Totally Integ Automation	grated Portal									
Program	blocks	/ 02_Contr	oller						•	
ValueAssi	gnment	[FC9]								
ValueAssignmo General	ent Properti	es								
Name Numbering	ValueAssi Automatic		Number	9	Туре	FC		Language	LAD	
Information Title	ValueAssi		Author		Comment			Family		
Version	0.1	,	User-defined ID							
Name Input					Data type		Default value			
Output InOut										
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<b>▼</b> Return										
ValueAss					Void					
Network 1:	wove: rat	е								
				5.0 — IN	"ControllerData".					
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U-A 1 = 1			1							
Network 2:	Move: hys	steresis								
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Network 3:	Move: kp	& KI & Kd								
			MOVE		MOVE			//OVE		
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			🎂 OUT1 — <sup>kp</sup>		₫ OUT1 — ki			d OUT1 — kd		
Notwork 1:	Moyo: no	uralNotwork n	aramotors							
Network 4:	wove: ne	uralNetwork p	arameters							
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				out1 — epoka	a_i		epoka_m			
			5.0	MOVE EN — ENO — "Neur	roData".	MOVE EN — ENO 5.0 — IN	"NeuroData".			
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