

## QATAR NAVIGATION (QPSC)

## SHIP REPAIR &amp; FABRICATION

## Telephones

Office : 4771690 / 4771695

Fax : 4771687



## INVOICE

Telex : 4206 DH

Cable : "NAVIGATION" Doha

Bank A/c: QNB Main Branch

P.O.Box 1000, Doha - Qatar

Swift Code : QNBAQAQA

QAR A/C No. 0013-000309-060

USD A/C No. 0013-000309-061

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102830

CASH CUSTOMER S &amp; F

Qatar Navigation - Doha - Qatar DOHA QA 153

INVOICE NO: SFWK/INV/012887/2021

DATE: 31/07/2021

EXPENSE A/C:

W/O NO: 20-010937 / 1

W/O REF: MLO20245

Vessel Name/Description : EXPERT SYSTEMS NAVALS

Job No	Description	Line Amount
1200	DAGAIE ROOF FILLER APPLY AND PAINTING WORKS (YOUR REFERENCE ISD AFFAIRS : VS:XFBVMC 1353/1352 DATED 25-02-2021) :-  1 No. boat (Q04) DAGAIE Roof top existing painting removed by sand blasting using garnet at 2 Locations. Applied with One coat primer. Applied with filler and sanded with sanding machine and area leveled. Applied with One coat primer. Applied with One Top coat.  As per our quotation No. EM 15750 (USD. 1,775.00)	6,461.00
2500	A) MACHINING WORKS AT MILAHA SHIPYAD X 8 SETS (YOUR REFERENCE ISD AFFAIRS : VS:XFBVMC 1353/1354/1355/1356 DATED 30-10-2020):-  Receive fabricated 8 Nos. SYLENA Bracket and SYLENA Harness (with bolts and nuts fitted with O-ring and filler) Carry out Milling, Drilling, and hot works in workshop in order to associate Bracket and SYLENA Harness. SYLENA Bracket: 8 Nos. bracket of size 1550x550x34.5mm drilled with 10 holes each dia. 22mm , Material - Thiadlad (steel-aluminium). SYLENA Harness: 8 Nos. foundation bracket of size 1270x300x175mm. The crenels removed by milling process . The harness height reduced to 150mm instead of 160mm. Carry out welding of bracket and harness - 8 sets. after welding the distance between two plates varies then both plates machined by face milling with 0.2mm tolerance. Accuracy of dimensions reached using milling machine. Apply two coats paint on the welded bracket and harness - 8 sets.	114,559.90

E &amp; O.E

for QATAR NAVIGATION (Q.S.C)

SHIP REPAIR, FABRICATION &amp; ENGINEERING DIVISION

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As per our quotation No. EM 15408C (USD 17,113.00).

B) SYLENA LW (DECOY LAUNCHER SYSTEM) WORKS (YOUR REFERENCE AFFAIRS ISD: XFBVMC 1352 DATED 24-02-2021):-

Additional Works done for straightening of the bimetal plates under hydraulic pressure, 8 Plate in Number fabrication of Clamp for straightening including consumables Hydraulic jack charges - for 15 Days.  
Followed the client provided procedure. Carry out FCAW (E71 T1) welding to avoid distortion.

As per our quotation No. EM 15408C (USD 15,955.00 less 10% discount USD 1,595.50 = USD 14,359.50).

Note:-

Payment on the receipt of the invoice.

Encl:-

Copy of our quotation No. EM 15408C Dated 08-04-2020.

Copy of your PO Ref. AFFAIRS ISD: XFBVMC 1353/1354/1355/1356 Dated 30-10-2020

Copy of our quotation No. EM 15408F Dated 11-02-2021.

Copy of your PO Ref. AFFAIRS ISD: XFBVMC 1352 Dated 24-02-2021.

Copy of our quotation No. EM 15750 dated 25-01-2021.

Copy of your PO Ref. AFFAIRS ISD: XFBVMC 1352 Dated 25-02-2021.

Invoice Amount --&gt; 121,020.90

(QAR - One Hundred Twenty-One Thousand Twenty And 90/100 Only)

E &amp; O.E

for QATAR NAVIGATION (Q.S.C)

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