

QATAR NAVIGATION (QPSC)
SHIP REPAIR & FABRICATION

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QAR A/C No. 0013-000309-060
USD A/C No. 0013-000309-061

INVOICE

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CASH CUSTOMER S & F

Qatar Navigation - Doha - Qatar DOHA QA 153

INVOICE NO: SFWK/INV/012588/2021

DATE: 06/01/2021

EXPENSE A/C:

W/O NO: 20-010933 / 1

W/O REF: MLY20241

Vessel Name/Description : YACHT "TAJ-61"

Job No	Description	Line Amount
1800	REPAIR OF EXHAUST PIPE:- Special jig fabrication for both pipes. Cutting and removal of insulation. Cleaning of exhaust pipes. QC inspection. Machining of both exhaust jackets to be done. Fabrication of new jacket internal pipes and plates to be done. Fit up and weld the fabricated pipes and plates inside jacket and remove the corroded ones. Hydro test of exhaust jacket and issue test report by QC. Fit-up of jacket to exhaust pipes by tack welding. Shifting of exhaust pipes to vessel for position check. Return exhaust pipes in shipyard and carry out final weld. DP test and final inspection by QC to be carried out. Supply and installation of insulation. Delivery to yacht in marina. As per our quotation EM 15639-1 Encl:- Copy of quotation and work completion report.	14,800.00

Invoice Amount --> 14,800.00

(QAR - Fourteen Thousand Eight Hundred Only)

E & O.E

for QATAR NAVIGATION (Q.S.C)
SHIP REPAIR, FABRICATION & ENGINEERING DIVISION

This is a computer generated invoice and no signature/stamp required.
Any discrepancy on this document should be notified to us within 3 working days from the receipt of the document.

MILAHA

SHIP REPAIRING AND FABRICATION DIVISION - WORK COMPLETED REPORT

SF-DT-016

PROJECT NAME : YACHT TAJ-61-10933

Date Work Commenced : 28/10/2020

WORK ORDER NO. MLY 20241/20-010933

Date Work Completed :

CLIENT : Mr. Sajed Sulaiman

JOB NO.

DESCRIPTION OF WORK CARRIED OUT

1800-10933 REPAIR OF EXHAUST PIPE:-

- Jig fabrication for both pieces.
- Cutting and removed of insulation.
- Cleaning of exhaust pipes.
- Inspection done by QC
- Machining work done of both jackets.
- Fabrication of pipes for jackets with 3mm SS sheet, size cone with OD 170mm, fit-up and welding done
- Fit-up of pipes in jackets.
- Welding work with TIG machine.
- Hydro testing done of jackets with 2bar
- Inspection by QC and report issued
- Fit-up of jackets with exhaust pipes.
- Shifting of exhaust pipes to vessel for mock-up check.
- Return exhaust pipes in shipyard and weld.
- DP test and final inspection by QC and report issued
- Supply and installation of insulation.
- Shifted exhaust pipes on board and installed.

dia 205 and long 240mm with one side

MILAHA
S & F

PROJECT MANAGER :

SIGNATURE :

NAME : Georgian Calin

DATE : 03-11-2020

SUPERVISOR / FOREMAN :

SIGNATURE :

NAME : Aziz Ahemed

DATE : 03-11-2020

OWNER'S
REPRESENTATIVE

SIGNATURE :

NAME :

DATE :

Revision 2.0

Issue Date 10/03/2019

This copy is uncontrolled and authorized

VESSEL NAME: M.Y. "TAJ 61"

REF NO: EM 15639-1

DATE: 29-10-2020

#	DESCRIPTION	UNIT PRICE (QRs)	TOTAL PRICE (QRs)
1	EXHAUST PIPE		14,800
1.1	Exhaust pipe repair		14,800
	Special jig fabrication for both pipes.		
	Cutting and removal of insulation.		
	Cleaning of exhaust pipes.		
	QC inspection.		
	Machining of both exhaust jackets to be done.		
	Fabrication of new jacket internal pipes and plates to be done.		
	Fit up and weld the fabricated pipes and plates inside jacket and remove the corroded ones.		
	Hydro test of exhaust jacket and issue test report by QC.		
	Fit-up of jacket to exhaust pipes by tack welding.		
	Shifting of exhaust pipes to vessel for position check.		
	Return exhaust pipes in shipyard and carry out final weld.		
	DP test and final inspection by QC to be carried out.		
	Supply and installation of insulation.		
	Delivery to yacht in marina.		
	Notes:		
	Excluding insulation thermos painting.		
	Excluding and other repairs or supply of material than mentioned above.		
	TOTAL AMOUNT QUOTED UNDER BLOCK PRICE		14,800

