

Sutting velocity vertical velocity of particle
velocity of flow horizontal velocity
(length/time)

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Wastewater Engineering :: Design and application

- 5 NO attendance
5 NO assignment
5 NO Test

- ① Physical chemical biological
- Turbidity
colour
Temp
conductivity
- COD is more
→ BOD is total oxygen demand for organisms (microbes) to decompose organic matter.
→ COD is the total chemical oxygen demand for microbes to decompose organic as well as unorganic.

- primary secondary tertiary
• Screening
• coarse & fine screen

What is sewage
In India we have combined system.

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Storm water is not so many polluted
Separate Sewage System / and Combined sewage system.

Storm water, properties or characteristics of waste water.
Sewage or waste water Treatment.

- 1) preliminary treatments → initial
- 2) primary treatments
- 3) Secondary treatments → also known as biological treatment like bacteria.
- 4) Complete / final or tertiary treatment

① Preliminary Treatment: Large very big suspended particle is removed by screening made up of iron rock either in the form of vertical or an inclined at 45° or 60° . otherwise smashed.

Coarse Screen at an angle of 45° to 60°

There are 3 types of screen.

Coarse, medium and fine

① Coarse Screen: The spacing b/w the bars is 50mm or more and coarse screen collects 6 L of solids per million of litre of sewage velocity of flow (horizontal) + length/m is generally $0.8 - 1.0 \text{ m/s}$

② Medium Screen: The spacing b/w the bar is 6mm to 40mm. it collects 30 to 90L of material per million of litre.

$$0.8 - 1.0 \text{ m/s}$$

Shahdara & Nafarganj

11111

- 3) fine screen smashed
gross - sectional area: width
gross area : πd 11111

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③ fine Screen: The spacing b/w is 1.5mm to 3mm and fine screen is removed about 20% of the total suspended solids from the sewage. It gets clogged & cleaned very frequently so we keep backwashing.

Ques Calculate the screen required for the treatment plant for treating a peak flow of 60 million l per day of sewage?

$$Q = 60 \text{ ml/d} \\ = 60 \times 10^6 \text{ l/d} \rightarrow 24 \text{ hr} \\ [1 \text{ L} = 10^{-3} \text{ m}^3]$$

$$Q = 60 \times 10^6 \text{ L} \times 24 \times 60 \times 60$$

$$Q = 694 \text{ m}^3/\text{s}$$

Ques. Let us assume the velocity of flow through the screen is 0.8.

$$Q = V A$$

$$\frac{Q}{V} = A$$

$$0.8675 \text{ m}^2$$

Ques using rectangular steel bar in a screen having 1cm width and placed at 5cm spacing. So the gross area of the screen required is equal to (gross sectional area) * Spacing +

1cm width \div clear space

$$\text{Cross-sectional area } \times (5+1) \rightarrow \text{clear space } b/w \text{ the rods} \\ = \text{width of the area} \\ 5 \rightarrow \text{spacing} \\ 1.041 \text{ m}^2$$

commutator or stators to break the large suspended particle 6mm or less.
 → Clarifier: wet and dry process preliminary treatment.

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→ Assuming the Screen bar at placed to an angle placed at 60° to the horizontal So that the gross area of the screen is required

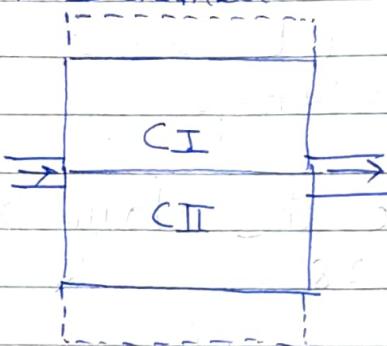
$$\frac{1.04 \times 2}{\sqrt{3}} = 1.2 \text{ m}^2$$

Sediment and oil is further removed by Grit channel.

floating materials (suspended particles)

→ Grit chamber: like a sedimentation tank. Shape like a tank. It design more than 1 chamber.

Top View



Generally: 2

high speed

slow speed.

$$\text{horizontal velocity} = 3 \text{ to } 4.5 \sqrt{gd} (G-1) \quad \begin{matrix} \rightarrow \text{m}^2/\text{s}^2 \\ \downarrow S_C \end{matrix}$$

Stokes Law more than 1mm

Cross - Sectional view

parabolic & weir

Specific Gravity



- Retention & detention time 40 to 60 seconds.
 → for the water depth of 1 to 8 m.

$hs = 0.25 - 0.3 \text{ m/s}$
 what is sedimentation
 Sedimentation tank and principle → rate of flow of viscosity
 Types of sedimentation → intermediate continuous
 ① Viscosity of water
 ② Size & shape
 ③ Rate of flow of viscosity
 Proportionality
 Proportional to temp

Ques
 A Grit chamber is redesign to remove particle with the diameter of 2mm Specific Gravity is 2.65 the settling velocity of the particle is varies b/w 0.016 - 0.022 m/s. Depending upon their shape. A flow through is 0.3 m/s will be maintained by proportionating with. Determine the channel dimension for the maximum waste flow of 10,000 m³ per day.

Given: Diameter = 2mm

Discharge = 1157 m³/s

$Q = \text{Velocity} \times \text{cross sectional area}$

$$Q = VA$$

\downarrow

horizontal velocity

$$A = 0.385 \text{ m}^2$$

assuming water depth of a channel is 1m.

$$\text{width} = 0.4 \text{ m} = 0.385$$

assume the settling velocity = 0.02 m/s

Detention time = $\frac{\text{Depth of the basin}}{\text{Settling velocity}}$

• Commuters and shredders floating material less than or equal to 6mm. It cannot pass the material.

$$\text{Detention time} = \frac{1}{0.02} = 50 \text{ s.}$$

$$\text{horizontal velocity} = \frac{L}{T}$$

$V_h \propto t$

$$1 \times 385 \times 15 = 5.775$$

$$\boxed{b \times d \times L}$$

\Rightarrow Skimming Screaming tank: for remove the large suspended particle. Coarse & fine screen oil & grease is removed by screaming tank. A surface area

$$A = 0.0622 \frac{g}{m^2}$$

rate of flowing sewage

$V_s \rightarrow$ velocity
 m^3/d minimum rising velocity of gray material to be removed

$\therefore V_s = 25 m/min$

$$V_s = \frac{g}{18} \frac{(6-1)d^2}{\sqrt{}} \quad d \text{ where } < 0.1 \text{ mm.}$$

Viscosity:

$$\text{Temp: } V_s = 418 \frac{(6-1)d^2}{\sqrt{}} \left(\frac{3T + 70}{100} \right) \quad \text{Temp degree Celsius.} \quad (ii)$$

Newton's law. b/w 1mm to 1mm.

Newtonian eqn.: $V_s = 1.8 \sqrt{gd} (6-1) - d^2 0.1 \text{ mm} - 1.0 \text{ mm}$

hyzine's Eqn.: particle size is more than 1mm.

Sedimenting velocity \rightarrow vertical velocity
calculated sedimenting velocity particle is always greater
than settling velocity in a tank.
Transition zone.

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Gen's law: $V_s = 418 (G-1) d \left(\frac{3T+70}{100} \right)$ — (3)

Shoemaker's law (IT derivation, 3T+70 - 4TEP)

⇒ primary Sedimentation Tank

Hayen's Imbored Egn.:

Sedimenting velocity is $60.6 (G-1) d \left(\frac{3T+70}{100} \right)$

for Inorganic Solid in specific gravity: 2.65
 $V_s = 60.6 (2.65-1) d \left(\frac{3T+70}{100} \right)$ — (4)

⇒ for Inorganic Solids Sedimenting velocity is primary sedimentation tank where size is greater than 1 and less than 1.

$V_s = d (3T + 70)$ — (5)

⇒ for organic $G_s = 1.2$ solids

$V_s = 0.12 d (3T + 70)$

Types of Sedimentation tank

Intermediate

Continuous

Store for a particular

flow is continuous

Lined (that storing point

is called retention)

detention period that

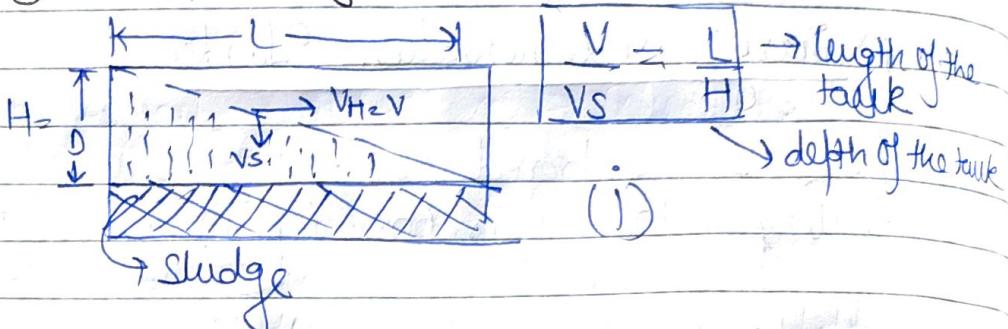
which hold for particular time).

Intermediate tank is also known as quiescent tank.

Design of primary sedimentation tank:

front view

or elevation



flow velocity = length or discharge / Time

$$V = V_s \frac{L}{H}$$

$$V_s = \frac{V \times H}{L}$$

(ii)

$$V = \frac{L}{t}$$

$$V = \frac{Q}{A}$$

$$V = \frac{Q}{B \cdot H}$$

(iii)

Settling velocity $V_s = \frac{Q}{B \cdot L}$

than it is known $B \cdot L$ as overflow rate or surface loading or overflow velocity

→ for plain primary sedimentation tank!

The value of overflow rate = 40,000 to 50,000 $\text{L/m}^2 \text{d}$

→ for secondary sedimentation tank or if the sedimentation with circulation the value of overflow rate is [50,000 to 60,000] $\text{L/m}^2/\text{d}$

- The depth of the sedimentation tank varies b/w 2.4 to 3.6m (Excluding the sludge zone) $\frac{\text{depth of}}{\text{sludge zone}}$ always advisable not to take more than 3m.

- Detention period: If a shape of sedimentation is rectangular.

$$\text{Detention} = \frac{\text{Volume}}{\text{discharge}}$$

for a rectangular shape. $L \times b \times H$

$$t = \frac{BHL}{Q}$$

if the shape of the tank is circular

$$t = \frac{d^2}{0.011d + 0.785H}$$

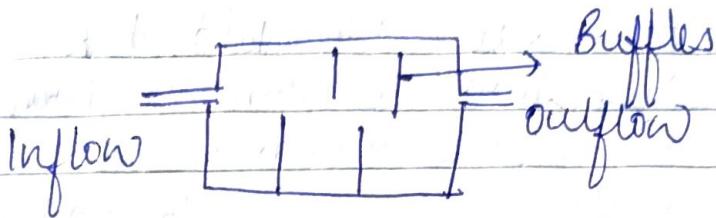
- So range for the detention period is for the plain sedimentation tank (1 to 2 hours)

- The width of the sedimentation tank should be 6m and it should not be greater than 7.5m.

- The length of the tank should not be allowed to 4 or 5 times of the width of the tank.

- The horizontal velocity for the sedimentation tank is 0.3 m per min.

$$V = 0.3 \text{ m/min}$$



- ~~Ques~~
- 1) proper inlet and outlet arrangement
 - 2) Baffles wall
 - 3) remove oil and grease \rightarrow Screaming tank.
 - 4) Sludge removed.
 - 5) cleaning the sedimentation tank. (Effluent)

Ques:) Design a suitable rectangular sedimentation tank for treating a sewage from the city provide with a public water supply system with a maximum daily demand of 12 million litre per day. Assume the suitable value for the detention period & velocity of $Q = 12 \text{ MLD} = 12 \times 10^6 \text{ l/day}$. flow.

Assume a suitable data whenever it is missing

\Rightarrow 80% of waste water.

Assume the 80% of water supply connects into wastewater / sewage.

$$Q_s = 0.8 \times 12 \times 10^6 \text{ l/d}$$

first convert the discharge into m.

$$0.8 \times 10^3 \times 12 \times 60 \times 60 \times 24 = 400 \text{ m}^3/\text{hr}$$

det assume, detention / retention period for a city.

$$\text{Volume of the sewage} = 400 \times 2 = 800 \text{ m}^3$$

$$\text{or velocity } V = 0.3 \text{ m/min}$$

\Rightarrow Length / time.

$$V = L$$

$(\frac{L}{V}) \rightarrow$ detention time

$$0.3 = \frac{L}{2 \times 60}$$

$$0.3 \times 120 = L$$

$$\textcircled{36} \text{ m} = L$$

$$\text{Volume} = L \times B \times H$$

clueless - sectional area. $\rightarrow H \times B = 800 = 22.2 \text{ m}^2$

• let us assume the depth of tank $\frac{36}{3} = 12$

$$\frac{22.2}{12} = B$$

$$= \boxed{1.85 \text{ m}}$$

• let us assume free board = 0.5m.

$$\text{Dimension of the tank} = \boxed{36 \times 1.85 \times 3.5 \text{ m}} \quad \begin{matrix} \text{free board} = 0.5 \text{ m} \\ \text{freeboard} \end{matrix}$$

OR
let us assume one flammable = $40,000 \text{ L/m}^2/\text{d}$

$$\frac{Q}{BL} \leq 40,000 \text{ L/m}^2/\text{d}$$

$$\frac{8 \times 10^6 \times 12}{B \times 36}$$

$$\boxed{B = 6.66 \approx 6.7 \text{ m.}}$$

$$H \times B = 22.2$$

$$H \times 6.7 = 22.2$$

$$H = \frac{22.2}{6.7} = \boxed{3.3 \text{ m}} \approx 3.3 \text{ m}$$

$$\boxed{36 \text{ m} \times 6.7 \text{ m} \times 3.3 \text{ m}}$$

Primary characteristics of sewage +
numerical
coagulant → chemical

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Grey → fresh wastewater

Black → older (bad smells)

for the decomposition of Sludge. Instead we use coagulation in a waste water treatment we use secondary treatment (aerobic)

filter & sludge design process (trickling filter).

Disadvantages

- ① Now a days more advance methods of sewage treatments based on biological action available & they are prefer to coagulation and the disadvantages of coagulations are as below:
 - The chemical used in coagulation react with sewage & during their reaction they destroy certain microorganisms which are helpful in the digestion of sludge, so they creating difficult in sludge digestion.
- ② The cost of chemical added to the cost of sedimentation which increases cost of treatment process.
- ③ The process of coagulation requires skill supervision & handling of chemicals.
- During the coagulation process the sludge is produced is more in coagulation as compared to other.
- ④ Detention period of sewage is not more than 2 hours then it become Septic. It produce

Combination of coagulation & flocculation
is called Coflocculator (Adding mixing)

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bad smell and gases sometimes we use in industries field.

Secondary treatment is called as Biological Treatment process.

The Effluent from the primary sedimentation tank contain about 60-80% of unstable organic matter original present in the sewage (CO₂, methane, carbon monoxide for bad gases).

Secondary treatment divided into 2 main groups

① filtration (trickling filter)

② Activated Sludge process

All the filtration & Activated Sludge process are design to work on aerobic bacterial decomposition (oxygen presence)

This is because of the fact that aerobic decomposition does not produce bad smell & gases as compared to anaerobic condition.

→ Trickling filter: is the secondary treatment process 2 types of trickling filter.

① Conventional trickling filter (called as low rate trickling filter or ordinary trickling filter, standard trickling filter) | ② High rate trickling filter

Advantages of Trickling filter:

① The rate of filter loading is high as much requiring lesser land area & small

qualities of filter media for their installation.

- ② Effluent coming out from the trickling filter is supersaturated ^{nitrogen}. Should be utilized & stabilized. They can remove about 75% of the BOD & 50% suspended solids and the effluent can be easily decomposed in smaller quantities of detention of water.
 - ③ Working of trickling filter is simple & not require any supervision.
 - ④ They are self cleaning.
 - ⑤ Mechanical filter & Head is small because they contain less mechanical equipment.
- Effluent of Trickling filter is warmer more than colder atmosphere surroundings.

Disadvantages:

- ① Cost of trickling filter is high.
- ② The head loss is also high in case of trickling filter.

Trickling filter Design & Theory
low rate & high rate trickling filter.

Design the filters Surface loading \rightarrow hydraulic loading

22-44 ml/hec/day design for organic loading
low rate trickling filter
in general 28 ml/hec/day

Value of organic loading \rightarrow 110-330 ml/hec/day
Organic loading \rightarrow Vol of the organic loading +
discharge

Surface loading we can find its use for area
of the filter so we can find depth of the
filter: $\frac{\text{volume}}{\text{area}}$

The organic loading for low rate trickling
filter is 900-2200 kg/hec.m/day

for high rate trickling filter. 1600-1800 kg/hec.m/day

Efficiency is denoted by $\eta (\%) = \frac{100}{1 + 0.00445 u}$

Small u is the organic loading kg/hec.m/day
or
kg/ha.m/day

$$\begin{aligned} 1\text{kg} &= 10^3 \text{gm} \\ 1\text{kg} &= 10^6 \text{mg} \\ 1\text{m} &= 100 \text{hectares} \end{aligned}$$

Ques.) The sewage is flowing at the rate of 4.5 million l/day from a primary clarifier to a standard rate trickling filter. The flow rate).

5 day BOD of the effluent is 160 mg/l. The value of organic loading is to be 160 gram per m^3 day and the surface loading 2000 litre per m^2 per day. Determine the value of the filter of the depth. Also calculate the efficiency of the filter.

Given: $Q = 4.5 \text{ million l/d}$

$$\text{BOD} = 160 \text{ mg/l}$$

$$\text{Vol of the filter media} = \frac{\text{Total BOD}}{\text{organic loading}}$$

$$5 \text{ day BOD of Sewage} = \frac{160}{10^6} \times 4.5 \times 10^6 = 720 \text{ kg/hectare}$$

= effluent \times discharge.

$$\Rightarrow \text{Volume} = 720 \times 10^3 = 720,000 \text{ m}^3$$

$$\Rightarrow \text{Surface area of the filter} = \frac{\text{Total flow}}{\text{Surface loading}}$$

$$= \frac{4.5 \text{ million l/d}}{2000 \text{ l/m}^2 \text{ /d}} = \frac{4.5 \times 10^6 \text{ l/d}}{2000 \text{ l/m}^2 \text{ /d}}$$

$$= 2250 \text{ m}^2$$

Depth	Volume	$\frac{4500 \text{ m}^3}{2250 \text{ m}^2}$	$= 2 \text{ m}$
	area		

$$\text{Efficiency} : \frac{100}{1 + 0.00445 u}$$

for high rate recirculation rate $\Rightarrow \frac{R}{I} \rightarrow \text{Vol of inflow}$ $I \rightarrow \text{Vol of raw sewage}$

$F \rightarrow$ recirculation factor

$$F = \frac{1 + \frac{R}{I}}{\left[1 + 0.1 \frac{R}{I} \right]^2}$$

There are 2 types of filter

1 filter \rightarrow 1st Stage

2 filter \rightarrow 2nd Stage high rate trickling filter

Recirculation only will be done on high rate

Single Stage Efficiency ($\eta^\circ\%$) ≥ 100

high rate trickling filter $1 + 0.0044 \sqrt{\frac{Y}{V}}$

$Y =$ Total organic loading in kg/day

$V =$ Volume in hectares

$F =$ recirculation factor

for two stage efficiency ($\eta^\circ\%$)
high rate trickling filter

$$= \frac{100}{1 + \frac{0.0044 \sqrt{\frac{Y_1}{V' F_1}}}{1 - n}}$$

$Y_1 =$ Total Bod in the effluent from 1st stage
in kg/day

V' = Volume of two stage filter in hectares m³
 f' = Recirculation factor for 2nd stage filter

Types of high rate trickling filter

① Biofilter

② Accelo filter ③ Arrow filter

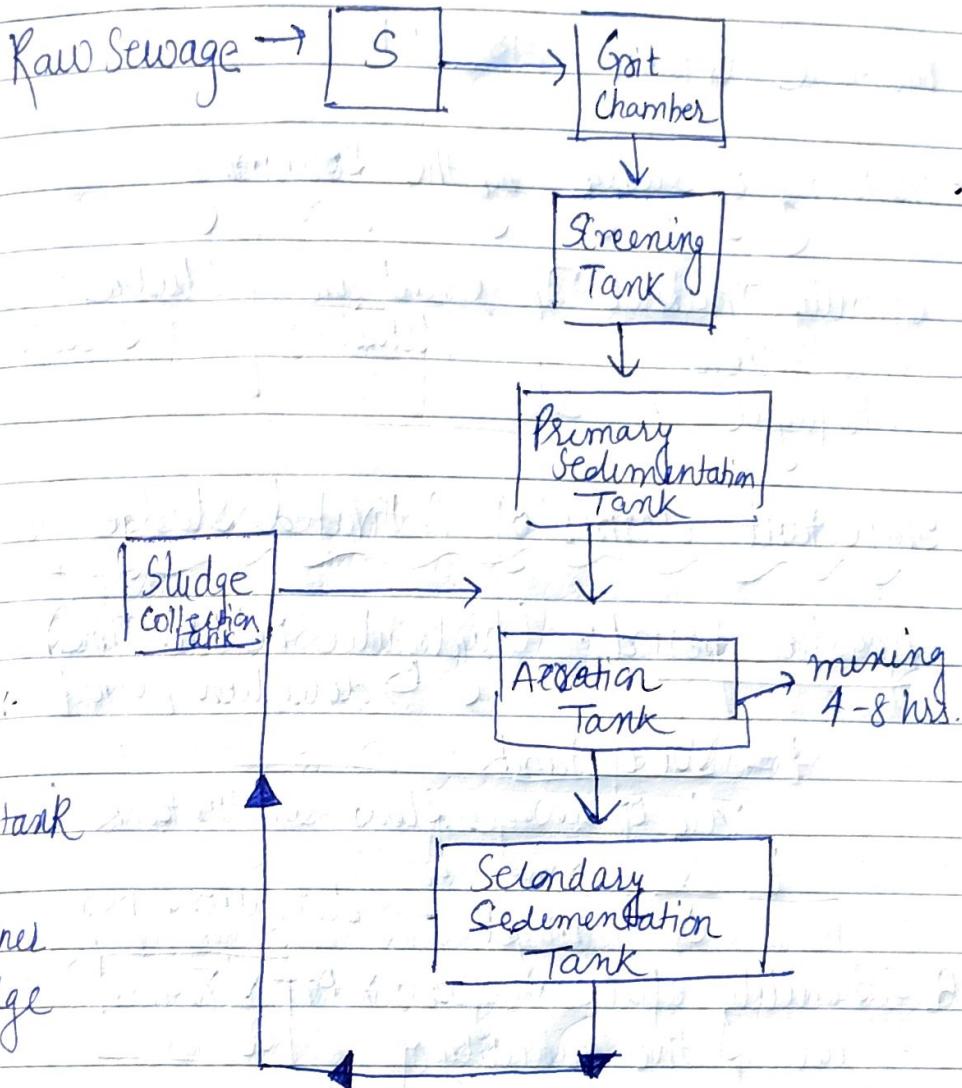
Depth	1.2m to 1.5m	1.8 m to 2.4m	depth should not
Thickness:			more than 1.8m
Varies from organic loading	90 00 - 11000 kg/hectare-m/d		& organic loadings
BOD at 5% BOD	g BOD at 5%		Varies from 11000
Surface loading	110 - 336 mL/hectare day		12000 kg/hectare-m/d
			Should not be less than 150 mL/hectare day

Ques.) Determine the size of high rate trickling filter for the following data of sewage flow 4.5 mL / day Recirculation factor (R/I) = 1 BOD of the raw sewage = 250 mg/l BOD removal of primary tank = 30% (70% of 250) final effluent desired Desired BOD is 30 mg/l

Activated Sludge process

Secondary Treatment
↳ Aerobic

Secondary treatment
biological in the
presence of oxygen



To read:
What is
aerobic tank
2) Types
3) thickener
of sludge

→ BOD removal through → 80-95%
Activated Sludge process.

→ The bacteria also removes → 90-95%
20-30% vol. of sludge coming from P.S.T

There are 3 types

1) Diffuse air \rightarrow air diffusion

2) Mechanical

3) Combination of both (D & M) rarely used

\rightarrow moisture content 98-99%

Thickening of sludge by the following

- | | | |
|-------------------|------------------------------|-----------------------|
| ① Gravity Thicker | \rightarrow read in detail | Sludge Thickener unit |
| ② Flotation | | |
| ③ Centrifugal | | |

Important terms of Activated Sludge process

① Aeration period: (hydraulic Retention Time) HRT
 \hookrightarrow detention period

$$t = \frac{\text{Vol of tank}}{\text{rate of sewage flow in the tank (aeration tank)}}$$

$$t = \frac{V}{Q} \rightarrow \text{m}^3 \rightarrow \text{detention period.}$$

$Q = \text{Quantity of waste flow} \times \text{AT}$ $\rightarrow \frac{V \times 24 \text{ hrs}}{d} \rightarrow \text{hours}$
 Excluding the quantity of recycling sludge

② Volumetric Loading (BOD loading) (organic loading)
 Mass of BOD applied per day to the aeration tank through influent sewage in gram.

$$\Rightarrow \frac{Q \times 0}{V} \text{ where } Q \text{ is the sewage flowing in the aeration tank} \rightarrow Q = l/d$$

$$\text{unit} = \text{m}^3/\text{d}$$

$$\text{BOD}_5 = \frac{\text{mg/l}}{\text{mg/d}}$$

$$= \frac{2 \text{ gm}}{\text{m}^3/\text{d}}$$

Sludge digestion process - read yourself (Gmp)

Date: / /

3 forms:

→ digested sludge ② supernatant liquor ③ gaseous of decomposition.

% = BOD₅ in milligrams/l or gram/m³ of the effluent sewage.

V = Volume of the aeration tank in m³.

Assignment - 01

→ what are the stages in the sludge digestion process
3 Stages: → acetic fermentation ② acid regeneration
③ alkaline fermentation.

→ Explain the factors affecting sludge digestion process and their control?

① Temperature ② pH value ③ Seeding with digested sludge ④ mixing and stirring of the raw sludge with digested sludge.

Digestion Design Consideration for sludge digestion tank / Digestor.

- The digestion tank is of cylindrical shape with diameter 3m to 12m
- Depth of the digestion tank is generally 6m and so on. deeper. The deeper tanks are costlier [Sometime 2m for]
- Sludge digestion we assume that the process of sludge digestion is linear so the

Volume capacity of digestion tank

$$V = \left(\frac{V_1 + V_2}{2} \right) \times t \quad \text{--- (1)}$$

Capital V
Volume
Small v
Velocity

V = Volume of the digester

V₁ = Raw sludge added per day (m³/day)

V₂ = Equivalent digested sludge produced per day on completion of digestion (m³/day)
t = digestion period of day

Ques.

When the daily digested sludge could not be removed due to factors: ① Monsoonal Seasonal Sometimes winter seasons.

Then the separate capacity should be provided in the tank for its storage should be provided in the tank capacity V_2 (The capacity is V_2).

The total digester volume is equal to $\frac{V_1 + V_2}{2} \times T + V_2 T$

(11)

T :: No. of days for which the digester sludge is stored.

The capacity provided per capita may range 21 to 61 litre per capita per day in general 1 month for the range 21 to 61 L/day.

The amount of sludge gas produced in the digestion tank range b/w 14 to 28 litres per capita per day.

Ques.

Design a digestion tank for primary Sludge with the help following data.

- avg flow in million litre/day
- total suspended solids in a raw sewage = 300 mg/L
- The moisture content of digested sludge = 85%.
- assume any other suitable data if you required.

Given: 20 mL/day

$20 \times 10^6 \text{ L/day}$

Total suspended solids = 300 mg/L

weight of suspended solids in 20 mL/day of sewage flowing in a day = 6000 kg/day.

assume 65% Solids are removed in primary settling tank.

weight of solid removed in primary settling tank

3900 kg/day

assume the fresh sludge has a moisture content = 95%.
5 kg of dry solids is equal to 100 kg of wet sludge.

So 3900 kg/day dry sludge = 18000 of wet sludge

assume the specific gravity of per day wet
sludge is = 1.02 so unit weight = 1020 kg/m³

The volume of raw sludge produced per day

$$(V_1) = \frac{18000}{1020} \text{ m}^3/\text{day}$$

$$7647 \text{ m}^3/\text{day}$$

The volume of digested sludge (V_2) at 85% moisture content is given by following formula.

$$V_2 = V_1 \left[\frac{100 - P_1}{100 - P_2} \right] \rightarrow \begin{array}{l} \text{fresh sludge moisture content} \\ \text{digested sludge moisture} \end{array}$$

$$V_2 = V_1 \left[\frac{100 - 95}{100 - 85} \right]$$

$$V_2 = 25.5 \text{ m}^3/\text{day}$$

assume design period = 30 days.

(presence of oxygen) Activated sludge process for the treatment of Secondary

In activated sludge process is the excellent method for treating the raw sewage. The sewage

Effluent coming from primary sedimentation

Mixing is used in the process and we add

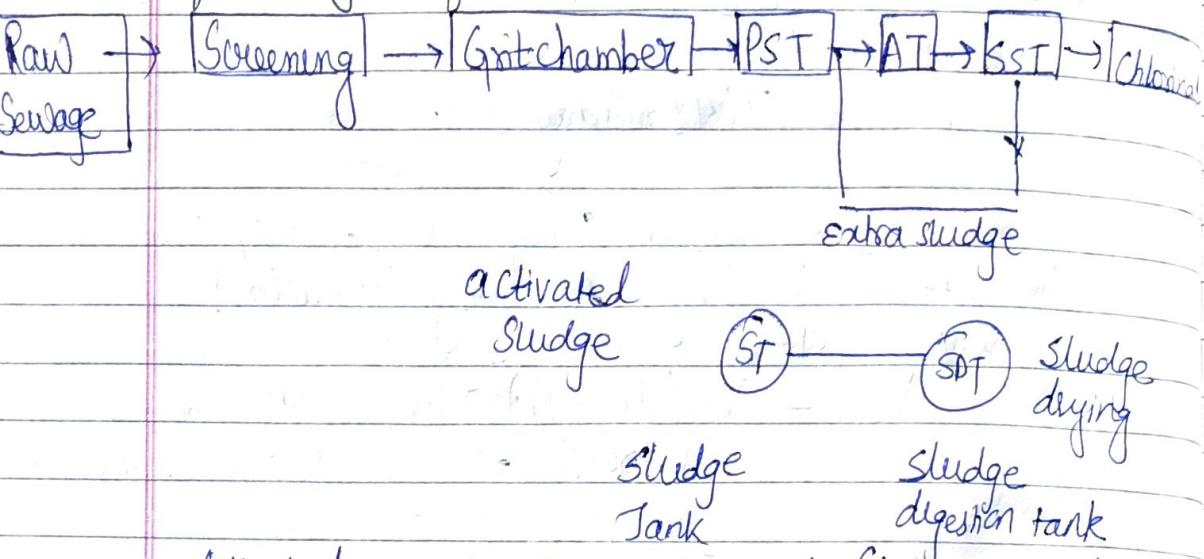
20 to 30% of an volume of activated sludge which

aeration tank contain a large concentration of highly active aerobic microorganisms. The mixture is Enter into the aeration tank or mixing in the presence of oxygen 1 to 8 hours.

almost 4 to 8 hours. Conventional flow diagram of

Aeration tank: Depth 3 to 4.5m
Retention period: 4 to 8 hrs
width 4 to 6m
length 20 to 200m

flow diagram for a conventional activated sludge plant



Activated sludge BOD removed (known as digester) is 80 to 95%. (Excellent method) harmful bacteria. 80 to 95% remove activated sludge process requires higher degree of sole (control conditions) because:

- ① It required ample supply of oxygen
- ② It is also required an intimate and continuous mixing of activated sludge.
- ③ The volume should be maintained by 20 to 30% (constant)

The rate of volume activated sludge added to the volume sewage is kept constant → primary tank fresh sludge should be more than 2 hrs generally 1.4 hrs

Methods of aeration

- Diffuse air aeration
 - Mechanical aeration
 - Sometimes mixture of ① and ②
- } also known as air diffusion

Design of activated Sludge

① Aeration period: also called as hydraulic retention time: HRT

fluent → represented by small t .

$$t = \frac{\text{volume}}{\text{discharge}} \rightarrow \frac{\text{m}^3}{\text{m}^3/\text{day}}$$

② Volumetric Bod Loading: also called as organic loading. Mass of Bod applied per day to the aeration tank through effluent sewage in gm/volume of the aeration tank.

In India Bod₅ at 20° Temp.

$$= \frac{QY_0}{V} \quad \text{where } Q \rightarrow \text{sewage flow in the aeration tank}$$

$\rightarrow Y_0$ Bod₅ in (mg/L) (g/m^3)

$\rightarrow V$ = Volume of aeration tank in m^3 .

③ F/m → microorganisms: → daily Bod load applied to the aeration system.
↳ food
Total microbial mass in the system.

$$\text{unitless } \frac{F}{M} = \frac{QY_0}{Vxt}$$

at is max liquor suspended solids (MLSS) (milligram/litre)

grf note

F/M ratio for an activated sludge plant is the main factor controlling BOD removal. If low F/M lower value means higher the BOD removal and vice-versa.

- The F/M ratio can be varied by varying the MLSS concentration in the aeration tank.

Sludge age,

$Q_C = \frac{\text{mass of suspended solids (MLSS) in the system}}{\text{mass of solids leaving the system per day}}$

Sludge age is also called as solid retention time (SRT) or it is also called mean cell residence time (MCRT).

(M) Mass of solid in a reactor $\rightarrow V_x / \text{MLSS}$
 $\rightarrow V_x x t$

Mass of Solids removed with the wasted sludge per day $= Q_w x R$ — (i)

Mass of solid removed with the effluent per day $= (Q - Q_w) x E$ — (ii)

Total solid removed from the system per day $(Eq i) + (Eq ii)$

$$Q_C = \frac{V_x t}{Q_w x R + (Q - Q_w) x E}$$

at us the concentration of solids in the reactor
 $x t$ us MLSS unit in milligram/litre
 V = Volume of the ariator

- Q_w = Vol of wastage sludge per day
 X_R = concentration of solids in the return sludge or in the wastage sludge in milligram/litre
 Q_e = sewage inflow per day.
 X_E = concentration of the solid in the effluent milligram/litre

Design parameter for conventional activated sludge plant process.

Parameter	Design Value
MLSS	1500 - 3000 milligram/litre
FM	• 4 to .2
aeration period (HRT)	4 to 8 hours
Volumetric loading as gram of Bod applied per m^3 of that tank	300 to 700 g/ m^3
Sludge age	5 to 15 days
BOD_5/Q_e	• 25 to .5
Bod removal efficiency	85 to 95%.
kg of oxygen required per kg of Bod removed	• 8 to 1.1
Air required per kg of Bod ₅	40 - 100 m ³ .

The data for conventional activated sludge treatment plant is given below:-

Wastewater flow - 35000 m³/day

Volume of the aeration tank - 10800 m³.

Influent bod = 250 mg/L

Effluent bod = 20 mg/L

MLSS = 2500 mg/L

- ⑥ Effluent suspended solids = 30 mg/L
- ⑦ Waste sludge suspended solids = 9700 mg/L
- ⑧ Quality of waste sludge = 220 m³/day
- ⑨ Calculate ① aeration period (HRT)
- ⑩ F/M ratio
- ⑪ % of η of the food removed.
- ⑫ Sludge age \rightarrow always in days.

assume 80% of the water to the sewage
Avg 24 hrs if not given the detention time

\Rightarrow Septic Tank (Aerobic) process.

principle: Aerobic decomposition

The sludge settle at the bottom of the Septic tank and the oil and grease rising on the top of the surface are allowed to remain in tank for several months.

Design considerations for Septic Tank:

- Capacity of septic tank 140 to 10 L per capita per day (L/P/d)
- Detention period for septic tank varies b/w 12 to 36 hrs.

The septic tank should be capable for storing the sewage during the detention period & additional volume of the sludge for 6 months to 3 years depending upon the cleaning of the septic tank.

The rate of accumulation of sludge has been recommended as 30 litres per person per year so the minimum capacity for the septic tank 8 to 10 persons.

$\frac{1}{8}$ close The minimum capacity of the tank may be kept ≥ 250 litres.

(when all households discharge in septic tank for washroom, Toilet & bathroom 1400 litres) for 8 to 10 persons.

In case of septic tank free board 0.3 metres
The length of the rectangular tank should be 2 to 3 times of its width.

Width should not less than 90 cm

Depth of the septic tank range b/w 1.2 to 1.8m

Ques. Design the dimension of the septic tank for a small colony of 150 persons provided with a assured water supply from the municipality head at a rate of 120 litres per person per day. assume any data if you needed.

Anaerobic digestion

Septic tank → principle, what it is, design, numerical, advantages and disadvantages.

Double story tank, upper = Collecting fresh sewage
Bottom → stored sludge
freeboard 45cm or clear space → Neutral zone
in Imhoff tank.

Imhoff tank shaped as hopper.

Mr. D Kurl Imhoff

Construction of a Imhoff tank

Double story or chamber rectangular tank.

Chamber 1 . collecting fresh Sewage called
Sedimentation or not given chamber or flowing
through chamber; Detention period = 2 to 4 hrs.
velocity of flow is very very low. velocity not
more than 0.3 m/min . The lower chamber
is called digestion chamber as sludge is
digested due to anaerobic digestion.

Imhoff tank is called double story digested tank
bottom chamber is further divided into 3 to 4 parts
or component surface loading of sed^m to chamber
should not.

Top Chamber → rectangular $30,000 \text{ L/m}^2$ of
plan area / day.

Bottom of each digestion component is made up
in the form of inverted cone or hopper
with side slope 1:1.

Hopper is so that it concentrate the sludge
at the bottom of hopper. digested sludge

from the bottom of hopper is removed either for 1 or 1.5 months periodically depending upon 1:1 or the temp of the sludge.



But for activated sludge plant where recirculation is adopted, the surface loading may be increased upto $15,000 \text{ l/m}^2/\text{day}$.

Length $< 30\text{m}$ & height: Breadth vary 3 to 5. Depth (total) of Imhoff 2.9 to 11m & depth of Sedimentation tank chamber is 3 to 3.5m & so on free board $\approx 45\text{cm}$.

Digestion chamber generally designed for minimum capacity of $57 \text{ l/capita (general)}$
Volume $= 57 \text{ l} \times \text{pop.}$

* On warmer climate, the capacity is reduced from (period of sludge withdrawal will be shorter 1 month or less) 35 to 40 L/capita.

Ques. Design an Imhoff tank to treat the sewage from a small town with 30,000 population. The rate of Imhoff sewage assumed as 150 l/head/day . Make assumptions if needed.

sewage \rightarrow Gravity flow & water \rightarrow pressure flow
bed side supply Sewage 2 m³ supply
Sewage can't be design for full free board always required.

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Design (max^m flow and min^m flow)

It can be both for sewage and water.

\Rightarrow max^m daily flow rate = 1.8 times of avg daily flow (water)

\Rightarrow sewage max^m daily flow = 2 times the avg daily flow.

\Rightarrow max^m hourly flow = 1.5 times of max^m daily flow
In other words max^m hourly flow = 3 times of avg daily flow.

\Rightarrow minimum daily flow = $2/3 \times$ avg daily flow

\Rightarrow minimum hourly flow = $1/2 \times$ minimum daily flow

\rightarrow What is sewer.

\rightarrow Basic difference in the design of water supply pipes and sewer pipes.

Sewer (provision of free board must)

\hookrightarrow Sloping it can generate self cleaning velocity.

\rightarrow water line is always about the sewer in $\frac{1}{2} Q_{max}$

\Rightarrow Generally sewer pipe whose diameter is less than 0.4 is running half full at maximum discharge. If the diameter is greater than 0.4 then it is running either $\frac{2}{3}$ rd or $\frac{3}{4}$ th Q_{max} .

\Rightarrow freeboard Sable learn

\downarrow
flow of discharge
of the peak discharge

running formula

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PB

(m^2/sec)

< 0.3

0.3 - 1.0

1.5

5 - 10

10 - 30

30 - 150

> 150

freeboard

m

.3

.4

.5

.6

.75

.9

$$Q = VA$$

\Rightarrow Chezy's formula According to Chezy's

$$V = C \sqrt{HS}$$

for calculating the velocity

V = Velocity of fluid in channel (m/s)

r = hydraulic mean radius of
channel | hydraulic mean depth.

$$r = \frac{a}{P}$$

• Wetted area or wetted perimeter whenever it is not running full

$$\text{Dia} = \frac{\pi D^2}{4}$$

$$r = D/4$$

$$P = \pi D$$

$\Rightarrow S$ = hydraulic gradient

C = Chezy's Constant

A = Area of cross-sectional

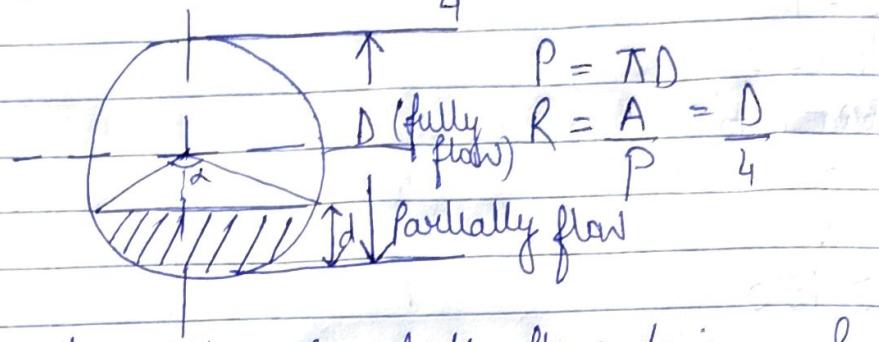
Water is measured in depth of water.
Design depends upon, $(Q = AV)$

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Design of Sewage

It is the cross-section of circular sewer and the dia is D. When the circular sewer is run fully so then the area is $\frac{\pi}{4} D^2$.



Water supply for full flow design of sewer is design for partial flow.

Now, consider sewer run at partially at a depth of d

(d) The depth at partial flow $d = \frac{D}{2} - \frac{D \cos \alpha}{2}$

where α is central angle in degrees.

Now area of cross-sectional when the sewer is running partial flow or full.

Partial Notation Small represent.

$$a = \frac{\pi D^2}{4} \left[\frac{\alpha}{360^\circ} - \frac{\sin \alpha}{2\pi} \right]$$

So the proportionate area $\left(\frac{a}{A} \right) = \frac{\alpha}{360^\circ} - \frac{\sin \alpha}{2\pi}$

Wetted perimeter when the sewer is partial flow

$$P = \pi D \times \frac{d}{360^\circ} \text{ or } \pi D \alpha$$

d is always in degree.

proportionate perimeter

$$\frac{P}{P} = \frac{d}{360^\circ}$$

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hydraulic men depth while Sessar is running
is partial full OR written as HMD

$$(x) = \frac{a}{P} \rightarrow (\text{wetted})$$

$$x = \frac{D}{4} \left[1 - \frac{360^\circ \sin \alpha}{2\pi d} \right]$$

Proportionate hydraulic mean depth: $\left[\frac{x}{R} \right]$

$$\frac{x}{R} = 1 - \frac{360^\circ \sin \alpha}{2\pi d}$$

Discharge: velocity

Equation

Maenning formula: To find out the velocity

$$\text{Velocity at partial flow } V = \frac{1}{h} g^{2/3} s^{1/2}$$

According to Measuring formula: \rightarrow Bed slope or gradient

$$V = \frac{1}{h} g^{2/3} s^{1/2}$$

\downarrow hydraulic mean depth
Maenning's Constant of Sessar

Slope will not change.

proportionate velocity: According to Maenning's Eq:

$$\frac{V}{V} = \frac{1}{h} \times \frac{g^{2/3}}{R^{2/3}}$$

η is roughness coefficient for maenning coeff

Wular and Egg (oval) shape sewer.

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**

$$\frac{V}{V} = \frac{g^2 B}{R^2 B}$$

Discharge:

Proportionate discharge $\left(\frac{Q}{Q}\right) = \left[\frac{d - \sin \theta}{360} \cdot \frac{2\pi}{2\pi} \right] \left[\frac{1 - 360s}{2\pi d} \right]$

$\approx \frac{2}{3}$

Ques. A 300 mm diameter sewer us to flow at 3 depth on a 0.06 grade ensuring a degree of self cleaning equivalent to that obtained at full depth at a velocity 0.8 per sec. find a required grade (bed slope) and associate velocity. To find out rate of discharge at depth. If the following data is given meaning coefficient $(n) = 0.02$, proportionate area = 0.817, proportionate wetted perimeter is 0.472, proportionate hydraulic mean depth = 0.7705

$$\frac{d}{D} = 0.3$$