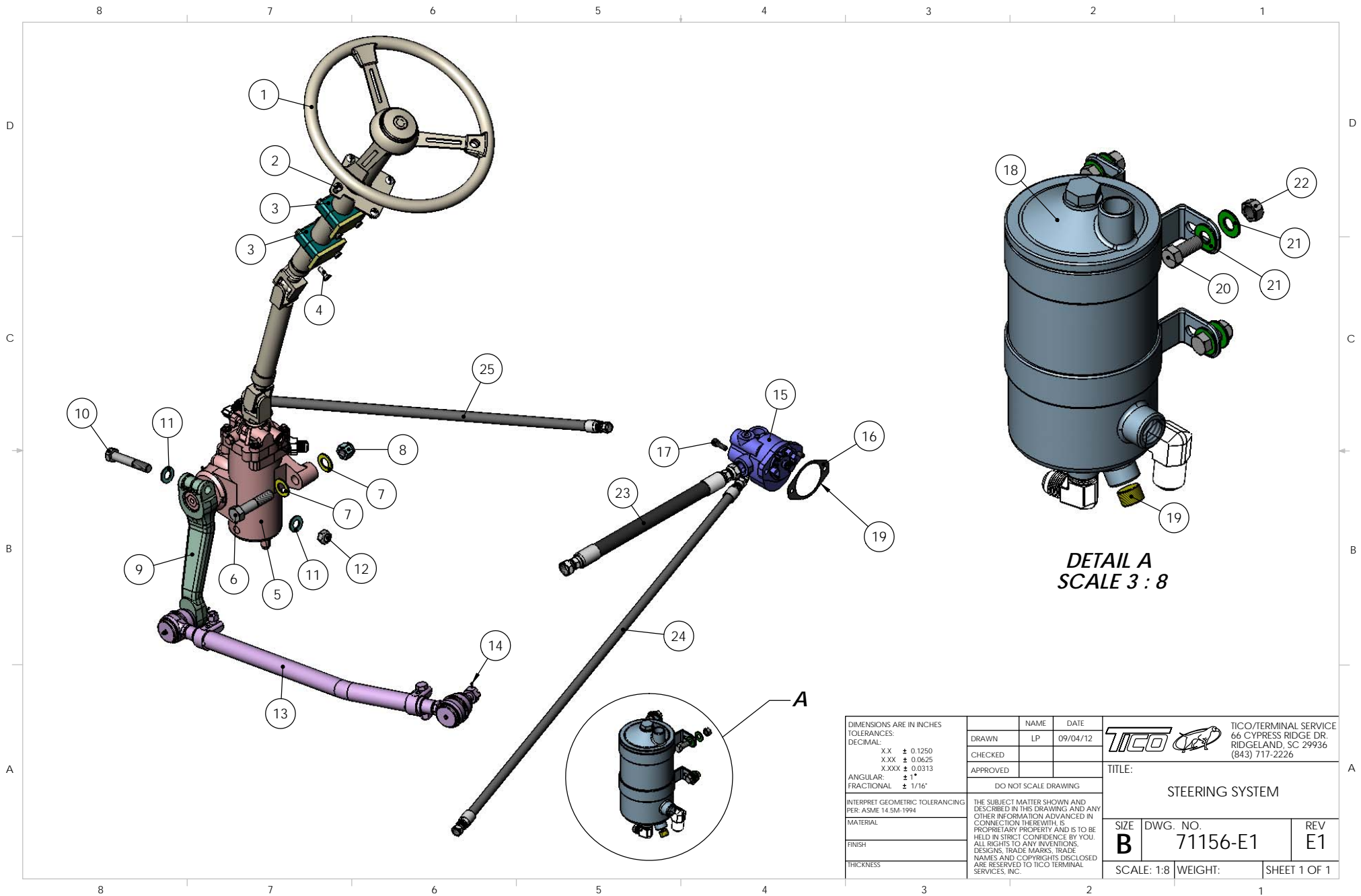



ENGINEERING P/L				
S/N:		STEERING SYSTEM SHEPPARD GEAR, COLUMN W/HORN		71564
ITEM	PART #	QTY/M	DESCRIPTION	TASK
	71156-E1	REF	STEERING SYSTEM SHEPPARD GEAR, COLUMN W/HORN	
1	90624-1	1	ASSY STEER COLUMN W/ HORN & TURN SIGNALS	2
2	80166	4	SCREW, SLOTTED HD 5/16-18 X 1-1/4 lg	2
3	90640	2	CLAMP ASSY - STEERING	2
4	83209	4	SCREW, SOC HD 3/8-16 X 1" lg	2
5	30222	1	STEERING GEAR ASSEMBLY-SHEPPARD	5
NOT SHOWN	30222-1		GEAR-STEERING	
NOT SHOWN	30222-2		ARM-PITMAN	
6	82509	3	BOLT,HEX HD 7/8-9 x 4"	5
7	85118	6	WASHER, 7/8	5
8	85030	3	NUT, NYLOCK 7/8-9NC	5
9	30143	1	PITMAN ARM - TRW	5
10	82948	1	BOLT, HEX 3/4-16 x 4 1/2" lg	5
11	85117	2	WASHER, FLAT 3/4	5
12	85084	1	LOCKNUT, 3/4-16	5
NOT SHOWN	40477	2	FITTING-45°, #8 O RING X #8 JIC	5
13	91554	1	DRAGLINK	5
14	80148	2	COTTER PIN, 1/8	5
15	61916	REF	PUMP-STEERING, 4 GPM, 2150 PSI, FLOW CONTRL,IXETIC	4
16	60212	REF	GASKET, HYD PUMP	4
17	80175	REF	BOLT SHS 10mm X 1.50 X 30mm lg	4
18	40494	1	RESERVOIR, POWER STEERING	5
19	80163	1	PLUG, ALLEN 1/2"	5
20	82373	4	BOLT, HEX 7/16-14 x 1" LONG	5
21	85114	8	WASHER, 7/16	5
22	85026	4	NUT, NYLOCK 7/16-14	5
NOT SHOWN	40928	1	FITTING-90°, 3/4 NPT X #12 JIC	5
NOT SHOWN	40502	1	FITTING-90°, 1/2 NPT X #8 JIC	5
23	60574	1	HOSE ASSY- PUMP to RESERVOIR	5
24	605580-1	1	HOSE ASSY- PUMP to STEERING GEAR	5
25	40802	1	HOSE ASSY- GEAR to RESERVOIR	5
REV	DATE	BY		SHEET
G	9/6/2011	LP		1 OF 1
TICO MANUFACTURING - RIDGELAND, SC 29936				



DETAIL A
SCALE 3 : 8

DIMENSIONS ARE IN INCHES TOLERANCES: DECIMAL: X.X ± 0.1250 X.XX ± 0.0625 X.XXX ± 0.0313 ANGULAR: FRACTIONAL: ± 1° ± 1/16"		NAME		DATE		 TICO/TERMINAL SERVICE 66 CYPRESS RIDGE DR. RIDGELAND, SC 29936 (843) 717-2226
DRAWN		LP		09/04/12		
CHECKED						
APPROVED						
		DO NOT SCALE DRAWING				TITLE: STEERING SYSTEM
INTERPRET GEOMETRIC TOLERANCING PER: ASME 14.5M-1994		THE SUBJECT MATTER SHOWN AND DESCRIBED IN THIS DRAWING AND ANY OTHER INFORMATION ADVANCED IN CONNECTION THEREWITH, IS PROPRIETARY PROPERTY AND IS TO BE HELD IN STRICT CONFIDENCE BY YOU. ALL RIGHTS TO ANY INVENTIONS, DESIGNS, TRADE MARKS, TRADE NAMES AND COPYRIGHTS DISCLOSED ARE RESERVED TO TICO TERMINAL SERVICES, INC.				
MATERIAL						
FINISH						
THICKNESS						
		SIZE	DWG. NO.		REV	
		B	71156-E1		E1	
		SCALE: 1:8		WEIGHT:		
				SHEET 1 OF 1		