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GE Intelligent Platforms Programmable Control Products PACSystems* RX3i Serial Communications Modules User's Manual, GFK-2460E June 2010

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The GE Automation PACSystems RX3i PLC is an incredibly powerful Programmable Automation Controller (PAC) in the innovative PACSystems family. The RX3i features a single control engine and a universal programming environment to provide application portability across multiple hardware platforms and deliver a true convergence of control.

GE Automation RX3i PLC | PLC CPUs | Instrumart
This manual describes the system operation, fault handling, and Logicmaster 90-70 programming instructions for the Series 90™-70 programmable controller. The Series 90-70 PLC is a member of the Series 90™ family of programmable logic controllers from GE Fanuc Automation. Revisions to This Manual

GE Fanuc Automation
In addition, there is usually only one project (program) for each PLC on the network. For these labs, the ladder programming will be done online so that changes can be immediately tested. Proficy Machine Edition version 6.0 is used to program the RX3i PLC's. An icon for this program should already be on the desktop.

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equipment as a PACSystems RX3i CPU. For a list of compatible products, see the PACSystems RX3i Hardware and Installation Manual, GFK-2314. The Ethernet NIU can access one block of program logic called the Local Logic Block, which can be up to 20K bytes in size. The Proficy programming software automatically includes the proprietary logic

A PACSystems RX3i Ethernet NIU I/O Station - Gescan
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