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FANUC I.S.O. PROGRAMMING NOTES Chapter 1 8 Programming Terms (cont.) Block: A block is the minimum amount of "WORD" commands necessary for the machine to perform their operations. A block takes up one line when written on a program sheet.

# I.S.O. Programming

Contact our office today to schedule on-site basic, advanced operator training, or Manual Guidei programming training on your Fanuc CNC machining or turning center(s).

## **FANUC TRAINING | OPERATOR | PROGRAMMING**

The operator's manual and programming manual supplied with a CNC unit provide an overall description of the machine's functions, including any optional functions. Note that the optional functions will vary from one machine model to another. Therefore, some functions described in the manuals may not actually be available for a particular model.

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