

① $X_{O_2} = 0.03$
 $K_{La} = 18 \frac{1}{hr}$

gas transfer limited by interfacial transport

$$K_{La} \ll \frac{Q_{O_2}}{V_L}$$

$$r_d = -k_d C_{O_2} = -K C_L$$

$$k_d @ pH=8, T=25^\circ C = 12 \frac{1}{hr}$$

$$H_{pm} = 90.9 \frac{atm}{mol/L}$$

a) find C_{O_2} if $Q_{in} = Q_{out} = 0$

$$r_L = K_{La} (C_{L,i}^* - C_L)$$

$$V \frac{dC_L}{dt} = r_L V + r_d V$$

~~0~~

$$0 = K_{La} (C_L^* - C_L) - k_d C_L$$

$$= K_{La} C_L^* - C_L (K_{La} + k_d)$$

$$C_L = \frac{K_{La} C_L^*}{K_{La} + k_d} = \frac{(18 \frac{1}{hr})(3.3 \times 10^{-4} \frac{mol}{L})}{(18 \frac{1}{hr}) + (12 \frac{1}{hr})}$$

$$C_L = 1.98 \times 10^{-4} \frac{mol}{L}$$

$$P_{O_2} = (0.03)(1 atm) = 0.03 atm$$

$$C_L^* = \frac{P_{O_2}}{H_{pm}} = \frac{0.03 atm}{90.9 \frac{atm}{mol/L}} = 3.3 \times 10^{-4} \frac{mol}{L}$$

b) CSTR $\tau = 15 min$

$$V \frac{dC_L}{dt} = Q C_{L,in} - Q C_{L,out} + r_L V + r_d V$$

Assume
steady state
 $C_{L,in} = 0$

$$0 = -\frac{Q}{V} C_{L,out} + K_{La} (C_L^* - C_{L,out}) - k_d C_{L,out}$$

$$= K_{La} C_L^* - C_{L,out} (K_{La} + k_d + \frac{1}{\tau})$$

$$C_{L,out} = \frac{K_{La} C_L^*}{(K_{La} + k_d + \frac{1}{\tau})} = \frac{(18 \frac{1}{hr})(3.3 \times 10^{-4} \frac{mol}{L})}{[18 \frac{1}{hr} + 12 \frac{1}{hr} + \frac{1}{15 min} (\frac{60 min}{1 hr})]}$$

$$C_{L,out} = 1.75 \times 10^{-4} \frac{mol}{L}$$

$$\tau = \frac{V}{Q}$$

(2) $T = 25^\circ\text{C}$

$$Q_L = 500 \text{ } \frac{\text{m}^3}{\text{min}}$$

$$h = 2 \text{ m}$$

$$d = 1 \text{ m}$$

$$R = 2$$

$$H_{cc} = 0.023$$

$$k_L = 1 \times 10^{-4} \text{ } \frac{\text{m}}{\text{s}}$$

$$k_g = 2.5 \times 10^{-3} \text{ } \frac{\text{m}}{\text{s}}$$

$$\alpha_R = 105 \text{ } \frac{\text{m}^2}{\text{m}^3}$$

find $\frac{Q_L}{A_r}$ and $\frac{Q_g}{A_r}$

a)
$$R = \frac{Q_g H_{cc}}{Q_L}$$

$$Q_L = \left(500 \frac{\text{m}^3}{\text{min}}\right) \left(\frac{1 \text{ min}}{60 \text{ s}}\right) \left(\frac{1 \text{ m}^3}{1000 \text{ L}}\right) = 0.0083 \frac{\text{m}^3}{\text{s}}$$

$$Q_g = \frac{R Q_L}{H_{cc}} = \frac{2 (0.0083 \frac{\text{m}^3}{\text{s}})}{0.023} = 0.722 \frac{\text{m}^3}{\text{s}}$$

$$\frac{Q_L \rho_L}{A_r} = \frac{(0.0083 \frac{\text{m}^3}{\text{s}}) (997 \frac{\text{kg}}{\text{m}^3})}{\pi \left(\frac{1 \text{ m}}{2}\right)^2} = \boxed{10.5 \frac{\text{kg}}{\text{m}^2 \cdot \text{s}}}$$

$$\frac{Q_g \rho_g}{A_r} = \frac{(0.722 \frac{\text{m}^3}{\text{s}}) (1.225 \frac{\text{kg}}{\text{m}^3})}{\pi (0.5 \text{ m})^2} = \boxed{1.126 \frac{\text{kg}}{\text{m}^2 \cdot \text{s}}}$$

b) HTU = ?

$$\text{HTU} = \frac{Q_L / A_r}{K_L a_R}$$

$$K_L = \left(\frac{1}{k_L} + \frac{1}{k_g H} \right)^{-1} = \left(\frac{1}{1 \times 10^{-4} \frac{\text{m}}{\text{s}}} + \frac{1}{(2.5 \times 10^{-3}) (0.023)} \right)^{-1}$$

$$K_L = 3.651 \times 10^{-5} \frac{\text{m}}{\text{s}}$$

$$\text{HTU} = \frac{(0.0083 \frac{\text{m}^3}{\text{s}})}{(3.651 \times 10^{-5} \frac{\text{m}}{\text{s}}) (105 \frac{\text{m}^2}{\text{m}^3}) (\pi (0.5 \text{ m})^2)} = \boxed{2.76 \text{ m}}$$

c) $\eta = ?$

$$\eta = 1 - \frac{\frac{R-1}{R}}{\exp\left(\frac{K_L a_R}{Q_L / A_r} \cdot \frac{R-1}{R} z\right) - \frac{1}{R}}$$

$$= 1 - \left[\frac{\frac{2-1}{2}}{\exp\left(\frac{(3.651 \times 10^{-5} \frac{\text{m}}{\text{s}}) (105 \frac{\text{m}^2}{\text{m}^3})}{(0.0083 \frac{\text{m}^3}{\text{s}}) (-0.5^2)} \cdot \frac{2-1}{2} z\right) - \frac{1}{2}} \right] = 1 - \frac{0.5}{1.861 - 0.5}$$

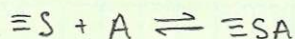
$$\boxed{\eta = 0.616}$$

d) what would happen to v_L , $K_L a_R$, and HTU if $d = \frac{d_o}{2}$

$$v_L = \frac{Q}{A_r} \rightarrow v_L \text{ would increase as the } A_r \text{ is smaller}$$

$$K_L a_L =$$

③ Extra-Credit



$q_{\equiv SA}$ = adsorption density for sites occupied by single A molecule
 $q_{\equiv S}$ = adsorption density for unoccupied sites

↳ write equation for $q_{\equiv SA}$ at given concentration C_A

$$q_{\max} = q_{\text{total}} = \text{constant} = q_{\equiv S} + q_{\equiv SA}$$

First we can define a mass balance for q

$$q_{(\equiv S)\text{total}} = q_{\equiv S} + q_{\equiv SA}$$

from the chemical reaction we can write an equilibrium constant as follows:

$$K = \frac{q_{\equiv SA}}{q_{\equiv S} C_A}$$

solving the MB eq. for $q_{\equiv S}$:

$$q_{\equiv S} = q_{(\equiv S)\text{total}} - q_{\equiv SA}$$

$$K = \frac{q_{\equiv SA}}{(q_{(\equiv S)\text{total}} - q_{\equiv SA}) C_A}$$

$$K C_A q_{(\equiv S)\text{total}} - K C_A q_{\equiv SA} = q_{\equiv SA}$$

$$q_{\equiv SA} (1 + K C_A) = K C_A q_{(\equiv S)\text{total}}$$

$$\boxed{q_{\equiv SA} = \frac{K C_A q_{(\equiv S)\text{total}}}{(1 + K C_A)}}$$