

Proportional Control

Teng-Jui Lin

Department of Chemical Engineering, University of Washington

Process Dynamics and Control

Basic components in a control loop

- Process being controlled
 - System of interest
- Sensor-transmitter combination
 - Composition analyzer-transmitter (AT) - measure composition and transmits electrical signal
- Feedback controller
 - Feedback controller (AC) - takes AT electrical signal and calculates appropriate output electrical signal
- Current-to-pressure transducer
 - Current-to-pressure transducer (I/P) - converts electrical signal to pneumatic (air) signal
- Final control element - adjusts manipulated variable
 - Control valve - takes in electrical or pneumatic signal and changes flow rate
- Transmission lines between instruments
 - Electrical cables
 - Pneumatic tubing

Proportional controller has output proportional to the error signal

- Objective: deviation (error) from set point is 0
 - Error signal = Set point - Measured controlled variable

$$e(t) = y_{sp}(t) - y_m(t)$$

- Proportional control

$$p(t) = \bar{p} + K_c e(t)$$

Controller gain could be positive or negative

- Want to maintain constant flow rate w to tank
- Want to maintain constant composition x in tank

Transfer function for proportional controller is the controller gain

Ex. Show that the proportional controller transfer function is

$$\frac{P'(s)}{E(s)} = K_s$$

- Proportional controller:

$$p(t) = \bar{p} + K_c e(t)$$

Proportional band can be used instead of controller gain

- Proportional band

$$PB \equiv \frac{1}{K_c} \times 100\%$$

Advantages and disadvantages of proportional controllers

- Advantage
 - Simple
 - Great if exact value of controlled value is not important: prevent overflow/empty
- Disadvantage
 - **Offset** - steady-state error
 - Set point change
 - Sustained disturbance