

KOCH IN NORTH CAROLINA

1,354

Employees of
Koch companies

5,071

Total direct, indirect,
and induced jobs

\$98 MILLION

Wages and benefits paid to
Koch companies' employees

\$291 MILLION

Total direct, indirect, and
induced wages and benefits



ASHEBORO

Georgia-Pacific

CHARLOTTE

INVISTA

Koch Industries

CONWAY

Georgia-Pacific

DUDLEY

Georgia-Pacific

LUMBERTON

Georgia-Pacific

MOUNT HOLLY

Georgia-Pacific

ROXBORO

Georgia-Pacific

Koch Industries

WILMINGTON

INVISTA

Koch Industries

COMMUNITY

Koch companies and employees provide time, talent, and contributions to add value in our communities. We focus on programs that enable people to improve their lives, find fulfillment and realize their full potential. Here are some examples of Koch's community support in North Carolina:



The **Georgia-Pacific Bucket Brigade™ program** awards grants to fire departments in its facility communities, including those in North Carolina. Launched in 2006, the program has contributed more than **\$1.5 million to departments** across the U.S.



INVISTA in Wilmington is an ongoing supporter of **Habitat for Humanity**, sponsoring local events such as the **annual Turkey Trot** to raise money and community awareness.

SAFETY AND ENVIRONMENT

Koch companies are committed to operating businesses in a manner that protects the health and safety of employees and communities, as well as the environment, by reducing waste and increasing efficiency. Here are some examples in North Carolina:



INVISTA in Wilmington has received awards from the **American Fuel & Petrochemical Manufacturers** for the company's commitment to safety.



Georgia-Pacific has three sites in the state (Asheboro, Dudley, and Roxboro) that are **STAR-certified** in **OSHA's Voluntary Protection Programs** for outstanding safety performance.