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Tool Tracking Dataset

Multi-modal / multi-class
Time-Series Classification
and Segmentation Dataset

pucv.cl

Escuela de Ingeniería Informática

Valparaíso, 2025



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Agenda

- Materials
- Motivation
- System Design
- Hand-held tools
- Time-Series Dataset
- Summary



Materials

Data

- GitHub: <https://github.com/crispchris/tool-tracking>
- Data <https://christofferloeffler.com/tooltracking/tool-tracking-data.zip>

Papers

- Löffler et al.: "Automated Quality Assurance for Hand-Held Tools via Embedded Classification and AutoML". In: ECML 2020. [pdf demo presentation](#)
- Redzepagic et al.: "A Sense of Quality for Augmented Reality Assisted Process Guidance". In: ISMAR 2020. [paper](#)
- Mishra et al.: "Recipes for Post-training Quantization of Deep Neural Networks". In: EMC^2 2020. [paper](#)
- Löffler et al.: "Don't Get Me Wrong: How to Apply Deep Visual Interpretations to Time Series". Arxiv preprint, 2023. [preprint](#)

Project websites

- <https://www.iis.fraunhofer.de/en/ff/lv/dataanalytics/anwproj/werkzeug.html>
- <https://www.iis.fraunhofer.de/en/ff/lv/dataanalytics/anwproj/ki4tools.html>

Images: © Fraunhofer IIS



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Motivation

Quality Assurance in Assembly



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What happened?

Tesla again shuts down Model 3 production line

Model 3 production halted





Automation knows limits

Elon Musk [@elonmusk](#)

Antwort an [@timkhiggins](#)

Yes, excessive automation at Tesla was a mistake. To be precise, my mistake. Humans are underrated.

12:54 - 13. Apr. 2018

Human labor remains important

- flexible, literally handy with many kinds of tools



Meanwhile at BMW (Regensburg, Germany)

However, human labor is not automated

- gaps in quality assurance (QA)
 - long work shifts and distractions can lead to mistakes



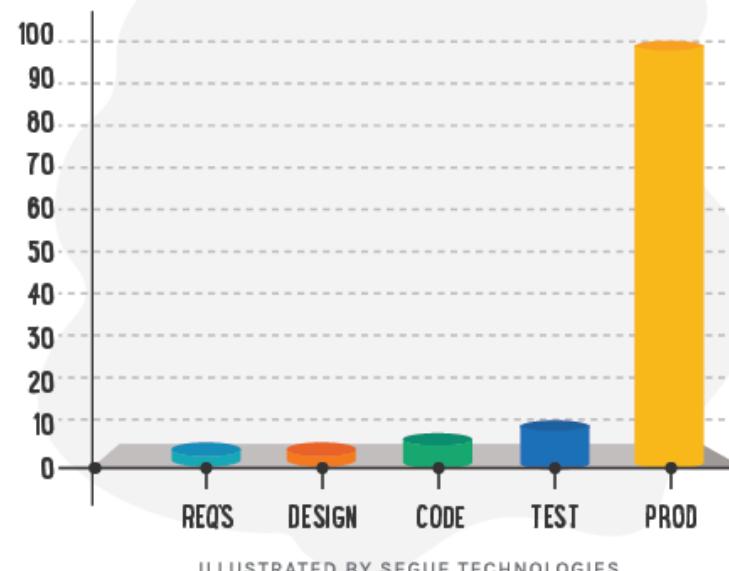


Sometimes human workers make mistakes

It is worth it to detect mistakes early

- Cost of fixing mistakes relative to when they are discovered.

THE RELATIVE COST OF FIXING DEFECTS



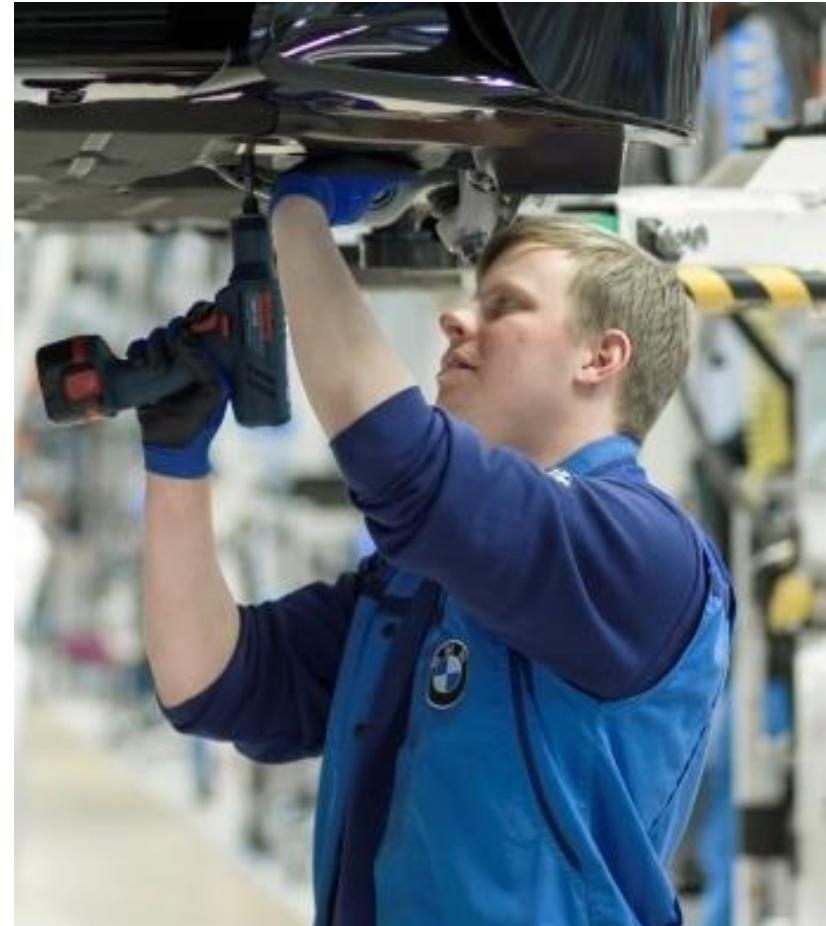
Problem analysis and how to assure quality

Problem Analysis

- Workers in assembly perform a manual and repetitive task
- Mistakes through lacking concentration or changing assembly steps (build-to-order, customized cars, ..)
- Work is harsh on the worker's body

Quality Assurance systems

- as post-production step for randomly sampled cars
- Expensive, heavy tools
- Optical camera systems are limited by design



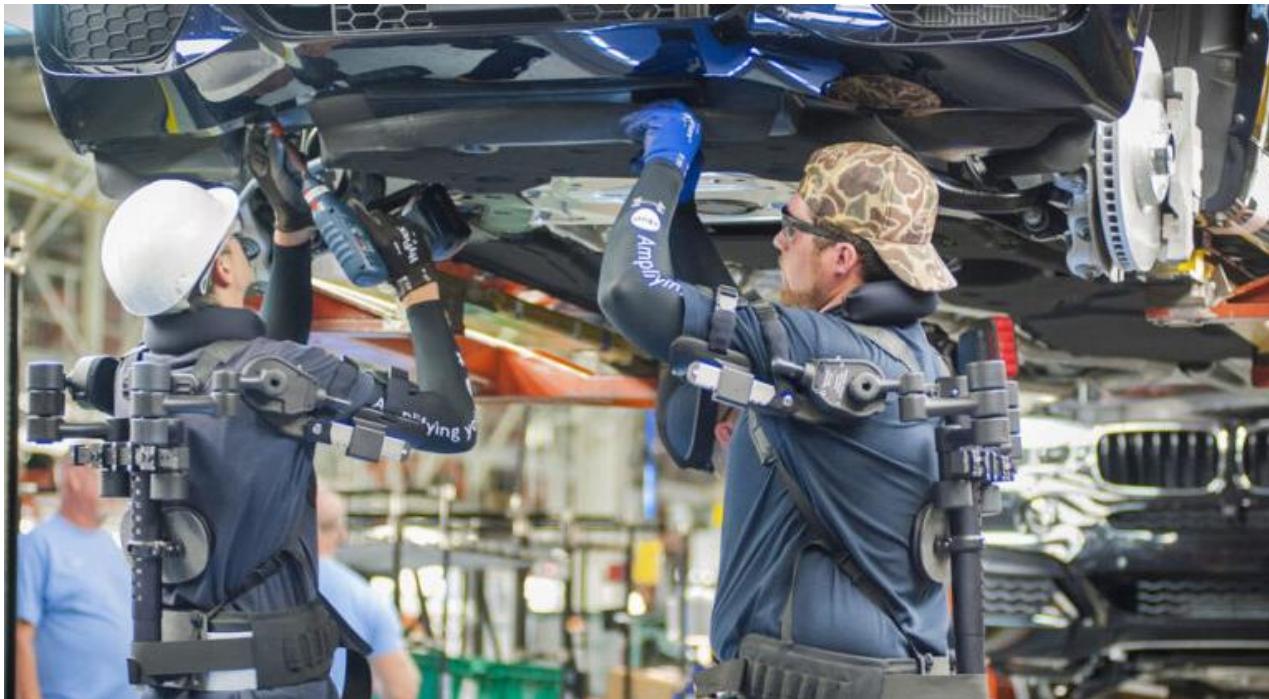
System Design

Requirements and Solutions

Requirements for next generation QA systems

Tools themselves must detect and monitor the work process

- Make tools intelligent and light weight
- Automate Quality Assurance





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System's challenges

Challenges

1. Must work with many different hand-held tools to be financially viable as a product





System's challenges

Challenges

2. Must be easily applied to a wide variety of tasks, quickly and cheaply

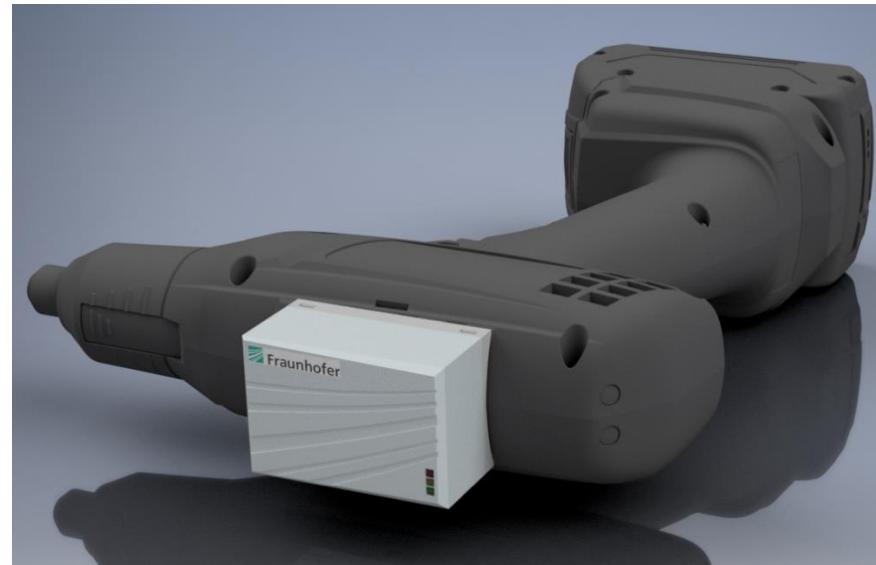




Hardware description

Add Machine Learning to any hand-held tool

- Multi-modal sensors
- Analyze data on device
- Wireless data transfer to QA



Hardware description

After-market add-on box

- 3D-printed socket, slide on hardware to fix to device



What do we need to measure?

Depends on how a hand-held tool is used!

Example: Electric Screwdriver

Angle of
attack

Motor speed
and direction

Time of usage

Step in process



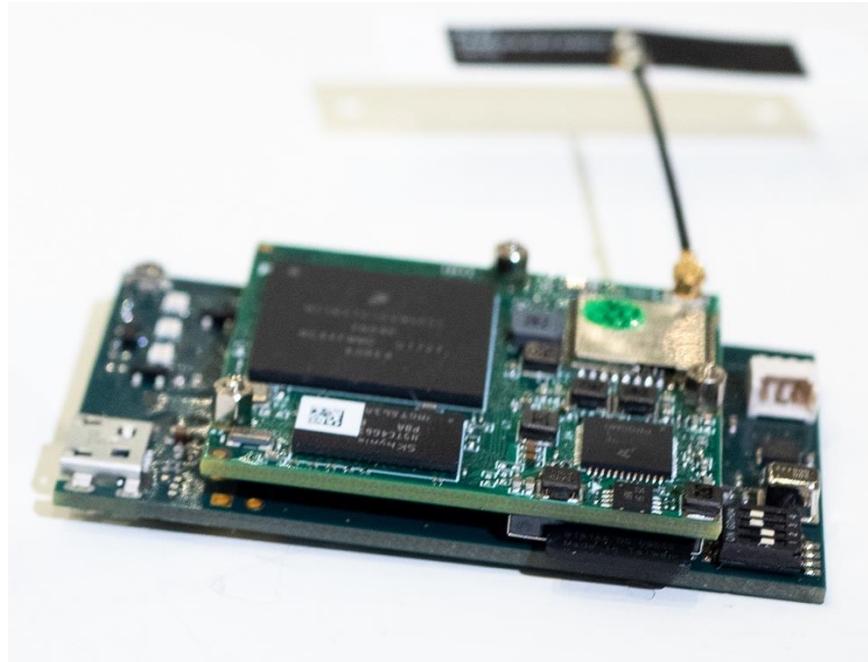


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A look inside

Sensor specifications

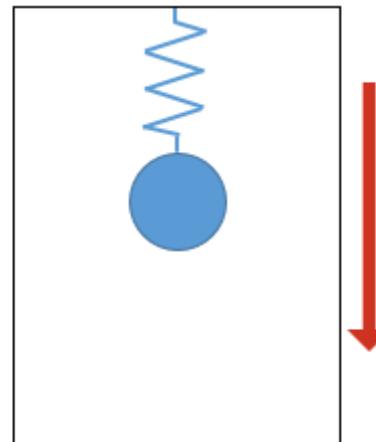
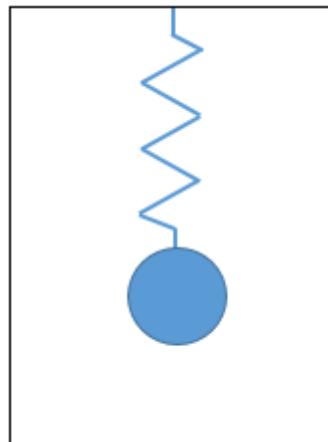
- 9-axis Inertial Measurement Unit (IMU)
- Microphone



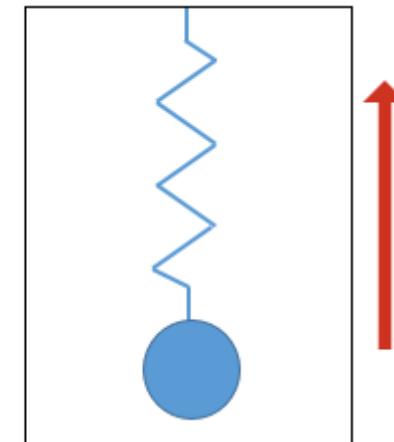
Inertial Measurement Unit

Accelerometer

- 3-axis at **102.292 Hz**
- Measures acceleration $\frac{m}{s^2}$
- Acceleration towards earth is “gravity” $9.81 \frac{m}{s^2}$



Motion down
compresses spring

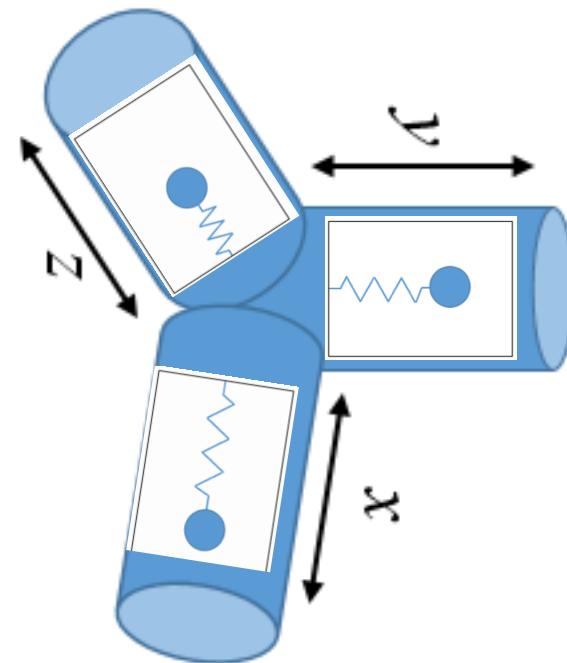
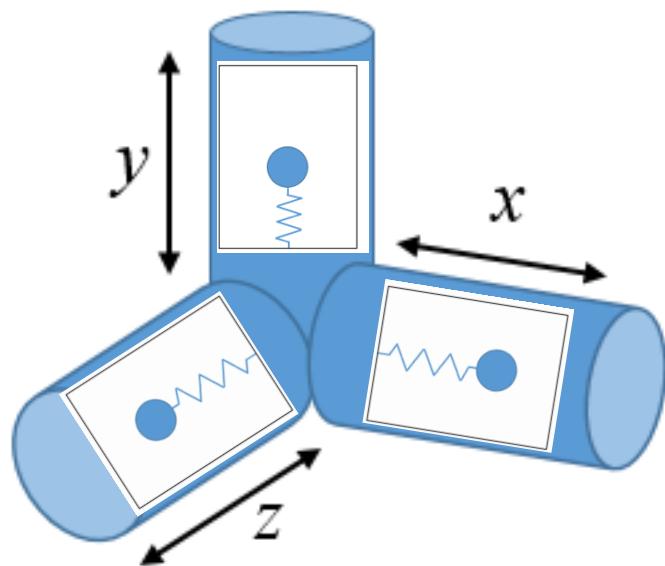


Motion up
decompresses spring

Inertial Measurement Unit

Accelerometer

- 3-axis: Why?



Source: <https://bdavison.napier.ac.uk/iot/Notes/components/accelerometer/>

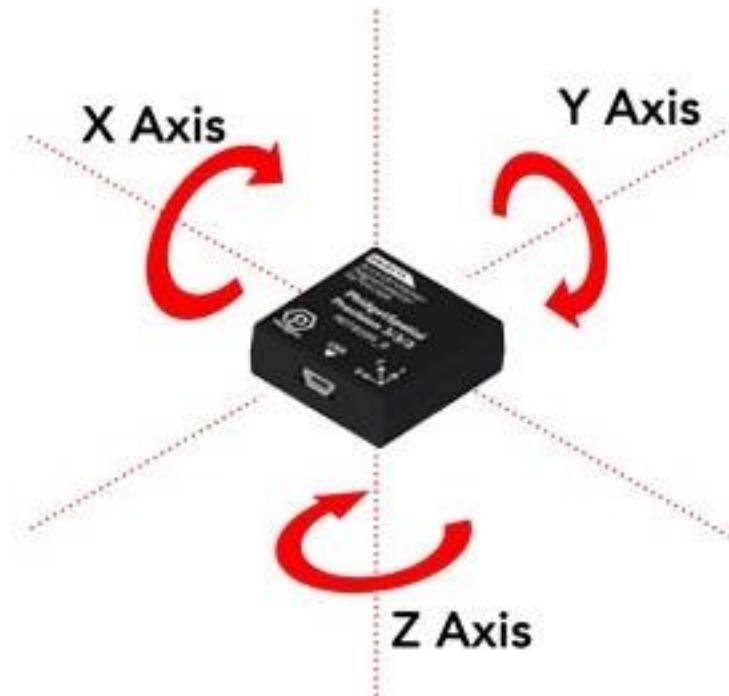
Inertial Measurement Unit

Gyroscope

- 3 axis at **102.292 Hz**
- Measures rotation degrees $\frac{\circ}{s}$

Example:

- no motion, values 0.0
- Rotation around axis





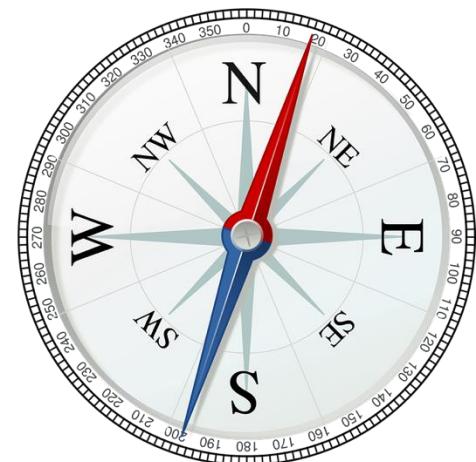
Inertial Measurement Unit

Magnetic Field sensor

- 3-axis compass at **154.646 Hz**
- Measures strength of magnetic field in Gauss
- Axis that points north should have higher reading

Example:

- Earth magnetic field: 0.25 to 0.65 G
- Toaster: 2-10 mG
- Power Transmission Line: 10-200 mG
- Engine: 4000-6000 G





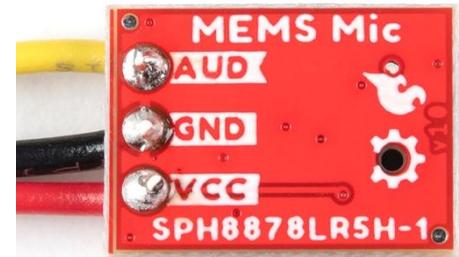
Microphone

Microphone

- Records mono sounds at 44 kHz

Examples:

- Engine sounds
- Hammering
- Anything in the background





Proposed system

9-axis Inertial Measurement Unit (IMU)

- Movements and accelerations
 - Vibrations, motion, hits, ..
- Rotations
 - Interpret motion better
- Magnetic or electro-magnetic fields
 - Absolute orientation, electric motors, ..



Source: <https://www.youtube.com/watch?v=i5Z8JOdyCpk>

Hand-held Tools

The tools and their characteristics



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Hand-held tools

Tools recorded in the dataset

- Electric Screwdriver
- Pneumatic Rivet Gun
- Pneumatic Screwdriver

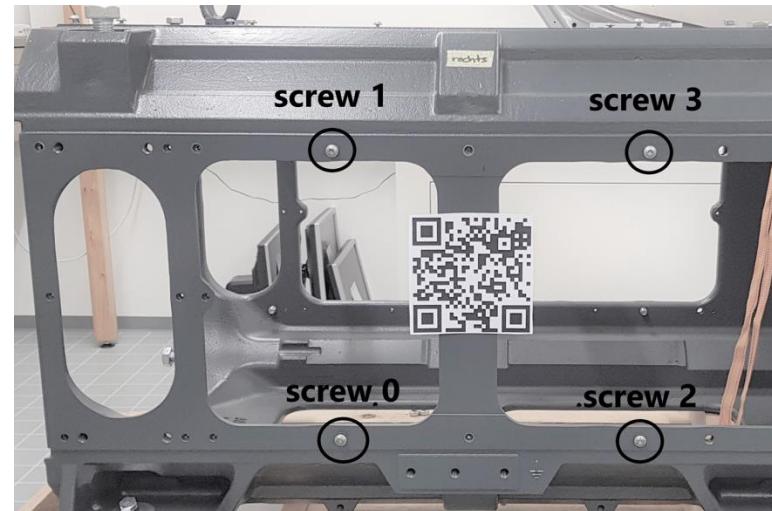




Hand-held tools

Electric Screwdriver

- Has an electric engine
 - Induces strong magnetic field → mag
 - Smooth operation, low vibration
- Tighten screws until tight enough, stops automatically
 - Strong twisting rotation measurable → gyr



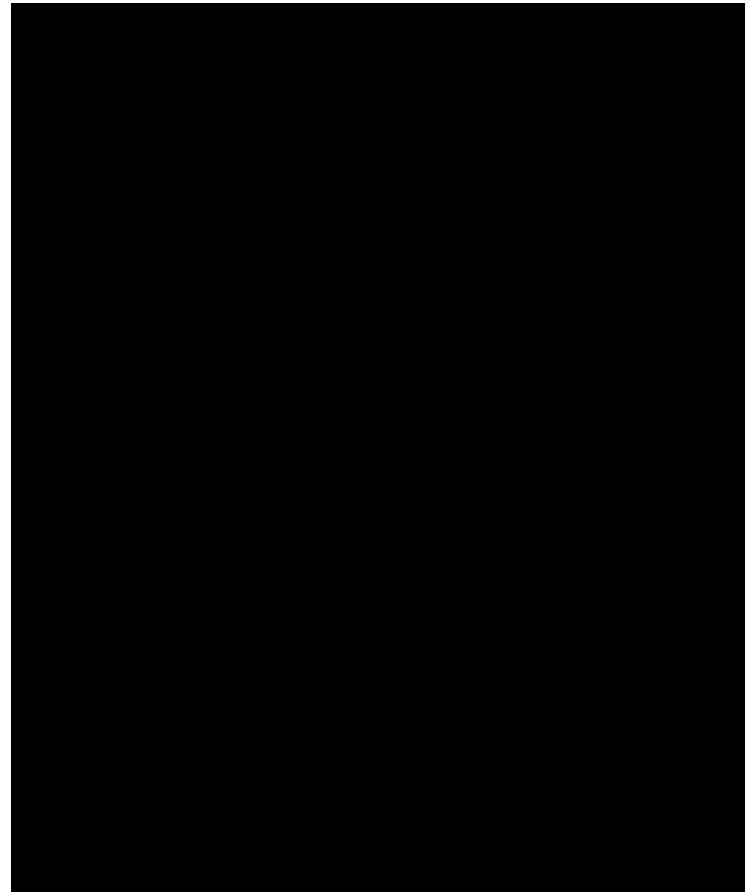


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Hand-held tools

Demonstration

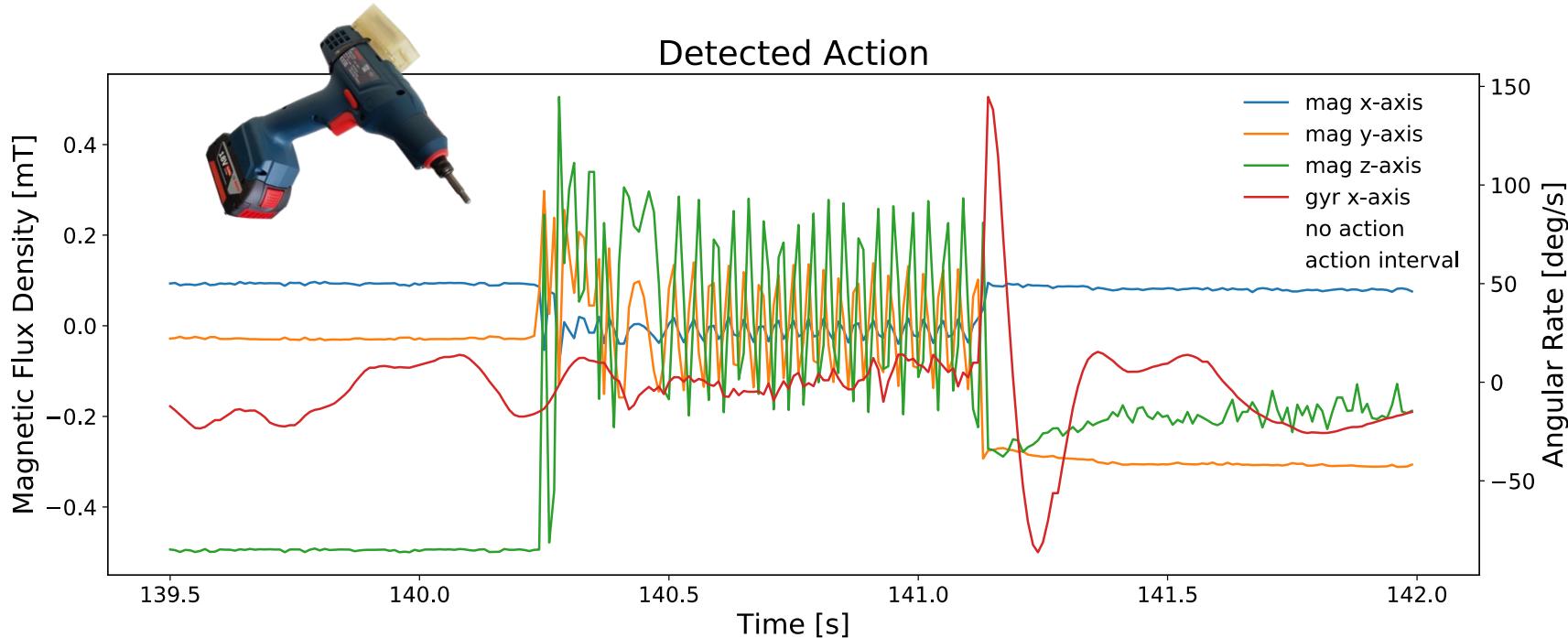
- Notice the motion
- End of screwing: harsh stop



Hand-held tools

Typical sensor reading

- Magnetic field very strong
- Gyroscope shows twisting rotation at the end





Hand-held tools

Pneumatic Screwdriver

- Similar to electric variant
- Made for heavy duty work

Works with pressurized air

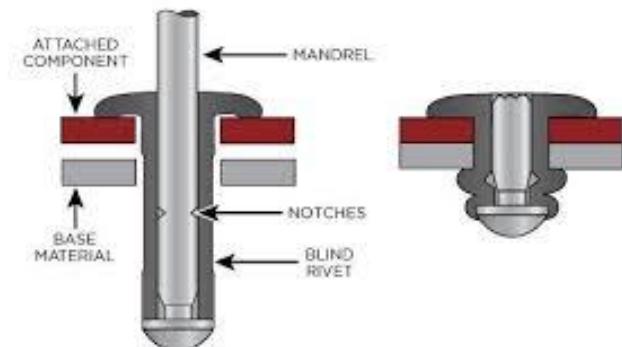
- No induced electromagnetism → mag is useless
- Longer, very loud action with specific acceleration profile
 - Mic, acc, gyr
- No hard deceleration when done
 - Loud, continuous clacking noise instead



Hand-held tools

Pneumatic Rivet Gun

- Works with pressurized air
 - No induced electromagnetism → mag is useless
- Short, loud action with specific acceleration profile
 - Mic, acc, gyr



Sources: youtube and <https://www.huyett.com/blog/what-is-a-blind-rivet>



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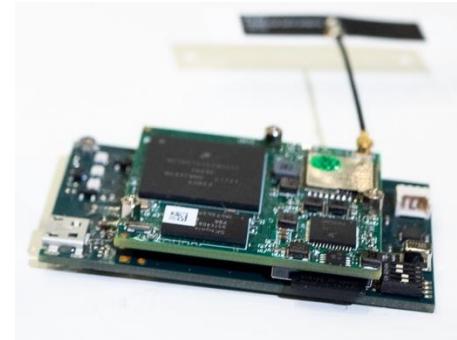
Time-Series Dataset

multimodality, multiclass,
anomalies & out-of-distribution,
classification or segmentation, ...

Terminology

Multimodality:

- 4 types of sensors
- Orthogonal information



Multiclass:

- More than 2 classes per tool
- Multilabel: **hierarchical labels** can be constructed from data

Difficulty and Realism

- **Anomalies**: recordings of errors on purpose
- **Out-of-distribution**: test your models against specific hold-out classes unseen during training, e.g., erroneous anomalies

Tasks

- **Classification** of windows or **segmentation** of data stream

Hand-held tools: Actions

Electric Screwdriver's actions

- Tighten, Untighten

Special actions (Optional anomalies)

- Screwing (Clockwise, Counter Clockwise)
- Double tightening (already tightened)
- Held sideways ("gangster style")
- Screwing but in Air
- Shaking the tool
- Picking it up, setting it down
- Faking the screwing by rotation device head by hand
- Moving the settings-slider on the tool



ID	Test Person	Time	Device Name/ID	Tool Name/ID	video?
a1	lfl	14:15	lfl	Bosch: Exact Ion 12-700	yes

info.md
Plain Text Document - 1 KB

electric_screwdriver >
pythagoras-10-20200716 >
ACC-01-102.291.csv
ACC-02-102.291.csv
ACC-03-102.291.csv
ACC-04-102.291.csv
data-01.annotation
data-01.nova
data-02.annotation
data-02.nova
data-03.annotation
data-03.nova
data-04.annotation
data-04.nova
GYR-01-102.291.csv
GYR-02-102.291.csv
GYR-03-102.291.csv
GYR-04-102.291.csv
info.json
info.md

```
### Workpiece Name/ID: car door IIS sign
### Tool: Electric Screwdriver (Bosch: Exact Ion 12-700)
### Campaign: MC-E5-010:
Repeat 4 times:
- 3x tightening
- 3x untightening (50% of this with manual motor rotation)

Then each once:
- 3x "gangster style" tightening
- 3x "gangster style" untightening
- 3x "gangster style" untightening
- 3x air screwing CW (3s - 4s)
- 3x air screwing CCW (3s - 4s)
- 3x shaking (1s - 2s)
- 3x CW + CCW untightening; "Stückweise reinschrauben"
- 3x untightening; "CW, CCW; "Stückweise fassschrauben"
- 3x fake screwing: CW with strong hand-movement at the end
- 3x move CW/CCW slider on tool
- 3x put down and pick up from desk
- optional Verkannten: leider nie passiert
```

Hand-held tools: Actions

Pneumatic Rivet Gun's actions

- Rivetting

Special actions (Optional anomalies)

- Rivetting in the air: with/without rivet inserted before
- Rivetting done with waiting before moving tool again
- Shaking the riveter
- Held sideways
- Hitting the work piece
- Putting down hard on table



pythagoras-07-20200724

ID	Test Person	Time	Device Name/ID	Tool Name/ID	video?
01	sbel	???:?	lfl	Pneumatic Rivet Gun	yes
02	sbel	???:?	lfl	Pneumatic Rivet Gun	yes
03	lfl	???:?	lfl	Pneumatic Rivet Gun	yes
04	lfl	???:?	lfl	Pneumatic Rivet Gun	yes

```

### Workpiece Name/ID: car door IIS sign
### Tool: pneumatic rivet gun
### Measurement Campaign MC-PR-007:

- 20x Nieten
- 5x Luft Nieten mit Niete
- 5x Luft Nieten ohne Niete
- 6x Nieten mit Hold-Phase > 2s
- 6x Gangsterstyle nieten
- 4x 2s shaking
- 10x impact auf Werkstück
- 5x hart auf Tisch hinstellen

```

videos: `\\netappn1\\ok-projekte\\aktuell\\LZE-KH\\raw_data\\pneumatic_rivet_gun\\pythagoras-07-20200724\\videos`

pythagoras-07-20200724

- electric_screwdriver
- pneumatic_rivet_gun
- pneumatic_screwdriver

ACC-04-102.290.csv

data-01.annotation

data-01.nova

data-02.annotation

data-02.nova

data-03.annotation

data-03.nova

data-04.annotation

data-04.nova

GYR-01-102.290.csv

GYR-02-102.290.csv

GYR-03-102.290.csv

GYR-04-102.290.csv

info.json

info.md

MAG-01-154.966.csv

Hand-held tools: Actions

Pneumatic Screwdriver's actions

- Tightening
- Untightening

Special actions (Optional anomalies)

- Double tightening
- Tool-use in air without screws (CW/CCW)
- Shaking
- Held sideways
- Putting down on table



iot_lab-03-20200724

ID	Test Person	Time	Device Name/ID	Tool Name/ID	video?
01	lfl	???:??	lfl	Pneumatic screwdriver	yes
02	lfl	???:??	lfl	Pneumatic screwdriver	yes
03	sbel	???:??	lfl	Pneumatic screwdriver	yes
04	sbel	???:??	lfl	Pneumatic screwdriver	yes

videos: `\\netappn1\ok-projekte\aktuell\LZE-KH\raw data\pneumatic screwdriver\iot_lab-3-20200724\videos`

info.md

Workpiece Name/ID: HMI Motor
 ### Tool: pneumatic screwdriver
 ### Measurement Campaign MC-PS-003:
 - 16x Lösen
 - 16x Festziehen inkl End-Klackern
 - 4x Doppelverschraubung
 - 4x Gangsterstyle Lösen
 - 4x Gangsterstyle Festziehen inkl End-Klackern
 - 4x Luft CW
 - 4x Luft CCW
 - 4x 2s Shaking
 - 4x hart auf Tisch legen



Dataset

Recording of large dataset

- 3 tools:
 - Electric Screwdriver
 - Pneumatic Rivet Gun
 - Pneumatic Screwdriver

Repeated recordings

- 2 different workers (lfl, sbel)
- 2 recording runs per person

Structured recordings

- exact list what to do with each tool, simplifies annotation
- Repetitions of actions within each run

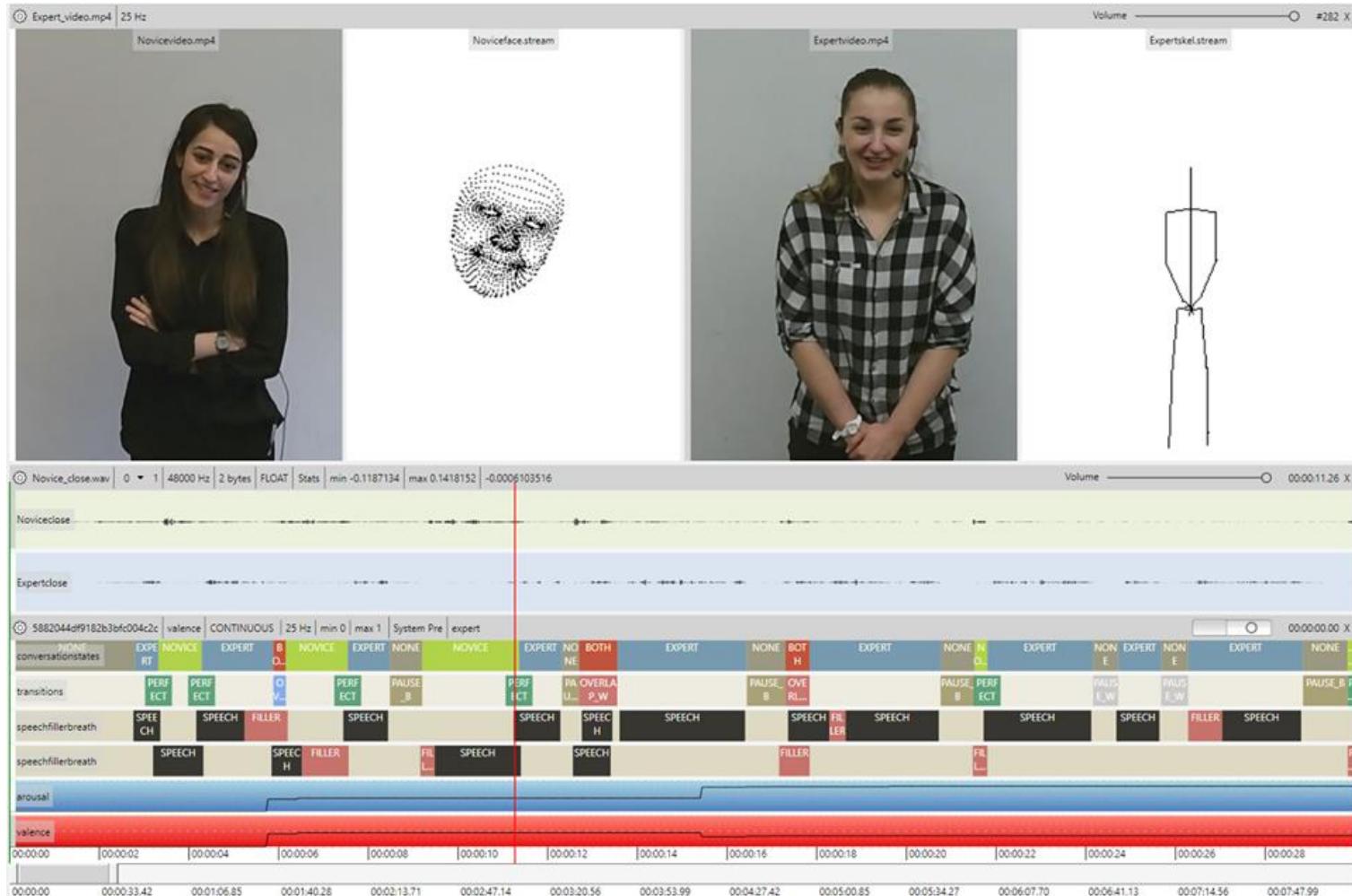
```
### Workpiece Name/ID: car door IIS sign
### Tool: Electric Screwdriver (Bosch: Exact Ion 12-700)
### Measurement Campaign MC-ES-010:
Repeat 4 times:
- 3x tightening
- 3x untightening (50% of this with manual motor rotation)

Then each once:
- 3x double tightening
- 3x "gangster style" tightening
- 3x "gangster style" untightening
- 3x air screwing CW (3s – 4s)
- 3x air screwing CCW (3s – 4s)
- 3x shaking (1s – 2s)
- 3x CW, CW, tightening: "Stückweise reinschrauben"
- 3x untightening, CCW, CCW: "Stückweise raussschrauben"
- 3x fake screwing: CW with strong hand-movement at the end
- 3x move CW/CCW slider on tool
- 3x put down and pick up from desk
- optional Verkannten: leider nie passiert
```

ID	Test Person	Time	Device Name/ID	Tool Name
01	lfl	14:15	lfl	Bosch: Exact Ion 12-700
02	lfl	14:45	lfl	Bosch: Exact Ion 12-700
03	sbel	15:??	lfl	Bosch: Exact Ion 12-700
04	sbel	15:??	lfl	Bosch: Exact Ion 12-700



Annotations tool: Nova

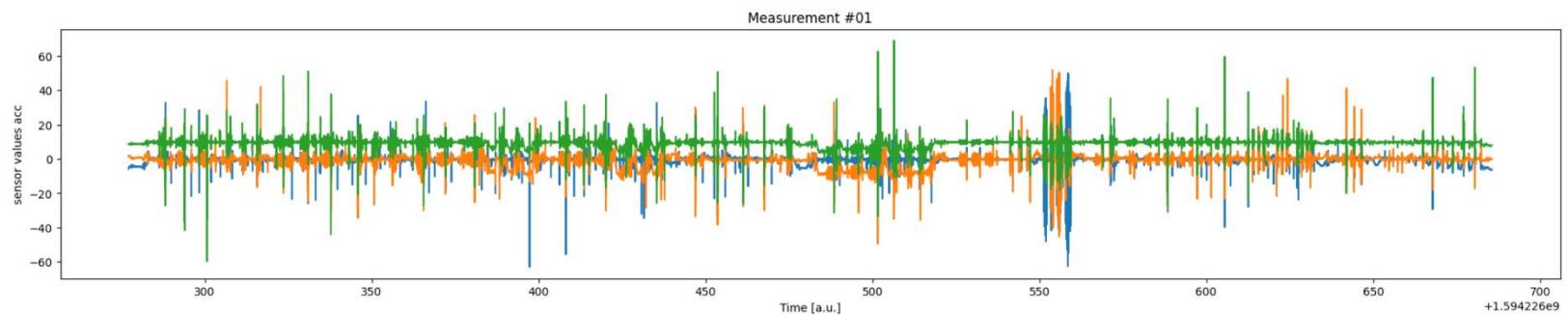


Source: <https://github.com/hcmlab/nova>

Annotations

Dense Labels

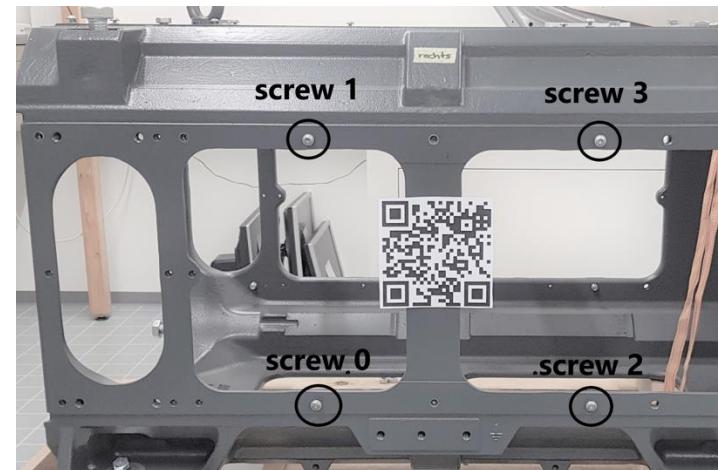
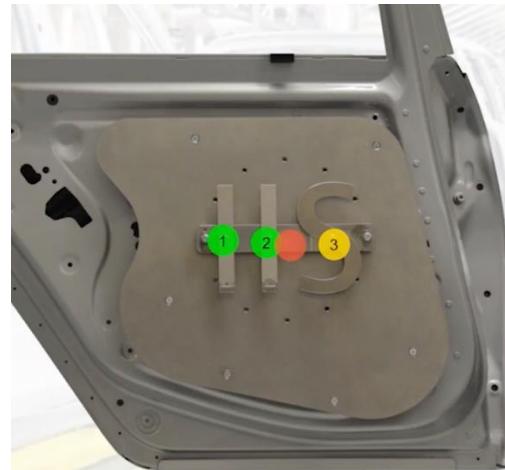
- each sample from each sensor has class annotation
- You can cut windows from the data (overlapping, tumbling, ..)
- You can continuously classify the “data stream”
 → Implement anomaly/out-of-distribution detection
- You can implement time-series segmentation (sample-level prediction)





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Different work pieces:
BMW doors or engine block.





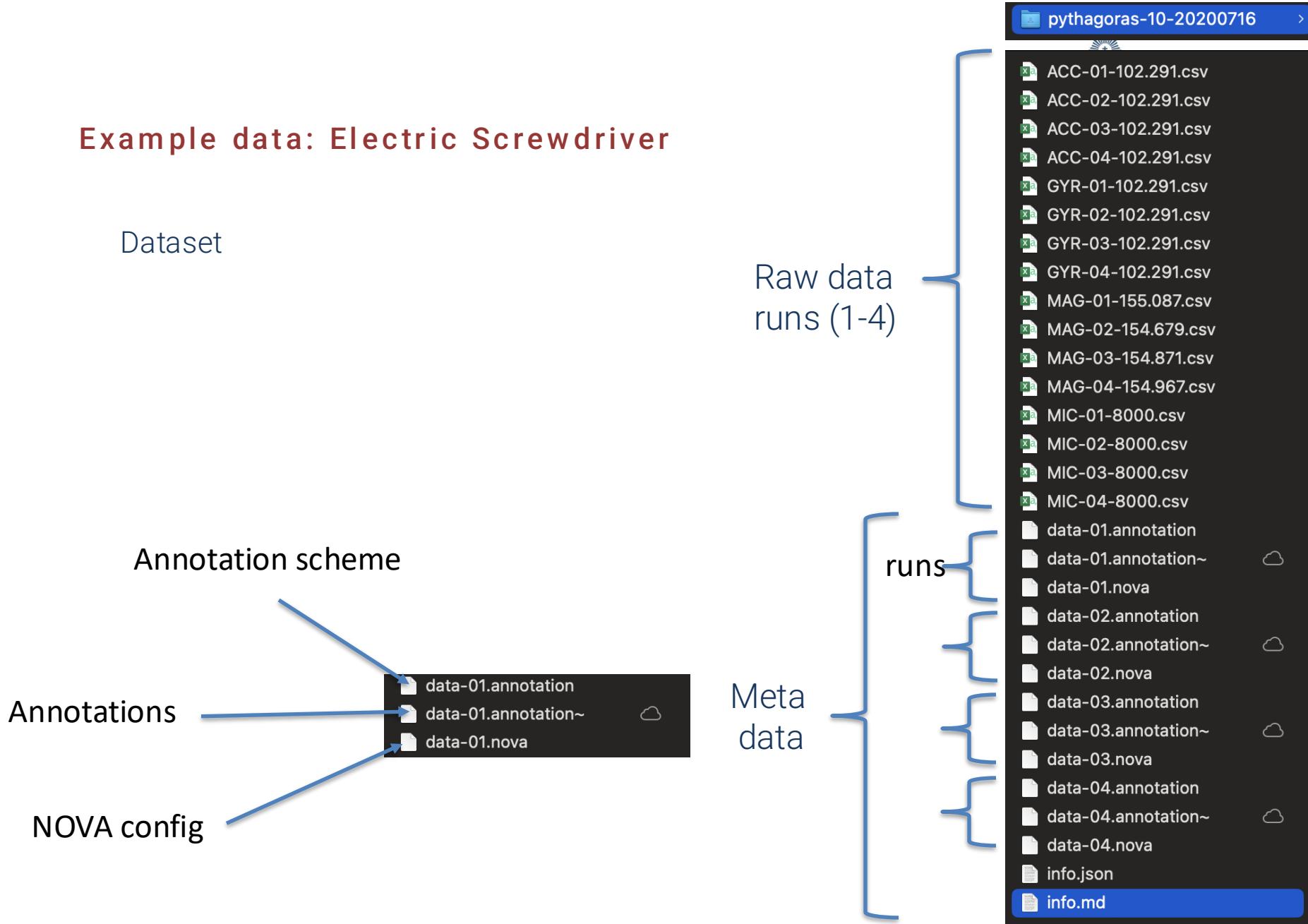
Example data: Electric Screwdriver

Folder structure

Data: tool-tracking-data
Data Loader: data-tools, fhg-utils
Documentation: html
Demonstrations: How-to-load-the-data.ipynb
plot_window_sizes.ipynb

The screenshot shows a file explorer interface with a dark theme. On the left, there's a sidebar with icons for 'data-tools', 'fhg-utils', 'html', 'info', 'tool-tracking-data' (which is highlighted in grey), 'LICENSE', 'Readme.md', 'requirements.txt', 'How-to-load-the-data.ipynb', and 'plot_window_sizes.ipynb'. The main area contains three sections. The first section shows three subfolders under 'tool-tracking-data': 'electric_screwdriver', 'pneumatic_rivet_gun', and 'pneumatic_screwdriver'. The second section shows a single folder 'pythagoras-10-20200716' with a blue selection bar around it.

Example data: Electric Screwdriver





Example data: Electric Screwdriver

Raw data:

ACC: Accelerometer

01: run ID 01 (here, lfl recorded this run)

102.291 sampling rate in Hz

ACC-01-102.291.csv	
<p>⚠ The file size (3.17 MB) exceeds the configured limit (2.56 MB). Code insight features are not available.</p>	
1	time [s];acceleration x-axis [m/s^2];acceleration y-axis [m/s^2];acceleration z-axis [m/s^2]
2	1594226277.18598;-5.877378;1.322051;8.612491
3	1594226277.1957562;-5.819896530061611;1.2933097562023466;8.59332943464816
4	1594226277.2055323;-5.75962317633312;1.2423090772136065;8.570147747798787
5	1594226277.2153087;-5.678890970294857;1.2174626285881522;8.56938
6	1594226277.2250845;-5.483503755701358;1.2118799999999998;8.418252449596332
7	1594226277.2348607;-5.425912645010244;1.2384668129938543;8.358493313432836
8	1594226277.2446368;-5.307209670958254;1.2981775936644415;8.333272023079536
9	1594226277.2544131;-5.182684541288656;1.2792715650424349;8.30552778197249
10	1594226277.264189;-5.058761732186216;1.4256730596750091;8.26228634936496
11	1594226277.2739651;-4.918982586152233;1.430202637026559;8.218632913957515



Example data: Electric Screwdriver

Annotation scheme and
"Undefined" (idle) $id = 8$
Invalid (trash) $id = -1$

range-based annotations
 $t_{start}; t_{stop}; id; 1$

```
data-01.annotation x
1 <?xml version="1.0" ?>
2 <annotation ssi-v="3">
3   <info ftype="ASCII" size="157" />
4   <meta annotator="" role="" />
5   <scheme name="electric_screwdriver" type="DISCRETE" color="#FFFFFF">
6     <item name="undefined" id="0" color="#FFD3D3D3" />
7     <item name="tightening" id="1" color="#FF1F77B4" />
8     <item name="untightening" id="2" color="#FFFF7F0E" />
9     <item name="motor_activity_cw" id="3" color="#FF2CA02C" />
10    <item name="motor_activity_ccw" id="4" color="#FFD62728" />
11    <item name="manual_motor_rotation" id="5" color="#FF9467BD" />
12    <item name="shaking" id="6" color="#FF8C564B" />
13    <item name="tightening_double" id="7" color="#FFE377C2" />
14  </scheme>
15 </annotation>
```

data-01.annotation ~	
1	0;8.76;0;1
2	8.76;11.144771;1;1
3	11.144771;14.56;0;1
4	14.56;16.88;1;1
5	16.88;20.920887;0;1
6	20.92;23.56;1;1
7	23.56;29.36;0;1
8	29.36;30.52;2;1
9	30.52;34.020882;0;1
10	34.020882;35.08;2;1
11	35.08;38.48;0;1
12	38.48;39.6;2;1
13	39.6;43.72;0;1
14	43.72;46.44;1;1
15	46.44;51.36;0;1
16	51.36;53.88;1;1
17	53.88;58.08;0;1
18	58.08;60.72;1;1
19	60.72;68.64;0;1
20	68.64;69.76;2;1



How to load the data

1. How to load the Data

Software setup:

```
conda create --name tool-tracking_env python=3.12
conda activate tool-tracking_env
pip install -r requirements.txt
jupyter notebook
```

▼ 1.2. 1. Load Data with `data-tools`

First we have to connect to our downloaded data using the main class:

```
[1]: from pathlib import Path
      from datatools.fixture import setup_dummy_data
      # test_tool
      # source = setup_dummy_data(5)

      # put data into this source folder
      source = "./tool-tracking-data/"
```



```
[5]: from datatools import MeasurementDataReader, Measurement, MeasurementSeries, Action
      mdr = MeasurementDataReader(source=source)
```



How to load the data

1.2.1. 1.1 Create a Query to load Measurements or Actions

Using the `mdr` object we can create a `Query` object to formulate a query to the data source.

```
[6]: q = mdr.query(query_type=Measurement)
```

Depending on the use case you can query for *Measurements* which represents a temporal contiguous time series with inhomogeneous labels or *Actions* which are parts of *Measurements* but have the same label throughout their time range:

```
from datatools import Action
q = mdr.query(query_type=Action)
```

1.2.2. 1.2 Narrow a Query to load Measurements of interest

```
[7]: from datatools import Tool, Config, MeasurementSeries, Measurement, DataTypes, Action
from datatools import ACC, GYR, MAG, MIC, POS, VEL

mytool = "electric_screwdriver"
#mytool = "pneumatic_screwdriver"
#mytool = "pneumatic_rivet_gun"
#mytool = "test_tool"

data_dict = q.filter_by(Tool == mytool, DataTypes == ACC).get()
```



How to load the data: Load Measurement

1.2.2. 1.2 Narrow a Query to load Measurements of interest

```
[7]: from datatools import Tool, Config, MeasurementSeries, Measurement, DataTypes, Action
      from datatools import ACC, GYR, MAG, MIC, POS, VEL

      mytool = "electric_screwdriver"
      #mytool = "pneumatic_screwdriver"
      #mytool = "pneumatic_rivet_gun"
      #mytool = "test_tool"

      data_dict = q.filter_by(Tool == mytool, DataTypes == ACC).get()
```

```
[INFO] Preparing data from:
      tool-tracking-data/electric_screwdriver/pythagoras-10-20200716
      tool-tracking-data/electric_screwdriver/pythagoras-10-20200716
      tool-tracking-data/electric_screwdriver/pythagoras-10-20200716
      tool-tracking-data/electric_screwdriver/pythagoras-10-20200716

[INFO] Read annotation: 100%|██████████| 16/16 [00:00<00:00, 176.74it/s, file=data-03.annotation]
[WARN] The mean sampling rate from the filename (tool-tracking-data/electric_screwdrive
r/pythagoras-10-20200716/ACC-02-102.291.csv) and from the timestamps differ by 0.001Hz

[WARN] The mean sampling rate from the filename (tool-tracking-data/electric_screwdrive
r/pythagoras-10-20200716/ACC-04-102.291.csv) and from the timestamps differ by 0.001Hz

[WARN] The mean sampling rate from the filename (tool-tracking-data/electric_screwdrive
r/pythagoras-10-20200716/ACC-01-102.291.csv) and from the timestamps differ by 0.001Hz

[WARN] The mean sampling rate from the filename (tool-tracking-data/electric_screwdrive
r/pythagoras-10-20200716/ACC-03-102.291.csv) and from the timestamps differ by 0.001Hz

[INFO] Finished with 4 measurement(s).
```



How to load the data: Load Measurement

1.2.2. 1.2 Narrow a Query to load Measurements of interest

```
[7]: from datatools import Tool, Config, MeasurementSeries, Measurement, DataTypes, Action
      from datatools import ACC, GYR, MAG, MIC, POS, VEL

      mytool = "electric_screwdriver"
      #mytool = "pneumatic_screwdriver"
      #mytool = "pneumatic_rivet_gun"
      #mytool = "test_tool"

      data_dict = q.filter_by(Tool == mytool, DataTypes == ACC).get()
```

...

```
[8]: data_dict.keys() # we have loaded five measurements
```

```
[8]: dict_keys(['02', '04', '01', '03'])
```

```
[6]: data_bunch = data_dict["01"] # data bunch for measurement with measurement id "01"
      type(data_bunch)
```

```
[6]: datatools.data.DataBunch
```



How to load the data: Load Measurement

1.2.3. 1.3 Interaction with the `DataBunch` class

A `DataBunch` object is a dictionary-like object that exposes its keys as attributes. Access the data with `data_bunch.acc` or `data_bunch['audio']`. You can inspect which data is contained with:

```
[7]: data_bunch.data_keys()  
  
[7]: ['acc']  
  
[8]: data_bunch.acc.features  
  
[8]: ['acceleration x-axis [m/s^2]',  
      'acceleration y-axis [m/s^2]',  
      'acceleration z-axis [m/s^2]']  
  
[9]: # matrix with raw sensor data with time column  
Xt = data_bunch.acc.ts # numpy array  
  
# matrix with raw sensor data (without time column)  
X = data_bunch.acc.X # numpy array  
  
# target vector  
y = data_bunch.acc.y # numpy array  
  
[10]: print("shape of Xt: ", Xt.shape)  
print("shape of X: ", X.shape)  
print("shape of y: ", y.shape)  
  
shape of Xt: (41775, 4)  
shape of X: (41775, 3)  
shape of y: (41775,)
```



Alternative: Load ACTIONS

1.2.2. 1.2 Narrow a Query to load Measurements of interest

```
[7]: from datatools import Tool, Config, MeasurementSeries, Measurement, DataTypes, Action
      from datatools import ACC, GYR, MAG, MIC, POS, VEL

      mytool = "electric_screwdriver"
      #mytool = "pneumatic_screwdriver"
      #mytool = "pneumatic_rivet_gun"
      #mytool = "test_tool"

      data_dict = q.filter_by(Tool == mytool, DataTypes == ACC).get()
```

1.2.4. 1.4 Narrow a Query to load Actions of interest

```
data_dict = mdr.query(query_type=Action).filter_by(Action == "tightening",
                                                   Tool == mytool).get()
```

```
[INFO] Read annotation: 100%|██████████| 16/16 [00:01<00:00, 10.90it/s, file=data-03.annotation]
[INFO] Finished with 79 action(s).
```

```
[12]: data_dict.keys() # the data is now grouped by actions
```

```
[12]: dict_keys(['tightening'])
```

```
[13]: data_bunches = data_dict["tightening"]
      print(f"{type(data_bunches)} of {type(data_bunches[0])}")

      <class 'list'> of <class 'datatools.data.DataBunch'>
```



Create windowed Time-Series: seglearn

1.3. 2. Create windowed Time-Series

```
[14]: import numpy as np
from seglearn.base import TS_Data
from seglearn.pipe import Pype
from fhgutils import Segment, contextual_recarray_dtype, filter_ts_data
from datatools import to_ts_data
```

[dmbee.github.io
/seglearn/](https://dmbee.github.io/seglearn/)

Note: `to_ts_data` can deal with the output when querying *Measurements* as well as *Actions*

Have a look on the seglearn [user guide](#) to understand the data representation with `Xt` and `Xc`.

```
[15]: window_length=0.4 # unit in s
overlap = 0.5 # unit in percent

# cle [34]: print("[INFO] segmented data")
data,
Xt,
)
X =
pipe
[INFO] segmented data
29060
[41] (41,)
[41] (41,)
[])
[62] (62,)
[3200] (3200,
X_trans, y_trans = pipe.fit_transform(X, y)
```



Filter multimodal data for sensor modalities

Important: discard the TIMESTAMPS 😊

1.3.1. 2.1 Filter windowed Data

```
[35]: print("[INFO] extract segmented ACC data")
Xt_acc, Xc_acc, y_acc = filter_ts_data(X_trans, y_trans, filt={'desc': ['acc']})

print("[INFO] extract segmented GYR data")
Xt_gyr, Xc_gyr, y_gyr = filter_ts_data(X_trans, y_trans, filt={'desc': ['gyr']})

[INFO] extract segmented ACC data
[INFO] extract segmented GYR data

[36]: print("[INFO] shape of ACC data is", Xt_acc.shape)
print("[INFO] shape of GYR data is", Xt_gyr.shape)
print(f"[INFO] {Xt_acc.shape[0]} windows with {Xt_acc[0].shape[1]} sample each (time stamps and 3 axis accelerometer)")

[INFO] shape of ACC data is (7265,)
[INFO] shape of GYR data is (7265,)
[INFO] 7265 windows with 4 sample each (time stamps and 3 axis accelerometer)
```

You can discard the time column with e.g.:

```
Xt_acc = Xt_acc[:, :, 1:]
```

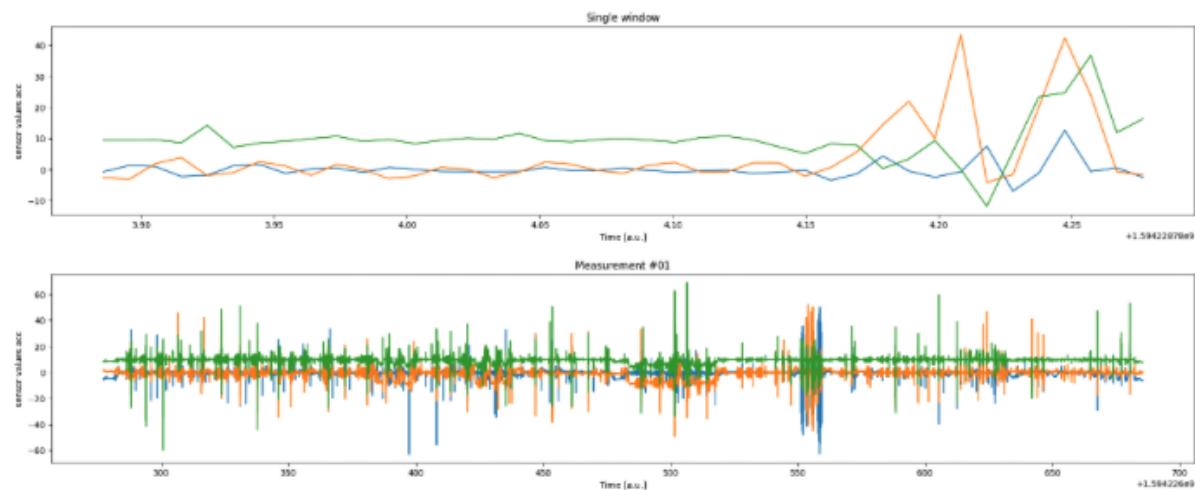
2.2 Plot the Data

Plot the data

```
[37]: import matplotlib.pyplot as plt

# plot a sample
plt.figure(figsize=(24,4))
plt.title(f"Single window")
t = Xt_acc[70][:, 0]
x_win = Xt_acc[70][:, 1:]
plt.plot(t, x_win)
plt.xlabel('Time [a.u.]')
plt.ylabel('sensor values acc')
plt.show()

# plot a measurement
plotme = data_dict["01"].acc.ts
t = plotme[:, 0]
x_mea = plotme[:, 1:]
plt.figure(figsize=(24,4))
plt.title("Measurement #01")
plt.plot(t, x_mea)
plt.xlabel('Time [a.u.]')
plt.ylabel('sensor values acc')
plt.show()
```





Data Preprocessing: filter out specific points by label

1.4. 3. Preprocess the Data

```
[19]: from fhgutils import filter_labels, one_label_per_window, summarize_labels
```

1.4.1. 3.1 filter_labels

- filter out labels [-1]
- also filter out whole windows, in case there is no majority label
- e.g. window length of 5, labels could be [1,1,1,1,0] -> okay. but if [1,1,0,0,2] -> discard window.

```
[20]: values, counts = np.unique(y_acc, return_counts=True)
for val, count in zip(values, counts):
    print(f"[INFO] label {val} with {count} samples")
```

```
[INFO] label 2.0 with 33998 samples
[INFO] label 3.0 with 14588 samples
[INFO] label 4.0 with 12588 samples
[INFO] label 5.0 with 5614 samples
[INFO] label 6.0 with 3097 samples
[INFO] label 7.0 with 3672 samples
[INFO] label 8.0 with 223675 samples
[INFO] label 14.0 with 633 samples
```

```
• [21]: Xt_acc_f, Xc_acc_f, y_acc_f = filter_labels(labels=[-1], Xt=Xt_acc,
                                                Xc=Xc_acc, y=y_acc)
```

```
[INFO] original Xt: 7265 (41, 4)
[INFO] filtered Xt: 7259 (41, 4)
```



Flatten labels

Uses majority vote to determine window-level labels

- For further label conversion, see OneHotEncoder in scikit-learn

1.4.2. 3.2 one_label_per_window

- flatten labels of windows to the majority label
- `[1,1,1,1,2]` -> 1. bad if you've got `[0,0,0,0,0,1,1,1,1,1]` -> 1, this creates anomalous samples of class 1

```
[22]: print("pre", y_acc_f[5])
y_acc_f = one_label_per_window(y=y_acc_f)
print("post", y_acc_f[5])

pre [2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2.
2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2.]
flattened 8 labels: [ 2  3  4  5  6  7  8 14]
post 2
```



Summarize labels

You may combine annotations into a new class to augment the dataset from real data.

1.4.3. 3.3 `summarize_labels`

- some labels are basically very similar, like "pull_trigger, pull_trigger_air" for the Pneumatic Rivet Gun
- same action, but once holding the tool in the air, once using it on a workpiece.

```
[43]: summarylabels = {5: [0, 1]}
y_acc_f_sum = summarize_labels(y_acc, summarylabels)

[INFO] Summarized labels from [ 2.  3.  4.  5.  6.  7.  8. 14.] to [ 2.  3.  4.  5.
6.  7.  8. 14.]
```

```
[44]: X_trans.shape
```

```
[44]: [29060]
```



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Summary

Multi-modal
Tool Tracking Dataset

Summary

- Materials
- Motivation
- System description
 - Hardware platform
 - Sensors
- Hand-held tools
 - Tools
 - Important sensors
- Time-Series Dataset
 - Tools
 - Recordings
 - Annotations
 - Folder structure and data
 - Data loader

