

Milaha Integrated Maritime & Logistics
SHIP REPAIR & FABRICATION

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BOURBON GULF WLL
Jaidah Tower, 1st Flr. DOHA QA 32245

INVOICE NO: SFWK/INV/012815/2021
DATE: 02/06/2021
EXPENSE A/C:
W/O NO: 21-011082 / 1
W/O REF: MDO21059

Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	BOAT ARRIVED : 23-03-2021 BOAT DOCKED : 23-03-2021 BOAT UNDOCKED: 19-04-2021 BOAT SAILED : 04-05-2021	
1100	BERTH PREPARATION, DOCKING AND UNDOCKING :- Berth preparation at shiplift, docking and undocking. As per quotation No. 15767, item No. A	5,700.00
1101	DRYBERTH HIRE :- Dock hire dated 24-03-2021 and 18-04-2021. Based on our quotation no. EM 15767, item no. B . (QRs.1,550.00 per day x 28 days = QRs. 43,400).	43,400.00
1102	SERVICES :- A) SHORE POWER SUPPLY: Electrical shore power supply (380 V, 3 phase, 50 Hz, up to 150 amps) provided during period of dry docking and alongside, including connection and disconnection. Based on our quotation no. EM 15767, item no. E1 & E -2. (QRs. 275 per day x 43 days + QRs. 275.00 = QRs. 7,975.00). B) FIRE AND SAFETY WATCH : Fire and safety watch during period of drydocking and alongside, per calendar day.	31,040.00

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Based on our quotation no. EM 15767, item no.F.
(QRs. 330 per day x 43 days = QRs. 14,190.00).

C) FIRE LINE :
Providing salt water to ship's fire main and maintaining
pressure, per connection, per calendar day.

Based on our quotation no. EM 15767, item no.G
(QRs. 200 per day x 43 days + QRs. 275.00 = QRs. 8,875.00).

1150	BERTHING CREW :-	770.00
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Berthing crew provided during berthing of vessel alongside
shipyard quay.

As per our quotation no. EM 15767, item no.C

1151	WHARFAGE CHARGE :-	11,550.00
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Wharfage charges of boat.

Based on our quotation no. EM 15767, item no. D
(QRs. 770 per day x 15 days = QRs. 11,550.00).

1152	HULL THICKNESS MEASUREMENT :-	1,342.00
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A total of 122 ultrasonic thickness testing carried out and
report issued.

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	As per quotation No. 15767 , item No. 9 (QRs. 11.00 per spot x 122 spots = QRs. 1,342.00).	
1153	A) FORWARD BOW FENDER ROPE AND CHAIN RENEWAL :- Forward bow fender rope and chain replaced using client supplied materials. Scaffolding arranged for access and later removed on completion As per quotation No. 15767B , item No. 6. B) SHIFING OF DRUM AND LIFE RAFT :- A) MANPOWER:- A.1) RIGGERS:- NORMAL TIME :- QRs. 80.00 per hour x 3 Hours x =240 QRs B) EQUIPMENT : - B1) FORKLIFT 15 TON : NORMAL TIME :- QRs 400.00 per hour x 2 Hours = QRs. 800.00.	5,860.00
1154	TANK CENSOR REPAIR :- Job has been cancelled.	

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Job No	Description	Line Amount
1155	STAGING : - Included in Job No. 1153.	
1156	DISPOSAL OF WASTE OIL :- Waste oil collected from vessel, disposed ashore and certificate issued. (minimum 4 Tons). As per quotation No. 15767 G, item No. 1	2,200.00
1157	ACCESS WORK FOR ENGINE ROOM UNDER WELDING :- Cleaned and swiped out the existing oil in Engine room and under Port Engine & center keel area using yard's manpower and consumables. As per quotation No. 15767 I, item No. 6	1,622.00
1158	INSULATION REMOVE AND REFIT FOR ACCESS WORK FOR ENGINE ROOM ELECTRIC PUMP OUTLET PIPE WELDING REPAIR:- Existing insulation removed from Engine room bhd for electric pump pipe repair for access work. Thickness: 400mm x 400mm x 7. Stbd side. As per quotation No. 15767 J, item No. 2	890.00
1159	PORT & AFT WINDOW GLASS SIKA FLEX RENEWAL JOB (REV 2) :-	4,200.00

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	Removed the existing damage sika from aft and port window area .To make the window surafce clean and good. To apply the sikaflex by sub contractor. As per quotation No. 15767 L Rev. , item No. 2	
1160	ACCESS WORK FOR INSULATION REMOVE AND REFIT IN AFT E.R BHD FOR BOTTOM WELDING :- Insulation iwo Aft Engine Room Bhd removed for access and later refitted by specialist subcontractor. As per quotation No. 15767 T , item No. 1	8,273.00
1200	UNDER WATER TREATMENT AND PAINTING :- Underwater area (120 square meters) treated and painted as per paint manufactures representatives recommendation and owener's representative instruction. Hand scraped to remove marine growth. H.P. jet washed using fresh water. Garnet blasted to SA 2. Hosed down with fresh water. Applied with one (Megacote Alu Red toned) Applied with one coat sealer. Applied with 2 coats antifouling (Mega antifouling black). Overboard discharge line provided and later removed. Masking of above water area carried out prior to painting underwater area. 5 Tons Used Garnet/waste water which mixed with ferros, paint, oil and chemical, collected, transported and safe disposed as per Qatar safety enviornment regulation in Mesaieed.	16,013.00

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
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Based on our quotation No. 15767, item No. 1

1201	TOP SIDE PAINTING :-	4,823.00
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Top side area treated and painted as follows.
H.P. jet washed with fresh water.
10% of area Garnet swept to remove existing paint. SA 2.
20% of area Garnet spot blasted to remove existing paint SA 1.
Hosed down with fresh water.
Applied with touchup coat primer (Mega primer white).
Applied with touchup top coat (hard top XP Green).
Applied with full coat (hard top XP Green).
Masking of under water area carried out prior to painting Top area.
1 Tons Used Garnet/waste water which mixed with ferros, paint, oil and chemical, collected, transported and safe disposed as per Qatar safety environment regulation in Mesaieed.

Based on our quotation No. 15767 D , item No. 1

1202	BULWARK & WHEEL HOUSE PAINTING :-	5,218.00
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Power tool cleaning in Bulwark and wheel house area.
HP jet washed in bulwrk & wheel house area
Applied with 1 st coat t/up (Mega Primer)
Applied with 2nd coat t/up (Hard top XP white)
Applied with 3rd full coat (Hard top XP white)
Masking of above water area prior to painted bulwark area.
~~All paints and thinner supplied by client~~

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Job No	Description	Line Amount
	As per quotation No. 15767 D , item No. 2	
1203	SHIP'S MARKS :- Painting existing name, draught marks with two coats gloss. All paint composition, thinners and tool cleaners to be supplied by client.	1,900.00
	As per quotation No. 15767 E , item No. 3	
1204	ENGINE ROOM BOTTOM PAINTING :- Job has been canceled.	
1205	DG ROOM BOTTOM & SIDESHELL PAINTING :- Job has been canceled.	
1206	AFT EXHAUST BOTTOM PAINTING :- Job has been canceled.	
1400	SEA CHEST CLEANING AND PAINTING :-	2,310.00
3 nos. sea chests to be removed. Sea chests to be clean and		

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	painting specification and refit back. As per quotation No. 15767 C, item No. 5	
1401	GENERATOR & AC SEA CHEAST VALVES OVERHAUL :- 2 nos. 3 inch butterfly valves Opened up hand operated transported from onboard to workshop overhaul by disconnecting and removing cover, spindle and gland ,cleaning all exposed parts ,light hand scraping, checking beeding ,internal exposed areas painted and reassembling with new cover joint and repacking gland with conventional soft pack. and transport back to onboard and fixed as same as before. As per quotation No. 15767 K , item No. 3	1,280.00
1402	MAIN ENGINE SEA CHEAST VALVES OVERHAUL :- 2 nos. 6 inch butterfly valves Opened up hand operated transported from onboard to workshop overhauled by disconnecting and removing cover, spindle and gland ,all exposed parts cleaned, light hand scraped, beeding checked, internal exposed areas painted and reassembling with new cover joint and repacking gland with conventional soft pack and transported back to onboard and fixed as same as before. As per quotation No. 15767 K , item No. 4	2,240.00

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Job No	Description	Line Amount
1403	SEA SUCTION STRAINERS :- Following sea suction strainers removed ,brought to work shop,dismantled ,cleaned internally applied with client supply antifouling paint ,assembled,returned to vesse; and refitted in position . Strainer size 2" dia -2 No. Strainer size 3 1/2" dia - 2 Nos. As per quotation No. 15767 R , item No. 1	3,400.00
1800	FIRE HYDRANT PIPE WELDING REPAIR WORK:- Grinding done on the crack and porosity area, aluminum welded and shown to client and found satisfactorily. As per quotation No. 15767 B , item No. 3	1,470.00
1801	FUEL COOLER STDB ENGINE BRACKET TO BE WELD : - Fabricated and modifed existing fuel cooler bracket with using below materials. Aluminum angle 50 x 50x 6mm - 125mm - 02 nos. Drill hole done bracket M11 x 04 nos.shown to client and found satisfactorily. As per quotation No. 15767 B , item No. 4	1,295.00
1802	EMERGENCY STOP ON BOT ENGINE NEED REPAIR :-	1,295.00

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Job No	Description	Line Amount
	1 No. emergency stop bracket fabricated and installed and welded to size 100x 80x 8mm provided with 1 No. 10mm dia. drill hole. As per quotation No. 15767 B , item No. 5	
1803	ENGINE ROOM DECK DOOR LOCK REPAIR :- ER deck lock repaired using 1 No. SS tower bolt size 6" and fix with 4mm x 10 nos. rivets shown to client and found satisfactorily. As per quotation No. 15767 B , item No. 7	355.00
1804	AFT EXHAUST MANHOLE REMOVE :- Aft main deck manhole cover open and removed. As per quotation No. 15767 C, item No. 6	106.00
1805	EXHAUST PIPES FOR BOTH MAIN ENGINES :- 4 Nos. exhaust pipes size each 8" dia. x 1650mm long provided with 2 Nos. flanges removed, brought to work shop, cleaned and inspected and 02 nos. found ok and 02 nos. client send out side for repairing. Exhaust pipes returned to vessel and refitted in position with following materials. SS M8 x 60 nut and bolt - 32 nos. SS bolt M8 x 20 - 32 nos. SS M8 washer - 64 nos. rubber gasket 3mm x OD - 310mm and ID 250mm - 08 nos. shown to client and found satisfactorily.	2,600.00

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Job No	Description	Line Amount
	As per quotation No. 15767 F, item No. 1	
1806	REPAIR OF STBD. SIDE SHELL PLATE :- One section of stbd. side shell plate cut, removed and new plate fabricated and welded to size 495mm x 415mm x 8mm thickness aluminum marine grade plate. After welding DP test done and found satisfactory.	2,300.00
	As per quotation No. 15767 K, item No. 2	
1807	MAIN DECK MANHOLE GASKET RENEW :- 3 Nos. manhole covers cleaned and manhole covers installed with 03 nos. new rubber beading of size 20 x 20 - 2m - 06 nos. shown to client and found satisfactorily.	930.00
	As per quotation No. 15767 H, item No. 2	
1808	AFT MAIN DECK MANHOLE GASKET AND NUT BOLT RENEW (PORT & STBD) :- Port & stbd side manhole cover opened, cleaned and remove the existing damaged rubber gasket and renew with yard supply gasket size 800 x 600 x 3mm.- 02 nos. Drilling tapping done with M10 due to existing thread slipped. and Nut bolts SS M10 length 20mm with washer - 32 sets installed shown to client and found satisfactorily.	1,676.00

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	As per quotation No. 15767 H, item No. 3	
1809	EXHAUST FLANGE RENEWAL IN TRANSOM BHD :- 4 Nos. exsisting damaged exhaust flange in transom cut and remove . New flanges fabricated as per the sample using following materials. Size : OD 310 mm, ID : 250 mm thickness : 20 mm. - 04 nos. Aluminum marine grade plate fit-up and weld on location. with drilling and tapping M8 - 32 nos. Scaffolding installed and removed after completion. After welding DP test done and found satisfactory	4,720.00
	As per quotation No. 15767 H, item No. 7 "	
1810	UNDERWATER HULL WELDING REPAIR :- Existing welding Ground and aluminium rewelded . DP tested and found satisfactory.	3,251.00
	As per quotation No. 15767 I, item No. 1	
	"	
1811	REPAIR OF STBD SIDE SHELLPLATE :- One section of stbd. side shell plate cut, removed and new plate fabricated and welded to size 400mm x 400mm x 8mm thickness.	3,484.00

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Job No	Description	Line Amount
	As per quotation No. 15767 I , item No.2	
1812	REPAIR OF STBD SIDE BOTTOM PLATE :- 3 Nos. section of bottom plate cut, removed and new plate fabricated and welded with providing marine aluminum plate sizes as follows. Aft port side plate size 300mm x 300 mm x 8mm thickness - 1 No. Aft port side plate size 300mm x 140 mm x 8mm thickness - 2 Nos. After welding DP test done and found satisfactory. As per quotation No. 15767 I , item No. 3	9,600.00
1813	REPAIR OF BOTTOM PLATES UNDER ENGINE LOCATION :- 1 Nos. bottom plate cut, removed and new plate of size 8mm x 1200 x 600 - 01 no. fabricated and welded with providing back strips inside engine room to size 50 x 8mm - 5.4 meter. After welding DP test done and found satisfactory. As per quotation No. 15767 I , item No. 4	6,832.00
1814	REPAIR OF BOTTOM PLATES IN UNDER KHEEL CENTER LOCATION :- 1 No. section of bottom plate cut, removed and new plate fabricated and welded with marine grade aluminium plate Thick 8mm x 300mm x 300mm - 01 no. with backing strip 50 x 8mm - 1.5m - 01 no. After welding DP test done and found satisfactory.	3,860.00

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SHIP REPAIR, FABRICATION & ENGINEERING DIVISION

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BOURBON GULF WLL
Jaidah Tower, 1st Flr. DOHA QA 32245

INVOICE NO: SFWK/INV/012815/2021
DATE: 02/06/2021
EXPENSE A/C:
W/O NO: 21-011082 / 1
W/O REF: MDO21059

Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	As per quotation No. 15767 I , item No. 5	
1815	A) FABRICATION OF FENDER COVER :- Transport the Client Tyre from Dry berth to workshop. fabricate the fender cover by client supply tyre as per existing sample and drilling hole as per the sample and return back to the Dry berth. Shown to client and found satisfactorily. As per quotation No. 15767 M , item No. 3 (QRs. 1,980.00) . B) SUPPLY OF GI CHAIN FOR BOW FENDER RENEWAL :- To supply GI chain for bow fender renewal by yard Size : Length : 10 mtrs ; Dia : 5/8 inch As per quotation No. 15767 W , item No. 3 (QRs. 2,340.00) .	4,320.00
1816	AFT STBD SIDE BOTTOM ENGINE AREA PLATE RENEWAL :- 1 no. section of Aft Stbd side bottom plate cut, removed and new marine grade plate size 400mm x 400mm x 8mm thickness with backing strip size 50 x 8mm thickness - 1.8m - 01 no. fit-up and welded. After welding DP test done and found satisfactory.	3,860.00

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W/O REF: MDO21059

Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	As per quotation No. 15767 M , item No. 4	
1817	BOTTOM PORT SIDE KEEL CENTER PLATE RENEWAL:- 1 No. section of bottom plate at port side cut, removed and new plate fabricated and welded to size 300mm x 300mm x 8mm thickness using aluminium plate with backing strip size 50 x 8mm - 1.4m long. After welding DP test done and found satisfactory As per quotation No. 15767 M , item No. 5	3,860.00
1818	AFT BOTTOM STBD KEEL PLATE RENEWAL :- 1 No. section of Aft bottom plate at stbd keel area cut, removed and new plate fabricated and welded to size 300mm x 300mm x 8mm thickness with backing strip size 50mm x 8mm - 1 meter long. After welding DP test done and found satisfactory. As per quotation No. 15767 M , item No. 6	3,860.00
1819	MID SHIP STBD BOTTOM KHEEL PLATE RENEWAL :- 1 No. section of mid ship keel bottom plate cut, removed and new plate fabricated and welded to size 300mm x 300mm x 8mm thickness with backing strip 50mm x 8mm - 1.4 m long. After welding DP test done and found satisfactory. As per quotation No. 15767 M , item No. 7	3,860.00

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W/O REF: MDO21059

Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
1820	AFT BOTTOM UNDER TRANSOM AREA PLATE RENEWAL :- 1 No. section of Aft bottom plate cut, removed and new plate fabricated and welded to size 2500mm x 1650mm x 8mm Thickness. 02 nos. existing lifting hook removed and installed on plate. After welding DP test done and found satisfactory. As per quotation No. 15767 M , item No. 8	18,865.00
1821	AFT ENGINE ROOM HATCH COVER LOCK REPAIR :- Existing lock removed from hatch cover transport to workshop rectify the lock by welding and return back to on-board and fix back.shown to client and found satisfactorily. As per quotation No. 15767 M , item No. 2	930.00
1822	CRADLE SEATING RE ARRANGEMENT IN UNDERWATER PLATE RENEWAL LOCATION:- Temporary supports provided to both sides of the exisisting cradle support seating.Temporary support bottom is fixed with welding and top is provide with wooden packs along with hull.Cut and removed the exisisting cradle support seating for plate renewal access purpose. Once, the plate renewal job is over.fited back the cradle support seating as same as before and welding shown to client and found satisfactorily.	2,384.00

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	As per quotation No. 15767 K , item No. 1	
1823	<p>MAIN ENGINE EMERGENCY STOP HANDLE REPAIR & BRACKET RENEWAL (PORT):-</p> <p>Cut and removed the exsisting bracket and 2 no. frabricate new aluminium brackets as per the sample provided with drill holes and one handle after fixed back as before size as follows. Bracket size 150mm x 350mm x 8mm - 1 No. Bracket size 80mm x 55mm x 8mm - 2 Nos. Angle bar size 40mm x 40mm x 4mm thickness x 520mm - 1 No. Angle size 40mm x 75mm x 5mm x 80mm long - 1 No. Drill hole size M15 x 5 nos., M12 - 2 Nos., M10 - 4 Nos., M6 - 2 Nos. Copper brash bush machined - M15 - 04 nos. - long 8mm and M12 - 02 nos. long 8mm shown to client and found satisfactorily.</p>	1,800.00
	As per quotation No. 15767 O , item No. 2	
1824	<p>MAIN ENGINE EMERGENCY STOP HANDLE REPAIR (STBD) :-</p> <p>Existing handle removed and transport to workshop and repaired using following materials. Bracket size 150mm x 350mm x 8mm - 1 No. Drill hole size M15 - 3 Nos., M12 - 2 Nos. Brass bush machined M15 - 2 Nos. and M12 - 2 Nos. with 8mm long.</p>	1,020.00
	As per quotation No. 15767 O , item No. 3	

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
1825	CONDUCT PIPE FITTING IN ENGINE ROOM BHD FOR MAIN ENGINE SENSOR:- Removed the existing insulation from inside ER fwd bhd. to make the hole and fix the conduct pipe and weld with yard provided materials. refix insulation as per the same as before: AL Pipe SCH 40 size: 3 inch, length- 150mm , Quantity : 1 No. As per quotation No. 15767 N , item No. 2	2,430.00
1826	MAIN ENGINE EXHAUST ELBOW PIPE JACKET REPAIR :- Engine exhaust elbow damage pipe area cut from elbow and jacket area 500 mm long x 5" dia pipe provided with one SS ring size 200mmOD x 140 mm ID = 1 No. SS pipe size 5"dia. x 500 mm long Fabricate from 3 mm SS plate - 1 No. SS ring fabricated to size 200 mmOD x 142 mm ID x 5mm thickness thick - 1 No. After fabrication of new pipe fix with existing jacket pipe hydro pressure tested at 2- bar and fixed back in the same location. As per quotation No. 15767 P , item No. 2	3,340.00
1827	PUMP FOUNDATION RENEWAL :- Shifted existing damaged foundation from on board to workshop. New foundation fabricated with following materials. - MS plate 270 x 190 x 4mm with two bend - 01 no. - Slot hole 50 x 12mm - 04 nos. done by machining. - Plate size 200 x 140 x 4mm - 1 No with two bend - Slot hole	2,640.00

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	50 x 12mm - 04 nos. done by machining - SS Bolt, Nut and Washer M10 x 25mm - 04 nos. - SS Bolt, Nut and Washer M8 x 25mm - 04 nos. After fabrication supplied to vessel. As per quotation No. 15767 S , item No.	
1828	FABRICATION OF SEA GRID :- One in no. Stbd. side grid fabricated and fitted to overall size 550mm x 185mm using 10mm thickness aluminium plate provided with 5 nos. grill flat bar size each 40mm x 6mm x 500mm long with 04 nos. drill hole diameter - 13mm. After painting fitted in bottom hull. As per quotation No. 15767 U , item No. 1	1,720.00
1829	SEA GRID WELDING REPAIR :- One in no. sea chest grid shifted to workshop. repaired by welding crack repairs by using yard supply consumables ,material and manpower . fitted in vessel bottom hull. As per quotation No. 15767 U , item No. 2	730.00
1830	ACCESS WORK FOR ENGINE ROOM , DG ROOM & EXHAUST AREA PAINTING :-	

~~Job has been cancelled.~~

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
1831	SUPPLY OF MATERIALS FOR SEARCH LIGHT LEAK REPAIR :- Rectified leak and fixed the search light by using yard fabricated & supplied 1 No. aluminum doubler plate with drill holes. Double plate size : 150 mm dia .thickness 5 mm - 1 No. Rubber gasket - 150mm dia X 3mm thick - 2 Nos. Rubber gasket - 120mm dia X 3mm thick - 1 Nos. Sika flex - 295 I - 01 No. SS Bolt M6 X length - 40mm.- 03 nos. As per quotation No. 15767 V, item No. 6	520.00
1832	FABRICATION & FITTING OF SPLIT AC SECUTING ARRANGEMENT Job has been cancelled.	
2200	LIFE BUOY SECURING ARRANGEMENT REPAIR :- 4 nos. existing damaged wood removed from life buoy securing Fixed with new yard supply wood with nut and bolts . Size ; 200 mm x 100 mm x 50mm. As per quotation No. 15767 C, item No. 1	770.00
2201	TO REARRANGE THE CRADLE SEATING CENTER KEEL PLATE RENEWAL LOCATION :-	1,110.00

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	Exsisting wooden seating removed from cardle in way of keel plate renewal area and provide two extra wooden blocks next to the plate renewal area. To provide the extra wooden block seating in aft area. As per quotation No. 15767 K , item No. 2	
2202	WOOD RENEWAL IN MAIN DECK :- One in number wood with two holes renewed and fixed with nuts in the main deck by yard supply material, man power & consumables.size: 330mm x70mm x 35mm. As per quotation No. 15767 W , item No. 4	725.00
2203	CEILING PANELS REMOVE & REFIT FOR SPLIT AC UNIT FITTING :- Job has been cancelled.	
2400	FO TANK CLEANING :- Tank manhole cover removed and later refitted with cover, ventilating tank using blower, Conduct gas free /man inspection by yard safety. As per quotation No. 15767 C, item No. 7	2,735.00
2500	GENERATOR FILLTER CAP RENEWAL :-	150.00

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	01 nos aluminum water filler cap fabricated new as per sample with major OD 46mm, 37mm long one end 1" BSP thread 13mm long other end 10 flat 19mm length. As per quotation No. 15767 C, item No.3	
2501	MAIN DECK STUD BOLT FITTING & WELDING :- Fabricated the stud as per the required size in machine shop .Removed deck wood arrangement, grinding the existing Aluminium Stud bolt location in main deck then fitting & welding by new yard supply Alloy stud and refit the wood with yard supply nuts.Total no. of stud : 10 no.s Size M20 Length:30 mm. As per quotation No. 15767 H , item No. 1	2,400.00
2502	ADDITIONAL JOB ENGINE ROOM SENSOR INSTALLATION :- 2 Nos. Nipples fabricated in brass by yard supply materials, consumables & man power and 3 retaping sensor threads for plug. Size : 1/2" dia. long 55mm. As per quotation No. 15767 W, item No. 1	610.00
5600	FIFI PUMP INSPECTION :- FIFI pump opened, inspected and checked the belt, pulley etc . found fault by yard mechanic team and reported. As per quotation No. 15767 C, item No. 4	342.00

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
5601	FIFI PUMP OVERHAULING : - Uninstalled the pump from ER and transport to workshop .open up the pump retify the fault by using manpower and tools. As per quotation No. 15767 D, item No. 4	4,820.00
5602	FIRE MONITOR :- 1 No. fire monitor disconnected, removed from position, brought to work shop, dismantled, and overhauled, monitor's swing gear checked and make proper working. Monitor returned to vessel and refitted in position. As per quotation No. 15767 E, item No. 1	3,800.00
6000	STBD ME SEA WATER COOLING PIPE WELDING REPAIR :- Sea Water cooling line size dia 2 " X 2 meter long S.S pipe line shifted from onboard to workshop and repair the damage area .Grinding branch joint and weld , doubler pipe weld on top of damage pipe and supply to client . As per quotation No. 15767 B, item No. 2	1,230.00
6001	GENERATOR CONNECTION RUBBER HOSE PIPE RENEWAL :- Generator connection rubber hose Id 14 mm removed and Fabricate	1,470.00

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	one no. Brass elbow by machine shop(from 17 mm brass rod) Both side hose gripping -1 No.	
	As per quotation No. 15767 B, item No. 3	
6002	STBD. ENGINE SHAFT PUMP HOSE RENEWAL :- Following sections from Main engine STBD side existing hoses removed and n new hoses fitted using owner's supplied hoses. Size 2 1/2" dia. x 700m long stainless steel brided rubber hose - 2 No. Size 2 1/2" dia. x 800m long stainless steel brided rubber hose - 1 No. Size 2 1/2" dia. x 400m long stainless steel brided rubber hose - 1 No. As per quotation No. 15767 E, item No. 2	390.00
6003	ME EXHAUST PIPE ELBOW OPEN FOR INSPECTION :- Remove insulation from Port side Main engine Exhaust elbow Dia 5" X 900 mm long with dia 200 mm jacket with 200 mm ID Rubber hose X 1500 mm long Removed and shifted to workshop . Cleaned of weld joint area for QC inspection . Old hose removed As per quotation No. 15767 H, item No. 5	2,616.00
6004	ELECTRIC PUMP OUTLET PIPE RENEWAL/ REPAIR :-	2,100.00

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	Engine room area existing damage Aluminum pipe dia 1.5 " X 600 mm long with Dia 2"sleve X 75 mm long and One Existing flange 1½". Reuse Fabricate new pipe, Fit and weld in position as same as before by using (yard Supply, material & consumable). Access work for remove emergency pipe line flange to flange pie dia 1.5" length 1500 mm Approx, and refit the same after the job completion. As per quotation No. 15767 H, item No. 6	
6005	MAIN ENGINE EXHAUST RUBBER HOSE PIPE RENEWAL(PORT) :- 2 nos. client supply exhaust rubber hose cut as per the existing hose size. Then, transfer from dry berth to Engine room. Fix the rubber hose from main engine exhaust Elbow to exhaust pipe by client supply clamps & nuts. As per quotation No. 15767 P, item No. 1	750.00
6006	EXHAUST PIPE PARTIAL RENEWAL :- Cut and removed the exsisting damage exhaust pipe.2 no.s exhaust pipe fabricated and fitted then welding along with exsisting pipe by yard supply material, manpower & consumbles. As per quotation No. 15767 U, item No. 3	1,800.00
6007	MAIN ENGINE EXHAUST RUBBER HOSE PIPE RENEWAL:(STBD) :- 2 nos. client supply exhaust rubber hose cut as per the	750.00

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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	existing hose size. then, transfer from dry berth to Engine room. Fix the rubber hose from main engine exhaust Elbow to exhaust pipe by client supply clamps & nuts.	
	As per quotation No. 15767 V, item No. 6	
6008	SEA CHEST STAINER VALVE REPAIR :- Job has been canceled.	
7000	GENSET ALTERNATOR SERVICING :- One in no. generator alternator to be disconnected, shifted to work shop dismantled and overhauled, windings re varnished and reassembled with new bearing and O-ring. Alternator to be returned to vessel, refitted and connected As per quotation No. 15767 , item No. 10	3,150.00
7001	MEGGER TEST :- Megger test carried out for all main and auxiliary power and lighting circuits and report to be submitted. As per quotation No. 15767 , item No.8	1,450.00
7002	RADIO CABLE INSIDE WHEELHOUSE RELOCATE :- Job has been cancelled.	

E & O.E

for QATAR NAVIGATION (Q.S.C)
SHIP REPAIR, FABRICATION & ENGINEERING DIVISION

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SHIP REPAIR & FABRICATION

Telephones

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Fax : 4771687



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BOURBON GULF WLL
Jaidah Tower, 1st Flr. DOHA QA 32245

INVOICE NO: SFWK/INV/012815/2021
DATE: 02/06/2021
EXPENSE A/C:
W/O NO: 21-011082 / 1
W/O REF: MDO21059

Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
7003	FIFI MONITOR ELECTRICAL MOTOR OVERHALING: (REVISED) :- 1 No. Electrical motor disconnected and remove and transport from onboard to workshop .Motor opened , cleaned, revarnished and baken in oven .Motor reassembled using owner supply bearings, tested and return back to vessel, refitted in position and reconnected. As per quotation No. 15767 L Rev , item No. 1	1,610.00
7004	ENGINE ROOM AND GENERATOR ROOM BLOWERS :- 2 engine room blowers, and 1 no. generator blower opened and shifted to work shop, overhauled and returned to boat, fitted in position and connected. As per quotation No. 15767 M, item No.1	3,750.00
7005	ENGINE SENSOR INSTALLATION (PORT & STBD) :- 2 Nos. owner supplied sensors installed in each main engines by yard manpower and to connect the cables from wheel house console to engine room's engine display unit by yard supply electric cable through conduct pipe and cover with foams. As per quotation No. 15767 N, item No.1	2,030.00

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Jaidah Tower, 1st Flr. DOHA QA 32245

INVOICE NO: SFWK/INV/012815/2021

DATE: 02/06/2021

EXPENSE A/C:

W/O NO: 21-011082 / 1

W/O REF: MDO21059

Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
7006	WHEEL HOUSE TOP SERACH LIGHT LEAKAGE REPAIR :- Job identified. Disconnected and removed search light. Clean that area. Welding job done. Refitted search light with marine silicone. Found satisfactory. As per quotation No. 15767 J, item No. 1	2,366.00
7200	MAIN DECK AC UNIT REPAIR: (PORT) :- AC unit bought to electrical workshop and marked all electrical connection. Compressor unit all copper pipes are removed, and compressor taken out from foundation to take out existing condenser from AC unit. Condenser unit sea water line removed from inlet & outlet. Upon removal of compressor unit, taken out existing sea water condenser unit from base of AC unit. Sea water cleaned by chemical. Repaired AC Condenser Unit & necessary copper pipe 7/8" - 1meter brazing done. 7/8" elbow 90 degree - 2 pcs also installed. After brazing leak test carried out & vacuum done on AC unit. Refilled gas and confirmed there are no leakage from system. AC unit shifted back to ship and installed. Sea water connection done. Started system and kept under observation. Found everything normal and satisfied system working condition. NOTE: Materials supplied by yard. As per quotation No. 15767 C, item No. 4	6,050.00
7201	NEW SPLIT AC FITTING AND CONNECTION IN CREW AREA :-	

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INVOICE NO: SFWK/INV/012815/2021
DATE: 02/06/2021
EXPENSE A/C:
W/O NO: 21-011082 / 1
W/O REF: MDO21059

Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	Job has been Cancelled	
7202	AC UNIT CHEMICAL CLEANING STBD :- Job has been Cancelled.	
9100	HAMILTON WATER JETS OVERHAULING :- Providing services of manpower (Mechanic, Fitter, welder, Rigger) to work under direct supervision of Client arranged specialist for overhauling of Jets with following rates A) MANPOWER:- A.1) MECHANICS:- Time :- QRs. 90.00 per hour x 54Hours = 4860 QRs. Over Time :- QRs. 90.00 per hour x 10 Hours x 1.25 = QRs. 1125.00.	5,985.00
9101	SERVICES OF MAN POWER :- Services of manpower (Mechanic, helper) to be provided to work under direct supervision of client arranged MAN technician. A) MANPOWER:- A.1) MECHANICS:-	945.00

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W/O REF: MDO21059

Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
	Friday/hoilday :- QRs. 90.00 per hour x 7 Hours x 1.5 = 945 QRs. .	
9102	MAIN ENGINE PUMP FITTING (STBD) :- Job has been Cancelled.	
9103	INTERCOOLER AND HEAT EXCHANGE PIPE:- Job has been Cancelled.	
9104	MAIN ENGINE COOLENT & ENGINE OIL ,FILTER RENEWAL(PORT) :- Job has been Cancelled.	
9105	MAIN ENGINE MANUAL REMOTE STOP TEST (PORT):- Job has been Cancelled.	
9106	MAIN ENGINE MANUAL REMOTE STOP TEST (STBD) :- Job has been Cancelled.	
9107	TROUBLE SHOOT THE GENERATOR START ISSUE :- Service of yard supply man power provided for trouble shoot the generator start issue and Tube light fitting Electrician, Mechanic, Fitter, welder, per man, per hour during normal	3,090.00

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W/O NO: 21-011082 / 1
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Vessel Name/Description : CREW BOAT "SURFER 19003"

Job No	Description	Line Amount
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workingtime

A) MANPOWER:-

A.1) ELECTRICIANS:-

Normal Time :- QRs. 90.00 per hour x 20Hours = QRs. 1,800.00.

Over Time :- QRs. 90.00 per hour x 4 Hours x 1.25 = QRs.
450.00.

Friday/holiday :- QRs. 90.00 per hour x 12 Hours x 1.5 = QRs.
810.00.

B) MATERIAL:-

2 FEET TUBE LIGHTS - 10 nos:- QRs 30.00

Note:-

Payment within 30 days net after that 1% interest shall be applied every month.

Encl:-

Copy of quotation and work completion reports.

Discount Allowed --> 15,647.00

Invoice Amount --> 297,291.00

(QAR - Two Hundred Ninety-Seven Thousand Two Hundred Ninety-One Only)

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for QATAR NAVIGATION (Q.S.C)
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