LASER-CUT BOXES





design custom boxes using:

TinkerCAD

+

box generators

+

TTU Makerspace's Glowforge Plus

+

Glowforge thick basswood plywood

Who am I?

Sean W Scully

Lead Administrator - TTU Libraries - Emerging Technology

Rhino3D, TinkerCAD, AutoCAD Inventor, Fusion360, Blender, Solidworks MakeCode, Python, Scratch, C++, C, MATLAB, Arduino, JavaScript, Assembly, Verilog, Xilinx

BGS, Math/Engineering/Renewable Energy, TTU MFA, Studio Art - Metals/Jewelry/Enameling, Kent State U BFA, Studio Art - Metalsmithing/Jewelry Design, TTU AA, Fine Arts, South Plains College



linkedin.com/in/seanwscully

Find me on the First Friday Art Trail, ffat.org, CASP Work Studio H





Emerging Technology Department:

- Makerspace: Main Library, 2nd floor, room 210
- VR Lab: Main Library, 2nd floor, room 201A

make@ttu.edu

https://www.depts.ttu.edu/library/make/





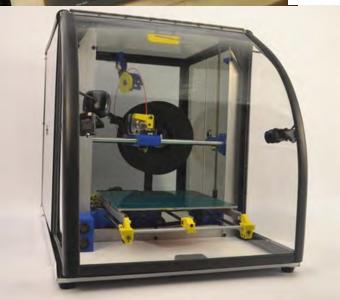




Cricut | Maker



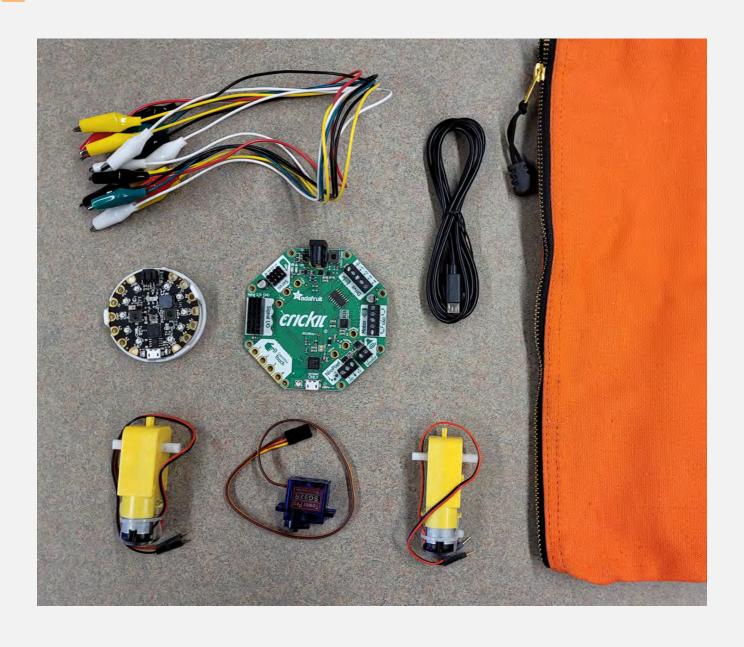
- Glowforge Lasercutter
- Makyu Formbox
- Matter&Form 3D Scanner
- PolyPrinters 229 & 508
- Ultimaker 3, S7
- Sewing machines











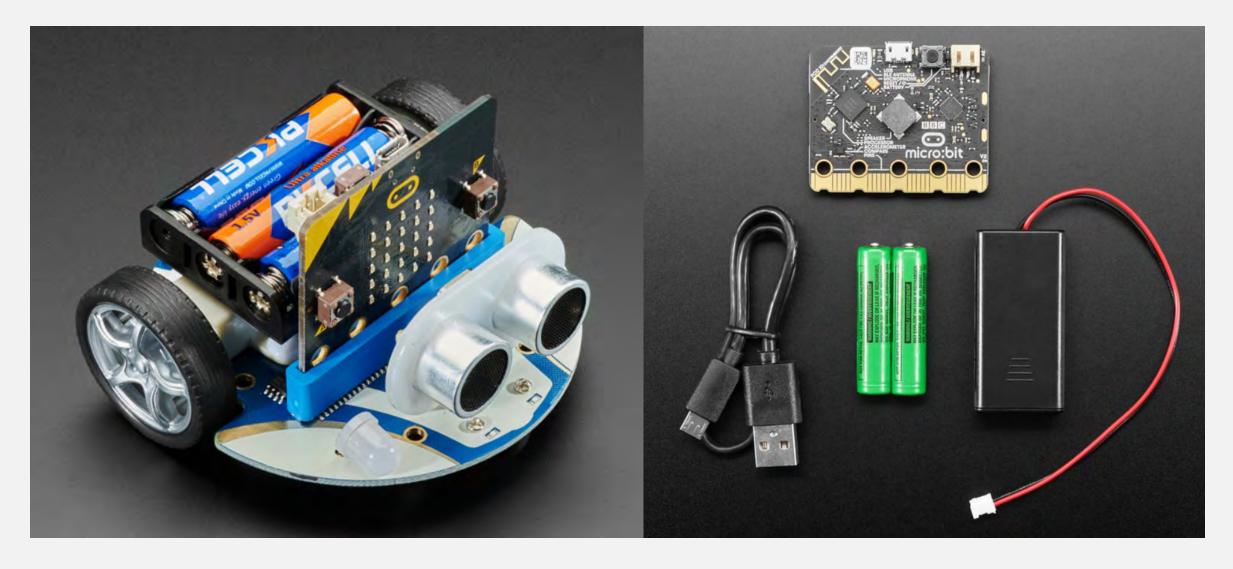


• Robo Kits (15)

- Adafruit's Circuit Playground Express (CPX)
- Adafruit's Crickit robotic control board
- geared motors (2), micro servo
- ElectroSoldering Kits (5)



TTU Library's Makerspace CuteBot and Micro:Bit v2 Kits



Images of our CuteBot kit and Micro:Bit v2 kit



TTU Library's Makerspace *Pi-400* and *Pi-ZeroW* Kits



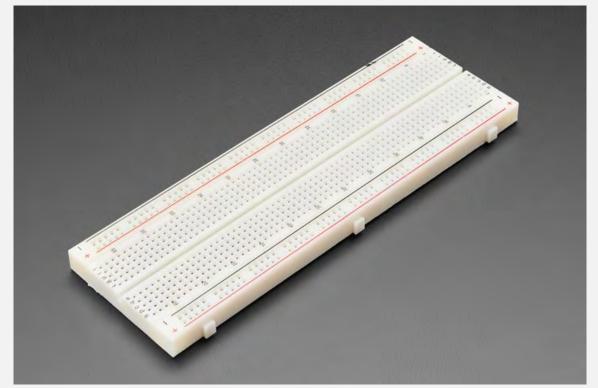


6 kits of each is available: recommend supplying your own microSD card (minimum size: 8Gb)



TTU Library's Makerspace *Pi – Interface* Kits





6 kits of each is available, one for every Pi-400

- Pi T-Cobbler Plus
 - GPIO Breakout Pi A+, B+, Pi 2/3/4, Zero
- Full Sized Premium Breadboard
 - 830 Tie Points



TTU Library's Makerspace iFixit Kits























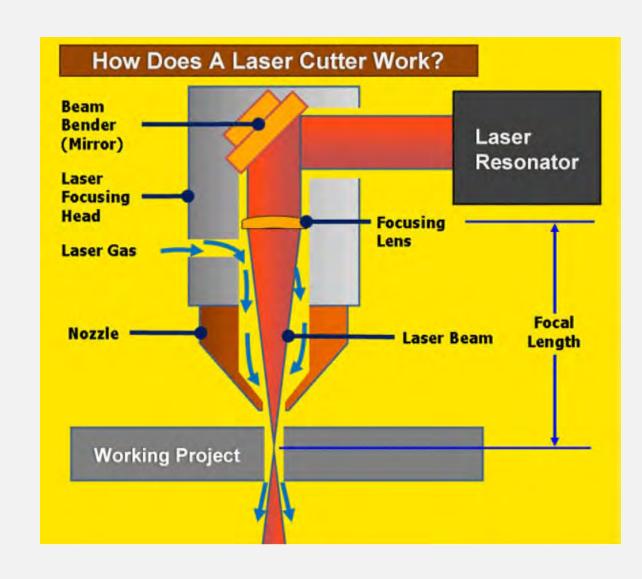
6 kits of each is available, one for every Pi-400

- all kinds of screwdriver tips, 64 total
- larger kit has spudgers and plastic pryers

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what is a lasercutter?

- CNC computer numerical control
 - motors control x,y axis movements
 - beam is variably powered
 - cooling and exhaust system
- subtractive vs. additive
 - burns away material engraver/cutter
 - fuses ink onto a material laser printer
- laser beam types/categories/sources
 - CO2
 - fibre
 - UV ultraviolet
 - plasma beam
 - diode highpower LED

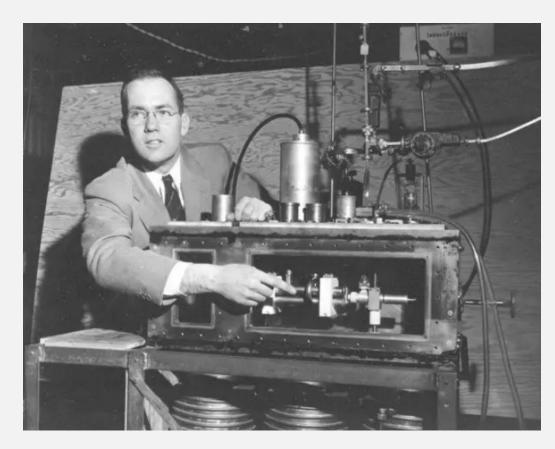


uses adjustable mirrors and lenses to focus the beam



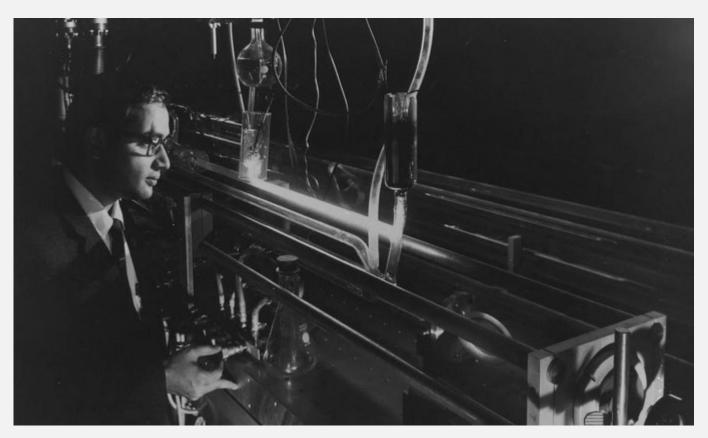
lasercutting history

MASERs (1950s) vs LASERs (1960s)



Charles Townes

MASER - Microwaves Amplification by Stimulated
Emission of Radiation



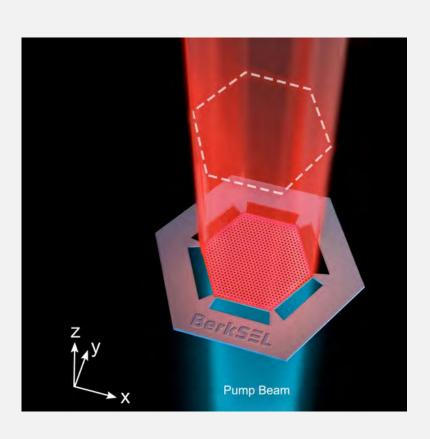
Kumar Patel

LASER - Light Amplification by Stimulated Emission of Radiation



lasercutting into the future

- Einstein, On the Quantum Theory of Radiation (1917)
- synthetic ruby (1950s)
- C02 & gas-based (1960s)
 - titanium, diamond, ceramics
- Fibre (1980s-2007)
 - super thick steel
- BerkSEL (2022)
 - Berkeley Surface Emitting Lasers
 - semiconductor membrane-based





what materials can the Glowforge Plus cut/engrave?

- paper
- wood
 - plywood
 - veneer
 - draftboard
- acrylic
- leather
- fabric (natural fiber)
 engrave only
- metal
- stone (shale)





where to find materials for the Glowforge Plus?

- Glowforge Website recommended
 - https://shop.glowforge.com/
- local hobby shops
 - Michaels/HobbyLobby
 - Walmart/DollarTree/DollarStore
 - Joann's Fabrics
- local consumer/prosumer wood suppliers
 - Acacia Hardwoods recommended (https://www.acaciahardwoods.net/)
 - Lowes/Home Depot
- online suppliers
 - Amazon.com
 - DickBlick.com

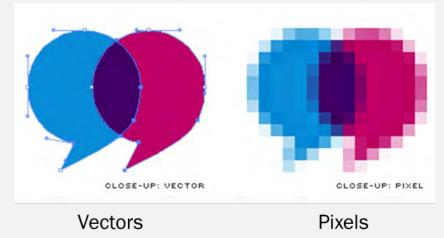






file types

why is a JPG not an SVG?



Bitmap/Raster/Pixels vs. Vector Graphics

- Bitmap (JPG, GIF, PNG):
 - made of dots/pixels that distort when the image is scaled
- Vector (SVG, AI, PDF):
 - calculation of points connected with lines that will not lose clarity when scaled up or down (math path)



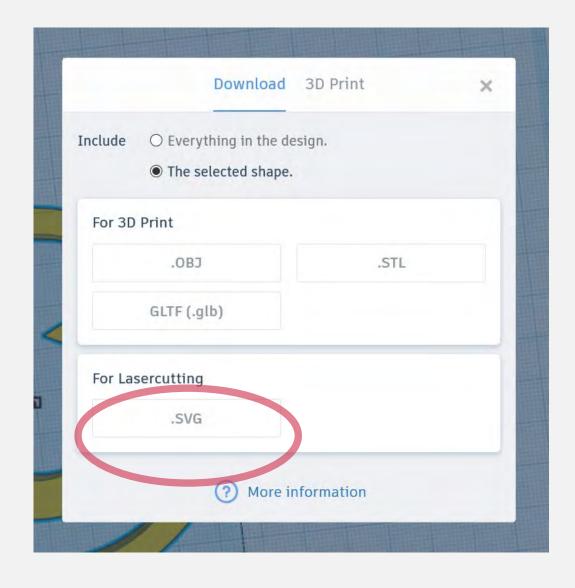
software - freeware: TinkerCAD

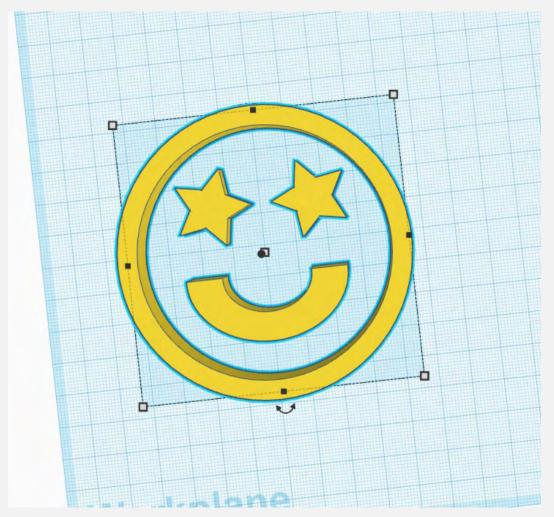


- free online Autodesk CAD software, simplified for kids
- runs in your browser Chrome/Firefox
 - https://www.tinkercad.com/
- complex and simple shapes available for remixing
- export file options
 - SVG lasercut or Cricut Maker it
 - STL 3D print it
 - glb/glbTF-3D model optimized for web design



software - freeware: TinkerCAD





all objects the same height (5-10mm)



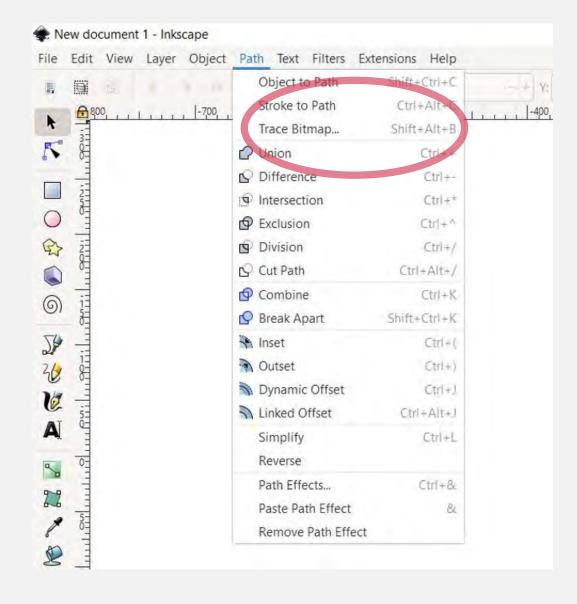
software - freeware: Inkscape

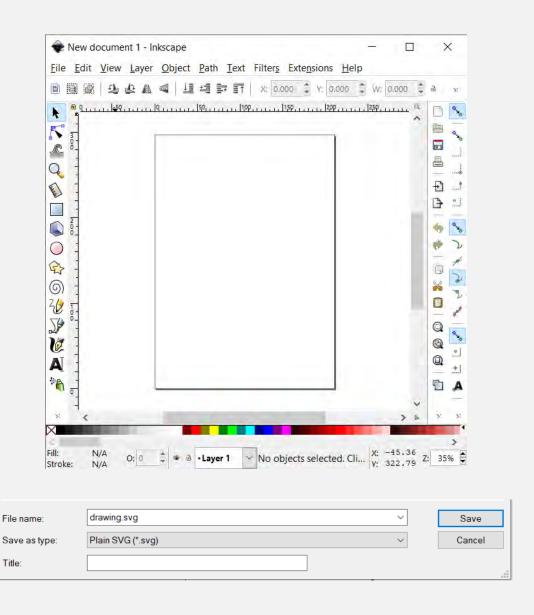


- free offline vector graphic software
- Illustrator-style program
- install software from
 - https://inkscape.org/
- importing images to make custom SVG files
- trace your vector design over an existing image
- start a vector drawing from scratch



software - freeware: Inkscape





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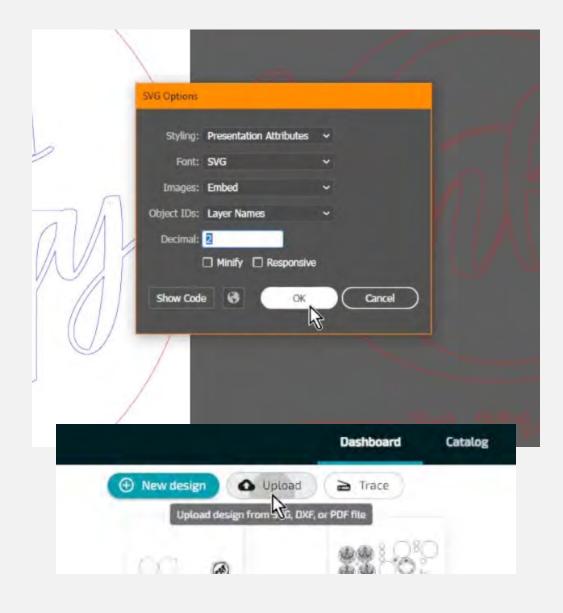
software - Adobe Illustrator

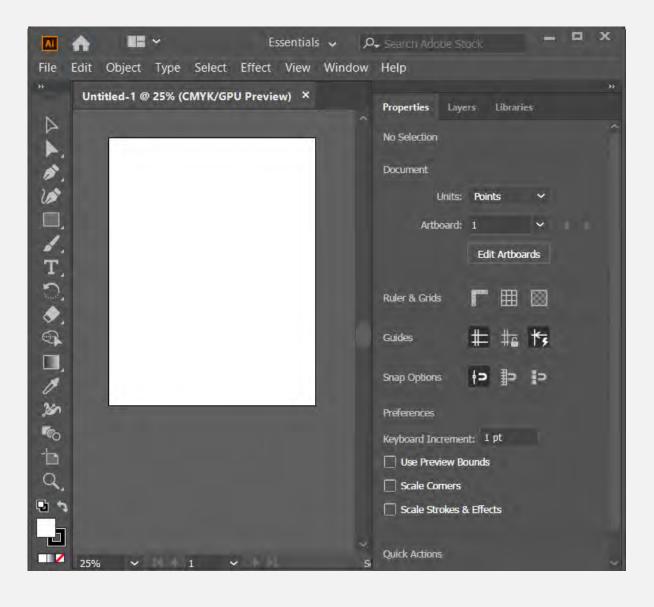
- offline vector graphic design software
- wide array of tools available
 - fonts/Lettering
 - graphic effects/textures
 - starting a vector drawing from scratch
- export as
 - bmp, png, or jpg file
 - SVG is possible, but can be complicated
- install software from your Adobe account (free/low cost for students)





software - Adobe Illustrator





let's get started - TinkerCAD!!

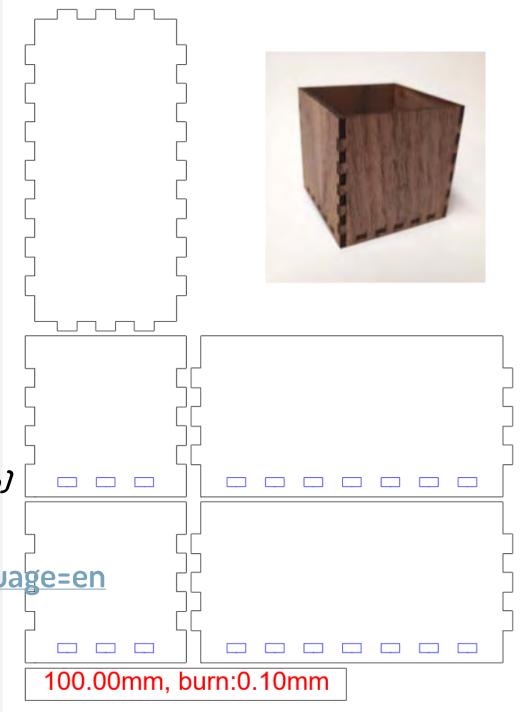
- setup TinkerCAD account
- design your image (draw on paper first)
- build your design in TinkerCAD
 - cut-outs, holes
 - text/design/logo (engraved design/image)
- export your design (.SVG files)
 - text/design/logo (engraved design/image)
- email your design files to make@ttu.edu
 - subject: "LaserCut Workshop"





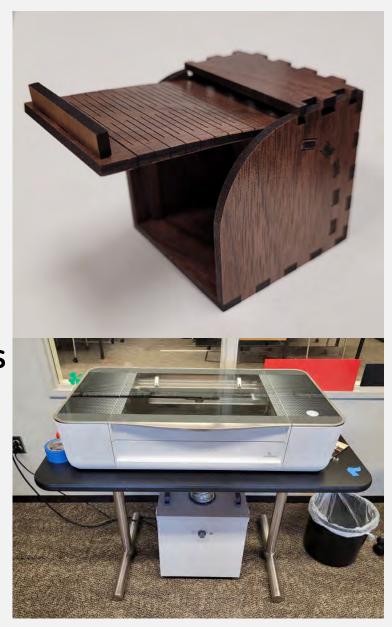
box generators!!

- Dimensions
 - (simple, small, and fast today)
 - 60mm x 60mm x 60mm
 - 1/4" material (6mm)
 - No lid
 - (large enough that you don't lose the design)
- https://festi.info/boxes.py/
- https://boxes.hackerspace-bamberg.de/?language=en
 - let's cut some boxes!



using Makerspace's Glowforge Plus

- arrange a \$2.00/hr appointment time to work
- send us your files to ensure they work
- grab your materials
- have fun!
- brainstorm by exploring Glowforge's project guides
 - https://glowforge.com/discover/
 - https://community.glowforge.com/
- explore Glowforge's professional-grade materials
 - https://shop.glowforge.com/



moving forward

- The Staff and Student Assistants in the Makerspace are here to help!
- There are O'Reilly video and text tutorials available to help learn the more advanced software (TinkerCAD, Inkscape, Adobe Illustrator, etc.) through Library Databases:
 - Search for "oreilly" @
 - http://texastech-ml.hosted.exlibrisgroup.com/V/?func=find-db-1
- https://inkscape.org/learn/tutorials/
- trace bitmap image in Inkscape for Glowforge
 - https://www.youtube.com/watch?v=UY6diLQl4cY
- Glowforge and lasercut
 - https://www.youtube.com/watch?v=dP5Qnp_2igk

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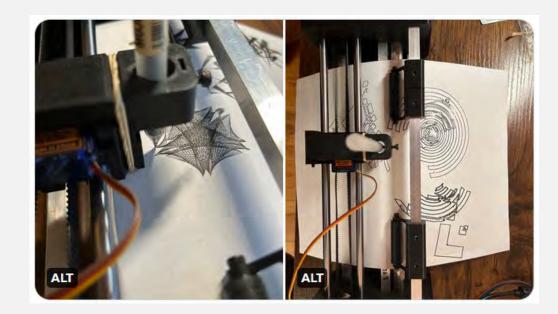
our lasercutting workshop guides

- Laser-cut Boxes
 - Coming soon https://guides.library.ttu.edu/make
- Laser-cut Puzzles
 - https://guides.library.ttu.edu/lasercutpuzzles
- Laser-cut Business Cards
 - https://guides.library.ttu.edu/lasercutcards
- Laser-cut Awards
 - Coming soon https://guides.library.ttu.edu/make
- Laser-cut Handmade Books
 - Coming soon https://guides.library.ttu.edu/make
- Makerspace's Inkscape Workshop Make with Vector Images:
 - https://guides.library.ttu.edu/inkscape



lasercutting - onward

- explore
 - "flexible hinges"
 - "plottertwitter"
 - Op Art
 - "generative design"



- as springboards to the next level consider
 - line quality
 - composition
 - other design elements
- make mistakes, learning is messy





lasercutting - inspiration

hobby electronic projects

• https://learn.adafruit.com/search?q=lasercut

make boxes, looms, and cases!

- https://www.instructables.com/The-Ultimate-Guide-to-Laser-cut-Box-Generators/
- https://festi.info/boxes.py/
- https://boxes.hackerspace-bamberg.de/?language=en
- https://www.makercase.com/
- https://makeabox.io/
- https://talk.vanhack.ca/t/laser-cut-inkle-loom-project/5503

other project generators – even puzzles

- https://makerdesignlab.com/tutorials-tips/online-file-generators-for-lasercutting/
- https://www.instructables.com/howto/lasercut/

projects galore

project-sharing websites (some require membership)

- https://learn.adafruit.com/
- https://www.hackster.io/
- https://www.instructables.com/
- https://hackaday.io/
- https://make.co/

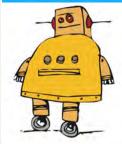
Support/Forums/Discord

- Glowforge (create a free log-in first https://glowforge.com/create-account)
 - https://community.glowforge.com/
- Adafruit
 - http://adafru.it/discord











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thank you!

please share your projects and progress!

"Laser-cut Boxes" with Instructor Sean Scully review this workshop here:

https://ttu.libwizard.com/f/workshop-eval-24-25_emerging_tech

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Director/Librarian - ryan.cassidy@ttu.edu

Workshops - https://guides.library.ttu.edu/make

