## EE407 Process Control Experiment 1

1. Assume the thermocouple is in a liquid at a temperature  $T_i$  nitial and in equilibrium. Assume also that, at t=0 the temperature of liquid is increased to  $T_f$  at instant time. Let  $T_f(t)$  represents the temperature of fluid at time t and T(t) represents the temperature of the thermocouple.

 $\dot{Q}$ : Heat Transfer Rate

 $h: Heat\ Transfer\ Coefficient$ 

A: Area of Junction

$$\dot{Q} = hA(T_f(t) - T(t))$$

$$Q = hA(\Delta T_f(t) - \Delta T(t))$$

m:  $mass\ of\ junction$ 

C: Spesific Heat of Junction

$$Q = mC \frac{d\Delta T(t)}{dt} = hA(\Delta T_f(t) - \Delta T(t))$$

$$\frac{mC}{hA}\frac{d\Delta T(t)}{dt} + \Delta T(t) = \Delta T_f(t)$$

Taking the Laplace transform of both sides;

$$\left(\frac{mC}{hA}s + 1\right)\Delta T(s) = \Delta T_f(s)$$

Let us define  $\tau_1 = \frac{mC}{hA}$ . Thus the equations becomes;

$$(\tau_1 s + 1) \Delta T(s) = \Delta T_f(s)$$

Therefore, the transfer function can be written as;

$$G(s) = \frac{\Delta T(s)}{\Delta T_f(s)} = \frac{1}{\tau_1 s}$$

 $K: See back\ Coefficient$ 

$$V = K(V - V_{REF})$$

$$G_1(s) = \frac{V(s)}{T_1(s)} = \frac{K}{\tau_1 s}$$



2.

$$G_2(s) = G_1(s)G'(s) = \frac{K}{\tau_1 s + 1} \frac{1}{\tau_2 s + 1}$$

3. Assuming K=1 and given that  $\tau_1=1$  sec and  $\tau_2=10$  sec

$$G_1(s) = \frac{1}{s+1}$$

$$G_2(s) = \frac{1}{(s+1)} \frac{1}{(10s+1)} = \frac{1}{10s^2 + 11s + 1}$$

Step responses of  $bare(G_1)$  and  $sheath(G_2)$  thermocouples and the zero time constant approximation for sheath thermocouple( $G_3$ ) can be seen at Figure 1.

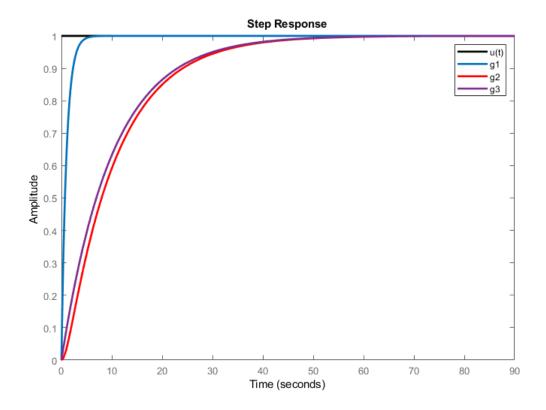


Figure 1: Step Responses of Bare $(G_1)$  and Sheath $(G_2)$  Thermocouples

4. It stated that that the time constant of the bare thermocouple is usually much smaller than the one caused by sheathing. Therefore, one may approximate the overall transfer function as a first order one as can be interpreted from the *Figure 1*.



$$G(s) = \frac{K}{1 + \tau_2 s}$$

It is also given that, the voltage generated across wires would be

$$V(t) = \Delta V \left(1 - e^{-\frac{t}{\tau_2}}\right) + V_0$$

$$V(\tau_2) = \Delta V \left(1 - e^{-\frac{\tau_2}{\tau_2}}\right) + V_0 = \Delta V \left(1 - e^{-1}\right) + V_0$$

$$V(\tau_2) = 0.632\Delta V + V_0$$

$$ln\left(1 - \frac{V(t) - V_0}{\Delta V}\right) = -\frac{t}{\tau_2}$$

$$\tau_2 = \frac{-t}{ln\left(1 - \frac{V(t) - V_0}{\Delta V}\right)}$$

5. Pole-Zero plot for the bare  $(G_1)$  and sheath  $(G_2)$  thermocouple models can be seen at Figure 2



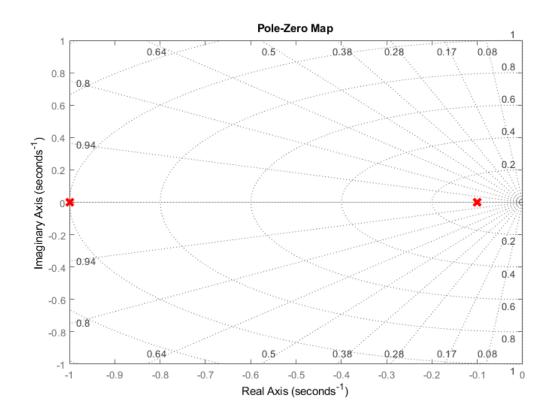


Figure 2: Pole-Zero plot for the  $Bare(G_1)$  and  $Sheath(G_2)$  Thermocouple Models

$$v_{i} = v_{c} + v_{o}$$

$$v_{c} = v_{i} - v_{o}$$

$$i_{c} + i_{R_{1}} = i_{R_{2}}$$

$$I_{c}(s) = sCV_{c}(S) = sC(V_{c}(s)) = \frac{V_{o}(s)}{R_{2}} - \frac{V_{c}(s)}{R_{1}}$$

$$\left(sC + \frac{1}{R_{1}}\right) [Vi(s) - V_{o}(s)] = \frac{V_{0}}{R_{2}}$$

$$\vdots$$

$$G(s) = \frac{V_{o}(s)}{V_{i}(s)} = \frac{sCR_{1}R_{2} + R_{2}}{sCR_{1}R_{2} + R_{1} + R_{2}} = \alpha \frac{1 + \tau_{c}s}{1 + \alpha\tau_{c}s}$$
Thus,
$$\alpha = \frac{R_{2}}{R_{1} + R_{2}}, \quad \boxed{\tau_{c} = cR_{1}}$$



It can be seen from the above equation that  $0 < \alpha < 1$  according to resistor values. Therefore, it can be concluded that the compensator is indeed a **Lead Compensator**.

7. With  $\alpha = 0.5$  and  $\tau_c = \tau_2 = 10$  seconds

$$G_{ovll}(s) = \frac{1}{(10s+1)} \frac{1+10s}{2(1+5s)}$$

The step response of overall system can be seen at Figure~3.

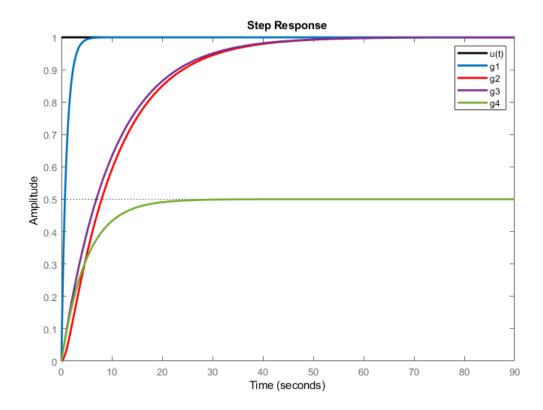


Figure 3: Step Responses of  $Bare(G_1)$  and  $Sheath(G_2)$  Thermocouples and Sheath Thermocouple with  $Compensator(G_4)$ 

8. With  $\tau_c = 12 \ seconds$ 

$$G_5(s) = \frac{1}{(10s+1)} \frac{1+12s}{2(1+6s)}$$

With  $\tau_c = 8 \ seconds$ 



$$G_6(s) = \frac{1}{(10s+1)} \frac{1+8s}{2(1+4s)}$$

The step responses were exactly the same for the plot limits of MATLAB, the response can be seen at *Figure 4*.

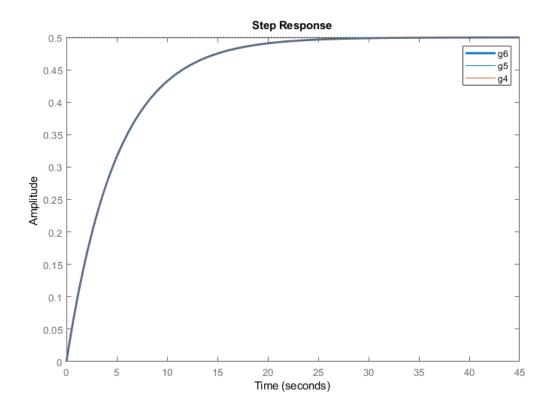


Figure 4: Step Responses of Sheath Thermocouple with Compensator Parameters  $(G_4)$ 

## **Appendices**

## A Source Code for Matlab Part

```
 \begin{array}{c|c} u = t f (1) \\ & g = t f ([1], [1 \ 1]) \\ & g = t f ([1], [10 \ 11 \ 1]) \end{array}
```



```
g3=tf([1],[10 1])
  g4=tf([10 1],[100 30 2])
  g5=tf([12 1],[120 34 2])
  g6=tf([8 1],[80 26 2])
13
  step(u)
15
  hold on
18
  step(g1)
19
  hold on
^{21}
22
  step(g2)
  hold on
  step(g3)
27
  hold on
28
  step(g4)
  hold on
  step(g5)
32
33
  hold on
34
  step (g6)
35
36
  % -
  hold off
  %% −
  pzmap(g1)
  grid on
  hold on
42
  pzmap(g2)
  grid on
```

