

# Overview Of Programming Concepts In Robotics

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**Abstract**—This paper gives an overview of the programming concepts in robotics. It is intended to be used as a general source of information. The paper is structured in a way that the reader get to know a number of concepts one at a time. The paper is concluded with a summary of the programming concepts in robotics.

**Index Terms**—robotics, programming, concepts, ai, augmented reality, virtual reality

## I. INTRODUCTION

## II. OVERVIEW OF CONCEPTS

- Online Concepts
  - Playback
  - Master-Slave
  - Teach-in
  - CAD/graphical based
- Offline Concepts
  - CAD/graphical based
  - text based
  - task based
    - \* explicit
    - \* implicit
  - Simulation
- Hybrid Concepts

## III. ONLINE CONCEPTS

Programming with online concepts mean working with the active robot and its controls. This concept is used to give a robot a new set of skills in a fast and easy way, where the programmer has the chance to observe the resulting behavior directly. Commonly used concepts are Teach-in-Programming and Master-Slave-Programming.

### A. Teach-in

With Teach-in-Programming the programmer teaches the robot needed sequences of movements. Therefore the programmer moves the robot via control elements or buttons, so the system can save the needed movements parameters like position, joint coordinates or the state of grippers and "learn". The movement of the robot can be controlled via consoles or so called "Teach Pendants", handheld programming devices. Usually, due to security, the movements are taught with decreased speed. Later on the program parameters like speed or accuracy can be adjusted to meet the needed specifications.

Then the program can be executed automatically, in which the robot moves through all stored positions one after the other and thus executes the planned sequence of movements. Usually there are three forms of movements distinguished:

- Point-to-Point
- Continuous Path
- Multi-Point

Play-back programming is a form of Teach-in-Programming commonly used for Multi-Point. In this the robot is programmed by demonstrating the movement by touch or hand guidance with switched off actuators. Then the robot stores the positions of the joints and interpolates a smooth path with the given points, which can then be traversed as it was shown.

### B. Master-Slave

## IV. OFFLINE CONCEPTS

### A. CAD/graphical based

### B. text based

uses problem solving programming languages gives access to commands for movements with specific parameters for the specific movement

commands mostly define movements from one point to another and how to interpolate between them

programming environments for text based from the most common robot manufacturers

examples abb robot studio uses rapid language

kuka offcelite uses krl language

in addition to the textual programming features most of the environments also offer a graphical programming interface

the main concepts used in these environments are controlling the robot by moving its arms on different axis and rotating it on those or to simulate a controller (representation of the ones used in the online concepts)

kuka mainly uses the second concept where as abb uses both

(<https://new.abb.com/products/robotics/robotstudio>)

some environments even make use of ar technology to show the robot and its movements in the real world

example robot studio

### C. task based

1) explicit:

2) implicit:

#### D. CAD/graphical based

uses a 3d scenery viewer which shows the simulated production environment

can simulate multiple robots and multiple tasks apart from robot movements

example visual components

(<https://new.abb.com/products/robotics/robotstudio>)

#### E. Simulation

### V. HYBRID CONCEPTS

#### ACKNOWLEDGMENT

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#### REFERENCES

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