



## INTERNAL MEMORANDUM CONFIDENTIAL

- **To:** Head of Procurement
- **From:** Lead Engineer, Project Eagle
- **Date:** Nov 10, 2025
- **Project:** Project Eagle - Aramco Site 7 Expansion
- **WBS Code:** PEA7PRC01
- **rfq\_id:** 'RFQ-2024-11-001'
- **Status:** PROJECT AWARDED - INITIATE PROCUREMENT
- **Subject:** Procurement Authorization for Long-Lead Items

This memo authorizes the immediate initiation of the RFQ process for the following critical path items for Project Eagle.

### Item 1:

- **Description:** High-Pressure Shell & Tube Heat Exchanger
- **Aramco 9COM:** 450012547
- **Quantity:** 1
- **Mandatory Technical Specification:** All wetted parts (tubes, tubesheet, channel) must be fabricated from Stainless Steel Grade **316/316L** UNS S31603 due to the high chloride content of the process fluid. This is a non-negotiable requirement as per Aramco standard SAESA301.

### Item 2:

- **Description:** 6" Pipe Fittings, Schedule 40
- **Aramco 9COM:** 680009132
- **Quantity:** 120
- **Mandatory Technical Specification:** Material must be Carbon Steel, ASTM A234 Gr. WPB, compliant with SAESL105.

Please proceed with AVL retrieval and RFQ distribution at your earliest convenience.

Regards,  
Ali Hussnain, Lead Engineer