



1. LOOSEN COLLAR AND PULL PISTON OUT OF THE BARREL.
2. REMOVE HEX HEAD BOLT HOLDING THE PISTON CUP RUBBER. IT WILL BE HARD TO BREAK LOOSE.
3. REMOVE RUBBER AND WASHER FROM THE PISTON. MAY NEED TO USE A PUTTY KNIFE TO REMOVE FROM PISTON.
4. CLEAN ANY RESIDUE FROM THE PISTON, WASHER AND BOLT. DO NOT USE ANY SOLVENTS.
5. APPLY A SMALL AMOUNT OF LOCTITE 242 (BLUE) TO THE BOTTOM OF THE PISTON AND THE INSIDE OF THE RUBBER CUP.
6. APPLY A SMALL AMOUNT OF LOCTITE 242 (BLUE) TO THE HEX BOLT.
7. ASSEMBLE ALL PARTS TO THE PISTON AS SHOWN. DO NOT OVERTIGHTEN THE BOLT. WIPE AWAY ANY EXCESS LOCTITE.
8. SPRAY A LIGHT COAT OF SILICON (NON-PETROLEUM BASED) ON THE RUBBER CUP. THIS WILL ASSIST IN REASSEMBLING THE PISTON IN THE BARREL.
9. DO NOT PRESSURIZE THE STRUT FOR APPROXIMATELY FOUR HOURS TO ALLOW THE LOCTITE TO SET.