
Compact and practical device

The easy-to-install valve features reduced dimensions and compact lines.

Protective knob (7) can be removed by hand easily for flow rate regulation purposes and actuator fitting.

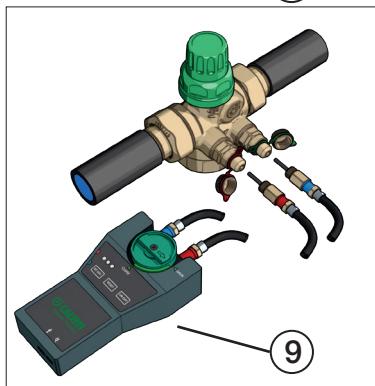
Pressure test ports

The valve is supplied, upstream and downstream, with connections for quick-fit pressure test ports (Caleffi code 100000) (8) to be fitted in the connections with the system cold and not in pressure.



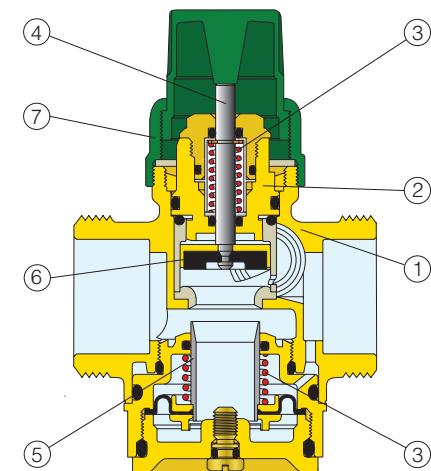
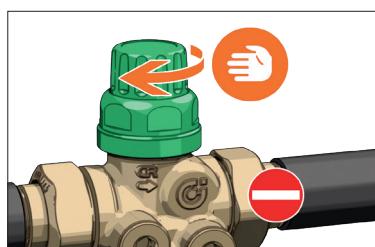
During operation the valve Δp generated by the fluid flow can be measured (with Caleffi differential pressure measuring station Caleffi code 130005/6) (9).

By comparing this value with the working Δp range, correspondence of the valve effective flow rate and the selected flow rate can be checked.



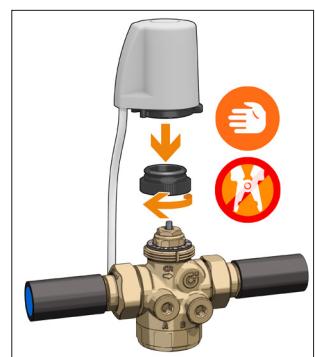
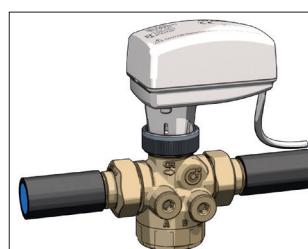
Shut-off

The knob can be used to shut-off the circuit zone controlled by the valve.



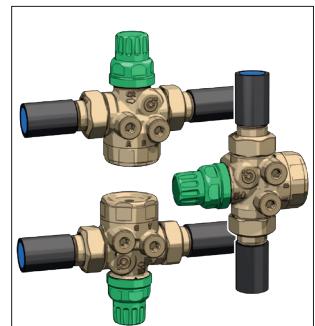
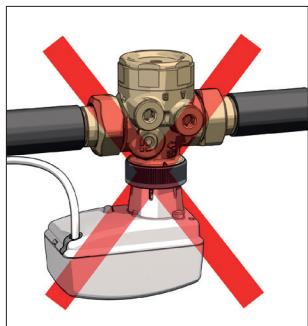
Use with actuators

The device is fitted to function with a proportional linear actuator (code 145013 and 656524). When controlled by a regulator, the valve can modulate the flow rate in accordance with the system thermal load. As alternative to a proportional linear actuator, the valve can also be controlled with an ON/OFF type thermo-electric actuator 6565 series, for simpler temperature control logic.



Installation versatility

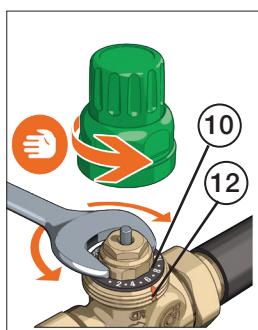
The valve without actuator can be installed in any position. With an actuator fitted the valve can be installed in any position except upside down.



Adjustment procedure

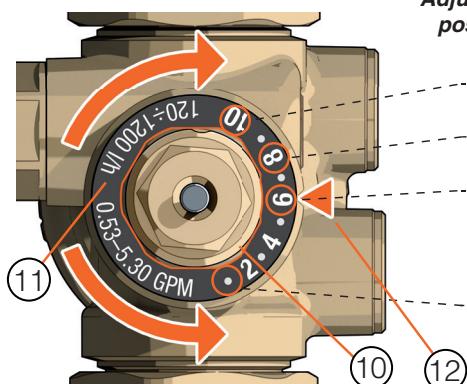
Maximum flow rate adjustment

Unscrew the protective cap by hand to gain access to the maximum flow rate locking nut (10), which can be turned



with a hexagonal key. The locking nut is fixed to a 10-position graduated scale, divided into steps corresponding to 1/10 of the maximum available flow rate, which is also shown on the scale (11). Turn the locking nut to the numerical position corresponding to the required flow rate (design flow rate), referring to the "Flow rate adjustment table". The notch (12) on the valve body is the physical positioning reference.

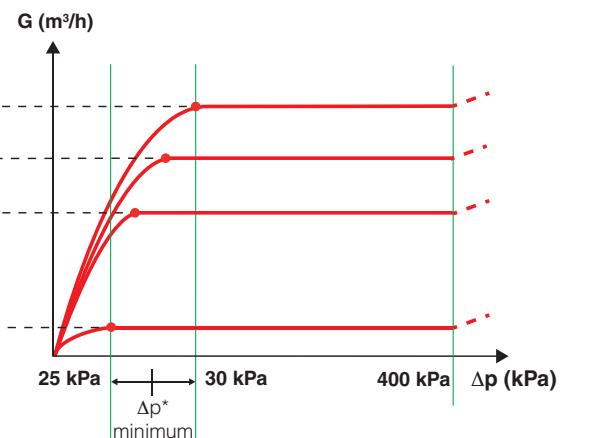
Such operation does not reduce obturator total stroke (full stroke modulation).



Adjustment position

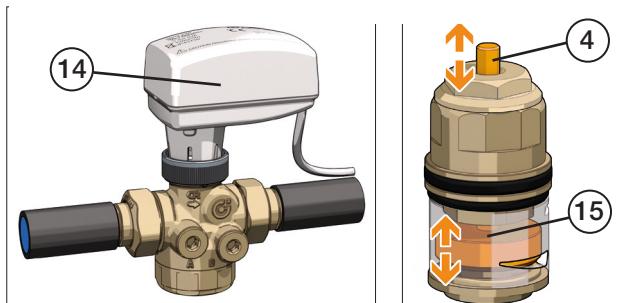
Gmax_x

G (m³/h)



Automatic flow rate adjustment with actuator and external regulator

After adjusting the maximum flow rate, fit the actuator (0–10 V) code 145013 (14) to the valve. Under the control of an external regulator the actuator can automatically adjust the flow rate from the maximum set value (E.g.: **Gmax₈**) to the minimum value in accordance with the thermal load to be controlled. The actuator acts on the vertical displacement of control stem (4). This results in additional opening/closing, on the maximum bore cross section, by the internal obturator (15). For example, if the maximum flow rate has been set to position 8, the flow rate can be adjusted automatically by the actuator from **Gmax₈** to completely closed (zero flow rate).



Flow rate adjustment curve

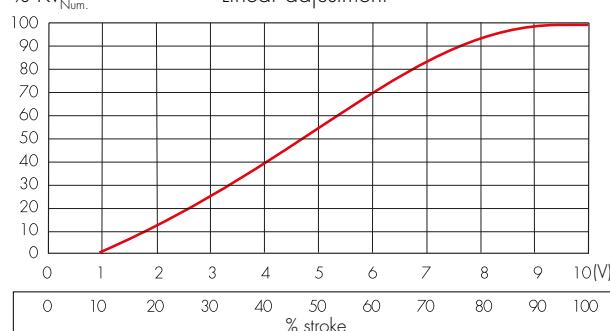
The valve adjustment curve is of the linear type. An increase or decrease in the valve opening cross section corresponds to a directly proportional increase or decrease of the device's hydraulic coefficient Kv.

The motor is factory configured with linear adjustment.

It is possible to obtain an equal-percentage adjustment (see diagram below) setting the actuator (code 145013) for this operation by means of the dedicated switch inside it (see specific instruction sheet). In this way the control signal is managed to obtain an equal percentage adjustment.

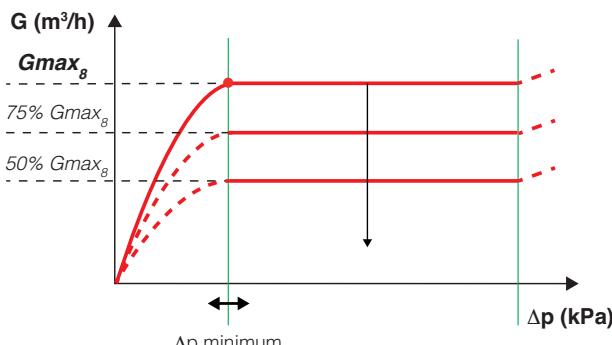
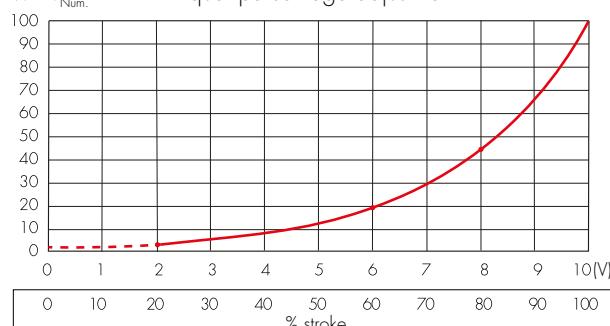
% Kv_{Num.}

Linear adjustment



% Kv_{Num.}

Equal percentage adjustment



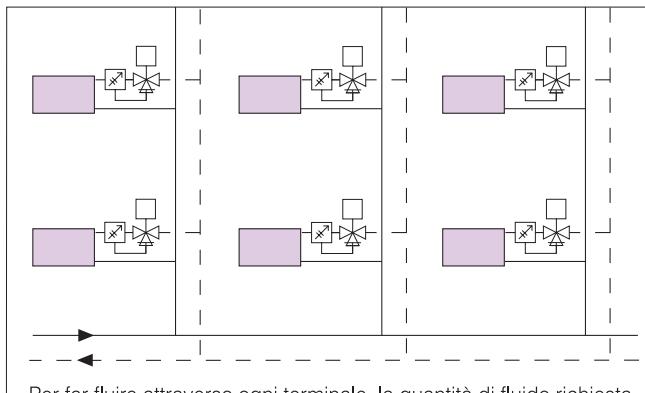
Flow rate adjustment table

Code locking nut colour	range G Δp min	Adjustment position									
		1	2	3	4	5	6	7	8	9	10
145... H20 ●	0,02-0,20 (m^3/h)	0,02	0,04	0,06	0,08	0,10	0,12	0,14	0,16	0,18	0,20
	0,09-0,90 (GPM)	0,09	0,18	0,27	0,36	0,45	0,54	0,63	0,72	0,81	0,90
	Δp min (kPa) (psi)	25 3,6	25 3,6	25 3,6	25 3,6	25 3,6	25,5 3,7	25,5 3,7	26 3,8	26 3,8	26 3,8
145... H40 ○	0,08-0,40 (m^3/h)	—	0,08	0,12	0,16	0,20	0,24	0,28	0,32	0,36	0,40
	0,35-1,75 (GPM)	—	0,35	0,53	0,70	0,88	1,05	1,23	1,40	1,58	1,75
	Δp min (kPa) (psi)	— 3,6	25 3,6	25,5 3,7	26 3,8	26,5 3,8	26,5 3,8	27 3,8	27 3,9	27 3,9	27 3,9
145... H80 ●	0,08-0,80 (m^3/h)	0,08	0,16	0,24	0,32	0,40	0,48	0,56	0,64	0,72	0,80
	0,35-3,50 (GPM)	0,35	0,70	1,05	1,40	1,75	2,10	2,45	2,80	3,15	3,50
	Δp min (kPa) (psi)	25 3,6	25 3,6	25,5 3,7	26 3,8	26 3,8	27 3,9	27,5 4,0	28 4,1	28,5 4,1	29 4,2
145... 1H2 ●	0,12-1,20 (m^3/h)	0,12	0,24	0,36	0,48	0,60	0,72	0,84	0,96	1,08	1,20
	0,53-5,30 (GPM)	0,53	1,06	1,59	2,12	2,65	3,18	3,71	4,24	4,77	5,30
	Δp min (kPa) (psi)	25 3,6	25 3,6	25,5 3,7	26 3,8	26,5 3,8	26,5 3,8	27 3,8	27,5 3,9	28 4,0	28 4,1
145... 1H8 ●	0,18-1,80 (m^3/h)	0,18	0,36	0,54	0,72	0,90	1,08	1,26	1,44	1,62	1,80
	0,80-8,00 (GPM)	0,80	1,60	2,40	3,20	4,00	4,80	5,60	6,40	7,20	8,00
	Δp min (kPa) (psi)	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1
145... 3H0 ●	0,30-3,00 (m^3/h)	0,30	0,60	0,90	1,20	1,50	1,80	2,10	2,40	2,70	3,00
	1,30-13,00 (GPM)	1,30	2,60	3,90	5,20	6,50	7,80	9,10	10,40	11,70	13,00
	Δp min (kPa) (psi)	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1	35 5,1
145... 3H7 ○	0,37-3,70 (m^3/h)	0,37	0,74	1,11	1,48	1,85	2,22	2,59	2,96	3,33	3,70
	1,65-16,50 (GPM)	1,65	3,30	4,95	6,60	8,25	9,90	11,55	13,20	14,85	16,50
	Δp min (kPa) (psi)	48 6,96	48 6,96	48 6,96	48 6,96	45 6,53	45 6,53	43 6,24	43 6,24	43 6,24	43 6,24

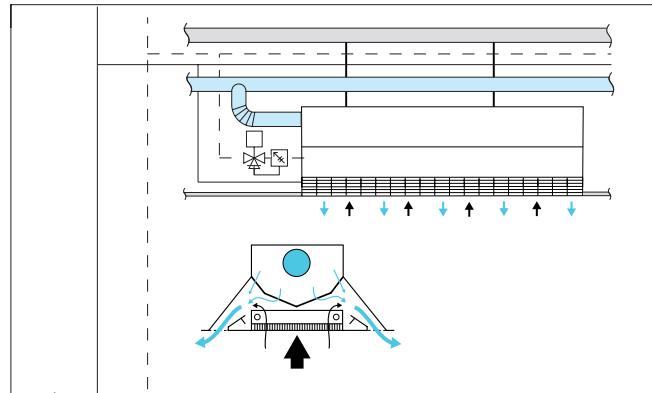
Minimum differential pressure required

To choose the pump you need to add the minimum pressure difference required by the device to the fixed head losses of the most disadvantaged circuit. This value corresponds to working range starting Δp_{min} value shown in the table ($H_{pump} = \Delta p_{circuit} + \Delta p_{min}$).

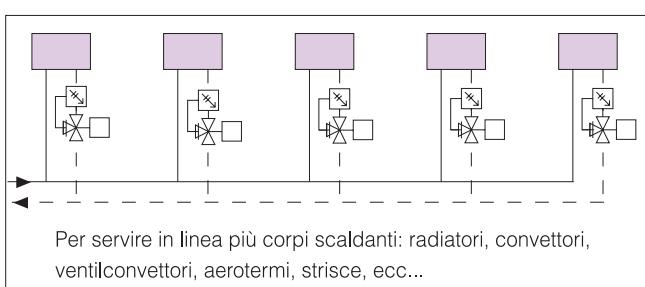
Applicazioni della valvola di regolazione indipendente dalla pressione ()



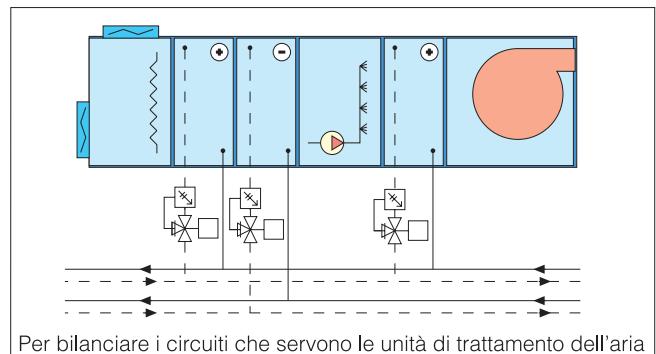
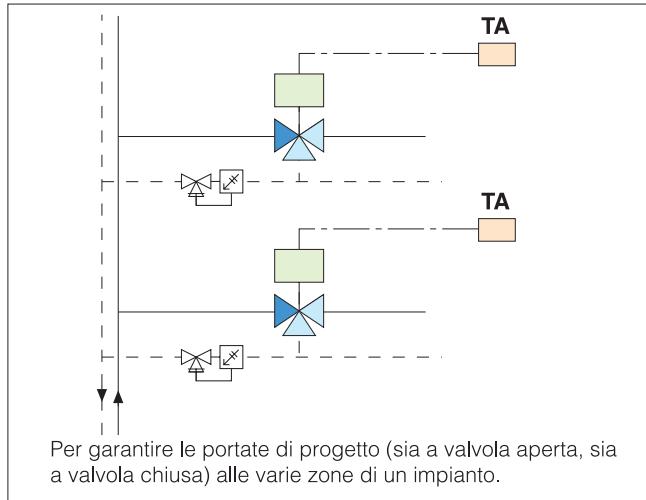
Per far fluire attraverso ogni terminale, la quantità di fluido richiesta.



Per regolare la portata nelle applicazioni con travi fredde.



Per servire in linea più corpi scaldanti: radiatori, convettori, ventilconvettori, aerotermini, strisce, ecc...



Accessories

145 FLOWMATIC®



Proportional linear actuator for 145 series control valve.
Electric supply: 24 V (ac/dc).
Running power consumption: 1,5 W (dc), 2,5 VA (ac).
Control signal: 0–10 V.
Feedback signal: 0–10 V.
Ambient temperature range: 0–50 °C.
Protection class: IP 54.
Connection: M 30 p.1,5.
Supply cable length: 2 m.

Code	Voltage V	Control signal	Feedback signal
145013	24	0–10 V	0–10 V

656524



Proportional thermo-electric actuator for 145 series control valve.
Quick-coupling installation with clip adaptor. Normally closed.
Electric supply: 24 V (ac/dc).
Running power consumption: 1,2 W.
Control signal: 0–10 V.
Feedback signal: 0–10 V.
Ambient temperature range: 0–60 °C.
Protection class: IP 54.
Connection: M 30 p.1,5.
Supply cable length: 1 m.

Code	Voltage V	Control signal	Feedback signal
656524	24	0–10 V	0–10 V

6565



Thermo-electric actuator.
Quick-coupling installation with clip adaptor.
Normally closed.
Electric supply: 24 V (ac/dc).
Running power consumption: 1 W.
Ambient temperature range: 0–60 °C.
Protection class: IP 54.
Connection: M 30 p.1,5.
Supply cable length: 1m.

Code	Voltage V	Control signal
656502	230	ON/OFF
656504	24	ON/OFF

130

Electronic flow rate and differential pressure measuring station.
Supplied with shut-off valves and connection fittings.
May be used for Δp measurements and setting of balancing valves.
Bluetooth® transmission between Δp measuring station and remote control unit.
Versions with remote control unit with Android® application for Smartphone and Tablet.



Measurement range: 0–1000 kPa.
static Pmax: 1000 kPa.
Electric supply from battery.



Caleffi Smart Balancing
Smartphone app available.
Download the version for your Android® mobile phone.

Code

130006	complete with remote control unit, with Android® app
130005	without remote control unit, with Android® app

100000

tech. broch. 01041



Couple of quick-fit pressure/temperature ports.
Brass body.
EPDM seals.
Max. working pressure: 30 bar.
Working temperature range: -5–130 °C
Connections: 1/4" M.



145

Union with seal.
Thread EN 10226-1

Code

145001	1/2" F x 3/8" M
145003	3/4" F x 1/2" M
145005	1" F x 3/4" M
145006	1" F x 1" M
145007	1 1/4" F x 1" M
145008	1 1/4" F x 1 1/4" M

SPECIFICATION SUMMARY

145..4 series FLOWMATIC®

Pressure independent control valve (PICV). Size DN 15 (from DN 15 to DN 25). Main connections 1/2" M (from 1/2" to 1 1/4") (ISO 228-1). Pressure test port connections 1/4" F (ISO 228-1) with cap. Connection for actuators code 145013 and actuators 6565 M30 p.1,5. Dezincification resistant alloy body and headwork. Control stem, piston and springs in stainless steel. Pressure regulator diaphragm, obturator and seals in EPDM. Asbestos-free fibre seals. Pre-adjustment indicator in PA6G30. Knob in PA6. Medium water and glycol solutions; maximum percentage of glycol 50 %. Maximum working pressure 25 bar. Maximum differential pressure with actuator code 145013 (and 6565 series) installed 5 bar. Working temperature range -20–120°C. Nominal Δp control range 25–400 kPa. Accuracy $\pm 5\%$ of the setpoint. Flow rate regulation range 0,02–0,2 m³/h (0,02–0,2 m³/h, 0,08–0,4 m³/h, 0,08–0,8 m³/h, 0,12–1,2 m³/h, 0,18–1,8 m³/h, 0,3–3 m³/h and 0,37–3,7 m³/h). The adjustment position does not affect the obturator stroke. Full stroke modulation. Flow rate pre-adjustment device with at least 10 reference positions and continuous adjustment. Leakage class V according to EN60534-4. Diaphragm pressure regulator.

145..7 series FLOWMATIC®

Pressure independent control valve (PICV) complete with quick-fit pressure/temperature ports. Size DN 15 (from DN 15 to DN 25). Main connections 1/2" M (from 1/2" to 1 1/4") (ISO 228-1). Connection for actuators code 145013 and actuators 6565. M30 p.1,5. Dezincification resistant alloy body and headwork. Control stem, piston and springs in stainless steel. Pressure regulator diaphragm, obturator and seals in EPDM. Asbestos-free fibre seals. Pre-adjustment indicator in PA6G30. Knob in PA6. Medium water and glycol solutions; maximum percentage of glycol 50 %. Maximum working pressure 25 bar. Maximum differential pressure with actuator code 145013 (and 6565 series) installed 5 bar. Working temperature range -20–120°C. Nominal Δp control range 25–400 kPa. Accuracy $\pm 5\%$ of the setpoint. Flow rate regulation range 0,02–0,2 m³/h (0,02–0,2 m³/h, 0,08–0,4 m³/h, 0,08–0,8 m³/h, 0,12–1,2 m³/h, 0,18–1,8 m³/h, 0,3–3 m³/h and 0,37–3,7 m³/h). The adjustment position does not affect the obturator stroke. Full stroke modulation. Flow rate pre-adjustment device with at least 10 reference positions and continuous adjustment. Leakage class V according to EN60534-4. Diaphragm pressure regulator.

Code 145013

Proportional linear actuator for 145 series control valve. Proportional linear actuator. Electric supply 24 V (ac/dc). Power consumption 2,5 VA (ac), 1,5 W (dc). Control signal 0 (2) - 10 V, 0 (4) - 20 mA. Feedback signal: 0–10 V. Protection class IP 54. Ambient temperature range 0–50 °C. Connection M30 p. 1,5. Electric supply cable length 2 m. Operating time (open-close) approx. 35 seconds.

Code 656524

Proportional thermo-electric actuator for 145 series control valve. Electric supply 24 V (ac/dc). Power consumption 1,2 W. Control signal 0–10 V. Feedback signal: 0–10 V. Protection class IP 54. Ambient temperature range 0–60 °C. Connection M30 p. 1,5. Electric supply cable length 1 m. Valve stroke automatic detection. Operating time (open-close) approx. 200 seconds

6565 series

Thermo-electric actuator. Normally closed. Electric supply 230 V (ac); 24 V (ac); 24 V (dc). Running power consumption 1 W. Protection class IP 54. Ambient temperature range 0–60 °C. Operating time (open-close) approx. 240 seconds. Electric supply cable length 1 m.

We reserve the right to make changes and improvements to the products and related data in this publication, at any time and without prior notice.