

2012 DIRECTORY



SUSTAINABLE • ENVIRONMENTALLY FRIENDLY • BUILDING MATERIAL OF CHOICE

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published by:



Steve **YAGGY** INC.

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- Dump Trucks
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Office 507-282-1715 • Fax 507-536-0800
steve@yaggytrucking.com

Steve Yaggy Specialized Truck Service, Inc. was founded in 1994 by Steve Yaggy operating one truck hauling aggregate for local construction companies. Today, **Steve Yaggy Specialized Truck Service, Inc.** operates 31 trucks in most states east of the Mississippi River. Specializing in the transportation of bulk construction commodities, **Steve Yaggy Specialized Truck Service, Inc.** has built a reputation in the marketplace as a service-minded company. Along with affiliated companies **Cross Country Transportation** and **Yaggy Transportation Services**, **Steve Yaggy Specialized Truck Service, Inc.** is poised to handle your bulk commodities needs.

Steve Yaggy Specialized Truck Service operates the following equipment:

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- Pneumatic Tank
- Hopper Bottom

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- Sand
- Aggregate
- Dirt
- Agricultural commodities
- Cement powder
- Plastics

As an added service to the area, Steve Yaggy also operates **Rock and Dirt, Inc.** designed to provide landscaping products to the community and landscaping contractors in any quantity.

Steve Yaggy is a board member of the **Minnesota Trucking Association**, a member of the **Rochester Chamber of Commerce**, and a member of the **Christian Motorsports International, Inc. "Racers for Christ"**

Steve Yaggy Specialized Truck Service, Inc. is located at 6978 10th Ave. SW in Rochester, MN

Call us at 507-282-1715 or toll free at 888-267-2363. FAX us at 507-536-0800

ARM Mission Statement

ARM is committed to the aggregate and ready mix industries to make concrete the construction material of choice through promotion, education, environment and government issues.

ARM Staff



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Calendar

World of Concrete

Jan. 23-27, 2012
Las Vegas Convention Center
Las Vegas, NV
www.worldofconcrete.com

National Ready Mix Concrete Association (NRMCA) National Convention

March 4-6, 2012
Savannah Marriott Riverfront
Savannah, GA
www.nrmca.org

CPAM Annual Concrete Paving Workshop

March 8-9, 2012
Mankato, MN
www.concreteisbetter.com

American Concrete Institute (ACI) Spring Convention

March 18-22, 2012
Hyatt Regency
Dallas, TX
www.concrete.org

Concrete Open

June 18, 2012
Deer Run Golf Club
Victoria, MN
www.armofmn.com/concrete-open

2012-2013 MnDOT Technical Certification Course Registration Begins

Oct. 1, 2012
www.armofmn.com/training

ARM of Minnesota Annual Convention

Dec. 4-5, 2012
Crowne Plaza Northstar
Minneapolis, MN
www.armofmn.com/calendar

ARM Board of Directors

Producer Members:

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Aggregate & Ready Mix Producers

Aggregate Industries

Midwest Region

651.683.0600

2915 Waters Road, Suite 105

Fax: 651.683.8108

Eagan, MN 55121

www.aggregate-us.com

Representative: Norm Jagger,
Sr., Vice President

Ready Mix Division – Twin Cities Area

651.683.0600

Fax: 651.683.6783

2915 Waters Road, Suite 105

Eagan, MN 55121

Representatives: Randy
Gaworski, General Manager;
Randy McCullum, Sr. Sales
Representative; Scott Brockberg,
Area Manager

Plant Locations – Twin Cities Area:

651.683.8150

Belle Plaine, MN

801 East Main Street

Forest Lake, MN

6125 North 210th Street

Lakeville, MN

5000 West 160th Street

Le Sueur, MN

962 Ferry Street

Maple Grove, MN

11000 77th Avenue N.

Minneapolis, MN

400 West 61st Street

Newport, MN

57 21st Street

Rogers, MN

14145 Northdale Blvd.

Ready Mix Division – Fargo/ Moorhead Area

218.236.9640

Fax: 218.236.5660

PO Box 1036

800 Holiday Drive, Suite 240

Moorhead, MN 56561

Representatives: Dean Beilke,
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Operations Manager; Jeff Rehder,
Sales Manager

Plant Locations – Fargo/ Moorhead Area

Carrington, ND

701.652.3140

Casselton, ND

701.347.4188

Cooperstown, ND

701.797.2340

Edgeley, ND

701.493.2718

Fargo, ND

701.277.8303

Fergus Falls, MN

218.739.3306

Grand Forks, ND

701.775.0415

Hawley, MN

218.483.4777

Hillsboro, ND

701.436.5472

Jamestown, ND

701.252.2691

Lisbon, ND

701.683.5342

Mahnomen, MN

218.935.2202

Oakes, ND

701.742.2931

Ottertail, MN

218.367.2225

Park Rapids, MN

218.732.5688

Pelican Rapids, MN

218.863.2181

Sheyenne, ND

701.996.2923

Valley City, ND

701.845.3313

Wahpeton, ND

701.642.6804

Walker, MN

218.547.1928

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Fax: 651.683.8108

2915 Waters Road, Suite 105

Eagan, MN 55121

Representatives: Don
Sedgeman, General Manager; Mike
McCormick, Sales Manager; Jim
Barker, Regional Performance
Manager

Twin Cities Area Dispatch

651.683.8190

Plant Locations:

Elk River Plant

763.441.3227

12001 213th Ave NW

Lakeland Plant

651.436.8715

16164 Hudson Blvd.

Lakeville East Plant

952.423.3405

5000 West 160th Street

Larson Quarry

651.459.0607

10120 Grey Cloud Island

Nelson Plant

651.459.0727

11250 Grey Cloud Trail S.

St. Croix Valley Plant

651.257.6263

18120 260th Street

St. Paul River Terminal

651.776.5103

1177 Childs Road

Minneapolis River Terminal

612.521.6669

65 26th Avenue N

Aggregate Division – Fargo/

Aggregate & Ready Mix Producers

Moorhead Area

218.236.9640

Fax: 218.236.5660

PO Box 1036

800 Holiday Drive, Suite 240

Moorhead, MN 56561-1036

Representatives: Dean Beilke,
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Operations Manager

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Aggregate Dispatch

218.236.0939

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218.732.5688

18813 Eagle Bend Road

Pit 21 Plant (Glyndon)

218.236.0939

760 170th St.

Rollag Plant (Pelican Rapids)

218.236.0939

11700 County Highway 2

7th Avenue Yard (Fargo)

701.277.0174

Wahpeton Plant

701.642.3371

2213 15th Street N.

Albert Lea Ready Mix

(Subsidiary of Cemstone Products)

507.826.3281

Fax: 507.826.3435

75417 255th St

Clarks Grove, MN 56016

Alexandria Concrete Co.

763.295.3122

Fax: 763.295.8765

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Monticello, MN 55362

www.jmecompanies.net

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taining Wall, Landscape Products;
Mike Frandsen, Metro Sales –
Concrete Block, Retaining Wall,
Landscape products; Jay Husken,

Metro Sales – Concrete Block, Re-
taining Wall, Landscape Products

Plant Locations:

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(Alexandria Concrete Co.)

320.763.4600

Fax: 320.763.4676

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Hutchinson, MN

(Hutchinson Concrete)

320.587.3334

Fax: 320.587.6274

21563 Hwy 7 West

Davin Macki, Manager

New London, MN

(Concrete Products of New
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320.354.2311

Fax: 320.354.2477

17550 Highway 23 NE

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(Concrete of Morris, Inc.)

320.589.3700

Fax: 320.589.4339

1200 Pacific Avenue

Scott Hentges, Manager

Wadena, MN

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Fax: 218.631.1080

415 5th Street SE

Larry Okerlund, Manager

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218.729.8274

Fax: 218.729.6724

5572 Miller Trunk Highway

Duluth, MN 55811

www.arrowheadconcreteworks.com

Representatives: Doug Carlson,
General Manager; Gerald Carlson,
General Manager; Bruce Winship,
Sales Manager; Jim Tuhkanen,
Controller; Ben Carlson, Quality
Control

Plant Locations:

Hermantown, MN

218.729.8274

5572 Miller Truck Hwy

Jeremy Carlson, Manager

Cloquet, MN

218.879.3358

901 Highway 33 S

Jason Carlson, Manager

Superior, WI

715.394.5981

Hill Avenue & Winter St.

P.O. Box 967

Ryan Tuhkanen, Manager

Products & Services: Ready
Mix, Block, Sand & Gravel, Logix
ICF, Versa-Lok Retaining Wall Block

AVR, Inc./AME

Red-E-Mix, Inc.

952.432.7132

Fax: 952.432.7530

14698 Galaxie Avenue

Apple Valley, MN 55124

Barton Sand & Gravel Co.

(Division of Tiller Corporation)

763.425.4191

Fax: 763-425-7153

7200 Hemlock Lane

P.O. Box 1480

Maple Grove, MN 55311-6480

www.tillercorp.com

Representatives: Pete Olson,
Mike Caron, Brent Schlueter, Matt
Schulenberg, Chad Sauer

Pit Locations in MN:

Blaine, Denmark, Elk River,

Empire, Eureka, Hastings,

Maple Grove, Ramsey, Scandia,

Shakopee, Silver Creek, Sunrise,

West Lakeland

Buffalo Ridge Concrete, Inc.

507.247.5575

150 County Road 8

Tyler, MN 56178

www.buffaloridgeconcrete.com

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Pipestone, MN

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Fax: 507.825.4073
1811 Foreman Drive

Adrian, MN

507.483.2690
Avoca, MN
call Slayton

Lamberton, MN

507.752.7989

Leota, MN

507.442.5441

Luverne, MN

507.283.8077

Slayton, MN

507.836.6102

Tracy, MN

call Lamberton

Tyler, MN

507.247.5575

Products & Services: Ready Mix Concrete, AMVIC Forms, Prinsco Drainage Products

Caledonia Ready Mix

507.725.3374

507.725.3375

134 Bissen St.

Caledonia, MN 55921

crmix@acegroup.cc

Representatives: Gary Becker

Services: Delivery of ready mix concrete & concrete pumping service.

Cemstone Products Company

800.642.3887

800.CEMSTONE

651.688.9292



We provide high quality Construction Aggregate and Ready Mix Concrete to the Twin Cities and Fargo/Moorhead markets as well as Hot Mix Asphalt in the Fargo/Moorhead area. At Aggregate Industries, we believe in environmental excellence, sustainability, and corporate responsibility.

Aggregate Industries Midwest Region

Twin Cities Metro Office

2915 Waters Road, Suite 105
Eagan, MN 55121

Tel: 651-683-0600

Fax: 651-683-8108

www.aggregate-us.com

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Moorhead, MN 56560

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Fax: 218-236-5660

Delivering Value



Aggregate & Ready Mix Producers

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2025 Centre Pointe Blvd, Suite 300
Mendota Heights, MN 55120
www.cemstone.com

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Aitkin, MN

33605 318th Place
800.335.1038

Arlington, MN

104 1st Ave N
800.252.6749

Big Sandy Lake, MN

50606 Lily Ave
218.426.5063

Brainerd, MN

17229 County Rd 25
218.829.9239

Burnsville, MN

2300 W Cliff Road
952.846.0688

Cannon Falls, MN

2133 Country Road 29
507.263.0721

Dayton, MN

17601 Territorial Rd
763.494.0016

Delano, MN

1011 Babcock Blvd.
800.543.1977

East Bethel, MN

24480 Baltimore St NE
763.444.3710

Elk River, MN

11755 213th Ave NW
763.241.9820

Gibbon, MN

947 1st Ave
507.834.6716

Hastings, MN

314 21st Street E
651.437.6985

Howard Lake, MN

1339 6th Street
320.543.2040

Isle, MN

1515 410th Street
800.955.6105

Jordan, MN

3350 W 166th Street
952.492.3939

Lakeland, MN

16164 Hudson Blvd.
651.436.8888

Minneapolis, MN

65 26th Avenue N
612.522.6392

Montgomery, MN

900 4th St NW
507.364.7436

Northfield, MN

1501 Riverview Lane
800.366.6910

Pequot Lakes, MN

526 Schmidt Way
218.568.8176

Red Wing, MN

27592 Highway 61 Blvd.
800.325.6055

Rock Creek, MN

5962 State Hwy 70
320.629.7921

Rosemount, MN

4360 170th Street W
651.322.8173

St. Bonifacius, MN

4323 Palmer Place
952.446.9528

St. Paul, MN

936 Childs Road
651.772.1564
2058 Energy Park Dr
651.645.0769

Cemstone Contractor Supply

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2955 Eagandale Blvd
507.451.4271

Owatonna, MN / Steele Rice

507.451.4271
433 W. North St

River Falls, WI

715.425.1119

Fax: 715.425.6276

W9341 830th Ave

Outlet Stores:

Brainerd, MN

218.829.9239

Delano, MN

763.972.6111

Dresser, WI

715.755.2906

Durand, WI

800.325.6435

East Bethel, MN

763.444.3710

Hastings, MN

651.437.6985

Isle, MN

800.955.6105

Jordan, MN

952-492-3939

New Richmond, WI

800.555.9415

Northfield, MN

507.663.0330

Red Wing, MN

651.388.8996

Rock Creek, MN

320.629.7921

Spooner, WI

715.635.3583

Turtle Lake, WI

866.279.2221

Coons Aggregate Supply

(Div. Of Wisconsin Sand & Gravel)

715.835.5014

715.577.4519

Fax: 715.835.5013

1119 Regis Court, Suite 250

P.O. Box 1228

Eau Claire, WI 54702-1228

www.wissotasandgravel.com

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clarson@wissotasandgravel.com;

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218.393.4800

Plant Locations:

Saginaw, MN

218.729.7544

4607 Canosia Road

Products & Services: Washed Concrete Aggregates, Class 5 Base Course

Croell Redi-Mix

641.394.6789

Fax: 641.394.3735

2010 Kenwood Ave.

P.O. Box 430

New Hampton, IA 50659

www.croell.com

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4100 State Highway 30 W

Jed Johnson, Manager

Spring Valley, MN

507.346.2752

409 E Market Street

Konnie Vreeman, Manager

Products & Services: In addition to Redi-Mix our product line includes concrete block, brick, masonry supplies, landscaping block, pavers, septic tanks and more.

Edwin E. Thoreson, Inc.

218.387.1644

Fax: 218.387.2871

P.O. Box 579

Grand Marais, MN 55604

Representatives: Randi T. Nelson,

President/Owner,

eetinc@boreal.org, 218.387.1077;

Mildred I. Thoreson, Secretary/
Owner

Plant Location:

Grand Marais, MN

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www.peterbiltparts.com

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608-372-0917

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605-787-9345

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701-255-7555

CLEVELAND, OH
216-749-3302

NEW PHILADELPHIA, OH
330-339-5555

Aggregate & Ready Mix Producers

Fischer Sand & Aggregate

952.997.9130
14698 Galaxie Ave
Apple Valley, MN 55124

GCC Ready Mix – SD District

877.816.4422
Fax: 320.568.2612
1011 330th St
Bellingham, MN 56212
www.gcc.com

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Chad.henrich@gcc.com,
605.216.4682; Tate Sutton, Sales,
tsutton@gcc.com, 605.530.2312

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Jason.henrich@gcc.com

Dawson, MN

Cleon.tilbury@gcc.com

Montevideo, MN

Randy.sauls@gcc.com

Canby, MN

GCC Ready Mix – IA District

712.737.4422
Fax: 712.722.4040
PO Box 20

412 8th St SW
Orange City, IA 51041
Representatives: Mark Brown, IA District Manager,
mark.brown@gcc.com,
712.541.5425; Mitch Voehl, Sales, mitch.voehl@gcc.com,
507.317.1520

Plant Locations:

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ppytleski@gcc.com

Jackson, MN

ed.willett@gcc.com

Saint James, MN

darrell.schultze@gcc.com

Sherburn, MN

Windom, MN

alice.o'connor@gcc.com

Worthington, MN

jim.hudson@gcc.com

Hardrives, Inc.

Office: 320.251.7376
Fax: 320.251.5178
P.O. Box 579
St. Cloud, MN 56309
www.hardrivesinc.com
tcarlin@hardrivesinc.com

Representative: Tom Carlin, Division Manager

Plant Location:

St. Cloud, MN

Hawkinson Redi-Mix

218.326.5911
Fax: 218.326.6682
PO Box 867
Grand Rapids, MN 55744
www.hawkinsonredimix.com
info@hawkinsonredimix.com
Representatives: Mark Hawkinson, President; Derek Hawkinson, Vice President; Paul Hawkinson, Secretary Treasurer

Plant Location:

Grand Rapids, MN

Products & Services: Sand, Gravel, Redi Mix & Concrete Accessories

Kentucky Solite Corporation

502.957.2103
1797 Coral Ridge Road
Shepherdsville, KY 40165
www.kenlite.com

Representatives: Randy Butcher, rbutter@kenlite.com,
502.303.3016

Products & Services:

Lightweight Aggregate

Knife River Corp – North Central

1.800.KRC.MINN
320.251.9472
Fax: 320.251.0011
4787 Shadow Wood Dr NE

Sauk Rapids, MN 56379

www.kniferiver.com

Representatives: Tim Crennen, Central Area President; John Quade, President – Central MN; Jerry Lang, Concrete; John Henry, Aggregates; Alan Johnson, Sales & Marketing; Chad Bauerly, Logistics; Bryan Pearson, Quality Control

Plant Locations (Ready Mix):

E. Central Region Manager:

Steve Semrau, 320.529.4248

Albertville, MN

888.640.1600

Highway 94

Becker/Big Lake, MN

888.640.1600

Sherburne County Rd 11

Braham, MN

888.610.4483

1158 Regent Street

Forest Lake, MN

888.610.4483

1621 11th Avenue SW

Hinckley, MN

888.610.4483

Isanti, MN

888.610.4483

825 Railroad Ave

North Branch, MN

888.610.4483

P.O. Box 237

Princeton, MN

888.640.1600

31930 216th Street

N. Central Region Manager:

Dave Grausum, 218.829.1802

Alexandria, MN

888.640.1600

632 County Rd 87 SW

Baxter, MN

800.450.4726

P.O. Box 2746

Deerwood, MN

800.450.4726

Little Falls, MN

800.450.4726

County Rd 13 N

Milaca, MN

888.640.1600
18753 US Hwy169

Pierz, MN

800.450.4726

Pine River, MN

800.450.4726

Staples, MN

800.450.4726

W. Central Region Manager:

Jeff Tschida, 320.529.2743

Annandale, MN

888.235.4343

Hwy 55

Glencoe, MN

888.235.4343

2920 E 9th Street

Hutchinson, MN

888.235.4343

311 Highway 7 E, P.O. 48

Litchfield, MN

888.235.4343

225 E Commercial

Richmond, MN

888.235.4343

State Hwy 23

St Cloud, MN

888.640.1600

2450 S. Hwy 10

St Joseph, MN

888.640.1600

8644 Ridgewood Rd,

PO Box 99

Pit Locations (Aggregate):

Aggregate Sales: Dean

Engbretson, 320.654.7200

Braham, MN

763.689.9866

1158 Regent St

Deerwood, MN

888.450.3460

19649 State Hwy 6

Jordan, MN

952.492.5822

20951 Senator Drive

Little Falls, MN

320.632.5601

County Road 13 N.

Milaca, MN

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18753 US Hwy 169

Monticello, MN

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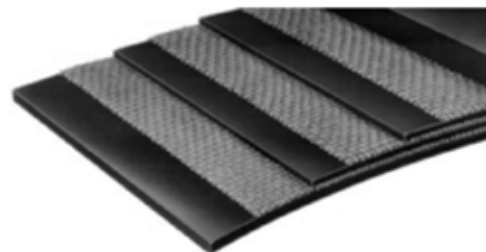
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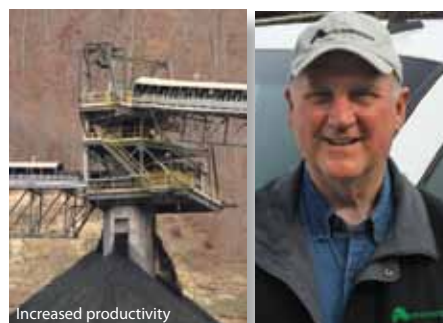
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Owner; Chuck Scherer, Owner; Bill
Scherer, Dispatch, 800.642.8913,
bscherer@scherrertrucking.com

Products & Services: Bulk Powder
Transportation & Flatbed Trailers

Sika Corporation

815.431.1080

Fax: 815.431.1099

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Ottawa, IL 60517

www.sikausa.com

Representatives: Richard Kohn,
651.303.4041,
kohn.richard@sika-corp.com; Bob
Haas, haas.bob@sika-corp.com

Products & Services: Supplier of
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Fax: 217.522.3145

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www.solomoncolors.com

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Representatives: Rich Solomon,
President; Kevin Gwinn, Sales
Representative; Keith Nault,
Upper Midwest Regional Manager,
262.227.9194

Plant Locations: Springfield, IL:
4050 Color Plant Rd; Rialto, CA: 1251
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Products & Services: Liquid Col-

Strata Corporation

www.stratacorporation.com

701.746.7491

Fax: 701.775.5584

728 Red Dot Place

Grand Forks, ND 58208

Representatives:

Mike Brorby

Production Manager
701.739.0223

Steve Ranz

Sales/Aggregate Resources
701.741.4151

Dale Johnson

QC Manager
701.739.1534

Jay Evans

Sales
701.388.6475

Stephen Pynn

Unit Business Manager
218.230.3935

Locations:

Crookston, MN: 218.281.2409

Detroit Lakes, MN: 218.846.1100

Fordville, ND: 701.229.3250

Fairview, MT: 701.215.0144

Halma, MN: 218.686.1529

Roosevelt, MN: 218.442.3078

Trail, MN: 218.268.4112

Williston, ND: 701.651.6735



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Fax: 952.440.1305

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Savage, MN 55378

www.sterlingstatebank.com

Representative: Erik Plaisted, President

Branch Locations in MN: Apple Valley, Austin, Coon Rapids, Lakeville, Lyle, Rochester Downtown, Rochester Apache, Rochester North, Rochester South, Savage

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Products & Services: Hauling; Aggregate, Cement

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952.881.3344

10830 Nesbitt Ave S.

Bloomington, MN 55437

www.sundecivil.com

Representative: Kirsten Pauly, 952.229.8673, kpauly@sundecivil.com

Locations: Serving Minnesota and Wisconsin

Products and Services: Providing consulting engineering and

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952.656.3234

Fax: 952.656.7600

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Minnetonka, MN 55305

www.tcfef.com

caust@tcfef.com

Representative: Carl Aust, Vice President, 612.804.4296

Products & Services: We provide competitive, flexible and creative equipment finance programs to businesses, vendor partners and franchise organizations. Products include: Tax Leases, TRAC Leases, Operating Leases, Lease Purchases/ Finance Leases, \$1 Purchase Option Leases or Equipment Loans, Vendor Leasing/Financing, Interim Funding/Progress Funding, Equipment Finance Agreement

TK Products

952.938.7223

Fax: 952.938.8084

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Minnetonka, MN 55343

www.tkproducts.com

bjohn@tkproduct.com

Representatives: Mike Boulka, Representative; Bill John, Sales Representative

Products & Services: Manufacturers of Concrete Curing and Sealing

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Representatives: Bob Kleason, Director of Marketing & Sales; Jim Georgantones, N. Central Region Sales Mgr; Dean Klocow, Field Representative; Ken Patera, Field Representative; Dave Bozicevich, Field Representative; Rod Skindrud, Field Representative

Plant Locations: Eagan, MN; New Richmond, WI

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www.usamdt.com/stpaul

Representatives: Derek Benz, 612.643.5654, dbenz@usamdt.com; Catherine Rouse, 612.643.5658, crouse@usamdt.com

Products & Services: Background checks, DOT and Non-DOT drug and alcohol testing, 24/7 – 100% Mobile Collections

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Duluth, MN 55807
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Locations: Bloomington, Duluth, Hibbing

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7500 Grace Drive
Columbia, MD 21044
www.graceconstruction.com

Representatives: Mike Malherek, Technical Sales, 612.801.8179; Terry Coomes, District Manager, 605.351.2820; Dan Beskar, Technical Sales, 952.905.0085; Rick Conlin, Regional Manager, 708.408.6429

Products & Services: Grace Construction Products offers a wide range of innovative specialty construction chemicals and materials that includes: concrete admixtures and fibers, liquid pigments for colored concrete, cement process-

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www.scaleguy.com

Representative: Dave Vail, 651.295.6639, dvail@scaleguy.com

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St. Croix Falls, WI 54024
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Plant Locations: Luck, WI; St.



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888.748.7281

REPRESENTATIVES:

Tony Dosien

District Sales Manager
anthony.dosien@lafarge-na.com

David Meyer

Major Market Manager
david.meyer@lafarge-na.com

Todd L Johnson

Territory Sales Manager
todd.johnson@lafarge-na.com

Mike Stolpa

Territory Sales Manager
mike.stolpa@lafarge-na.com

Justin Lashley

Technical Sales Engineer
justin.lashley@lafarge-na.com

PLANT LOCATIONS:

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www.wenck.com
mpanian@wenck.com

Representatives: Mark Panian,
Vice President

Office Locations: Woodbury, MN,
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#100, 55125; Fargo, ND; Windom,
MN

Products & Services: Engineering
& Environmental Compliance

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612.330.5596
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Waste Remediation
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Minneapolis, MN 55401
www.xcelenergy.com
terry.e.coss@xcelenergy.com

Representative: Terry Coss

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Oak Park Heights, MN; Minneapolis,
MN; Burnsville, MN; St. Paul, MN

Products & Services: Coal Ash
Production For Cementitious Mate-
rial and Aggregate Uses

Producer Members by City

Location	Ready Mix	Aggregate	Supply Store	Company	Phone
Adrian, MN	•			Buffalo Ridge Concrete	507.483.2690
Aitkin, MN	•			Cemstone Products Co	800.335.1038
Albert Lea, MN	•			Croell Redi-Mix	507.373.2357
Alberville, MN	•			Knife River	888.640.1600
Alexandria, MN	•			Alexandria Concrete Co	320.763.4600
Alexandria, MN	•			Knife River	888.640.1600
Annandale, MN	•			Knife River	888.235.4343
Apple Valey, MN	•			AVR, Inc	952.432.7132
Apple Valey, MN		•		Fischer Sand & Aggregate	952.997.9130
Arlington, MN	•			Cemstone Products Co	800.252.6749
Avoca, MN	•			Buffalo Ridge Concrete	507.836.6102
Barnum, MN	•			Smitty's Ready Mix	218.389.3276
Baxter, MN	•			Knife River	800.450.4726
Becker/Big Lake, MN	•			Knife River	888.640.1600
Belle Plaine, MN	•			Aggregate Industries	1.800.CONCRETE
Bellingham, MN	•			GCC Ready Mix	877.816.4422
Bemidji, MN		•		Knife River Materials	218.751.5413
Bemidji, MN	•			Knife River Materials	218.751.5413
Big Sandy Lake, MN	•			Cemstone Products Co	218.426.5063
Blaine, MN		•		Barton Sand & Gravel	763.425.4191
Braham, MN		•		Knife River	763.689.9866
Braham, MN	•			Knife River	888.610.4483
Brainerd, MN			•	Cemstone Contractor Supply	218.829.9239
Brainerd, MN	•			Cemstone Products Co	218.829.9239
Burnsville, MN	•			Cemstone Products Co	952.846.0688
Burnsville, MN		•		Kraemer Mining & Materials	952.890.3611
Caledonia, MN	•			Caledonia Ready Mix	507.725.3374
Canby, MN	•			GCC Ready Mix	877.816.4422
Cannon Falls, MN	•			Cemstone Products Co	507.263.0721
Carrington, ND	•			Aggregate Industries	701.652.3140
Casselton, ND	•			Aggregate Industries	701.347.4188
Clarks Grove, MN	•			Albert Lea Ready Mix	507.826.3281
Cloquet, MN	•			Arrowhead Concrete Works	218.879.3358
Comfrey, MN		•		SMC - OMG Midwest	507.625.4848
Cooperstown, ND	•			Aggregate Industries	701.797.2340
Cottage Grove, MN		•		Aggregate Industries	651.459.0727
Crookston, MN		•		Strata Corporation	218.637.1800
Crookston, MN	•			Strata Corporation	218.281.3309
Dawson, MN	•			GCC Ready Mix	877.816.4422
Dayton, MN	•			Cemstone Products Co	763.494.0016
Deerwood, MN		•		Knife River	888.450.3460
Deerwood, MN	•			Knife River	800.450.4726
Delano, MN			•	Cemstone Contractor Supply	763.972.6111
Delano, MN	•			Cemstone Products Co	800.543.1977
Denmark, MN		•		Barton Sand & Gravel	763.425.4191

Producer Members By City

Location	Ready Mix	Aggregate	Supply Store	Company	Phone
Detroit Lakes, MN		•		Strata Corporation	218.846.1100
Detroit Lakes, MN	•			Strata Corporation	218.847.7290
Dresser, WI			•	Cemstone Contractor Supply	715.755.2906
Duluth, MN		•		Northland Constructors of Duluth	218.722.8170
Dundas, MN		•		SMC - OMG Midwest	507.625.4848
Durrand, WI			•	Cemstone Contractor Supply	800.325.6435
Eagan, MN			•	Cemstone Contractor Supply	800.829.8228
East Bethel, MN			•	Cemstone Contractor Supply	763.444.3710
East Bethel, MN	•			Cemstone Products Co	763.444.3710
Edgeley, ND	•			Aggregate Industries	701.493.2718
Elk River, MN		•		Aggregate Industries	763.441.3227
Elk River, MN		•		Barton Sand & Gravel	763.425.4191
Elk River, MN	•			Cemstone Products Co	763.241.9820
Empire, MN		•		Barton Sand & Gravel	763.425.4191
Eureka, MN		•		Barton Sand & Gravel	763.425.4191
Fairmont, MN	•			GCC Ready Mix	712.737.4422
Fargo, ND		•		Aggregate Industries	701.277.0174
Fargo, ND	•			Aggregate Industries	701.277.8303
Faribault, MN	•			Owatonna Concrete Products	507.334.2140
Fergus Falls, MN	•			Aggregate Industries	218.739.3306
Fordville, ND		•		Strata Corporation	701.229.3250
Forest City, IA	•			Randall Ready Mix	641.585.1962
Forest Lake, MN	•			Aggregate Industries	1.800.CONCRETE
Forest Lake, MN	•			Knife River	888.610.4483
Fort Ripley, MN	•			Tri-City Paving	218.829.8820
Gibbon, MN	•			Cemstone Products Co	507.834.6716
Glencoe, MN	•			Knife River	888.235.4343
Glendive, MT		•		Strata Corporation	406.365.5600
Glyndon, MN		•		Aggregate Industries	218.236.0939
Grand Forks, ND	•			Aggregate Industries	701.775.0415
Grand Marais, MN	•			Edwin Thoreson	218.387.1644
Grand Rapids, MN	•			Hawkinson Redi-Mix	218.326.5911
Granite Falls, MN		•		Martin Marietta Aggregates	320.564.2125
Hallock, MN	•			Strata Corporation	218.843.2345
Halma, MN		•		Strata Corporation	218.686.1529
Hastings, MN		•		Barton Sand & Gravel	763.425.4191
Hastings, MN			•	Cemstone Contractor Supply	651.437.6985
Hastings, MN	•			Cemstone Products Co	651.437.6985
Hawley, MN	•			Aggregate Industries	218.483.4777
Hermantown, MN	•			Arrowhead Concrete Works	218.729.8274
Hibbing, MN		•		Seppi Brothers Concrete Products	218.262.6681
Hibbing, MN	•			Seppi Brothers Concrete Products	218.262.6681
Hillsboro, ND	•			Aggregate Industries	701.436.5472
Hinckley, MN	•			Knife River	888.610.4483
Howard Lake, MN	•			Cemstone Products Co	320.543.2040
Hutchinson, MN	•			Hutchinson Concrete	320.587.3334
Hutchinson, MN	•			Knife River	888.235.4343
Isanti, MN	•			Knife River	888.610.4483
Isle, MN			•	Cemstone Contractor Supply	800.955.6105

Location	Ready Mix	Aggregate	Supply Store	Company	Phone
Isle, MN	•			Cemstone Products Co	800.955.6105
Jackson, MN	•			GCC Ready Mix	712.737.4422
Jackson, MN		•		SMC - OMG Midwest	507.625.4848
Jamestown, ND	•			Aggregate Industries	701.252.2691
Jordan, MN			•	Cemstone Contractor Supply	952.492.3939
Jordan, MN	•			Cemstone Products Co	952.492.3939
Jordan, MN		•		Knife River	952.492.5822
Kasota, MN		•		SMC - OMG Midwest	507.625.4848
Kenyon, MN	•			Owatonna Concrete Products	507.789.6191
Lake Mills, IA	•			Randall Ready Mix	641.324.1063
Lakeland, MN		•		Aggregate Industries	651.436.8715
Lakeland, MN	•			Cemstone Products Co	651.436.8888
Lakeville, MN		•		Aggregate Industries	952.423.3405
Lakeville, MN	•			Aggregate Industries	1.800.CONCRETE
Lamberton, MN	•			Buffalo Ridge Concrete	507.752.7989
Le Sueur, MN	•			Aggregate Industries	1.800.CONCRETE
Leota, MN	•			Buffalo Ridge Concrete	507.442.5441
Leroy, MN	•			Croell Redi-Mix	507.324.5545
Lisbon, ND	•			Aggregate Industries	701.683.5342

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Producer Members By City

Location	Ready Mix	Aggregate	Supply Store	Company	Phone
Litchfield, MN	•			Knife River	888.235.4343
Little Falls, MN		•		Knife River	320.632.5601
Little Falls, MN	•			Knife River	800.450.4726
Little Falls, MN	•			Tri-City Paving	320.632.5435
Long Prairie, MN	•			Worms Ready Mix	320.732.6452
Luverne, MN	•			Buffalo Ridge Concrete	507.283.8077
Luverne, MN		•		Northern Con-Agg	507.283.2124
Mabel, MN	•			Croell Redi-Mix	507.493.5488
Mahnomen, MN	•			Aggregate Industries	218.935.2202
Mankato, MN		•		SMC - OMG Midwest	507.625.4848
Manly, IA	•			Randall Ready Mix	641.324.1063
Maple Grove, MN	•			Aggregate Industries	1.800.CONCRETE
Maple Grove, MN		•		Barton Sand & Gravel	763.425.4191
Marshall, MN	•			Buffalo Ridge Concrete	507.532.3966
Milaca, MN		•		Knife River	888.640.5520
Milaca, MN	•			Knife River	888.640.1600
Mille Lacs County, MN		•		Kraemer Mining & Materials	952.890.3611
Minneapolis, MN	•			Marshall Concrete Products	612.789.4305
Minneapolis, MN	•			Aggregate Industries	1.800.CONCRETE
Minneapolis, MN	•			Cemstone Products Co	612.522.6392
Minneapolis, MN		•		Aggregate Industries	612.521.6669
Montevideo, MN	•			GCC Ready Mix	877.816.4422
Montgomery, MN	•			Cemstone Products Co	507.364.7436
Monticello, MN		•		Knife River	888.640.5520
Morris, MN	•			Concrete of Morris	320.589.3700
Morton, MN		•		SMC - OMG Midwest	507.625.4848
New London, MN	•			Concrete Products of New London	320.354.2311
New Munich, MN	•			Worms Ready Mix	320.837.5288
New Richmond, WI			•	Cemstone Contractor Supply	800.555.9415
New Ulm, MN		•		New Ulm Quartzite Quarries	507.354.2925
Newport, MN	•			Aggregate Industries	1.800.CONCRETE
North Branch		•		Knife River	888.610.4483
North Branch	•			Knife River	888.610.4483
Northfield, MN			•	Cemstone Contractor Supply	507.663.0330
Northfield, MN	•			Cemstone Products Co	800.366.6910
Oakes, ND	•			Aggregate Industries	701.742.2931
Ortonville, MN		•		L.G. Everist	605.334.5000
Ottertail, MN	•			Aggregate Industries	218.367.2225
Owatonna, MN		•		SMC - OMG Midwest	507.625.4848
Owatonna, MN/Steele Rice			•	Cemstone Contractor Supply	507.451.4271
Owatonna, MN/Steele Rice	•			Owatonna Concrete Products	507.451.4271
Park Rapids, MN		•		Aggregate Industries	218.732.5688
Park Rapids, MN	•			Aggregate Industries	218.732.5688
Pelican Rapids, MN		•		Aggregate Industries	218.236.0939
Pelican Rapids, MN	•			Aggregate Industries	218.863.2181
Pequot Lakes, MN	•			Cemstone Products Co	218.568.8176
Perham, MN	•			Strata Corporation	218.346.5870
Pierz, MN	•			Knife River	800.450.4726
Pine River, MN	•			Knife River	800.450.4726

Location	Ready Mix	Aggregate	Supply Store	Company	Phone
Pipestone, MN	•			Buffalo Ridge Concrete	507.825.3239
Preston, MN	•			Croell Redi-Mix	507.765.2110
Princeton, MN	•			Knife River	888.640.1600
Ramsey, MN		•		Barton Sand & Gravel	763.425.4191
Ramsey, MN	•			Marshall Concrete Products	763.576.8792
Rauville, SD		•		Northern Con-Agg	605.882.1912
Red Wing, MN			•	Cemstone Contractor Supply	651.388.8996
Red Wing, MN	•			Cemstone Products Co	800.325.6055
Richmond, MN	•			Knife River	888.235.4343
River Falls, WI			•	Cemstone Contractor Supply	715.425.1119
Rochester, MN	•			Leitzen Concrete Products	507.282.3875
Rock Creek, MN	•			Cemstone Products Co	320.629.7921
Rock Creek, MN			•	Cemstone Contractor Supply	320.629.7921
Rogers, MN	•			Aggregate Industries	1.800.CONCRETE
Roosevelt, MN		•		Strata Corporation	218.442.3078
Rosemount, MN	•			Cemstone Products Co	651.322.8173
Rush City, MN	•			Prefer Ready-Mix	320.358.3539
Rushford, MN	•			Croell Redi-Mix	507.864.7732
Russell, MN		•		Northern Con-Agg	507.823.4229

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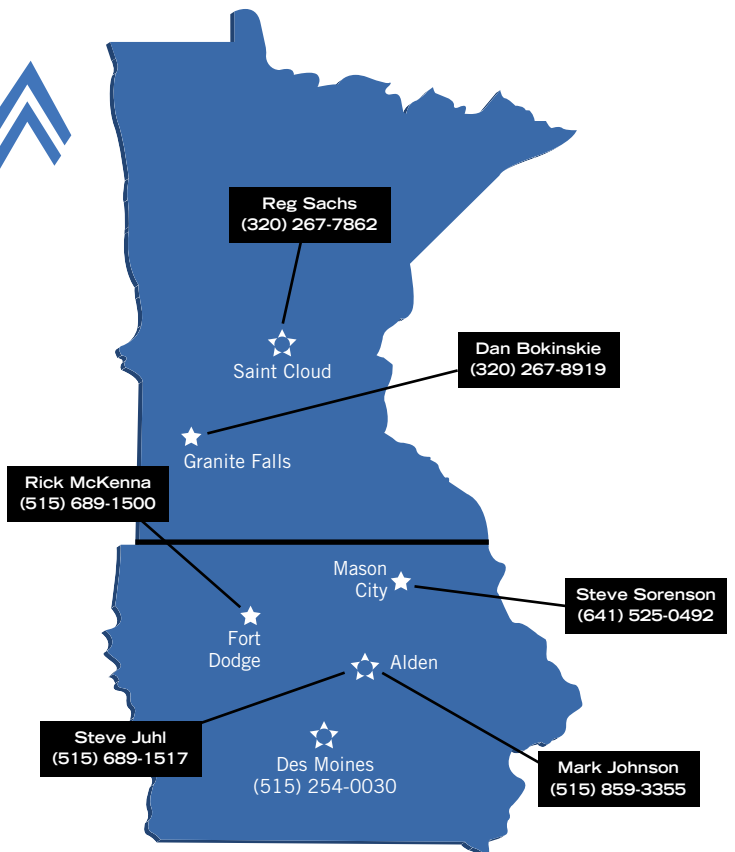
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St. Cloud, Minnesota 56302
Reg Sachs, Sales Representative
Mobile: (320) 267-7862

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Dan Bokinskie, Sales Representative
Mobile: (320) 267-8919

Mark Johnson, VP/GM Alden District
Steve Juhl, District Sales Manager

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Producer Members By City

Location	Ready Mix	Aggregate	Supply Store	Company	Phone
Saginaw, MN		•		Coons Aggregate Supply	218.729.7544
Sauk Centre, MN	•			Worms Ready Mix	320.352.2841
Sauk Rapids, MN		•		Knife River	888.640.5520
Sauk Rapids, MN	•			Knife River	320.251.9472
Scandia, MN		•		Barton Sand & Gravel	763.425.4191
Shafer, MN		•		Aggregate Industries	651.257.6263
Shakopee, MN		•		Barton Sand & Gravel	763.425.4191
Shepherdsville, KY		•		Kentucky Solite Corp	502.957.2103
Sherburn, MN	•			GCC Ready Mix	712.737.4422
Sheyenne, ND	•			Aggregate Industries	701.996.2923
Silver Creek, MN		•		Barton Sand & Gravel	763.425.4191
Slayton, MN	•			Buffalo Ridge Concrete	507.836.6102
Spooner, WI			•	Cemstone Contractor Supply	715.635.3583
Spring Valley, MN	•			Croell Redi-Mix	507.346.2752
St Ansgar, IA	•			Randall Ready Mix	641.324.1063
St Cloud, MN	•			Hardrives	320.251.8822
St Cloud, MN		•		Knife River	888.640.5520
St Cloud, MN	•			Knife River	888.640.1600
St Cloud, MN		•		Martin Marietta Aggregates	320.251.7141
St Cloud, MN	•			Tri-City Paving	320.251.1818
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St Joseph, MN	•			Knife River	888.640.1600
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Moving Forward on Local Concrete Streets Special Provisions

By Renee McGivern

The concrete industry has struggled for many years to find a way to design local streets that do not rely on the Minnesota Department of Transportation's (MnDOT) concrete pavement specification. It was written for state highways that experience greater truck activity and volume of traffic, and requires a thicker concrete pavement than is necessary for local streets or parking lots.

Local Concrete Streets Special Provisions are being developed for local government engineers to include with MnDOT general provisions for the design and placement of concrete pavement in Minnesota.

Currently, if a city decides to pave streets with concrete, the project engineer needs to adapt highway templates and joint specifications. Every time a city wants to lay a concrete pavement, it has to work out its own solutions.

"The special provision will provide specifications for jointing and mix design as it relates to concrete pavement for local streets," said Sarah Rippke, P.E., of Bolton & Menck, Inc., an engineering and surveying firm. "This will make concrete more user-friendly and not so daunting."

Rippke was project manager for the City of Osseo's recent Central Avenue Improvements Project, which included a full concrete street, curbs, planters and colored brick pavers. The project won the 2010 Project of the Year Award from the City Engineers Association of Minnesota.

Another problem with the current MnDOT concrete pavement specification is that it requires a great deal more on-site inspection than a local government would have the resources to hire or supervise.



According to Matt Zeller, executive director of the Concrete Paving Association of Minnesota, the new special provisions will "put the onus on contractors to ensure quality control and to deliver a quality product."

These special provisions will recognize the differences between major highways and local streets while also taking advantage of the technical expertise of MnDOT in staying current with state-of-the-art concrete production and placement.

According to Zeller, the special provisions will include "some aspects of MnDOT specifications so that cities and counties will get a durable concrete mix that will lower the chance of premature deterioration."

The Minnesota Local Technical Assistance Program (LTAP) is the lead on writing the special provisions with funding from the Local Road Research Board (LRRB).

"We will be working on them from December 2011 to April 2012 and we hope to have changes along the way," said LTAP Program Director Jim Grothaus.

Source: November 2011 newsletter of the Aggregate & Ready Mix Association of Minnesota

The Frustrating Aggregate Permitting Process in Minnesota

By Renee McGivern

If an aggregate producer chooses a mining site and begins the permitting process, he knows he's in the project for the long haul. He really has to want that aggregate.

It's not so much the number of permits he'll have to apply for, although that is time consuming and tricky. For example, a project involving a 60-acre dormant mine in a Washington County city involved applications for two city

permits; a watershed district permit; an MCPA stormwater permit and air emissions permit; a DNR water appropriations permit, and a MnDOT access permit.

And it's not the community meetings he'll have to attend to explain what he'll do to address concerns about noise, dust, hours of operation, traffic and trucking hours, water use, and reclamation plans.

Rather, what makes an aggregate producer swallow hard is the

costly redundancy and arbitrariness of decision-making by many regulating governmental units (RGUs) about environmental concerns.

For instance, a producer knows how to mitigate environmental impacts, has completed numerous Environmental Assessment Worksheets and even Environmental Impact Statements in the past. And yet the latest RGU will require him to do it all over again, even when he knows the outcome.



Bob Bieraugel, manager of environmental and land services for Aggregate Industries North Central, has been involved with environmental permitting for years and can predict what his company will find.

"In many of the permits we've gotten, the same environmental issues have been examined and, in almost every case, there's little or no impact."

Bieraugel, too, is familiar with the variety of permitting standards from community to community.

"Depending on where you go in Minnesota, one county will be different from the next, and cities and townships will have their own wrinkle," said Bieraugel.

Mike Caron, director of land use affairs for Tiller Corporation, says the lack of a standard permitting process among RGUs hurts competition.

"The thing that's frustrating is where a community doesn't have a standardized way of handling permitting so we're not on a level playing field with our competition," said Caron. "A community can require one thing from Operator X but then can put more requirements on Operator Y who comes along later."

Caron also said he wished that local elected officials understood that state and federal government agencies have very tight control over producers and would point to that when feeling political pressure from local citizens.

The frustration about environmental permitting is best summed up by an engineer who helps a lot

“Why not take all the knowledge and develop a standard that's applied to everybody?”

of producers through the permitting process.

"Do we really need to reinvent the wheel every single time there's a proposed mining operation?" asked Kirsten Pauly, PEPG of Sunde Engineering. "There are enough studies to show how to mitigate the same issues. Why not take all the knowledge and develop a standard that's applied to everybody?"

Source: August 2011 newsletter of the Aggregate & Ready Mix Association of Minnesota



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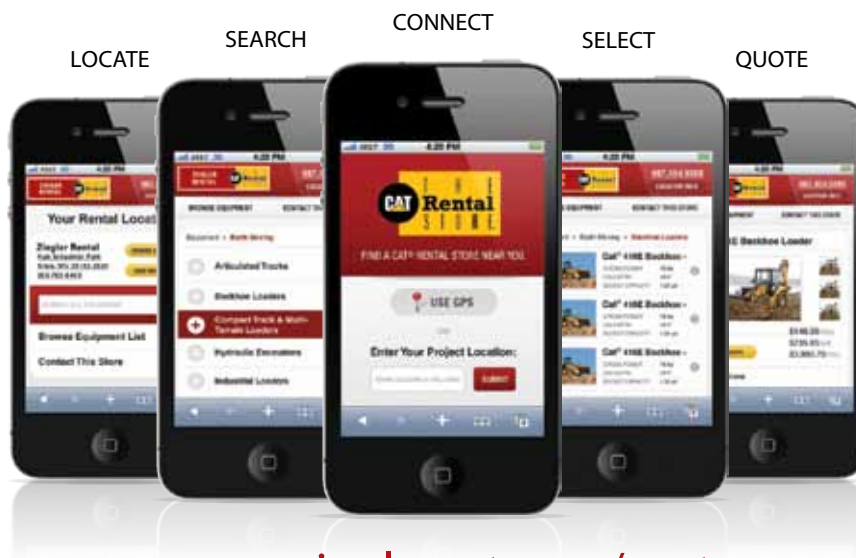
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