

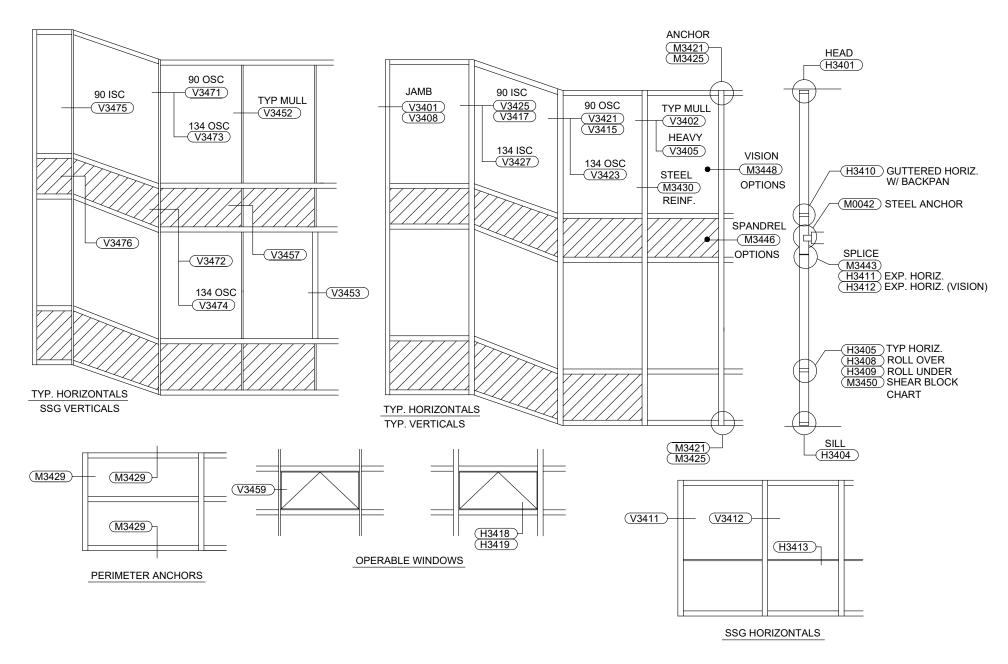
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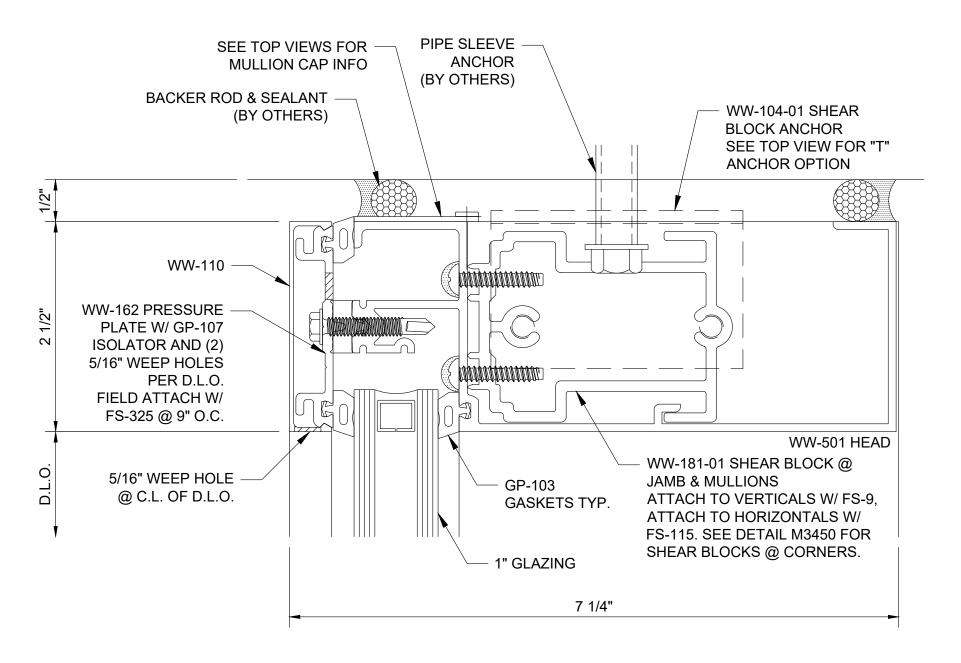
Reliance™ Curtain Wall 2-1/2" X 7-1/4" w/ 1" Typical Infill - Table of Contents

Elevation			
		Corner D	etails
Horizonta	al Details	V3415	90° Outside Corner - 2 Mullion
H3401	Head	V3417	90° Inside Corner - 2 Mullion
H3404	Sill	V3421	90° Outside Corner - Single Mullion
H3405	Typical Horizontal	V3423	135° Outside Corner
H3408	Roll-Over Horizontal	V3425	90° Inside Corner - Single Mullion
H3409	Roll-Under Horizontal	V3427	135° Inside Corner
H3410	Guttered Horizontal and Backpan	V3471	90° SSG Outside Corner
H3411	Expansion Horizontal - Typical	V3472	90° SSG Outside Corner at Spandrel
H3412	Expansion Horizontal - Vision	V3473	135° SSG Outside Corner
H3413	SSG Horizontal	V3474	135° SSG Outside Corner at Spandrel
H3418	Pocket Frame Operable Window	V3475	90° SSG Inside Corner
H3419	Flat Frame Operable Window	V3476	90° SSG Inside Corner at Spandrel
Vertical I	<u>Details</u>	Misc. Det	ails
V3401	Jamb - Open Back	M0042	Steel Anchor
V3402	Typical Vertical	M3421	Shear Block Anchor
V3405	Heavy Vertical	M3425	'F' & 'T' Mullion Anchor
V3408	Jamb - Tubular	M3429	Perimeter Anchor
V3411	Jamb at SSG Horizontal	M3430	Steel Reinforcement
V3412	Vertical at SSG Horizontal	M3443	Mullion Splicing
V3452	SSG Vertical	M3446	Spandrel Glazing Options
V3453	SSG Vertical at Transition to Captured	M3448	Vision Glazing Options
V3457	SSG Vertical at Spandrel	M3450	Shear Block Chart
V3459	SSG Vertical at Operable Window		

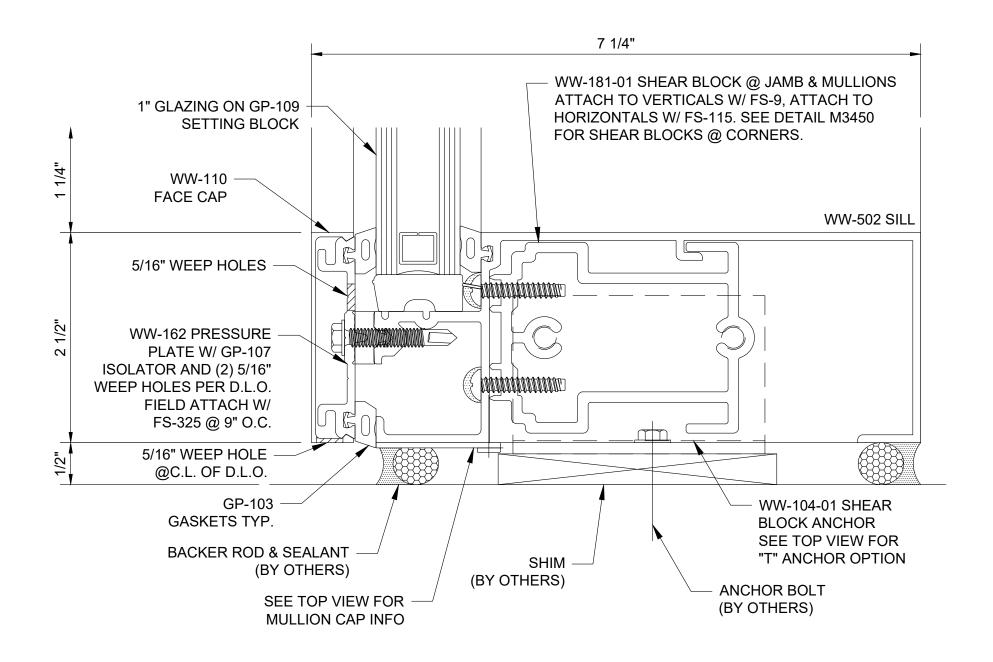
Table of Contents



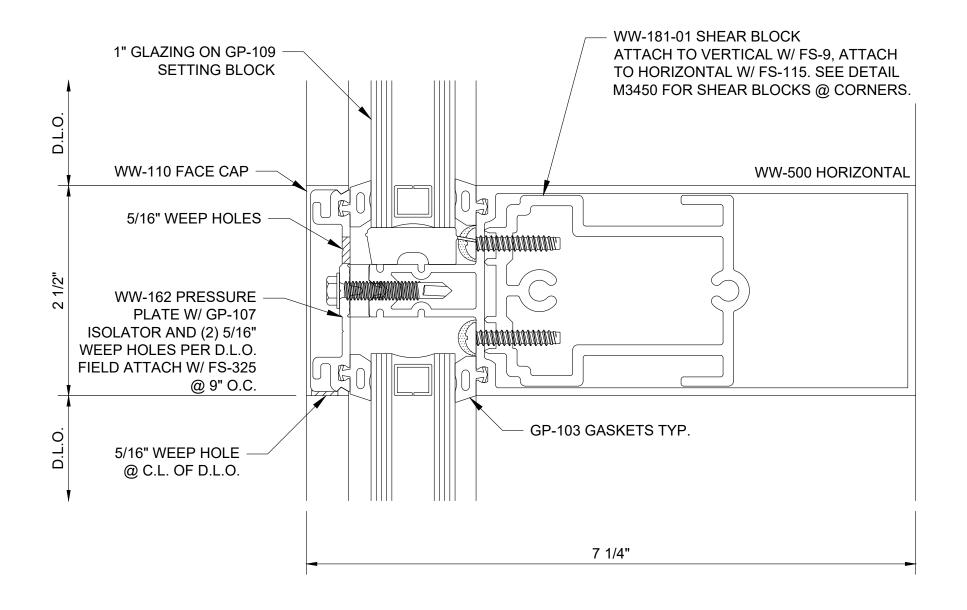
Reliance™ Curtain Wall 2-1/2" x 7-1/4" w/ 1" Typical Infill - Elevation



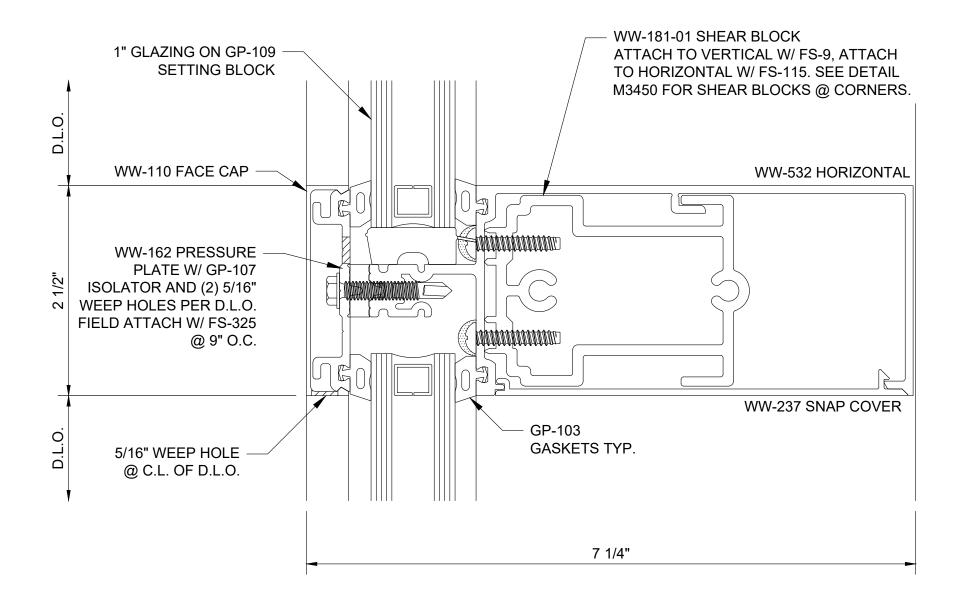
Reliance™ Curtain Wall Head - H3401



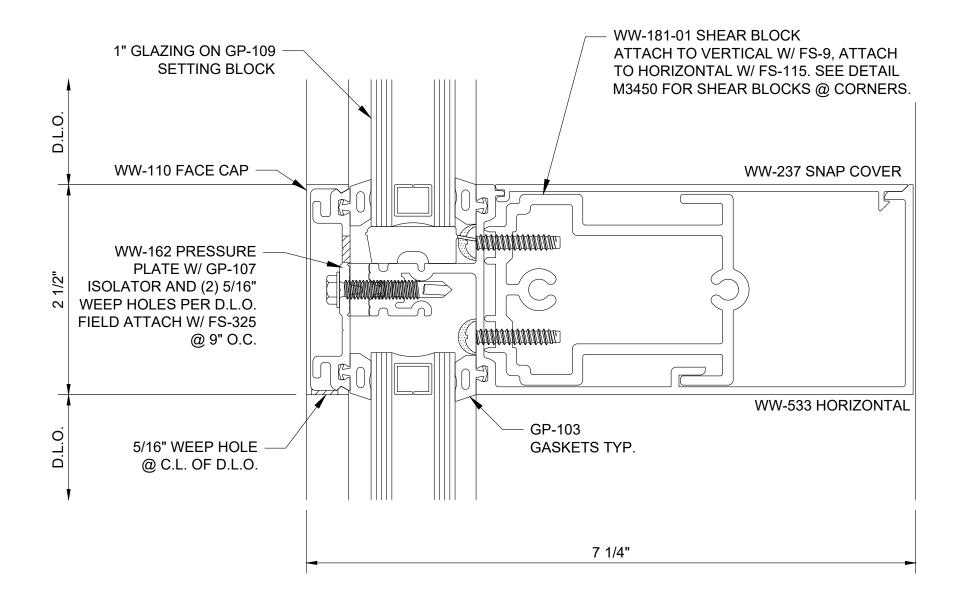
Reliance™ Curtain Wall Sill - H3404



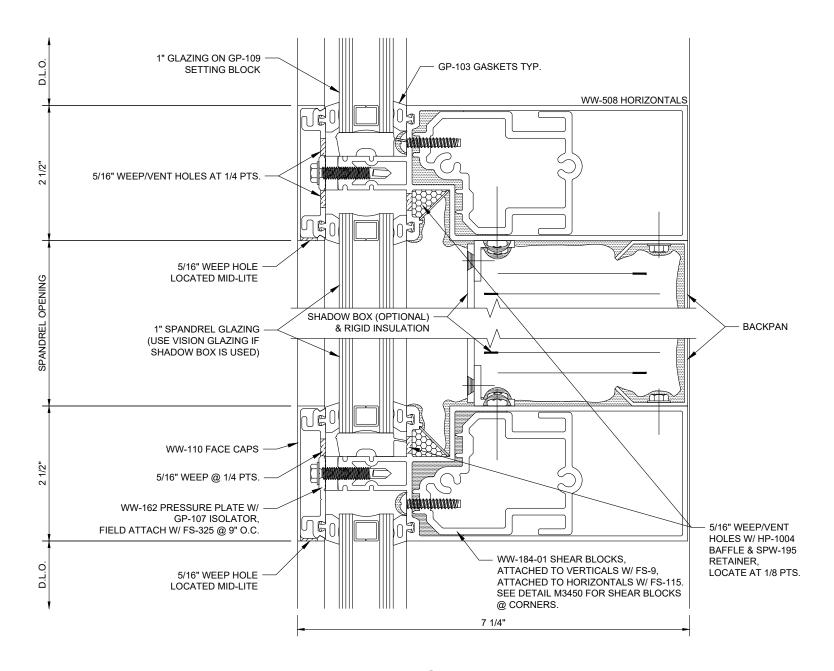
Reliance™ Curtain Wall Intermediate Horizontal - H3405



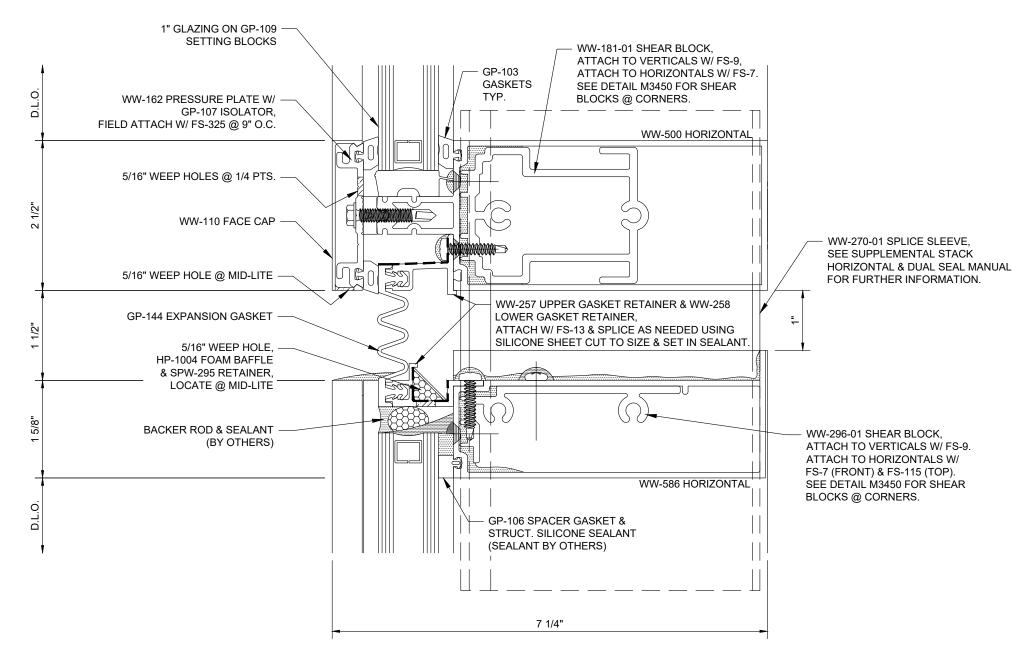
Reliance™ Curtain Wall Roll-over Horizontal - H3408



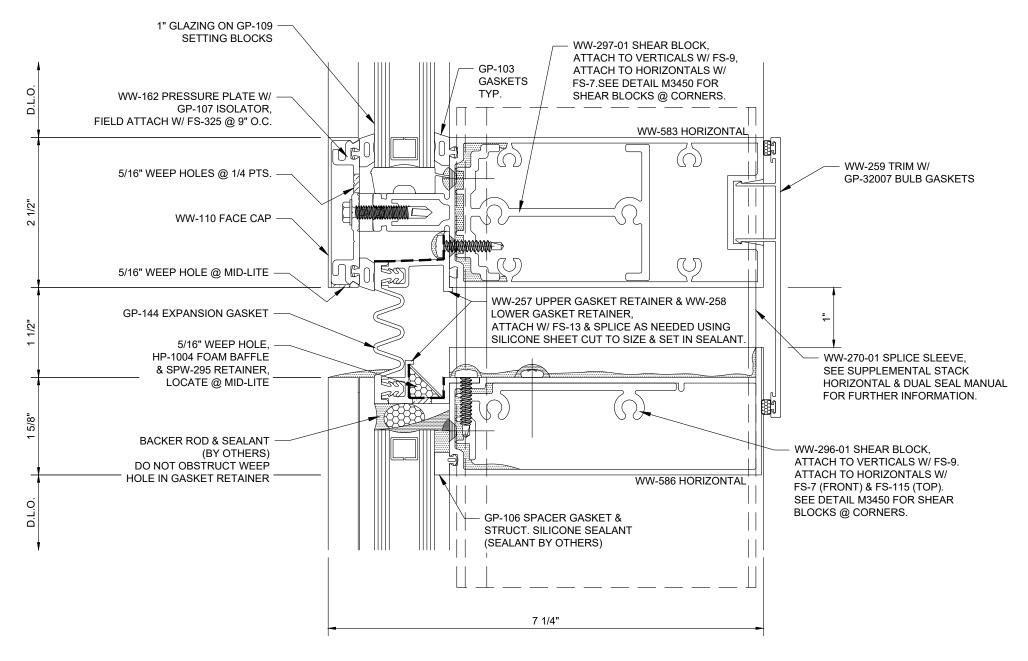
Reliance™ Curtain Wall Roll-under Horizontal - H3409



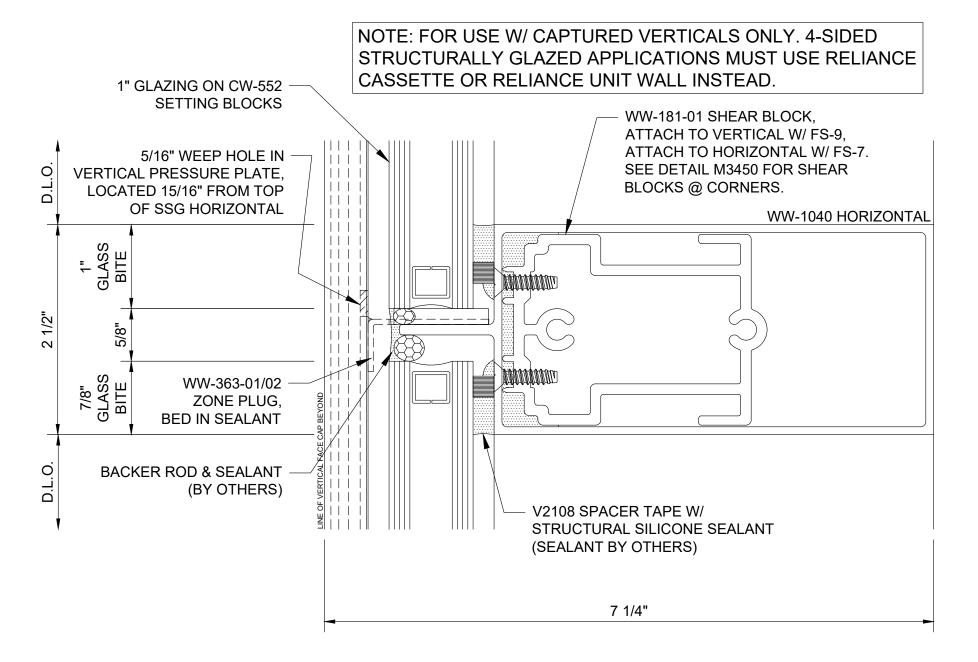
Reliance™ Curtain Wall Guttered Horizontals and Backpan - H3410



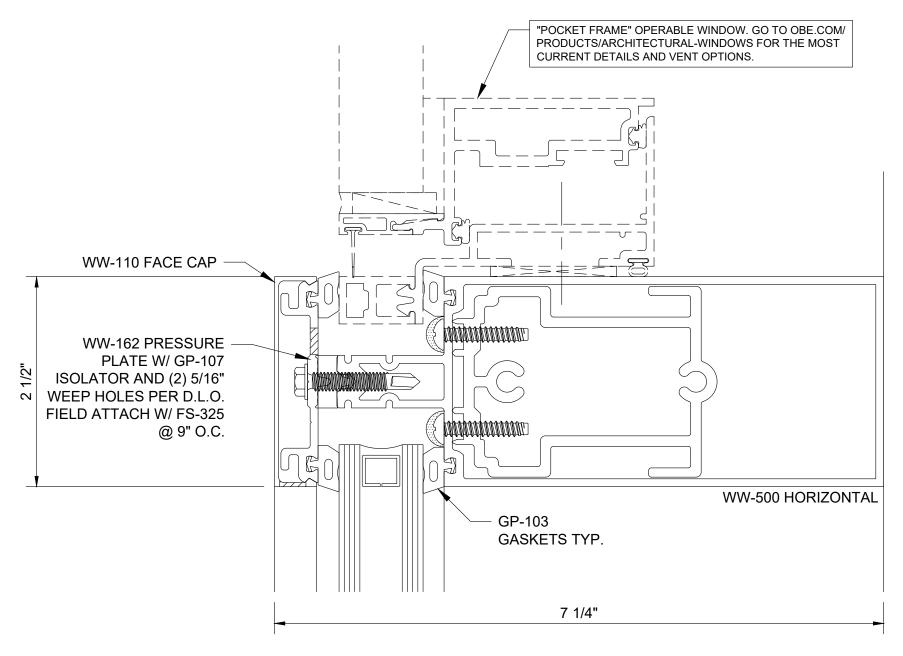
Reliance™ Curtain Wall Expansion Horizontal - H3411



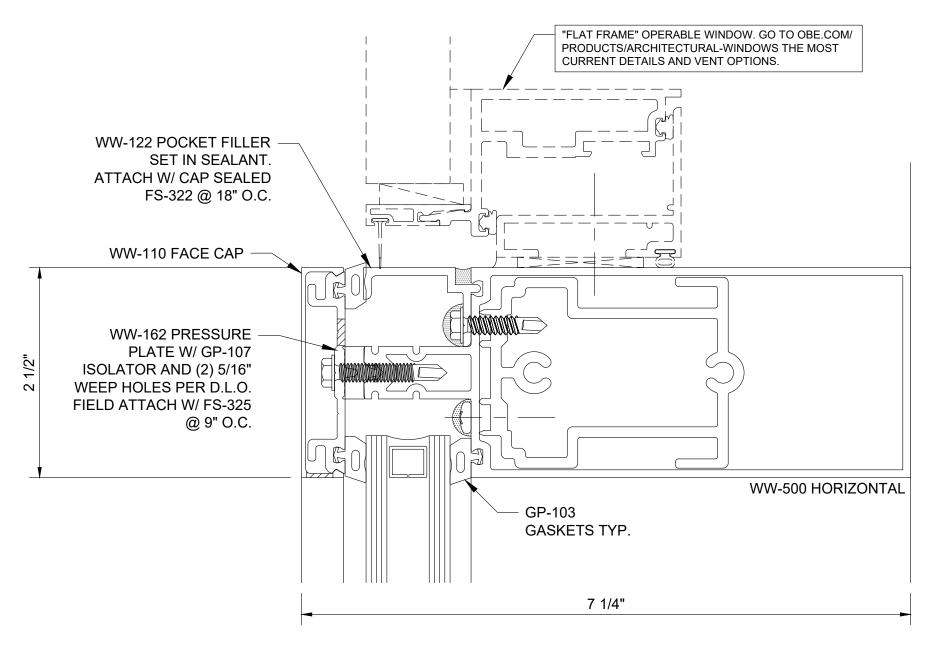
Reliance™ Curtain Wall Expansion Horizontal (Vision) - H3412



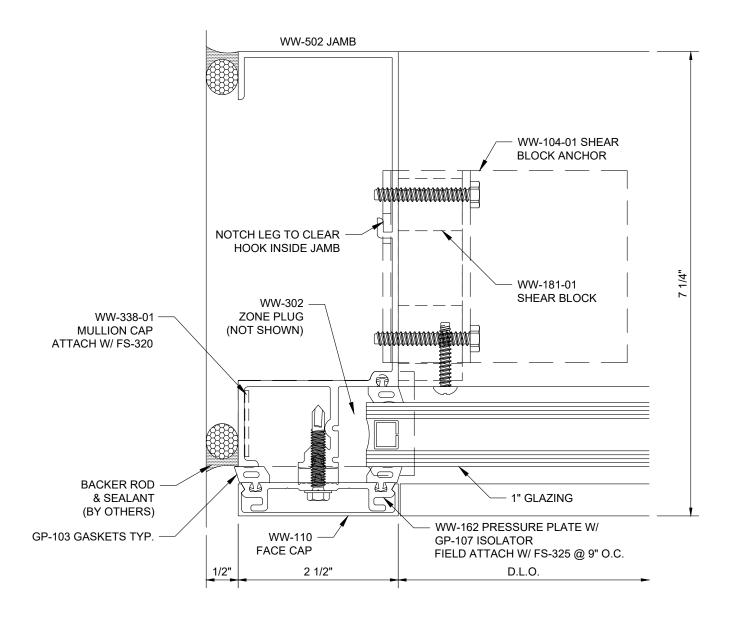
Reliance™ Curtain Wall SSG Horizontal - H3413



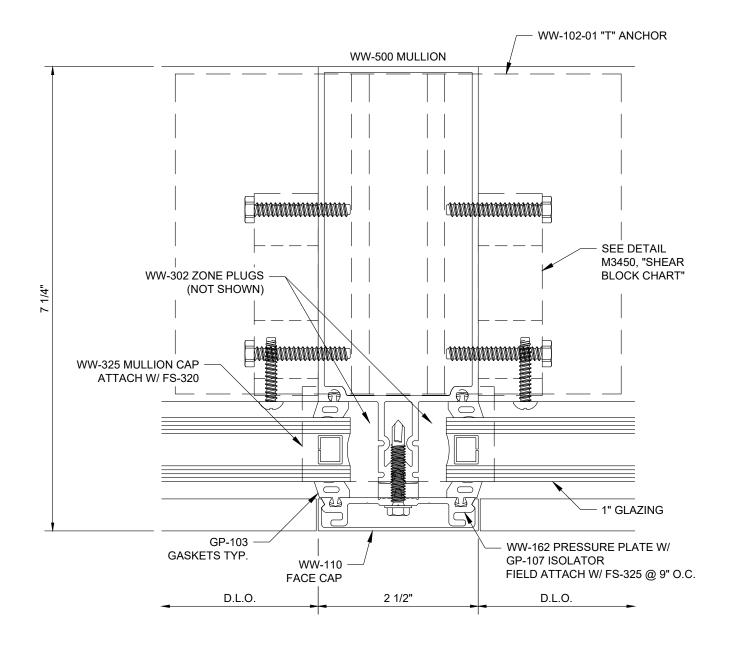
Reliance™ Curtain Wall Horizontal at Operable Window (Pocket Frame) - H3418



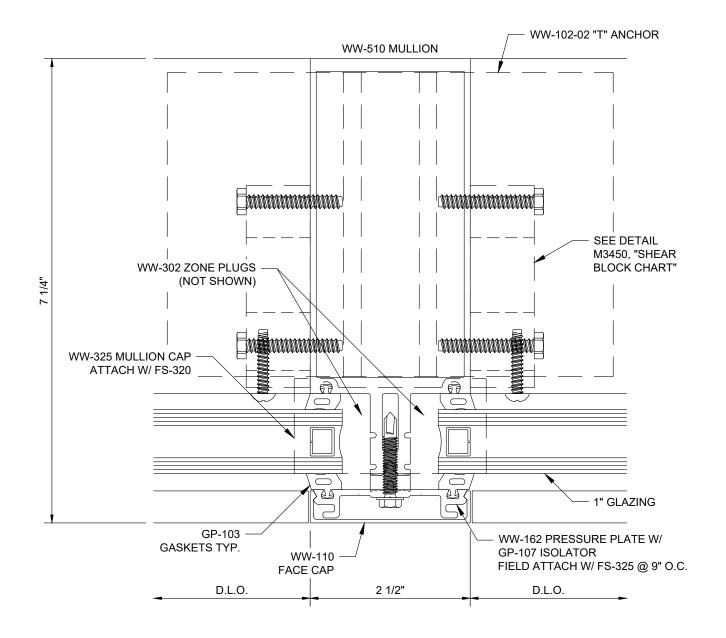
Reliance™ Curtain Wall Horizontal at Operable Window (Flat Frame) - H3419



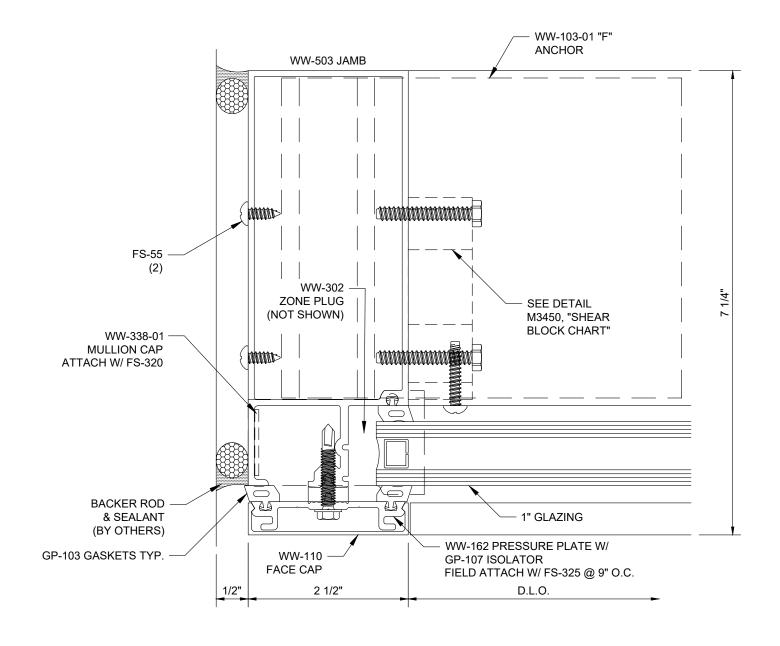
Reliance™ Curtain Wall Jamb - V3401



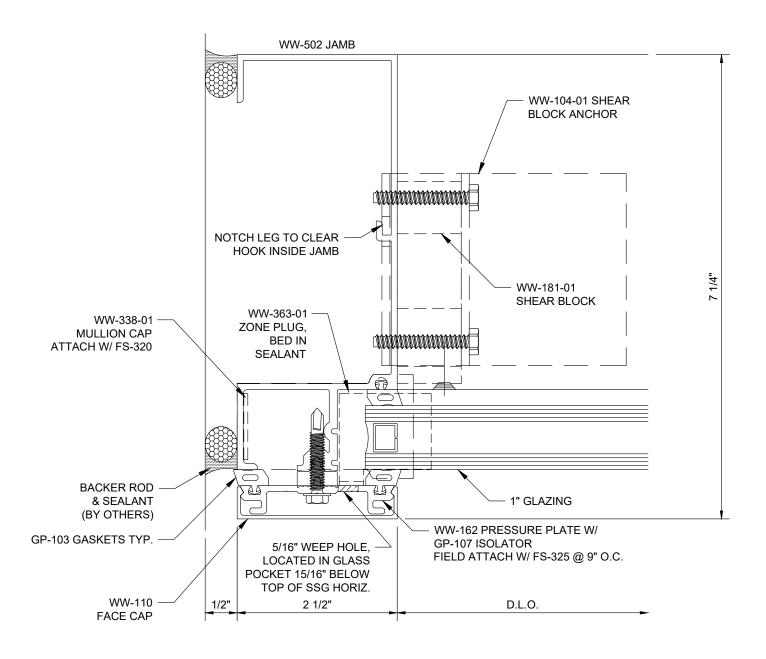
Reliance™ Curtain Wall Typical Vertical - V3402



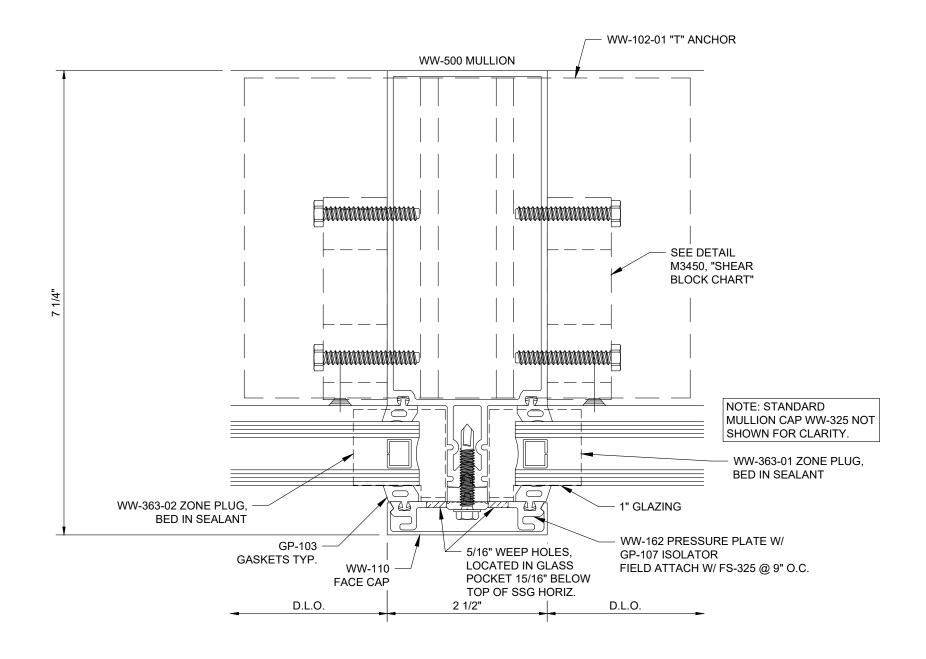
Reliance™ Curtain Wall Heavy Vertical - V3405



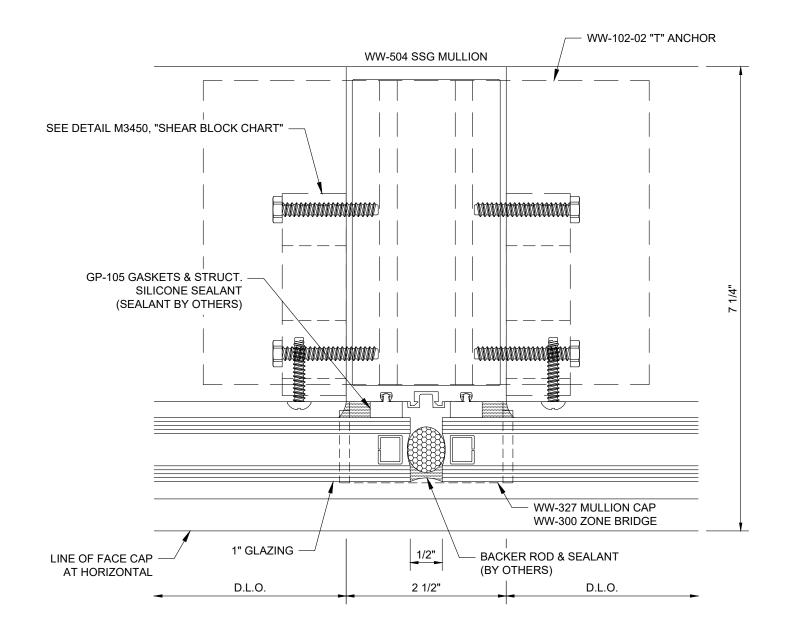
Reliance™ Curtain Wall Jamb (Tubular) - V3408



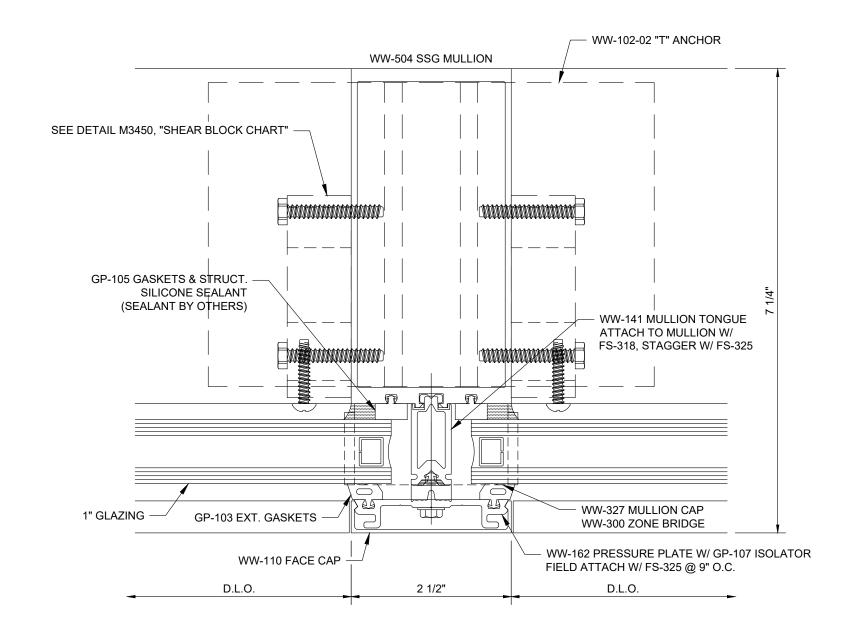
Reliance™ Curtain Wall Jamb at SSG Horizontal - V3411



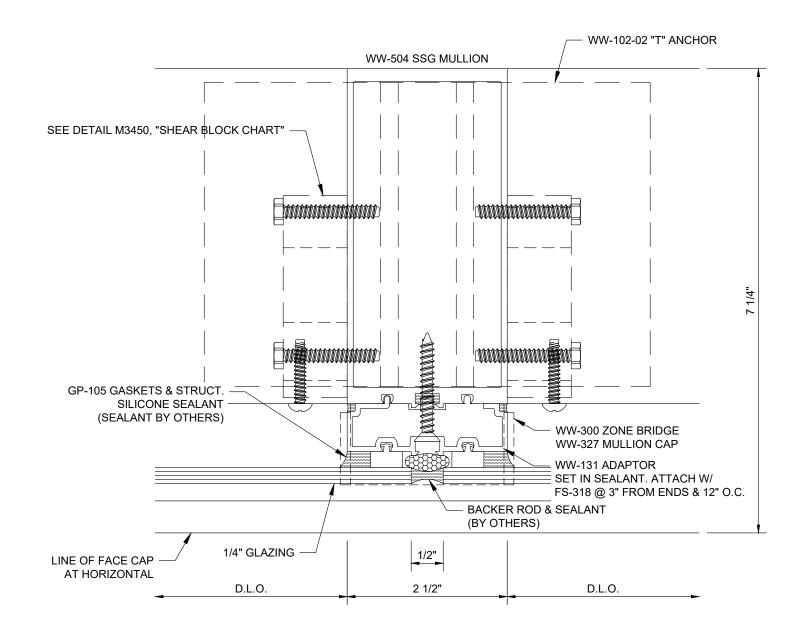
Reliance™ Curtain Wall Vertical at SSG Horizontal - V3412



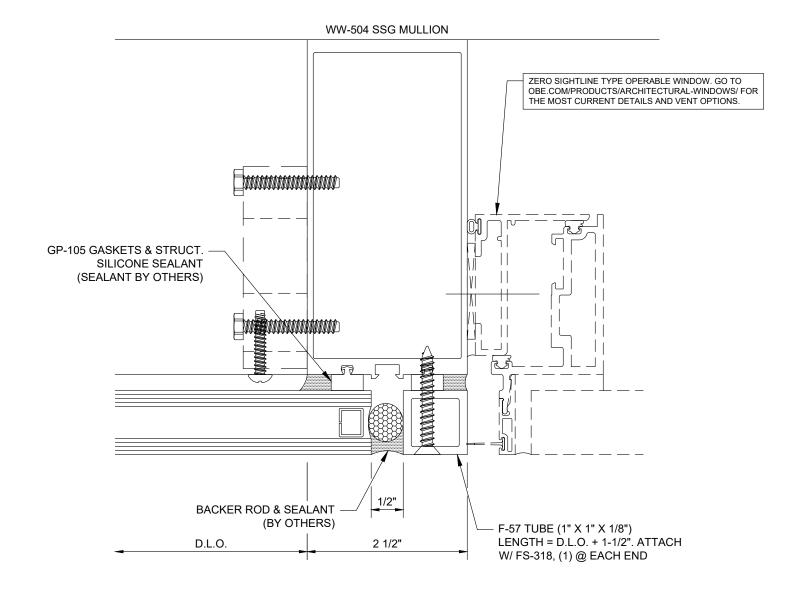
Reliance™ Curtain Wall SSG Vertical - V3452



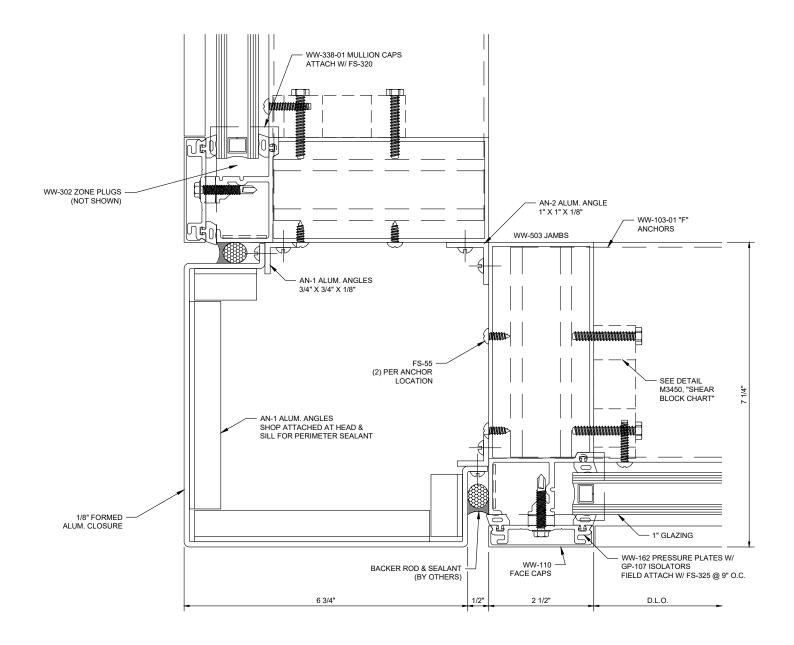
Reliance™ Curtain Wall Vertical at SSG to Captured Transition - V3453



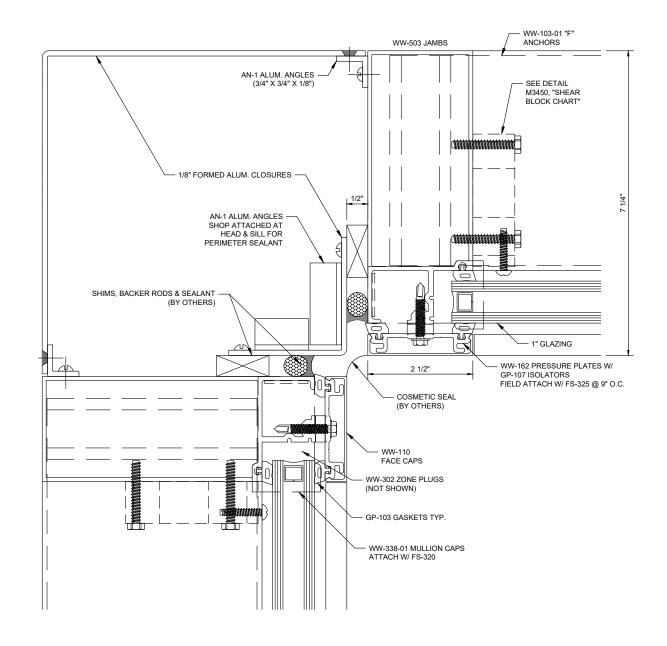
Reliance™ Curtain Wall SSG Vertical at Spandrel - V3457



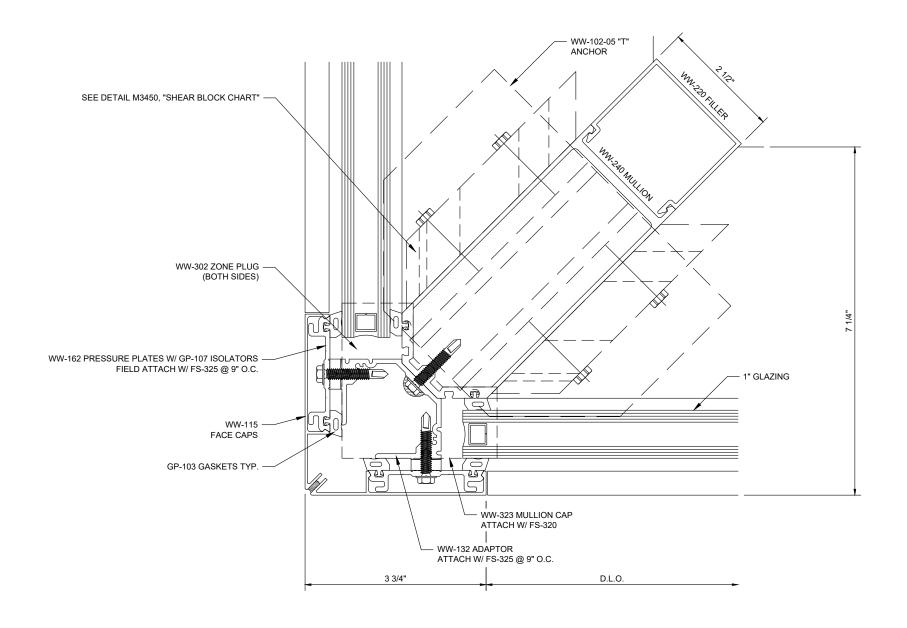
Reliance™ Curtain Wall SSG Vertical at Operable Window - V3459



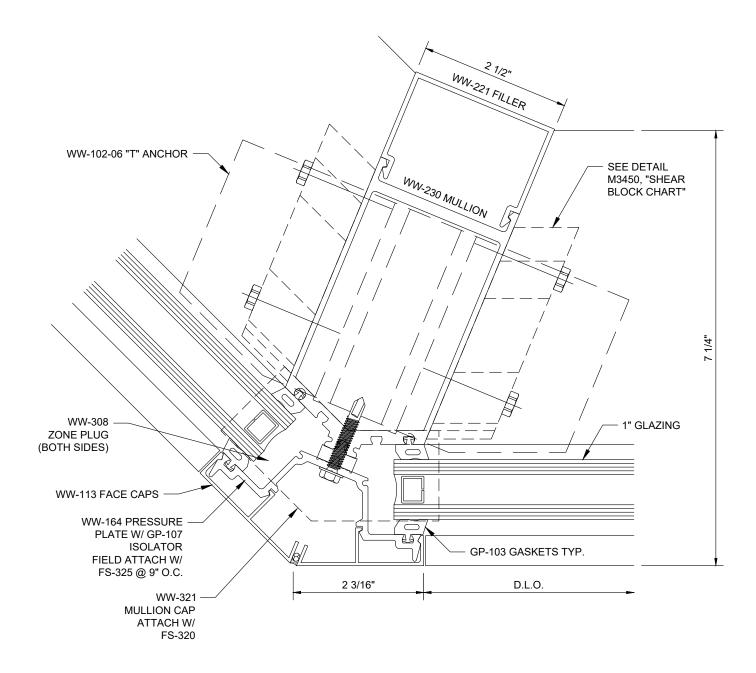
Reliance™ Curtain Wall 90° Outside Corner - 2 Mullion - V3415



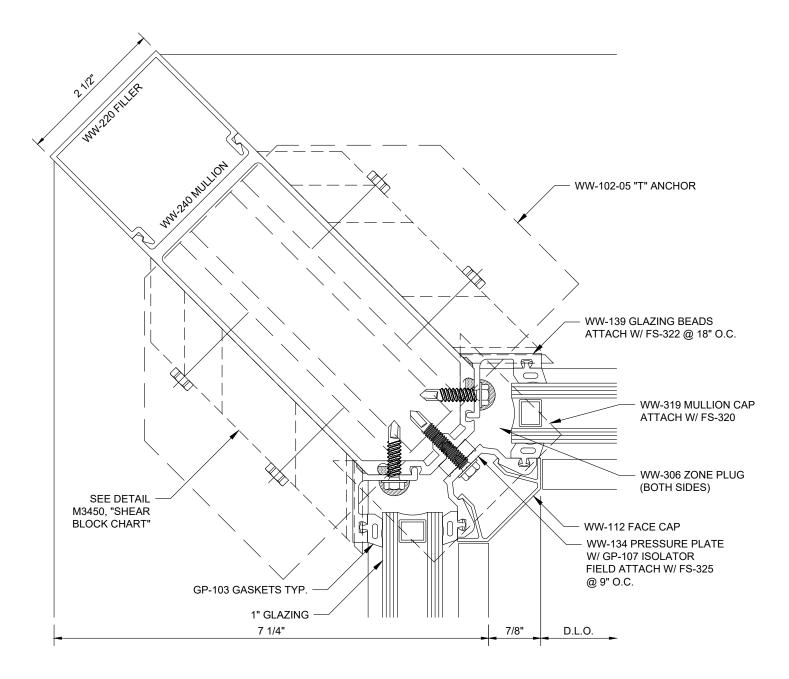
Reliance™ Curtain Wall 90° Inside Corner - 2 Mullion - V3417



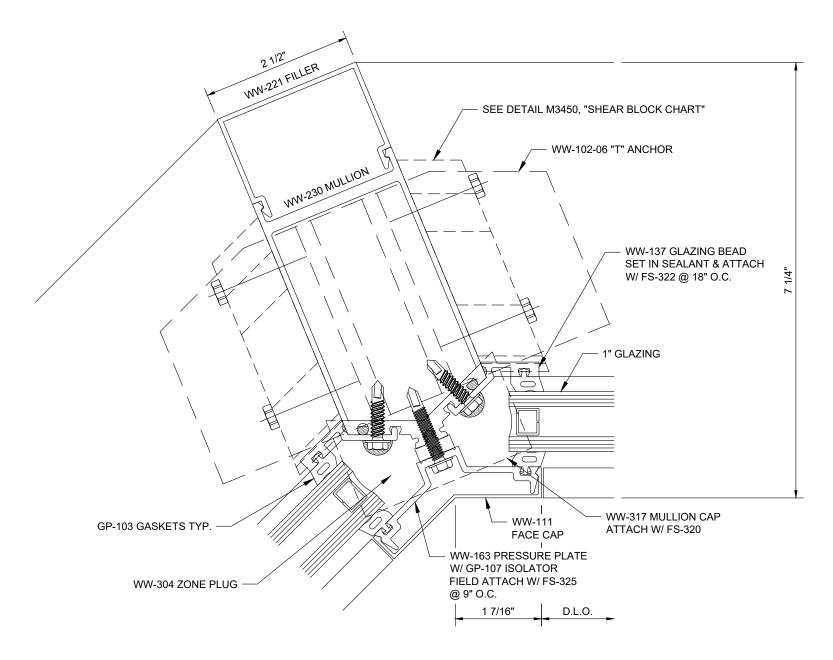
Reliance™ Curtain Wall 90° Outside Corner - V3421



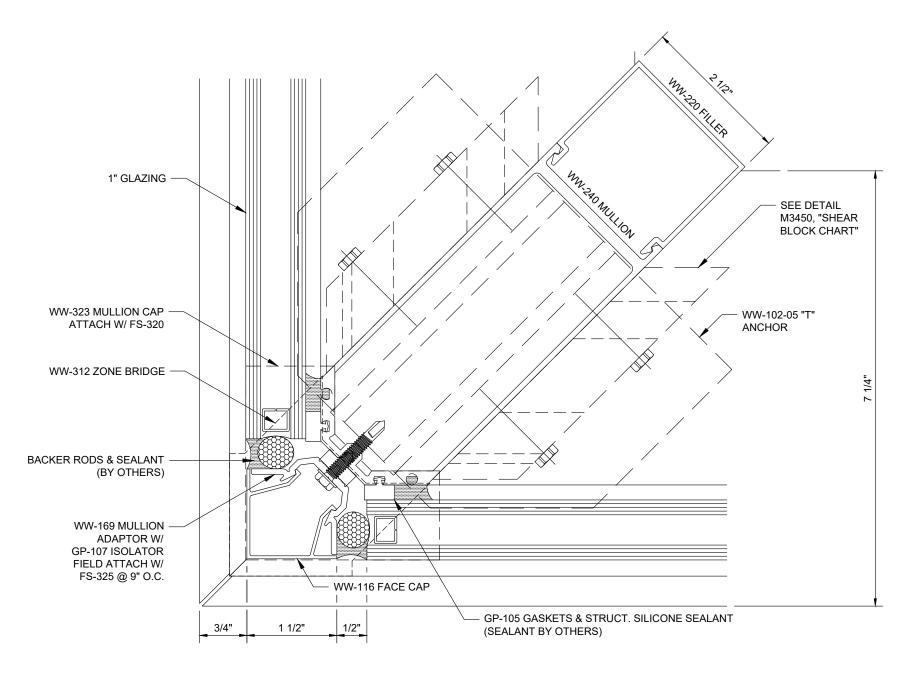
Reliance™ Curtain Wall 135° Outside Corner - V3423



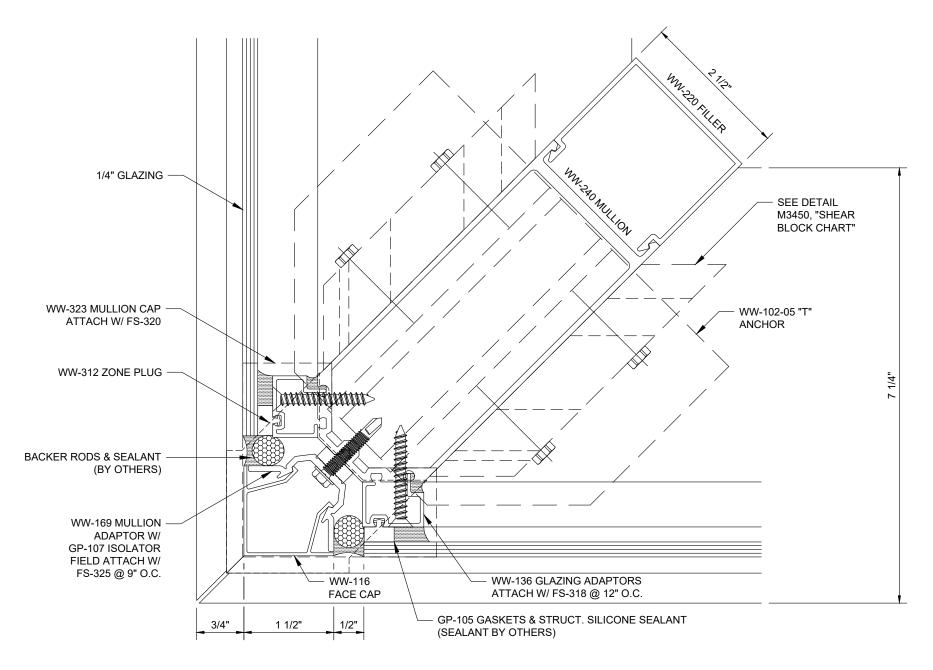
Reliance™ Curtain Wall 90° Inside Corner - V3425



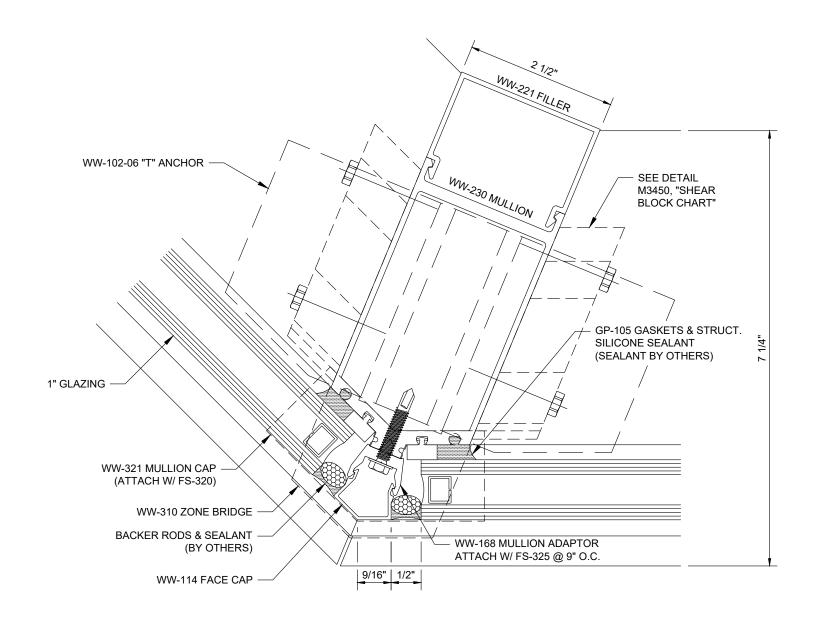
Reliance™ Curtain Wall 135° Inside Corner - V3427



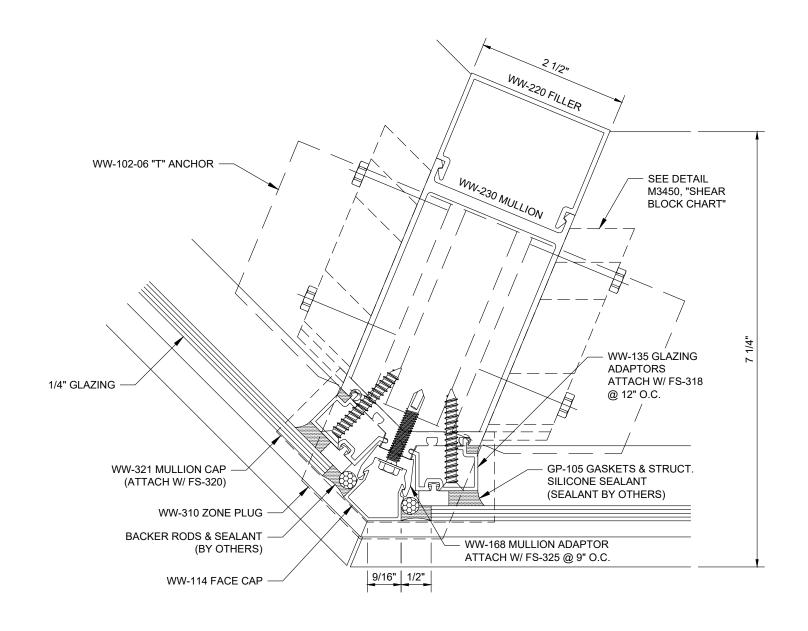
Reliance™ Curtain Wall SSG 90° Outside Corner - V3471



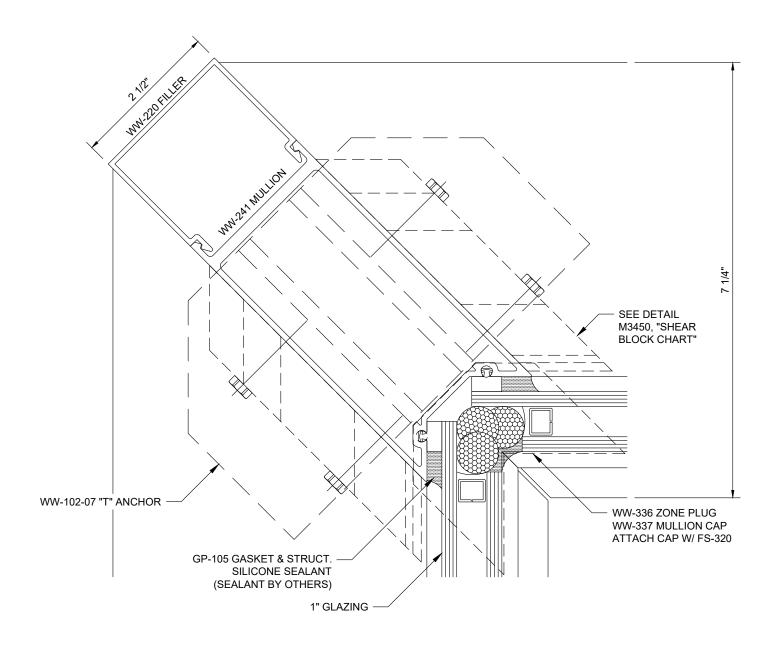
Reliance™ Curtain Wall SSG 90° Outside Corner at Spandrel - V3472



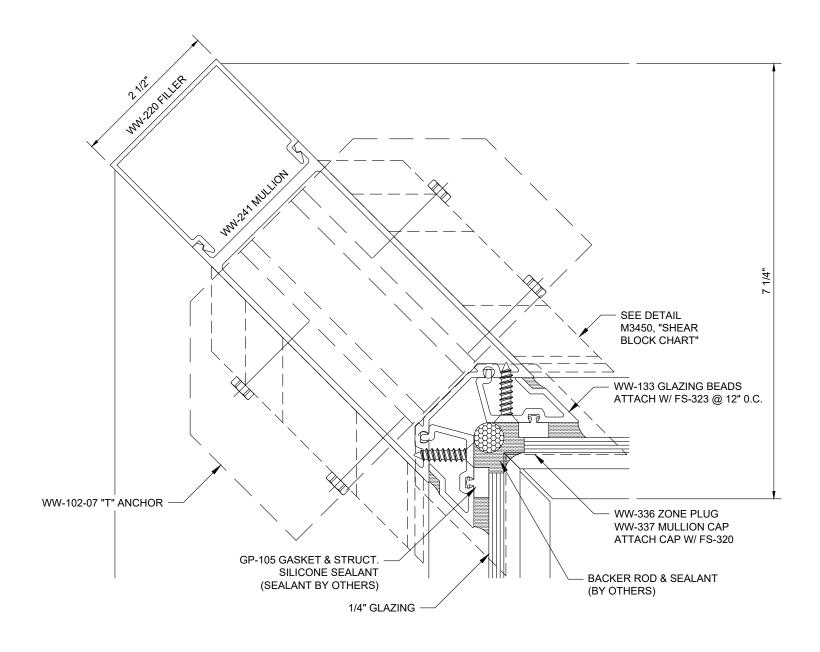
Reliance™ Curtain Wall SSG 135° Outside Corner - V3473



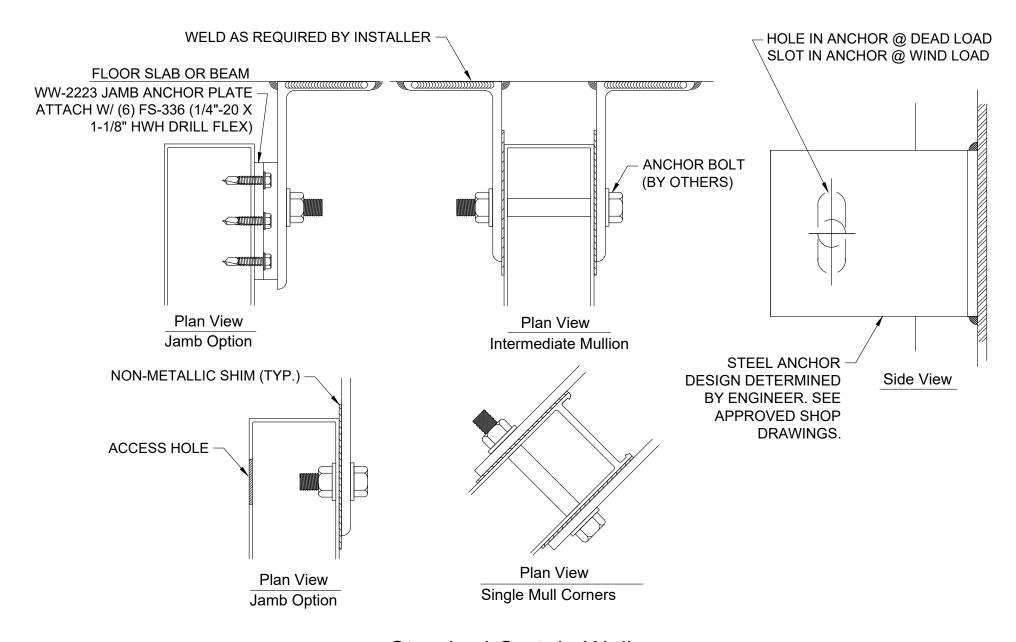
Reliance™ Curtain Wall SSG 135° Outside Corner at Spandrel - V3474



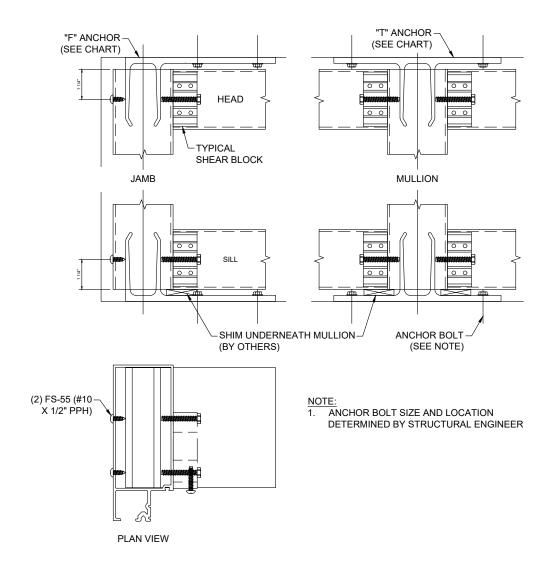
Reliance™ Curtain Wall SSG 90° Inside Corner - V3475



Reliance™ Curtain Wall SSG 90° Inside Corner at Spandrel - V3476



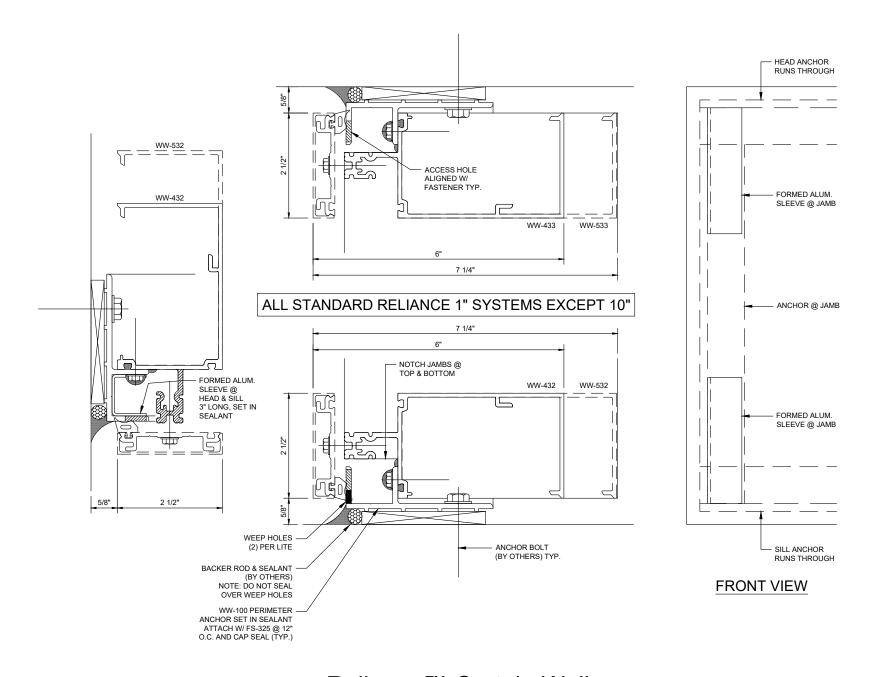
Standard Curtain Wall Steel Anchoring - M0042



"F" ANCHOR CHART		
PART NO.	MULLION	
WW-103-01	WW-500 / WW-503 / WW-550 / WW-553	
WW-103-02	WW-504 / WW-510 / WW-560	
WW-103-03	WW-400 / WW-403 / WW-450 / WW-453	
WW-103-04	WW-404 / WW-410 / WW-460	
WW-106-01	WW-800 / WW-804 / WW-850	
WW-106-02	WW-810	

"T" ANCHOR CHART			
PART NO.	MULLION		
WW-102-01	WW-500 / WW-550		
WW-102-02	WW-504 / WW-510 / WW-560		
WW-102-03	WW-400 / WW-450		
WW-102-04	WW-404 / WW-410 / WW-460		
WW-102-05	WW-240 (90° CORNER)		
WW-102-06	WW-230 (135° CORNER)		
WW-102-07	WW-241 (135° INSIDE SSG CORNER)		
WW-105-01	WW-800 / WW-804 / WW-850		
WW-105-02	WW-810		
WW-105-06	WW-1175 (90° OUTSIDE CORNER)		

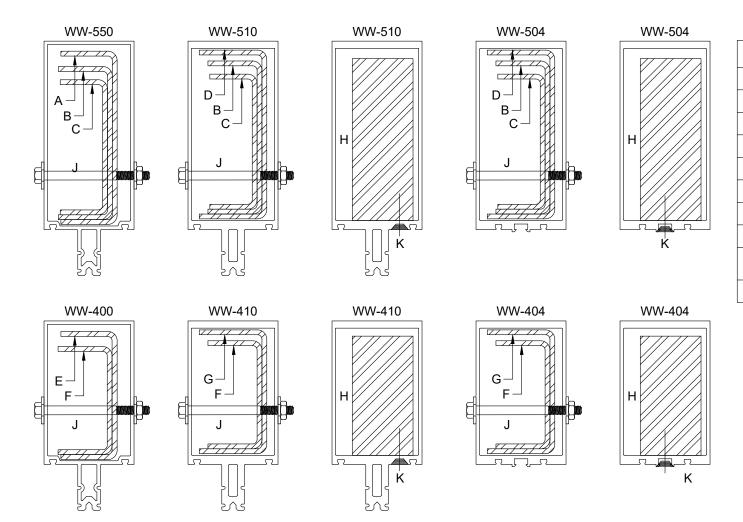
Reliance™ Curtain Wall 'F' & 'T' Mullion Anchoring - M3425



Reliance™ Curtain Wall Continuous Perimeter Anchoring Method - M3429

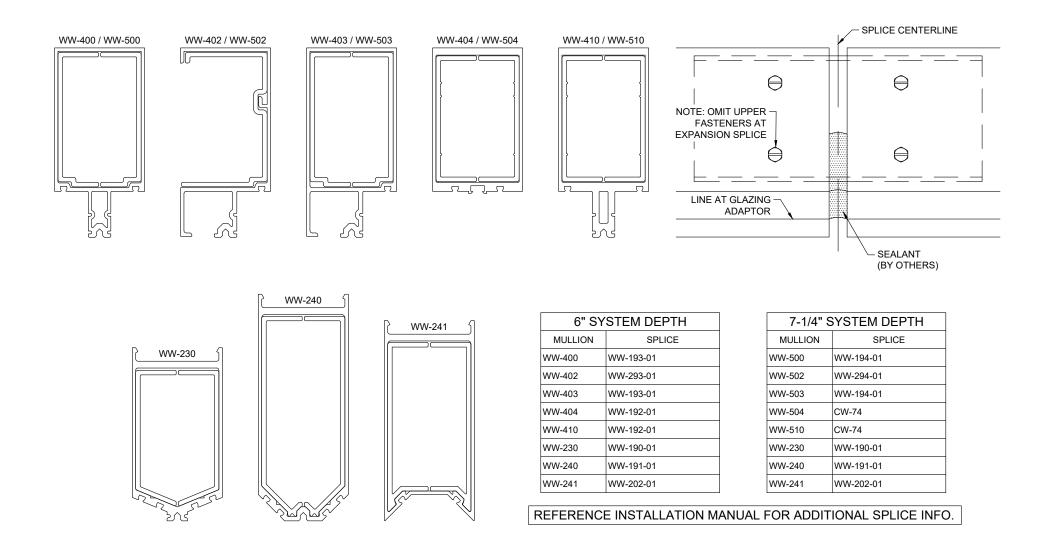
SEE APPROVED SHOP DRAWINGS FOR SPECIFIC REQUIREMENTS.

REF. INSTALLATION MANUAL FOR ADDITIONAL INFO.

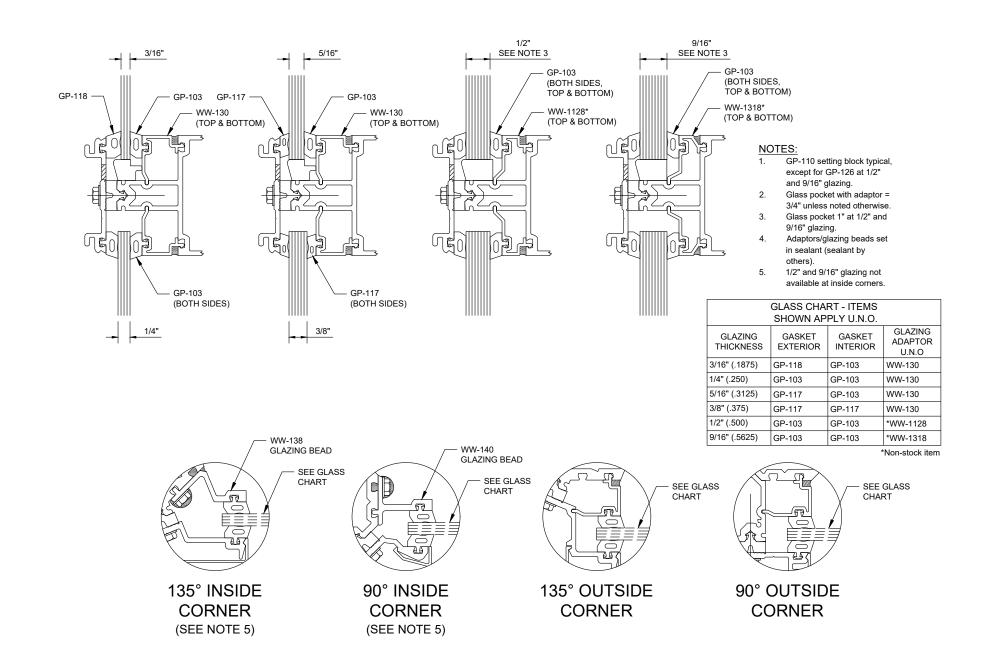


	STEEL REINFORCING CH	ART
Α	RS-19 (1 9/16" X 4 13/16" 10 GA.)	
В	PP-16 (1 1/2" X 4 1/4" 10 GA.)	
С	PP-17 (1 5/16" X 3 3/4" 10 GA.)	
D	RS-18 (1 7/8" X 4 11/16" 10 GA.)	
E	RS-22 (1 9/16" X 3 9/16" 10 GA.)	
F	RS-21 (1 1/2" X 3" 10 GA.)	
G	RS-23 (1 7/8" X 3 7/16" 10 GA.)	
Н	STEEL BAR OPTION (BY OTHERS)	
J	1/4"-20 X 3" HEX HEAD BOLT NUT & WASHERS	1/4"-20 HEX
K	FS-259 (1/4"-20 X 1" PFH)	

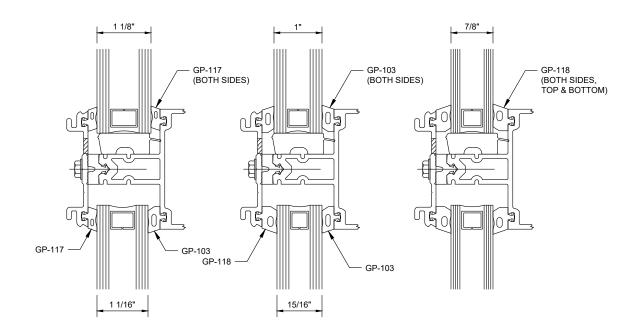
Reliance™ Curtain Wall Steel Reinforcement - M3430



Reliance™ Curtain Wall Mullion Splicing - M3443



Reliance™ Curtain Wall Spandrel Glazing Options - M3446

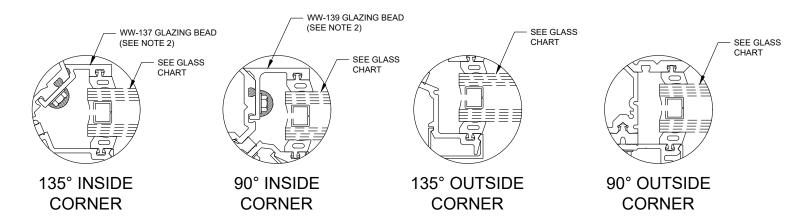


GLASS CHART			
GLAZING THICKNESS	GASKET EXTERIOR	GASKET INTERIOR	
7/8" (0.875)	GP-118	GP-118	
15/16" (0.9375)	GP-118	GP-103	
1"	GP-103	GP-103	
1-1/16" (1.0625)	GP-117	GP-103	
1-1/8" (1.125)	GP-117	GP-117	

NOTES:

- 1. Glass Pocket = 1-1/2" (Typical)
- 2. Glazing beads set in sealant (sealant by others)

NOTE: 135° SINGLE MULL CORNER OPTIONS UNAVAILABE ON 10" SYSTEM

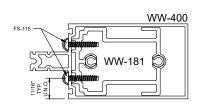


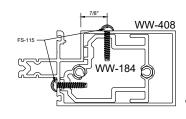
Reliance™ Curtain Wall Vision Glazing Options - M3448

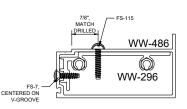
SHEAR BLOCKS - SQUARE CUT VERTICALS			
PART NO.	USED WITH HORIZONTAL(S)	APPLICATION	HORIZONTAL ATTACHMENT SCREWS
WW-181-01	WW-400/401/402/404/432/433/1183/WW-500/501/ 502/532/533/1040	TYPICAL SHEAR BLOCK	(2) FS-115 @ CAPTURED HORIZONTALS / (2) FS-7 @ SSG & UPPER STACK HORIZONTALS
WW-184-01	WW-408/WW-508	GUTTERED HORIZONTALS AT SPANDREL/BACKPAN	(2) FS-115
WW-296-01	WW-486/586	LOWER STACK HORIZONTAL	(1) FS-115, (1) FS-7
WW-297-01	WW-483/583	UPPER STACK HORIZONTAL (VISION)	(2) FS-7

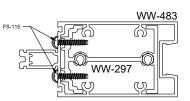
	SHEAR BLOCKS - SINGLE MULLION MITERED CORNERS			
PART NO.	USED WITH HORIZONTAL(S)	APPLICATION	HORIZONTAL ATTACHMENT SCREWS	
WW-180-01	WW-400/401/402/432/433/1183/WW-500/501/502/ 532/533/1040	TYPICAL SHEAR BLOCK - 90° OUTSIDE CORNERS	(2) FS-115 @ CAPTURED HORIZONTALS / (2) FS-7 @ SSG HORIZONTALS	
WW-180-02	WW-400/401/402/432/433/1183/WW-500/501/502/ 532/533/1040	TYPICAL SHEAR BLOCK - 135° (INSIDE/OUTSIDE) CORNERS	(2) FS-115 @ CAPTURED HORIZONTALS / (2) FS-7 @ SSG HORIZONTALS	
WW-180-03	WW-400/401/402/432/433/1183/WW-500/501/502/ 532/533/1040	TYPICAL SHEAR BLOCK - 90° INSIDE CORNERS	(2) FS-115 @ CAPTURED HORIZONTALS / (2) FS-7 @ SSG HORIZONTALS	
WW-385-01	WW-486/586	LOWER STACK HORIZONTAL - 90° O.S. CORNER R.H.	(1) FS-6 / (1) FS-7	
WW-385-02	WW-486/586	LOWER STACK HORIZONTAL - 90° O.S. CORNER L.H.	(1) FS-6 / (1) FS-7	
WW-385-03	WW-486/586	LOWER STACK HORIZONTAL - 135° O.S. CORNER R.H. / I.S. CORNER L.H.	(1) FS-6 / (1) FS-7	
WW-385-04	WW-486/586	LOWER STACK HORIZONTAL - 135° O.S. CORNER L.H. / I.S. CORNER R.H.	(1) FS-6 / (1) FS-7	
WW-385-05	WW-486/586	LOWER STACK HORIZONTAL - 90° I.S. CORNER R.H.	(1) FS-6 / (1) FS-7	
WW-385-06	WW-486/586	LOWER STACK HORIZONTAL - 90° I.S. CORNER L.H.	(1) FS-6 / (1) FS-7	
WW-386-01	WW-408/508	GUTTERED HORIZONTAL - 90° O.S. CORNER R.H.	(2) FS-115	
WW-386-02	WW-408/508	GUTTERED HORIZONTAL - 90° O.S. CORNER L.H.	(2) FS-115	
WW-386-03	WW-408/508	GUTTERED HORIZONTAL - 135° O.S. CORNER R.H. / I.S. CORNER L.H.	(2) FS-115	
WW-386-04	WW-408/508	GUTTERED HORIZONTAL - 135° O.S. CORNER L.H. / I.S. CORNER R.H.	(2) FS-115	
WW-386-05	WW-408/508	GUTTERED HORIZONTAL - 90° I.S. CORNER R.H.	(2) FS-115	
WW-386-06	WW-408/508	GUTTERED HORIZONTAL - 90° I.S. CORNER L.H.	(2) FS-115	

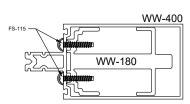
- $\underline{\text{NOTES:}}\\ \hline \textbf{1. ALL S} \\ \textbf{HEAR BLOCKS ATTACH TO VERTICAL MULLIONS } \underline{\textbf{W}'} \textbf{(2) FS-9 ASSEMBLY FASTENERS.}$
- 2. CAP SEAL ALL HORIZONTAL TO SHEAR BLOCK CONNECTIONS.
- 3. WHEREVER POCKET FILLERS ARE APPLIED, FRONT OF HORIZONTAL CONNECTION FASTENERS WILL BE FLAT HEAD SCREWS (FS-7 TYP.).
- 4. IF CORNER SHEAR BLOCK IS NEEDED FOR WW-483/583 UPPER VISION STACK HORIZONTAL, USE TYPICAL SHEAR BLOCKS FROM RELIANCE-SS SYSTEM (WW-280-XX) AND SHOP MODIFY TO FIT (SEE FIGURE BELOW).

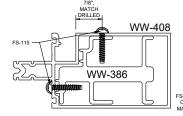


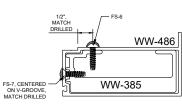


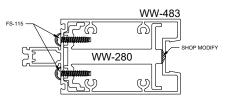












Reliance™ Curtain Wall Shear Block Chart - M3450