

## QATAR NAVIGATION (QPSC)

## SHIP REPAIR &amp; FABRICATION

## Telephones

Office : 4771690 / 4771695

Fax : 4771687



## INVOICE

Telex : 4206 DH

Cable : "NAVIGATION" Doha

Bank A/c: QNB Main Branch

P.O.Box 1000, Doha - Qatar

Swift Code : QNBAQAQA

QAR A/C No. 0013-000309-060

USD A/C No. 0013-000309-061

Page: 1 / 2

103803

AMIRI YACHTS

Bin Aboud Tower, Al Meena Street, Old Salata,  
Doha Qatar Doha QA 14850

INVOICE NO: SFWK/INV/013116/2021

DATE: 26/12/2021

EXPENSE A/C:

W/O NO: 21-011201 / 1

W/O REF: MLY21164

Vessel Name/Description : "YACHT UM ALHOUL"

Job No	Description	Line Amount
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1800	REPAIR OF MAIN ENGINE EXHAUST SILENCER:-	31,208.00
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Main engine exhaust silencer to be repaired as per the following procedures;

Exhaust insulation (lagging) in way of the welding crack cut/removed as accessible and replaced after the completion of the repair work.

Application of NDT test "Dye penetration test" and finding report submitted before starting of the repair.

Identified welding crack repaired by yard supplied TIG Welding machine after the completion of grinding, gauging and surface preparation. A doubler plate added as addition securing for the repaired weld.

After completion of repair, re-inspection of weld using die penetration

Re-Application of NDT test "Dye penetration test" and Vacuum test on the repaired weld only and final report submitted after completion of the repair.

Removing of working platform and clear the engine room.

Service of fire and safety watch during the complete scope equipped with gas detector, fire blanket, fire extinguisher and exhaust fan.

As per our quotation EM 15912-1

Payment Terms:-

Full payment on the completion of work.

E &amp; O.E

for QATAR NAVIGATION (Q.S.C)

SHIP REPAIR, FABRICATION &amp; ENGINEERING DIVISION

This is a computer generated invoice and no signature/stamp required.

Any discrepancy on this document should be notified to us within 3 working days from the receipt of the document.

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Invoice Amount --&gt; 31,208.00

(QAR - Thirty-One Thousand Two Hundred Eight Only)

E &amp; O.E

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