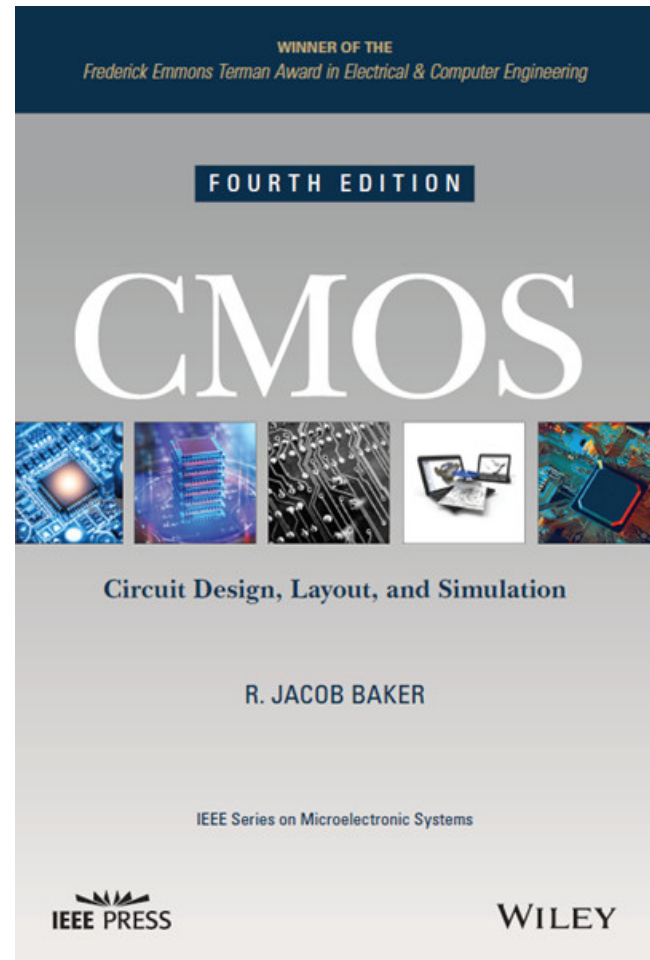


**VLSI Design**  
**Homework 1 SOLUTIONS**

**Description:** This assignment will survey what you have learned thus far using problems from R. Baker's "CMOS Circuit Design, Layout, and Simulation"

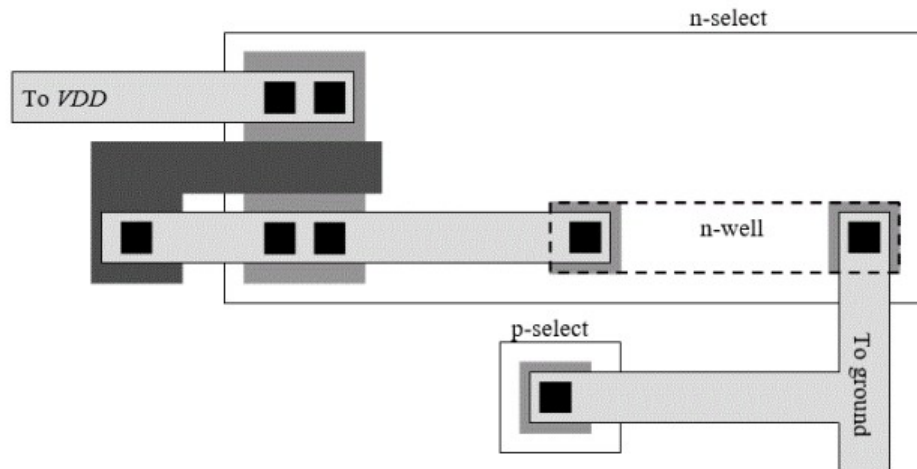
**Associated Reading Material:**

Chapters 5 (Sections 5.1-5.3), 6 (Entire Chapter), 7 (Entire Chapter), 11 (Sections 11.1-11.3), and 12 (Sections 12.1-12.3)



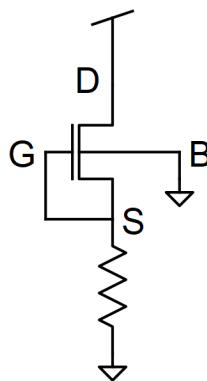
### 5.7 (Layout-to-Schematic Analysis)

- 5.7** Sketch the schematic corresponding to the layout seen below. Label all four terminals of the MOSFET in your schematic and comment on how the body of the MOSFET is tied to ground. Which terminal, of the MOSFET, would you label the drain and which would you label the source? Why?



**Figure 5.30** Layout used in problem 5.7.

The transistor is n-type due to the n-select surrounding the diffusion layer. It is assumed that the drain is connected directly to VDD through metal 1. The gate is then connected to the source through a poly to metal 1 contact, which is also connected to one end of a buried n-well. The other end of the buried n-well is connected to common ground. This type of linear n-well is used to create resistance determined by the linear sheet resistance of the n-well. From this, the schematic representation of this layout design is:



**6.4 (MOS capacitance):** If the oxide thickness of a MOSFET is 40 Å. What is  $C'_{ox}$ ?

**Solution:**

$$C'_{ox} = \epsilon_{ox}/T_{ox} = (8.85 \times 3.97 \text{ aF}/\mu\text{m})/(40 \times 10^{-10} \text{ m}) = \mathbf{8.784 \text{ fF}/\mu\text{m}^2}$$

**6.12 (Channel resistance):** Using Eq. (6.35) estimate the small-signal channel resistance (the change in the drain current with changes in the drain-source voltage) of a MOSFET operating in the triode region (the resistance between the drain and source).

**Solution:**

$$\text{Eq 6.35: } I_D = \beta^* [(V_{gs} - V_{thn})V_{ds} - V_{ds}^2/2]$$

$$r = \Delta V_{ds} / \Delta I_D$$

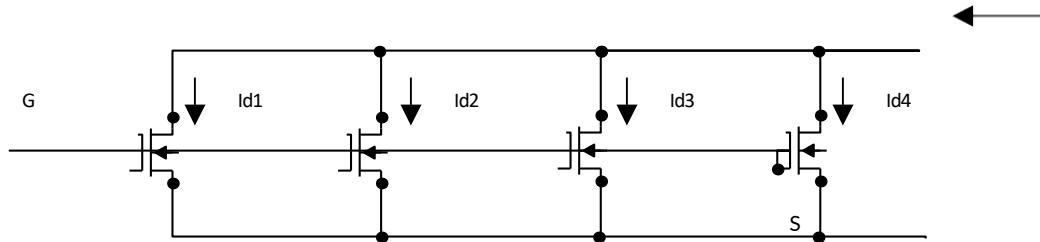
$$= (V_{ds1} - V_{ds2}) / [(\beta^* [(V_{gs} - V_{thn})(V_{ds1}) - (V_{ds1})^2/2] - \beta^* [(V_{gs} - V_{thn})(V_{ds2}) - (V_{ds2})^2/2])]$$

$$= (V_{ds1} - V_{ds2}) / [(\beta^* [(V_{gs} - V_{thn})(V_{ds1} - V_{ds2}) - (V_{ds1})^2/2 + (V_{ds2})^2/2])]$$

$$= 1 / [(\beta^* [(V_{gs} - V_{thn}) - (V_{ds1} + V_{ds2})/2])]$$

$$\mathbf{r = 1 / [\beta^*(V_{gs} - V_{thn} - V_{ds})]}$$

**6.13 (Parallel MOSFET Connections):** Show, using Eqs. 6.33 and 6.37, that the parallel connection of MOSFETs shown in Fig. 5.18 behaves as a single MOSFET with a width equal to the sum of the individual MOSFET's widths.



Equivalent of Fig. 5.18

**Solution:** From Kirchoff's Current Law, we know that  $I_d = I_{d1} + I_{d2} + I_{d3} + I_{d4}$ . So if each MOSFET has the same  $KP$ ,  $L$ ,  $V_{GS}$ ,  $V_{DS}$  and  $V_{THN}$ , equations 6.33 and 6.37 become:

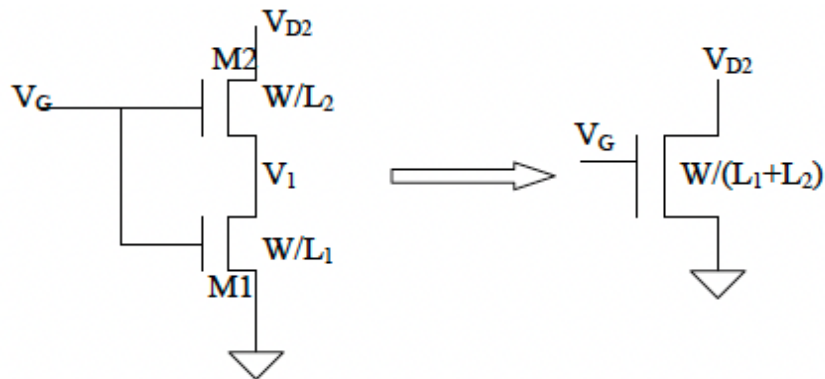
$$I_d = KP_n \cdot \frac{W1 + W2 + W3 + W4}{L} \cdot \left[ (V_{GS} - V_{THN})V_{DS} - \frac{V_{DS}^2}{2} \right] \quad \text{for Eq. 6.33}$$

$$I_d = KP_n \cdot \frac{W1 + W2 + W3 + W4}{L} \cdot \left[ (V_{GS} - V_{THN})^2 \right] \quad \text{for Eq. 6.37}$$

This shows that the total drain current,  $I_d$ , is equal to a single MOSFET with a width equal to  $W1 + W2 + W3 + W4$ .

6.15 (Series MOSFET Connections): Show that the series connection of MOSFETs shown in fig. 6.21 behaves as a single MOSFET with Twice the length of the individual MOSFETs. Again neglect the body effect.

**Solution:**



Assuming both MOSFETs are in triode region

For M<sub>1</sub>  $I_{D1} = I_D$

$$I_{D1} = I_D = K P_n (W/L_1) [(V_G - V_{THN})V_1 - V_1^2/2]$$

$$(I_D L_1) / (K P_n W) = [(V_G - V_{THN})V_1 - V_1^2/2]$$

As Both MOSFETs are in series i.e.,  $I_{D1} = I_{D2} = I_D$

For M<sub>2</sub>  $I_{D2} = I_D$

$$I_{D2} = I_D = K P_n (W/L_2) [(V_G - V_1 - V_{THN})(V_{D2} - V_1) - (V_{D2} - V_1)^2/2]$$

$$(I_D L_2) / (K P_n W) = [(V_G - V_1 - V_{THN})(V_{D2} - V_1) - (V_{D2} - V_1)^2/2]$$

$$[(I_D L_1) / (K P_n W)] + [(I_D L_2) / (K P_n W)] = [(V_G - V_{THN})V_1 - V_1^2/2] + [(V_G - V_1 - V_{THN})(V_{D2} - V_1) - (V_{D2} - V_1)^2/2]$$

$$[(I_D (L_1 + L_2)) / (K P_n W)] = [(V_G - V_{THN}) V_{D2} - (V_{D2})^2/2]$$

This is the current from drain to source for a single MOSFET with length  $(L_1 + L_2)$

If  $L_1 = L_2 = L$

$$[(2I_D L) / (K P_n W)] = [(V_G - V_{THN}) V_{D2} - (V_{D2})^2/2]$$

$$I_D = [(K P_n W) / 2L] [(V_G - V_{THN}) V_{D2} - (V_{D2})^2/2]$$

#### **7.4 (Ion Implantation): Describe Two Advantages and Two Disadvantages of Ion Implantation**

Ion implantation is a materials engineering process that introduces dopants or impurities into a semiconductor substrate to alter its electrical or physical properties. In this process, high-energy ions (charged atoms or molecules) are accelerated to a high velocity and then directed onto the surface of the substrate material. When these ions collide with the substrate material, they penetrate its surface and embed themselves into the crystal lattice structure, creating a “diffusion” region.

Advantages: Low temperature, highly controlled (pg. 170)

Disadvantages: Damage to the lattice (creation of defects). Some of this can be corrected through high-temperature anneal (pg. 169).

### **7.10 (Metal Deposition): Name and explain three metal deposition techniques.**

Physical vapor deposition (pg. 178): A technique used to deposit thin films of materials onto surfaces. In PVD, the process takes place under vacuum conditions, where material is vaporized from a solid or liquid source and then condensed onto a substrate to form a thin film. Common methods include evaporation, sputtering, and arc vapor deposition.

Chemical vapor deposition (pg. 179): A technique used to create thin films of materials on surfaces through the chemical reaction of gaseous precursors. In CVD, precursor gases containing the desired constituents are introduced into a reaction chamber where they react under controlled conditions to deposit a thin film onto a substrate. The three main techniques are atmospheric pressure, low pressure, and plasma enhanced, and all rely on a reactive gas to flow over the wafer.

Electrodeposition (pg. 218): A process in which a metal ion is reduced to its metallic state and deposited onto a conductive substrate under the influence of an electric current. This technique is widely used for depositing thin layers of metals or alloys onto various substrates to enhance their surface properties, such as corrosion resistance, conductivity, or appearance.



## 11.1 (Inverter DC Characteristics)

### Solution:

From the graphs in Fig. 11.4 and the text in p11.3, we have  $V_{OH} =$

|          |          |         |              |
|----------|----------|---------|--------------|
| $V_{OL}$ | $= 0V$   | Process | Long channel |
| $V_{IL}$ | $= 1.8V$ |         |              |
| $V_{IH}$ | $= 2.1V$ |         |              |

Therefore, noise margins,  
 $NM_H = V_{OH} - V_{IH} = 5 - 2.1 = 2.9V$   
 $NM_L = V_{IL} - V_{OL} = 1.8 - 0 = 1.8V$

For the short channel process, similarly from the graph and text in the book,  $V_{OH} =$

$$\begin{aligned} &1V \\ V_{OL} &= 0V \\ V_{IL} &= 400mV \\ V_{IH} &= 500mV \end{aligned}$$

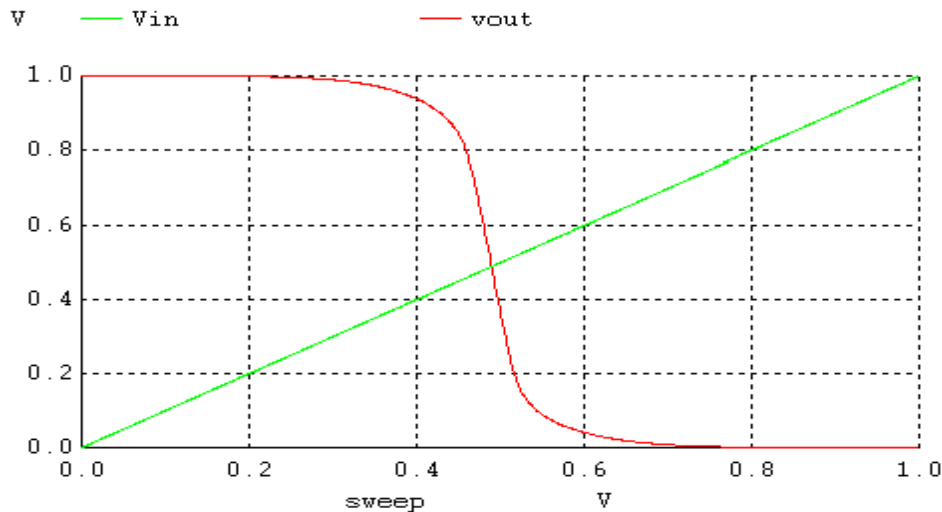
So, noise margins,

$$\begin{aligned} NM_H &= V_{OH} - V_{IH} = 1 - 0.5 = 0.5V = 500mV \\ NM_L &= V_{IL} - V_{OL} = 0.4 - 0 = 0.4V = 400mV \end{aligned}$$

### 11.3 (Inverter Switching Point): Show that the switching point of three inverters in series is dominated by the $V_{sp}$ of the first inverter.

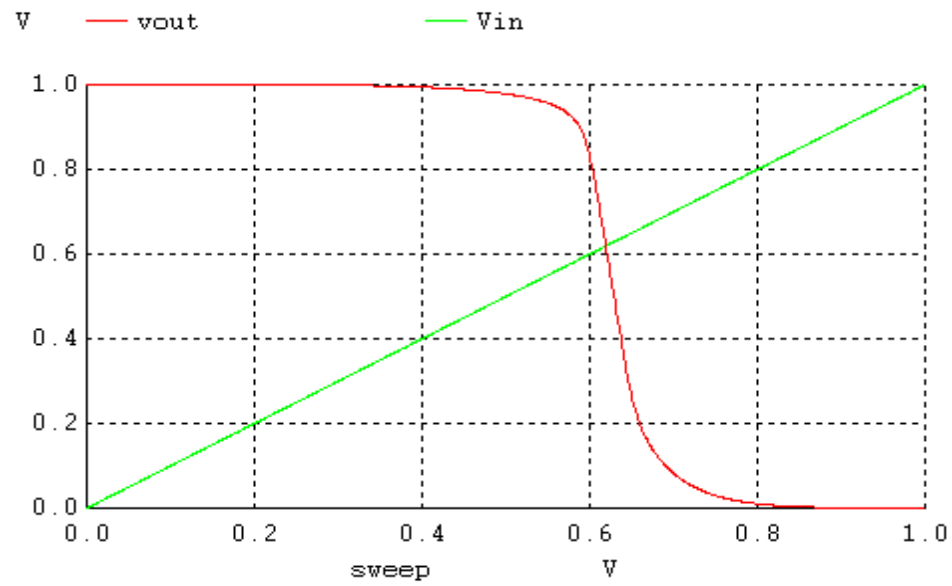
**Solution:** Three inverters with different switching points are simulated as below:

```
*Stage1 Inverter
.control
destroy all
run
let Icross=-i(vdd)
*plot Icross
plot vout Vin
.endc
.option scale=50n
.dc vin 0 1 1m
vdd      vdd      0      DC      1
Vin      vin      0      DC      0
M1       vout     vin     0      0      NMOS L=1 W=10
M2       vout     vin     vdd     vdd    PMOS L=1 W=20
* 50nm BSIM4 models
```

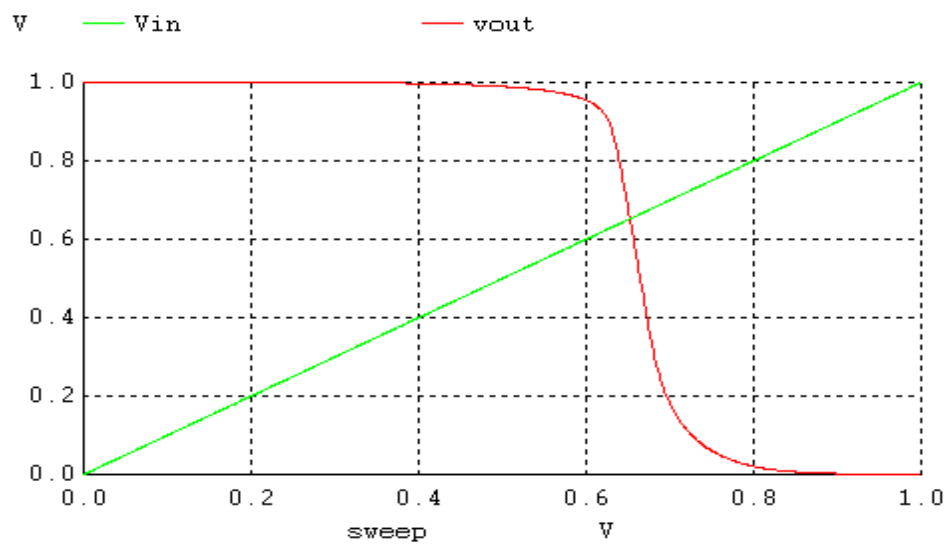


**Stage2 and 3 Inverters with different Switching points:**

```
*Stage2 Inverter
.control destroy all run
let Icross=-i(vdd)
*plot Icross plot vout Vin
.endc
.option scale=50n
.dc vin 0 1 1m
vdd      vdd      0      DC      1
Vin      vin      0      DC      0
M1       vout     vin     0      0      NMOS L=1 W=10 M2       vout     vin     vdd     vdd    PMOS L=1
W=200
* 50nm BSIM4 models
```



```
*Stage3 Inverter
.control destroy all run
let Icross=-i(vdd)
*plot Icross plot vout Vin
.endc
.option scale=50n
.dc vin 0 1 1m
vdd      vdd      0      DC      1
Vin      vin      0      DC      0
M1       vout     vin     0      0      NMOS L=1 W=10 M2      vout     vin     vdd     vdd     PMOS L=1
W=400
* 50nm BSIM4 models
```



```

*Three inverters in series
.control destroy all run
plot vout vin
.endc
.option scale=50n
.dc vin 0 1 1m

```

```

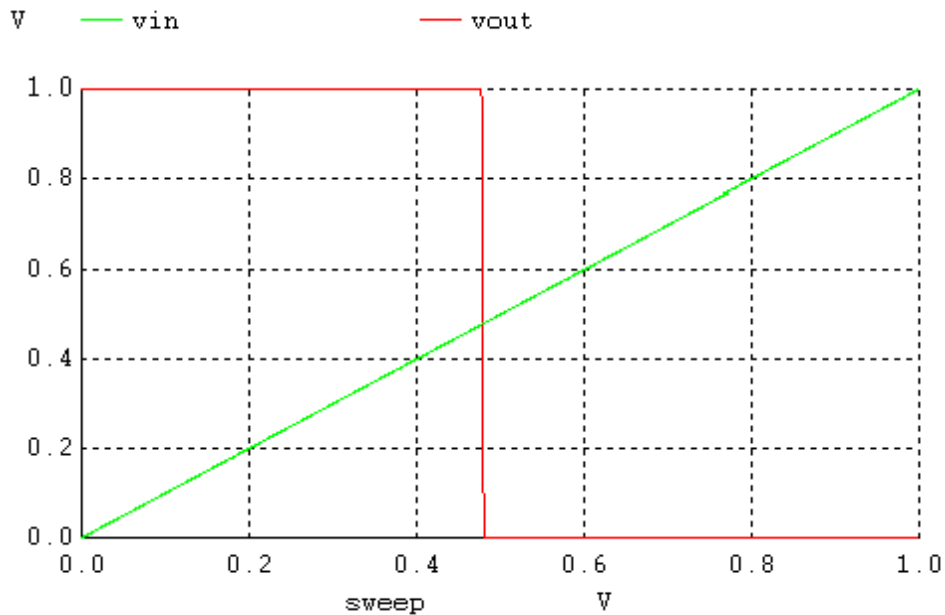
vdd    vdd      0      DC    1
Vin    vin      0      DC    0
M1     vout1    vin     0     0     NMOS L=1 W=10
M2     vout1    vin     vdd    vdd    PMOS L=1 W=20
M3     vout2    vout1    0     0     NMOS L=1 W=10
M4     vout2    vout1    vdd    vdd    PMOS L=1 W=200
M5     vout     vout2    0     0     NMOS L=1 W=10
M6     vout     vout2    vdd    vdd    PMOS L=1 W=400

```

```

* 50nm BSIM4 models
* Don't forget the .options scale=50nm if using an Lmin of 1
* 1<Ldrawn<200 10<Wdrawn<10000 Vdd=1V
* Change to level=54 when using HSPICE

```



Notice the switching point of the 3stage inverters is around 500mv though the second and third stage switching points are at 640mv.

## 12.2 (Logic Gate Design and Simulation)

**Solution:** A half adder circuit calculates a half sum (HS) and a carry out (CO). It takes two input bits, A and B. The logic equations for HS and CO are

$$HS = A \oplus B$$

$$CO = A \cdot B = \overline{(\overline{A} + \overline{B})}$$

Figure 1 shows a circuit schematic of a half adder's components. For clarity, the components are not wired together in the figure. The SPICE simulation and code appear on the next page.

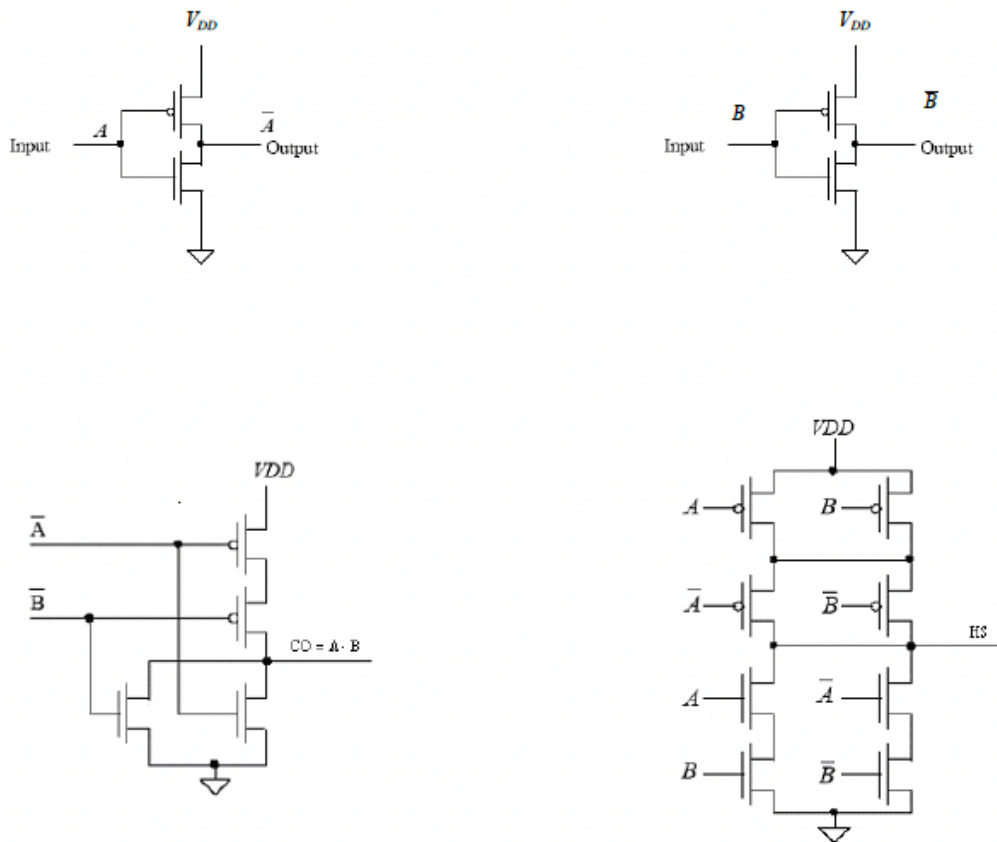
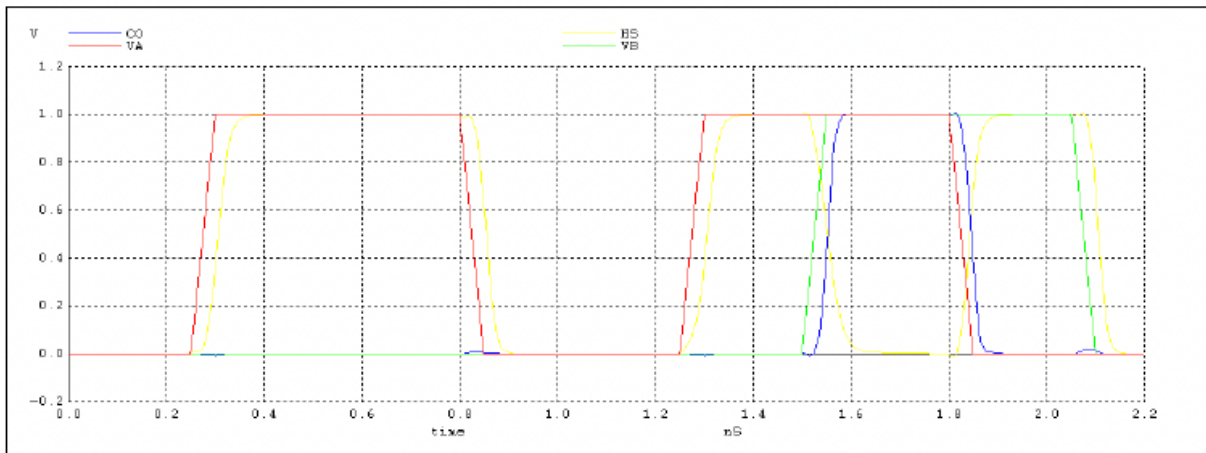


Figure 1: Half adder components



\*\*\* Problem 12.2 \*\*\*

```
.control
destroy all
run
plot VA VB CO HS
.endc
```

```
.option scale=50n
.tran 10p 2.2n
```

```
Vdd      Vdd      0      DC      1
VA        VA        0      DC      0      pulse 0 1 250p 50p 50p 0.5n 1n
VB        VB        0      DC      0      pulse 0 1 1.5n 50p 50p 0.5n 1n
```

\*XOR gate -- A XOR B = HS

```
M12      N3      VB      Vdd      Vdd      PMOS L=1 W=20
M11      HS      B_      N3      Vdd      PMOS L=1 W=20
```

```
M10      N3      VA      Vdd      Vdd      PMOS L=1 W=20
M9       HS      A_      N3      Vdd      PMOS L=1 W=20
```

```
M8       HS      A_      N2      0        NMOS L=1 W=10
M7       N2      B_      0        0        NMOS L=1 W=10
```

```
M6       HS      VA      N1      0        NMOS L=1 W=10
M5       N1      VB      0        0        NMOS L=1 W=10
```

\*A inverter

```
M2       A_      VA      Vdd      Vdd      PMOS L=1 W=20
M1       A_      VA      0        0        NMOS L=1 W=10
```

\*B inverter

```
M4       B_      VB      Vdd      Vdd      PMOS L=1 W=20
M3       B_      VB      0        0        NMOS L=1 W=10
```

\*NOR gate -- A\_ NOR B\_ = AB = CO

```
M16      N4      A_      Vdd      Vdd      PMOS L=1 W=20
M15      CO      B_      N4      Vdd      PMOS L=1 W=20
M14      CO      B_      0        0        NMOS L=1 W=10
M13      CO      A_      0        0        NMOS L=1 W=10
```

```
.MODEL NMOS NMOS LEVEL = 14
.MODEL PMOS PMOS LEVEL = 14
```

```
.end
```