

## QATAR NAVIGATION (QPSC)

## SHIP REPAIR &amp; FABRICATION

## Telephones

Office : 4771690 / 4771695

Fax : 4771687



## INVOICE

Telex : 4206 DH

Cable : "NAVIGATION" Doha

Bank A/c: QNB Main Branch

P.O.Box 1000, Doha - Qatar

Swift Code : QNBAQAQA

QAR A/C No. 0013-000309-060

USD A/C No. 0013-000309-061

Page: 1 / 14

106734

ALFARDAN MARINE SERVICES

Al Funduq Street, West Bay, Doha Doha QA 9948

INVOICE NO: SFWK/INV/013062/2021

DATE: 24/11/2021

EXPENSE A/C:

W/O NO: 20-010858 / 3

W/O REF: MDY20173

Vessel Name/Description : DHOW "SHAMEKH"

Job No	Description	Line Amount
1100	<p>STEEL FABBRICATION:-</p> <p>Main keel and cross members I beams repair &amp; welding Jobs:-</p> <p>Keel steel beam lower side area to be supported with angle section by welding, supported area to be chipped, cleaned by steel brush and painted with two coats of primer.</p> <p>Angle size 150 x 100 x 6mm - 30Mtrs.</p> <p>Angles will fabricate with MS plate 6mm.</p> <p>03 nos. Cross members I beams repair &amp; welding.</p> <p>Channel 100 x 75 - Approx. 10m, MS plate 10mm x 200 x 200 - 06 nos.</p> <p>Fwd. area beam extension fabricate, fit-up and weld.</p> <p>Beam will be inhouse fabricate size 520 x 300 x web 8mm x flange 10mm - 2500mm long.</p> <p>As per our quotation EM15538 A5, item 1.1</p>	67,000.00
1102	<p>BOW PLATE:-</p> <p>Anchor and bow stem metal plate to be removed and refitted back on completion of wooden work.</p> <p>Shaft bracket plate</p> <p>P-bracket plate to be removed and refitted back on completion of wooden work.</p> <p>As per our quotation EM15538 A5, item 1.2 &amp; 1.3</p>	38,000.00
1152	GREY WATER HOLDING TANKS:-	22,500.00

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Page: 2 / 14

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Vessel Name/Description : DHOW "SHAMEKH"

Job No	Description	Line Amount
	One No SS 316 holding grey water tanks, capacity 900 lts. to be fabricated, tested, shifted to the dhow, fixed in position and connected to the pipework. Drawing to be prepared by shipyard and approved by client prior starting the construction.  As per our quotation EM15538 A5, item 1.4	
1153	<p>PIPING MODIFICATION:-</p> <p>Engine and tanks room piping modification:-</p> <p>Sea suction line need to be fabricated as per new location IWO engine room new root for both generator, port &amp; Stbd side. All material to be Stainless steel 316L.</p> <p>Port &amp; STBD Main engine sea suction line need to modify as align to Main engine. and Provide 02 nos. flanges to each line for easy access, removable type. Removable type. 2 ½" pipe - port &amp; Stbd sides to be fabricated. All material to be Stainless steel 316L.</p> <p>Port side main engine sea water discharge pipe which is going to overboard line to be renewed. 3", M.S. pipe, 07mtr. Long, 09 nos. bend and 09 nos. flanges. - 01 In the Same Overboard line re-rout pipe coming from main engine Muffler to overboard. 2", M.S. pipeline, 05 metre. Long. 04 no's flange. - 01 All material to be Mild Steel.</p> <p>Main engine stbd. Sea water discharge pipe renewal from manifold to overboard. M.S. Pipe, 3" dia. 05 mtr. Long. 07 bend and 09 nos. flanges.</p>	167,800.00

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Page: 3 / 14

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Vessel Name/Description : DHOW "SHAMEKH"

Job No	Description	Line Amount
	<p>Main engine overboard line connected to same discharge line. 2" dia. M.S. pipe, 01 mtr. Long, 03 bend and 02 flange. Main engine muffler discharge line to overboard line modification and straight connect to overboard line to be done. All material to be Mild Steel.</p> <p>Fresh water pump relocation. 1 ¼" pipe . Fresh water pump need to rotate as suction discharge inboard side, Pump foundation to be cut and rotate, same pipe and fitting to be use, If necessary, provide new fittings and pipe. All material to be Stainless steel 316L.</p> <p>New Manifold fabricate 2" or 2½" for all bilge suction. SS Pipes branches for bilge suction x 5 No., black and grey water X 2 No. , (Dia 2" branches = 03 and 1½"=04 ). 2" Ball valve X 03 No. , 1 ½" Ball valve X 04 No. , 1" Ball valve X 01 No. , 1 ½" flange X 04 No. Both side flange. Portable suction with valve- 1". All bilge lines need to connected to manifold with required necessary fittings. All material to be Stainless steel 316L.</p> <p>Engine room Bilge and fire pump renewal. New pipeline to be fabricate as per pump requirement. Black water tank to be removed and cancel all the connection pipeline. Fabrication and installation of pumps foundation plate and pumps connection. All material to be Stainless steel 316L.</p> <p>Complete and re-connect pipes to partially completed manifold by client Tank room aft bilge suction line need to fix, penetrate in plate, and provide new spare piece with both side flange.</p>	

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Page: 4 / 14

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Job No	Description	Line Amount
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Tank room centre bilge line need to be fixed.  
 Bilge suction line to be fabricated and penetration to be done through BHD.  
 All material to be Stainless steel 316L.

Fresh water tank connection pipe need to modified.  
 Dia 1¼" hose ,04 Flanges to be fix for easy access.  
 All material to be Stainless steel 316L.

Stbd, side chiller sea suction line.  
 2" S.S. pipe, 1.5 mtr long, one side hose connector and other side 02 flange to connect the filter.  
 All material to be Stainless steel 316L.

Port and stb tank room area diesel filling line shifting  
 Passing the plc. pipes dia 2" pipe approx. 3 meter long open and extend the width 200 mm then fix back.  
 Diesel tank port and stb interconnecting line need to fix expansion bellow with flanges to reduce vibration.  
 Material supply for above scope.

As per our quotation EM15538 A5, item 2

1158	UNDERWATER AREA HIGH PRESSURE WASH:-	3,600.00
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Under water area high pressure jet washing by using fresh water upto 2500 PSI (360 Sq.m).  
 Hard Scarping to remove marine growth per Sq.m  
 Hose down with fresh water, per Sq.m

As per our quotation EM15538 O, item no 1

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Page: 5 / 14

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Job No	Description	Line Amount
1159	GRP LAMINATION WORK:-  Hull and deck lamination work by client preferred sub-contractor (Cruise Marine) Underwater area complete hull lamination as per details attached to this quotation to be carried out by Client's preferred sub-contractor "Cruise Marine". Deck area front side fiberglass repairs. Bathroom shower base repair. Cabin area fiber cracks repair and paint touch up.  As per our quotation EM 15538K, item 1.1	239,760.00
1160	Not Done.	
1202	RUDDERS BLASTING:- (PORT & STBD)  2 No's Rudders to be full garnet blasting to SA 2.  As per our quotation EM15538 F, item 1	1,600.00
1203	P BRACKETS BASE PLATE BLASTING:- (PORT & STBD)  2 No's P brackets base plate to be full garnet blasting to SA 2.  As per our quotation EM15538 F, item 2	1,425.00
1350	ANCHORS CHAIN BLASTING & PAINTING:- (PORT & STBD):-  <del>Anchors' chains to grit blasting.</del>	10,875.00

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Job No	Description	Line Amount
	Apply one black coat and marking with red paint by client supply paint composition.	
	As per our quotation EM15538 F, item 3	
1351	ANCHORS' BASE PLATES PAINTING:--(PORT & STBD)	4,000.00
	2 No's Anchors base plates to be full grit blasting to SA 2.	
	2 No's Anchors base plates to be full painting.	
	As per our quotation EM15538 F, item 4	
1352	ANCHORS' WINCHES ASSEMBLY UNIT:	5,900.00
	Anchors' winches Assembly unit to be full grit blasting to SA 2.	
	Apply one primer coat & two white coat with client supply paint composition.	
	As per our quotation EM15538 F, item 5	
1400	CANOPY FRAME REPAIR:	5,900.00
	Cut and remove the existing damaged MS pipe.	
	Fabricate new pipe as per the existing by using yard supply M.S pipe .	
	Fit and weld by using yard consumables and man power.	
	As per our quotation EM15538 F, item 6	

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Page: 7 / 14

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Vessel Name/Description : DHOW "SHAMEKH"

Job No	Description	Line Amount
1401	FWD BOW PLATES POLISH:  2 No. Bow plates to be polish by yard supply manpower & consumables.  As per our quotation EM15538 F, item 6	5,375.00
1402	PORT HOLE SHIELDS POLISH :  6 No. port holes' shield to be clean, polish & apply clear coat.  As per our quotation EM15538 F, item 7	4,375.00
1403	THRU HULL FITTINGS FABRICATION:  19 No. SS 316L hull fittings with nuts & washers fabrication as per the provided drawing by client using yard supply material and manpower. Size : 1 1/12 inch - 14 No's, 2 inch - 3 No's and 2 1/2 inch - 2 no's Installation of 19 No. hull fittings in their locations as currently existing by yard manpower .  As per our quotation EM15538 F, item 8	43,505.00
1405	STERN TUBES REPAIR :  2 No. Stern tubes' damaged thread to be repaired and clean the internally and externally by yard supply manpower and consumables.	6,000.00

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Job No	Description	Line Amount
	As per our quotation EM15538 F, item 9	
1406	RUDDERS STOCKS BEARINGS RENEWAL:	10,950.00
	Removing the existing 2 No. rudders' bushes and replace them with yard supply new bearing by yard manpower . Supply, machine and install of new rudders stocks' Thordon bearings.	
	As per our quotation EM15538 F, item 10	
1407	STERN TUBES BEARINGS RENEWAL :	14,375.00
	Removing the existing 2 No. stern tubes bearings and replace them with yard supply new bearing by yard manpower . Supply, machine and install of new stern tubes Thordon bearings.	
	As per our quotation EM15538 F, item 11	
1408	P-BRACKETS BEARINGS RENEWAL :	18,800.00
	Removing the existing 2 No. rudders' bush and replace them with yard supply new bearing by yard manpower . Supply, machine and install of new P-brackets Thordon bearings.	
	As per our quotation EM15538 F, item 12	
1800	GREY WATER SEATING ARRAGEMENT FABRICATE & MOUNT :	5,500.00
	<del>1 No. SS Tank Foundation to be fabricate by using yard supply</del>	

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Page: 9 / 14

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Job No	Description	Line Amount
	.Transport the fabricated foundation to onboard by yard manpower. Then fit and weld the foundation as per client request location . Place the client supply Grey water tank above the foundation fit and weld with FB for stiffing.. Material : SS Angle 50 x 50 x6 mm - length 6 mtrs; SS Fb 150mm x 3mm length -3 mtrs.  As per our quotation EM15538 H2 , item 1	
1801	BLACK WATER SEATING ARRAGEMENT FABRICATE & MOUNT :  1 No. SS Tank Foundation to be fabricate by using yard supply material, consumble. Transport the fabricated foundation to onboard by yard manpower. Then fit and weld the foundation as per client request location . Place the client supply Grey water tank above the foundation fit and weld with FB for stiffing.. Material : SS Angle 50 x 50 x6 mm - length 6 mtrs; SS Fb 150mm x 3mm length -3 mtrs.  As per our quotation EM15538 H2 , item 2	5,500.00
1802	BLACK WATER GAUGE PIPE REMOVE & REFIT:  2 Nos existing Manual gauge pipe to be cut and remove by yard manpower. Fit back and weld the same pipes as per client request location in same tank with yard consumables. <del>Block the hole in existing pipe removed location with yard</del>	1,725.00

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Job No	Description	Line Amount
	supply material and consumables. As per our quotation EM15538 H2 , item 3	
1804	MISC REPAIRS:-  Service of carpenter Service of marine carpenter for a duration of 9 days including consumables.  WOODEN BLOCKS:- Replacement of wooden blocks Removal of 16 nos. wooden side blockes and fit back after completion of GRP work. Removal of 13 nos. wooden keel blockes and fit back after completion of GRP work. Design and fabricate of two nos. adjustable steel screw jack stands for keel support during blocks removal.  WINDLASS:- Windlass foundation Fabrication and installation of windlass foundation plate on deck with dimentions 1200 mm X 2400 mm and 5 mm thickness as per template.  BOLLARDS:- Midship bollards reinforcement Fabrication and installation of 2 nos. additional SS plates to be installed below midship stb bollards with dimentions 760 mm X 290 mm, thickness 6 mm and 1340 mm X 200 mm, thickness 6 mm.  P-BRACKET:- P-bracket modification	195,625.00

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Job No	Description	Line Amount
	Port and Sstb P-brackets supports to be cutted, grinded, machined and welded as per client representative direction and supervison.	
	WASHING:- Full high pressure washing of the Dhow High pressure washing with fresh water the complete dhow exterior.	
	SCAFFOLDING:- Scaffolding extention Scaffolding to be extended 3 meters hight than existing.	
	OVERBOARD DISCHARGE Bilge, black and grey water discharge Machining of 1 no. 4" SS female thread socket for bilge water discharge. Modification of crew cabin black and grey water discharge. Sea suction pipe welding.	
	FIRE HYDRANT Fire hydrant valve Modification of bow area fire hydrant valve.	
	STRUCTURE BEAM Structure H beam washer Structure H beam washers welding.	
	PIPES MODIFICATION Sea water pipes modification Sea water pipes modification after installation of sea chest.	
	UNDER WATER GRILL Under water grill fabrication <del>Fabrication of 2 nos. underwater grill as per client direction.</del>	

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Job No	Description	Line Amount
	RUDDER Rudder shafts Repair of 2 nos. rudder shafts  BOW PLATE Bow plate modification SS Bow plate extension  SUPPLY OF MATERIAL Supply of store material Supply of 125 nos. SS 6mm dia x 40mm length. Supply of 3 meters 4mm thickness rubber.  As per our quotation EM15538 M3	
1805	FIRE PUMP SEA WATER SUCTION PIPE LINE:-  Port fire pump sea water suction pipe line modification Job included in quotation ref. EM 15538 A5  CHILLER SEA SUCTION PIPE LINE:- Stb chillers sea suction pipe line modification D?a 2" SS pipe Sch80 X 100 mm long with one side thread and one ss flange to be fabricated.  MAIN ENGINE SEA SUCTION LINE:-  Main engine sea suction line modification Job included in quotation ref. EM 15538 A5  SUPPLY OF PARTS:-  Supply of below parts 20 nos. SS 16mm bolts for zinc anodes.	26,986.00

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Page: 13 / 14

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Vessel Name/Description : DHOW "SHAMEKH"

Job No	Description	Line Amount
	08 nos. SS 25mm bolts for main channel. 03 nos. SS 4" spool. 06 nos. SS 2" studs. 08 nos. SS 1 1/2" studs. 03 nos. brass 100 mm nuts. 14 nos. SS 90mm washer. 14 nos. 2" valves. 01 no. SS hinge. 02 nos. SS 190mm flange. 01 no. SS flange to plate welding.  CREW CABIN:-  Crew cabin wooden work Modification/repair of crew cabin wood work. Supply of required material.  SHAFT COOLING SYSTEM Modification of shaft cooling line Supply and install of 2 nos. brass 3/4" elbows, nipples, valves and hose connectors  TRANSOM REPAIR Repair of wooden transom Supply of manpower for wooden transom repair  As per our quotation EM15538 N1	
2502	STERN TUBE THREAD REPAIR :- (PORT)  PORT side stern tube damaged thread rectified and matched to stuffing box thread, OD of the stern tube cleaned with flap disc.	3,250.00

E &amp; O.E

for QATAR NAVIGATION (Q.S.C)

SHIP REPAIR, FABRICATION &amp; ENGINEERING DIVISION

This is a computer generated invoice and no signature/stamp required.

Any discrepancy on this document should be notified to us within 3 working days from the receipt of the document.

## QATAR NAVIGATION (QPSC)

## SHIP REPAIR &amp; FABRICATION

## Telephones

Office : 4771690 / 4771695

Fax : 4771687



## INVOICE

Telex : 4206 DH

Cable : "NAVIGATION" Doha

Bank A/c: QNB Main Branch

P.O.Box 1000, Doha - Qatar

Swift Code : QNBAQAQA

QAR A/C No. 0013-000309-060

USD A/C No. 0013-000309-061

Page: 14 / 14

106734

ALFARDAN MARINE SERVICES

Al Funduq Street, West Bay, Doha Doha QA 9948

INVOICE NO: SFWK/INV/013062/2021

DATE: 24/11/2021

EXPENSE A/C:

W/O NO: 20-010858 / 3

W/O REF: MDY20173

Vessel Name/Description : DHOW "SHAMEKH"

Job No	Description	Line Amount
	As per our quotation EM15538 J, item no 1	
2503	STERN TUBE THREAD REPAIR :-(STBD)	2,750.00
	STBD side stern tube one side damaged thread rectified as per requirement other side repaired	
	As per our quotation EM15538 J, item no 2	
7500	SUPPLY OF PLY WOOD:-	1,350.00
	15 in No.s 12 mm thickness normal plywoods to be Supply to client from yard warehouse	
	As per our quotatiin EM 15538 O, item no 2	
Invoice Amount -->		914,426.00

(QAR - Nine Hundred Fourteen Thousand Four Hundred Twenty-Six Only)

Note: Full Payment to made prior departure of Dhow from shipyard.

E &amp; O.E

for QATAR NAVIGATION (Q.S.C)

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