




1 pyRS: A Python package for the reduction and analysis 2 of neutron residual stress data

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9 Statement of need

10 The 2nd Generation Neutron Residual Stress Facility (NRSF2) residual stress mapping instru-
11 ment at the High Flux Isotope Reactor (HFIR) at ORNL was recently rebuilt with a modern
12 detector and control system. Upgrading from a LabVIEW-based control software (SPICE) to
13 an Experimental Physics and Industrial Control System (EPICS) based control software with
14 the neutron Event Distributor (nED) data acquisition system brought additional experimental
15 flexibility.([Vodopivec & Vacaliuc, 2017](#); [White et al., 2019](#)) The transition from a control
16 system that measured discrete data to an event-based data structure.([Peterson et al., 2015](#))
17 deprecated the data reduction and analysis software. The design of pyRS relied on years of
18 experience with the previous reduction and analysis software (NRSF View) to ensure the new
19 software builds upon the strengths and improves on the weakness of NRSF View. The lack
20 of a unified analysis and visualization of residual stress data was among the most significant
21 needs.

22 Summary

23 pyRS is a python software package that was designed to meet the data reduction and analysis
24 needs of the neutron residual stress mapping user community at Oak Ridge National Labo-
25 ratory (ORNL). pyRS incorporates separate modules that provide a streamlined workflow for
26 reducing raw neutron events into 1D intensity vs. scattering angle and subsequent analysis to
27 extract the interatomic spacing and intensity for residual stress and texture analysis. Users
28 can access the modules through either a graphical or command-line interface. pyRS saves
29 data into a single HDF5 file.([The HDF Group, 1997-NNNN](#)), in which the metadata, reduced
30 diffraction data, and peak analysis results are passed between different modules.

31 Overview of pyRS

32 pyRS was designed with three distinct graphical user interfaces (GUIs) that enable users to
33 1) reduce neutron event data, 2) perform single-peak fitting of reduced data, and 3) combine
34 single-peak fitting results for residual stress analysis and subsequent visualization. Figure 1
35 provides an overview for how data flow through and where users interact with pyRS.

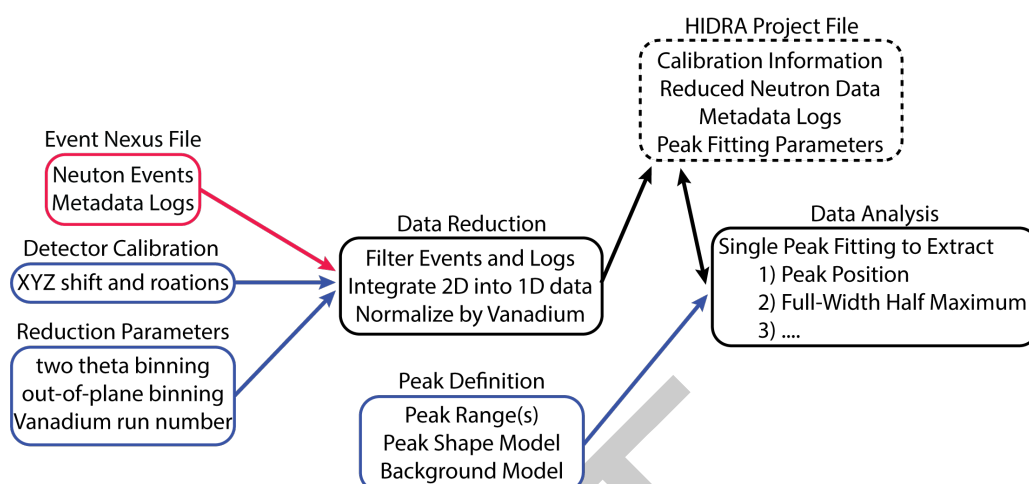


Figure 1: Overview of how pyRS takes in raw neutron data (red) and user inputs (blue) into the Data Reduction and Data Analysis components. The Data Reduction creates a HIDRA Project File that is then appended with analysis results. Note that the user can specify the inputs through a graphical or python scripting interface.

36 ■ Data Reduction

- 37 – *Filter Events and Logs*: The High-Intensity Diffractometer for Residual Stress
38 Analysis (HIDRA) stores raw measured neutron events in HDF5 files using an
39 event data structure using the NeXus standard schema.(Könnecke et al., 2015)
40 The event NeXus data structure stores information about the pixel position and
41 detection time with respect to the start of a measurement. HIDRA leverages this
42 flexibility to encode scan_index metadata signals that pyRS uses to filter events
43 into separate datasets. pyRS reduces measured events based on how scan_index
44 increments throughout a single NeXus file. pyRS reconstructs the measured 2-
45 dimensional diffraction datasets by first filtering the event index array based on the
46 scan_index time, then histogrammed based on pixel position (np.histogram).(Harris
47 et al., 2020) Metadata events are filtered using the Mantid framework time-filtering
48 algorithm.(Arnold et al., 2014). Users can specify to exclude unwanted logs.
- 49 – *Integrate 2D into 1D data*: Calibration information about the position of the
50 detector in space (XYZ shifts and rotations about the engineering position) are
51 used to determine the angular position of the detector pixels. Pixel angular position
52 and intensity data are histogrammed to construct raw Intensity vs. scattering angle
53 datasets based on the default or user-defined angular range.
- 54 – *Normalize by Vanadium (optional)*: raw Intensity vs. scattering angle is normalized
55 by the incoherent scattering intensity from a Vanadium sample if a Vanadium run
56 number is defined.
- 57 – A HIDRA project file is created that stores the calibration information, Intensity
58 vs. scattering data, and metadata logs

59 ■ Data analysis

- 60 – *Peak Fitting Analysis*
- 61 * Reduced 1D data are analyzed using single-peak fitting to extract information
62 about the position, intensity, full-width half maximum of N peaks within the
63 detector field of view. Users can define specific peak fitting ranges using the
64 graphical interface or using a JSON formatted text file. Users can export the
65 graphically select peak ranges into a JSON file for later use. Peak fitting results
66 are automatically appended into the loaded HIDRA project file. Alternatively,
67 users can export a CSV summary of the results.

– Residual Stress Analysis

- * Residual stress analysis requires peak fitting results for 2 or 3 orthogonal directions. pyRS does not limit users to only defining a single HIDRA project file per direction. pyRS can merge multiple project files based on the spatial position metadata logs. pyRS determines residual stresses using a simple linear elasticity model to related the resulting stress from the calculated strain from the measured Bragg peaks typical in neutron scattering experiments, by:

$$\sigma_{ii} = \frac{E}{(1 + \nu)} \left[\varepsilon_{ii} + \frac{\nu}{1 - 2\nu} (\varepsilon_{11} + \varepsilon_{22} + \varepsilon_{33}) \right] \quad (1)$$

where

$$\varepsilon_{ii}(x, y, z) = \frac{d_{hkl}^{ii}(x, y, z)}{d^0} - 1 \quad (2)$$

and

$$d_{hkl}(x, y, z) = \frac{\lambda}{2 \sin \theta(x, y, z)} \quad (3)$$

in which:

- * σ_{ii} : orthogonal residual stresses
- * ε_{ii} : orthogonal calculated strains
- * d : atomic lattice d-spacing from Bragg's Law
- * d_0 : nominal atomic lattice d-spacing
- * hkl : crystallographic plane indices
- * (x, y, z) : spatial coordinates
- * λ : measured wavelength
- * θ : angle measured from a normal surface

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