

## QATAR NAVIGATION (QPSC)

## SHIP REPAIR &amp; FABRICATION

## Telephones

Office : 4771690 / 4771695

Fax : 4771687



## INVOICE

Telex : 4206 DH

Cable : "NAVIGATION" Doha

Bank A/c: QNB Main Branch

P.O.Box 1000, Doha - Qatar

Swift Code : QNBAQAQA

QAR A/C No. 0013-000309-060

USD A/C No. 0013-000309-061

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HUDA OFFSHORE COMPANY

Al Muntazah Business Center, 7th Floor, Office No.  
6, Doha Doha QA 37504

INVOICE NO: SFWK/INV/012670/2021

DATE: 31/03/2021

EXPENSE A/C:

W/O NO: 21-011041 / 1

W/O REF: MDO 21025

Vessel Name/Description : LANDING CRAFT "HALEENA"

Job No	Description	Line Amount
	VESSEL ARRIVED : 13-02-2021. VESSEL DOCKED : 16-02-2021. VESSEL UNDOCKED : 02-03-2021. VESSEL SAILED : 02-03-2021.	
1100	BERTH PREPARATION, DOCKING AND UNDOCKING:-  Berth prepared, Vessel docked and later undocked.  As per our quotation No. EM 15692 Revised 3, item no. A.	11,200.00
1101	DOCK HIRE:-  Dock hire for 15 days.  QRs. 2,650.00. per day x 15 days = QRs. 39,750.00.  Based on our quotation No. EM 15692 Revised 3, item no. B.	39,750.00
1102	SERVICES:-  A) Disposal of galley garbage during period of dry-docking and alongside Shipyard's quay dated from 13/02/2021 to 02/03/2021.  (QRs. 275.00. per day x 18 days = QRs. 4,950.00).  Based on our quotation No. EM 15692 Revised 3, item no. E.  B) Shore power supply (3 phase, 415 volts, 50 Hz.) provided during drydock period including connection and disconnection.	17,865.00

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	(QRs. 500.00. per day x 15 days + QRs. 500.00 = QRs. 8,000.00).. Based on our quotation No. EM 15692 Revised 3, item no. F. C) Fire line provided during drydock period including connection and disconnection. (QRs. 200.00 per day x 15 days + QRs. 275.00 = QRs. 3,275.00). Based on our quotation No. EM 15692 Revised 3, item no. G. D) 4 No. Overboard discharge line provided. (QRs. 410.00. per piece x 4 pieces = QRs. 1,640.00). Based on our quotation No. EM 15692 Revised 3, item no. J.	
1150	BERTHING CERWS:-  Berthing crews provided during berthing of vessel alongside shipyard's quay dated 13-02-2021.  As per our quotation No. EM 15692 Revised 3, item no. C.	1,000.00
1151	WHARFAGE CHARGE :-  From 13-02-2021 to 15/02/2021.  (QRs. 1,000.00.00 per day x 3 days = QRs. 3,000.00). Based on our quotation No. EM 15692 Revised 3, item no. D.	3,000.00

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1152	ULTRASONIC THICKNESS GAUGING :-  857 spots Ultrasonic thickness gauging taken and report issued.  (QRs. 8.00 per spot x 820 spots = QRs. 6,560.00).  Based on our quotation No. EM 15692A Revised, item no. 5.	6,560.00
1153	MPI TESTING:-  MPI test carried out for all bottom insert plates weld joints.  Based on our quotation No. EM 15692I Revised, item no. 4.	3,500.00
1200	HULL TREATMENT:-  Under water area an approx. 1100 square meters treated and painted as follows. Hand scraped to remove marine growth. H. P. jet washed using with fresh water. Bottom 100% of area grit sweep to SA 1. Hosed down with fresh water. Flat Bottom Applied with 1 coat touch up coat of primer. Flat Bottom Applied with 1 coat of sealer. Flat Bottom Applied 1 coat of antifouling paint. Vertical Bottom Applied with 1 full coat of primer. Vertical Bottom applied with 1 Full coat of sealer. Tons Vertical Bottom applied with 1 Full coat of Antifouling 15 tons used grit/waste water which mixed with ferros, paint, oil and chemical, collection, transportation and safe disposal as per Qatar safety environment regulation in Mesaieed.	65,540.00

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Job No	Description	Line Amount
	Based on our quotation No. EM 15692D, item no. K.	
1201	SHIP'S MARKS:-  Existing draft marks repainted using client supplied paint.  As per our quotation No. EM 15692 Revised 3, item no. L.	3,800.00
1202	TOP SIDE AREA TREATMENT:-  Top side area including bulwark an approx. 510 square meters treated and painted as per client Client's instructions. H. P. jet washing using fresh water upto 2500 PSI. Apply 1 top coat paint. Covering of vertical underwater area.  As per our quotation No. EM 15692L, item no. 1.	11,282.00
1400	TAILSHAFT CLEARANCE:-  Port and stbd. shaft clearance checked recorded and report issued. Port and stbd. scaffolding arranged for access and later removed on completion of work.  As per our quotation No. EM 15692 Revised 3, item no. N.  (QRs. 1,800.00.+QRs. 1,500.00 =QRs. 3,300.00.	3,300.00
1401	RUDDER CLEARANCE:-	1,440.00

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Job No	Description	Line Amount
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Port and stbd. rudder clearance checked recorded and report issued.

As per our quotation No. EM 15692 Revised 3, item No.0.

1402	SEA SUCTION VALVES:-	7,135.00
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Port side main sea chest 4"Globe valve bonnet removed. Observed the valve condition is bad, rejected by client. And Client supplied new valve fitted back on position.

Port side main engine sea suction 3"globe valve bonnet removed and found in bad condition. Rejected by client.

Yard supplied new 3" globe valve fitted back on position.

Witnessed by chief engineer.

Stbd. side main engine sea suction 3"globe valve removed from location and brought to workshop, chemical clean and buffing done. Valve body blasted and painted. valve Lapping and blue matching carried out. Gravity test done, no leaks found.

witnessed by chief engineer and Yard QC. Valve shifted to on board and fitted back on position. Witnessed and accepted by chief engineer.

Port side Generator suction 2" gate valve removed from location and brought to workshop, chemical cleaned and buffed. Valve seat lapping done. Gravity test done. Found no leaks witnessed by vessel chief engineer and yard QC. Valve shifted to on board and fitted back on position. Witnessed and accepted by chief engineer.

chemical clean and buffing done. Bonnet assembled with yard supplied new gland packing. Witnessed by chief engineer. 4"and 5"Globe valve bodies cleaned in position.

2 Nos. 125mm dia. Butterfly valves removed and new valves fitted.

2 Nos. 100mm dia. Butterfly valves removed and new valves fitted.

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Job No	Description	Line Amount
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Witnessed by chief engineer. Valve seats lapping and blue matching done, inspected and accepted by chief engineer. Valve's bonnets are fitted back on position with yard supplied bolts and nuts Witnessed by chief engineer.

Based on our quotation No. EM 15692A Revised2, item No. 1.

(QRs. 7,572.00 Less QRs. 437.00 = QRs. 7,135.00).

1403	SEA CHEST & GRIDS:-	4,500.00
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5 Nos. sea grid removed. Later grids refitted on completion, each. Grit blast sea chest and grids to SA 2.

Based on our quotation No. EM 15692A Revised2, item no. 7.

(QRs. 900.00 per piece x 5 pieces = QRs. 4,500.00).

1404	RENEWAL OF PORT AND STBD. SHAFTS GLAND PACKING:-	1,724.00
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Port side tail shaft old gland packing (14mmX500mm)- 4nos and stbd side old gland packing (14mmX500mm) -5 nos removed by ship staff. As per chief engineer's instruction 16mm x 500mm -3 nos new gland packing installed at port side. And stbd side 16mm x 500mm - 4 nos new gland packing installed. Witnessed and accepted by chief engineer. 16mmx 6 Meters long gland packing supplied by yard.

Based on our quotation No. EM 15692K, item no.1.

1800	A) BOTTOM HULL INSERTS:-	8,792.00
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Job No	Description	Line Amount
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Existing damaged hull steel plates cropped and renewed as per below details.

FWD. ballast tank bottom steel insert port side plate size

800mm x 600mm x 15mm thick. - 01 No.

Plate size 600mm x 600mm x 10mm thick. - 1 No.

Port side chain plate area tank no. 6P existing damaged plate cropped and renewed to size 600mm x 600mm x 10mm thick. - 1No.

Engine room bottom plate ports side cropped and renewed as per below details.

Plate size 600mm x 600mm x 15mm thick - 1 No.

As per our quotation No. EM 15692 Revised 3, item No. P. QRs. 7,632.00).

B) ADDITIONAL WORK FOR INITIAL BOTTOM STEEL RENEWAL:-

2 Locations hole area cement block broken removed and area cleaned.

As per our quotation No. EM 1569G, item No. 1. (QRs. 1,160.00).

1801	WINCH DECK PLATE:-	6,660.00
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Port and stbd. side winch motor area transverse coaming plate cut and renewed. Size: 1810mm x 425mm x 10mm thick. - 2 Nos.

Flange plate size 1810mm x 50mm x 10mm thickness. - 02 nos.

Scaffolding arranged and removed later after the completion of fabrication and welding work.

As per our quotation No. EM 15692A Revised, item No. 2.

1802	WINCH MOTOR COVER:-	2,600.00
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Vessel Name/Description : LANDING CRAFT "HALEENA"

Job No	Description	Line Amount
	<p>2 Nos. winch motor cover fabricated, welded and fitted. Flange size 400mm O.D, 340mm I.D x 9mm dia. Drill holes 06 nos. -2 Nos. Motor cover body size 340mm O.D, 208mm long, using 03 mm thick G.I. sheet. - 02 nos. One end flange and other end fitted with 340mm O.D. expanded metal.- 02 nos</p> <p>As per our quotation No. EM 15692A Revised2, item No. 3.</p>	
1803	<p>ZINC ANODES:-</p> <p>A) Existing wasted zinc anodes removed and yard supplied 70 Nos. welded type zinc anodes size each 10.5 Kgs. Fitted and welded.</p> <p>(QRs. 330.00 per piece x 32 Nos. = QRs. 10,560.00.</p> <p>Based on our quotation No. EM 15692A Revised2, item No. 6.</p>	10,560.00
1804	<p>STBD. FWD. BOTTOM HULL INSERT :-</p> <p>Wasted bottom plate cut and removed in way of Stbd. side, Fwd. area. New insert plate fabricated, fitted and welded to size 1450mm x 1350mm x 10mm thickness - 1 No.</p> <p>AS per our quotation No. EM 15692D, item No. 1.</p>	3,423.00
1805	<p>RENEWAL OF WASTED BOTTOM AND SIDE SHELL PLATES:-</p> <p>Wasted bottom and side shell steel insert cut and renewed as follows.</p>	13,868.00

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Job No	Description	Line Amount
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Tank No: 3 port side shell plate size 1600mm x 800mm x 10mm thickness - 1 No.  
 Tank No: 2, port side shell plate size 600mm X 600mm X 10mm thickness 1 No.  
 Tank No: 03 Stbd. Side shell plate size 600mm X 600mm X 10mm thick. Tank no. 03 Stbd center bottom plate - 600mm x 600 mm x 10mm thickness - 2 Nos. Scaffolding arranged at port and stbd. 3 Location and later removed on completion.

As per our quotation No. EM 15692F, item No. 1.

1806	1) MANHOLE LANDING RENEWAL:-	5,090.00
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1 No. manhole cover landing cut removed and new landing fabricated and welded using 20mm thickness plate provided with 14 Nos. drill holes and stainless steel studs and nuts. Stainless steel stud bolt- M 16 x 50mm long provided with washer and nut.- 14 nos.  
 Scaffolding arranged inside tank and later removed on completion.

Based on our quotation No. EM 15692A, item No. 2.  
 (QRs. 210.00+QRs. 2,830.00+QRs. 350.00+QRs. 1,200.00 = QRs. 4,590.00).

2) FABRICATION OF MANHOLE COVER:-

1 no. New manhole cover fabricated and fitted Over all size 440mm x 750mm x 8 mm thick. Provided with 14 nos. holes and one brief case handle. M.S. round bar for handle - 16mm dia. x 500mm long. 3/4" Pipe pieces (50mm long) - 02 nos.

Based on our quotation No. EM 15692A, item No. 4. (QRs.

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Job No	Description	Line Amount
	500.00).	
1807	<p>RENEWAL OF WASTED BOTTOM AND SIDE SHELL PLATES:-</p> <p>Wasted bottom and side shell steel insert cut and renewed as per below size.</p> <p>Stbd. side shell plate size 600mm x 600mm x 10mm thickness - 1 No.</p> <p>Stbd. side shell plate size 600mm x 600mm x 10mm thickness - 1 No.</p> <p>Port side shell plate size 600mm x 600mm x 10mm thickness - 1 No.</p> <p>Port bottom plate size 600mm x 600mm x 10mm thickness - 1 No.</p> <p>Port bottom plate size 600mm x 600mm x 10mm thickness - 1 No.</p> <p>Port side shell plate size 900mm x 600mm x 10mm thickness - 1 No.</p> <p>Scaffolding arranged at port and stbd. later removed on completion.</p> <p>Damaged hull plate cropped, prepared inside bevel, new plate cut as per above size, prepared bevel for inside joint.</p> <p>Scaffolding arranged at port and stbd. 2 Location and later removed on completion.</p> <p>As per our quotation No. EM 15692H , item No. 1.</p>	15,050.00
1808	<p>RENEWAL OF WASTED BOTTOM PLATES:-</p> <p>Wasted and holed plates cut and removed. Edges prepared for new fit up. Following plates fabricated fitted and welded.</p> <p>Port. side Bottom plate size 1100mm x 1100mm x 10mm thickness - 1 No.</p> <p>S5tbd. side Bottom plate size 950mm x 700mm x 10mm thickness -</p>	9,890.00

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Vessel Name/Description : LANDING CRAFT "HALEENA"

Job No	Description	Line Amount
	1 No. Stbd. side Bottom plate size 800mm x 600mm x 10mm thickness -	
	1 No. Stbd. side Bottom plate size 600mm x 600mm x 10mm thickness -	
	1 No. As per our quotation No. EM 15692I Revised, item No. 1.	
1809	TOP SIDE AREA SIDE SHELL PLATE INSERT:-  Damaged side shell plate in way of port side tank No. 3 cropped, removed, new plate fabricated fitted and welded to size 1250mm x 1150mm x 10mm thickness. Tank inside scaffolding arranged for access and later removed on completion. Port side scaffolding arranged for access and later removed on completion.  As per our quotation No. EM 15692O Revised, item No. 1.	4,520.00
2500	REMOVAL OF BROKEN BOLT FROM TAILSHAFT SEAL PACKING AREA :-  1 No. broken bolt drilled out from engine room shaft seal area.  As per our quotation No. EM 15692E, item No. 2.	960.00
6000	SUPPLY OF VALVE AND MODIFICATION OF PIPES:-  1 No. 3" dia. cast iron globe valve supplied.  Main engine Sea water Suction line Removal and renewal material details as per below.	3,272.00

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W/O NO: 21-011041 / 1

W/O REF: MDO 21025

Vessel Name/Description : LANDING CRAFT "HALEENA"

Job No	Description	Line Amount
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Port side Dia 3 " pipe 1.5 meter long removed and provide two New flanges weld (by certified welder) to existing pipe as suitable to new valve dimension Dia  
STBD side Dia 3 " pipe 1.5 meter long removed and after valve servicing refit in same location.= 01 nos. M12 X 50 mm long Bolt and nut = 24 nos 2" Gasket = 06 nos.

based on our quotation No. EM 15692H, item No. 2.  
(QRs. 6,544.00 Less QR. 3,272.00).

6001	A) DG #2 SUCTION PIPE:-	9,827.00
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Section of DG #2 pipe renewed to size 2" dia., sch 80 ms pipe x 2600mm long provided with 2 Nos. bends and 4 Nos. flanges.  
Section of DG #2 strainer connecting pipe renewed to size 2" dia., sch 80 ms pipe x 900mm long provided with 2 Nos. bends and 2 Nos. flanges.  
Section of DG #2 strainer connecting pipe renewed to size 2" dia., sch 80 ms pipe x 250mm long provided with 1 Nos. bend and 1 Nos. flange.  
Section of DG #2 strainer connecting pipe renewed to size 2" dia., sch 80 ms pipe x 300mm long provided with 2 Nos. bend and 2 Nos. flanges.

As per our quotation No. EM 15692E, item No.1. (QRs. 7,772.00).

B) RENEWAL OF GENERATOR SUCTION PIPE:-

One section of damaged generator suction pipe renewed to size 2" dia., sch 80 ms pipe x 500mm long provided with 1No. Branch and total 3 Nos. flanges.

As per our quotation No. EM 15692K, item No. 2. (QRs.

E &amp; O.E

for QATAR NAVIGATION (Q.S.C)

SHIP REPAIR, FABRICATION &amp; ENGINEERING DIVISION

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## QATAR NAVIGATION (QPSC)

## SHIP REPAIR &amp; FABRICATION

## Telephones

Office : 4771690 / 4771695

Fax : 4771687



## INVOICE

Telex : 4206 DH

Cable : "NAVIGATION" Doha

Bank A/c: QNB Main Branch

P.O.Box 1000, Doha - Qatar

Swift Code : QNBAQQA

QAR A/C No. 0013-000309-060

USD A/C No. 0013-000309-061

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HUDA OFFSHORE COMPANY

Al Muntazah Business Center, 7th Floor, Office No.

6, Doha Doha QA 37504

INVOICE NO: SFWK/INV/012670/2021

DATE: 31/03/2021

EXPENSE A/C:

W/O NO: 21-011041 / 1

W/O REF: MDO 21025

Vessel Name/Description : LANDING CRAFT "HALEENA"

Job No	Description	Line Amount
	2,055.00).	
6002	<p>SUPPLY OF BUTTERFLY VALVES AND MODIFICATION OF PIPES:-</p> <p>Following Butterfly valves supplied.</p> <p>Port and stbd. main suction line strainer area Cast iron Butterfly valve size 125mm dia. (PN16) - 2 Nos.</p> <p>Port and stbd. suction line strainer Cast iron Butterfly valve size 100mm dia. (PN16) - 2 Nos.</p> <p>2 Nos. 5" dia. pipes removed and each pipes one end flange cut removed new flange fabricated and welded to accommodating new valves.</p> <p>2 Nos.</p> <p>2 Nos. 4" dia. stub pipes and 1 No. 5" dia. stub pipe fabricated and fitted in way of strainers.</p> <p>Based on our quotation No. EM 15692J, item No. 1. (QRs. 9,652.00 Less QRs. 1,776.00 = QRs. 7,876.00).</p>	7,876.00
6003	<p>MODIFICATION OF SUCTION PIPES:-</p> <p>Following modification carried out for accomodating of Owners supplied new valves.</p> <p>Port side 2 Nos. spool pipes removed (2 Nos. 5" dia. and 2 Nos. 4" dia. ) each spool pipes one side flange cut new flanges fabricated and welded to suit to ve valves and pipes refitted.</p> <p>Sea chest body damage stud bolt removed from position = 08 Nos. New SS stud bolt fix in position size M16 X 65 mm long with nut = 08 Nos.</p>	5,652.00

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6, Doha Doha QA 37504

INVOICE NO: SFWK/INV/012670/2021

DATE: 31/03/2021

EXPENSE A/C:

W/O NO: 21-011041 / 1

W/O REF: MDO 21025

Vessel Name/Description : LANDING CRAFT "HALEENA"

Job No	Description	Line Amount
	As per our quotation No. EM 15692I Revised, item No. 2.2 (QRs. 8, 352.00 Less QRs. 2,700.00 = QRs. 5,652.00).	
6004	REMOVAL AND REFITTING OF STRAINER HOUSINGS:-  4 Nos. Port side strainer housing removed for access work of valve renewal , after replace of valve strainer refit.  As per our quotation No. EM 15692I Revised, item No. 3.	2,700.00
6005	ACCESS WORKS FOR VALVE RENEWAL:-  Following access work for renewal of valves. Port side 2" pipe remove and refit -- 3 Nos. Port side 2" loop pipe remove and refit - 3 meter long - 1 No. 2 " dia. pipe with one valve removed and refit 1 No. PORT side platform removal and angle 65 x 65 cut and after renewal of valves angle weld approx. 1.5 Sq meter both side. Checkered plate removed and refit  As per our quotation No. EM 15692N, item No. 1.	3,430.00
6006	PORT AND STBD. TAILSHAFT GLAND COOLING PIPES :-  Damaged piperenewed as follows. Broken pipe removed by drilling tapping thread re tapped and new pipe fabricated and fitted in position using GI Elbow 90° threaded type - 2 Nos. GI Nipple threaded type - 4 Nos. 1 Inch flange 2 Nos. 1" dia. threaded pipe 50 mm long - 2Nos. 1" dia. brass gate	1,730.00

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for QATAR NAVIGATION (Q.S.C)

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HUDA OFFSHORE COMPANY

Al Muntazah Business Center, 7th Floor, Office No.  
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INVOICE NO: SFWK/INV/012670/2021

DATE: 31/03/2021

EXPENSE A/C:

W/O NO: 21-011041 / 1

W/O REF: MDO 21025

Vessel Name/Description : LANDING CRAFT "HALEENA"

Job No	Description	Line Amount
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valve threaded type.- 2 No.

As per our quotation No. EM 15692P, item No. 1.

7000

RENEWAL OF GENERATOR WIRING:-

4,751.00

Services of electrician provided to replacing of Port side  
Generator engine wiring. Following materials supplied for port  
side generator wiring.

Battery Cable - 24 Meters.

Battery terminal - 2 Nos.

Battery Cable lug - 2 Nos.

SW cable size 2.5 x 2 Core - 24 Meters.

SW Cable lug - 20 Nos.

Cable ferrule size 2.5 - 6 Nos.

Cable tie - 1 No. Insulation tape - 2 Nos.

Following Material supplied by Client. Volt meter 50-500 - 1

No. Amp meter 200Amps. - 1 No. KW meter 150Kw - 1 No.

As per our quotation No. EM 15692A Revised, item No. 4.

8000

PROPELLERS POLISHING:-

4,000.00

Port and stbd. main propellers cleaned and polished.

As per our quotation No. EM 15692 Revised 3, item No. M.

Note:-

QRs. 40,000.00 has been received as an advance payment, remaining amount

QRs. 235,622.00 paid dated 2-Mar-2021.

E &amp; O.E

for QATAR NAVIGATION (Q.S.C)

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HUDA OFFSHORE COMPANY

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INVOICE NO: SFWK/INV/012670/2021

DATE: 31/03/2021

EXPENSE A/C:

W/O NO: 21-011041 / 1

W/O REF: MDO 21025

Vessel Name/Description : LANDING CRAFT "HALEENA"

Job No	Description	Line Amount
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Encl:-

Copy of our quotation No. EM 15692 Revised 3 by Email dated 02-02-2021.  
 Copy of our quotation No. EM 15692A by Email dated 13-02-2021.  
 Copy of our quotation No. EM 15692A Revised2 by Email dated 17-02-2021.  
 Copy of our quotation No. EM 15692D by Email dated 17-02-2021.  
 Copy of our quotation No. EM 15692E by Email dated 20-02-2021.  
 Copy of our quotation No. EM 15692F by Email dated 20-02-2021.  
 Copy of our quotation No. EM 15692G by Email dated 21-02-2021.  
 Copy of our quotation No. EM 15692H by Email dated 21-02-2021.  
 Copy of our quotation No. EM 15692I Revised by Email dated 22-02-2021.  
 Copy of our quotation No. EM 15692J by Email dated 23-02-2021.  
 Copy of our quotation No. EM 15692K by Email dated 25-02-2021.  
 Copy of our quotation No. EM 15692L by Email dated 25-02-2021.  
 Copy of our quotation No. EM 15692N by Email dated 27-02-2021.  
 Copy of our quotation No. EM 15692O Revised by Email dated 28-02-2021.  
 Copy of our quotation No. EM 15692P by Email dated 01-03-2021.  
 Copy of your E-mails.

Discount Allowed --&gt; 30,625.00

Invoice Amount --&gt; 275,622.00

(QAR - Two Hundred Seventy-Five Thousand Six Hundred Twenty-Two Only)

E &amp; O.E

for QATAR NAVIGATION (Q.S.C)

SHIP REPAIR, FABRICATION &amp; ENGINEERING DIVISION

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