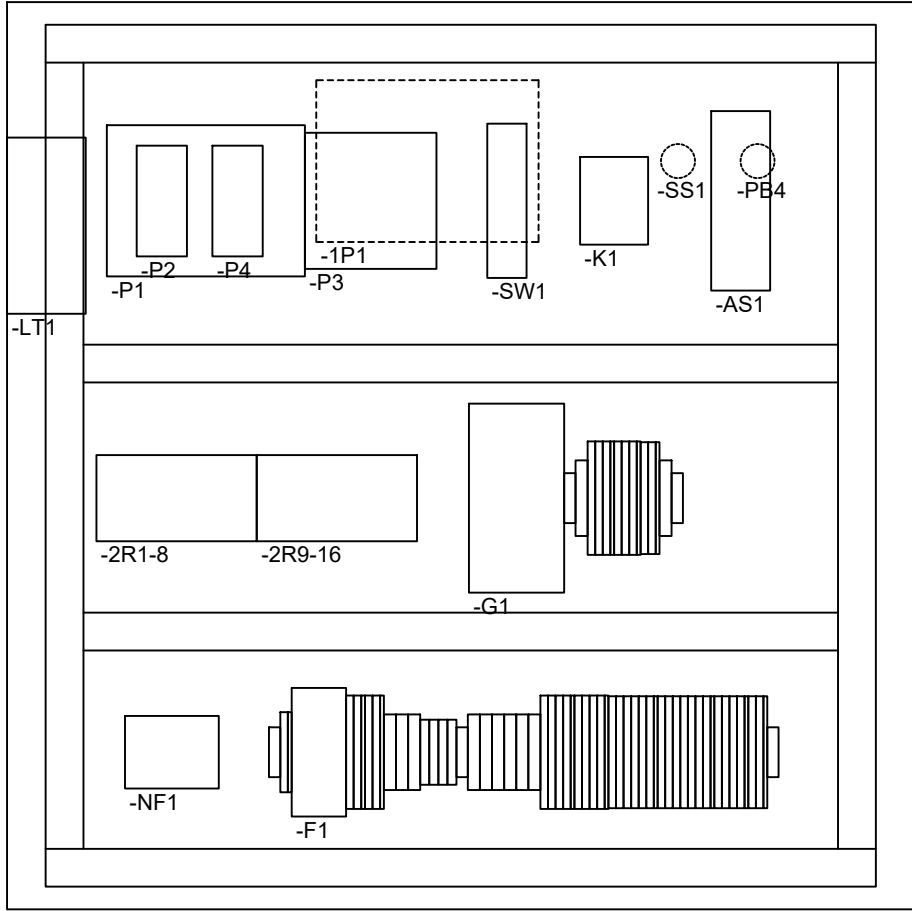


Unless Specified, All dimensions are in millimeters.

If in doubt please ask.

Do not scale the drawing

IE-02-01 HT PAD SEALING BY ULTRASONIC	Rev. : 00	A4
Drg. No. : IE-02-01-E00001		

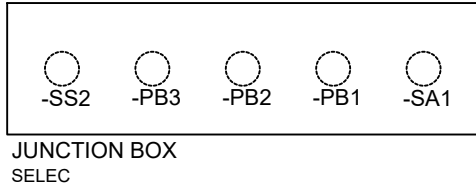


MAIN PANEL
AE 1054.500
RITTAL

NOTE:
PLC INPUT
PLC OUTPUT
24 V DC
0 V DC
240 V AC
NEUTRAL
EARTH


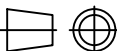
- WHITE
- GRAY
- BROWN
- BLUE
- RED
- BLACK
- YELLOW / GREEN Y/G

WH
GY
BN
BU
RD
BK



Particulars of Revision				
Sr.	Description	Rev. by	Appd. by	Date

LEGENDS			
TAGS	ITEM	DESCRIPTION	MAKE
-AS1	MOTOR CONTROLLER	CMMB-ST-C5-1-LKP	FESTO
-F1	MCB DP 6A	A9N2P06C	SCHNEIDER
-G1	SMPS 10 A 24 V	NDR-240-24	MEANWELL
-K1	CONTROL CONTACTOR	LP1K0910BD	SCHNEIDER
-LT1	PANEL FAN + FILTER	SK3321.207	RITTAL
-NF1	NOISE FILTER	SAK-10AP SS (G)	SAKURA
-PB1	START STOP	XB5AW33B1N	SCHNEIDER
-PB2	RESET	XB5AW35B1N	SCHNEIDER
-PB3	HOMING	XB5AW36B1N	SCHNEIDER
-PB4	COUNTER RESET	XB5AW33B1N	SCHNEIDER
-P1	PLC	2080-LC50-24QBB	ALLEN BRADLEY
-P2	PLUGIN	2080-MEMBAK-RTC	ALLEN BRADLEY
-P3	EXPANSION	2080-IQ16	ALLEN BRADLEY
-P4	PLUGIN	2080-IQ4OB4	ALLEN BRADLEY
-1P1	HMI	27711R-T4T	ALLEN BRADLEY
-Q1	ISOLATOR	V02	SCHNEIDER
-2R1-8	RELAY	8000-100/000-820	WAGO
-2R1-16	RELAY	8000-100/000-820	WAGO
-SA1	EMERGENCY	XB5AS542N	SCHNEIDER
-SS1	STD MINI SPL	XB5AD31N	SCHNEIDER
-SS2	MAN. AUTO	XB5AD21N	SCHNEIDER
-SW1	ETHERNET SWITCH	FL 1005N	PHOENIX CONTACT

		Tynor Orthotics Pvt. Ltd. D-111, Ph-7, Ind. Area, Mohali (Pb.)		Scale : --- ---	
Drawn :		PREETI PAHWA	Title :	IE-02-01 HT PAD SEALING BY ULTRASONIC	
Chkd. :		SIMRANJIT SINGH	Drg. No. :	IE-02-01-E00001	
Approved :		GURDEEP SINGH	Page :	01 OF 09	
		Date :	Follow :	02	Rev: 00
		16/12/21		Issued for Maintenance	
					A4

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