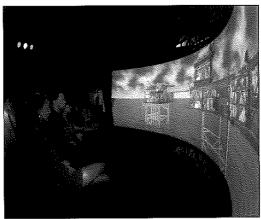
## **MECN 4020**

# PROJECT MANAGEMENT

NOTES 2016

#### **Network planning**

The process of project planning and control is greatly aided by the use of techniques which help project managers to handle its complexity and time-based nature. The simplest of these techniques is the Gantt chart (or bar chart) which we introduced in Chapter 10. Gantt charts are the simplest way to exhibit an overall project plan, because they have excellent visual impact and are easy to understand. They are also useful for communicating project plans and status to senior managers as well as for dayto-day project control. Later techniques, most of which go under the collective name of network analysis are now used, almost universally, to



CADCENTRE's visuality group Reality Center visualization system enables project teams to check out and validate proposals using interactive computer models

Network analysis

Critical path method Programme evaluation and review technique help plan and control all significant projects, but can also prove helpful in smaller ventures. The two network analysis methods we will examine are the critical path method (CPM) or analysis (CPA) and programme evaluation and review technique (PERT).

#### Critical path method (CPM)

As project complexity increases, so it becomes necessary to identify the relationships between activities. It becomes increasingly important to show the logical sequence in which activities must take place. The critical path method (CPM) models the project by clarifying the relationships between activities diagrammatically. The first way we can illustrate this is by using arrows to represent each activity in a project. For example, examine the simple project in Figure 16.13 which involves the decoration of an apartment. Six activities are identified together with their relationships. The first, activity a, 'remove furniture', does not require any of the other activities to be completed before it can be started. However, activity b, 'prepare bedroom', cannot be started until activity a has been completed. The same applies to activity d, 'prepare the kitchen'. Similarly activity c, 'paint bedroom', cannot be started until activity b has been completed. Nor can activity e, 'paint the kitchen', be started until the kitchen has been prepared. Only when both the bedroom and the kitchen have been painted can the apartment be furnished again. The logic of these relationships is shown as an arrow diagram, where each activity is represented by an arrow (the length of the arrows is not proportional to the duration of the activities).

This arrow diagram can be developed into a network diagram as shown in Figure 16.14. At the tail (start) and head (finish) of each *activity* (represented by an arrow) is a circle which represents an event. Events are moments in time which occur at the start or finish of an activity. They have no duration and are of a definite recognizable nature. Networks of this type are composed only of activities and events.

Activity

Event

	Activity	Immediate predecessors	Activity duration (in days)
а	Remove furniture	None	1
b	Prepare bedroom	а	2
С	Paint bedroom	ь	3
d	Prepare kitchen	а	1
е	Paint kitchen	d	2
	Replace furniture	C, 8	Versie Terrier

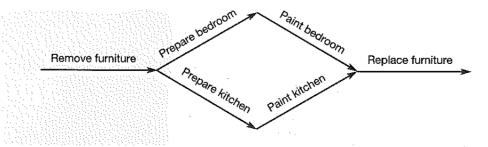


Figure 16.13 The activities, relationships, durations and arrow diagram for the project 'decorate apartment'

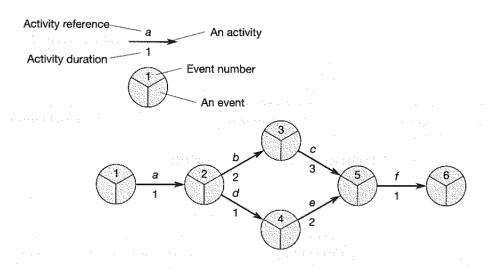


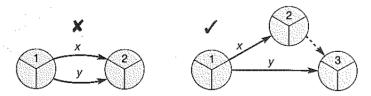
Figure 16.14 A network diagram for the project 'decorate apartment'

The rules for drawing this type of network diagram are fairly straightforward:

- Rule 1 An event cannot be reached until all activities leading to it are complete. Event 5 in Figure 16.14 is not reached until activities c and e are complete.
- Rule 2 No activity can start until its tail event is reached. In Figure 16.14 activity f cannot start until event 5 is reached.
- Rule 3 No two activities can have the same head and tail events. In Figure 16.15 activities x and y cannot be drawn as first shown; they must be drawn using a dummy activity. These have no duration and are usually shown as a dotted-line arrow. They are used either for clarity of drawing or to keep the logic of the diagram consistent with that of the project.

**Dummy** activity

(a) When two independent activities have the same head and tail event



(b) When two independent chains of activities share a common event

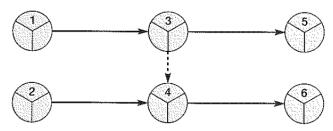


Figure 16.15 When dummy activities are necessary

#### The critical path

In all network diagrams where the activities have some parallel relationships, there will be more than one sequence of activities which will lead from the start to the end of the project. These sequences of activities are called *paths* through the network. Each path will have a total duration which is the sum of all its activities. The path which has the longest sequence of activities is called the critical path of the network (note that it is possible to have more than one critical path if they share the same joint longest time). It is called the critical path because any delay in any of the activities on this path will delay the whole project. In Figure 16.14, therefore, the critical path through the network is a, b, c, f, which is seven days long. This is the minimum duration of the whole project. By drawing the network diagram we can:

identify which are the particularly important activities;

calculate the duration of the whole project.

#### Calculating float

Earlier in the chapter we described the flexibility to change the timings of activities, which is inherent in various parts of a project, as float. We can use the network diagram to calculate this for each activity. The procedure is relatively simple:

- 1 Calculate the earliest and latest event times for each event. The earliest event time (EET) is the very earliest the event could possibly occur if all preceding activities are completed as early as possible. The latest event time (LET) is the latest time that the event could possibly take place without delaying the whole project.
- 2 Calculate the 'time window' within which an activity must take place. This is the time between the EET of its tail event and the LET of its head event.
- 3 Compare the actual duration of the activity with the time window within which it must take place. The difference between them is the float of the activity.

Consider again the simple network example. The critical path is the sequence of activities a, b, c, f. We can calculate the EET and LET for each event as shown in Figure 16.16. If activity a starts at time 0, the earliest it can finish is 1 because it is a one-day activity. If activity b is started immediately, it will finish at day 3 (EET of tail event + duration, 1 + 2). Activity c can then start at day 3 and because it is of three days' duration it will finish at day 6. Activity e

Critical path

Float

Earliest event time

Latest event time

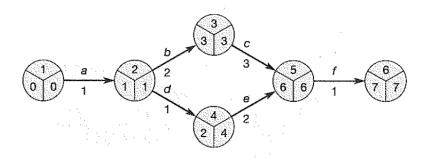


Figure 16.16 A network diagram for the project 'decorate apartment' with earliest and latest event times

also has event number 5 as its head event so we must also calculate the EET of activity e's tail event. This is determined by activity d. If activity d starts at day 1 (the earliest it can) it will finish at day 2. So the EET of event number 4 is day 2. If activity e is started immediately, it will then finish at day 4. Event number 5 cannot occur, however, until both e and c have finished, which will not be until day 6 (see rule 1 above). Activity f can then start and will finish at day 7.

The LETs can be calculated by using the reverse logic. If event number 6 *must* occur no later than day 7, the LET for event number 5 is day 6. Any later than this and the whole project will be delayed. Working back, if activity c must finish by day 6 it cannot start later than day 3, and if activity b must finish by day 3 it must start by day 1. Similarly, if activity e is to finish by day 6 it must start no later than day 4, and if activity d is to finish by day 4 it must start no later than day 3. Now we have two activities with event number 2 as their tail event, one of which needs to start by day 1 at the latest, the other by day 3 at the latest. The LET for event number 2, therefore, must be the smaller of the two. If it were delayed past this point, activity b, and therefore the whole project, would be delayed.

#### Worked example

The chief surveyor of a firm that moves earth in preparation for the construction of roads has identified the activities and their durations for each stage of an operation to prepare a difficult stretch of motorway (see Table 16.3). The surveyor needs to know how long the project will take and which are the critical activities.

Table 16.3 Road construction activities

Activity	Duration (days)	Preceding activities
A	5	-
В	ng ting the All Tables and All to the 10 th and the transfer of the 10 th and the 10 t	- :
C D	on the entry Marillon de la transfera de la composite de la differencia de la composite de la	-
E .	and the second of the state of the second to <b>8</b> and that he state of the second of th	B B
F	사이트 : 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	В :
G	Na Nana (1982)	A, D
H		A, D
j	at ne a jegorie odminim od oblihanim <b>ž</b> ale žalichimim oblinimim je jedejnej	F
	ere e e er er er er fill flykker fill i <b>f</b> er ten elder flykker far far et frei	C, J
	व कर राज्य अन्य कर है के विद्यापाल के अपने कार के अपने हैं है	H, E, I, K
Markagar	Anne de ear de Militaria de partirir de la competitue de la competitue de la competitue de la competitue de la	C, J

Figure 16.17 shows the network diagram for the project. Drawing these diagrams from the type of information in Table 16.3 is a matter of sketching the logic of the relationships between the activities on a piece of paper until it conforms to the relationships as stated, and then drawing the diagram again in a neater fashion. So, for example, A, B and C have no predecessors and therefore are the activities that can be commenced at the beginning of the project. Activities D, E and F all can start after the completion of activity B, and so on. The diagram also shows the latest and earliest event times for the activities. It shows that the critical path for the project is the sequence of activities B, F, J, K, L. The total length of the project is 35 days, this being the length of the critical path sequence of activities.

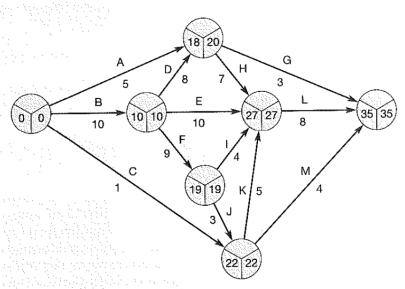


Figure 16.17 Network diagram for the motorway project

#### Critical commentary

The idea that all project activities can be identified as entities with a clear beginning and a clear end point and that these entities can be described in terms of their relationship with each other is an obvious simplification. Some activities are more or less continuous and evolve over time. For example, take a simple project such as digging a trench and laying a communications cable in it. The activity 'dig trench' does not have to be completed before the activity 'lay cable' is started. Only two or three metres of the trench needs to be dug before cable laying can commence. A simple relationship, but one that is difficult to illustrate on a network diagram. Also, if the trench is being dug in difficult terrain, the time taken to complete the activity, or even the activity itself may change, to include rock drilling activities for example. However, if the trench cannot be dug because of rock formations, it may be possible to dig more of the trench elsewhere, a contingency not allowed for in the original plan. So, even for this simple project, the original network diagram may reflect neither what will happen nor what could happen.

#### Activity on node networks

Activity on arrow Activity on node The network we have described so far uses arrows to represent activities and circles at the junctions or nodes of the arrows to represent events. This method is called the activity on arrow (AoA) method. An alternative method of drawing networks is the activity on node (AoN) method. In the AoN representation, activities are drawn as boxes, and arrows are used to define the relationships between them. There are three advantages to the AoN method:

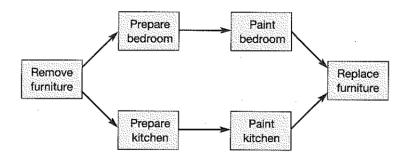


Figure 16.18 Activity on node network diagram for project 'decorate apartment'

- It is often easier to move from the basic logic of a project's relationships to a network diagram using AoN rather than using the AoA method.
- AoN diagrams do not need dummy activities to maintain the logic of relationships.
- Most of the computer packages which are used in project planning and control use an AoN format.

An AoN network of the 'apartment decorating' project is shown in Figure 16.18.

#### Example

The implementation of a new logistics operation involves the purchase of a fleet of trucks, the design of new routes and the building of a new distribution centre and associated handling equipment. Figure 16.19 provides an AoN network for the project. The *earliest start times* for each activity are found by working from left to right across the network. Each start event can begin at t = 0. At a 'merge' event (where two or more activities come together, as at event 12), use the latest completion date of the various activities which lead into it. Earliest finish times of a 'burst' activity (such as activity 6, where five succeeding activities literally 'burst' out) are carried forward to form the earliest start dates of the succeeding activities (7 through 11). The *latest start times* for each activity are found by working back from right to left across the network. The earliest start time for the final event on the network is often used as the latest start time for that event as well. At a 'merge' event (such as event 6), use the earliest completion date of the various activities.

First, we carry out a *forward pass* of the network (i.e. proceed from left to right). Activity 1 is given a start date of week 0. The earliest finish is then week 17, because the duration is 17 weeks. The earliest start date for activity 2 must then also be week 17. Activity 5 starts at 17 + 34, the duration for activity 2. Activity 4 is in parallel with activity 2, and can start at the same time. The rest of the forward pass is straight-forward until we reach activity 12. Here, seven activities merge, so we must use the highest earliest finish of the activities which lead into it as the earliest start time for activity 12. This is 91 (the earliest finish time for activity 4). Since the duration of activity 12 is two weeks, the earliest finish time for the whole network is 93 weeks.

Now we can carry out a backward pass by assuming that the latest finish time is also 93 weeks (the bottom right-hand box on activity 12). This means that there is no 'float', i.e. the difference between the earliest and latest start dates for this activity is zero. Hence, the latest start time is also week 91. This gets down-dated into activities 7 through 11, which have week 91 as the latest finish time. The difference between week 91 and the various earliest finish times for these activities means that there is float on each one. That is, that they can start much later than indicated by the earliest start dates. On the backward pass, activity 6 forms a merge event for activities 7 through 11. Take the lowest latest start time from these activities, i.e. week 67, as the latest finish time for activity 6. If all goes well, and the analysis is correct, there should also be zero float for activity 1. The *critical path* for the network is then the line which joins the activities with minimum float, i.e. activities 1, 4 and 12.

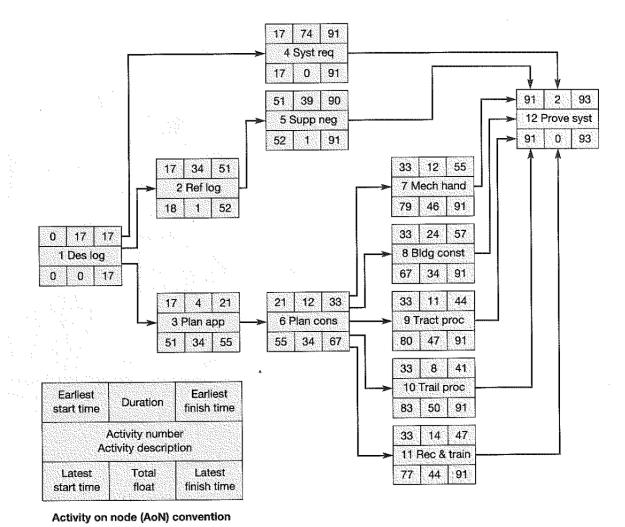


Figure 16.19 New logistics operation: precedence network

#### Programme evaluation and review technique (PERT)

The programme evaluation and review technique, or PERT as it is universally known, had its origins in planning and controlling major defence projects in the US Navy. PERT had its most spectacular gains in the highly uncertain environment of space and defence projects. The technique recognizes that activity durations and costs in project management are not deterministic (fixed), and that probability theory can be applied to estimates, as was mentioned earlier. In this type of network each activity duration is estimated on an optimistic, a most likely and a pessimistic basis, as shown in Figure 16.20. If it is assumed that these time estimates are consistent with a beta probability distribution, the mean and variance of the distribution can be estimated as follows:

$$t_{\rm c} = \frac{t_{\rm o} + 4t_{\rm l} + t_{\rm p}}{6}$$

where

 $t_e$  = the expected time for the activity

 $t_{\rm o}$  = the optimistic time for the activity

 $t_l$  = the most likely time for the activity

 $t_{\rm p}$  = the pessimistic time for the activity.

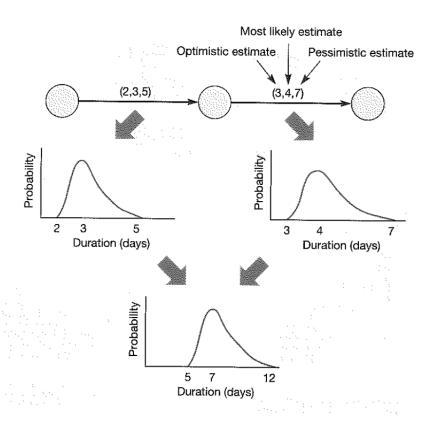


Figure 16.20 Probabilistic time estimates can be summed to give a probabilistic estimate for the whole project

The variance of the distribution (V) can be calculated as follows:

$$V = \frac{(t_{\rm p} - t_{\rm o})^2}{6^2} = \frac{(t_{\rm p} - t_{\rm o})^2}{36}$$

The time distribution of any path through a network will have a mean which is the sum of the means of the activities that make up the path, and a variance which is a sum of their variances. In Figure 16.21:

The mean of the first activity = 
$$\frac{2 + (4 \times 3) + 5}{6} = 3.17$$

The variance of the first activity =  $\frac{(5-2)^2}{36}$  = 0.25

The mean of the second activity =  $\frac{3 + (4 \times 4) + 7}{6} = 4.33$ 

The variance of the second activity =  $\frac{(7-3)^2}{36}$  = 0.44

The mean of the network distribution = 3.17 + 4.33 = 7.5

The variance of the network distribution = 0.25 + 0.44 = 0.69

It is generally assumed that the whole path will be normally distributed.

The advantage of this extra information is that we can examine the 'riskiness' of each path through a network as well as its duration. For example, Figure 16.21 shows a simple two-path network. The top path is the critical one; the distribution of its duration is 10.5 with a variance of 0.06 (therefore a standard deviation of 0.245). The distribution of the non-critical path has a mean of 9.67 and a variance of 0.66 (therefore a standard deviation of 0.812). The

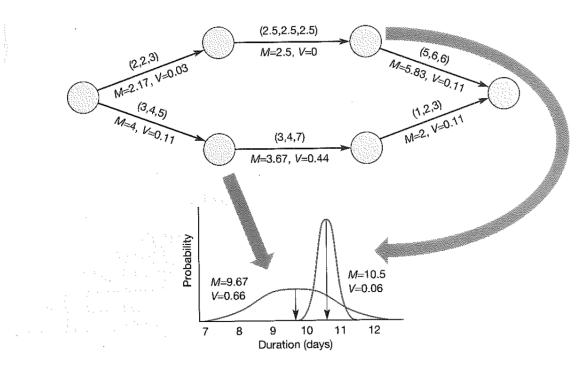


Figure 16.21 One path in the network can have the longest expected duration while another path has the greater variance

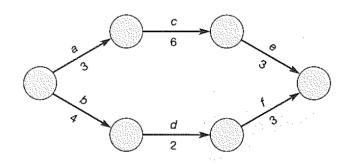
implication of this is that there is a chance that the non-critical path could in reality be critical. Although we will not discuss the probability calculations here, it is possible to determine the probability of any sub-critical path turning out to be critical when the project actually takes place. However, on a practical level, even if the probability calculations are judged not to be worth the effort involved, it is useful to be able to make an approximate assessment of the riskiness of each part of a network.

### Introducing resource constraints

The logic which governs network relationships is primarily derived from the technical details of the project as we have described. However, the availability of resources may impose its own constraints, which can materially affect the relationships between activities. Figure 16.22 shows a simple two-path network with details of both the duration of each activity and the number of staff required to perform each activity. The total resource schedule is also shown. The three activities on the critical path, a, c and e, have been programmed into the resource schedule first. The remaining activities all have some float and therefore have flexibility as to when they are performed.

The resource schedule in Figure 16.22 has the non-critical activities starting as soon as is possible. This results in a resource profile which varies from seven staff down to three. Even if seven staff are available, the project manager might want to even out the loading for organizational convenience. If the total number of staff available is less than seven, however, the project will need rescheduling. Suppose only five staff are available. It is still possible to complete the project in the same time, as shown in Figure 16.23. Activity b has been delayed until after activity a has finished. This results in a resource profile which varies only between four and five staff and is within the resourcing limit of five staff.

However, in order to achieve this it is necessary to *require* activity b to start only when activity a is completed. This is a logic constraint which, if it were included in the network, would change it as shown in Figure 16.23. In this network all activities are critical, as indeed one can see from the resource schedule.



#### Activity Duration Resources (days) (staff) 3 4 а b 4 3 6 2 С 3 d 2 3 3 е 2 3

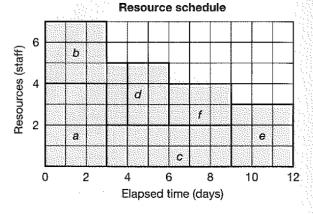
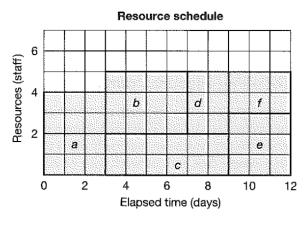


Figure 16.22 Resource profile of a network assuming that all activities are started as soon as possible



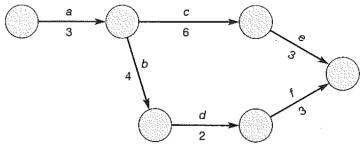


Figure 16.23 Resource profile of a network with non-critical activities delayed to fit resource constraints; in this case this effectively changes the network logic to make all activities critical

#### Crashing networks

Crashing networks is the process of reducing time spans on critical path activities so that the project is completed in less time. Usually, crashing activities incurs extra cost. This can be as a result of:

- overtime working;
- additional resources, such as manpower;
- subcontracting.

Figure 16.24 shows an example of crashing a simple network. For each activity the duration and normal cost are specified, together with the (reduced) duration and (increased) cost of crashing them. Not all activities are capable of being crashed; here activity e cannot be crashed. The critical path is the sequence of activities a, b, c, e. If the total project time is to be reduced, one of the activities on the critical path must be crashed. In order to decide which activity to crash, the 'cost slope' of each is calculated. This is the cost per time period of reducing durations. The most cost-effective way of shortening the whole project then is to crash the activity on the critical path which has the lowest cost slope. This is activity a, the crashing of which will cost an extra £2,000 and will shorten the project by one week. After this, activity c can be crashed, saving a further two weeks and costing an extra £5,000. At this point all the activities have become critical and further time savings can only be achieved by crashing two activities in parallel. The shape of the time-cost curve in Figure 16.24 is entirely typical. Initial savings come relatively inexpensively if the activities with the lowest cost slope are chosen. Later in the crashing sequence the more expensive activities need to be crashed and eventually two or more paths become jointly critical. Inevitably by that point, savings in time can only come from crashing two or more activities on parallel paths.

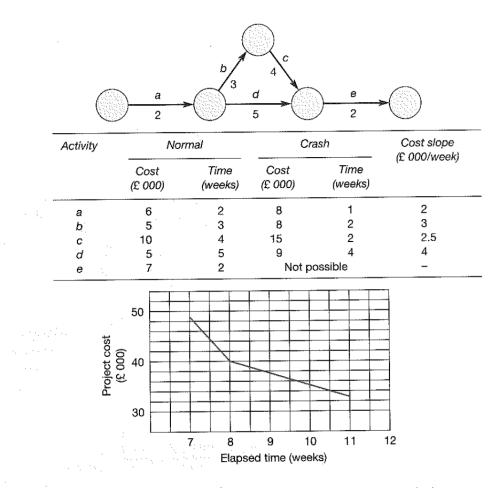


Figure 16.24 Crashing activities to shorten project time becomes progressively more expensive