

①

$$q = KC^n$$

$$n = 2$$

$$K = 3 \times 10^3 \frac{\text{L}^2}{\text{mg} \cdot \text{g Adsorbent A}}$$

$$C_0 = 50 \text{ mg/L}$$

$$C = 5 \text{ mg/L}$$

$$\frac{W}{V_L} = ?$$

Assume steady state, fresh adsorbent ($q_{\text{init}} = 0$)

$$0 = V_L (C_0 - C) + W (q_{\text{init}} - q)$$

$$V_L (C_0 - C) = W K C^n$$

$$\frac{W}{V_L} = \frac{(C_0 - C)}{K C^n} = \frac{(50 \frac{\text{mg}}{\text{L}} - 5 \frac{\text{mg}}{\text{L}})}{(3 \times 10^3 \frac{\text{L}^2}{\text{mg} \cdot \text{g}}) (5 \frac{\text{mg}}{\text{L}})^2}$$

$$\boxed{\frac{W}{V_L} = 6 \times 10^{-4} \frac{\text{g A}}{\text{L}}}$$

②

$$q = q_{\text{max}} \frac{KC}{1 + KC}$$

$$K = 60 \text{ /mg}$$

$$\Gamma = 7 \text{ mg/m}^2$$

$$\frac{W}{V} = 3 \times 10^{-4} \frac{\text{g B}}{\text{L}}$$

$$C = 5 \text{ mg/L}$$

$$C_0 = 50 \text{ mg/L}$$

$$\text{SSA} = ?$$

Assume: steady state, fresh adsorbent

$$q = \Gamma(\text{SSA})$$

$$V_L (C_0 - C) = W q_{\text{max}}$$

$$q = \frac{V_L}{W} (C_0 - C) = \left(\frac{1}{3 \times 10^{-4} \frac{\text{g B}}{\text{L}}} \right) (50 \frac{\text{mg}}{\text{L}} - 5 \frac{\text{mg}}{\text{L}})$$

$$q = 1.5 \times 10^5 \frac{\text{mg}}{\text{g B}}$$

$$\text{SSA} = \frac{q}{\Gamma} = \frac{1.5 \times 10^5 \frac{\text{mg}}{\text{g B}}}{7 \text{ mg/m}^2}$$

$$\boxed{\text{SSA} = 21428.6 \text{ m}^2/\text{g B}}$$

③ a) Batch reactor
MB:

change in total
adsorbate mass in
system from adsorption
from 0 to t

= change in dissolved
adsorbate mass +

change in adsorbed
adsorbate mass

Assume: steady state

$$D = V_L (C_{init} - C_{fin}) + W (q_{init} - q_{fin})$$

$$\boxed{\frac{W}{V_L} = - \frac{C_{init} - C_{fin}}{q_{init} - q_{fin}}}$$

b) $C_{init} = 0.1 \frac{\text{mmol}}{\text{L}}$

$C_{fin} = 0.01 \frac{\text{mmol}}{\text{L}}$

$\frac{W}{V_L} = 21.5 \frac{\text{gA}}{\text{L}}$

$q = k C_{fin}$

Assume: fresh adsorbent ($q_{init} = 0$)

$$\frac{W}{V_L} = - \frac{C_{init} - C_{fin}}{-k C_{fin}}$$

$$k = \frac{V_L}{W} \left(\frac{C_{init} - C_{fin}}{C_{fin}} \right) = \frac{1}{21.5 \frac{\text{gA}}{\text{L}}} \left(\frac{0.1 \frac{\text{mmol}}{\text{L}} - 0.01 \frac{\text{mmol}}{\text{L}}}{0.01 \frac{\text{mmol}}{\text{L}}} \right)$$

$$\boxed{k = 0.419 \frac{\text{L}}{\text{gA}}}$$

④ CFSTR

a) MB:

$$V_L \frac{dC}{dt} + W \frac{dq}{dt} = Q (C_{in} - C_{out}) + X (q_{in} - q_{out})$$

$$\boxed{X = \frac{-Q (C_{in} - C_{out})}{(q_{in} - q_{out})}}$$

Assume:
steady state

$Q_{in} = Q_{out}$

$X_{in} = X_{out}$

b) $C_{in} = 0.1 \frac{\text{mmol}}{\text{L}}$

$C_{out} = 0.01 \frac{\text{mmol}}{\text{L}}$

$X = 4 \frac{\text{gB}}{\text{hr}}$

$Q = 1 \frac{\text{L}}{\text{hr}}$

$V = 10 \text{ L}$

$q = q_{max} \frac{k C_{out}}{1 + k C_{out}}$

$q_{max} = 0.6 \frac{\text{mmol}}{\text{gB}}$

$k = ?$

Assume: fresh adsorbent entering system: $q_{in} = 0$

$$q_{out} = \frac{Q (C_{in} - C_{out})}{X} = \frac{1 \frac{\text{L}}{\text{hr}} \left(0.1 \frac{\text{mmol}}{\text{L}} - 0.01 \frac{\text{mmol}}{\text{L}} \right)}{4 \frac{\text{gB}}{\text{hr}}} = 0.0225 \frac{\text{mmol}}{\text{gB}}$$

$$q_{out} = q_{max} \frac{k C_{out}}{1 + k C_{out}}$$

$$q_{out} + q_{out} k C_{out} - q_{max} k C_{out} = 0$$

$$k = \frac{-q_{out}}{(q_{out} C_{out} - q_{max} C_{out})} = - \frac{0.0225 \frac{\text{mmol}}{\text{gB}}}{\left(0.0225 \frac{\text{mmol}}{\text{gB}} \right) \left(0.01 \frac{\text{mmol}}{\text{L}} \right) - \left(0.6 \frac{\text{mmol}}{\text{gB}} \right) \left(0.01 \frac{\text{mmol}}{\text{L}} \right)}$$

$$\boxed{k = 3.896 \frac{\text{L}}{\text{mmol}}}$$

(5) $V_L = 10 \text{ L}$

$$C_{in,i} = 100 \frac{\text{mmol}}{\text{L}}$$

$$C_{out,max} = 70 \frac{\text{mmol}}{\text{L}}$$

$$W_s = 8 \text{ g}$$

$$g_{in,i} = D$$

$$g = k C_{out}$$

$$k = 2.5 \frac{\text{L}}{\text{g}}$$

Pass #1

Assume: steady state

$$D = V_L (C_{in,i} - C_{fin}) + W (g_{in,i} - g_{fin})$$

$$= V_L C_{in,i} - V_L C_{fin} - W k C_{fin}$$

$$D = V_L C_{in,i} - C_{fin} (V_L + W k)$$

$$C_{fin} = \frac{V_L C_{in,i}}{V_L + W k} = \frac{(10 \text{ L})(100 \frac{\text{mmol}}{\text{L}})}{(10 \text{ L}) + (8 \text{ g})(2.5 \frac{\text{L}}{\text{g}})} = 33.3 \frac{\text{mmol}}{\text{L}}$$

$$g_{out,1} = g_{in,2} = k C_{out,1} = (2.5 \frac{\text{L}}{\text{g}})(33.3 \frac{\text{mmol}}{\text{L}}) = 83.25 \frac{\text{mmol}}{\text{g}}$$

Pass #2

$$D = V_L (C_{in} - C_{fin}) + W (g_{in} - g_{fin})$$

$$= V_L C_{in} - V_L C_{fin} + W g_{in} - W k C_{fin}$$

$$\frac{V_L C_{in} + W g_{in}}{V_L + W k} = C_{fin} = \frac{(10 \text{ L})(100 \frac{\text{mmol}}{\text{L}}) + (8 \text{ g})(83.25 \frac{\text{mmol}}{\text{g}})}{(10 \text{ L}) + (8 \text{ g})(2.5 \frac{\text{L}}{\text{g}})}$$

$$C_{fin,2} = 55.53 \frac{\text{mmol}}{\text{L}}$$

$$g_{fin,2} = g_{in,3} = (2.5 \frac{\text{L}}{\text{g}})(55.53 \frac{\text{mmol}}{\text{L}}) = 138.8 \frac{\text{mmol}}{\text{g}}$$

Pass #3

$$C_{fin} = \frac{V_L C_{in} + W g_{in}}{V_L + W k} = \frac{(10 \text{ L})(100 \frac{\text{mmol}}{\text{L}}) + (8 \text{ g})(138.8 \frac{\text{mmol}}{\text{g}})}{(10 \text{ L}) + (8 \text{ g})(2.5 \frac{\text{L}}{\text{g}})}$$

$$C_{fin} = 70.3 \frac{\text{mmol}}{\text{L}}$$

 $C_{fin,3} > C_{fin,max}$ so 2 passes is the most that can be used

Case #1
 ⑥ $V = 10 \text{ L}$
 $C_{in} = 100 \frac{\text{mmol}}{\text{L}}$
 $W = 8 \text{ g}$
 $g = k C_{fin}$
 $k = 2.5 \frac{\text{L}}{\text{g}}$

Case #2 \rightarrow two reactors
 $V_1 = V_2 = 5 \text{ L}$
 $g_{init,1} = g_{init,2} = 0$

Case #1 Assume steady state

$$0 = V_L (C_{in} - C_{fin}) + W (g_{init}^D - k C_{fin})$$

$$C_{fin} = \frac{V_L C_{in}}{V_L + Wk} = \frac{(10 \text{ L})(100 \frac{\text{mmol}}{\text{L}})}{(10 \text{ L}) + (8 \text{ g})(2.5 \frac{\text{L}}{\text{g}})} = 33.3 \frac{\text{mmol}}{\text{L}}$$

CASE #2

$$C_{fin,1} = C_{init,2}$$

tank 1

$$0 = V_L (C_{in} - C_{fin}) + W (g_{init}^D - k C_{fin})$$

$$0 = V_L C_{in} - V_L C_{fin} - Wk C_{fin} \Rightarrow C_{fin,1} = \frac{V_L C_{in}}{V_L + Wk} = \frac{(5 \text{ L})(100 \frac{\text{mmol}}{\text{L}})}{(5 \text{ L}) + W(2.5 \frac{\text{L}}{\text{g}})}$$

⑥
 tank #2

$$0 = V_L (C_{in} - C_{fin}) + W (g_{init}^D - g_{fin}) = V_L \left(\frac{V_L C_{in,1}}{V_L + Wk} + C_{fin} \right) - Wk C_{fin}$$

$$Wk C_{fin} = \frac{V_L^2 C_{in,1}}{V_L + Wk} + V_L C_{fin}$$

$$Wk C_{fin} V_L + W^2 k^2 C_{fin} = V_L^2 C_{in,1} + V_L^2 C_{fin} + Wk V_L C_{fin}$$

$$W^2 = \frac{V_L^2 (C_{in,1} + C_{fin})}{k^2 C_{fin}} = \frac{(5 \text{ L})^2 \left(100 \frac{\text{mmol}}{\text{L}} + 33.3 \frac{\text{mmol}}{\text{L}} \right)}{\left(2.5 \frac{\text{L}}{\text{g}} \right)^2 \left(33.3 \frac{\text{mmol}}{\text{L}} \right)}$$

$$W^2 = 16.01 \text{ g}^2$$

$$W = 4.00 \text{ g}$$

$$q = q_{\max} \frac{k C_{fin}}{1 + k C_{fin}}$$

$$SSA_{\text{clay}} = 350 \frac{\text{m}^2}{\text{g}}$$

$$SSA_z = 50 \frac{\text{m}^2}{\text{g}}$$

$$SSA_{\text{sand}} = 5 \frac{\text{m}^2}{\text{g}}$$

$$\Gamma = 5 \frac{\text{mg}}{\text{m}^2}$$

$$C_{fin} = 20 \frac{\text{mg}}{\text{L}}$$

$$k_L = 28 \frac{\text{L}}{\text{mg}}$$

clay

$$q = \Gamma(SSA) = \left(5 \frac{\text{mg}}{\text{m}^2}\right) \left(350 \frac{\text{m}^2}{\text{g}}\right) = 1750 \frac{\text{mg}}{\text{g}}$$

$$q = q_{\max} \frac{k C_{fin}}{1 + k C_{fin}}$$

$$q_{\max} = \frac{q(1 + k C_{fin})}{k C_{fin}} = \frac{(1750 \frac{\text{mg}}{\text{g}}) \left(1 + \left(28 \frac{\text{L}}{\text{mg}}\right) \left(20 \frac{\text{mg}}{\text{L}}\right)\right)}{\left(28 \frac{\text{L}}{\text{mg}}\right) \left(20 \frac{\text{mg}}{\text{L}}\right)}$$

$$q_{\max} = 1753.13 \frac{\text{mg}}{\text{g}}$$

Second mixture

$$q = \Gamma(SSA) = \left(5 \frac{\text{mg}}{\text{m}^2}\right) \left(50 \frac{\text{m}^2}{\text{g}}\right) = 250 \frac{\text{mg}}{\text{g}}$$

$$q_{\max} = \frac{q(1 + k C_{fin})}{k C_{fin}} = \frac{(250 \frac{\text{mg}}{\text{g}}) \left(1 + \left(28 \frac{\text{L}}{\text{mg}}\right) \left(20 \frac{\text{mg}}{\text{L}}\right)\right)}{\left(28 \frac{\text{L}}{\text{mg}}\right) \left(20 \frac{\text{mg}}{\text{L}}\right)}$$

$$q_{\max} = 250.446 \frac{\text{mg}}{\text{g}}$$

Sand mixture

$$q = \Gamma(SSA) = \left(5 \frac{\text{mg}}{\text{m}^2}\right) \left(5 \frac{\text{m}^2}{\text{g}}\right) = 25 \frac{\text{mg}}{\text{g}}$$

$$q_{\max} = \frac{q(1 + k C_{fin})}{k C_{fin}} = \frac{(25 \frac{\text{mg}}{\text{g}}) \left(1 + \left(28 \frac{\text{L}}{\text{mg}}\right) \left(20 \frac{\text{mg}}{\text{L}}\right)\right)}{\left(28 \frac{\text{L}}{\text{mg}}\right) \left(20 \frac{\text{mg}}{\text{L}}\right)}$$

$$q_{\max} = 25.045 \frac{\text{mg}}{\text{g}}$$

↳ SSA and q_{\max} are directly proportional

⑧ Quiz question:

A waste stream containing 120 mg/L of contaminant A flows into a reactor that behaves as a CFSTR. If regulatory standards require effluent concentrations of contaminant A to be ~~equal~~ less than 25 mg/L, determine if the reactor will meet regulatory requirements. Assume adsorption follows a linear isotherm where $k = 2 \frac{\text{L}}{\text{g}}$. The ~~volume~~ ^{liquid flow rate} of the reactor is 15 L/min and 12 g/min of adsorbent is used.

Solution:

$$C_{in} = 120 \text{ mg/L}$$

$$C_{out} = \text{?}$$

$$Q = 15 \text{ L/min}$$

$$X = 12 \text{ g/min}$$

$$g = k C_{out}$$

$$k = 2 \frac{\text{L}}{\text{g}}$$

Assume steady state and $g_{in} = 0$

$$V \frac{dC}{dt} + W \frac{dg}{dt} = Q(C_{in} - C_{out}) + X(g_{in} - g_{out})$$

$$0 = Q C_{in} - Q C_{out} - X k C_{out}$$

$$C_{out} = \frac{Q C_{in}}{(Q + X k)}$$

$$= \frac{(15 \frac{\text{L}}{\text{min}})(120 \text{ mg/L})}{(15 \frac{\text{L}}{\text{min}}) + (12 \frac{\text{g}}{\text{min}})(2 \frac{\text{L}}{\text{g}})}$$

$$C_{out} = 46 \text{ mg/L}$$

46 > 25 → not in regulatory compliance.