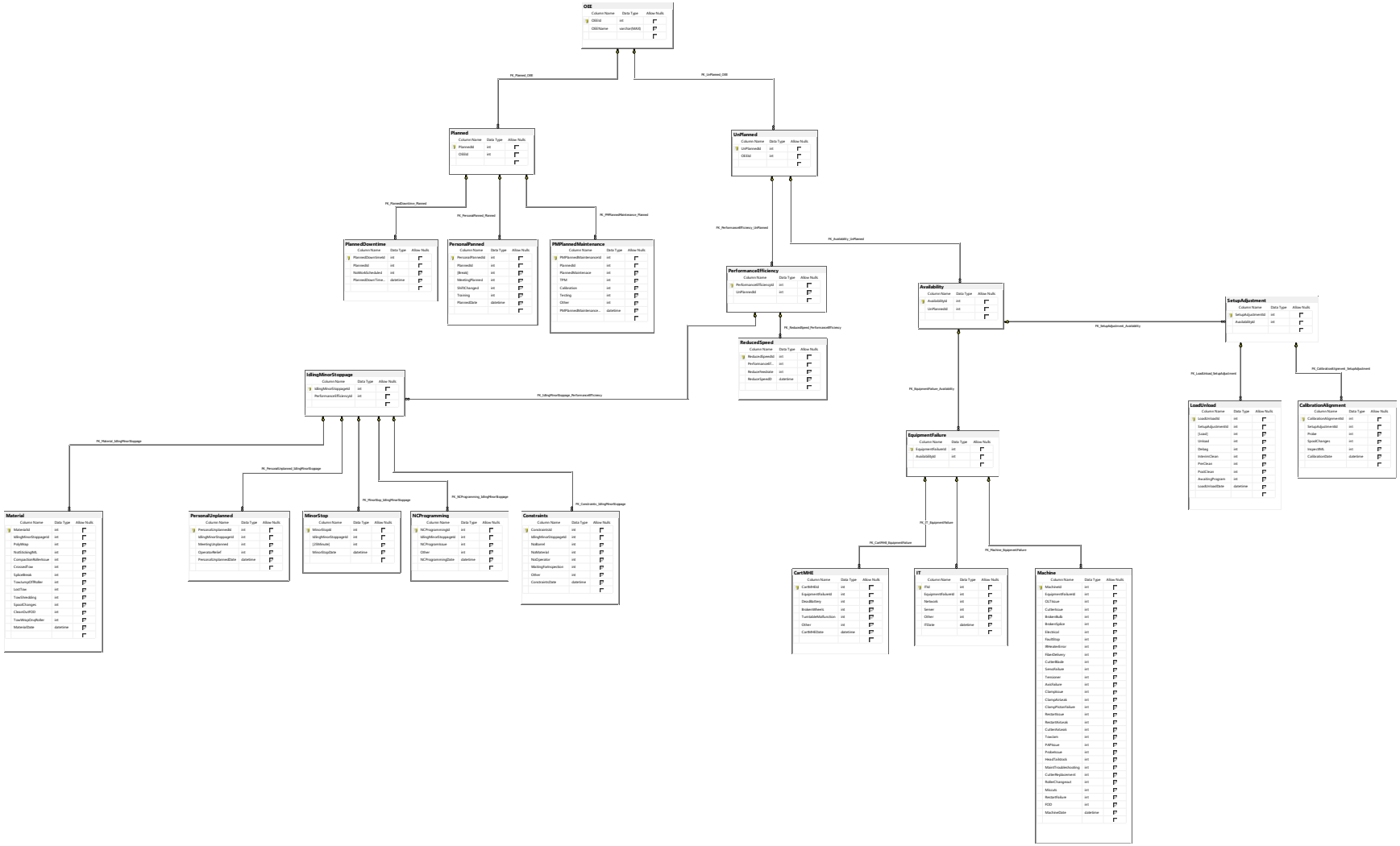
OEE
Column Name Data Type Allow Nulls
OEEId int
OEEName varchar(MAX)
FK_Planned_OEE
FK_UnPlanned_OEE
Planned
Column Name Data Type Allow Nulls
PlannedId int
OEEId int
UnPlanned
Column Name Data Type Allow Nulls
UnPlannedId int
OEEId int
FK_PlannedDowntime_Planned
FK_PersonalPlanned_Planned
FK_PMPlannedMaintenance_Planned
FK_PerformanceEfficiency_UnPlanned
FK_Availability_UnPlanned
PlannedDowntime
Column Name Data Type Allow Nulls
PlannedDowntimeId int
PlannedId int
NotWorkScheduled int
PlannedDownTime... datetime
PersonalPanned
Column Name Data Type Allow Nulls
PersonalPlannedId int
PlannedId int
Break int
MeetingPlanned int
SHIFChanged int
Training int
PlanedDate datetime
PMPlannedMaintenance
Column Name Data Type Allow Nulls
PMPlannedMaintenanceId int
PlannedId int
PlannedMaintenace int
TPM int
Calibration int
Testing int
Other int
PMPlannedMaintenance... datetime
PerformanceEfficiency
Column Name Data Type Allow Nulls
PerformanceEfficiencyId int
UnPlannedId int
FK_ReduceSpeed_PerformanceEfficiency
ReducedSpeed
Column Name Data Type Allow Nulls
ReduceSpeedId int
PerformanceEf... int
ReduceFeedrate int
ReduceSpeedD datetime
Availability
Column Name Data Type Allow Nulls
AvailabilityId int
UnPlannedId int
FK_SetupAdjustment_Availability
SetupAdjustment
Column Name Data Type Allow Nulls
SetupAdjustmentId int
AvailabilityId int
FK_LoadUnload_SetupAdjustment
FK_CalibrationAlignment_SetupAdjustment
LoadUnload
Column Name Data Type Allow Nulls
LoadUnloadId int
SetupAdjustmentId int
Load1 int
Unload int
Delay int
InterimClean int
PreClean int
PostClean int
AwaitingProgram int
LoadUnloadDate datetime
CalibrationAlignment
Column Name Data Type Allow Nulls
CalibrationAlignmentId int
SetupAdjustmentId int
Probe int
SpoolChanges int
InspectBlk int
CalibrationDate datetime
FK_EquipmentFailure_Availability
EquipmentFailure
Column Name Data Type Allow Nulls
EquipmentFailureId int
AvailabilityId int
FK_IdlingMinorStoppage_PerformanceEfficiency
IdlingMinorStoppage
Column Name Data Type Allow Nulls
IdlingMinorStoppageId int
PerformanceEfficiencyId int
FK_Material_IdlingMinorStoppage
FK_PersonalUnplanned_IdlingMinorStoppage
FK_MinorStop_IdlingMinorStoppage
FK_NCProgramming_IdlingMinorStoppage
FK_Constraints_IdlingMinorStoppage
Material
Column Name Data Type Allow Nulls
MaterialId int
IdlingMinorStoppageId int
PolyWrap int
NotStickingBlk int
CompactionMotorIssue int
CrossFlow int
SpliceBreak int
TowJumpOfRoller int
LostTow int
TowShredding int
SpoolChanges int
CleanOutFCD int
TowWrapOnpRoller int
MaterialDate datetime
PersonalUnplanned
Column Name Data Type Allow Nulls
PersonalUnplannedId int
IdlingMinorStoppageId int
MeetingUnplanned int
OperatorRelief int
PersonalUnplannedDate datetime
MinorStop
Column Name Data Type Allow Nulls
MinorStopId int
IdlingMinorStoppageId int
JJMMoulid int
MinorStopDate datetime
NCProgramming
Column Name Data Type Allow Nulls
NCProgrammingId int
IdlingMinorStoppageId int
NCProgramIssue int
Other int
NCProgrammingDate datetime
Constraints
Column Name Data Type Allow Nulls
ConstraintsId int
IdlingMinorStoppageId int
NoMaterial int
NoMaterial int
NoOperator int
WeldingInspection int
Other int
ConstraintsDate datetime
FK_IT_EquipmentFailure
FK_CartMHE_EquipmentFailure
FK_Machine_EquipmentFailure
CartMHE
Column Name Data Type Allow Nulls
CartMHEId int
EquipmentFailureId int
DeadBattery int
BrokenWheels int
TurntableMalfunction int
Other int
CartMHEDate datetime
IT
Column Name Data Type Allow Nulls
ITId int
EquipmentFailureId int
Network int
Server int
Other int
ITDate datetime
Machine
Column Name Data Type Allow Nulls
MachineId int
EquipmentFailureId int
OLTIssue int
CutterIssue int
BrokenBulb int
BrokenSpice int
Electrical int
FeedStop int
WeakenError int
FiberDelivery int
CutterBlade int
SensFailure int
Tensioner int
AxisFailure int
ClampIssue int
ClampBrokeA int
ClampPistonFailure int
RestartIssue int
RestartWeakA int
CutterWeakA int
TowJam int
PAPIssue int
PrebeIssue int
HeavFlubbub int
MinorTroubleshooting int
CutterReplacement int
RollerChangeout int
Minuts int
RestartFailure int
KQD int
MachineDate datetime