

OSXX0603C1E

Ver.A.13

■Features

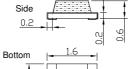
- · Single chip
- Super high brightness of surface mount LED
- Sorting for Iv and Vf @ 5mA of If
- Compact package outline
 (LxWxT) of 1.6mm x 0.8mm x 0.6mm
- Compatible to IR reflow soldering.

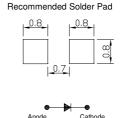
Applications

- Backlighting (switches, keys, etc.)
- Marker lights (e.g. steps, exit ways, etc.)

Outline Dimension







Notes: 1. All dimensions are in millimeters;

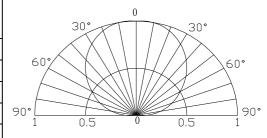
2. Tolerance is ± 0.10 mm unless otherwise noted.

■Absolute Maximum Rating

(Ta=25°C)

Item	Cymbol	Value			
Item	Symbol	W5/M5/K4/VX/B5/B6G5	Y5/O5/R5/G8	Unit	
DC Forward Current	\mathbf{I}_{F}	20	20	mA	
Pulse Forward Current*	I_{FP}	100	100	mA	
Reverse Voltage	V_R	5	5	V	
Power Dissipation	P_D	68	48	mW	
Operating Temperature	Topr -40		40 ~ +85		
Storage Temperature	Tstg	-40~ +85		$^{\circ}\!\mathbb{C}$	
Lead Soldering Temperature	Tsol	260°C/10sec		-	

■Directivity



■Electrical -Optical Characteristics

(Ta=25°C)

				$V_{F}(V)$		$I_R(\mu A)$		Iv(mcd))		λD(nm))	2θ1/2(deg)
Part Number	Color		Min.	Тур.	Max.	Max.	Min.	Тур.	Max.	Min.	Тур.	Max.	Тур.
				I _F =5mA		V _R =5V				I _F =5m	A	•	1
OSM50603C1E	Warm White	M5	2.5	2.8	3.4	10	60	-	160	X=0).44, Y=	0.41	120
OSW50603C1E	White	W5	2.5	2.8	3.4	10	100	-	200	X=0).27, Y=	-0.28	120
OSK40603C1E	Pink	K4	2.5	2.8	3.4	10	50	-	100	X=0).31, Y=	-0.20	120
OSVX0603C1E	Violet	VX	2.5	2.8	3.4	10	70	-	130	X=0).20, Y=	0.09	120
OSB50603C1E	Blue	B5	2.5	2.8	3.4	10	14	-	40	455	470	475	120
OSB60603C1E	Ice Blue	B6	2.5	2.8	3.4	10	80	-	200	X=().18 Y=	0.26	120
OSG50603C1E	True Green	G5	2.5	2.8	3.4	10	120	-	220	520	525	530	120
OSG80603C1E	Yellow Green	G8	1.6	1.8	2.4	10	5	-	15	565	570	575	120
OSY50603C1E	Yellow	Y5	1.6	1.8	2.4	10	15	-	50	585	590	595	120
OSO50603C1E	Orange	O5	1.6	1.8	2.4	10	15	=	50	600	605	610	120
OSR50603C1E	Red	R5	1.6	1.8	2.4	10	15	-	50	617	625	630	120

^{*1} Tolerance of measurements of chromaticity coordinate is $\pm 10\%$









^{*}Pulse width Max 0.1ms, Duty ratio max 1/10

^{*2} Tolerance of measurements of dominant wavelength is ± 1 nm

^{*3} Tolerance of measurements of luminous intensity is ±15%

^{*4} Tolerance of measurements of forward voltage is±0.1V

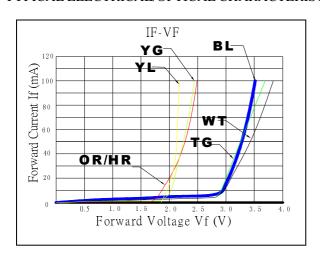


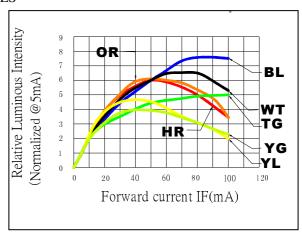
OSXX0603C1E

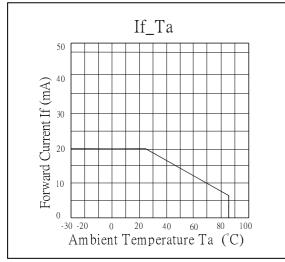
Ver.A.13

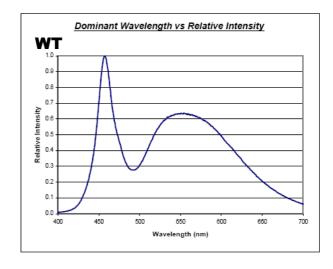
■ Optical and electrical characteristics

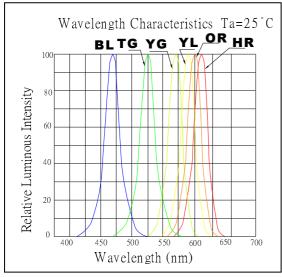
TYPICAL ELECTRICAL/OPTICAL CHARACTERISTIC CURVES

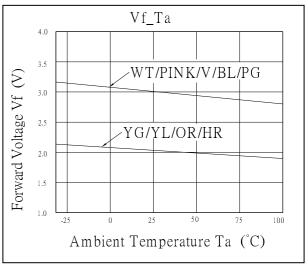






















1.6 x 0.8 mm Warm White Chip LED

OSM50603C1E

Ver.A.13

■ OSM50603C1E Rank

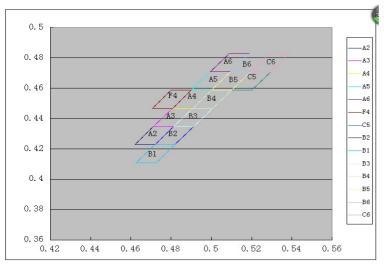
1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)	
1	1 60 78		
2	78	106	
3	106	127	
4	127	160	

2. VF(IF=5mA)

Rank	Min (V)	Max (V)
1	2.5	2.6
2	2.6	2.8
3	2.8	3.0
4	3.0	3.2
5	3.2	3.4

3. X, Y (IF=5mA)



Rank	X1	X 2	Х3	X4	Y1	Y2	Ү 3	Y4
A2	0.462	0.4714	0. 4814	0.472	0.4227	0. 4347	0.4347	0. 4227
A3	0. 4714	0.4807	0.4907	0.4814	0.4347	0. 4467	0.4467	0. 4347
A4	0. 4807	0.4901	0.5001	0.4907	0.4467	0. 4587	0.4587	0.4467
A5	0. 4901	0. 4995	0. 5095	0.5001	0.4587	0. 4707	0.4707	0. 4587
A6	0. 4995	0. 5089	0. 5189	0.5095	0.4707	0. 4827	0.4827	0. 4707
B1	0. 4626	0.472	0.482	0.4726	0.4107	0. 4227	0.4227	0. 4107
B2	0.472	0.4814	0. 4914	0.482	0.4227	0. 4347	0.4347	0. 4227
В3	0. 4814	0.4907	0. 5007	0.4914	0.4347	0.4467	0.4467	0. 4347
В4	0. 4907	0.5001	0. 5101	0.5007	0.4467	0. 4587	0.4587	0.4467
В5	0.5001	0. 5095	0. 5195	0.5101	0.4587	0. 4707	0.4707	0. 4587
В6	0. 5095	0.5189	0. 5289	0.5195	0.4707	0. 4827	0.4827	0.4707
C5	0. 5101	0.5195	0. 5295	0.5201	0.4587	0. 4707	0.4707	0. 4587
C6	0. 5195	0. 5289	0. 5389	0.5295	0.4707	0. 4827	0.4827	0. 4707
F4	0. 4707	0.4801	0.4901	0.4807	0.4467	0. 4587	0.4587	0.4467











1.6 x 0.8mm White Chip LED

OSW50603C1E

Ver.A.13

■ OSW50603C1E Rank

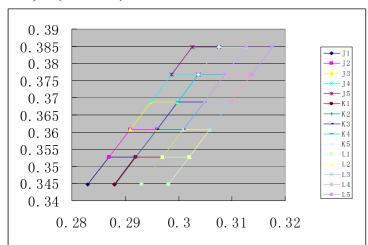
1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)
1	100	120
2	120	144
3	144	160
4	160	200

2. VF(IF=5mA)

Rank	Min (V)	Max (V)
1	2.5	2.6
2	2.6	2.8
3	2.8	3.0
4	3.0	3.2
5	3.2	3.4

3. X, Y (IF=5mA)



X1	X 2	Х3	X4	Y1	Y2	Y 3	Y4
0. 2931	0.297	0.302	0.2981	0.3447	0. 3527	0.3527	0. 3447
0. 2970	0.3009	0. 3059	0.302	0.3527	0.3607	0.3607	0.3527
0.3009	0.3048	0.3098	0.3059	0.3607	0. 3687	0.3687	0.3607
0.3048	0.3087	0. 3137	0.3098	0.3687	0. 3767	0.3767	0. 3687
0.3087	0.3126	0. 3176	0.3137	0.3767	0. 3847	0.3847	0.3767
0. 2881	0.2920	0. 2970	0.2931	0.3447	0. 3527	0.3527	0. 3447
0. 2920	0. 2959	0.3009	0. 297	0.3527	0.3607	0.3607	0.3527
0. 2959	0.2998	0. 3048	0.3009	0.3607	0. 3687	0.3687	0.3607
0. 2998	0.3037	0.3087	0.3048	0.3687	0. 3767	0.3767	0.3687
0.3037	0.3076	0. 3126	0.3087	0.3767	0. 3847	0.3847	0.3767
0. 2830	0.2869	0. 2919	0. 288	0.3447	0. 3527	0.3527	0. 3447
0. 2870	0.2909	0. 2959	0. 292	0.3527	0.3607	0.3607	0.3527
0. 2909	0.2948	0. 2998	0.2959	0.3607	0. 3687	0.3687	0.3607
0. 2948	0.2987	0. 3037	0.2998	0.3687	0. 3767	0.3767	0.3687
0. 2987	0.3026	0. 3076	0.3037	0.3767	0. 3847	0.3847	0.3767
	0. 2931 0. 2970 0. 3009 0. 3048 0. 3087 0. 2881 0. 2920 0. 2959 0. 2998 0. 3037 0. 2830 0. 2870 0. 2948	0. 2931 0. 297 0. 2970 0. 3009 0. 3009 0. 3048 0. 3048 0. 3087 0. 3087 0. 3126 0. 2881 0. 2920 0. 2920 0. 2959 0. 2959 0. 2998 0. 2998 0. 3037 0. 3037 0. 3076 0. 2830 0. 2869 0. 2909 0. 2948 0. 2948 0. 2987	0. 2931 0. 297 0. 302 0. 2970 0. 3009 0. 3059 0. 3009 0. 3048 0. 3098 0. 3048 0. 3087 0. 3137 0. 3087 0. 3126 0. 3176 0. 2881 0. 2920 0. 2970 0. 2920 0. 2959 0. 3009 0. 2959 0. 2998 0. 3048 0. 2998 0. 3037 0. 3087 0. 3037 0. 3076 0. 3126 0. 2830 0. 2869 0. 2919 0. 2870 0. 2909 0. 2959 0. 2948 0. 2987 0. 3037	0. 2931 0. 297 0. 302 0. 2981 0. 2970 0. 3009 0. 3059 0. 302 0. 3009 0. 3048 0. 3098 0. 3059 0. 3048 0. 3087 0. 3137 0. 3098 0. 3087 0. 3126 0. 3176 0. 3137 0. 2881 0. 2920 0. 2970 0. 2931 0. 2920 0. 2959 0. 3009 0. 297 0. 2959 0. 3048 0. 3009 0. 297 0. 2998 0. 3037 0. 3087 0. 3048 0. 3037 0. 3076 0. 3126 0. 3087 0. 2830 0. 2869 0. 2919 0. 288 0. 2870 0. 2909 0. 2959 0. 292 0. 2909 0. 2948 0. 2998 0. 2959 0. 2948 0. 2987 0. 3037 0. 2998	0. 2931 0. 297 0. 302 0. 2981 0. 3447 0. 2970 0. 3009 0. 3059 0. 302 0. 3527 0. 3009 0. 3048 0. 3098 0. 3059 0. 3607 0. 3048 0. 3087 0. 3137 0. 3098 0. 3687 0. 3087 0. 3126 0. 3176 0. 3137 0. 3767 0. 2881 0. 2920 0. 2970 0. 2931 0. 3447 0. 2920 0. 2959 0. 3009 0. 297 0. 3527 0. 2959 0. 3048 0. 3009 0. 3607 0. 2998 0. 3037 0. 3048 0. 3049 0. 3687 0. 3037 0. 3087 0. 3048 0. 3687 0. 3767 0. 2830 0. 2869 0. 2919 0. 288 0. 3447 0. 2870 0. 2909 0. 2959 0. 292 0. 3527 0. 2909 0. 2948 0. 2998 0. 2959 0. 3607 0. 2948 0. 2987 0. 3037 0. 2998 0. 2959 0. 3607 0. 2948	0. 2931 0. 297 0. 302 0. 2981 0. 3447 0. 3527 0. 2970 0. 3009 0. 3059 0. 302 0. 3527 0. 3607 0. 3009 0. 3048 0. 3098 0. 3059 0. 3607 0. 3687 0. 3048 0. 3087 0. 3137 0. 3098 0. 3687 0. 3767 0. 3087 0. 3126 0. 3176 0. 3137 0. 3767 0. 3847 0. 2881 0. 2920 0. 2970 0. 2931 0. 3447 0. 3527 0. 2920 0. 2959 0. 3009 0. 297 0. 3527 0. 3607 0. 2959 0. 2998 0. 3048 0. 3009 0. 3607 0. 3687 0. 2998 0. 3037 0. 3087 0. 3048 0. 3687 0. 3767 0. 3037 0. 3076 0. 3126 0. 3087 0. 3767 0. 3847 0. 2830 0. 2869 0. 2919 0. 288 0. 3447 0. 3527 0. 2870 0. 2909 0. 2959 0. 292 0. 3527 0. 3607 0	0. 2931 0. 297 0. 302 0. 2981 0. 3447 0. 3527 0. 3527 0. 2970 0. 3009 0. 3059 0. 302 0. 3527 0. 3607 0. 3607 0. 3009 0. 3048 0. 3098 0. 3059 0. 3607 0. 3687 0. 3687 0. 3048 0. 3087 0. 3137 0. 3098 0. 3687 0. 3767 0. 3767 0. 3087 0. 3126 0. 3176 0. 3137 0. 3767 0. 3847 0. 3847 0. 2881 0. 2920 0. 2970 0. 2931 0. 3447 0. 3527 0. 3607 0. 2920 0. 2959 0. 3009 0. 297 0. 3527 0. 3607 0. 3607 0. 2959 0. 2998 0. 3048 0. 3009 0. 3607 0. 3687 0. 3687 0. 2998 0. 3037 0. 3087 0. 3087 0. 3767 0. 3847 0. 3767 0. 3037 0. 3076 0. 3126 0. 3087 0. 3767 0. 3847 0. 3847 0. 2870 0. 2909 0. 2919 0. 288











1.6 x 0.8 mm Pink Chip LED

OSK40603C1E

Ver.A.13

■ OSK40603C1E Rank

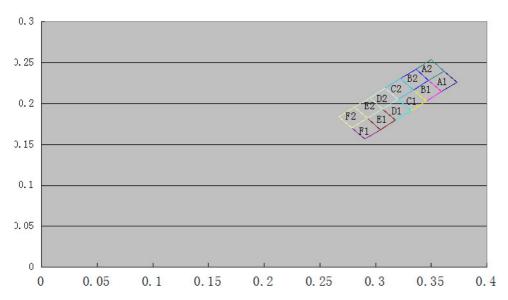
1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)		
1	1 50			
2	60	72		
3	72	85		
4	85	100		

2. VF(IF=5mA)

Rank	Min (V)	Max (V)
1	2.5	2.6
2	2.6	2.8
3	2.8	3.0
4	3.0	3.2
5	3.2	3.4

3. X, Y (IF=5mA)



Rank	X1	X 2	Х3	X4	Y1	Y2	ү 3	Y4
F 2	0. 2672	0. 28 1	0. 2926	0. 2788	0. 1845	0. 1 96 1	0. 1823	0.1707
E 2	0. 281	0. 2948	0.3063	0. 2926	0. 1961	0. 2 07 6	0. 1939	0.1823
D2	0. 294 8	0. 3086	0. 320 1	0. 3063	0. 2076	0. 21 9 2	0. 2054	0. 1939
C2	0 . 308 6	0. 3224	0. 3339	0. 3201	0. 2192	0. 2 30 8	0.217	0. 2054
B2	0. 3224	0. 3361	0. 3477	0. 3339	0. 2308	0. 2424	0. 2286	0. 217
A2	0. 336 1	0. 3499	0. 3 615	0. 3477	0. 2424	0. 2539	0. 24 01	0. 2286
F1	0. 2788	0. 2926	0. 3041	0. 2903	0 . 1707	0. 1823	0. 1685	0. 15 6 9
E1	0. 2926	0. 3063	0. 3179	0. 3041	0. 1823	0. 1 93 9	0. 1801	0. 1685
D1	0. 306 3	0. 3201	0. 3317	0. 3179	0. 1939	0. 2054	0. 1916	0. 18 0 1
C1	0. 320 1	0. 3339	0. 3455	0. 3317	0. 2054	0. 217	0. 2032	0. 1916
B1	0. 3339	0. 3477	0. 359 3	0. 3455	0.217	0. 2286	0. 2148	0. 2032
A1	0. 3477	0. 3615	0. 3731	0. 3593	0. 2286	0. 2 40 1	0. 2263	0.2148











1.6 x 0.8 mm Violet Chip LED

OSVX0603C1E

Ver.A.13

■ OSVX0603C1E Rank

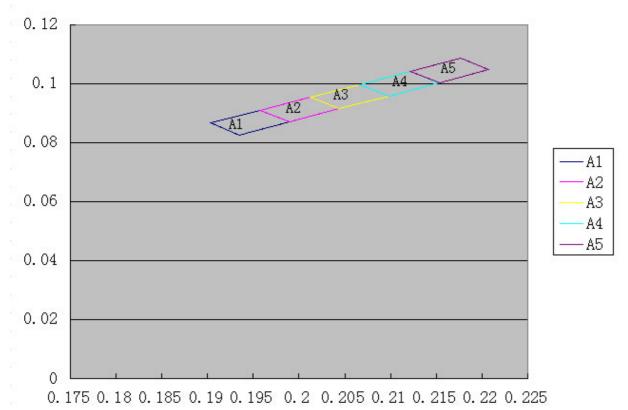
1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)
1	1 70 84	
2	84	100
3	100	115
4	115	130

2. VF(IF=5mA)

Rank	Min (V)	Max (V)
1	2.5	2.6
2	2.6	2.8
3	2.8	3.0
4	3.0	3.2
5	3.2	3.4

3. X, Y (IF=5mA)



Rank	X1	X 2	ХЗ	X4	Y1	Y2	Ү 3	Y 4
A1	0.1904	0. 1958	0. 199	0. 1935	0.0866	0.091	0.0871	0.0827
A2	0. 1958	0. 2013	0. 2044	0.199	0.091	0.0954	0.0915	0.0871
А3	0. 2013	0. 2067	0. 2099	0. 2044	0.0954	0.0998	0.0959	0.0915
A4	0. 2067	0. 2122	0. 2153	0. 2099	0.0998	0.1042	0.1003	0.0959
A5	0. 2122	0. 2177	0. 2208	0. 2154	0.1043	0.1087	0.1048	0.1004











1.6 x 0.8 mm Blue Chip LED

OSB50603C1E

Ver.A.13

■ OSB50603C1E Rank

1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)
1	14	20
2	20	25
3	25	30
4	30	40
_	_	_

2. VF(IF=5mA)

Rank	Min (V)	Max (V)		
1	2.5	2.6		
2	2.6	2.8		
3	2.8	3.0		
4	3.0	3.2		
5	3.2	3.4		

3.WD(IF=5mA)

Rank	Min ((nm)	Max (nm)
1	455	460
2	460	463
3	463	466
4	466	469
5	469	472
6	472	475











1.6 x 0.8 mm Violet Chip LED

OSB60603C1E

Ver.A.13

■ OSB60603C1E Rank

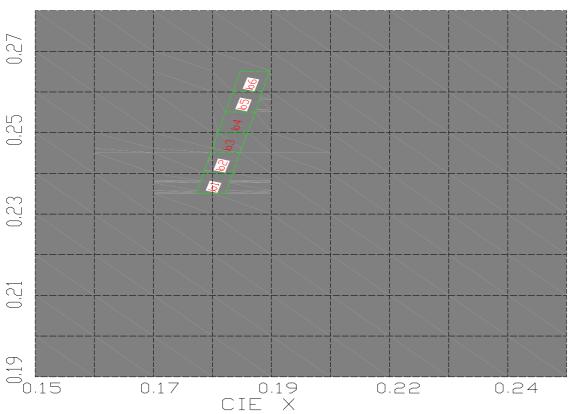
1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)
1	80	90
2	90	108
3	108	150
4	150	200

2. VF(IF=5mA)

Rank	Min (V)	Max (V)
1	2.5	2.6
2	2.6	2.8
3	2.8	3.0
4	3.0	3.2
5	3.2	3.4

3. X, Y (IF=5mA)



Rank	X1	X 2	ХЗ	X4	Y1	Y2	Y 3	Y4
b1	0.1772	0.1785	0.1835	0.1822	0. 2351	0. 2401	0.2401	0. 2351
b2	0.1785	0.1797	0. 1847	0.1835	0. 2401	0. 2451	0.2451	0. 2401
b3	0.1797	0.181	0.186	0.1847	0. 2451	0. 2501	0.2501	0. 2401
b4	0.181	0.1822	0. 1872	0.186	0. 2501	0. 2551	0. 2551	0. 2501
b5	0.1822	0.1835	0. 1855	0.1872	0. 2551	0. 2601	0.2601	0. 2551
b6	0. 1835	0.1847	0.1897	0.1885	0.2601	0. 2651	0. 2651	0. 2551











1.6 x 0.8 mm Pure Green Chip LED

OSG50603C1E

Ver.A.13

■ OSG50603C1E Rank

1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)
1	120	144
2	144	170
3	170	220
_	_	-

2. VF(IF=5mA)

	2. VI (II – 3 III I)			
Rank	Min (V)	Max (V)		
1	2.5	2.6		
2	2.6	2.8		
3	2.8	3.0		
4	3.0	3.2		
5	3.2	3.4		

3.WD(IF=5mA)

Rank	Min ((nm)	Max (nm)
1	520	522.5
2	522.5	525
3	525	527.5
4	527.5	530
_	_	-











1.6 x 0.8mm Yellow Green Chip LED

OSG80603C1E

Ver.A.13

■ OSG80603C1E Rank

1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)
1	5	7
2	7	9
3	9	12
4	12	15
_	-	-

2. VF(IF=5mA)

Rank	Min (V)	Max (V)
1	1.6 1.8	
2	1.8	2.0
3	2.0	2.2
4	2.2	2.4

3.WD(IF=5mA)

Rank	k Min ((nm) Max (nm)		
1	565	567.5	
2	567.5	570	
3	570	572.5	
4	572.5	575	
_	-	-	











1.6 x 0.8 mm Yellow Chip LED

OSY50603C1E

Ver.A.13

■ OSY50603C1E Rank

1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)	
1	15	25	
2	25	30	
3	30	40	
4	40	50	
_	-	-	

2. VF(IF=5mA)

Rank	Min (V)	Max (V)	
1	1.6	1.8	
2	1.8	2.0	
3	2.0	2.2	
4	2.2	2.4	

3.WD(IF=5mA)

Rank	Min ((nm)	Max (nm)
1	585	587.5
2	587.5	590
3	590	592.5
4	592.5	595
_	-	-











1.6 x 0.8 mm Orange Chip LED

OSO50603C1E

Ver.A.13

■ OSO50603C1E Rank

1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)
1	15	25
2	25	30
3	30	40
4	40	50
_	_	_

2. VF(IF=5mA)

Rank	Min (V)	Max (V)
1	1.6 1.8	
2	1.8	2.0
3	2.0	2.2
4	2.2	2.4

3.WD(IF=5mA)

Rank	k Min ((nm) Max (nm)	
1	600	602.5
2	602.5	605
3	605	607.5
4	607.5	610
_	-	-











1.6 x 0.8mm Red Chip LED

OSR50603C1E

Ver.A.13

■ OSR50603C1E Rank

1. IV(IF=5mA)

Rank	Min (mcd)	Max (mcd)	
1	15	25	
2	25	30	
3	30	40	
4	40	50	
_	1	_	

2. VF(IF=5mA)

	(- /	
Rank	Min (V)	Max (V)
1	1.6	1.8
2	1.8	2.0
3	2.0	2.2
4	2.2	2.4

3.WD(IF=5mA)

Rank	Min ((nm)	Max (nm)
1	617	620
2	2 620 625	
3	625	630
_	ı	-
_	-	-
_	-	_











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RELIABILITY TEST REPORT

CLASSIFICATION	I	TEST ITEM		TEST CONDTION
			ΓΕΜΡΕRATURE LIFE	Ta:25±5 <u>℃</u>
				TEST TIME=1000HRS
		HIGH		R.H:90~95%
		TEMPERTURE		Ta:65 <u>+</u> 5°C
		HIGH HUMIDITY	7	TEST TIME=240HRS(+2HRS)
ENDURANCE	TEST	STORAGE		
		HIGH		Ta:85°C
		TEMPERTURE		TEST TIME=500HRS(-24HRS,+48HRS)
		STORAGE		
		LOW		Ta:-40°C
		TEMPERTURE		TEST TIME=500HRS(-24HRS,+48HRS)
		STORAGE		
		TEMPERTURE		-40°C ~25°C ~85°C ~25°C
		CYCLING		30min 5min 30min 5min
				100cycles
		RESISTANCE	TO	Ta:260 <u>+</u> 5°C
ENVIRONMENTAL	TEST	SOLDERING H	EAT	TEST TIME=10±1sec
		SOLDERABILITY		Ta:245 <u>+</u> 5°C
				TEST TIME=5+1sec
				_

JUDGMENT CRITERIA OF FAILURE FOR THE RELIABILITY

MEASURING ITME	SYMBOL	CONDITIONS	FAILURE CRITERIA
LUMINOUS INTENSITY	IV	IF=5mA	IV<0.5*L.S.L
FORWARD VOLTAGE	VF	IF=5mA	VF>1.2*U.S.L
REVERSE CURRENT	IR	Vr=5V	IR>2*U.S.L
SOLDERABILITY			LESS THAN 95% SOLDER
SOLDERADILITI	-	-	COVERAGE

U.S.L: Upper Specification Limit

L.S.L: Lower Specification Limit



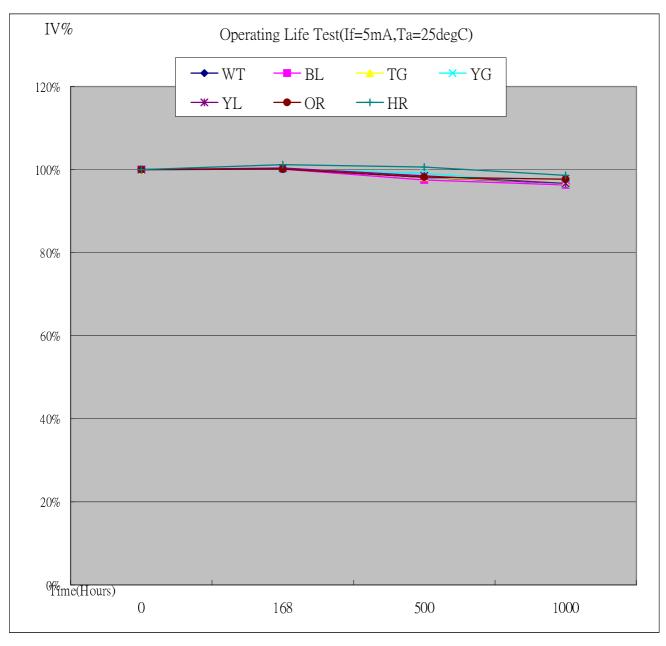






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OPERATION LIFE TEST LUMINANCE RATE CURVE



- *Burn-in condition: 5mA
- *Projection of Statistical Average Light Output Degradation Performance for LED Technology Extrapolated from OptoSupply QA Dept. Test Data.
- *According to OptoSupply outgoing Packaged Products Specification
- *MTBF:50,000hrs, 90% Confidence (A Failure is Any LED Which is Open, shorted or fails to Emit Light)
- *The Projected Data is Base on The Feature of LED Itself Under Normal Operation Conditions.
- *Any Improper Circuit Design or External Factors Might Cause a Different Result.











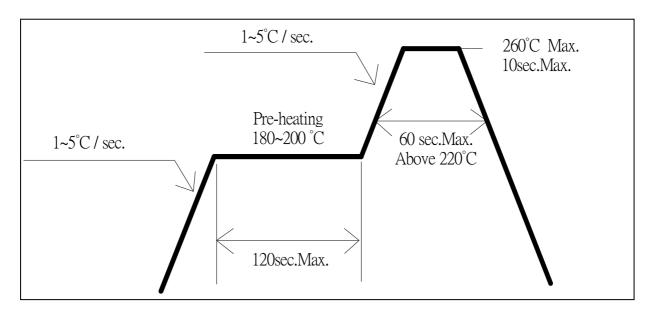
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■ Soldering Conditions

Reflow Soldering		Hand Soldering	
Pre-Heat	180 ~ 200°C		
Pre-Heat Time	120 sec. Max.		350°C Max. 3 sec. Max. (one time only)
Peak temperature	260°C Max.	Temperature	
Dipping Time	10 sec. Max.	Soldering time	
Condition	Refer to Temperature-profile		

• Reflow Soldering Condition(Lead-free Solder)



- *Recommended soldering conditions vary according to the type of LED
- *Although the recommended soldering conditions are specified in the above table, reflow, or hand soldering at the lowest possible temperature is desirable for the LEDs.
- *A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature.
- •All SMD LED products are pb-free soldering available.
- Occasionally there is a brightness decrease caused by the influence of heat or ambient atmosphere during air reflow. It is recommended that the User use the nitrogen reflow method.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- Reflow soldering should not be done more than two times.
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.











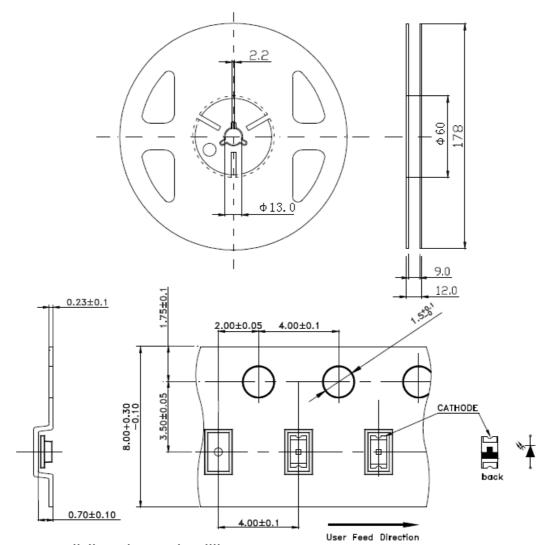
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■ Reel And Tape Dimensions:

Quantity: 4,000 units/reel

Diameter: 178 mm



Notes: 1. All dimensions are in millimeters;











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■ Label

Rohs LED LAMPS

Part NO. : OSXX0603C1E Lot NO. : JEXXXXXXX

Vf: X.X-X.X V V.A. : 120deg

Typ: XX-XX mcd@5Ma

Color: XXX WD: XXX-XXX nm

QTY: XXXXpcs

I-XXXX

■ Cautions:

- 1. After open the package, the LED should be kept at 30 °C, 30%RH or less. The LED should be soldered within 24 hours (1 day) after opening the package.
- 2. Heat generation must be taken into design consideration when using the LED.
- 3. Power must be applied resistors for protection, over current would be caused the optic damage to the devices and wavelength shift.
- 4. Manual tip solder may cause the damage to Chip devices, so advised that heat of iron should be lower than 15W with temperature control under 5 seconds at 230-260 deg. C. (The device would be got damage in re working process, recommended under 5 seconds at 230-260 deg. C)
- 5. All equipment and machinery must be properly grounded. It is recommended to use a wristband or anti-electrostatic glove when handing the LED.
- 6. Use IPA as a solvent for cleaning the LED. The other solvent may dissolve the LED package and the epoxy, Ultrasonic cleaning should not be done.
- 7. Damaged LED will show unusual characteristics such as leak current remarkably increase, turn-on voltage becomes lower and the LED get unlight at low current.
- 8. OPTOSUPPLY will not do 4M change without advance consultation.







