

QATAR NAVIGATION (QPSC)

SHIP REPAIR & FABRICATION

Telephones

Office : 4771690 / 4771695

Fax : 4771687



INVOICE

Telex : 4206 DH

Cable : "NAVIGATION" Doha

Bank A/c: QNB Main Branch

P.O.Box 1000, Doha - Qatar

Swift Code : QNBAQAQA

QAR A/C No. 0013-000309-060

USD A/C No. 0013-000309-061

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ELEGANCIA MARINE OFFSHORE SERVICES

6TH FLOOR, COM 39 TOWER, ZONE#69, STREET#325,

BLDG#12 LUSAIL CITY DOHA QA 24519

INVOICE NO: SFWK/INV/013111/2021

DATE: 16/12/2021

EXPENSE A/C:

W/O NO: 21-011289 / 1

W/O REF: MDO21236

Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
1100	BERTH PREPARATION , DOCKING AND UNDOCKING:- Berth prepared, Vessel docked and later undocked - 2 Times As per our quotation no. EM 15941 Rev 1, item no. A.1.	22,400.00
1101	DOCKING AND UNDOCKING:- Incl in job no 1101	
1102	DRYBERTH HIRE :- From 02-11-2021 to 13-11-2021 & 08-12-2021 to 15-12-2021. Based on our quotation no. EM 15941 Rev 1, item no. B (QRs. 2650.00 per day x 20 days = QRs. 53,000.00)	53,000.00
1103	SERVICES :- Fire line maintained under pressure during period of drydocking including connecting and disconnecting. (QRs. 200.00 per day x 20 days + QRs. 275.00 = QRs. 4,275.00) Fire and safety watch provided during period of drydocking. (QRs. 330.00 per day x 20 days = QRs. 6,600.00) Galley garbage skip provided and disposed during period of drydocking. (QRs. 275.00 per day x 20 days = QRs. 5500.00).	16,785.00

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for QATAR NAVIGATION (Q.S.C)

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1 Nos. overboard line provided and later removed prior to undocking.

(QRs. 410.00 per piece x 1 pieces = QRs. 410.00).

Based our quotation no. EM 15941 Rev 1

1104	SHORE POWER SUPPLY:-	21,000.00
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Shore power provided during docking and alongside - 41 days

QRs 500 per day x 41 days + QRs 500 = QRs 21,000.00

Based our quotation no. EM 15941 Rev 1

1105	N.A	
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1106	N.A	
------	-----	--

1107	N.A	
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1108	N.A	
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1109	N.A	
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1150	BERTHING CREWS :-	1,000.00
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Berthing crews provided to assist in berthing movement

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W/O REF: MDO21236

Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
	alongside shipyard's quay dated 13-11-2021	
	As per our quotation no. EM 15941 Rev 1, item no.C .	
1151	WHARFAGE CHARGES :- Wharfage and service charges of vessel alongside shipyard's quay during period from 14-11-2021 to 07-12-2021. Based our quotation no. EM 15941 Rev 1, item D (QRs. 1800 per day x 24 days = QRs.43,200.00	43,200.00
1152	UT GAUGING:- Not done.	
1153	SUPPLY OF FRESH WATER:- 10 Tons Fresh water supplied against signed delivery note.	650.00
1154	SERVICES OF CRANE:- Services of crane provided to offload the oil drum and materials from vessel. Riggers -4 hours Crane - 2 hours	1,160.00
1155	WASH ROOM REPAIR:-	18,000.00

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Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
	Breaking of existing floor tiles of bathroom. Supply and installation of new floor tiles Supply and installation of new WC-I Nos Re- arrangement of water line with CPVC Arrangement of drainage connections Installation of new aluminium door- 01 Nos Installation of shower- 01 Nos. As per our quotation No. EM 15941 D, item 1.	
1156	ACCESS WORK FOR STEEL RENEWAL WORK IN WASH ROOM :- Removal of side cladding ply wood in one side of bathroom unit at ground floor and removal of wooden door and frame"Reinstallation of the same plywood side cladding and wooden doors. (The existing Ply wood and door/frame shall be refits again). As per our quotation No. EM 15941 D, item 4.1	2,160.00
1157	INSTALLATION OF WC, SHOWER, AND WATER HEATER:- To remove existing pipe line and renew and install with new yard supply water heater, shower and installation of WC- 2 Nos. As per our quotation No. EM 15941 F, item 4.1.	10,340.00
1200	HULL TREATMENT:-	57,418.00

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Treatment specification given by paint manufacturer's representative after docking and inspection of the vessel.

Hand scraping to remove marine growth. (40% scarping)

H. P. jet washing using fresh water up to 2500 PSI -2 Times

Spot grit blasting to SA 2 - 285m2

HP Jet fresh water and cleaning

Applied one touch up coat of primer (Hempadur Quattro 17634 red)

Applied one full coat sealer (Hempadur 49183)

Applied one full coat A/F (Hempel's A/F olympic Flex+ Brownish red)

protection covering with 3m plastic and masking tape to avoid over spray

Disposal of used grit/garnet/waste water which mixed with ferros, paint, oil and chemical,

collection, transportation and safe disposal as per Qatar safety environment

regulation in Mesaieed x 9 tons.

Sea chest grid removed.

Sea chest blasted and painted as per under water area spec..

Consider 3 nos.

Cherry picker provided for blasting and painting works.

As per our quotation No. EM 15941 REV 1, item K.

1201	PAINTING OF DRAFT MARKS AND BHD MARKS, TANK MARKS, HOME PORT, AND LOAD LINE:-	3,800.00
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Existing draft marks repainted using client supplied paint.

As per our quotation No. EM 15941 REV 1, item L.

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Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
1202	MAIN DECK AREA TREATMENT AND PAINTING:- Not done.	
1203	SUPERSTRUCTURE AREA , TOP DECK, FUNNEL AREA TREATMENT AND PAINTING:- Not done.	
1400	TAILSHAFTS:- (Port & stbd) Stbd. shaft p bracket and fwd cutlass bearing clearance taken by feeler gauge witnessed by Yard QC . Final report submitted to client . Stbd shaft rope gourd removed and pull out shaft from gear box shaft brought to work shop stbd shaft found Bend ,machineshop carried out shaft sraritaning job. P bracket and fwd cuttless bearing found damaged as per client instruction removed. 2 nos cuttles bearing and machine shop manufactured by new cutlass bearing 2 nos . 2 nos Seal liner found damaged machine shop was manufactured 2 nos seal liner. New liner and 2 nos cutlass bearing. Received from machine shop and bring back to vessel installed back new cutlass bearing and shaft original position witnessed by Client . Note : Stbd side gear box out put shaft coupling found play before shaft installation we didnt have any job scop of gear box we informed to Mr. Fayas (asst:port engineer)	14,400.00

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Job No	Description	Line Amount
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1401	RUDDERS:-	22,240.00
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Port side rudder stock neck bush clearance taken by feeler gauge witnessed by yard QC .Rudder and rudder stock brought to work shop for rudder stock flange found damaged flange modified by steel section. port side rudder stock bush found damaged yard manufactured new bush , After the rudder stock modification rudder stock and rudder stock new bushes are bring back to vessel in bush installed with yard supplied liquid nitrogen,rudder stock installed with yard supplied new bolt (10.9) M23X9 mm long witnessed by client .

Stbd side rudder removed and installed back as per the client instruction.

1402	SEA CHEST SEA SUCTION & OVERBOARD VALVE:-	6,835.00
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Open up hand Operated globe valves and gate valves and shifted to workshop overhaul by disconnecting and removing cover,spinder and gland, cleaning all expose parts, light hand scraping, checking bedding painting internal exposed areas and reassembling with new cover joints and re packinng glands pressure test with conventional soft packing.

ME Over board valves Dia 40 mm - 2 No.s
 AE Over board valves Dia 40 mm - 2 No.s
 Sewage board valves Dia 50 mm -1 No.
 GS Pump Over board valve Dia 50 mm-1 No.
 Sea Suction valves Dia 100 mm - 4 No.s
 Bilge & ballast suction valve Dia 50 mm - 2 No.s
 GS Pump Suction valve Dia 50 mm -1 No.

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Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
	ME Cooling line valve Dia 50 mm -1 No. As per our quotation No. EM 15941 D, item 1.1.	
1800	ANODES:- Total 47 nos. yard supplied welded type zinc anodes renewed on hull and sea chest. Bolted type old zinc anodes removed and welded type new zinc anodes installed. 4.7 Kg. - 47 nos. Access work all tank manhole opened and gas freed. As per our quotation No. EM 15941 Rev 1 , item M	9,400.00
1801	RENEWAL OF SKEG AREA STEEL:- Cropped and removed damaged steel in way of skeg area. Dimensions:- DRG No: DP/011289/002-21. Plate No: 1 - 220mm X 2400mm X 08 mm thick - 01 nos. (Bottom plate) Plate No: 7 - 460mm x 1085mm x 08 mm thick. - 01 nos. Plate No: 7 - 915mm x 1950mm x 8 mm thick. - 01 nos. Plate No: 6 - 915mm x 1720mm x 8 mm thick. - 01 nos. Plate No: 6 - 460mm x 1085mm x 08 mm thick. - 01 nos. All fit- up and welding inspected by Q/A QC. MPI test done on all weld joints. As per our quotation No. EM 15941 A , item A	15,060.00

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Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
1802	<p>COW CATCH REPAIR (AFT SIDE) :-</p> <p>Cropped out old damaged plate. New plate fabricated, fitted and welded.</p> <p>Size - 1995 mm X 1150 mm X 08 mm thick. - 01 nos.</p> <p>Damaged frame cut and renewed. -</p> <p>Size - 1000mm X 665mm X 10mm thick - 01 nos.</p> <p>665mm X 300mm X 06mm thick - 01 nos.</p> <p>620mm X 100mm X 08mm thick - 03 nos.</p> <p>Un equal Angle bar - 75mm X 50mm X 08mm thick X 990mm long - 02 nos.</p> <p>M.S. Round bar - 60mm dia. X 2000mm long - 01 nos. and damaged rounder. Renew round bar of approx. 50 mm x 2000 mm - 1 no 04 nos.</p> <p>New "T" pipes fabricated and installed. Size - M.s. Pipe, 4" dia. X 300mm long, Sch. 80. - 04 nos.</p> <p>End plate - M.S. Plate, 135mm O.D., 08mm thick. - 04 nos.</p> <p>Old chain guard cut, removed and refitted and welded the same for access.</p> <p>Erected and removed scaffolding for access.</p> <p>As per our quotation No. EM 15941 A , item B</p>	11,800.00
1803	<p>RENEWAL OF STEEL PLATE IN FWD STBD AREA NEAR BY STBD SIDE:-</p> <p>Following plates renewed.</p> <p>Tank No3:-</p> <p>Bottom and side shell steel insert.</p> <p>Plate No: 02 - 2520mm X 3300mm X 10mm thick. - 01 nos. (Bottom insert)</p> <p>Plate No: 05 - 1000mm X 500mm X 08mm thick. - 01 nos. (Side</p>	34,618.00

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shell insert)

Damaged internals cropped and renewed.

M.S. angle bar - 75mm X 50mm X 08mm thick - 2000 mm long - 01

nos.

M.S. angle bar - 75mm X 50mm X 08mm thick - 2500 mm long - 01

nos.

M.S. angle bar - 75mm X 50mm X 08mm thick - 1500 mm long - 01

nos.

M.S. Angle bar - 75mm X 50mm X 08mm thick - 300mm long - 04

nos.

Bracket plate - 200mm X 100mm X 08 mm thick - 04 nos.

"T" girder bracket - Web plate - 545mm width X 08mm thick. X

2500mm long - 01 nos.

Flange plate - 100mm width X 08mm thick. X 2500mm long. - 01

nos.

Insert plate - 1100mm X 350mm X 08mm thick. - 01 nos.

Tank No: 02

Plate No: 4. - Bottom insert plate - 1000mm X 500mm X 10mm thick.

(Port side) Plate No: 3. - Bottom insert plate - 1000mm X 500mm

X 10mm thick. (Stbd. side) Side shell steel insert - 800mm X

500mm X 08mm thick. - (stbd. side) Internal angle bar - 75mm X

50mm X 08 mm thick X 600 mm long. - 01 nos. Internal angle bar -

75mm X 50mm X 08 mm thick X 350 mm long. - 01 nos. Bracket -

200mm X 200 mm X 08 mm thick. - 01 nos.

Damaged side shell cut, new plate fabricated, fitted and

welded. Size - 2050mm X 600mm X 08mm thick. - 01 nos. Size -

300mm X 300mm X 08mm thick. - 01 nos.

Scaffolding arranged for access, Later removed after

completion. Fit up inspection and Welding NDT done.

PORT SIDE STEERING ROOM

Bottom shell in way of port side steering room cut and

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Job No	Description	Line Amount
	renewed.M.S. Plate size - 1260mm X 800mm X 10mm thick. - 01 nos.M.S. Plate size - 300mm X 300mm X 10mm thick. - 01 nos. Internal corroded stiffeners cut and renewed. 900mm X 120mm X 08mm thick - 01 nos. 400mm X 120mm X 08mm thick - 01 nos. 400mm X 140mm X 08mm thick - 01 nos.	
1804	WASH ROOM DECK STEEL RENEWAL:- Cut and removed existing damage Deck plate along with Bhd, coaming, and stiffeners. Fabricated new deck plate as per the existing size. Fitted and welded new plates - Size -1860mm X 1050mm X 06mm thick. 2400mm X 400mm X 06mm thick. - 01 nos. 1000mm X 200mm X 06mm thick - 01 nos. 1100mm X 200mm X 06mm thick. - 01 nos. Internal angle support - 50mm X 50mm X 6mm thick angle bar, 4500mm long. - 01 nos As per our quotation No. EM 15941 D, item 4.1	18,847.00
1805	STEERING ROOM BOTTOM & SIDE SHELL PLATE RENEWAL:- (P) Cut and removed existing damage side shell plate. New plate fabricated, fitted and welded. Side shell plate size - 1200mm X 300mm X 8mm thick, - 01 nos. Welding NDT done. As per our quotation No. EM 15941 F, item 3.1	6,741.00
1806	ENGINE ROOM BOTTOM PLATE RENEWAL:- (P):-	13,161.00

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Port side engine room bottom plate cut and removed. New plate fabricated, fitted and welded. Size - 2700mm X 650mm X 08mm thick. - 01 nos. 02 nos pipe line removed and refitted for access. Welding NDT done.

As per our quotation No. EM 15941 G , item 1.1

1807	ENGINE ROOM BOTTOM RENEWAL:- (S) (near shaft location):-	4,171.00
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To cut and remove the exsisting damage bottom plate by yard man power

To fabricate the new bottom plate as per the exsisting damage plates by using yard supply material in yard workshop.

To shift the fabricated to plates and stiffners from workshop to onboard by using yard Equipments.

To fit the newly fabricated bottom plate as before as same and welding by yard consumbles and manpower.

To carry out the DP test and submit the report.

Bottom plate : MS plate 600mm x 500mm x 10 mm

As per our quotation No. EM 15941 G , item 1.2

1808	STEERING ROOM AFT SIDE SHELL PLATE RENEWAL:- (P):-	5,600.00
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Cut and removed port side steering room side shell plate. New plate fabricated, fitted and welded. Size - 2720mm X 300mm X 08mm thick. - 01 nos. Scaffolding arranged and later removed after completion of work.

E & O.E

for QATAR NAVIGATION (Q.S.C)

SHIP REPAIR, FABRICATION & ENGINEERING DIVISION

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QATAR NAVIGATION (QPSC)

SHIP REPAIR & FABRICATION

Telephones

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Fax : 4771687



INVOICE

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Bank A/c: QNB Main Branch

P.O.Box 1000, Doha - Qatar

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ELEGANCIA MARINE OFFSHORE SERVICES

6TH FLOOR, COM 39 TOWER, ZONE#69, STREET#325,

BLDG#12 LUSAIL CITY DOHA QA 24519

INVOICE NO: SFWK/INV/013111/2021

DATE: 16/12/2021

EXPENSE A/C:

W/O NO: 21-011289 / 1

W/O REF: MDO21236

Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
	As per our quotation No. EM 15941 I , item 1.1	
1809	STEERING ROOM BOTTOM PLATE RENEWAL:- (P) New plate fabricated, fitted and welded. Plate size - Cut and removed port side steering room bottom plate. 2420mm X 820mm X 10mm thick. Scaffolding arranged and later removed after completion of work. As per our quotation No. EM 15941 I , item 1.2	6,795.00
1810	AFT BULWRK PLATE RENEWAL:- Aft, stbd. Bulwark plate renewed. New plate fitted and welded. Size - 400mm X 400mm X 06mm thick. - 01 nos. Scaffolding arranged and later removed after completion of work. As per our quotation No. EM 15941 I , item 1.3	2,723.00
1811	STEERING ROOM & ENGINE ROOM AFT BOTTOM PLATE RENEWAL:- (P):- Port side steering room/ engine room bottom plate cut and removed. New plate fabricated, fitted and welded. Size - 1600mm X 390mm X 10mm thick. - 01 nos. Welding NDT done. As per our quotation No. EM 15941 I , item 1.4	4,520.00
2500	TAIL SHAFT REPAIRS:- PORT side 3.5 mm bend and STBD side 8.5 mm bend Port side shaft	38,000.00

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BLDG#12 LUSAIL CITY DOHA QA 24519

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Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
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- To carry out bend rectification, welding repair on tapered area and machine to original dimensions - machining balance.

STBD side shaft - bend rectified by heat process as much possible, bend area pre-machined, welded with helifusion process, final machined thread area, propeller taper area, and FWD bush area and propeller taper key-way to match all exiting parts.

Blue match done shaft taper and propeller taper QC submitting report.

04 nos SS seal liner machined new as per sample. (FWD 02 nos, AFT 02 nos) FWD bush major OD 172mm, long 82.5mm with ID 90.15mm and ID groove 3.3mm in wide 95mm in diameter. (for 3mm O ring) AFT bush major OD 196mm, long 94mm with ID 90.15mm and ID groove 3.3mm in wide 95mm in diameter. (for 3mm O ring) 02 nos thordon bush machined as per client supplied machining chart for rudder material supplied by client.

03 nos tail shaft bush machined as per client supplied machining chart. material feroform supplied by client. 01 nos machining balance. (PORT AFT)

01 nos SS seal plate machined as per sample. (OD 197mm, ID 101.5mm, 6.5mm thickness) 01 nos SS seal plate machining balance. (STBD)

As per our quotation EM 15941C.

2501	GS & BALLAST PUMP OVERHAULING:-	2,926.00
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2 in No. pumps received in yard workshop. Pumps to be dismantle, cleaned

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for QATAR NAVIGATION (Q.S.C)

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W/O NO: 21-011289 / 1

W/O REF: MDO21236

Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
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carry out with complete overhauling .reassembled with client
supply spare by using
yard man power after completion of work pump to be collected by
client.

As per our quotation No. EM 15941 D , item 2.1

5600	GS & BALLAST PUMP OVERHAULING:-	
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Incl in job no 2501

6000	AUX.ENGINE COOLING LINE RENEWAL:- (P & S):-	
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4,113.00

Aux. engine cooling pipe line renewal detail as below. DG#1Dia
1½" MS Pipe sch 80
X 2 meter long with provide one miter bend 45° and one side
Flange , and other
side Hose gripping weld to pipe after fabrication of pipe
Blasting and painting and
fix back in same location . =
01 pipe Dia 1" MS pipe X 430 mm long Sch 80 after painting fix
back in same
position . = 01 pipe DG#2Dia 1" MS pipe X 2.5 meter long Sch 80
with provide 3 No.
of bend , one side flange and one side hose gripping pipe weld
.
after fabrication of pipe Blasting, painting then fix back in
same position = 01 pipe
Dia 1" Pipe MS X 425 mm long Sch 80 cut and after painting fix
back in same
position . = 02 nos. Hose clamp 35 - 50 mm GI = 08 nos M16 X60
mm long Bolt and nut= 08 Nos.

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EXPENSE A/C:

W/O NO: 21-011289 / 1

W/O REF: MDO21236

Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
	As per our quotation No. EM 15941 D , item 3.1	
6001	WATER BALLST TANK VENT HEAD PIPE RENEWAL:- (P & S):- Existing damage vent head pipe cut and removed and the new fabricate and installed details as below. Dia 2" pipe X 520 mm long Sch 80 Ms pipe with provide One flange dia 2" to each pipe After blasting painting of pipe weld on main deck = 05 nos. M14X 50 mm long Bolt and nut GI = 20 nos	6,820.00
	As per our quotation No. EM 15941 I , item 3.1	
8000	PROPELLER :- Port side propeller removed and hand over to client. Removed stbd side propeller. STBD side all 04 damaged blade repaired with heating, welding and grinding heat the bend portion brought to original profile.DP checked. broken and crack area done welding preparation, welded and final grind the excess material to match the original profile.final DP checked.calibrated report submitted to QC.final done static balance.	13,960.00
	As per our quotation No. EM 15941 N , item 3.1	
9100	ELECTRICAL WORKS:- Service of electrician to be provided under the supervision of client for the AC repair	360.00

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Vessel Name/Description : LANDING CRAFT "ORION XV"

Job No	Description	Line Amount
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works during shipyard normal working time..

MANHOURS:-

A.1) AC Technician:-

Normal time:- QRs. 90.00 per hour x 4 hours = QRs. 360

Note:-

Payment within 30 days net after that 1% interest shall be applied every month.

Encl:-

Copy of work completion report.

Copy of quotations.

Discount Allowed --> 39,520.00

Invoice Amount --> 454,483.00

(QAR - Four Hundred Fifty-Four Thousand Four Hundred Eighty-Three Only)

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