| BUSINESS REQUIREMENT DOCUMENT |
|-------------------------------|
| |

Project Name:

Real-Time Supply Chain Visibility Platform Implementation

Project Objective:

To implement a centralized platform providing realtime visibility into shipments, inventory management, and supply chain operations to optimize decisionmaking, improve operational efficiency, reduce costs, and enhance customer satisfaction.

Project Justification:

The company's current supply chain management processes are inefficient due to a lack of real-time visibility into shipments and inventory levels, leading to delays, increased costs, and customer dissatisfaction. A centralized platform will address these issues by enabling real-time data exchange,

improving communication, and enhancing supply chain transparency.

Business Problem:

The existing supply chain lacks real-time visibility, resulting in:

- Shipment delays due to unforeseen disruptions.
- Inaccurate inventory levels, leading to stockouts or overstocking.
- Poor communication between internal teams and external partners (suppliers and carriers).
- Inability to make data-driven, proactive decisions.
- High operational costs and low customer satisfaction due to reactive management.

AS-IS State:

• **Processes:** Manual tracking of shipments and inventory using spreadsheets and emails.

- Technology: Disparate systems with no centralized platform for supply chain visibility.
- Data Management: Inconsistent, manually updated data across systems.
- **Communication:** Siloed communication with external partners, often reactive.
- Performance: High costs and inefficiencies due to lack of visibility and real-time tracking.

TO-BE State:

- Processes: Automated tracking of shipments and inventory updates.
- **Technology:** A centralized real-time visibility platform integrated with internal and external systems.
- **Data Management:** Standardized, real-time data exchange across all systems.
- **Communication:** Proactive, real-time collaboration with external partners.

 Performance: Reduced operational costs, improved efficiency, and increased customer satisfaction through enhanced decision-making.

Project Stakeholders:

- Project Sponsor: Chief Operations Officer (COO)
- Project Manager
- Business Analyst
- IT Department
- Supply Chain Team
- Warehouse Managers
- External Suppliers and Carriers
- Sales and Customer Service Teams
- Regulatory Authorities

RACI Matrix:

| Activity | Respo | Accou | Consulted | Infor |
|----------|--------|--------|-----------|-------|
| Activity | nsible | ntable | Consulted | med |

| Requirements Gathering | Busine ss Analys t | Projec t Manag er | Supply Chain, IT Dept. | Stak ehol ders |
|----------------------------|-----------------------------|----------------------------|------------------------------------|----------------------|
| Platform Design | IT Dept. | Projec t Manag er | Business Analyst, Vendors | Stak ehol ders |
| Vendor Selection | Busine ss Analys t | Projec t Spons or | IT Dept., Procuremen t | Stak ehol ders |
| Integration Development | IT Dept. | Projec t Manag er | External Suppliers/C arriers | Stak ehol ders |
| Testing and QA | IT Dept. | Projec t Manag er | Business Analyst | Stak ehol ders |

| User Training and Documentation | Busine ss Analys t | Projec t Manag er | Supply Chain Team | All User s |
|---------------------------------------|-----------------------------|----------------------------|----------------------|----------------------|
| Post- Implementatio n Support | IT Dept. | Projec t Manag er | Business Analyst | Stak ehol ders |

Project In-Scope Use Case:

- Implementation of a platform for real-time tracking of shipments and inventory.
- Integration with suppliers' and carriers' systems for seamless data exchange.
- Real-time dashboards for monitoring supply chain performance.
- Notifications for shipment delays, inventory thresholds, and operational exceptions.
- User training and platform adoption support.

Project Out-of-Scope Use Case:

- Redesign of physical supply chain networks (e.g., logistics routes).
- Replacement of existing ERP or Warehouse Management Systems (WMS).
- Development of in-house hardware for tracking (RFID, GPS, etc.).
- Changes to supplier/carrier contracts.

Business Requirements:

- 1. **BR1:** The platform shall provide real-time visibility for shipments and inventory across all supply chain nodes.
- 2. **BR2:** It shall integrate with existing ERP and WMS systems as well as external carriers' systems.
- 3. **BR3:** The platform shall generate real-time alerts for shipment delays and inventory thresholds.
- 4. **BR4:** It shall improve inventory accuracy to 99% within the first 6 months.

5. **BR5:** The platform shall provide dashboards with key performance indicators (KPIs) for supply chain efficiency.

Functional Requirements:

- 1. **FR1:** The platform must allow users to track shipment status in real-time.
- 2. **FR2:** It must automatically update inventory levels based on real-time inputs.
- 3. **FR3:** The system shall support user roles with customizable access levels (Admin, User, Supervisor).
- 4. **FR4:** It must provide alerts and notifications for shipment delays, stockouts, and critical supply chain events.
- 5. **FR5:** The system must allow users to generate custom reports and export data in multiple formats (CSV, Excel, PDF).

Non-Functional Requirements:

- 1. **NFR1:** The platform must have 99.9% uptime to ensure business continuity.
- 2. **NFR2:** The system must process data updates in less than 2 minutes after they occur.
- 3. **NFR3:** The platform shall comply with industry-standard data security protocols (ISO 27001).
- 4. **NFR4:** It must support up to 1,000 concurrent users without performance degradation.
- 5. **NFR5:** The system should be designed to minimize user training time by having an intuitive user interface.

API Requirements:

- 1.**API1:** The platform must provide RESTful APIs for integration with external carrier systems.
- 2.**API2:** All APIs must support secure authentication mechanisms, including OAuth 2.0.
- 3. **API3:** APIs must handle real-time data processing and support batch updates for legacy systems.

4. **API4:** APIs must return data in standard formats such as JSON.

Integration Requirements:

- 1.**IR1:** Integration with ERP and WMS systems to sync inventory data.
- 2. **IR2:** Integration with external suppliers' and carriers' systems to collect shipment data.
- 3.**IR3:** Support for EDI (Electronic Data Interchange) for data exchange with legacy partners.
- 4. **IR4:** Integration with analytics tools for supply chain performance reporting.

Database Requirements:

- 1. DB1: The database must store shipment, inventory, and partner data for at least 7 years for regulatory compliance.
- 2. **DB2:** Data replication and backup mechanisms must be in place to prevent data loss.

- 3. **DB3:** The database must enforce data integrity and allow real-time data queries.
- 4. **DB4:** The system must be scalable to accommodate data growth over the next decade.

Transition Requirements:

- 1.**TR1:** Develop a phased migration plan from the current manual systems to the new platform.
- 2.**TR2:** Ensure data migration from legacy systems to the new platform is accurate and complete.
- 3.**TR3:** Provide comprehensive training to all users (warehouse managers, supply chain team, etc.).
- 4.**TR4:** Establish a support system for addressing post-implementation issues.

Data Dictionary:

- ShipmentID: Unique identifier for each shipment.
- OrderID: Unique identifier for each customer order.
- ProductID: Unique identifier for each product.

- LocationCode: Code for a specific warehouse or distribution center.
- **Status:** Current status of the shipment (e.g., In Transit, Delivered).
- ETA: Estimated Time of Arrival for shipments.
- InventoryLevel: Current stock level of a product at a specific location.

Project Risks:

- 1. **Risk1:** Integration challenges with external partners' systems.
 - a. Mitigation: Conduct a thorough technical assessment of all partners' systems before integration.
- 2. **Risk2:** Resistance to adopting the new platform from internal and external users.
 - a. *Mitigation:* Provide change management support and user training.
- 3. **Risk3:** Data security breaches during API exchanges.

- a. *Mitigation*: Implement robust encryption and security protocols.
- 4. **Risk4:** Project delays due to external vendor dependencies.
 - a. *Mitigation*: Establish clear timelines and SLAs with all vendors.

Project Dependencies:

- 1. **Dependency1:** Availability of APIs or data exchange mechanisms from external carriers.
- 2. **Dependency2:** Completion of internal system upgrades to support integration.
- 3. **Dependency3:** Timely procurement of hardware and software from third-party vendors.
- 4. **Dependency4:** Compliance with industry regulations and standards for data handling.

Project Issues:

1. **Issue1:** Some suppliers' systems are not compatible with real-time API integration.

- a. Resolution: Support batch processing for legacy systems while encouraging future upgrades.
- 2. **Issue2:** Inconsistent data formats from different external partners.
 - a. Resolution: Implement a data normalization process to standardize inputs.
- 3. **Issue3:** Delays in data transmission due to network issues.
 - a. Resolution: Upgrade network infrastructure and establish a data transmission monitoring system.

Project Constraints:

- Constraint1: The project must be completed within 12 months.
- 2. Constraint2: The budget is limited to \$2 million.
- 3. **Constraint3:** The platform must be compliant with industry-specific data privacy and security regulations.

Project Assumptions:

- 1. **Assumption1:** All external partners (suppliers, carriers) will agree to integrate with the platform.
- 2. **Assumption2:** The required technical resources (personnel, equipment) will be available as scheduled.
- 3. Assumption3: There will be no major changes in regulatory requirements during the project lifecycle.

Glossary:

- API (Application Programming Interface): A set of protocols for building and interacting with software applications.
- EDI (Electronic Data Interchange): The electronic exchange of business documents between organizations.
- ERP (Enterprise Resource Planning): Software that manages business processes in real-time.

- WMS (Warehouse Management System): Software that supports the management of warehouse operations.
- Supply Chain Visibility: The ability to track the movement of products, materials, and inventory across the supply chain.
- **IoT (Internet of Things):** A network of physical objects embedded with sensors and software for data exchange.