QATAR NAVIGATION (QPSC)

SHIP REPAIR & FABRICATION

Telephones
Office : 4771690 / 4771695
Fax : 4771687

Telex : 4206 DH
Cable : "NAVIGATION" Doha
Bank A/c:QNB Main Branch
P.O.Box 1000, Doha - Qatar
Swift Code : QNBAQAQA
QAR A/C No. 0013-000309-060
USD A/C No. 0013-000309-061

INVOICE

105674
NORTH OIL COMPANY
GATE MALL, TOWER 4, 7TH FLOOR DOHA QA 21264

INVOICE NO: SFWK/INV/013120-1/2021
DATE: 27/12/2021
EXPENSE A/C:
W/O NO: 21-011181 / 1
W/O REF: NMO21040

Vessel Name/Description : SPM HOSE BURST TEST

Job No	Description	Line Amount
	PO: 4200010473	
1150	SPM HOSE BURST TEST:-	7,972.16

Prepared the method statement for burst test and risk assesment prior commecing the work.
Arranged safe area to carry out the test 50 m surrounding no work allowed during the test.
Taken the hose to burst testing area.
Supplied and install cable for cameras (approx. 75-100 meters).
Completed testing monitored using 4 cameras and able to see through the safe shelter.
Fixed the burst test flange to hose(NOC free issue flanges)
Supplied 6 x 8" pipe sch 40 MS pipe x 2 meters long to use as rollers and position the hose on top of rollers.
Provided Rent chart recorder (250 Bar) and H.P pump with high volume.
Provided 2 Nos. grit bags at both ends of hose to protect flange side.
Conducted the burst test with any relevant permits and submit report and CD.
Demobilized all items.

Foreman : USD 220 per man x 1 man x 2 days + 12% escalation = USD 492.8
Mechanic/fabrcator : USD 220 per man x 6 man x 2 days + 12% escalation = USD 2,956.8
Riggers: USD 155 per man x 6 man x 2 days + 12% escalation = USD 2083.2
Forklift : USD 495 x 2 days + 12 % annual escalation = USD 1108.8

MISC WOKS:-

E & O.E

for **QATAR NAVIGATION (Q.S.C)**
SHIP REPAIR, FABRICATION & ENGINEERING DIVISION

This is a computer generated invoice and no signature/stamp required.
Any discrepancy on this document should be notified to us within 3 working days from the receipt of the document.

QATAR NAVIGATION (QPSC)

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105674
NORTH OIL COMPANY
GATE MALL, TOWER 4, 7TH FLOOR DOHA QA 21264

INVOICE NO: SFWK/INV/013120-1/2021
DATE: 27/12/2021
EXPENSE A/C:
W/O NO: 21-011181 / 1
W/O REF: NMO21040

Vessel Name/Description : SPM HOSE BURST TEST

Job No	Description	Line Amount
	Cleaning of oil spilage and disposal due to SPM hose burst test Cleaner: USD 99 per man x 6 man x 2 days + 12% escalation = USD 1,330.56 As per our approved quotation ENM 11914 & ENM 11914 A Note:- Payment within 45 days net after that 1% interest shall be applied every month. Encl:- Copy of NOC approved quotation (Timesheet) and report.	
	Invoice Amount -->	7,972.16

(USD - Seven Thousand Nine Hundred Seventy Two And 16/100 Only)

E & O.E

for **QATAR NAVIGATION (Q.S.C)**
SHIP REPAIR, FABRICATION & ENGINEERING DIVISION

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Purchase order	**4200010473**
Date :	**14.06.2021**

Qatar Navigation QPSC
153
153 DOHA, QATAR
QATAR
Your Tel. : +97444947789
Attention :
Email : Vendor.Management@milaha.com

Dear Sir/Madam,

This Call-Off Order together with any attached documents is/are based on the terms and conditions under the CONTRACT referenced herein.

Final shipping address		**Buyer contact details**
N/A		**Selvaganapathy THANGAVELU** North Oil Company **Email :** Selvaganapathy.THANGAVELU@noc.qa
Your reference	**Our reference**	**Incoterms**
		N/A
Original / Receipt To return duly signed within 5 days For the attention of Selvaganapathy THANGAVELU		**Total value of the Order :** **14,000.00 USD**
For Qatar Navigation QPSC : **Date :** **Signature :** Valid for this acknowledgement of this call off order, which has been registered under reference :		**APPROVAL FOR COMPANY** Original released by: Liam James MCGOWAN **Signature :**

Purchase order	**4200010473**
Date :	**14.06.2021**

Marine Hose String Inspection Services

This call off is for the burst teting of the old Reel hose.

Start: 15/06/21 End 15/07/201

quote provided for 1 hose testing, cost estimated for the 2 hose testing.

Item	Service Description	Completion Date	Quantity	Unit	Unit Price	Net Amount (USD)
1	4000186	15.07.2021	14,000.000	Activ.unit	1.00	14,000.00
	Please refer to the contract Nbr 4600000087 FLEXIBLE HOSE INSPECTION SERVICES					

NORTH OIL COMPANY
Registered no. 90333
P.O Box 21264
Doha - Qatar

Purchase order	**4200010473**
Date :	**14.06.2021**

Total amount w/o taxes	**14,000.00**
Total Net amount of Order	**14,000.00**
Total amount of Order	**14,000.00**

NORTH OIL COMPANY
Registered no. 90333
P.O Box 21264
Doha - Qatar

Marine & Technical Services
Maritime & Logistics
Gas & Petrochem
Offshore Marine
Capital

MILAHA

Date : 09-06-2021
Ref. No.: ENM 11914
Attn. : NORTH OIL COMPANY ; Mr. Sela Ganapathy
Subject : HOSE BURST TEST

Dear Sir,
With reference to the subject above, we are pleased to submit our quotation for the above scope of work as follows:

1. **SCOPE OF WORK:**
   - As per attachment no. 1 – Scope of work and pricing.

2. **GENERAL TERMS AND CONDITIONS:**
   - Milaha Terms & Conditions attached is applicable.
   - Our quoted rates are based on the work being carried out during normal working time Saturday to Thursday from 06.00 hours to 15.00 hours.
   - Any taxes and duties payable within Qatar or internationally and related to this project are excluded from this proposal and will be charged as additional.
   - Milaha reserves the right to change unit prices if quantities issued in final order will be changed from the current tender documentation prior or during the execution of the contract.
   - Our quotation is for the work execution at Milaha Shipyard.

3. **ATTACHMENTS:**
   - Attachment No.1: Scope of Work and Pricing.

4. **PAYMENT TERMS:**
   - Payment within 30 days of invoice.

5. **VALIDITY:**
   - Our offer is valid for 30 days from the date mentioned on this letter.

Trusting this meets your approval and assuring you of our best attention at all times.

Yours faithfully,

Patryk Ryszard Michalak
Manager – Sales & Marketing
Milaha Ship Repair & Fabrication Division
Email: pmichalak@milaha.com; Tel: +974 44947000

CLIENT NAME : NORTH OIL COMPANY

REF. NO. : ENM 11914

Sl No	DESCRIPTION	UNIT PRICE (USD)	TOTAL PRICE (USD)
	NOC CONTRACT: 4600000087		
1	**SPM HOSE BURST TEST:-**		**6,641.60**
	Prepare the method statement for burst test and risk assessment (NOC to provide the outlined method statement. Shipyard to develop detail method statement for this test and submit to NOC for approval).		
	Safe area to carry out the test 50 m surrounding no work allowed during the test.		
	Bring the hose to burst testing area.		
	Supply and install cable for cameras (approx. 75-100 meters).		
	Complete testing shall be monitored using 4 cameras and able to see through the safe shelter.		
	Fix the burst test falnge to hose(NOC free issue flanges)		
	Supply 6 x 8" pipe sch 40 MS pipe x 2 meters long to use as rollers and position the hose on top of rollers.		
	Provide /Rent chart recorder (250 Bar) and H.P pump with high volume.		
	Provide 2 Nos. grit bags at both ends of hose to protect flange side.		
	Conduct the burst test with any relevant permits and submit report and CD.		
	Demobilize all items.		
	Foreman : USD 220 per man x 1 man x 2 days + 12% escalation = USD 492.8		**492.80**
	Mechanic/fabrcator : USD 220 per man x 6 man x 2 days + 12% escalation = USD 2,956.8		**2,956.80**
	Riggers: USD 155 per man x 6 man x 2 days + 12% escalation = USD 2083.2		**2,083.20**
	Forklift : USD 495 x 2 days + 12 % annual escalation = USD 1108.8		**1,108.80**
	GENERAL CONDITIONS:-		
	- Above quoted rates are based on work being carried out during normal working time Saturday to Thursday from 0600 hours to 1500 hours.		

Marine & Technical Services
Maritime & Logistics
Gas & Petrochem
Offshore Marine
Capital

MILAHA

Date : 04-08-2021
Ref. No.: ENM 11914 A
Attn. : NORTH OIL COMPANY ; Mr. Sela Ganapathy
Subject : OIL SPILAGE DURING HOSE BURST TEST

Dear Sir,
With reference to the subject above, we are pleased to submit our quotation for the above scope of work as follows:

1. **SCOPE OF WORK:**
   - As per attachment no. 1 – Scope of work and pricing.

2. **GENERAL TERMS AND CONDITIONS:**
   - Milaha Terms & Conditions attached is applicable.
   - Our quoted rates are based on the work being carried out during normal working time Saturday to Thursday from 06.00 hours to 15.00 hours.
   - Any taxes and duties payable within Qatar or internationally and related to this project are excluded from this proposal and will be charged as additional.
   - Milaha reserves the right to change unit prices if quantities issued in final order will be changed from the current tender documentation prior or during the execution of the contract.
   - Our quotation is for the work execution at Milaha Shipyard.

3. **ATTACHMENTS:**
   - Attachment No.1: Scope of Work and Pricing.

4. **PAYMENT TERMS:**
   - Payment within 30 days of invoice.

5. **VALIDITY:**
   - Our offer is valid for 30 days from the date mentioned on this letter.

Trusting this meets your approval and assuring you of our best attention at all times.

Yours faithfully,

For

Patryk Ryszard Michalak
Manager – Sales & Marketing
Milaha Ship Repair & Fabrication Division
Email: pmichalak@milaha.com; Tel: +974 44947000

CLIENT NAME : NORTH OIL COMPANY **REF. NO. : ENM 11914 A**

Sl No	DESCRIPTION	UNIT PRICE (USD)	TOTAL PRICE (USD)
	NOC CONTRACT: 4600000087		
1	**MISC WOKS:-**		
	Cleaning of oil spilage and disposal due to SPM hose burst test		
	Cleaner: USD 99 per man x 6 man x 2 days + 12% escalation = USD 1,330.56		**1,330.56**
	GENERAL CONDITIONS:-		
	- Above quoted rates are based on work being carried out during normal working time Saturday to Thursday from 0600 hours to 1500 hours.		

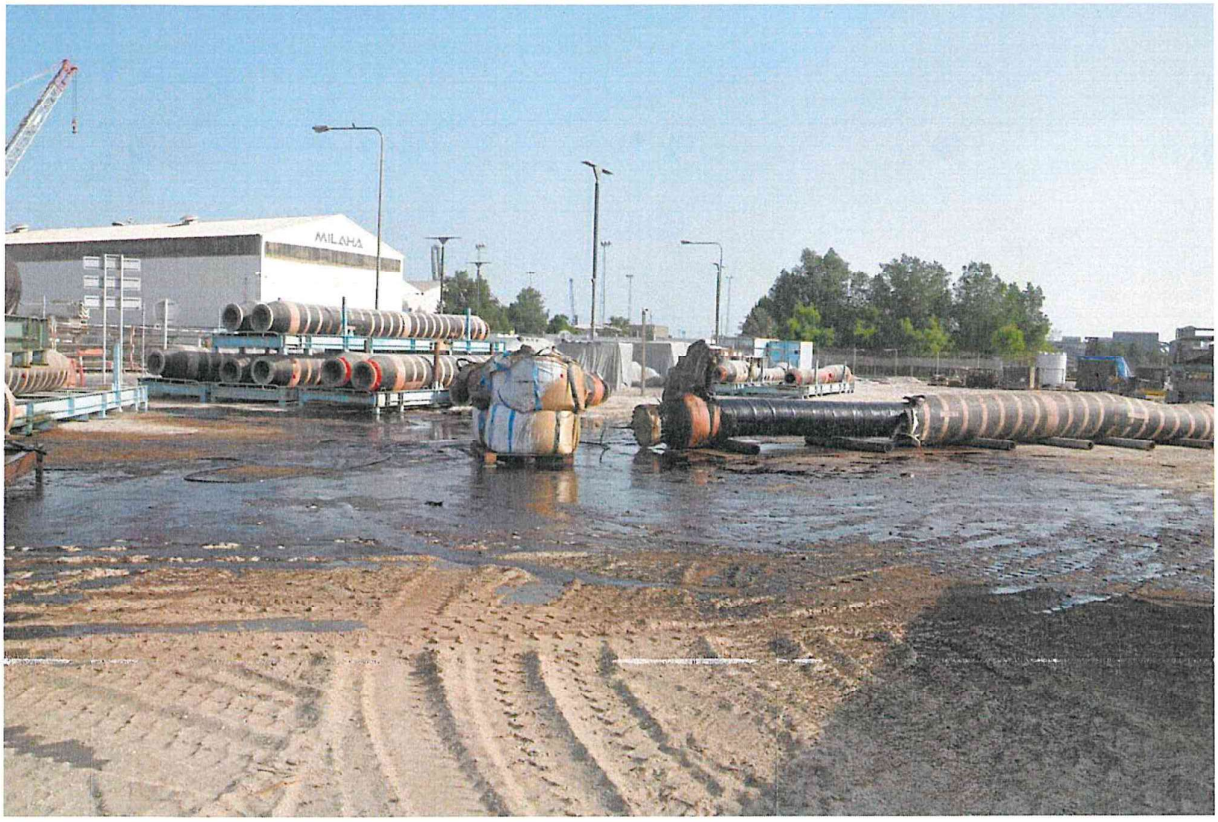
CERTIFICATE	
PRESSURE TEST REPORT	SF-DT-025

DATE:	31/07/2021	**REPORT NO.**	SF/PT/20039
CLIENT/ VESSEL:	NORTH OIL COMPANY	**JOB NO.**	NMO 21040/21-011181/1150
LOCATION:	MILAHA SHIP REPAIR & FABRICATION YARD, MESAIEED		
EQUIPMENT:	MARINE FLOATING REEL HOSE, SIZE 20", LENGTH:10.5M	**REFERENCE No.**	N. A
No. OF EQUIPMENT/ UNITS TESTED:	ONE	**REF/ SL. Nos.**	HOSE SERIAL NO: 0110 49440
SERVICE PRESSURE (Max.):		19 BAR	
TEST PRESSURE:		N.A	
BURST PRESSURE		1ST CARCASS BURST AT 94 BAR 2ND CARCASS BURST AT 33 BAR	
TEST MEDIUM:		WATER	
PRESSURE HOLDING DURATION:		N.A	
TEMPERATURE:		25^0C to 40^0 C	
PRESSURE GUAGE:		85114-1-13 , HI-FORCE	
PRESSURE RECORDER:		SIS-18715, ID:PCR-02 Calibration validity: 03/07/2022	
CONTROLLING PROCEDURE:		WI-SF-07	
TEST RESULT	❒ **SATISFACTORY** ✓	❒ **NOT SATISFACTORY**	❒ **TO BE RETESTED**

Conducted by:	Witnessed by:	Approved by:	Owner's Representative:
Saravanan	Arvind Kumar Gupta	Sasidharan Pillai	Name:
Foreman - Mechanical	QA/QC Inspector	QHSSE Manager	Designation:
Signature:	Signature:	Signature:	Signature: Selvaganapathy THANGAVELU Digitally signed by: Selvaganapathy THANGAVELU DN: CN = Selvaganapathy THANGAVELU email = Selvaganapathy.THANGAVELU@noc.qa OU = QA Users, Onshore Date: 2022.01.11 10:29:23 +03'00'

MILAHA Maritime and Logistics
QA/QC - Shipyard

MILAHA


MILAHA

CERTIFICATE	
PRESSURE TEST REPORT	SF-DT-025

DATE:	29/07/2021	**REPORT NO.**	SF/PT/21038
CLIENT/ VESSEL:	NORTH OIL COMPANY	**JOB NO.**	NMO 21040/21-011181/1150
LOCATION:	MILAHA SHIP REPAIR & FABRICATION YARD, MESAIEED		
EQUIPMENT:	MARINE FLOATING REEL HOSE, SIZE 20", LENGTH:10.5M	**REFERENCE No.**	N. A
No. OF EQUIPMENT/ UNITS TESTED:	ONE	**REF/ SL. Nos.**	HOSE SERIAL NO: 0310 49460
SERVICE PRESSURE (Max.):		19 BAR	
TEST PRESSURE:		N.A	
BURST PRESSURE		1ST CARCASS BURST AT 88 BAR 2ND CARCASS BURST AT 33 BAR	
TEST MEDIUM:		WATER	
PRESSURE HOLDING DURATION:		N.A	
TEMPERATURE:		25^0C to 40^0 C	
PRESSURE GUAGE:		85114-1-13 , HI-FORCE	
PRESSURE RECORDER:		SIS-18715, ID:PCR-02 Calibration validity: 03/07/2022	
CONTROLLING PROCEDURE:		WI-SF-07	
TEST RESULT	❒ **SATISFACTORY** ✓	❒ **NOT SATISFACTORY**	❒ **TO BE RETESTED**

Conducted by:	Witnessed by:	Approved by:	Owner's Representative:
Saravanan	Arvind Kumar Gupta	Sasidharan Pillai	Name:
Foreman - Mechanical	QA/QC Inspector	QHSSE Manager	Designation:
Signature:	Signature:	Signature:	Signature: Selvaganapathy THANGAVELU Digitally signed by: Selvaganapathy THANGAVELU DN: CN = Selvaganapathy THANGAVELU email = Selvaganapathy.THANGAVELU@noc.qa OU = QA, Users, Onshore Date: 2022.01.11 10:29:54 +03'00'

MILAHA Maritime and Logistics
QA/QC - Shipyard