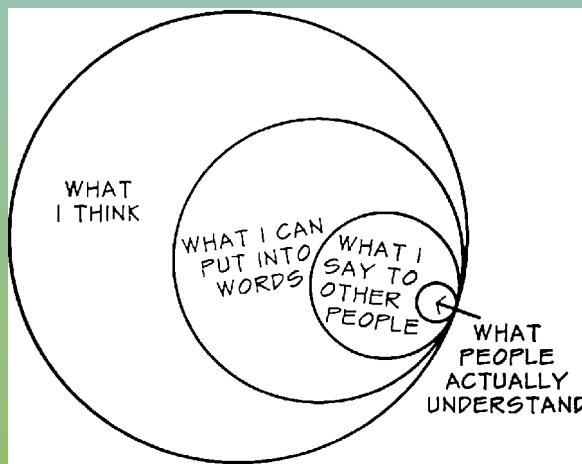


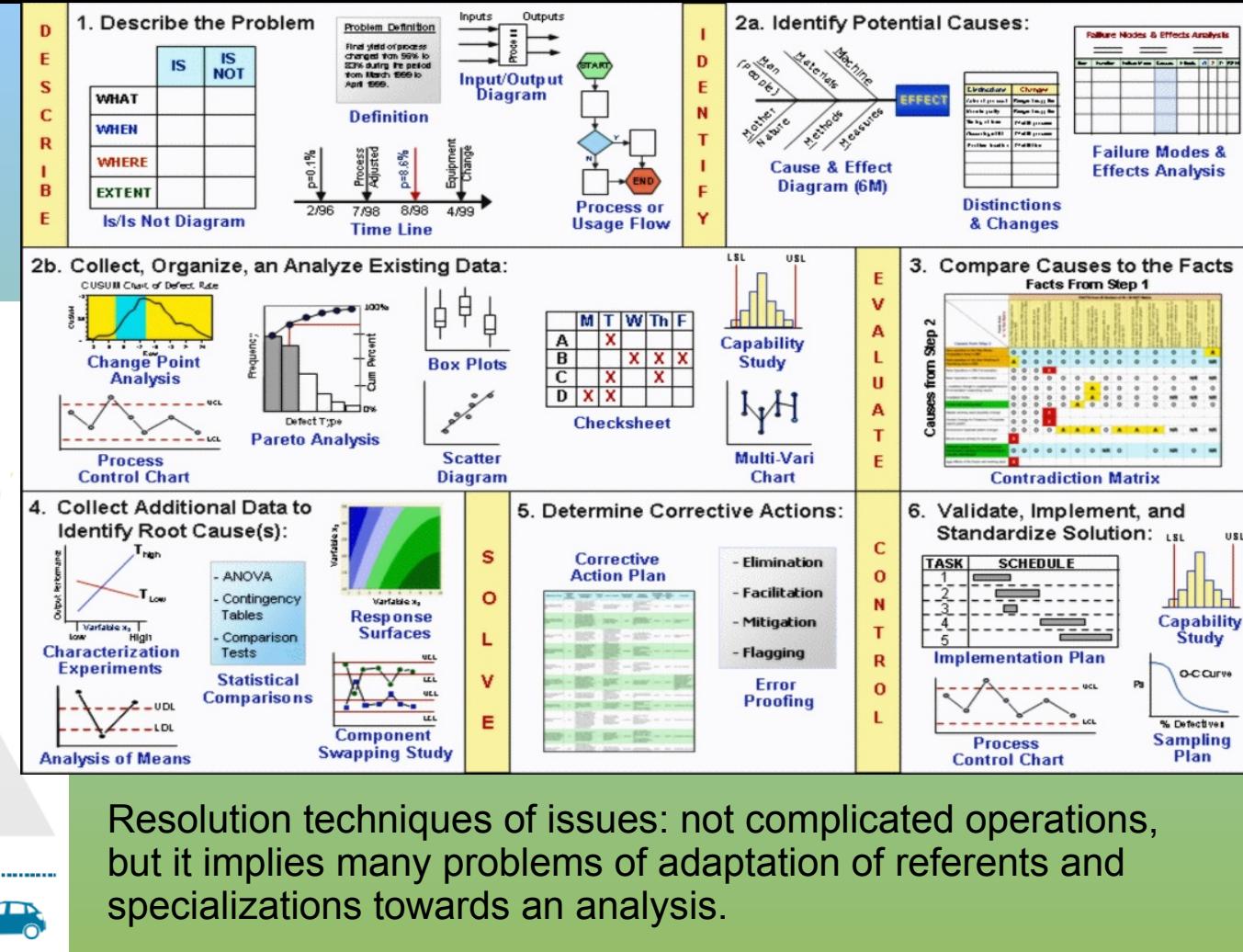
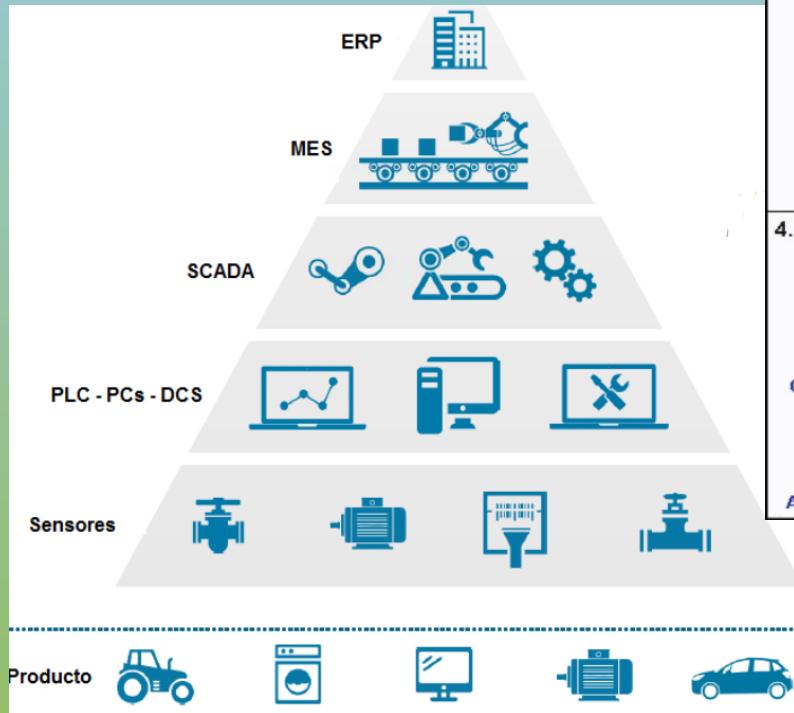
101 Machine Learning

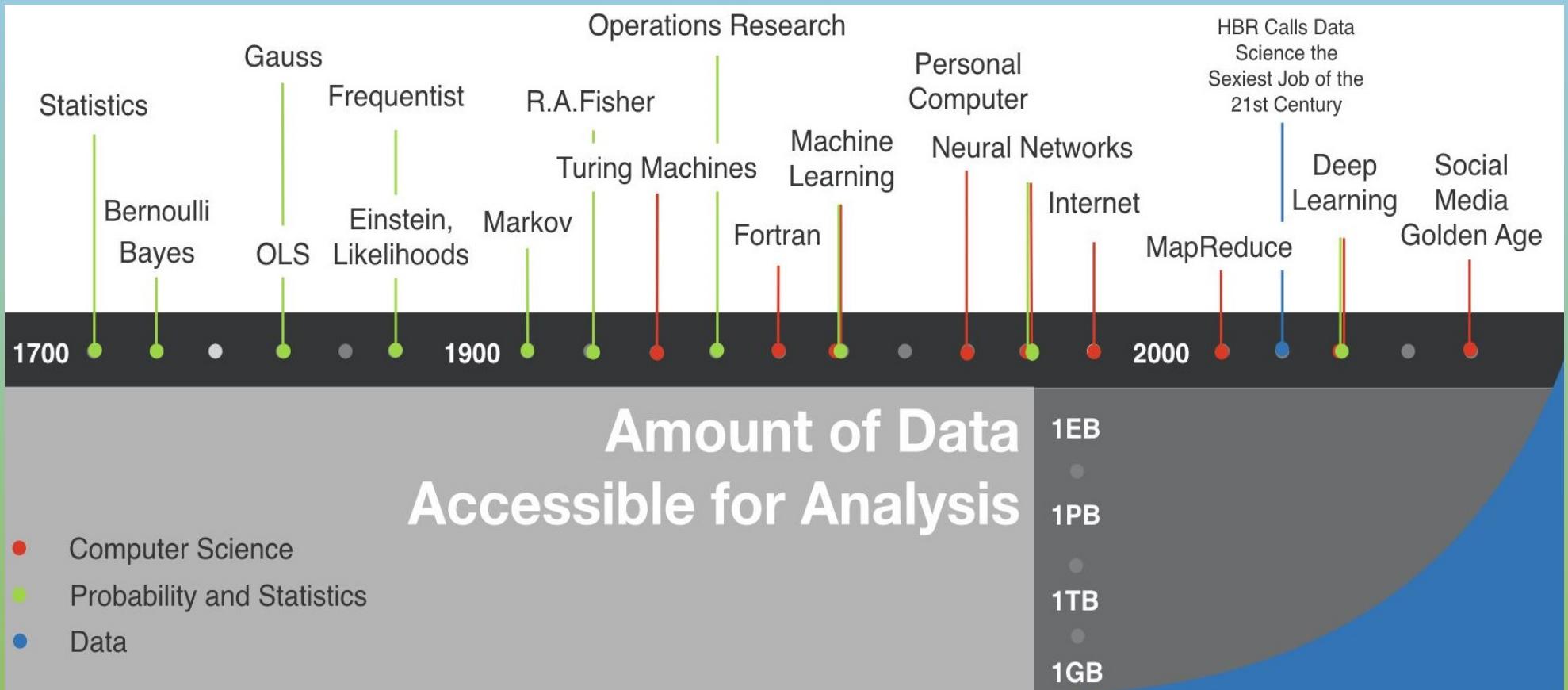


- I. Evolution for computing environments: volume of data.
- II. Choice with ML: types, phases and functionalities.
- III. Checking how predictions were measured and compared.

Previous environment

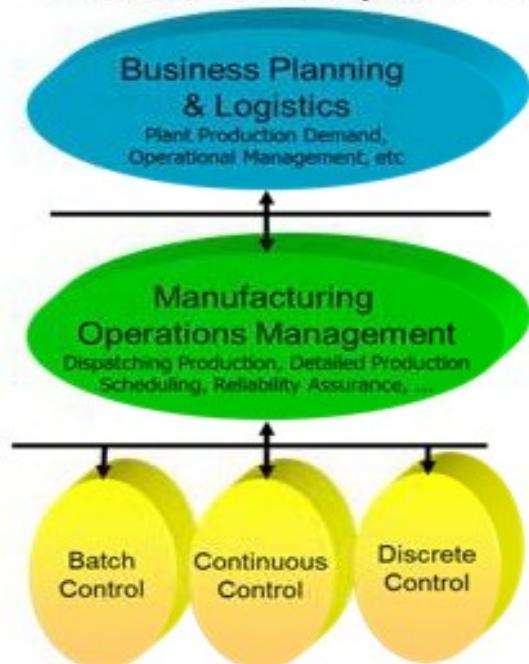
- Isolated processes/systems.
- Specialization: departments/ operations
- Distributed/isolated knowledge



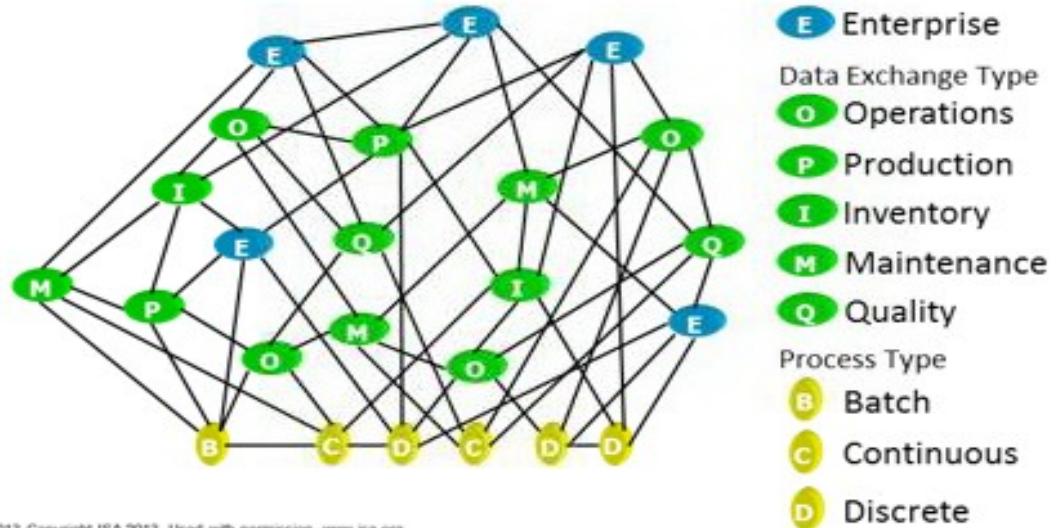


Smart Manufacturing Challenge

From here
Vertical Interoperability



To here
Smart Enterprises, Sites, Work Centers.. Devices



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Design thinking involves observation to discover unmet needs within the context and constraints of a particular situation. It frames the opportunity and scope of innovation, generating creative ideas, testing and refining solutions. It creates a repeatable and scalable process for innovation.

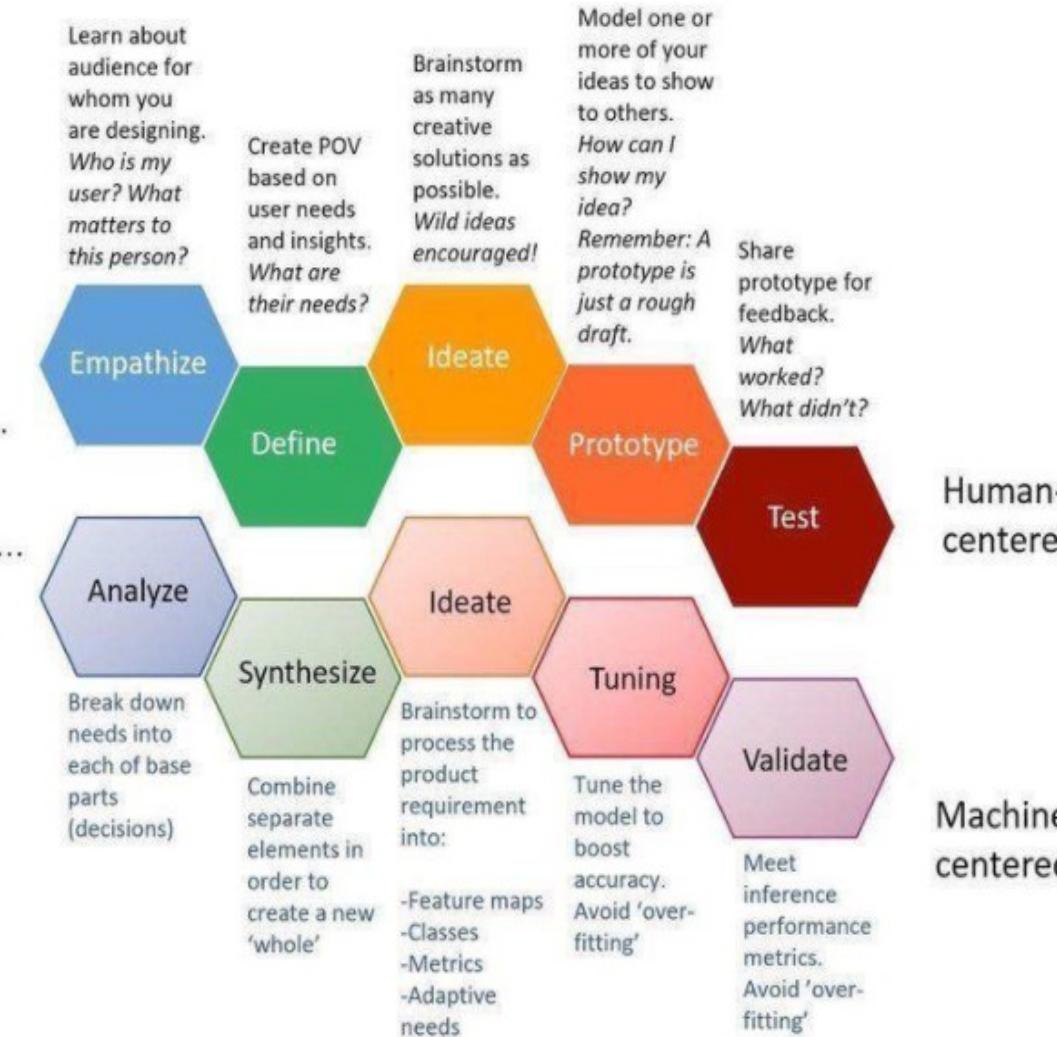
Design Thinking

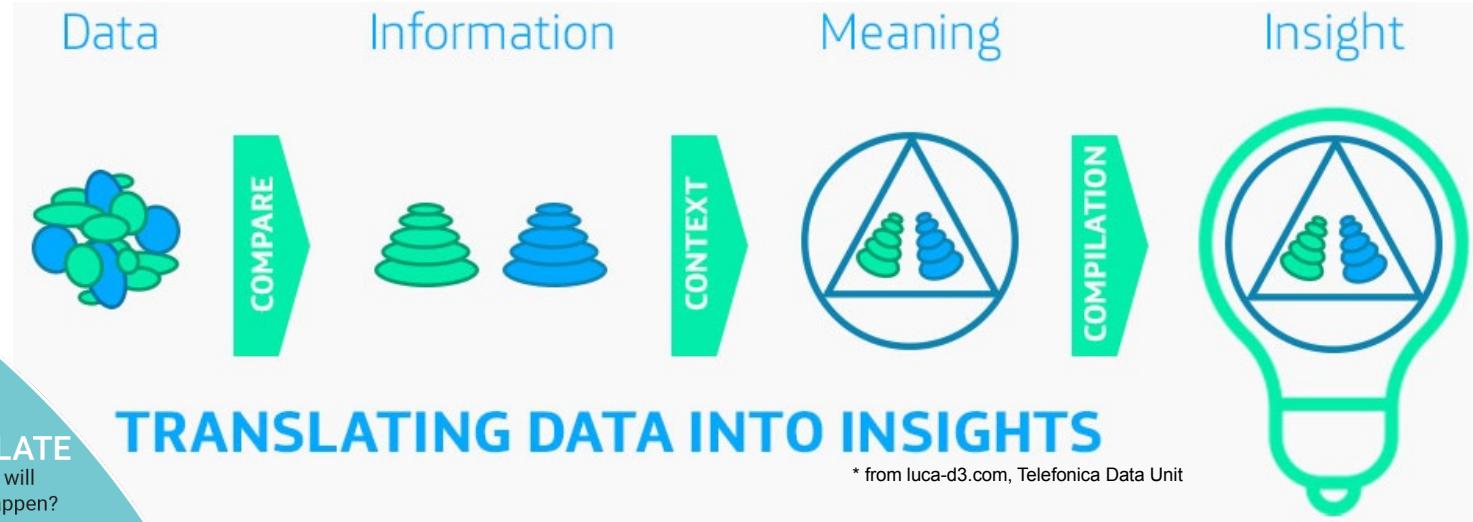
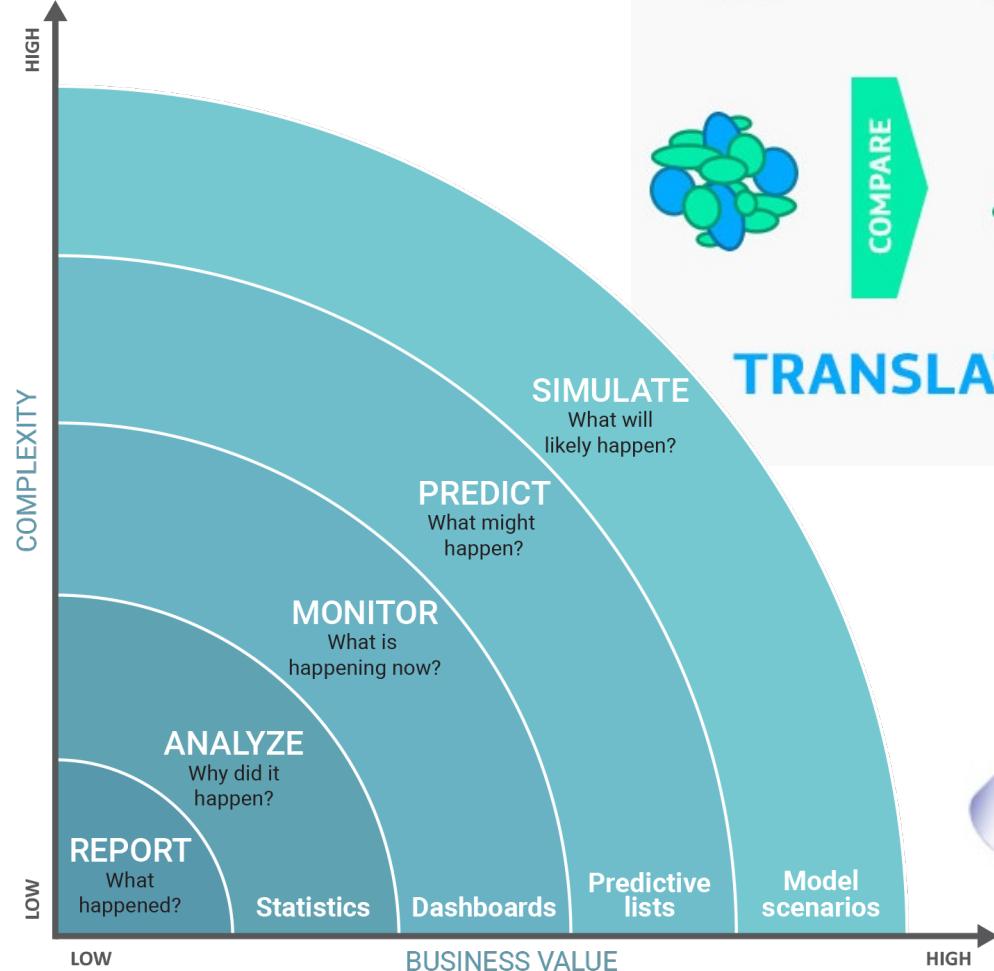
designs products this way...

refines, tunes and predicts this way...

Machine Learning

Machine learning is a method of data analysis that automates analytical model building. Using algorithms that iteratively learn from data, *machine learning* allows computers to find hidden insights without being explicitly programmed where to look.



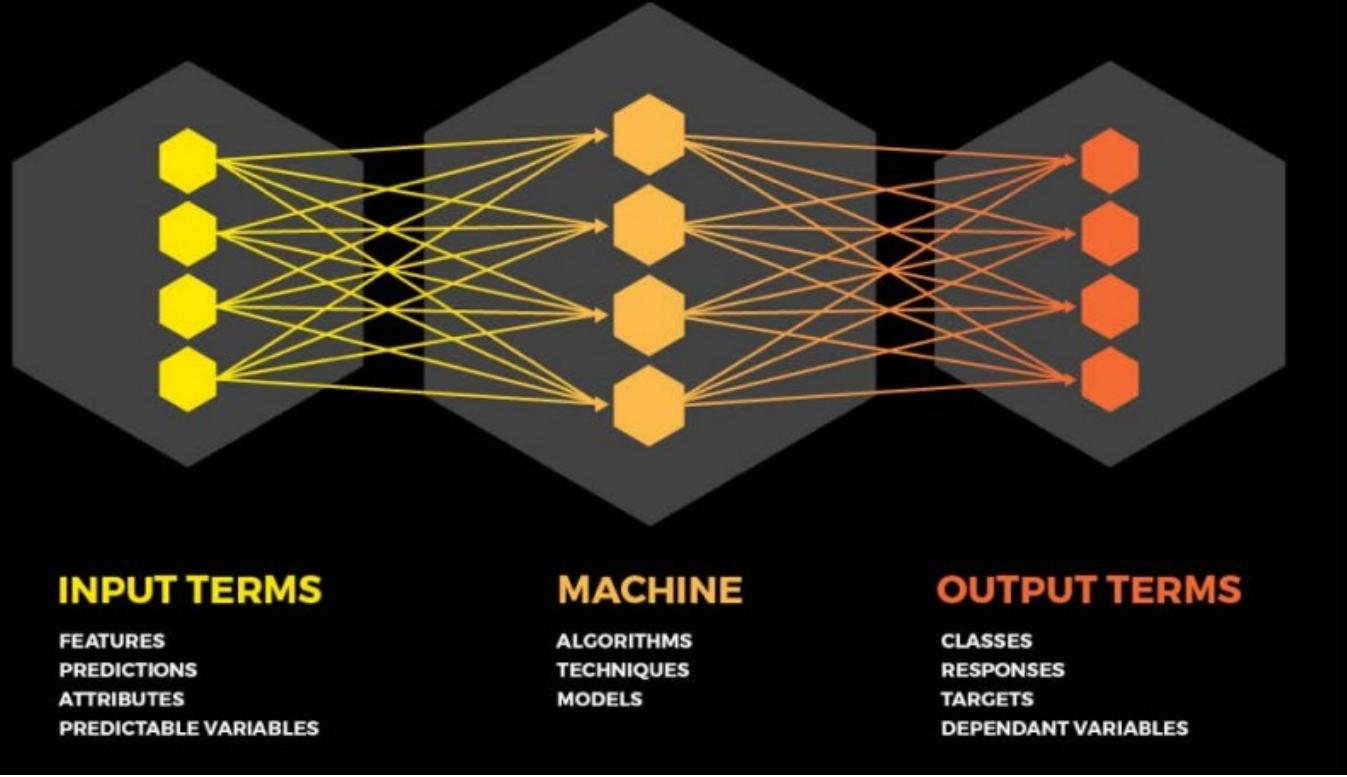


Traditional Programming



Machine Learning

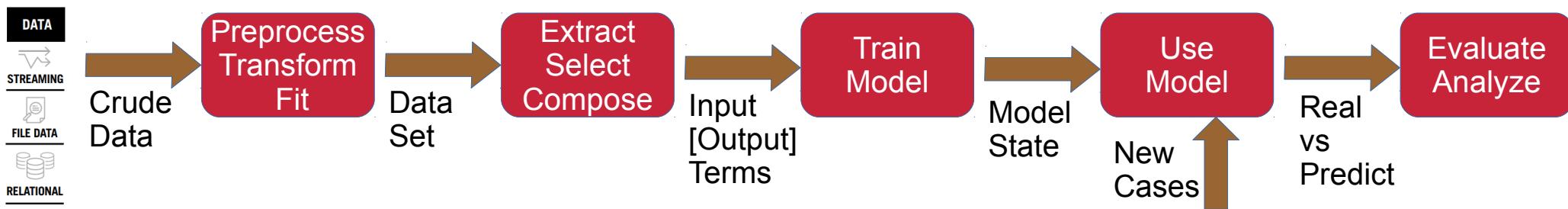




1. Entry data is chosen/prepared along with input conditions.
2. The machine learning algorithm is built and trained to accomplish a specific task.
3. The training data is augmented with the desired output information.

¿Is mission accomplished?

4. Evaluate model: unknown cases.
5. Analyze results.
6. Refine/change model.

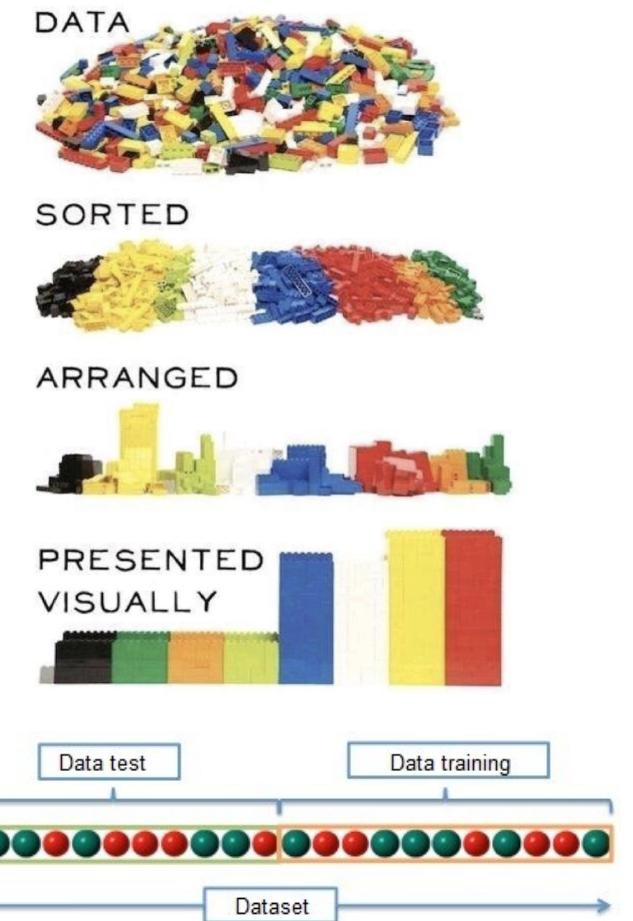
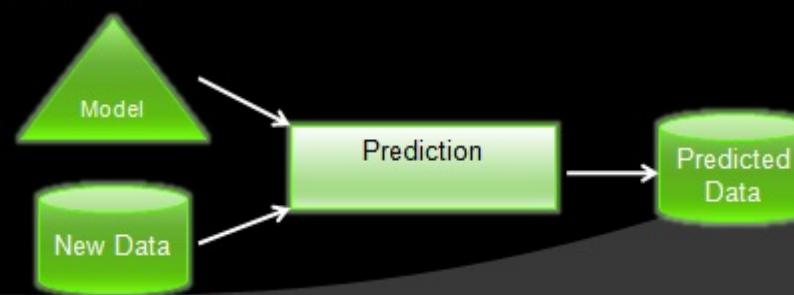


Machine Learning Process

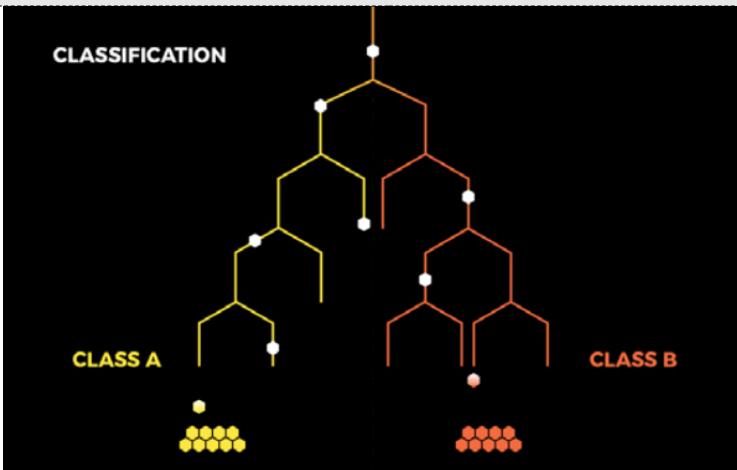
Phase 1) Learning



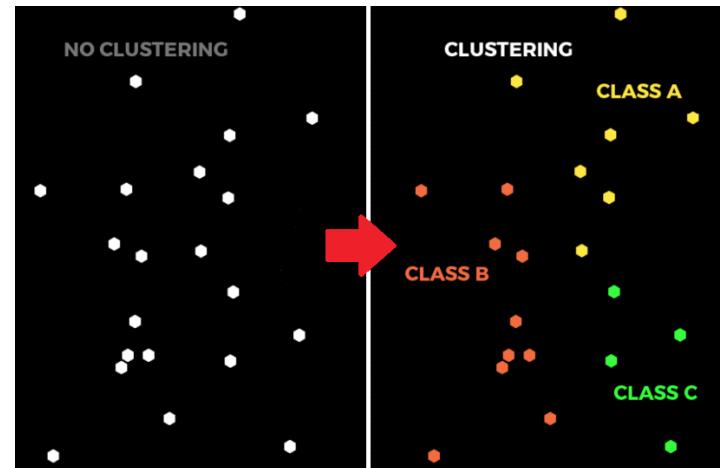
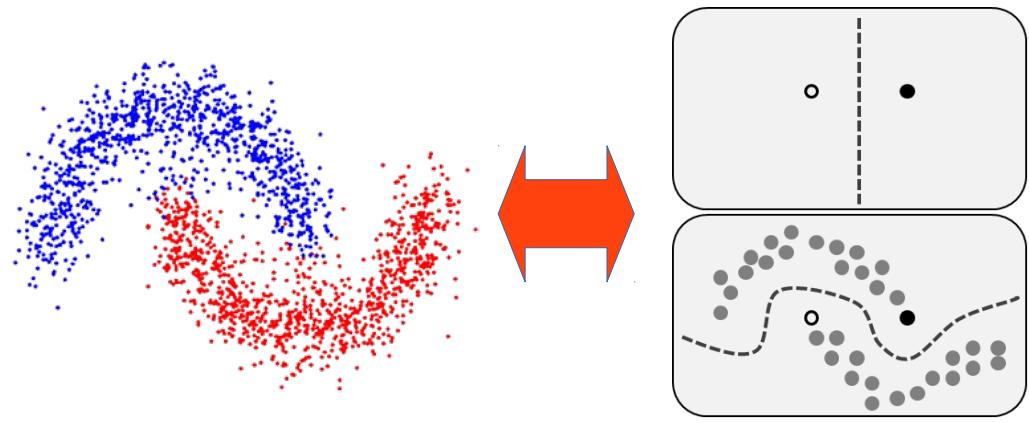
Phase 2) Prediction



Supervised: Input+Outcome for training



Unsupervised: Input for training



Confusion Matrix

- a is the number of **correct** predictions that an instance is **negative**,
- b is the number of **incorrect** predictions that an instance is **positive**,
- c is the number of **incorrect** predictions that an instance **negative**,
- d is the number of **correct** predictions that an instance is **positive**.

		Predicted	
		Negative	Positive
Actual	Negative	a	b
	Positive	c	d

$$\text{Accuracy } AC = \frac{a+d}{a+b+c+d}$$

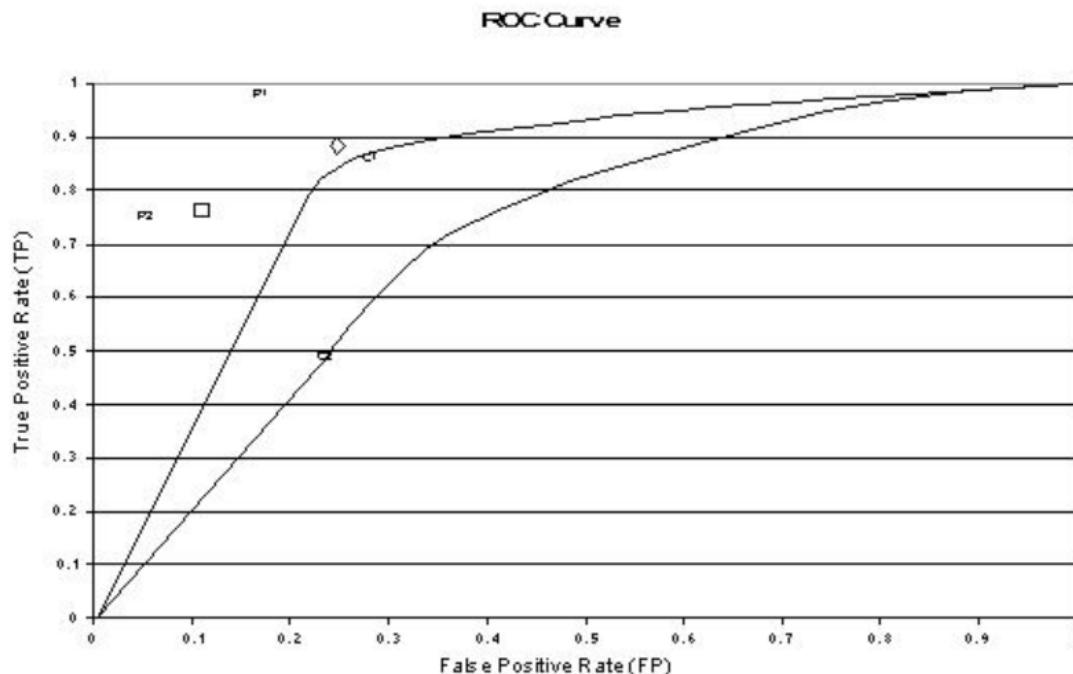
$$\text{True positive rate (recall)} \quad TP = \frac{d}{c+d}$$

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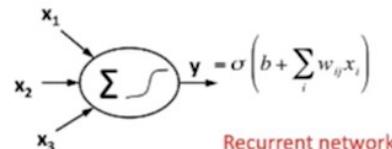


$$\text{Geometric mean } g-mean_1 = \sqrt{TP * P}$$

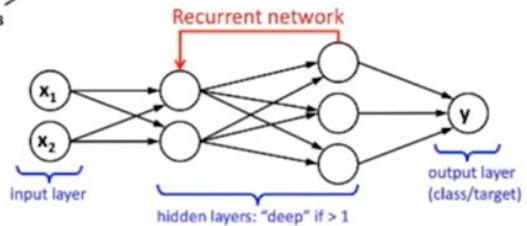
$$\text{Geometric mean2 } g-mean_2 = \sqrt{TP * TN}$$

$$\text{F-Measure } F = \frac{(\beta^2 + 1) * P * TP}{\beta^2 * P + TP}$$

Types of Neural Networks



Single neuron: perceptron,
linear / logistic regression

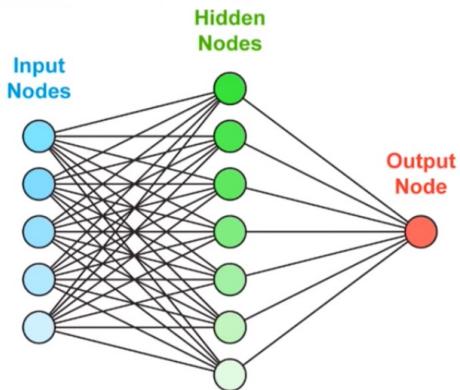


Recurrent network

$$\sigma \left(\beta_i + \sum_j w_{ij} h_j \right) = \sigma \left(b_j + \sum_i w_{ij} x_i \right)$$

same set of weights

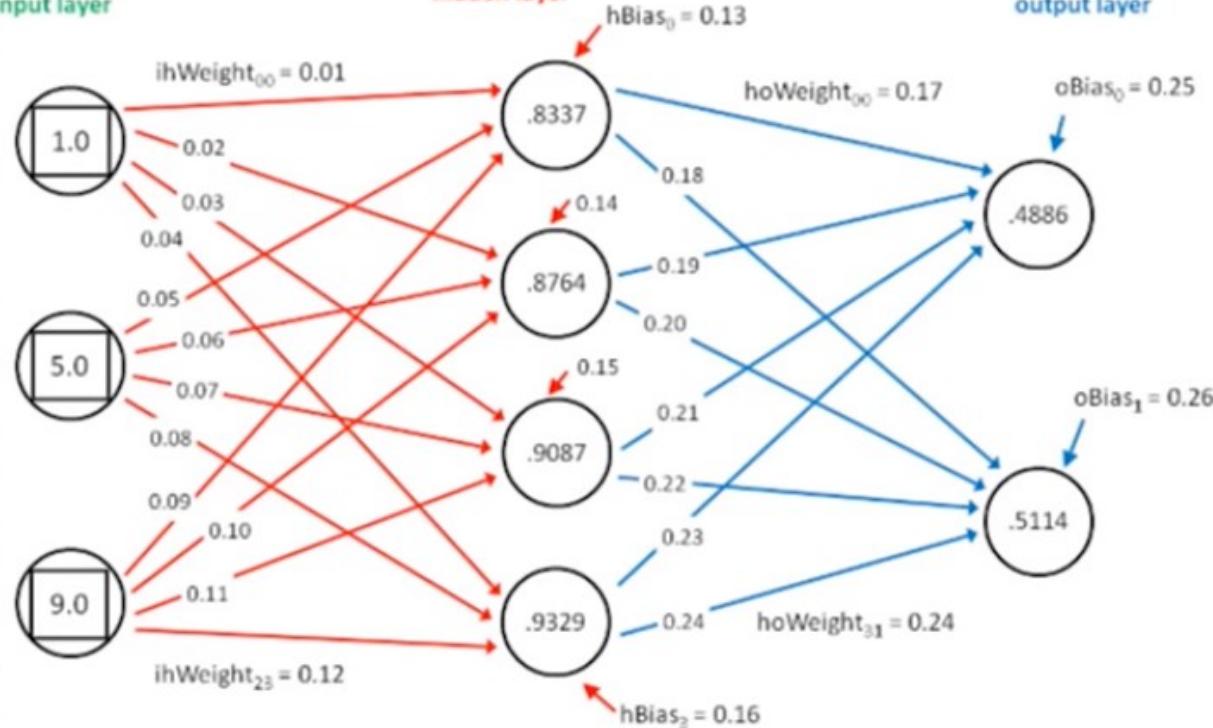
Symmetric (RBM)
unsupervised, trained
to maximize likelihood
of input data
a mixture model

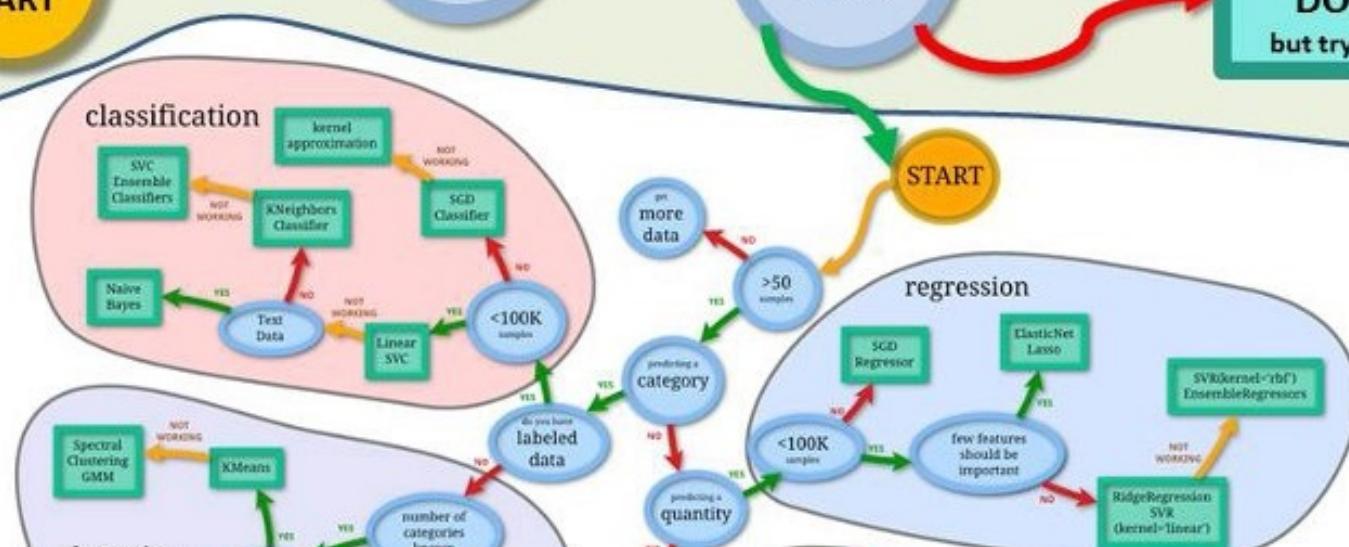
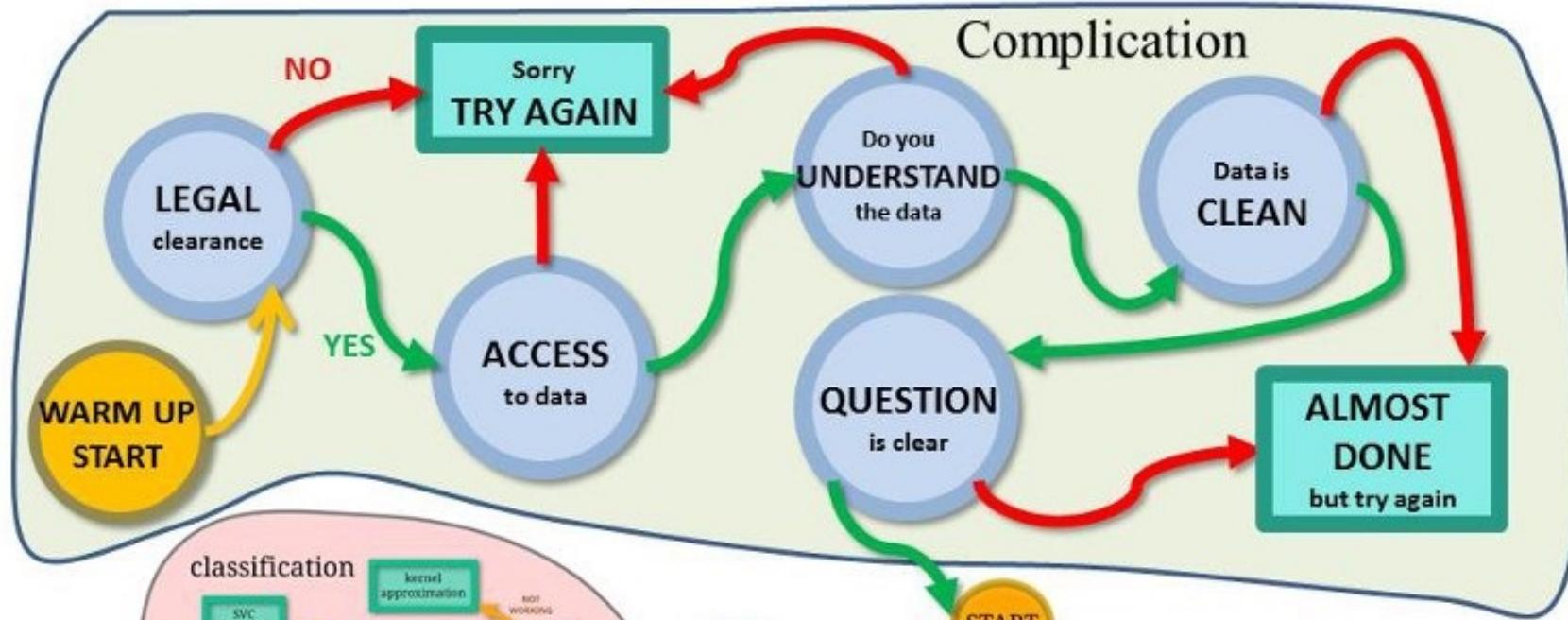


input layer

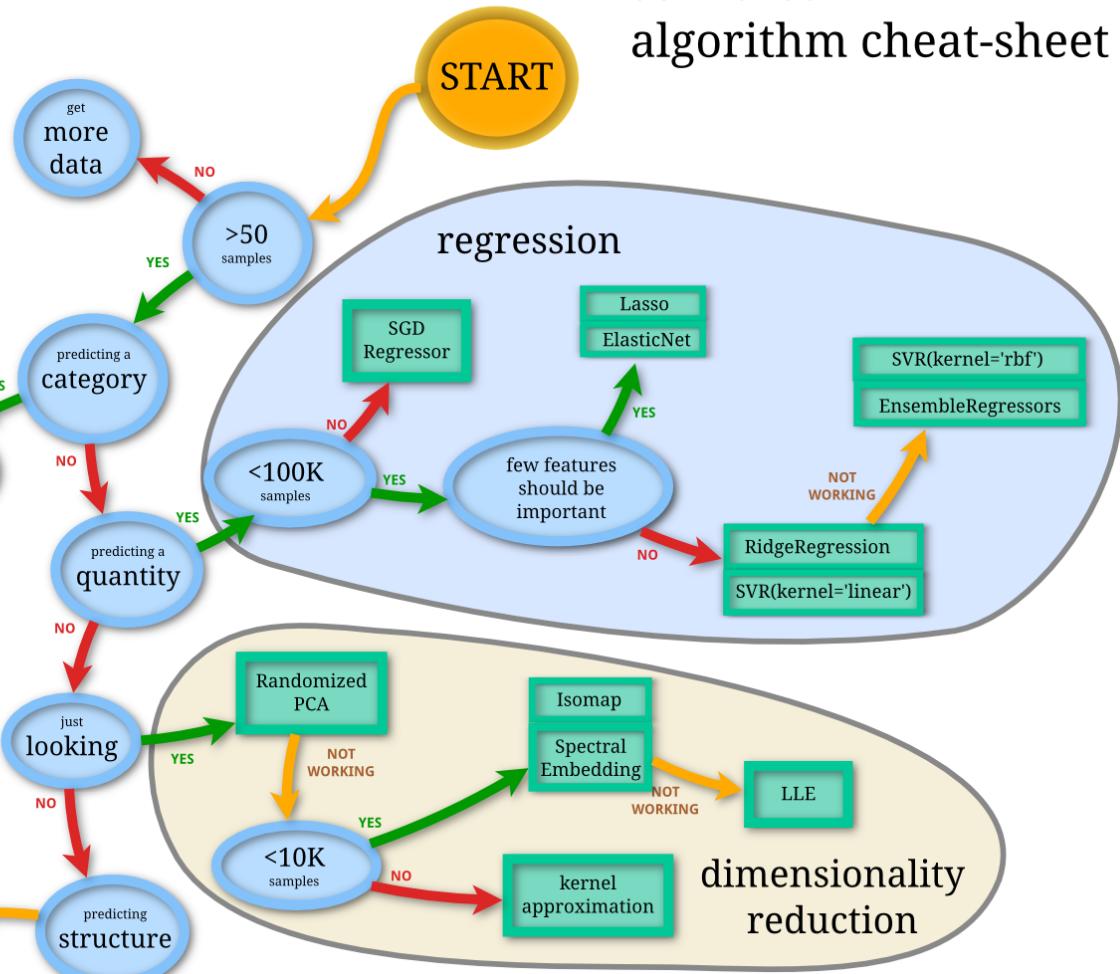
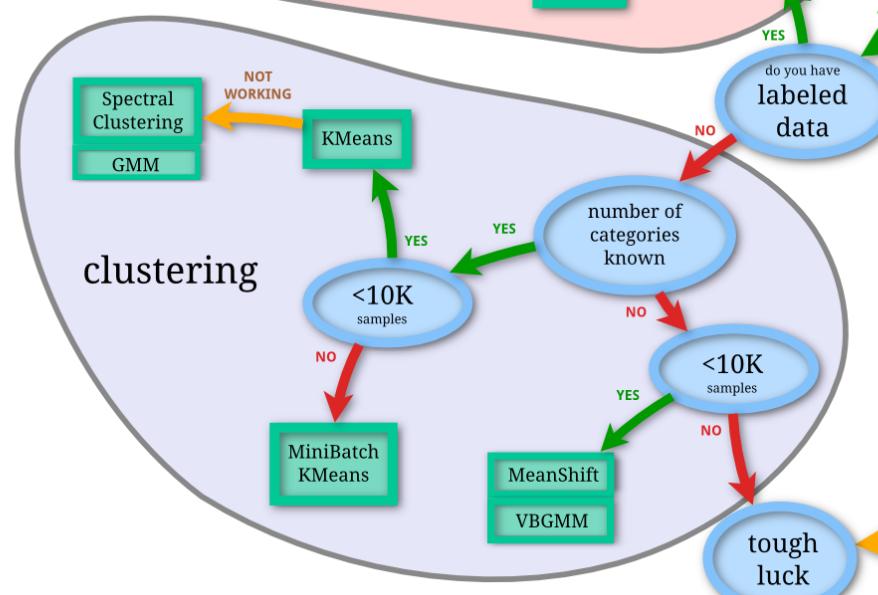
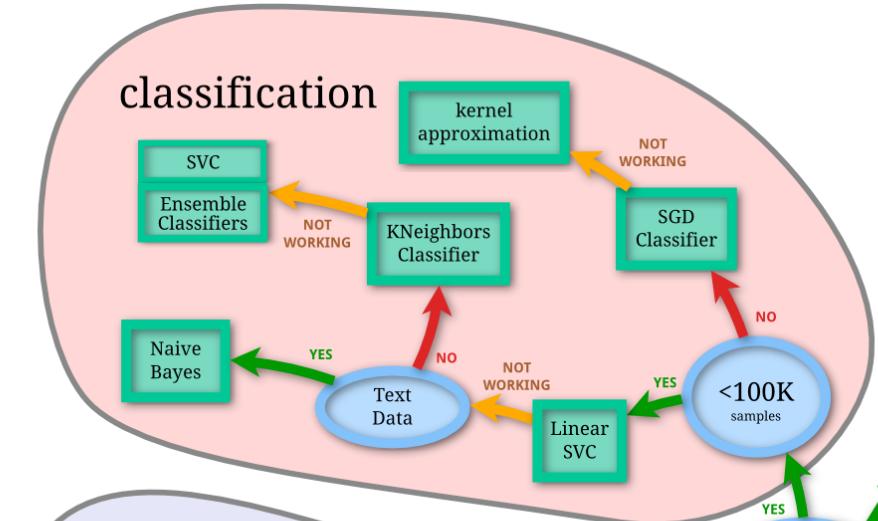
hidden layer

output layer

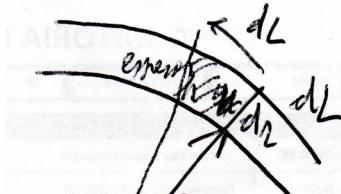




scikit-learn algorithm cheat-sheet



Hands on real 1: unwinding wires, hoses and flat material from winc, coils and rolls



$$h \cdot dL = \pi \cdot r \cdot dr$$

$$h \int_0^{L_t} dL = \pi \int_0^r r \cdot dr$$

$$h \cdot L_t = \pi \cdot \frac{r^2}{2} - \frac{r_0^2}{2}$$

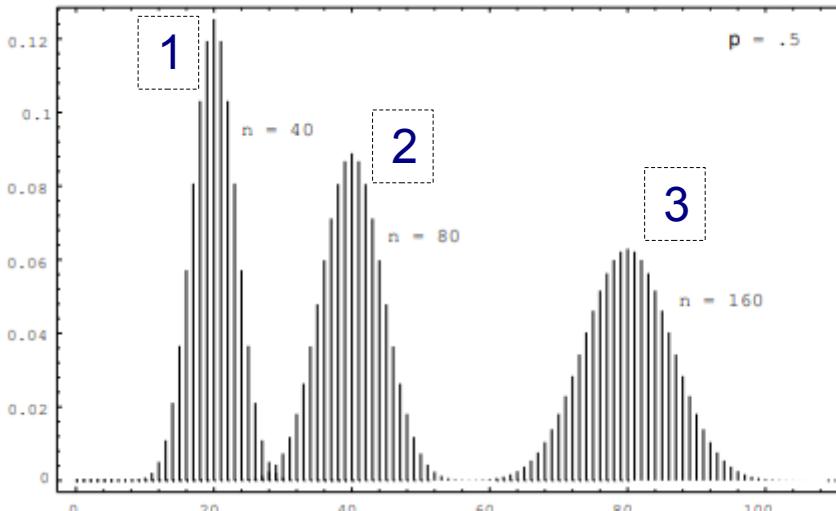
$$\text{Long. Espira} = \frac{\pi}{4} (D^2 - d^2)$$

↳ Espira na se composta de manira linear

$$\text{L. Espira} = \frac{\pi}{4} (D^2 - d^2)$$

↳ Espira

- 1.- Unwinder speed or calculations tolerance: new options for running
- 2.- Abnormal crosslinks, thickness, density, rigidity of materials.
- 3.- Variable speed on some cases with angular speed constant state.



Exploratory Analisys provides good understanding of the dataset. Actionable Insights vs. Tech Knowledge

Estimation for variability with dataframe transformation, panda's python lib. Generate fast run-time model for K constant speed intervals.

$$K(D^2 - d^2)$$

Hands on real 2: abnormal shape of the feet

SMART SPORT



MIND REDUCE

TEAM MEMBERS:

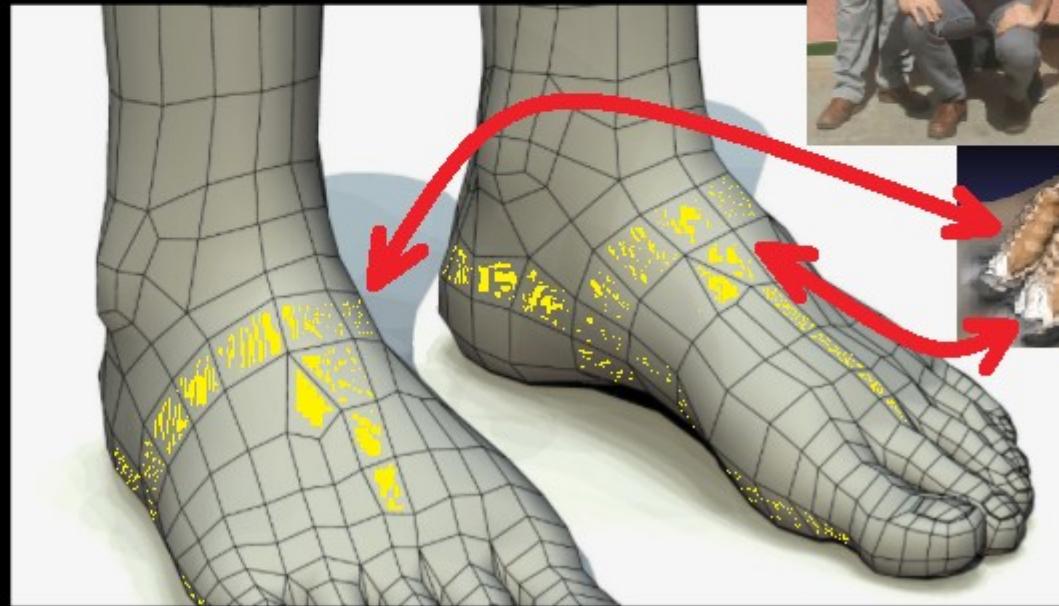
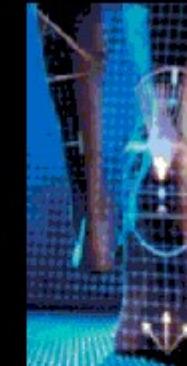
Santiago Frias, Tech Manager

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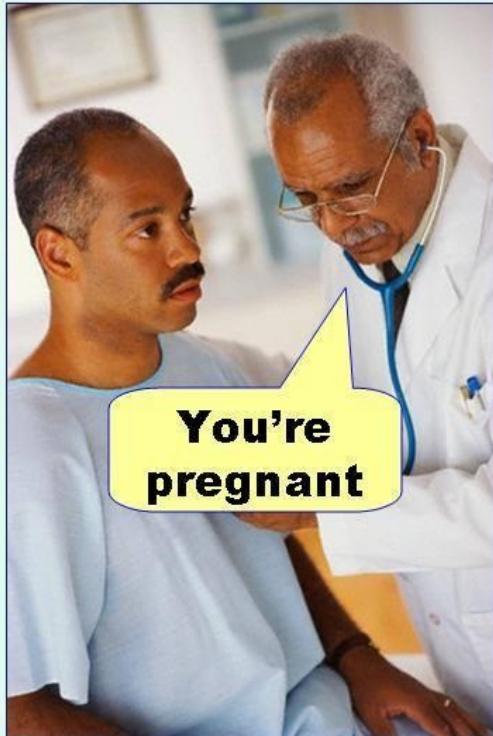
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Josep Romero, Marketing and Business

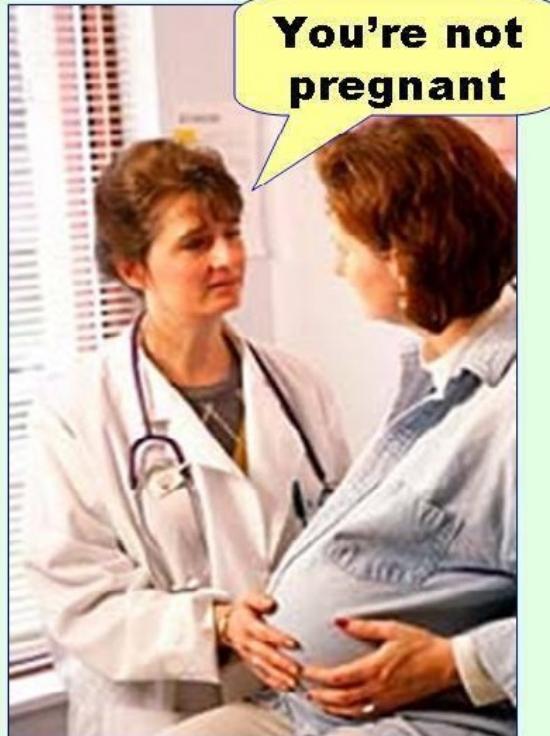


Remember!! Take care about this!!

Type I error
(false positive)



Type II error
(false negative)



Santiago Frias

sfrias1@gmail.com

<https://www.linkedin.com/in/sfrias/>

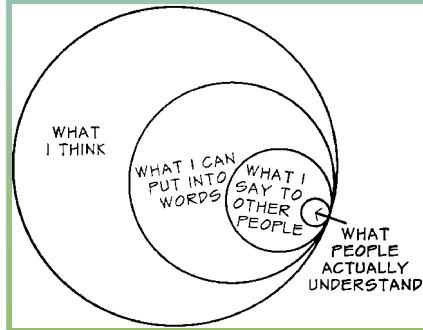
<https://github.com/sfrias>

<https://www.kaggle.com/sfrias>

<https://stackoverflow.com/users/4538435/santi-fri>

[Link to this presentation](#)

101 Machine Learning



- I. Evolution for computing environments: volume of data.
- II. Choice with ML: types, phases and functionalities.
- III. Checking how predictions were measured and compared.

Previous environment

- Isolated processes/systems.
- Specialization: departments/ operations
- Distributed/isolated knowledge

```

    graph TD
      Sensors[Sensores] --> PLC[PLC - PCs - DCS]
      PLC --> SCADA[SCADA]
      SCADA --> MES[MES]
      MES --> ERP[ERP]
  
```

D E S C R I B E	1. Describe the Problem	
	IS	IS NOT
	WHAT	
	WHEN	
WHERE		
EXTENT		
Is/Is Not Diagram		

Definition

Problem Definition: First year of operation of the plant. Inputs: Raw material. Outputs: Product. Process: Production. Equipment Change: From March 1999 to April 1999.

Time Line: 2/96 → P=0.1% → 7/96 → Process Adjusted → 8/96 → p=6% → 4/99 → Equipment Change.

Input/Output Diagram

Process or Usage Flow

IDENTIFY

2b. Collect, Organize, and Analyze Existing Data:

- CUSUM Chart of Defect Rate: Change Point Analysis
- Box Plots
- Pareto Analysis
- Scatter Diagram
- Checksheet

4. Collect Additional Data to Identify Root Cause(s):

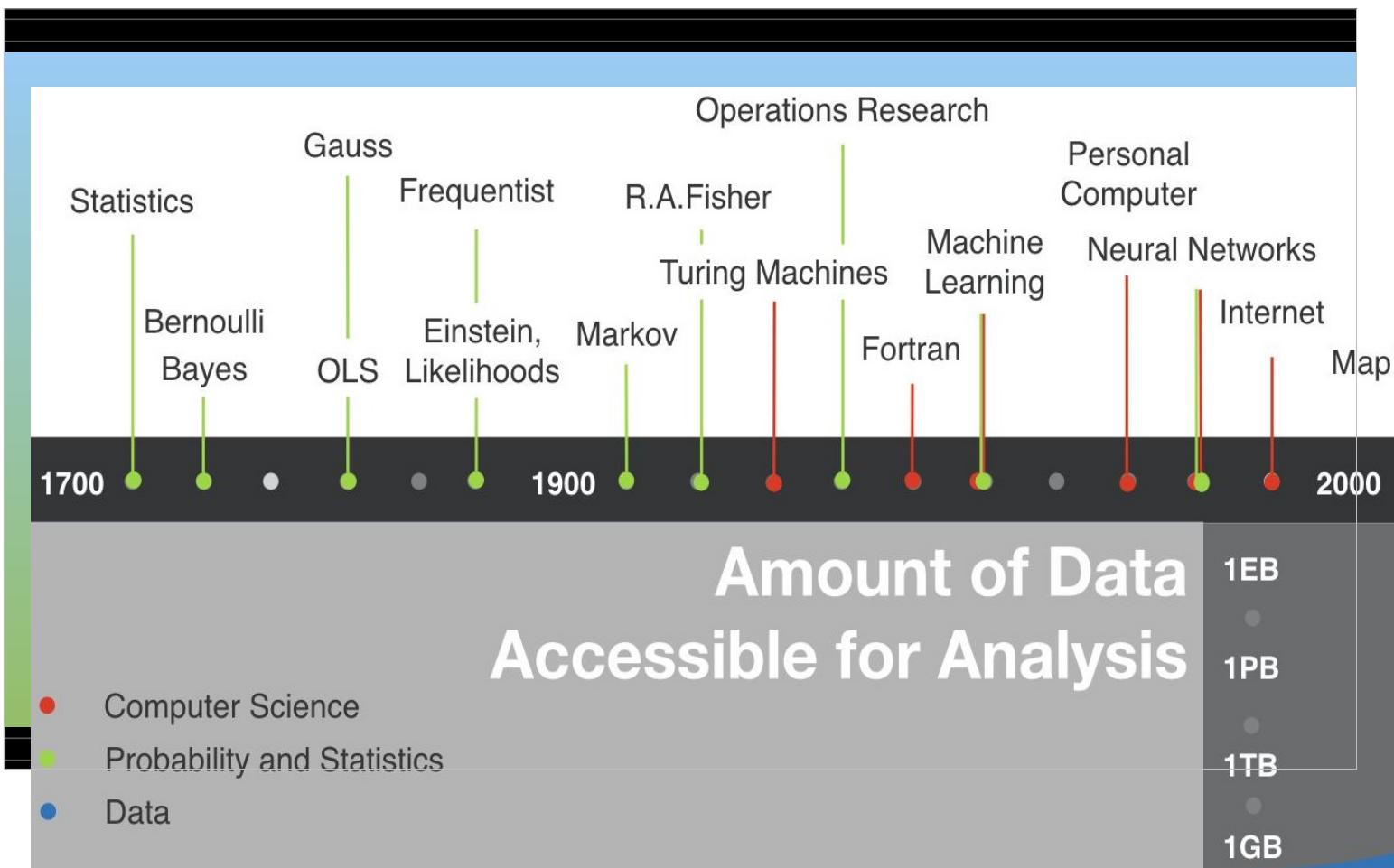
- Characterization Experiments
- Statistical Comparisons
- Response Surfaces
- Analysis of Means

5. Determine Corrective Action Plan

Resolution techniques of issues: not complicated operations, but it implies many problems of adaptation of referents and specializations towards an analysis.

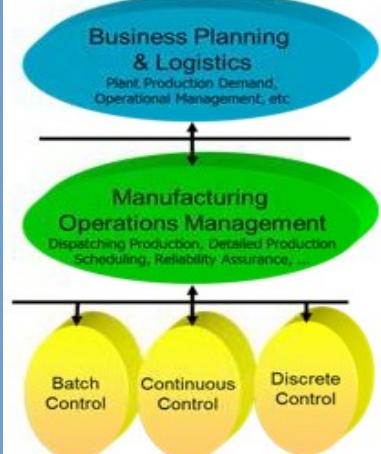
The techniques of ML are candidates to be one of the tools that help to alleviate some situations, among them:

- The exponential increase in computing capacity and the availability of diverse and enormous volumes of data about the environment that surrounds us (big data) and its inter-organization with the processes that are related, with a strategy of data integration, related to the paradigm of organizations driven by data.
- The partial capacity of the people when solving some problems in the field of organizations and in the right decision making, in front of the possibilities of establishing reliable prediction models, based on information extracted in part from these sources for training those same models.

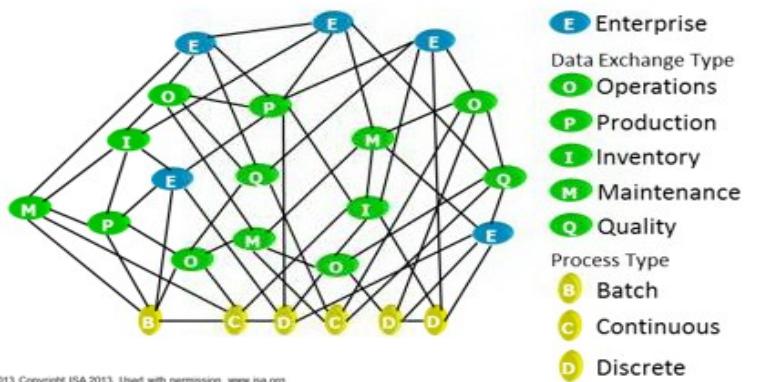


Smart Manufacturing Challenge

From here
Vertical Interoperability



To here
Smart Enterprises, Sites, Work Centers.. Devices

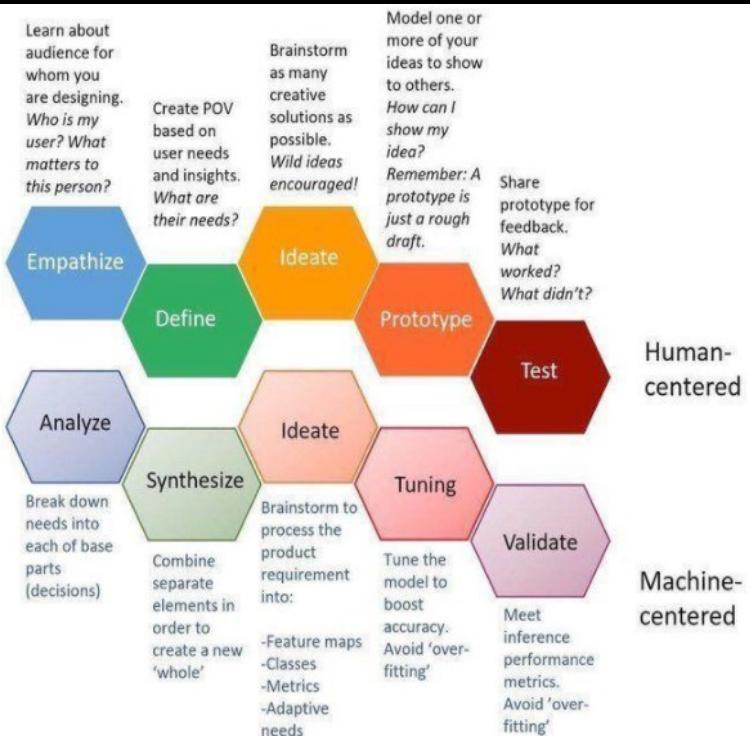


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Design thinking involves observation to discover unmet needs within the context and constraints of a particular situation. It frames the opportunity and scope of innovation, generating creative ideas, testing and refining solutions. It creates a repeatable and scalable process for innovation.

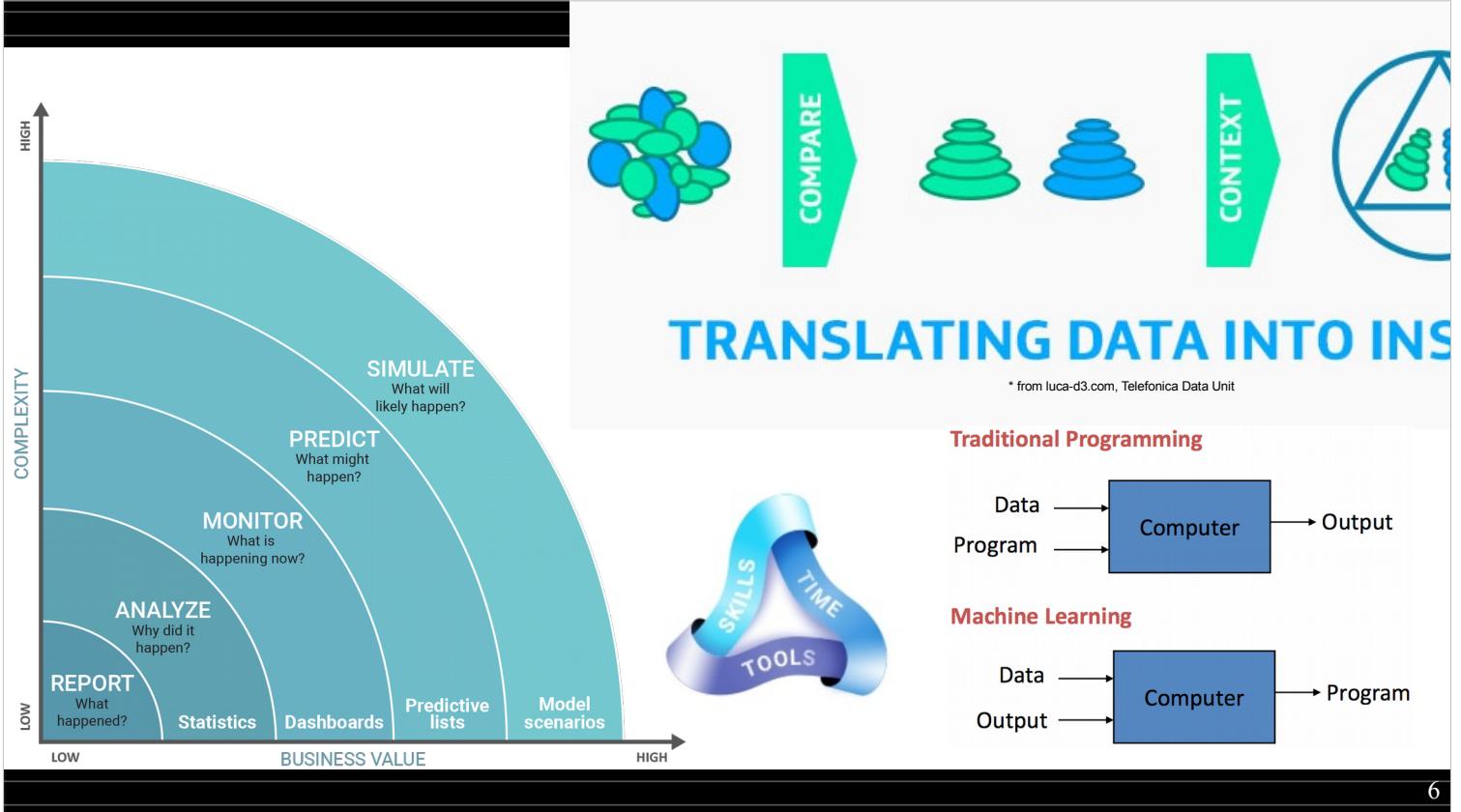
Design Thinking

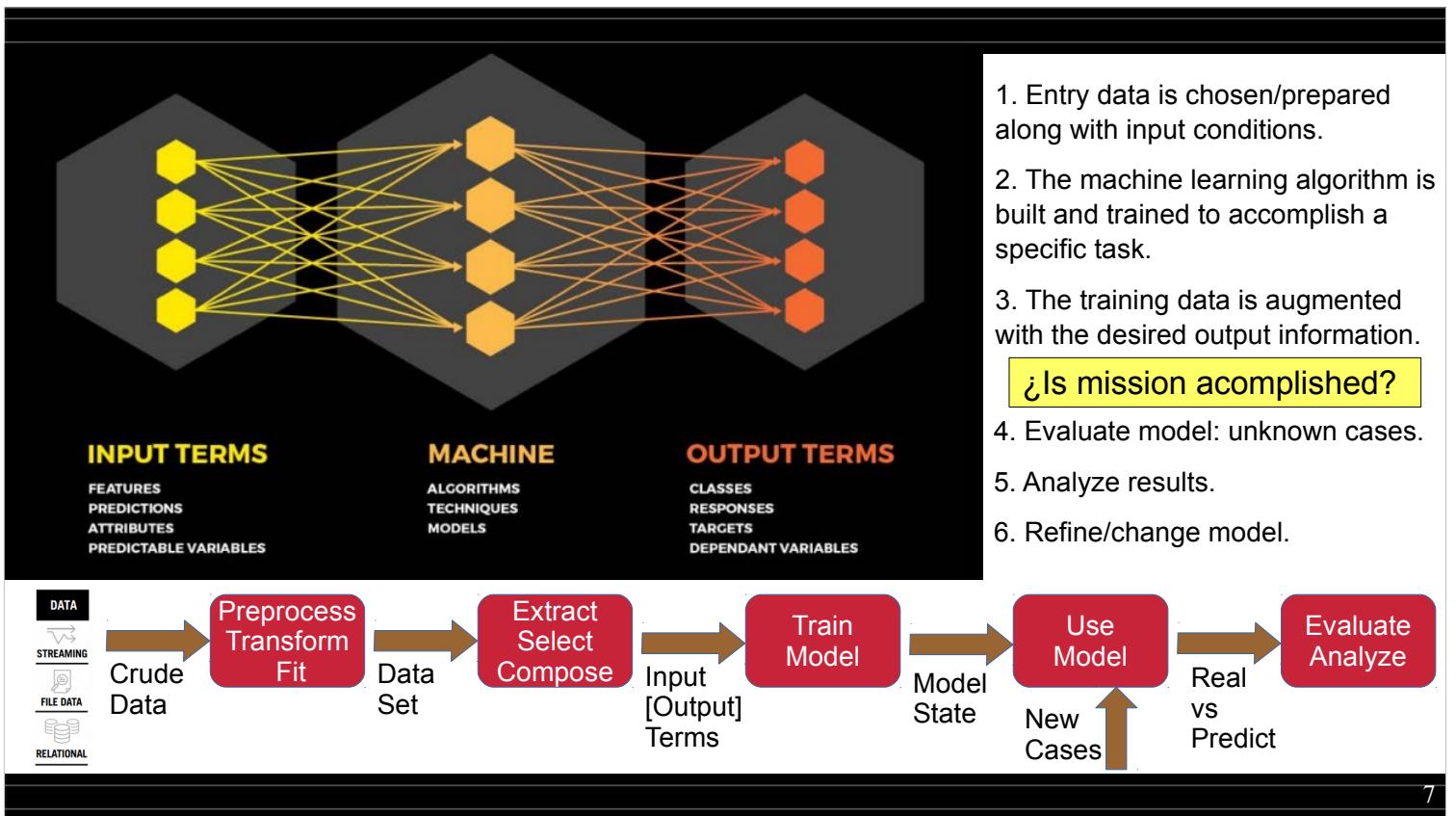
designs products this way...



Machine Learning

Machine learning is a method of data analysis that automates analytical model building. Using algorithms that iteratively learn from data, *machine learning* allows computers to find hidden insights without being explicitly programmed where to look.





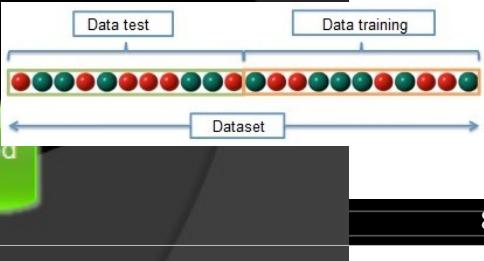
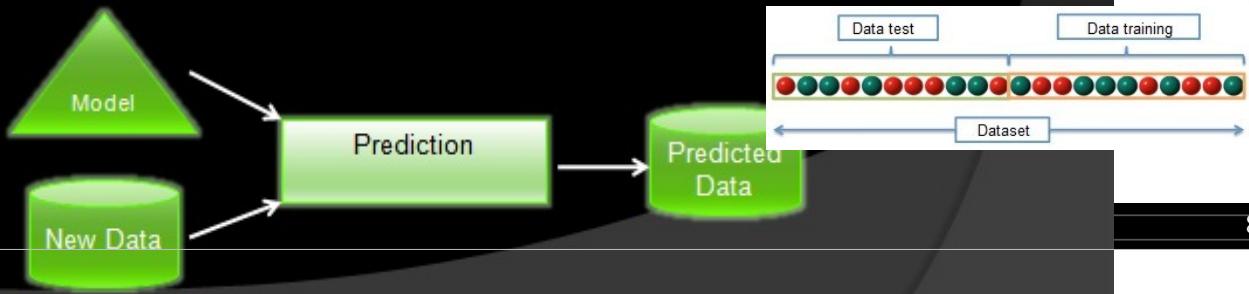
1. Entry data is chosen and prepared along with input Conditions.
2. The machine learning algorithm is built and trained to accomplish a specific task.
3. The training data is augmented with the desired output information.

Machine Learning Process

Phase 1) Learning



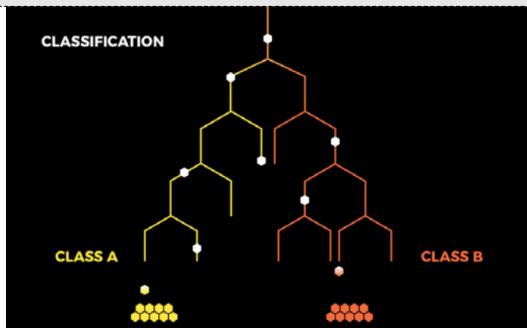
Phase 2) Prediction



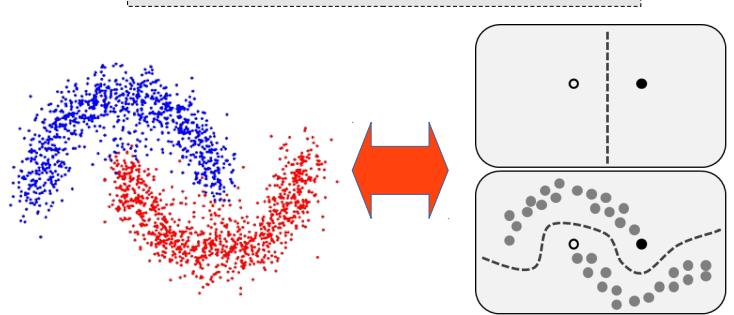
8

- Clean: Data can be generated by different sources, contained in different file formats, and expressed in different languages. It might be required to add or remove information from your data set, as some instances might be missing information while others might contain undesired or irrelevant entries. Its preparation will impact its usability and the reliability of the outcome.
- Split: Depending on the size of your data set, only a portion of it may be required. This is usually referred to as sampling. From the chosen sample, your data should be split into two groups: one to train the algorithm and the other to evaluate it.
- Train: As commonly seen with neural networks, this stage aims to find the mathematical function that will accurately accomplish the chosen goal. Using a portion of your data set, the algorithm will attempt to process the data, measure its own performance and auto-adjust its parameters (also called backpropagation) until it can consistently produce the desired outcome with sufficient reliability.
- Evaluate: Once the algorithm performs well with the training data, its performance is measured again with data that it has not yet seen. Additional adjustments are made when needed. This process allows you to prevent overfitting, which happens when the learning algorithm performs well but only with your training data.
- Optimize: The model is optimized before integration within the destined application to ensure it is as lightweight and fast as possible.

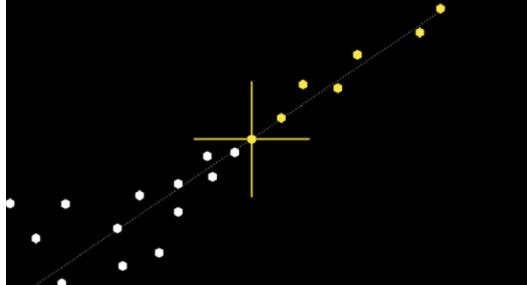
Supervised: Input+Outcome for training



Unsupervised: Input for training



REGRESSION



9

Supervised learning: With this type of learning, the correct outcome for each data point is explicitly labelled when training the model. This means the learning algorithm is already given the answer when reading the data. Rather than finding the answer, it aims to find the relationship so that when unassigned data points are introduced, it can correctly classify or predict them.

Unsupervised learning: the learning algorithm is not given the answer during training. Its objective is to find meaningful relationships between the data points. Its value lies in discovering patterns and correlations.

Confusion Matrix

- a is the number of **correct** predictions that an instance is **negative**.
- b is the number of **incorrect** predictions that an instance is **positive**.
- c is the number of **incorrect** predictions that an instance **negative**.
- d is the number of **correct** predictions that an instance is **positive**.

		Predicted	
		Negative	Positive
Actual	Negative	a	b
	Positive	c	d

$$\text{Accuracy } AC = \frac{a+d}{a+b+c+d}$$

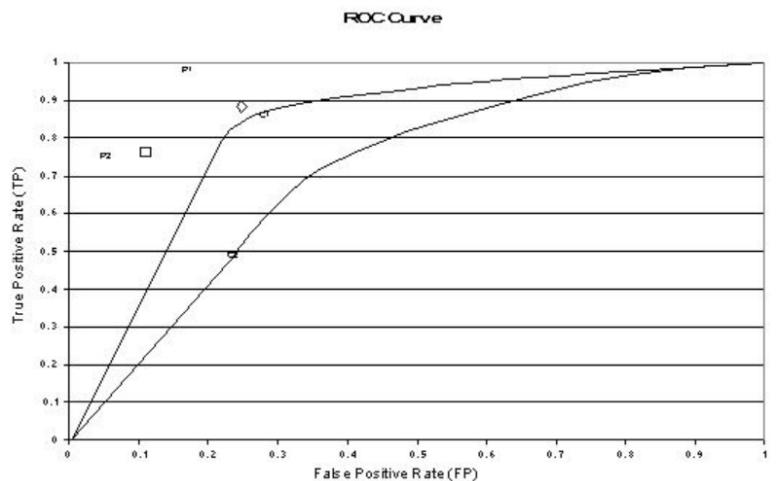
$$\text{True positive rate (recall) } TP = \frac{d}{c+d}$$

$$\text{False positive rate } FP = \frac{b}{a+b}$$

$$\text{True negative rate } TN = \frac{a}{a+b}$$

$$\text{False negative rate } FN = \frac{c}{c+d}$$

$$\text{Precision } P = \frac{d}{b+d}$$



$$\text{Geometric mean } g - \text{mean}_1 = \sqrt{TP * P}$$

$$\text{Geometric mean2 } g - \text{mean}_2 = \sqrt{TP * TN}$$

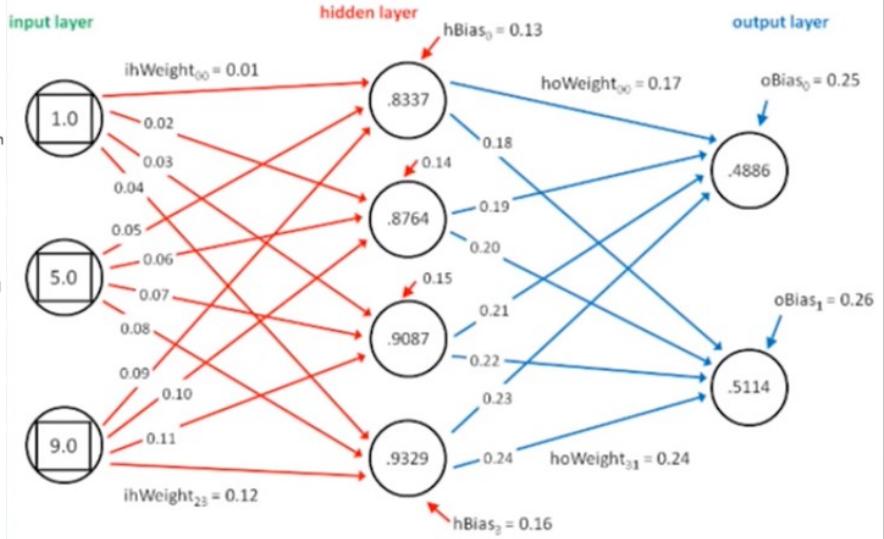
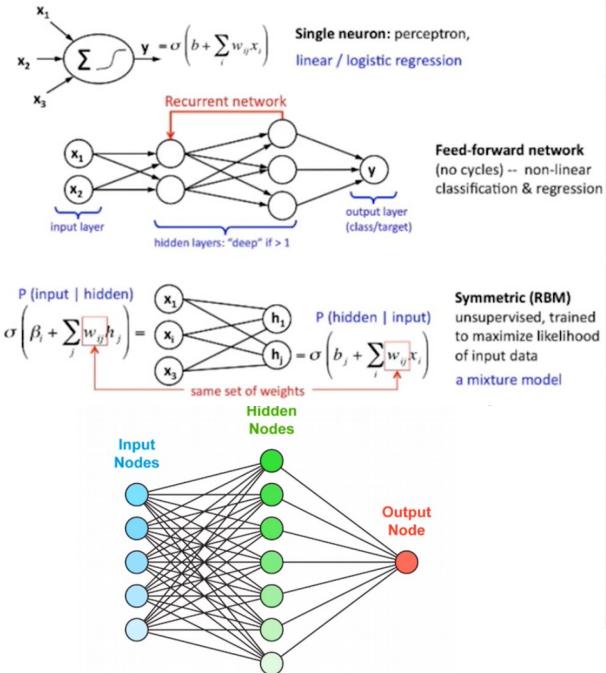
$$\text{F-Measure } F = \frac{(\beta^2 + 1) * P * TP}{\beta^2 * P + TP}$$

10

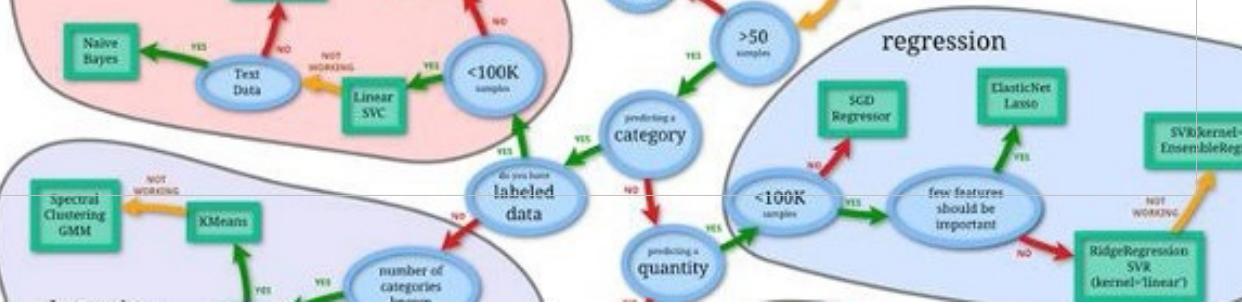
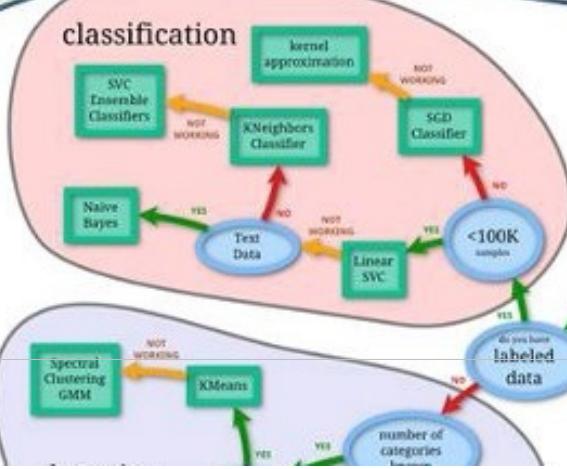
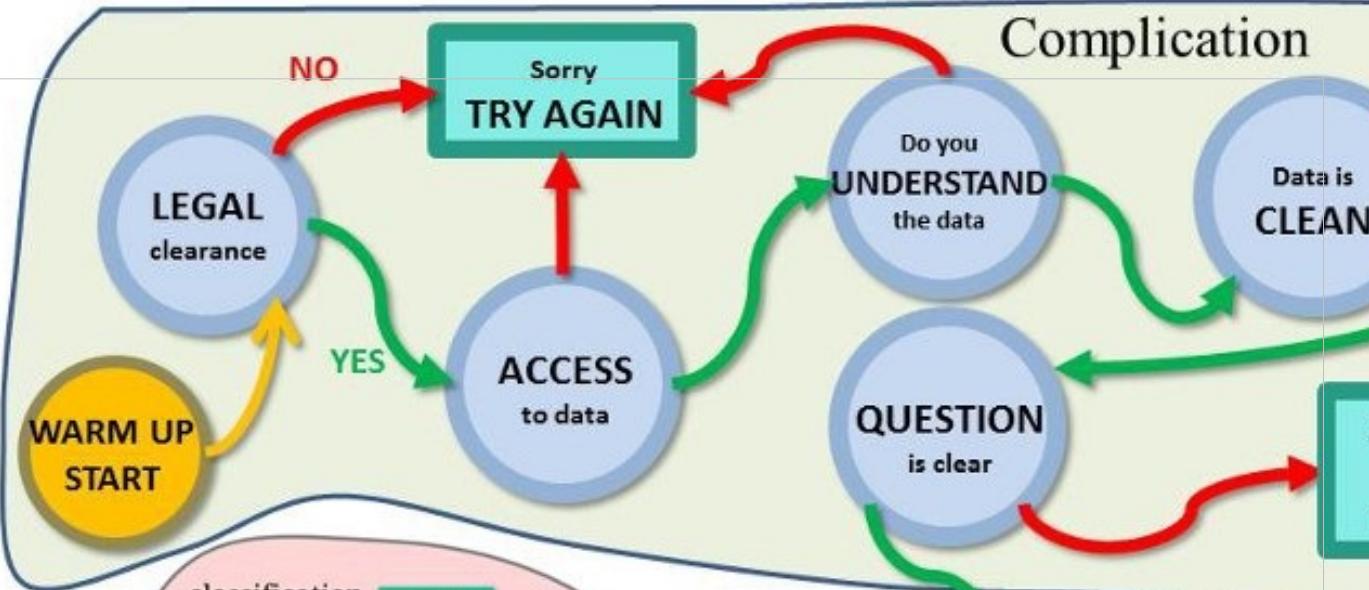
A confusion matrix contains information about actual and predicted classifications done by a classification system. Performance of such systems is commonly evaluated using the data in the matrix.

- Accuracy is the proportion of the total number of predictions that were correct.
- recall or true positive rate is the proportion of positive cases that were correctly identified.
- false positive rate is the proportion of negatives cases that were incorrectly classified as positive.
- true negative rate is defined as the proportion of negatives cases that were classified correctly.
- false negative rate is the proportion of positives cases that were incorrectly classified as negative.
- precision is the proportion of the predicted positive cases that were correct
- Other measures are geometric means or F-Measure.

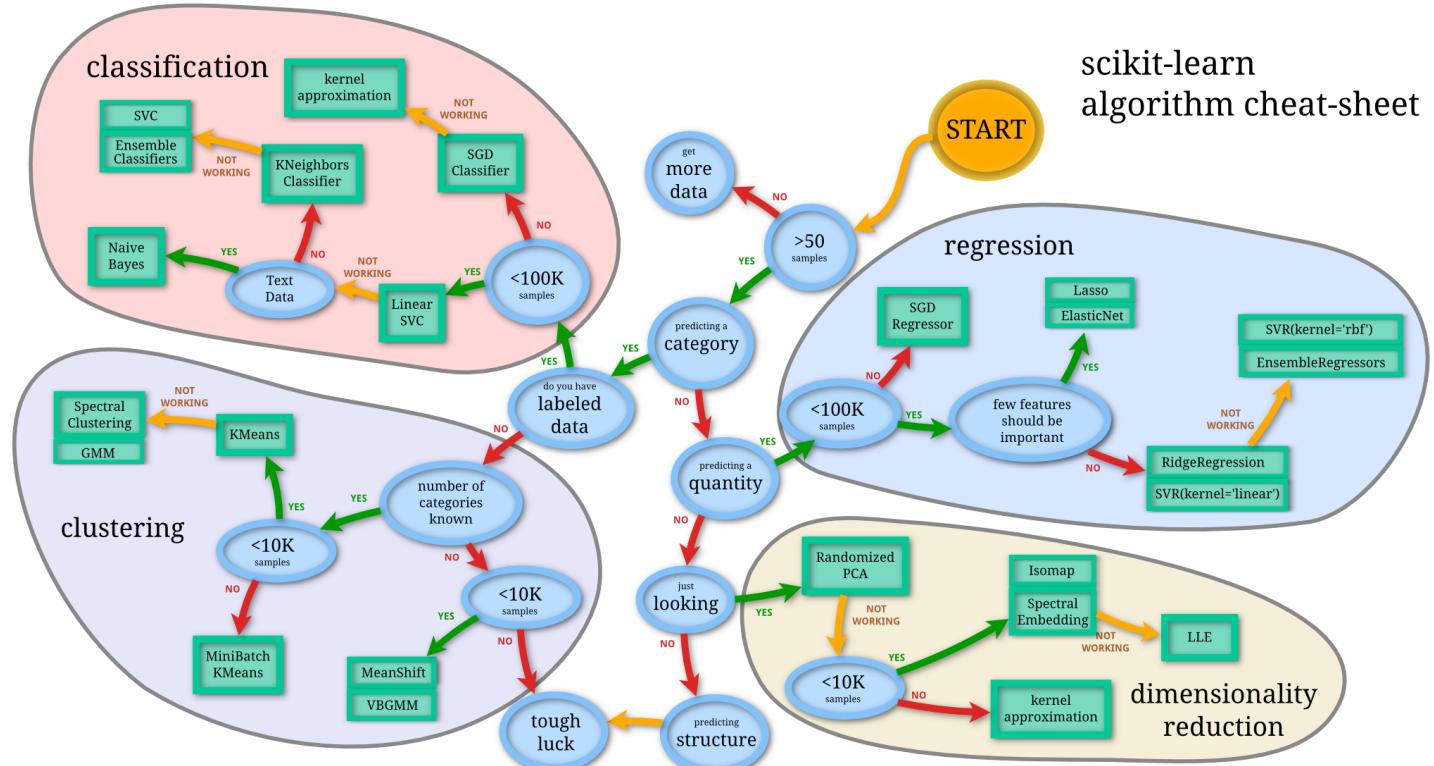
Types of Neural Networks



Complication



scikit-learn algorithm cheat-sheet



Hands on real 1: unwinding wires, hoses and flat material from winc, coils and rolls



- 1.- Unwinder speed or calculations tolerance: new options for running
- 2.- Abnormal crosslinks, thickness, density, rigidity of materials.
- 3.- Variable speed on some cases with angular speed constant state.

$$h \cdot dL = \pi \cdot n \cdot dr$$

$$h \int dL = \pi \int n \cdot dr$$

$$h \cdot L_t = \pi \cdot \frac{R^2 - r^2}{2}$$

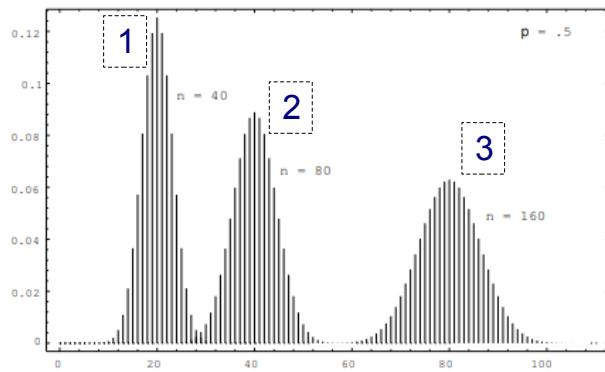
$$h \cdot L_t = \pi \cdot \frac{R^2}{2} - \frac{R^2}{2} = \pi \cdot \frac{D^2 - d^2}{4}$$

$$\text{Long. Express} = \frac{\pi}{4} (D^2 - d^2)$$

↳ Express now se composta de maner lineal

$$L_{\text{magn}} = \pi (D^2 - d^2)$$

$$L_{\text{magn}}$$



Exploratory Analisys provides good understanding of the dataset. Actionable Insights vs. Tech Knowledge

Estimation for variability with dataframe transformation, panda's python lib. Generate fast run-time model for K constant speed intervals.

Hands on real 2: abnormal shape of the feet

SMART SPORT



MIND REDUCE

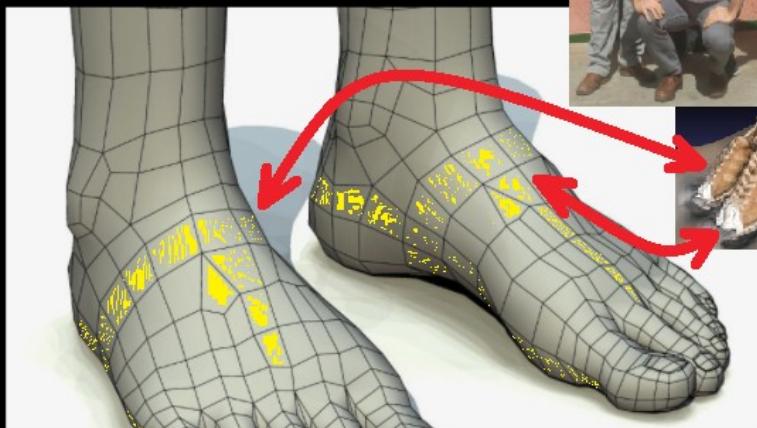
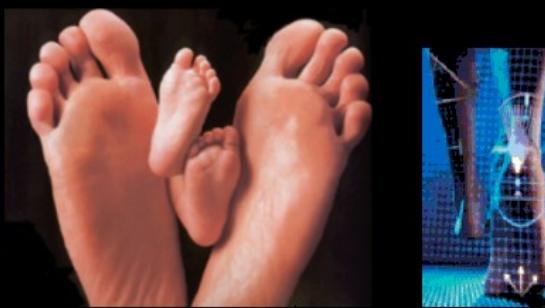
TEAM MEMBERS:
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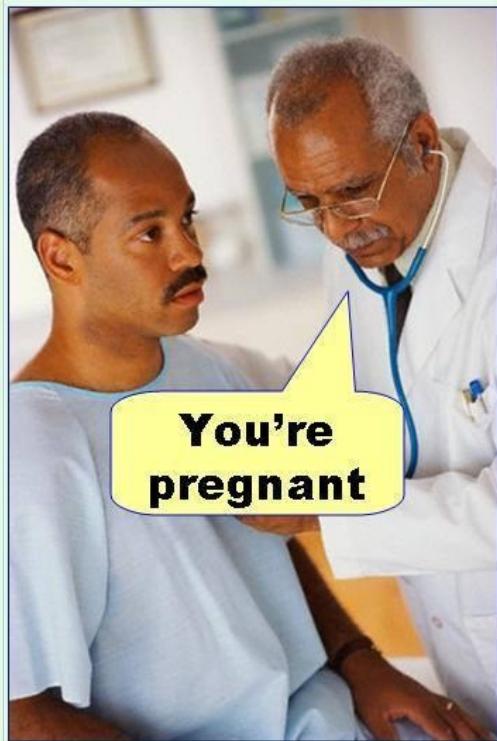
Jesus Girones, Big Data

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Type I error

(false positive)



Type II error

(false negative)



Santiago Frias

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