

# KOCH IN MINNESOTA

**1,320**

Employees of  
Koch companies

**4,748**

Total direct, indirect,  
and induced jobs

**\$169** MILLION

Wages and benefits paid to  
Koch companies' employees

**\$370** MILLION

Total direct, indirect, and  
induced wages and benefits



## COTTAGE GROVE

Koch Pipeline Company

## DULUTH

Koch Minerals

## GARDEN CITY

Koch Ag & Energy Solutions

## INVER GROVE HEIGHTS

Flint Hills Resources

## LITTLE FALLS

Koch Pipeline Company

## MARSHALL

Flint Hills Resources

## MINNEAPOLIS

Georgia-Pacific

## MURDOCK

Koch Ag & Energy Solutions

## ROSEMOUNT

Flint Hills Resources

Koch Industries

Koch Pipeline Company

## SAVAGE

Flint Hills Resources

Molex

## ST. PAUL

Flint Hills Resources

Molex

## VERDI

Koch Ag & Energy Solutions

## COMMUNITY

Koch companies and employees provide time, talent, and contributions to add value in our communities. We focus on programs that enable people to improve their lives, find fulfillment and realize their full potential. Here are a few examples of Koch's community support in Minnesota:



Through a partnership with the [Science Museum of Minnesota](#), Flint Hills Resources has sponsored interactive school assemblies and camp-ins for thousands of students across Minnesota since 2004. The Camp-In program celebrated its 75,000th camper in 2014.



Flint Hills Resources co-founded the [Flint Hills International Children's Festival](#) with [Ordway Center for Performing Arts](#) in 2000. About 50,000 people enjoy the performing arts festival each year.



Flint Hills Resources' Pine Bend refinery [produces half of the gas and diesel fuel used across the state](#) and nearly all jet fuel for MSP International Airport. The facility employs 1,300 people and averages 2,500 contractors per day.

## SAFETY AND ENVIRONMENT

Koch companies are committed to operating businesses in a manner that protects the health and safety of employees and communities, as well as the environment by reducing waste and increasing efficiency. Here are some examples in Minnesota:



Flint Hills Resources' Pine Bend refinery has [decreased OSHA-recordable injuries by more than 70 percent](#) in the past 15 years and has received six Governor's Safety awards.



Flint Hills Resources' Pine Bend refinery operations have [reduced emissions by more than 60 percent](#) in the last 15 years while increasing production to meet demand for transportation fuels.



In 2014, Koch Fertilizer was honored with the [Grand Slam Award](#) from the Association of American Railroads for [exemplary shipping performance](#).