



Advanced Techniques for Integrating Brand-Authenticating DNA into Point-of-Sale Packaging Materials



Presented by:
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Discussion Agenda

- Landscape of Counterfeit Point-of-Sale Packaging
- Legitimate vs. Illegitimate Supply Chains
- Description/Application of Equipment and Processes
- Experimental Design & Results
- Discussion/Conclusions

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- Global supply chain complex, highly interconnected.
- Difficult to determine source of a finished product.
- Difficult to verify product safety, ethical production, environmentally friendly.
- Consumer trust.
- Inherent trust that retail merchants ensure products are genuine.

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Examples of how counterfeits directly threaten health, safety and lives of the consuming public:

- According to the World Health Organization and INTERPOL, 50% of medications for malaria and 10 percent for tuberculosis are fake - possible to kill approximately 700,000 persons per year.
- According to Oceana, one-third of all fish samples collected from 674 retail outlets in 21 states were mislabeled.
 - 59% of 46 fish species tested were mislabeled.
 - Fish with high mercury content were sold to customers who had ordered safer fish.

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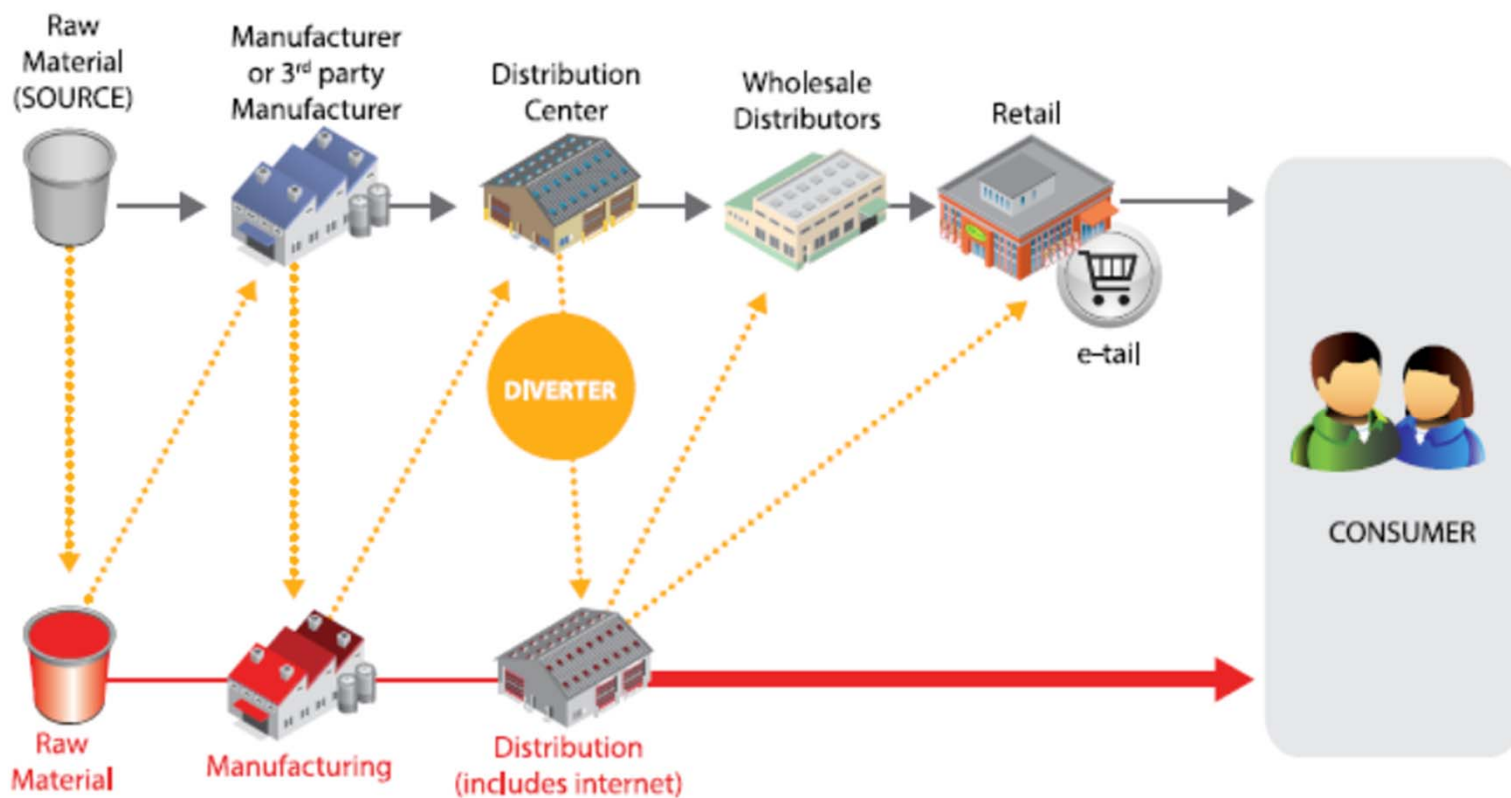
- Long term impacts from counterfeits are multi-faceted.

Negative effects

- 1) Lost sales
- 2) Lost brand value
- 3) Consumers, health and safety risks
- 4) Low quality goods lead to higher cost for replacement
- 5) Lost tax and customs revenue
- 6) Increased enforcement cost
- 7) Risks to national security supply chains

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LEGITIMATE SUPPLY CHAIN



COUNTERFEIT SUPPLY CHAIN

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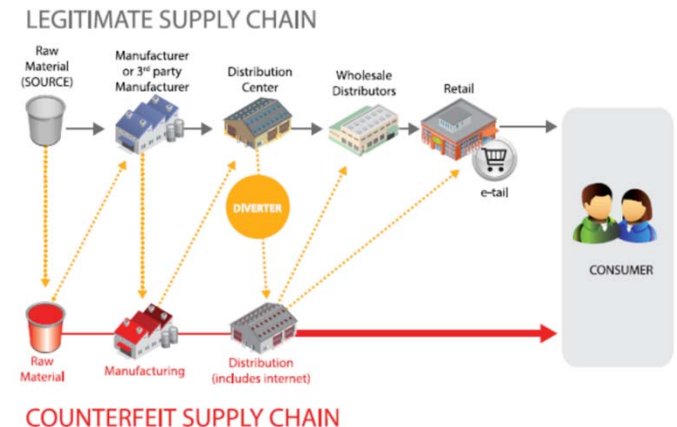
Reality 1 - Leakage and counterfeit entry can happen at nearly any point.

Reality 2 - Both supply chains can be independent.

Reality 3 - Aspects of legitimate supply chain can bleed into the counterfeit supply chain.

Reality 4 - Counterfeits can be introduced in the delivery of authentic product.

➡ All paths lead to the consumer.



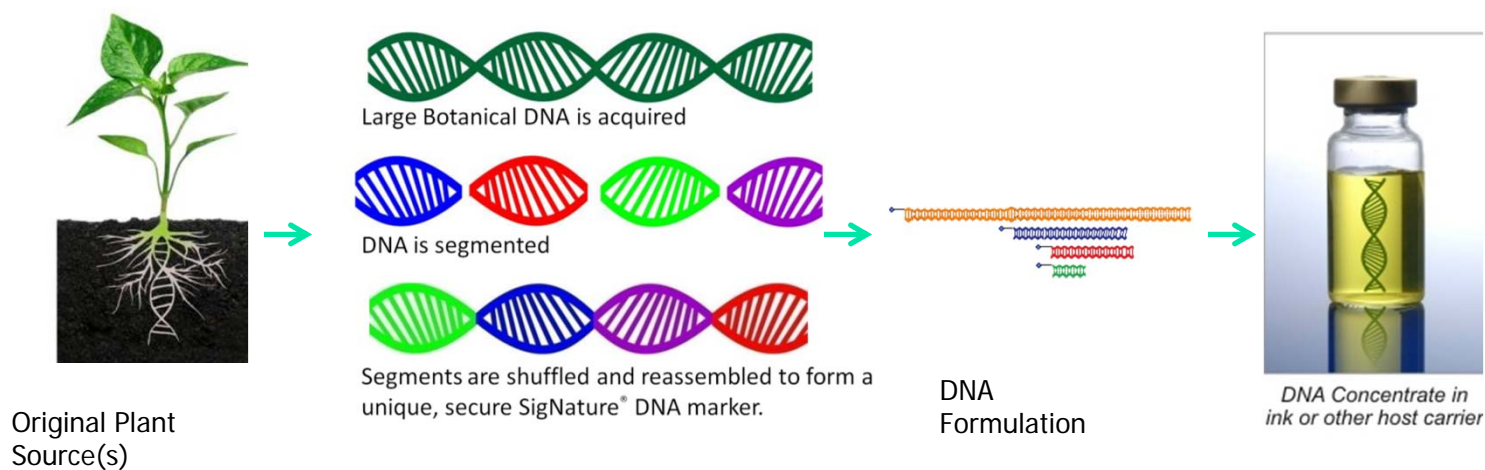
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Solution required:

- Verifiable authentication at each stage of the supply chain
 - Real-time transparency of chain of custody transfer
 - Court-defendable evidence for internal and external investigations
 - Measurable benefits
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- Provenance data required.
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- Theorized that “patented DNA” applied with use of atmospheric plasma surface treatment could provide a “product marker” which could survive the supply chain.

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DNA Marker Platform



Platform tested and verified to be highly resistant to UV radiation, heat, cold, vibration, and other extreme environmental conditions across a broad spectrum of materials.

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Key DNA Marker Benefits

- Cannot be copied
- Flexibility - can be customized with unique identifier/s
- Protects the integrity of the product, and brand from point of origin to finished product.
- Does not impact on the product performance
- Can help to assure quality and performance
- Can be utilized at any point in the manufacturing process
- Scalable
- Economical

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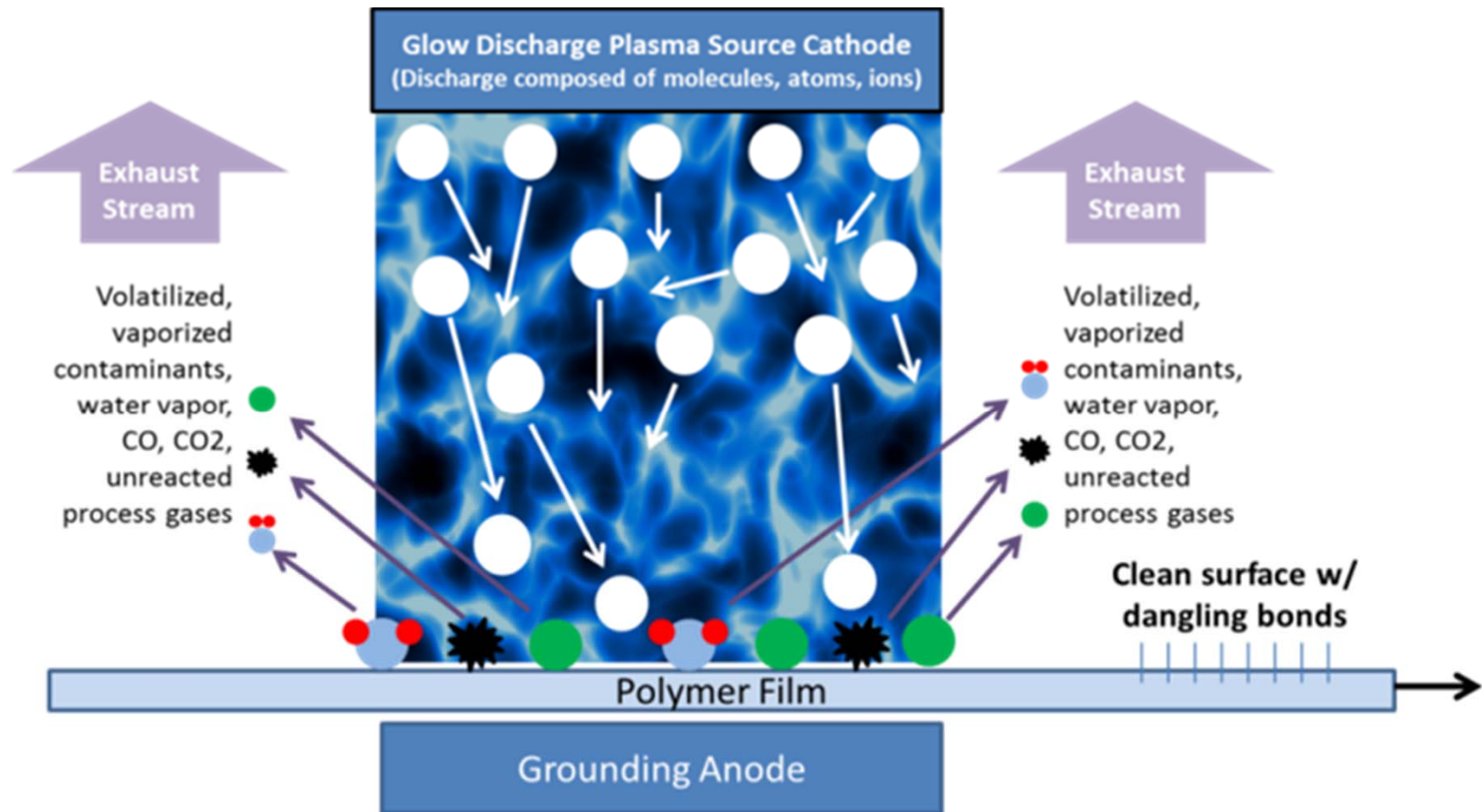
In-Field Marker Screening

- Marker chemistry remains invisible both under ambient and UV light.
- “Swab activation” of chemistry will make marker appear “red” under UV light.





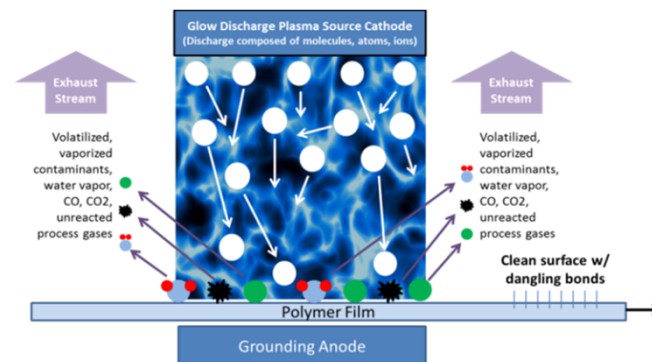
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Atmospheric pressure plasma activation technology consisted of treatment station, process gasses, electronic gas controls, and power supply.

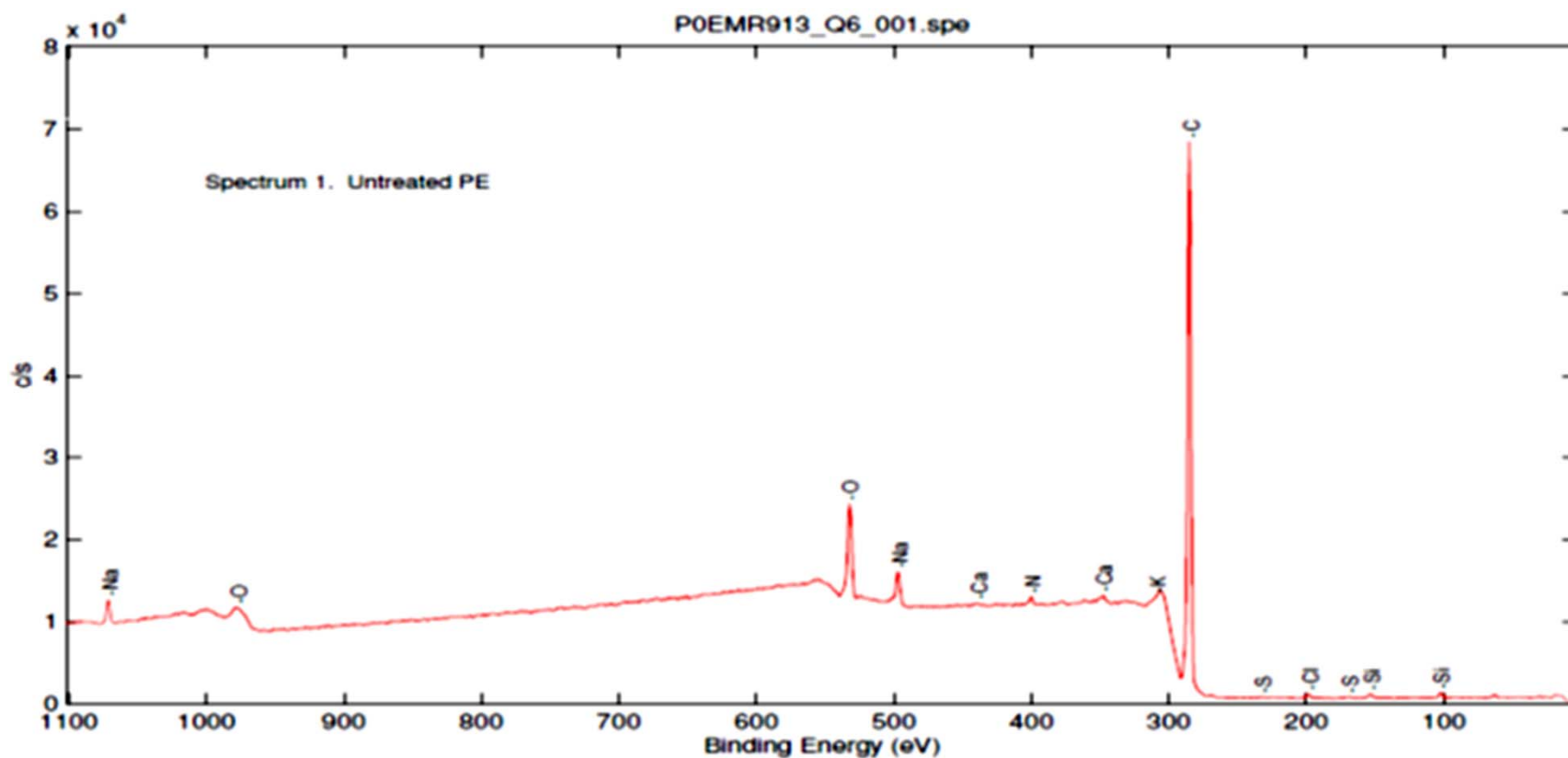
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- Proprietary DNA marker molecules provided by Applied DNA Sciences.
- ITW Pillar Technologies provided dilution atmospheric plasma CVD technology.
- DNA marker molecules reacted within plasma discharge above polyethylene film which was conveyed at 200 feet per minute at a prescribed watt density.
- N₂ and O₂ plasma gases excited under RF power at a defined frequency.



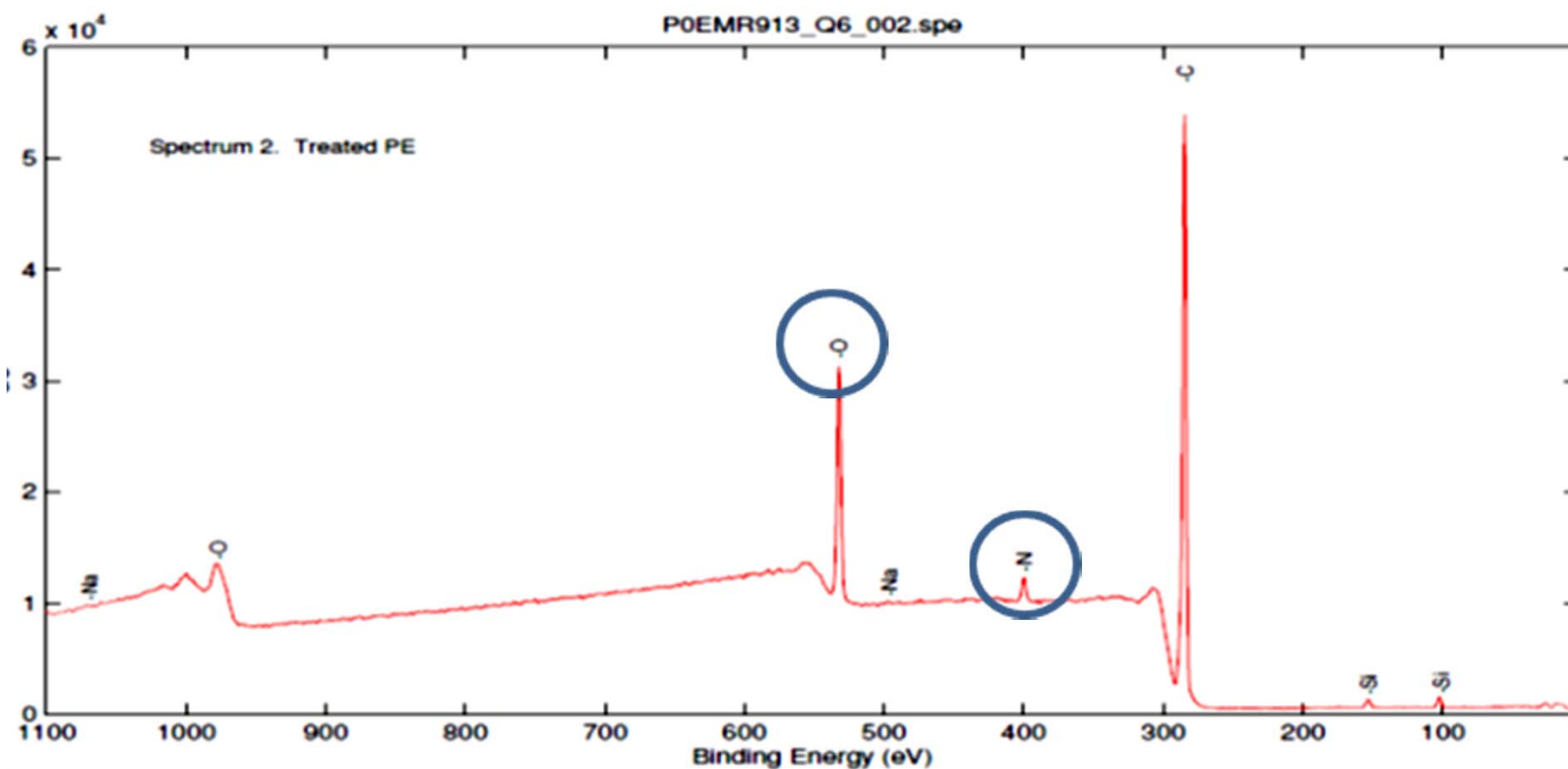


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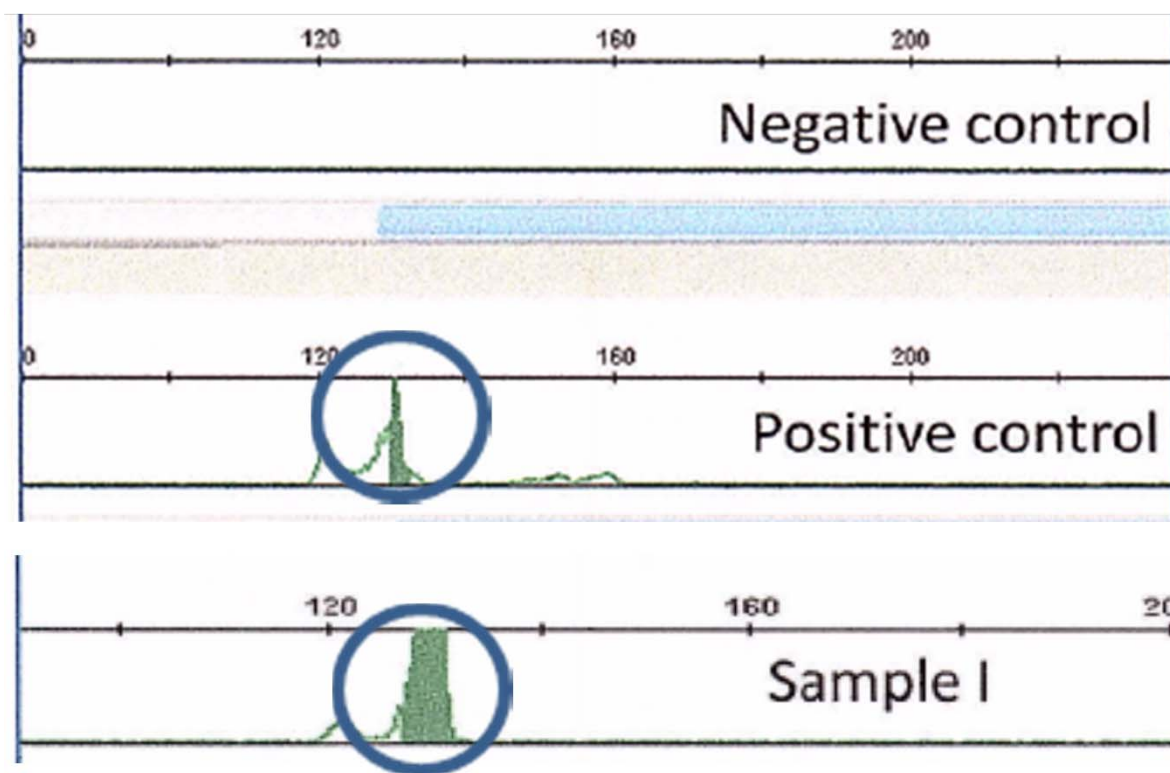
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Electropherogram of a DNA marker



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Key Findings/Confirmations:

- Post-plasma surface:
 - increase in nitrogen and oxygen content.
 - reduction in surface sodium, sulfur, chlorine, potassium, and calcium.
- Positive DNA peak confirming the deposition and presence of a DNA marker on film.

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Discussion/Conclusions

- DNA marker grafting to polyethylene film at commercial speed by RF atmospheric pressure plasma treatment process established.
- PE film confirmed by XPS analysis to be modifiable in a way in which was chemically consistent with the process gas chemistries applied.

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Discussion/Conclusions

- Electropherogram confirmed presence DNA marker following plasma reaction and grafting.
- DNA-based anti-counterfeiting markers can be affixed to point-of-sale packaging materials with commercial atmospheric plasma technology.
- Authenticity of branded product packaging can be achieved.

Thank you for attending:

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