# 1 Analog2.0 Synthesizer Mechanism and How to Make

## 1.1 What is Analog 2.0?

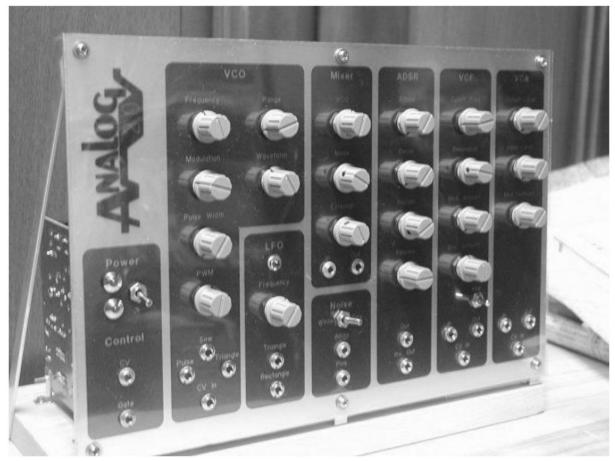


Figure 1: Appearance of Analog2.0

Analog2.0 is a modular system synthesizer designed to be easy to make even for first-time users.

It's analog.

The board is divided into modules for each function.

The circuit was designed to be as straightforward as possible, avoiding quirks.

The board is made as large as possible to make it easier to make. Thanks to that, it is easy to modify.

Ordinary modular synthesizers don't sound just when you turn them on, and they require patchwork to make sound, Analog2.0 is internally connected so that sound will be output as soon as the power is turned on.

But patching is more interesting.

## 1.2 Panels and configurations

The design of the panel looks like this.

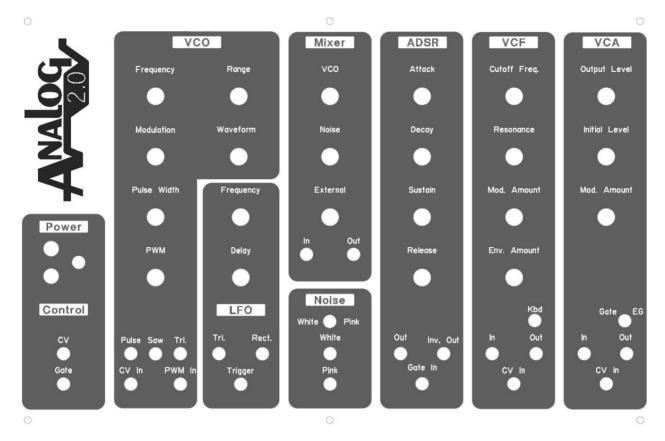


Figure 2: Panel design of Analog 2.0 panel design

It consists of one VCO, one VCF, one VCA, one LFO, and one envelope generator. The starter kit includes a power supply and a lifeline. An optional Gate / CV generator is connected.

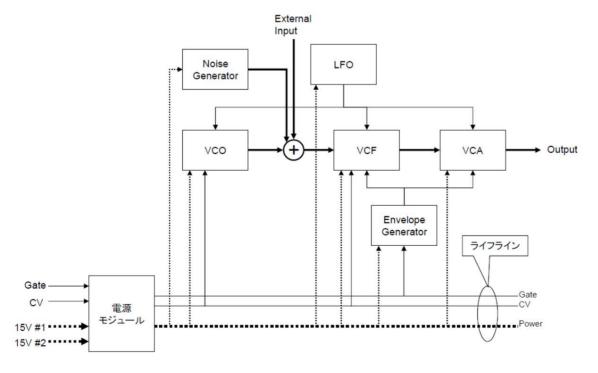


Figure 3: Analog 2.0 configuration

# 1.3 How the system works

The Analog2.0 system consists of a base system and functional modules.

The base system consists of a panel and a lifeline cable that supplies power and power and control signals to functional modules. This is the foundation for building a modular synth.

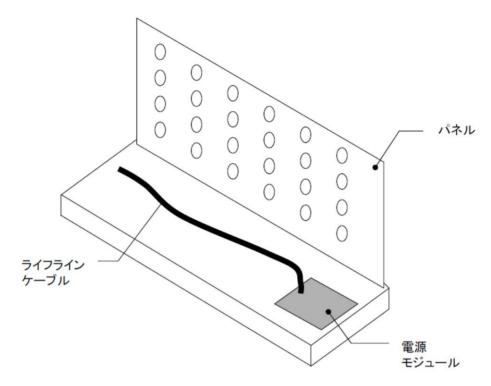


Figure 4: Base system of Analog 2.0 base system

 $\label{thm:components} \textbf{Functional modules are $\textbf{the "sound-making" components of synthesizers such as $VCOs$, $VCFs$, and $VCAs$ .}$ 

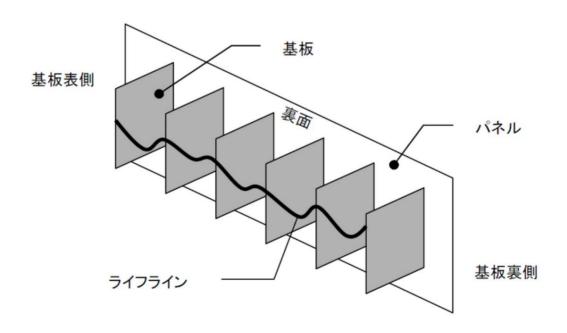
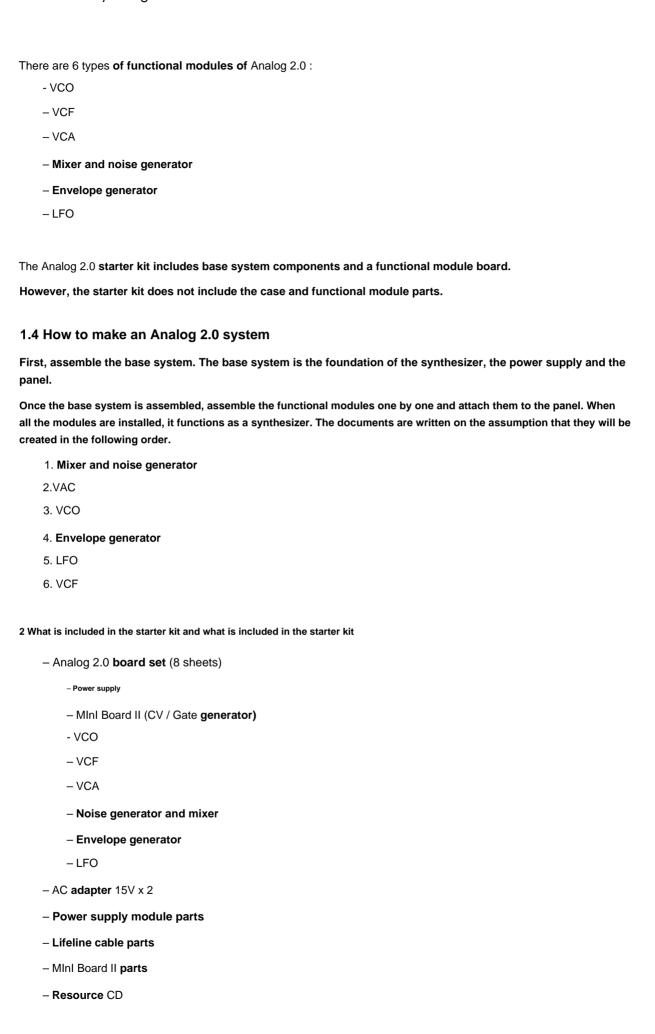


Figure 5: Pan Flumctiontad readuresattached to



- Special parts set
  - CA3046 Transistor Array (used by VCA)
  - Temperature compensation resistor (used by VCO )
- 3 What is not included in the starter kit What is not included in the starter kit
  - The base system includes the power supply, panel, and lifeline cable, not the case. set

    When standing up, it is easier and more convenient to stand the panel on a wooden base with L -shaped metal fittings rather than the case.

    However, this base tree is not included in the kit either.
  - The functional module is the board only. Does not include components.
  - The power module does not attach to the panel, but does not include the screws and spacers to secure it to the case.

    Please obtain it according to the case.



Figure 6: Base tree

# 4 Scope of description in this document

This document describes how to assemble the base system. For functional modules, see the following See the cure.

Functional module	Document file name
Mini Board	miniboard.pdf
Mixer and noise generator mixer_n	noise.pdf
VCA	vca.pdf
VCO	vco.pdf
Envelope generator eg.pdf	
LFO	lfo.pdf
VCF	vcf.pdf

# 5 Production of base system

### 5.1 Panel production

**First, make a panel out of the panels, power supplies, and lifelines that make up the base system.** As an option, if you purchased a drilling panel, all you have to do is make an OHP sheet of **artwork and assemble** it . Skip **sections** 5.1.3, **5.1.4** and **5.1.5**.

#### 5.1.1 Outline of the panel to be manufactured

The structure of the panel is as shown in Fig. 7.

The OHP sheet is sandwiched between a 300mm x 200mm x 1mm aluminum plate and a transparent acrylic plate. Print panel artwork on transparencies. The mounting holes for the parts are stacked and the drill is passed through. Although it has a simple structure as a panel, it has the following merits.

- · Eliminates troublesome painting and lettering.
- You can drill holes using transparencies with marks, so you don't have to scribble.

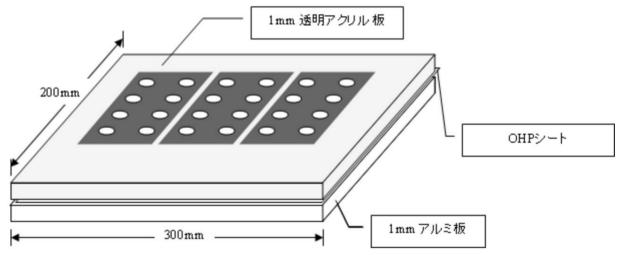


Figure 7: Analog 2.0 Prototype Panel Structure

Based on such a panel design, the production is performed in the following order.

- 1. Disconnect
- 2. OHP sheet printing for drilling
- 3. Drilling
- 4. OHP sheet printing and processing for artwork

## 5.1.2 What is required for panel production

### props:

- Acrylic cutter (if needed)
- Drill
- Tapered reamer
- Driver pliers
- Printers that can print on transparencies such as inkjet printers

#### Material:

- 300mm x 200mm x 1mm aluminum plate
- 300mm x 200mm x 1mm transparent acrylic board
- 2 A4 transparencies
- 6 3mm x 10mm screws
- 6 3mm **nuts**

Select an OHP sheet that can be printed by a printer. Transparencies for each printer type, such as inkjet printers and laser printers, are on sale.

Screws and nuts are used to fix stacked aluminum plates, acrylic plates, and transparencies.

#### 5.1.3 Material cutting

When making a panel, first of all, cut the aluminum plate and acrylic of the material to the desired size. The best way to do this is to get a board that has been cut to the desired size from the beginning. No need to use tools for cutting, easy and reliable. If you can't get the one you want, you can ask the home improvement store to cut it.

You can easily think of a method using a gold saw to cut an aluminum plate, but you can also cut an aluminum plate with a thickness of about 1 mm with a cutter knife.

The size of the A4 OHP sheet is 297mm x 210mm, which is slightly different from 300x200. It is necessary to cut the sheet of the protruding part. This is easier to work with if done at the finishing stage.

## 5.1.4 Transparency printing for drilling

Next, drill holes in the panel. Follow the procedure below to make a hole.

- 1. Print the artwork marked with the drilling position on the transparency.
- 2. Place the printed transparency between the aluminum plate and the acrylic plate.
- 3. Make a hole at the mark position of the artwork.

First, print an OHP sheet for drilling. Figure 8 shows the panel layout. Print the panel\_with\_reference.pdf file inside the resource file.

The following are notes on printing.

- Select an OHP sheet in the paper selection when printing .
- Select high image quality. (Because the darker the color, the easier it is to work)
- Print at 100% scale.
- Do not touch the printed surface immediately after printing. When printing on transparencies, the ink does not dry easily.

Often there is something wrong.

• After printing, be sure to check whether the print was made to the correct scale. The method will be explained in detail later.

To do.

For reference, the option settings when printing from Adobe Reader 8 are as follows. If it is underlined The time is where you need to change from the default.

Print range all

Number of pages 

Page enlargement / reduction none

Automatic rotation and centering can be

Select paper according to page size None

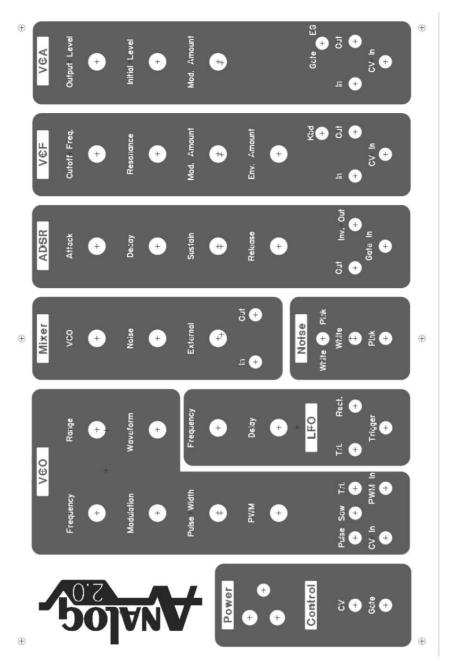


Figure 8: Drill Guide Transparency for Drill Guide

When you print, the layout shown in Figure 8 is printed. This layout has a center mark (red plus mark) at the drill position, so it cannot be used as the final panel sheet. However, it is used for positioning when drilling by sandwiching it in the panel. This eliminates the need for scribes on the panel and simplifies drilling operations.

Now, when the transparency is printed, check if it was printed to the correct scale.

Measure the distance between the frequency and PWM center marks in the VCO frame of the printed sheet. It is OK if it is 84 mm (Fig. 9). If they are different, check if there are any differences in the settings and reprint.

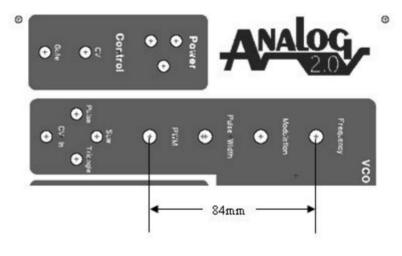


Figure 9: Transparency confirmation of OHP sheet scale confirmation

## 5.1.5 Drilling

After printing the transparency, it's time to start drilling.

To make a hole, follow the procedure below.

- 1. Sandwich the OHP sheet between the aluminum plate and the acrylic plate
- 2. Make holes in the screw holes at the four corners and fix with screws.
- 3. Make holes for panel parts

#### **Fixing transparencies**

The first task of drilling is to sandwich the transparency between the aluminum plate and the acrylic plate. Place the sheet in the correct position and pinch it firmly. It is easier to align the screw holes at the four corners so that they are equidistant from each corner. The layout determined here will be the finished layout, so work carefully.

If the acrylic protective sheet is transparent, leave it on. Leave the protective sheet on the aluminum plate still affixed.

When fixing the transparency, it may be easier to proceed by sticking double-sided tape on both sides of the sheet. This is because it can prevent deviation from the determined position.

#### **Drill screw holes**

After fixing the OHP sheet, start drilling work. First, make a hole from the screw hole in the corner. Drill the screw holes with a 3.2 mm drill.

If you make screw holes first and fix the acrylic plate, OHP sheet, and aluminum plate, they will not shift from each other after that, so it will be easier to perform the subsequent work. On the contrary, if 3 sheets are misaligned in this work, it will be difficult to recover, so please work carefully (Fig. 10).

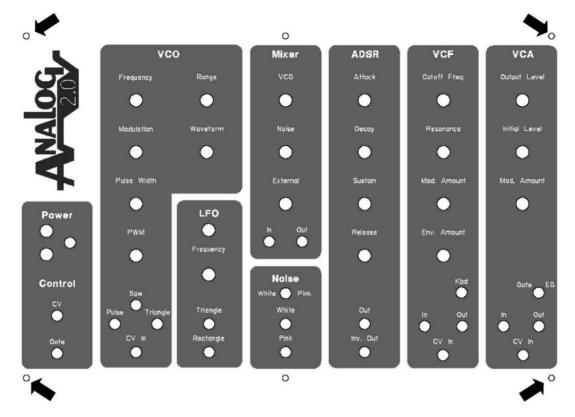


Figure 10: Drill screw holes first to fix acrylic plates, transparencies, and aluminum plates.

#### Drill a panel hole

After making screw holes and fixing the four corners with screws, make holes for the panel parts. See Figure 11 for the number of millimeters of holes to drill. Since the drill diameter is large this time, be careful not to cause misalignment. If you use the following method, you can make a hole with relatively few mistakes even if you use an inexpensive tool.

- 1. Hit the punch according to the center mark of the hole to be drilled
- 2. First, make a small hole using a drill of about 1.5 mm. It is better to use a hand drill for this work It is hard to cause this.
- 3. Use a 5mm drill to make a large hole.
- 4. Use a taper reamer to widen the hole to the required size.

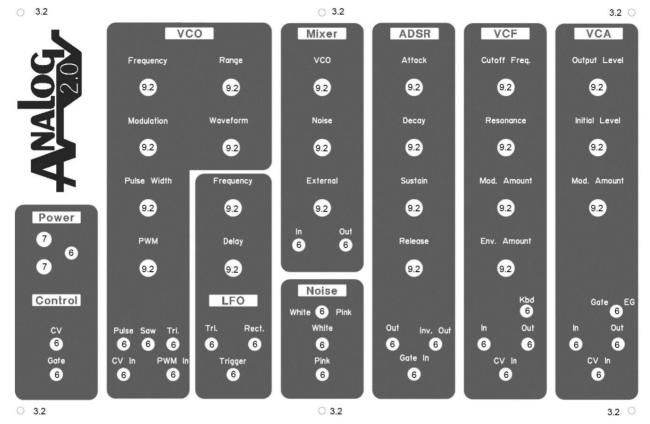


Figure 11: Panel drilling dimensions

If you can do it so far, the drilling work is completed.

5.1.6 For artwork Printing and processing OHP sheets for artwork

After drilling, it's time to finish.

The transparency used for the drilling guide so far will be damaged throughout the work. Discard this sheet, print another OHP sheet, and use it for finishing.

You can download the pdf file for the artwork from the Analog 2.0 support site. The file name is panel.pdf. Print this out (Figure 12). The printing procedure is the same as for drills. The method for checking the scale is the same, but since there is no center drill this time, measure the drill hole spacing using the edge of the drill hole.

Next, remove the hole in the transparency. To punch holes, use a leather punch to get the job done quickly and cleanly.

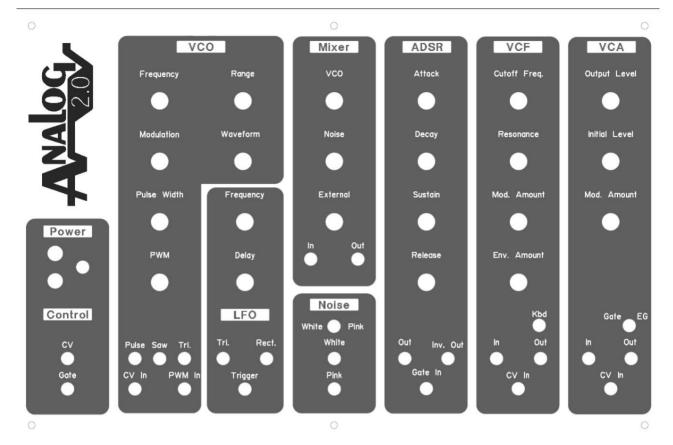


Figure 12: Artwork Transparency Layout for Artwork

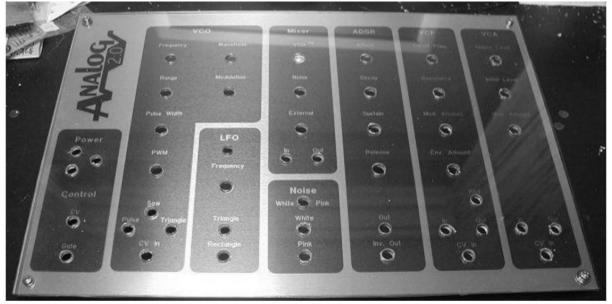


Figure 13: Completed panel

# 5.2 About the case

The Analog 2.0 kit does not come with a case. It is absolutely necessary for practical use, so please make your own with your favorite design.

When designing the case, the inner depth should be about 100 mm to accommodate the functional module board .

If possible, it is safer to have about 120 mm.

During production, it may be easier and more convenient to stand the panel on a wooden base using L -shaped metal fittings.

The power module cannot be mounted on the panel, but it must be secured to the case or base for safety.

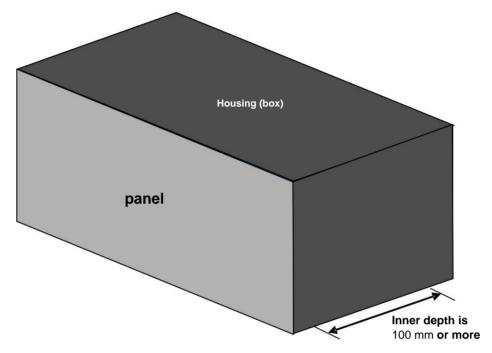


Figure 14: Image of housing

#### 5.3 Manufacture of power supply module

## 5.3.1 Production flow

The power supply module is the first module you make. In the Analog2.0 document, the explanation of module production will be in the following order.

- Get an overview of the modules you are building
- Get parts
- Prepare the board
- Attach parts to the board (soldering)
- Incorporate the board into the base system
- Check the wiring on the board
- Operation check

5.3.2 Module to be manufactured Outline of the module to be manufactured

The power supply module is responsible for supplying power to other functional modules such as VCOs, VCFs, and VCAs that make up Analog 2.0. It is also responsible for redistributing the Gate and CV signals received from the outside to the functional module. The source of the power supply is obtained from two switching AC adapters with 15V output. It's in the image of Figure 15.

In this way, the power supply, Gate, and CV are sent to each module at once, and on the module side, only the necessary ones are pulled out and used. The power supply voltage output from this power supply module is  $\pm$  12V and the rated current is 0.4A.

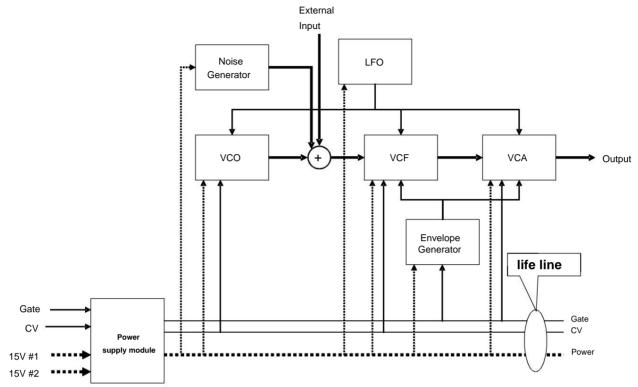


Figure 15: Power supply / control supply image of power supply module

Figure 16 shows the power supply panel. It consists of a power switch, a power indicator, and a CV / Gate input.



Figure 16: Power supply panel

Power and control functional modules are supplied via a flat cable with a connector called a lifeline cable. (Fig. 17)

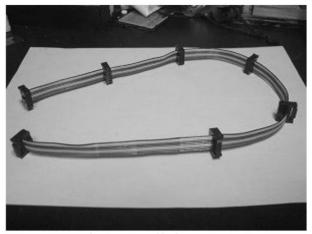


Figure 17: Lifeline cable

Figure 18 shows the circuit diagram of the power supply circuit to be manufactured. The main purpose of this power supply circuit is to remove the noise component contained in the power supply supplied from the AC adapter, to obtain a higher quality power supply, and to reduce the output in the event of an overload.

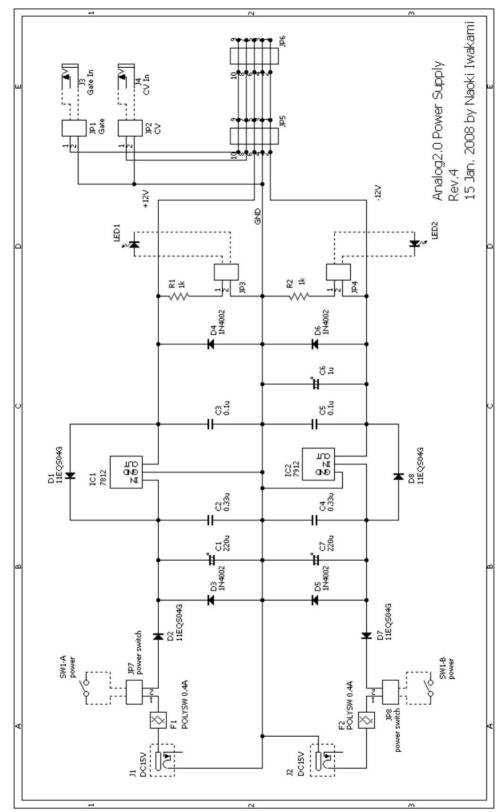


Figure 18: Power module schematic

# 5.3.3 Obtaining parts

The parts required for production are as follows. Please obtain these parts first when making, child

The parts list includes not only the parts to be mounted on the power circuit board, but also the LEDs and switches to be mounted on the panel.

It will be rare. It also contains the parts needed to make a lifeline cable. Get parts after the table

The notes on this are written.

 $_{\mbox{\scriptsize surface}}$  1 : Parts required for manufacturing the power supply module

parts number	Device name	Value / model number	remarks
C1 elec	trolytic capacitor	220µF 35V	
C2 Mul	tilayer Ceramic Capacitor	0.33µF	
C3 Mul	tilayer Ceramic Capacitor	0.1µF	
C4 Mul	tilayer Ceramic Capacitor	0.33µF	
C5 Mul	tilayer Ceramic Capacitor	0.1µF	
C6 elec	trolytic capacitor	1μF 25V	
C7 elec	trolytic capacitor	220μF 35V	
D1 Sch	ottky diode	VS-11DQ04	
D2 Sch	ottky diode	VS-11DQ04	
D3 Sch	ottky diode	VS-11DQ04	
D4 Sch	ottky diode	VS-11DQ04	
D5 Sch	ottky diode	VS-11DQ04	
D6 Sch	ottky diode	VS-11DQ04	
D7 Sch	ottky diode	VS-11DQ04	
D8 Sch	ottky diode	VS-11DQ04	
F1 poly	switch	0.4A	
F2 <b>poly</b>	switch	0.4A	
IC1 posi	tive power supply 3-terminal regulator	LM7812	12V
IC2 nega	tive power supply 3-terminal regulator	LM7912	-12V
J1 DC j	<b>ack</b> 2.1mm		
J2 DC j	<b>ack</b> 2.1mm		
JP1 pir	header 2.5mm pitch	2 pins	Cut from a single row pin header

JP2 <b>pi</b>	n header 2.5mm pitch	2 pins	Cut from a single row pin header	
JP3 <b>pi</b>	n header 2.5mm pitch	2 pins	Cut from a single row pin header	
JP4 Bo	ox Pin Header 2.5mm Pitch 2x5 Pin			
JP5 Bo	ox Pin Header 2.5mm Pitch 2x5 Pin			
JP6 <b>pi</b>	n header 2.5mm pitch		Cut from a single row pin header	
JP7 <b>pi</b>	n header 2.5mm pitch		Cut from a single row pin header	
JP8 <b>pi</b>	n header 2.5mm pitch		Cut from a single row pin header	
R1 car	bon resistance 1 / 4W 5%	1kÿ		
R2 car	bon resistance 1 / 4W 5%	1kÿ		
Off-boa	rd parts			
LED1	panel mounting type LED		Wiring from JP3	
LED2	panel mounting type LED		Wiring from JP4	
SW1 6	P toggle switch		Wiring from JP7,8	
J3	3.5mm mini jack		Wiring from JP1	
J4	3.5mm mini jack		Wiring from JP2	
	Lead		Some need for panel component wiring	
	Switching AC adapter	15V	2 necessary	
	Center Plus	Above 0.8A		
Heat sink related				
	heat sink			
	heat sink			
	Pan head machine screw	3x10	2 this is necessary	
	nut	3mm	2 necessary	
1				

# $_{\mbox{\tiny surface}}\mbox{\sc 2:}$ Parts required for lifeline cable production

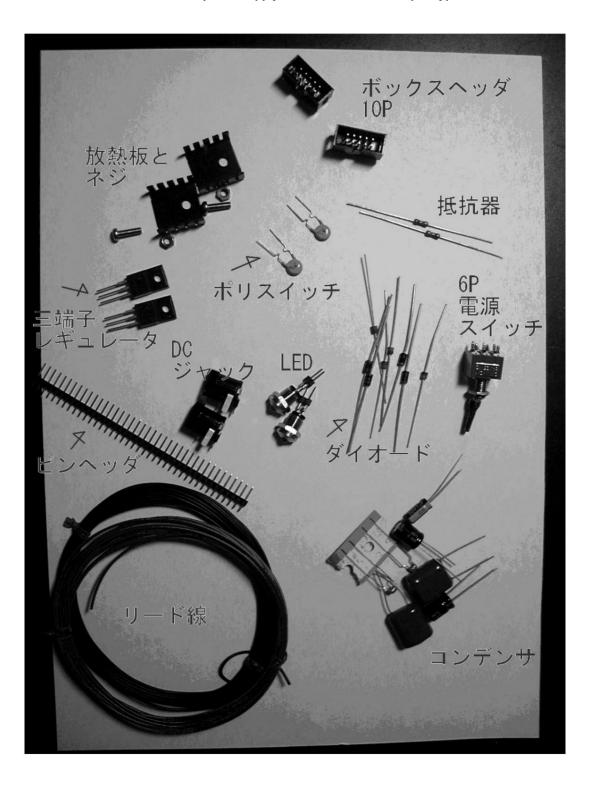
Part name	Spec number	Remarks	
10 -core flat cable	1m	1 lifeline	cable
Header socket 2.5mm pitch 2x5		7	

#### 5.3.4 Precautions when obtaining parts

3.5mm mini jack The 3.5mm mini jack is attached to the panel, so the "neck" part must be long to some extent.

AC adapter It can be used with a 15V AC adapter, Center Plus, and a capacity of 0.8A or more .

Box pin header 5 pins 2 rows are used. After this, I will use it in the function module as well. The straight type is used for the power supply module, and the L -shaped type is used for the functional module.



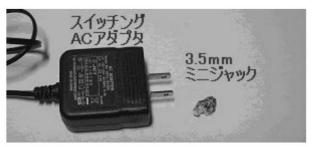


Figure 19: Parts required to make a power supply

# 5.3.5 Prepare the board

If you make your own power module board, the print pattern uses the power\_brd.pdf file in the resource file. The kit comes with a board, so you can use it as it is.

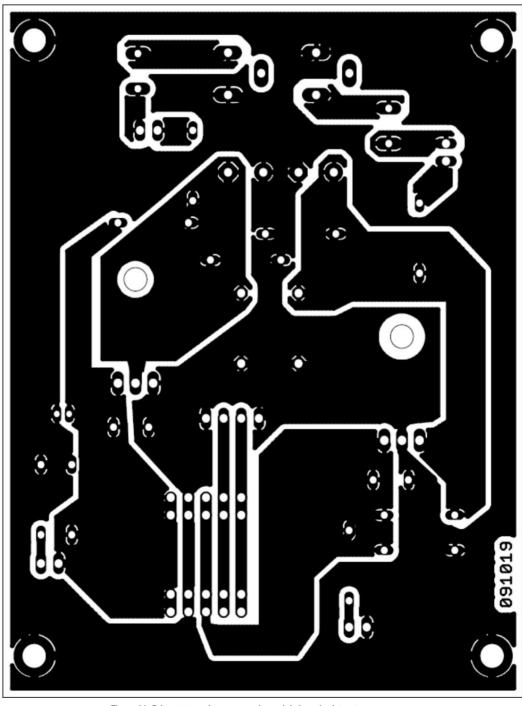


Figure 20: Print pattern of power supply module board print pattern

### 5.3.6 Attaching parts to the board

### Refer to Fig. 21 for wiring.

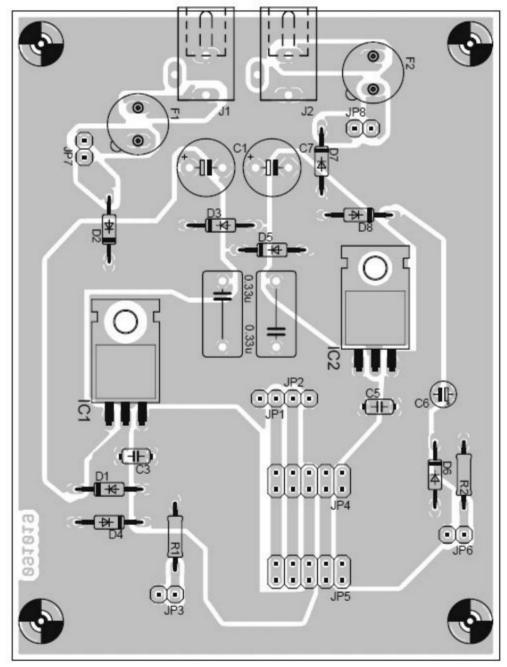


Figure 21: Wiring diagram of the power supply module board

### 5.3.7 Checking the wiring on the board

Check the wiring by referring to the checklist below.

- [] Is the resistor installed in the correct place and with the correct value?
- [] Is the diode installed in the correct place and in the correct type?
- [] Is the diode installed in the correct orientation?

- [] Is the correct type of capacitor installed in the correct place?
- [] Is the electrolytic capacitor installed in the correct orientation?
- [] Is the poly switch installed in the correct place?
- [] Are IC1 and IC2 installed in the correct place and in the correct orientation?
- [] Is IC1 = TA7812, IC2 = TA7912?
- [] Is the jack pin header installed in the correct place?
- [] Turn the board over and check the soldering points. Is there a solder bridge in which adjacent copper foil patterns are short-circuited by soldering?
- [] As shown in Fig. 22, there is no point where the solder touches the substrate or copper foil, which is called immo solder. mosquito? If the body of the part is shaken and the lead at the soldering point moves, it is almost certainly immo-soldered. Immo solder will peel off over time, so if you find it, re-solder it.

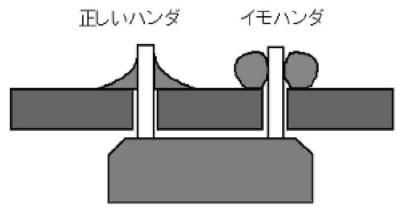


Figure 22: Correct solder and immo solder

## 5.3.8 Wiring of panel parts

Finally, wire the off-board components of the power circuit and attach them to the panel. Refer to Fig. 23 and Fig. 24 for wiring.

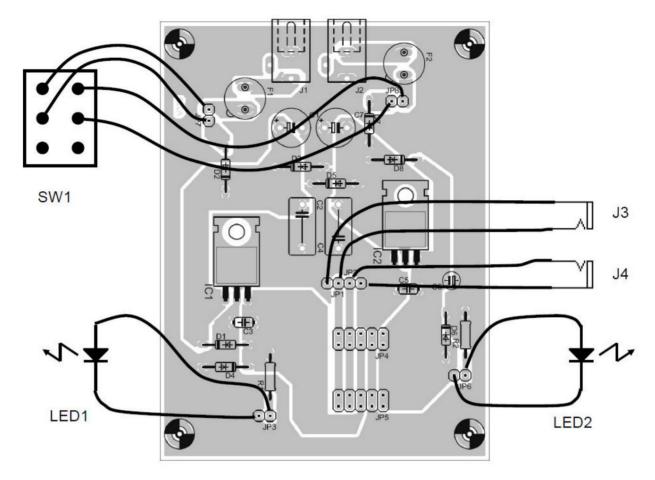


Figure 23: Wiring of panel parts

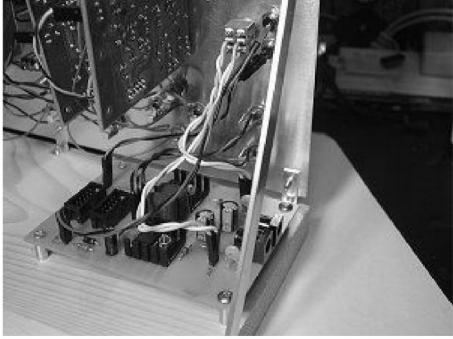


Figure 24: Power supply board mounting

#### 5.3.9 Energization check

Now, let's check the operation.

Make sure that the power switch is turned off, connect the two AC adapters to the jack, and finally turn on the power.

Follow the procedure below to check the operation.

## 1. Check if both of the two LEDs are lit.

- 2. With reference to Fig. 25, apply a tester to each pin of the output box header and check that the voltage is correctly supplied to the + 12V and -12V terminals.
- 3. Check the continuity between the Gate and CV terminals and the input jack. If possible, voltage the Gate and CV inputs Give it and check if the voltage is transmitted to the terminal of the box header.

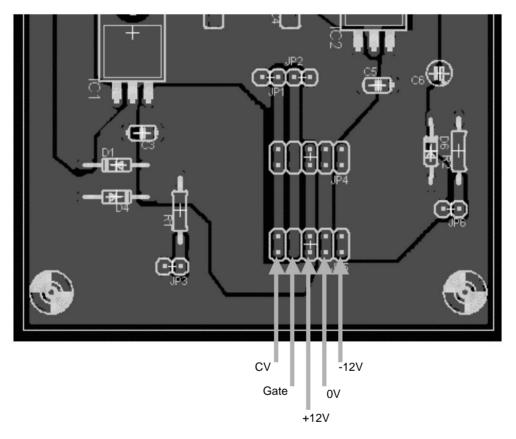


Figure 25: Output confirmation location

### 5.4 Lifeline cable Manufacture of lifeline cable

This section explains how to make a lifeline cable. A lifeline cable is a cable that supplies power and Gate / CV from the power supply module to each functional module. It is made up of flat cables and connectors, as shown in Figure 17.

#### 5.4.1 Cable to be manufactured

Here, only the circuit diagram is shown.

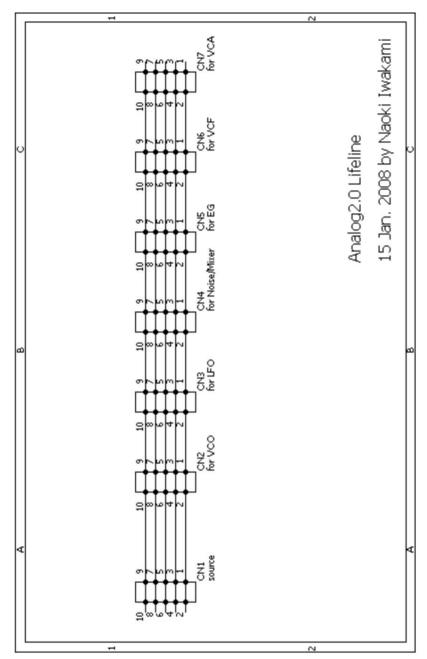


Figure 26: Lifeline cable schematic

# 5.4.2 Obtaining parts

There are only two types of parts, as shown in Figure 27. Figure 4-2 is a photo of the required parts. For reference when obtaining parts give me.

# surface 3: Lifeline cable parts list

Part number D	Pevice name	Value / model number	remarks
CN1-7 Header	Socket MIL Standard 10P (2x5)		7 necessary
	Flat cable 10 cores	55cm	

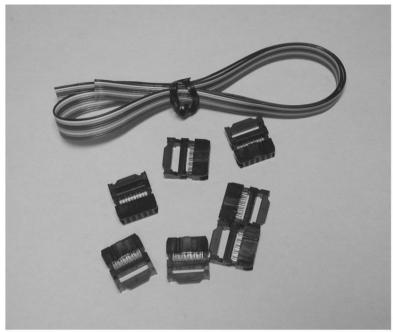
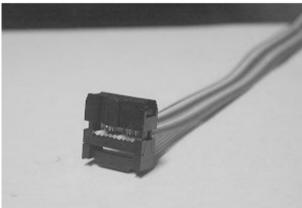


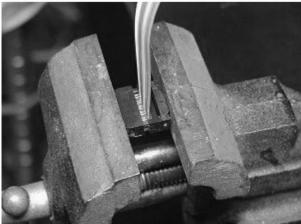
Figure 27: Parts required for lifeline cable production

## 5.4.3 Precautions for production

To make it, just attach the header socket to the flat cable. Please refer to the following procedure.



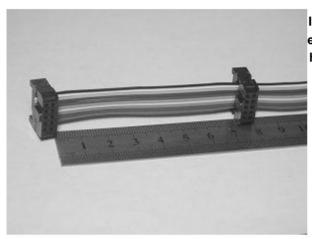
First, attach the header socket from the end side opposite to the power supply module. Gently bite the header socket into the flat cable so that the potch is on the outside of the cable (in front of the photo) to determine the mounting position.



Secure the cable by tightening the top and bottom of the header socket with a vise.



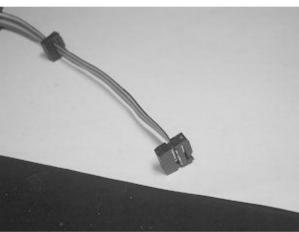
Tightening is complete when the claws of the header socket make a clicking sound and bite. If you overtighten it, the header socket will crack, so be careful and tighten it slowly.



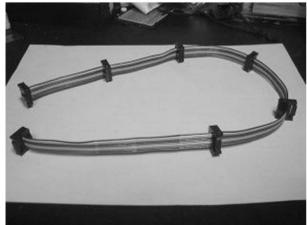
In the same way, attach the header socket every 8 cm of the flat cable. Be sure to align the header socket potches in the same orientation.



Install 6 header sockets at 6 cm intervals.



Finally, attach the header socket to the end on the power supply module side. The orientation of the potch is still the same, facing the inside of the cable (the other side of the photo).



Install the last header socket and you're done.