
CAPSTONE PROJECT

PREDICTIVE MAINTENANCE OF INDUSTRIAL MACHINERY USING ML

Presented By:

1. Tejas Kumar V-Malla Reddy Institute of Technology and Science-CSE

OUTLINE

- **Problem Statement** (Should not include solution)
- **Proposed System/Solution**
- **System Development Approach** (Technology Used)
- **Algorithm & Deployment**
- **Result (Output Image)**
- **Conclusion**
- **Future Scope**
- **References**

PROBLEM STATEMENT

Develop a predictive maintenance model for a fleet of industrial machines to anticipate failures before they occur. This project will involve analyzing sensor data from machinery to identify patterns that precede a failure. The goal is to create a classification model that can predict the type of failure (e.g., tool wear, heat dissipation, power failure) based on real-time operational data. This will enable proactive maintenance, reducing downtime and operational costs.

PROPOSED SOLUTION

- To develop a predictive maintenance model using machine learning that classifies industrial machine failure faults using provided dataset. This model will involve analyzing sensor data from machinery to identify patterns of temperature that can help to predict the type of failure (e.g., tool wear, heat dissipation, power failure) based on real-time operational data. This model will enable proactive maintenance, reducing downtime and operational costs.
- **Data Collection:**
 - Use the dataset of predictive maintenance from Kaggle.
- **Data Preprocessing:**
 - Clean and preprocess the collected data.
- **Model Training:**
 - Implement a machine learning model using ML algorithms such as Random Forest, SVM etc to predict the type of failures in machines based on the give data.
 - Train the classification model with the dataset provided.
- **Deployment:**
 - Deploy the model on IBM cloud which can be accessible through public url provided by IBM cloud.
- **Evaluation:**
 - Assess the model's performance based on predictions made by the machine learning algorithms like Random Forest, Decision Tree etc.
 - There will be one algorithm which performs more accurately and gives correct result with good precision.

SYSTEM APPROACH

The "System Approach" section outlines the overall strategy and methodology for developing and implementing the rental bike prediction system. Here's a suggested structure for this section:

- **System requirements:**
 - OS: Windows/Mac
 - RAM: 4GB or above
- **Library required to build the model:**
 - IBM Cloud
 - IBM Watsonx AI Studio service
 - IBM Watsonx AI Runtime service
 - IBM Cloud Object Storage service for data storage and handling

ALGORITHM & DEPLOYMENT

- **Algorithm Selection:**

- Random Forest Classifier is a machine learning algorithm that builds multiple decision trees and merges their results to improve classification accuracy.
- Trains multiple decision trees on different random subsets of the data.
- It can handle non-linear and high-dimensional data effectively.
- It can perform multi-class classification.

- **Data Input:**

- The input features used by the algorithm, such as air temperature, process temperature, rotational speed(RPM), torque, tool wear from the dataset.

- **Training Process:**

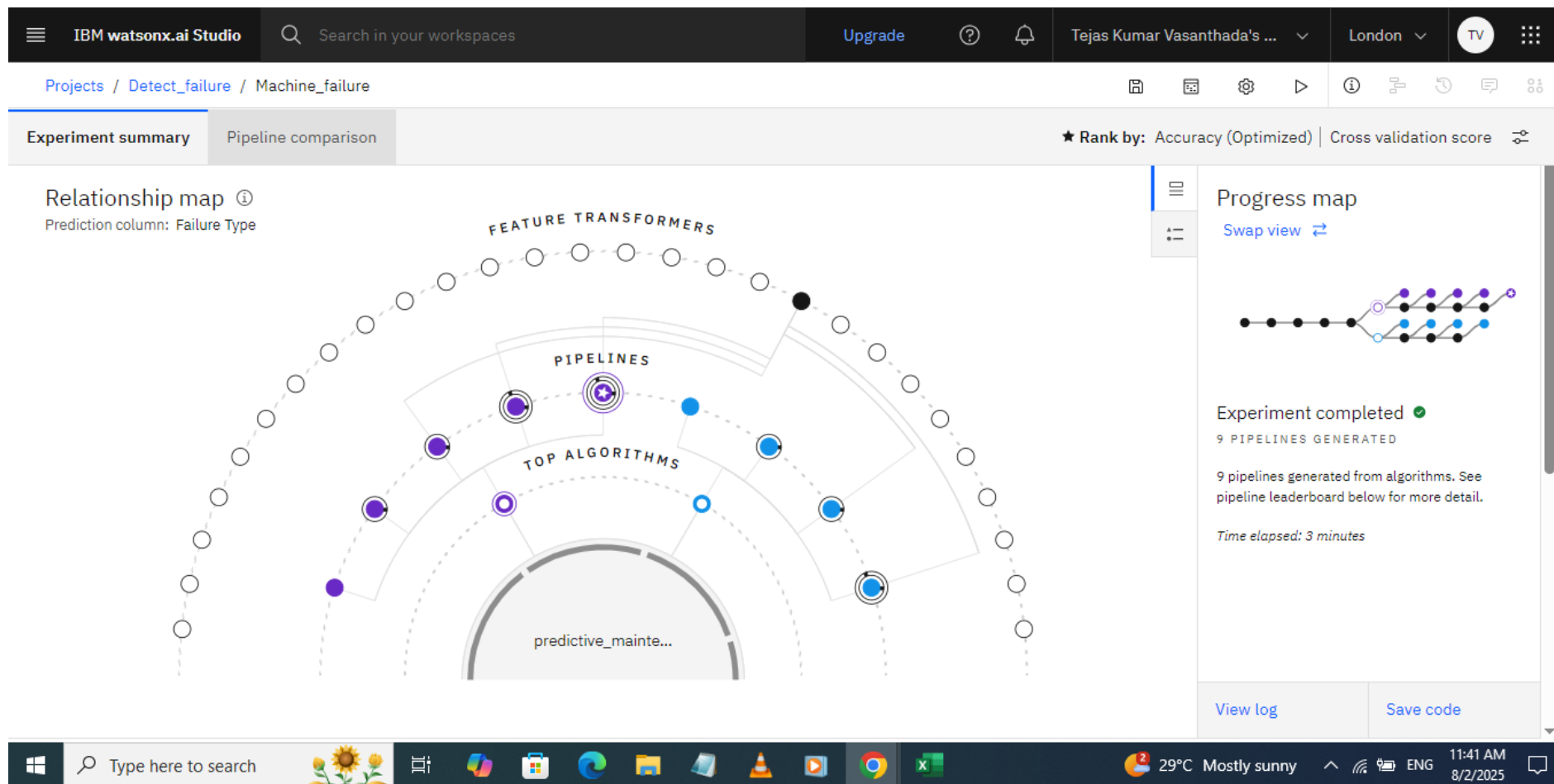
- First create a ML model in IBM Watsonx AI Studio and link it with a cloud object storage and a Runtime service.
- Upload the dataset to the model and select the column name which we want to predict, that is Failure Type column. Highlight any specific considerations or techniques employed, such as cross-validation or hyperparameter tuning.

ALGORITHM & DEPLOYMENT

- Then run the model, here the model divides the data into subsets and algorithms work on these subsets which is called multi class classification.
- It gives the pipelines made by algorithms in which, one pipeline gave the output with an accuracy of 0.995.
- Save that pipeline which can be deployed online for public use.
- **Prediction Process:**
 - Give the data present in the dataset to the model like air temperature, process temperature, torque, toll wear etc then it predicts the target column i.e. Failure type based on given data.
- **Deployment process:**
 - After successful execution of model, create a deployment space in Watsonx AI Studio and deploy the model.
 - After deployment, you get the public and private urls to access the model.

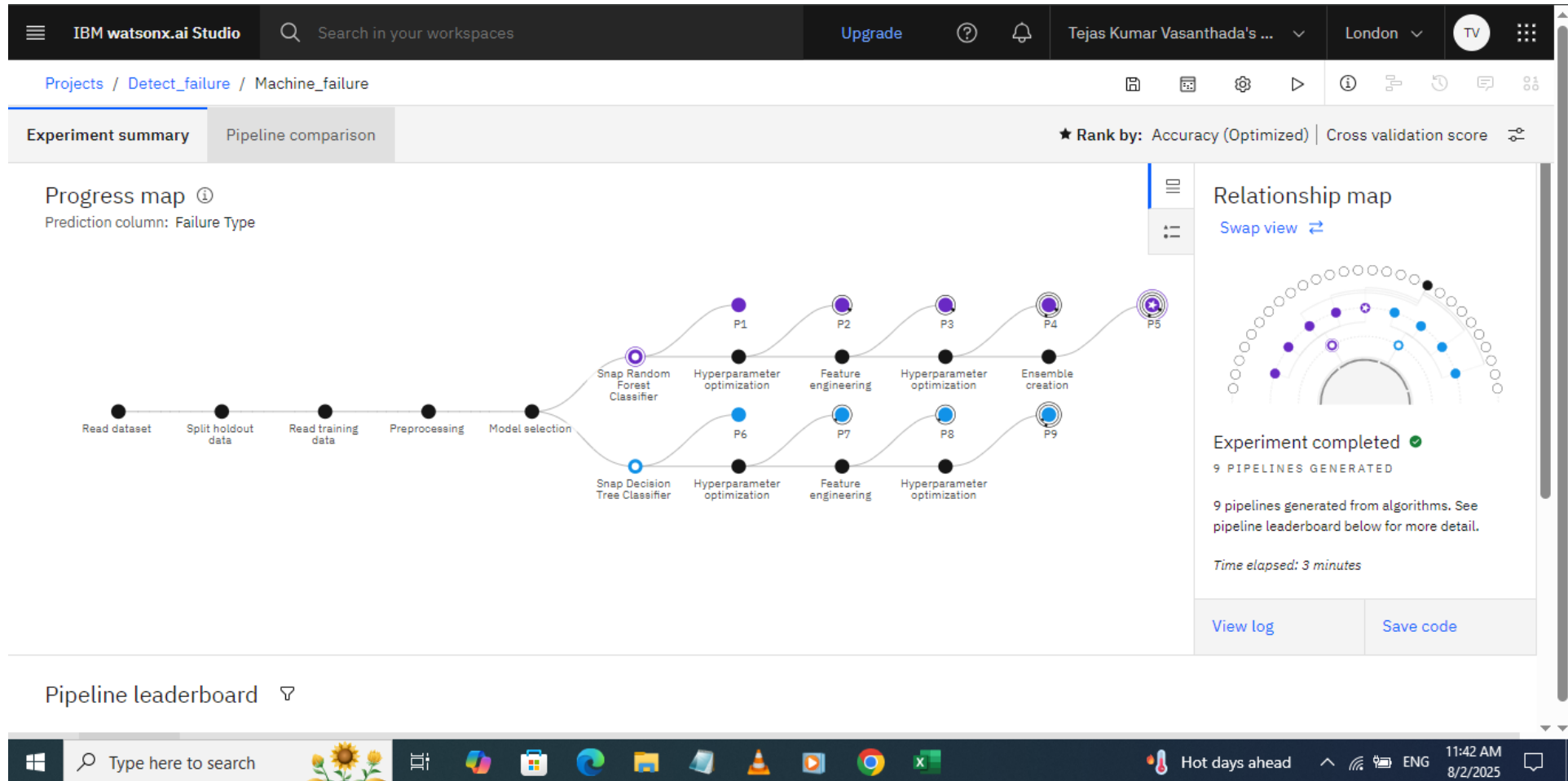
RESULT

Screenshot 1: Relationship map of ML Model



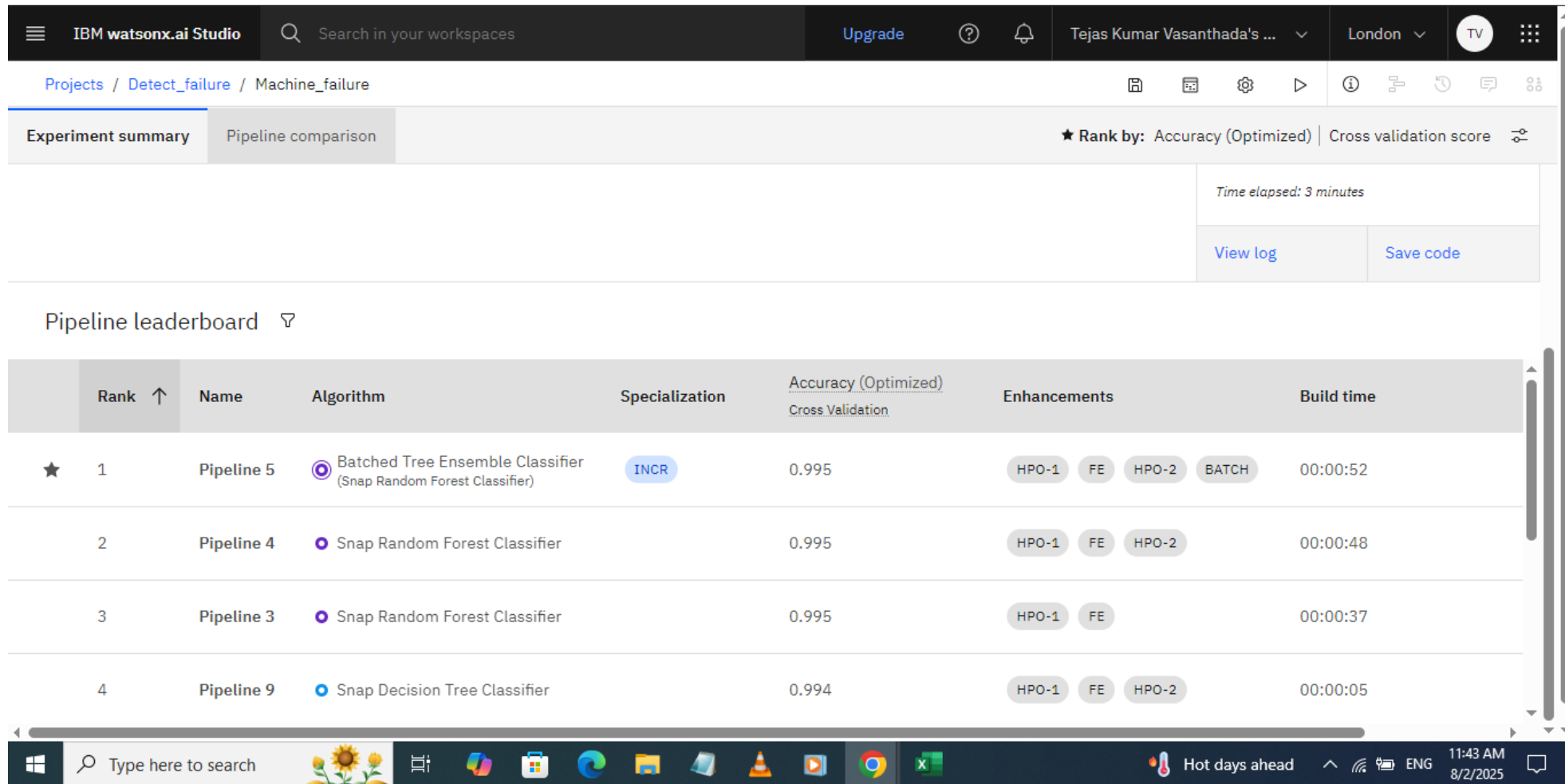
RESULT

Screenshot 2: Progress map of ML Model



RESULT

Screenshot 3: Different pipelines of ML Model



The screenshot displays the IBM watsonx.ai Studio interface, specifically the Pipeline Leaderboard for the 'Detect_failure' project. The interface includes a top navigation bar with the IBM logo, a search bar, and user information. The breadcrumb trail shows 'Projects / Detect_failure / Machine_failure'. The 'Pipeline comparison' tab is active, showing a leaderboard of four pipelines. The top pipeline, 'Pipeline 5', is highlighted with a star and a blue 'INCR' badge. The leaderboard columns are Rank, Name, Algorithm, Specialization, Accuracy (Optimized) Cross Validation, Enhancements, and Build time. The bottom of the screen shows a Windows taskbar with various application icons and a system clock indicating 11:43 AM on 8/2/2025.

IBM watsonx.ai Studio

Search in your workspaces

Upgrade

Tejas Kumar Vasanthada's ...

London

TV

Projects / Detect_failure / Machine_failure

Experiment summary Pipeline comparison

★ Rank by: Accuracy (Optimized) | Cross validation score

Time elapsed: 3 minutes

View log Save code

Pipeline leaderboard

	Rank ↑	Name	Algorithm	Specialization	Accuracy (Optimized) Cross Validation	Enhancements	Build time
★	1	Pipeline 5	Batched Tree Ensemble Classifier (Snap Random Forest Classifier)	INCR	0.995	HPO-1 FE HPO-2 BATCH	00:00:52
	2	Pipeline 4	Snap Random Forest Classifier		0.995	HPO-1 FE HPO-2	00:00:48
	3	Pipeline 3	Snap Random Forest Classifier		0.995	HPO-1 FE	00:00:37
	4	Pipeline 9	Snap Decision Tree Classifier		0.994	HPO-1 FE HPO-2	00:00:05

Type here to search

Hot days ahead

11:43 AM
8/2/2025

RESULT

Screenshot 4: Deployed model with API Endpoints

The screenshot displays the IBM watsonx.ai Studio interface. At the top, the navigation bar includes the IBM watsonx.ai Studio logo, a search bar, an 'Upgrade' button, a help icon, a notification bell with a red '1', the user's name 'Tejas Kumar Vasanthada's ...', the location 'London', and a 'TV' icon. Below the navigation bar, the breadcrumb trail reads 'Deployment spaces / Machine Deploy / P5 - Snap Random Forest Classifier: Machine_failure /'. The main content area is titled 'Machine_Failure_Deployment' with a green checkmark and 'Deployed' status, and an 'Online' button. Two tabs are visible: 'API reference' (selected) and 'Test'. Under 'API reference', there is a section 'Endpoints for scoring' with an information icon. It lists a 'Private endpoint' and a 'Public endpoint', both with their respective URLs and a copy icon. To the right of the endpoints is a 'Bearer <token>' field with an information icon and a dropdown menu showing 'IAM'. Below the endpoints, there is a link 'Learn more about the 2021-05-01 version query parameter'. At the bottom of the main content area, there is a 'Code snippets' section with tabs for 'cURL' (selected), 'Java', 'JavaScript', 'Python', and 'Scala'. On the right side, a sidebar titled 'About this deployment' contains details: 'Name' (Machine_Failure_Deployment), 'Description' (No description provided), 'Deployment Details' (Deployment ID: ab142f61-583b-49..., Serving name: No serving name, Software specification: hybrid_0.1, Hybrid pipeline software specifications: autoai-kb_rt24.1-py3.11), 'Copies' (1), 'Tags' (Add tags to make assets easier to find), and 'Associated asset' (P5 - Snap Random Forest Classifier: Machine_failure).

IBM watsonx.ai Studio

Search in your workspaces

Upgrade

Tejas Kumar Vasanthada's ...

London

TV

Deployment spaces / Machine Deploy / P5 - Snap Random Forest Classifier: Machine_failure /

Machine_Failure_Deployment

Deployed Online

API reference Test

Endpoints for scoring

Private endpoint

https://private.eu-gb.ml.cloud.ibm.com/ml/v4/deployments/ab142f61-583b-4991-a4bb-bbe5...

Public endpoint

https://eu-gb.ml.cloud.ibm.com/ml/v4/deployments/ab142f61-583b-4991-a4bb-bbe91fb0c5a2...

Learn more about the 2021-05-01 version query parameter

Code snippets

cURL Java JavaScript Python Scala

About this deployment

Name: Machine_Failure_Deployment

Description: No description provided.

Deployment Details

Deployment ID: ab142f61-583b-49...

Serving name: No serving name.

Software specification: hybrid_0.1

Hybrid pipeline software specifications: autoai-kb_rt24.1-py3.11

Copies: 1

Tags: Add tags to make assets easier to find.

Associated asset: P5 - Snap Random Forest Classifier: Machine_failure

RESULT

Screenshot 5: Data given to the model

IBM watsonx.ai Studio

Search in your workspaces

Upgrade

Tejas Kumar Vasanthada's ...

London

TV

Deployment spaces / Machine Deploy / P5 - Snap Random Forest Classifier: Machine_failure /

Machine_Failure_Deployment Deployed Online

API reference

Test

Enter input data

Text

JSON

Enter data manually or use a CSV file to populate the spreadsheet. Max file size is 50 MB.

:

	UDI (double)	Product ID (other)	Type (other)	Air temperature [K] (double)	Process temperature [K] (double)	Rotational speed [rpm] (double)	Torque [N
1	1	M14860	M	298.1	308.6	1551	42.8
2	51	L47230	L	298.9	309.1	2861	4.6

7 rows, 9 columns

Predict

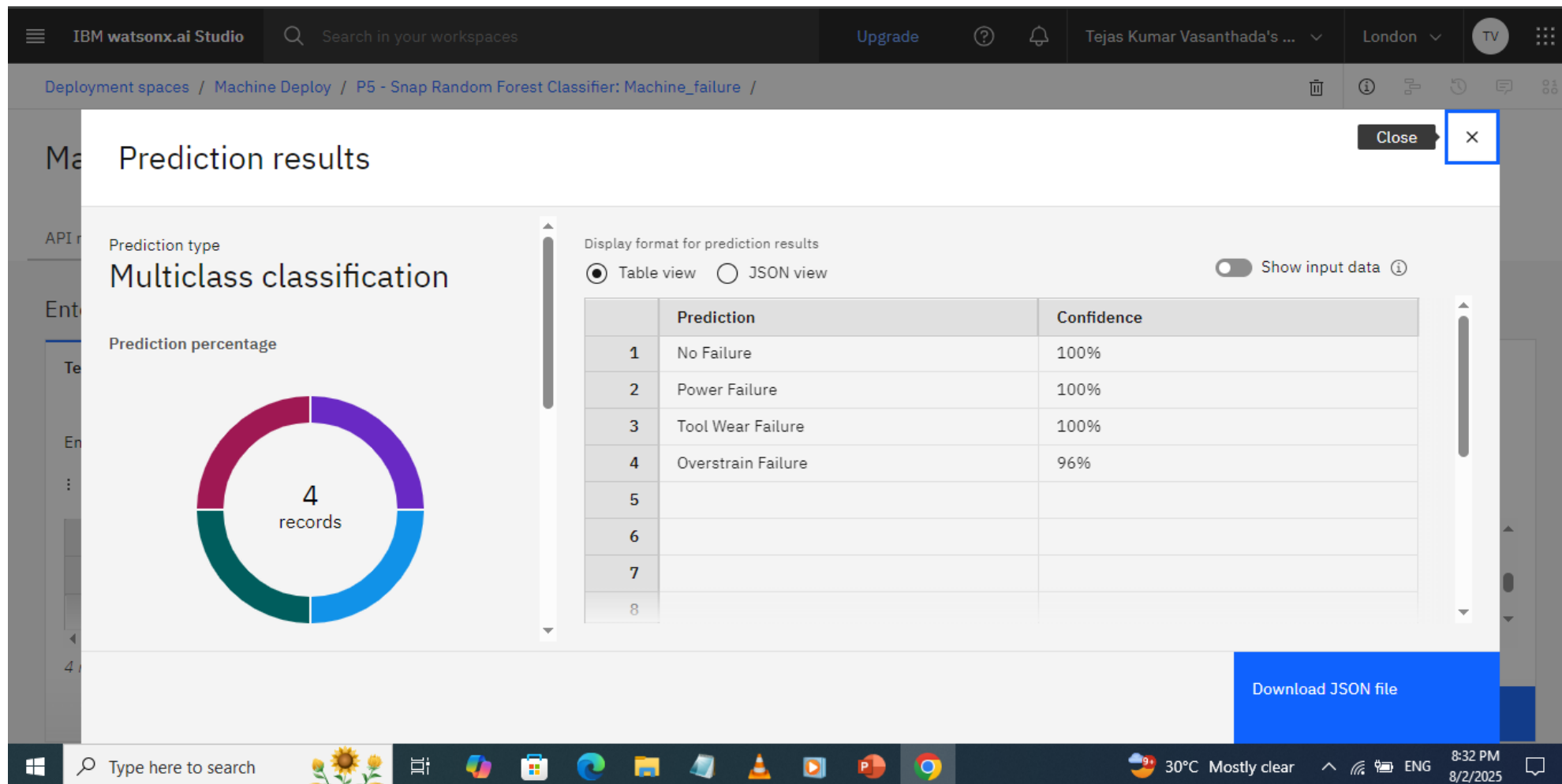
Type here to search

Earnings upcoming

12:17 PM 8/2/2025

RESULT

Screenshot 6: Prediction Results of Model



RESULT

Screenshot 7: Prediction results in Table format

The screenshot displays the IBM watsonx.ai Studio interface. At the top, the navigation bar includes the IBM logo, 'watsonx.ai Studio', a search bar, an 'Upgrade' button, a help icon, a notification bell with a red '1', the user's name 'Tejas Kumar Vasanthada's ...', the location 'London', and a TV icon. Below this, the breadcrumb trail reads 'Deployment spaces / Machine Deploy / P5 - Snap Random Forest Classifier: Machine_failure /'. The main content area is titled 'Prediction results' and features a 'Close' button with an 'X' icon. Under the heading, there are two radio buttons for 'Display format for prediction results': 'Table view' (selected) and 'JSON view'. To the right, there is a toggle switch for 'Show input data' which is currently turned off. The table below shows the following data:

	prediction	probability
1	No Failure	[0,1,0,0,0,0]
2	Power Failure	[0,0,0,1,0,0]
3	Tool Wear Failure	[0,0,0,0,0,1]
4	Overstrain Failure	[0.015263158082962037,0,0.9636256992816925,0,0,0.02111111426353...
5	Overstrain Failure	[0.0030303031206130983,0,0.9969696998596191,0,0,-2.98023228317...
6	No Failure	[0,1,0,0,0,0]
7	Power Failure	[0,0,0,1,0,0]
8		

At the bottom right of the table area, there is a blue button labeled 'Download JSON file'. The Windows taskbar at the very bottom shows the search bar, task view icon, and several application icons including File Explorer, Edge, and Google Chrome. The system clock indicates 12:17 PM on 8/2/2025.

CONCLUSION

- This project gives a way to automate the process of finding the industrial machines which are ready to get failure which helps the industries to identify tool wear early and get repaired or replaced accordingly. As a result it helps firms to work without improper functioning of machines and the machines are maintained properly functionable. With this we can conclude that using AI can help to reduce the work and save the time.

FUTURE SCOPE

- This project can be improved by adding other external parameters to dataset like humidity, moisture, rust percentage etc. The details of the repairs done can also be noted for future reference. We can optimize the algorithms to improve the performance by combining two or more algorithms.

REFERENCES

- Data is taken from Kaggle dataset.
- Used IBM Cloud as platform for building project.
- Utilized the Watsonx AI Studio which provided the hardware and software to develop and deploy the machine learning model.
- Cloud Object Storage service is used for dataset storing and handling the data.

IBM CERTIFICATIONS

- Screenshot/ credly certificate(Getting started with AI)



IBM CERTIFICATIONS

- Screenshot/ credly certificate(Journey to Cloud)



IBM CERTIFICATIONS

- Screenshot/ credly certificate(RAG Lab)





THANK YOU