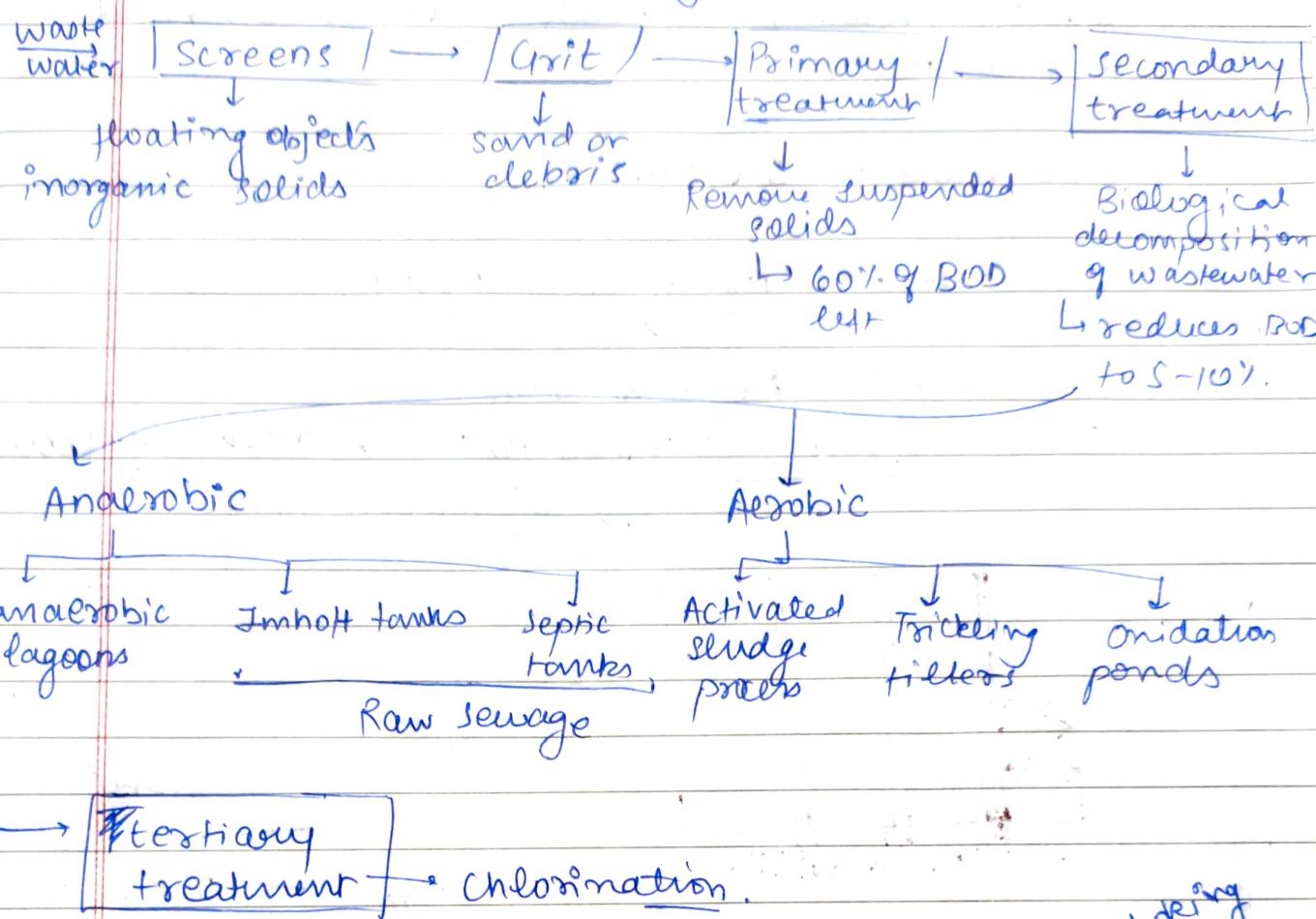


31-8-22

## Wastewater Engineering



### (1) Screens → first operation

Coarse  
spacing 50mm  
or more  
→ collects 60 l of  
solids  
↓  
waste separated  
is incinerated,  
dumping,  
burial.

medium  
6 - 40 mm

→ 30-60 l

dir<sup>n</sup> of flow → Screen

30-60°  
→ organic solids.

problem - underflow  
needs frequent  
cleaning.

fine.  
1.5-3 mm

→ 18-20%  
suspended  
solids.

→ used for  
industrial  
Wastewater

6-9-22

Q Estimate the screen requirement for a plant treating a peak flow of 60 mld of sewage.

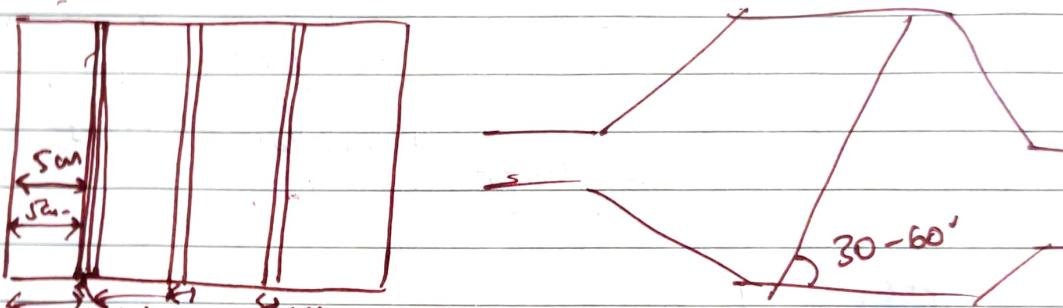
$$60 \text{ mld} = 0.69 \text{ m}^3/\text{s.}$$

Discharge  $\rightarrow$  Area  $\times$  Velocity

$$0.69 = \text{Area} \times 0.8$$

$$\text{Area} = 0.8625 \text{ m}^2 \rightarrow \text{area of flow}$$

$\hookrightarrow$  net area of screen opening.



Gross area of screen  $\rightarrow$   $\frac{0.87 \times 6}{5} = 1.044 \text{ m}^2$

(space + bar)  $\downarrow$

area of screen (1 unit)

Gross area of screen (assuming angle).  
(1 unit of 6 cm)

$$= \frac{1.04}{\sin 60} = 1.2 \text{ m}^2$$

$\hookrightarrow$  whatever angle is given.

Head loss through screen  $= 0.0729 (V^2 - v^2)$

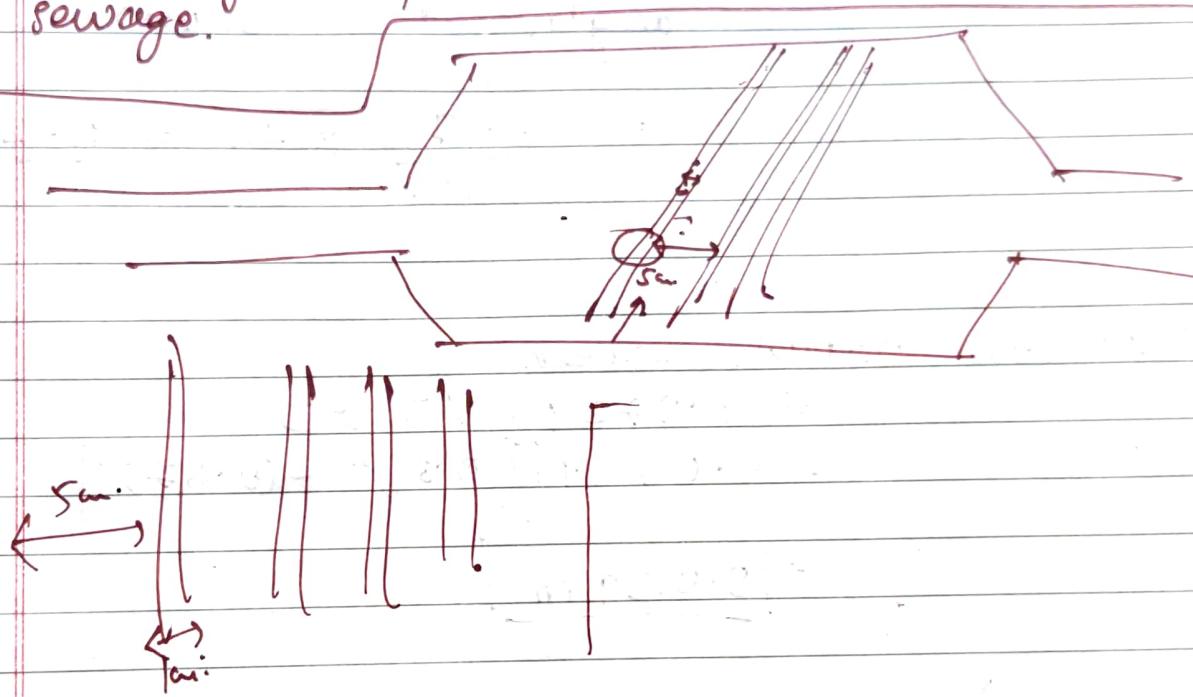
$\downarrow$   
vel. through the screen      vel. above the screen.

velocity above the screen

$$= 0.8 \times \frac{5}{6} = 0.67.$$



- Q) Estimate the screen requirement for a plant treating a peak flow of 10 mld of sewage.



ans  $10 \text{ mld} = \frac{10 \times 10^3 \times 10^{-3}}{24 \times 60 \times 60} = \frac{100}{24 \times 36}$

$$= 0.115 \text{ m}^3/\text{s.}$$

Discharge = Area  $\times$  Vel. ( $0.8$  assumed)

$$\text{Area} = \frac{0.115}{0.8} = 0.14375 \text{ m}^2$$



$$\begin{aligned} \text{Gross area of screen} &= 0.14375 \times \frac{6}{5} \\ \text{of 1 unit (height)} & \\ (\text{6 cm} - 1\text{ gap} + 1\text{ bar}) & \\ &= 0.1725 \text{ m}^2 \end{aligned}$$

$$\begin{aligned} \text{Gross area of screen assuming angle} &= \frac{0.1725}{\sin 60} \\ & \text{angle.} \end{aligned}$$

$$= \frac{0.173}{1.73} \times 2 = 0.2 \text{ m}^2$$

Head loss through screen

$$\begin{aligned} &= 0.0729 (V^2 - V_2^2) \\ &= 0.0729 [(0.8)^2 - (0.62)^2] \\ &= \boxed{0.0139 \text{ m}} \end{aligned}$$

$\approx$  peak flow 5 mld of sewage.

$$\text{Discharge} = 0.058 \text{ m}^3/\text{sec}$$

$$\text{Area} = \frac{0.058}{0.8} = 0.0725 \text{ m}^2$$

$$\text{Gross area} = \frac{0.0725 \times 6}{5} = 0.087 \text{ m}^2$$

$$\text{Gross area with angle} = \frac{0.087 \times 2}{1.73} = 0.1 \text{ m}^2$$

$$\boxed{\text{Head loss} = 0.0139 \text{ m}} \\ \qquad \qquad \qquad \approx 0.014 \text{ m}}$$

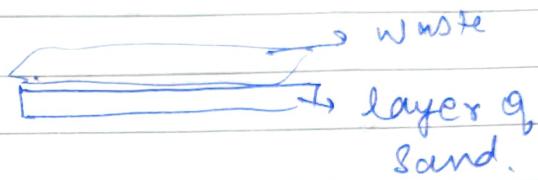
## Screenings

1. Incineration → Dumping of waste at high temp.
2. Dumping → can directly dump it 700-800
3. Burial. there is no organic waste.

F<sub>2</sub>

### 2. Dumping -

} same for dumping



1. Before incineration, moisture content of waste is reduced by sun drying method.

### Grit Removal 7-9-22

- It removes sand particles.
- size b/w fine & coarse screen.
- removes inorganic particles with sp. gravity more than water, more than 2.65.
- ~~separation~~ for particle size less than 0.2 mm & less

Design of sedimentation tank → depends on settling velocity

Also known as type I settling - physical

#### THEORY BEHIND TYPE I

1. Velocity of flow. → more area of flow, less V, more settling.
2. Viscosity of water → warm water, less viscous fluid.
3. Size, shape & sp. gravity of the particle  
↓  
sp. gravity ↑ settling easy.

(Wise Lines)

**STOKE'S LAW**

$$V_s = \frac{g}{18} \left( G - 1 \right) \frac{d^2}{\eta} \quad \begin{array}{l} \text{sp. gravity of particle} \\ \xrightarrow{9.81 \text{ m/s}} \\ \text{gravitational acceleration} \end{array}$$

$\frac{d^2}{\eta}$  dia. of particle (m)

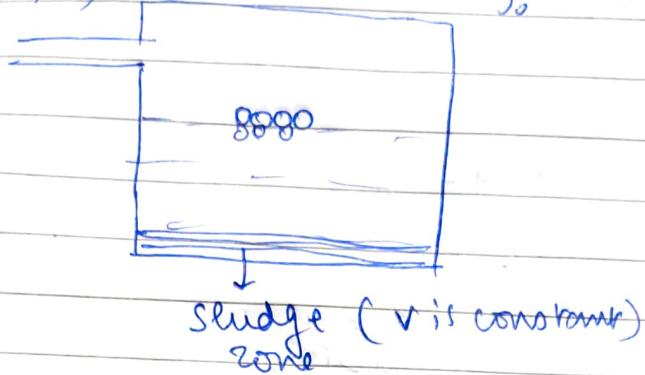
$\frac{1}{\eta}$  Kinematic viscosity

$\frac{\mu}{\rho_0}$  dynamic viscosity

Acronym  
settling velocity

### Derivation (Imp.)

$\uparrow$  Buoyancy  
 $\downarrow$  Actual wt.



$$\text{Effective wt} = \text{Actual wt} - \text{Buoyancy}$$

(Total wt)

when Effective = Drag force. - particle starts settling

$$\text{Drag force} = C_d A \rho_w \frac{V^2}{2}$$

①  $C_d$  = drag coefficient  
 $A$  = Area of particle

$\rho_w$  = density of water

$V$  = rel. of fall

$$\text{Effective wt} = \text{Actual wt} - \text{Buoyancy.}$$

$$= \frac{4}{3} \pi r^3 V_s - \frac{4}{3} \pi r^3 \rho_w V$$

$$= \frac{4}{3} \pi r^3 (V_s - \rho_w V) \quad \text{--- ②}$$

particle starts settling when ① = ②

$$\frac{4}{3} \pi r^2 (\gamma_s - \gamma_w)$$

$$C_D A f_w \frac{V^2}{2} = \frac{4}{3} \pi r^3 (\gamma_s - \gamma_w)$$

$$C_D \pi r^2 f_w \frac{V^2}{2} = \frac{4}{3} \pi r^3 (\gamma_s - \gamma_w)$$

$$V^2 = \frac{8}{3} C_D r g \left( \frac{f_s}{f_w} - 1 \right) \quad (2r = d)$$

$$V_s^2 = \frac{4}{3} \frac{(\gamma_s - \gamma_w)}{f_w \cdot C_D} d. \quad \text{--- (3)}$$

$$V_s^2 = \frac{4}{3} g \left( \frac{f_s - f_w}{f_w C_D} \right) d.$$

$$V_s^2 = \frac{4}{3} g d \left( \frac{f_s}{f_w} - 1 \right) \frac{d}{C_D}$$

$$V_s^2 = \frac{4}{3} g d \left( \frac{G-1}{C_D} \right) \quad C_D = \frac{24}{R_e}$$

$$R_e = \frac{V_s d}{\nu} \quad \text{--- (4)} \quad \begin{matrix} \uparrow \text{ putting} \\ \downarrow \end{matrix}$$

Reynold's number

$$V_s^2 = \frac{4}{3} \frac{g d (G-1)}{\frac{24}{R_e} \nu} (V_s - d)$$

$$V_s^2 = \frac{g}{18} (G-1) \frac{d^2}{\nu}$$

$$\text{correct} \rightarrow Re = \frac{\rho V D}{\mu} \quad Re = \frac{\rho D}{\mu} \text{ (Well-defined)}$$

Page No.

① For particle size less than 0.1 mm

② Laminar flow

$$C_D = \frac{24}{Re}$$

③ Transition (0.1 - 1 mm)

$$C_D = \frac{18.5}{Re^{0.6}}$$

④ Turbulent settling ( $> 1 \text{ mm}$ )

$$Re > 10^3$$

$$\underline{C_D = 0.34 \text{ to } 0.4}$$

### Grit chamber

$$V_f = \text{Flow velocity} = 0.2 - \underline{0.3} \text{ m/s}$$

$$\text{water depth} = \underline{1} - 1.8 \text{ m}$$

$$t_d = \text{Detention time} = 40 - 60 \text{ s}$$

$$\begin{aligned} \text{Length} &= \text{velocity} \times \text{Detention time} \\ L &= V_f \times t_d \end{aligned}$$

Q A rect. grit chamber is designed to remove particles with a diameter of 0.2 mm

$$\text{sp. gravity} = 2.65, \text{ settling velocity} = 0.016 - 0.021 \text{ m/s}$$

$$V_f = 0.3 \text{ m/s} \quad \text{flow} = 10,000 \text{ m}^3/\text{day}$$

$$Q = \frac{10,000}{6 \phi \times 6 \phi \times 24} = \boxed{0.16666666666666666 \text{ m}^3/\text{s}}$$

$$Q = A \times V_f \quad 0.016 = A \times 0.3$$

$A = 0.385 \text{ m}^2$

of water.

Assuming depth = 1 m.

$$1 \times B = 0.385$$

<u><math>B = 0.385 \text{ m}</math></u>
<u><math>B \approx 0.4 \text{ m}</math></u>

for depth →

Freeboard	<u>0.3 m</u>
Water	<u>1.8 m</u>
Sludge zone	<u>0.75 m</u>

Settling velocity = 0.02 m/s.

$$t_d = \frac{\text{Depth of water}}{V_s} = \frac{1}{0.02} = 50 \text{ seconds.}$$

$$\begin{aligned} \text{Length of tank} &= V_p \times t_d \\ &= 0.3 \times 50 \\ &= 15 \text{ m} \rightarrow \text{to consider inlet and outlet, increase by } 30\%. \end{aligned}$$

$$\begin{aligned} \text{length} &= 15 + 30\% \text{ of } 15 \\ &= 19.5 \approx 20 \text{ m.} \end{aligned}$$

$$\begin{aligned} L &= 20 \text{ m} \quad B = 0.4 \text{ m} \quad H. = 1 + 0.75 + 0.45 \\ &= 2.2 \text{ m.} \end{aligned}$$

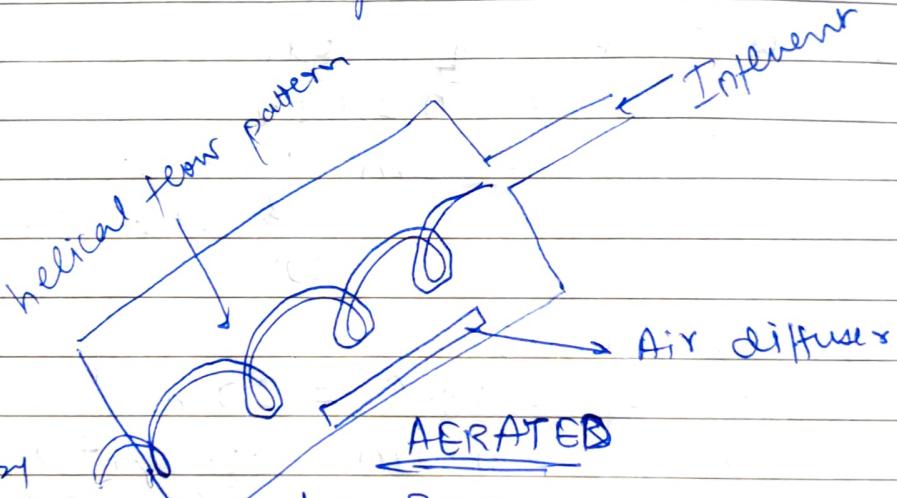
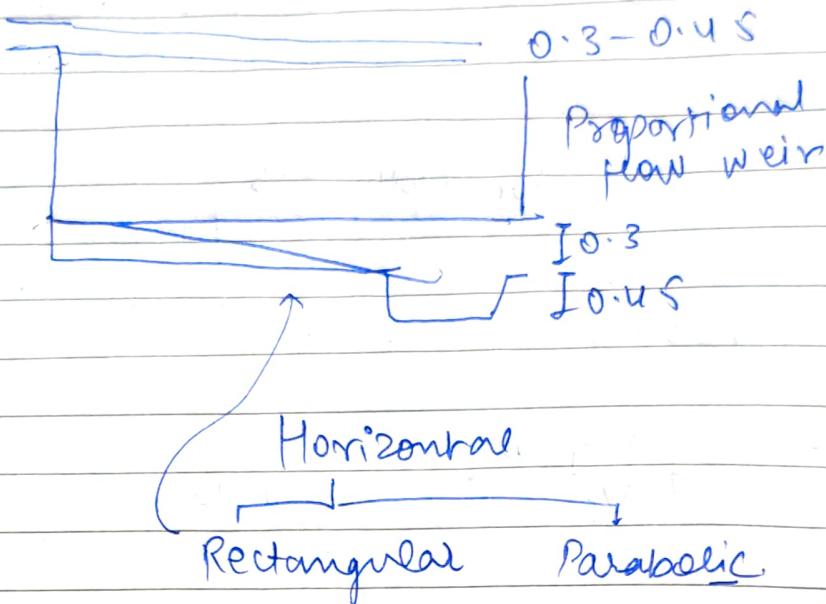
$$= 5000 \text{ m}^3/\text{day.}$$

$$\begin{aligned} \text{Critical shear velocity} &= 3 \text{ to } 4.5 \sqrt{g d (H)} \\ &= 0.17 \text{ to } 0.26 \text{ m/s.} \end{aligned}$$

## Grit chamber

Horizontal  
(non aerated)

Aerated.



controlled by adjusting weirs  
air feed range  
 $0.15 - 0.45 \text{ m}^3/\text{min}$  or all velocity =  
 $t_d = 3 \text{ mins}$

Air diffusers are located - 0.45 m - 0.60 m above the bank

length : width ratio = 2.5 : 7

width : depth ratio = 1:1 to 1:5

Q

$$\text{Freeboard} = 0.3 \text{ m} \quad Q = 20,000 \text{ m}^3/\text{day}$$

$$Q = \frac{20,000}{60 \times 60 \times 24} = \frac{200}{36 \times 24}$$

$$Q = 0.231 \text{ m}^3/\text{day}, \quad V_f = 0.3$$

Assume depth of water = 1 m.

$$B = 0.77 \text{ m}$$

$$\text{For depth} = 1 + 0.3 + 0.78 = 2.08 \text{ m.}$$

$$\text{Assume settling vel} = 0.02 \text{ m/s.}$$

$$t_d = \frac{1}{0.02} \times \frac{100}{100} = \frac{50}{50} \Rightarrow t_d = 60 \text{ s}$$

$$\text{Length} = V_f \times t_d = 50 \times 0.3 \\ = 15 \text{ m.}$$

$$30\% \text{ extra for inlet & outlet.} \\ = 19.5 \text{ m} \\ \approx 20 \text{ m}$$

$$L = 20 \text{ m}, \quad B = 0.77 \text{ m} \quad H = 2.08 \text{ m}$$

### Sedimentation

60-65% suspended solids & 30-35% organic matter removed

- 1) Velocity of flow
- 2) Size + shape of particle  $\rightarrow$  by adding particles - coagulation
- 3) Viscosity of flow.

### Types of sedimentation

Intermittent

continuous flow.

short circuiting of sedimentation tank

$\xrightarrow{\text{out}}$  water flows out without settling.

actual avg. time taken by a batch  
of water in passing through a settling tank

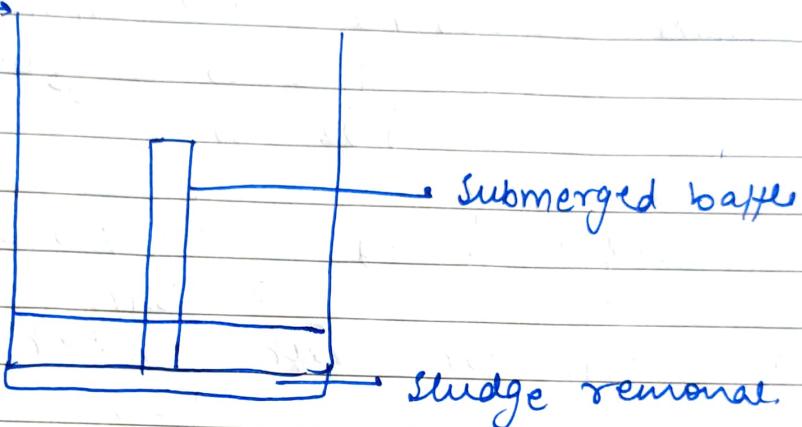
Date: \_\_\_\_\_

Displacement efficiency = flowing through period  
(Detention time.)  
→ always less than 1.

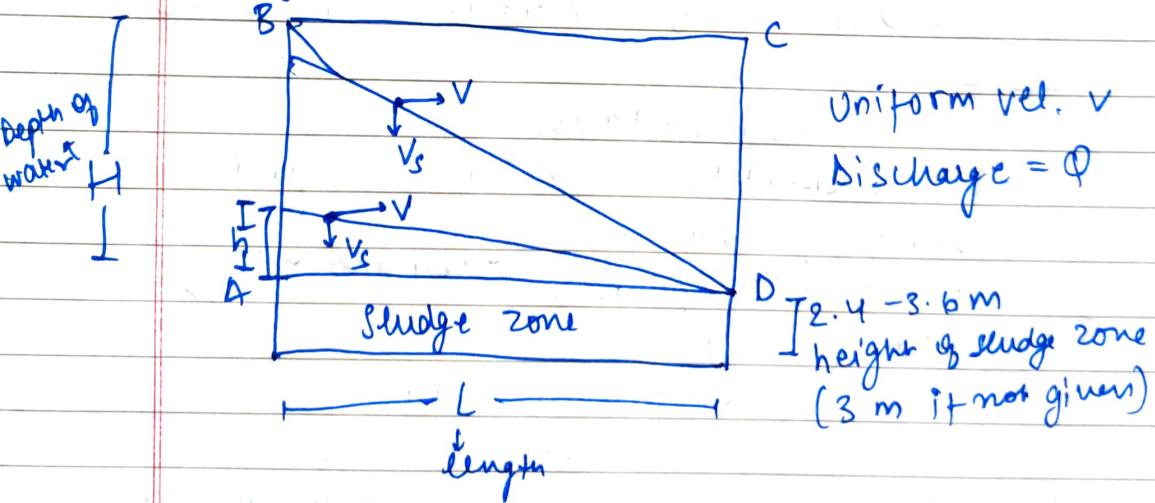
### Construction Details

1. Inlet & outlet arrangement → reduce short circuit
2. Baffles
3. Skimming troughs. → to remove oil & grease
4. Cleaning & sludge removal.

Inlet



### Design considerations.



$$\text{flow vel. } V = \frac{Q}{BH} - ①$$

width      depth of water

from geometric considerations

$$\frac{V}{V_s} = \frac{L}{H}$$

$$V_s = \frac{\sqrt{H}}{L} \rightarrow \frac{Q}{BH}$$

$$V_s = \frac{QH}{BHL}$$

$$V_s = \frac{Q}{BL}$$

$\frac{Q}{BL}$  also known  
as overflow rate  
or surface loading  
40,000-50,000 l/m<sup>2</sup>/day  
for primary sedimentation tank

Particles with  $V_s > \frac{Q}{BL}$  will settle down

for tank with coagulation,  $\frac{Q}{BL}$  is 50,000-60,000 l/m<sup>2</sup>/day

→  $t_d$  Detention Period -

$$t_d = \frac{\text{Volume of tank}}{\text{Rate of flow.}} = \frac{BLH}{Q} \rightarrow \text{for rectangular tank.}$$

$$\text{for circular tank, } t_d = \frac{d^2(0.11d + 0.785H)}{Q}$$

↓  
dia. of tank.

~~$\frac{Q}{BL}$~~  0.6 too

Design a suitable rect. sedimentation tank (provided with mechanical cleaning equipment) from treating the sewage from a city, provided with an assured public water supply system with a Max. Daily demand of 12 MLD. Assume suitable value of  $t_d$  & Vel. of flow.

80% of MDD is turned to sewage.

$$12 \text{ MLD} \times \frac{80}{100} = 9.6 \text{ MLD}$$

assume det. time = 2 hrs

free board 0.3

- ① Q
- ② Assum vel.
- ③ C/S Area