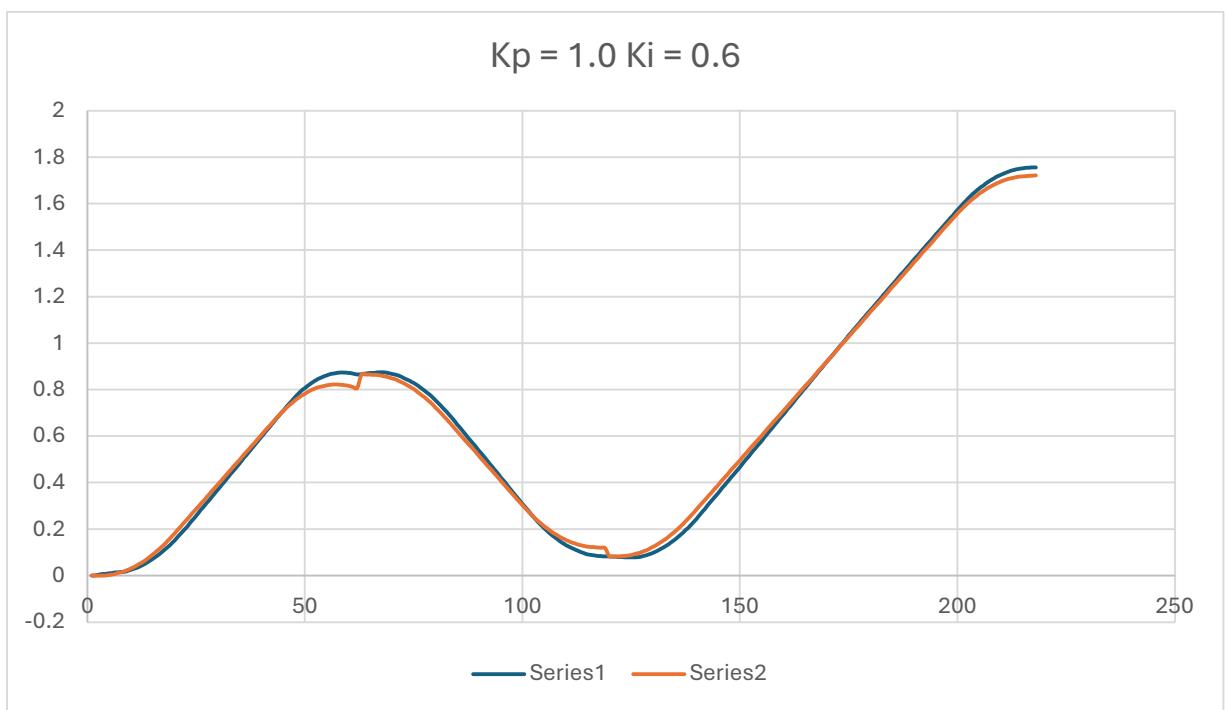
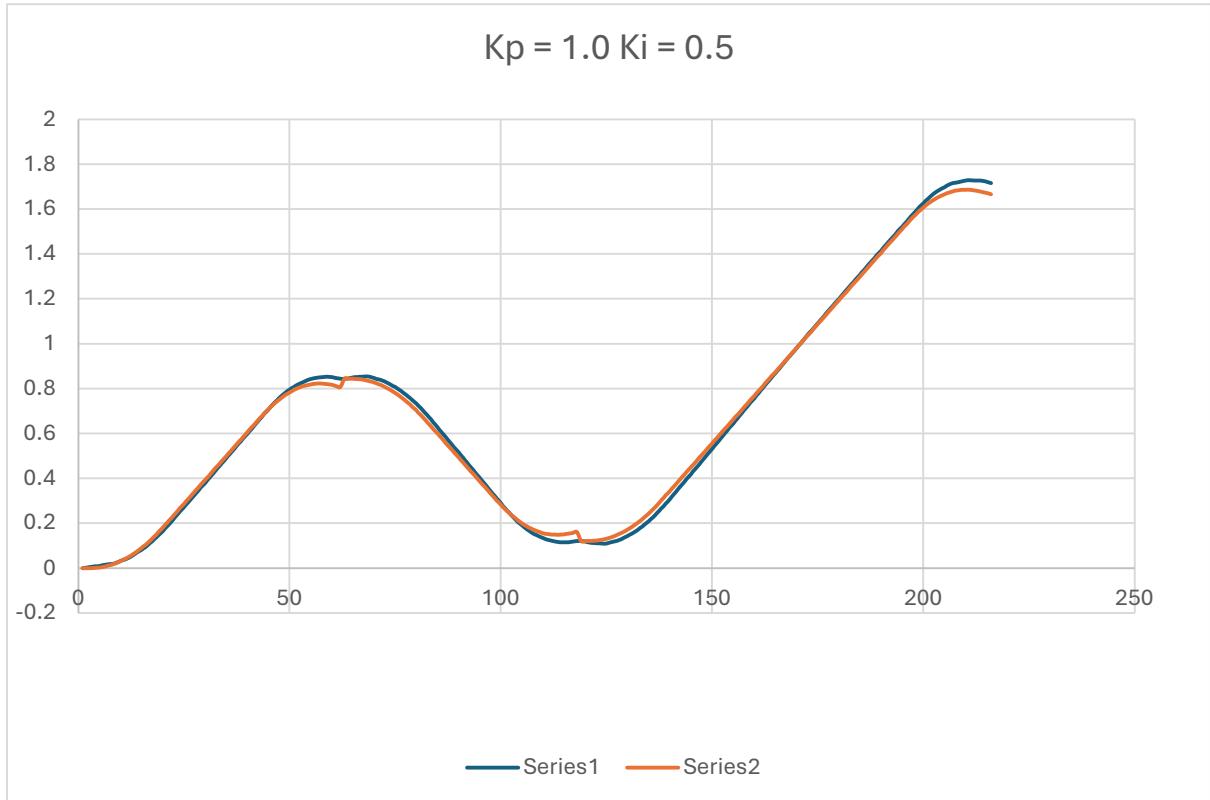
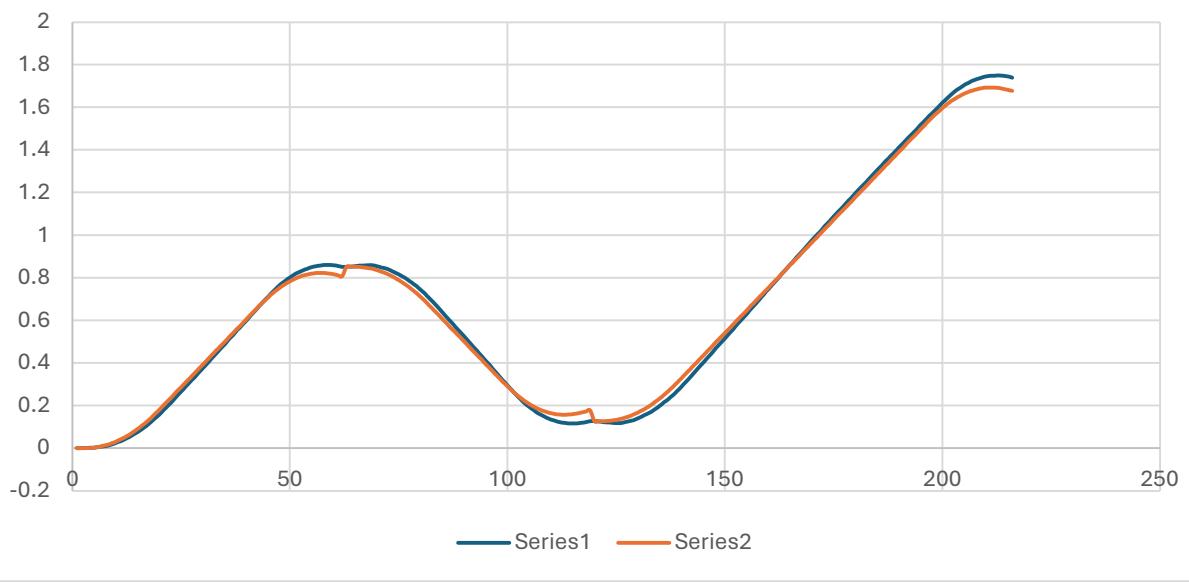


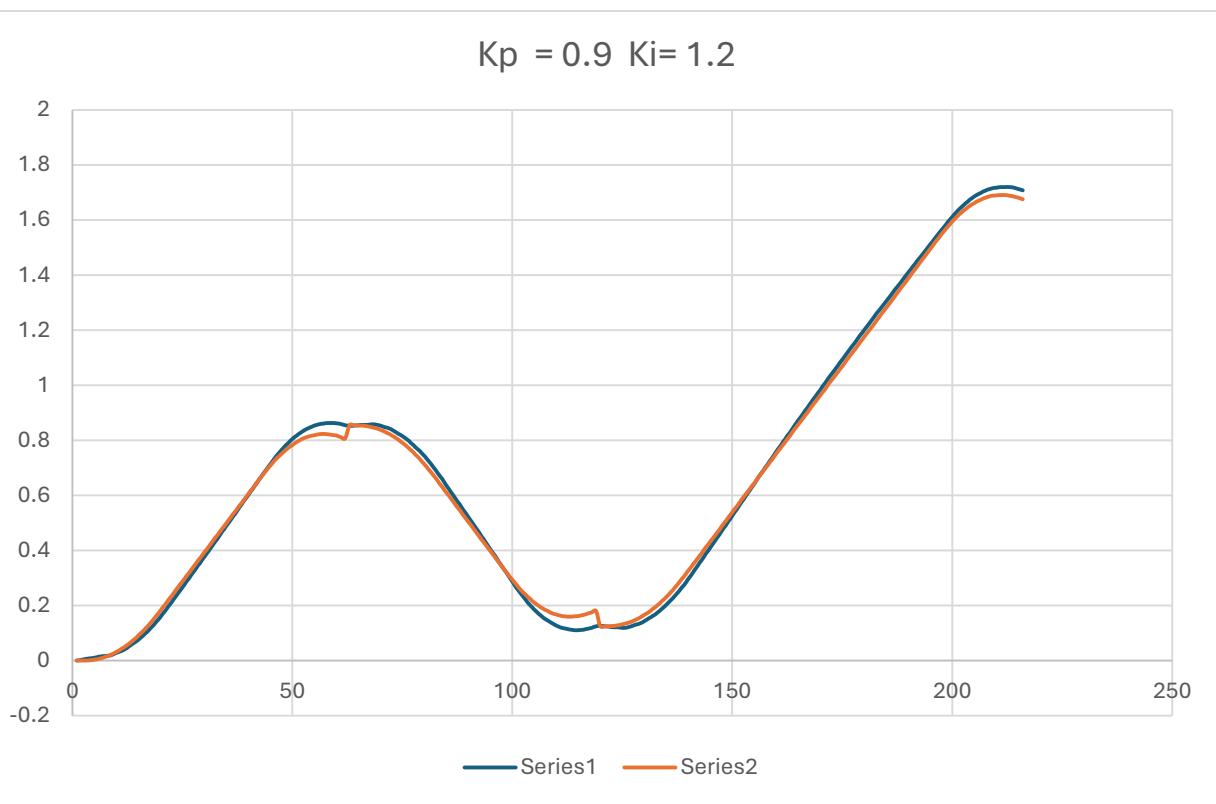
Trying to provoke overshoot without Kd



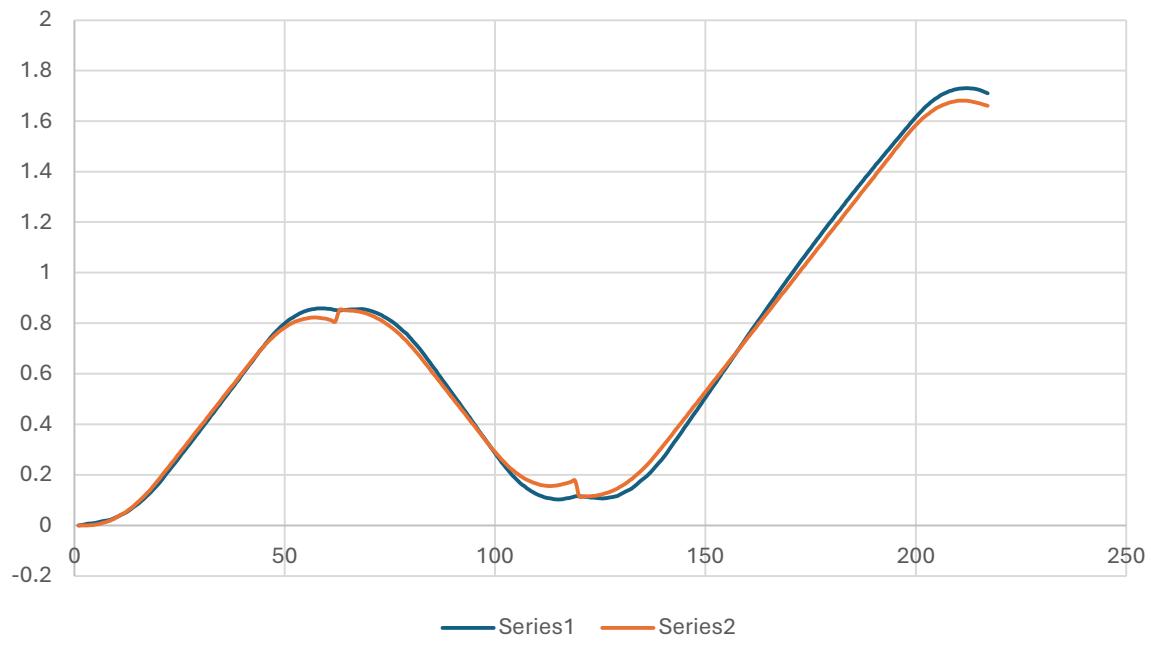
$K_p = 0.9$ $K_i=0.8$



$K_p = 0.9$ $K_i= 1.2$

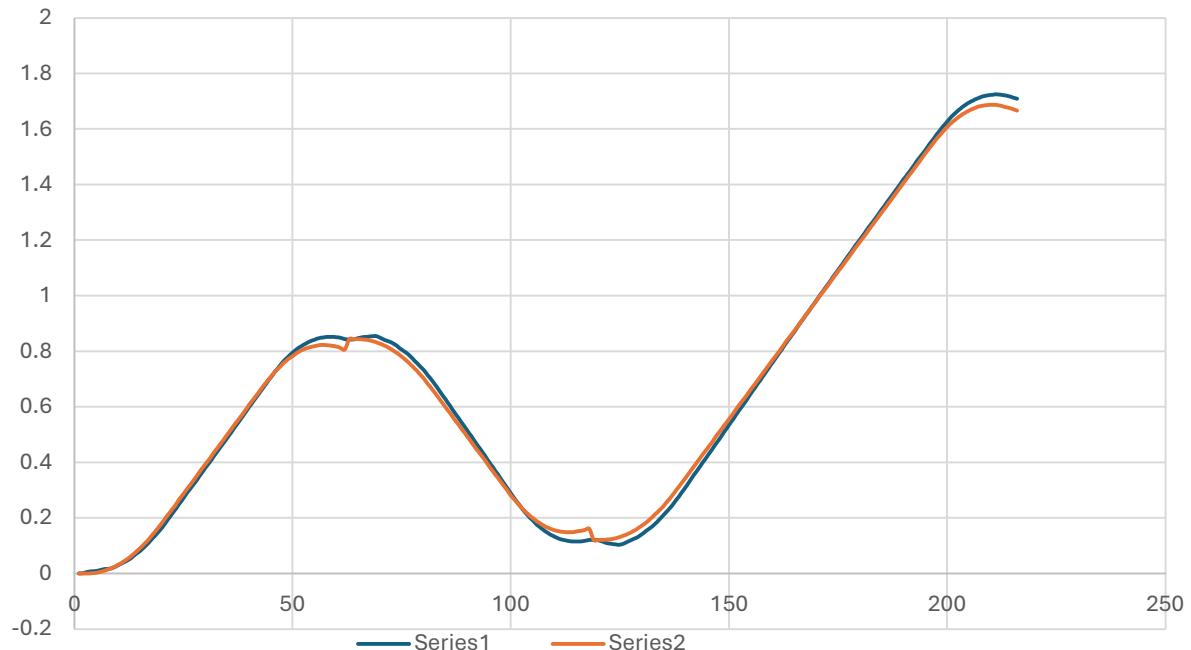


$K_p = 0.7$ $K_i = 1.2$

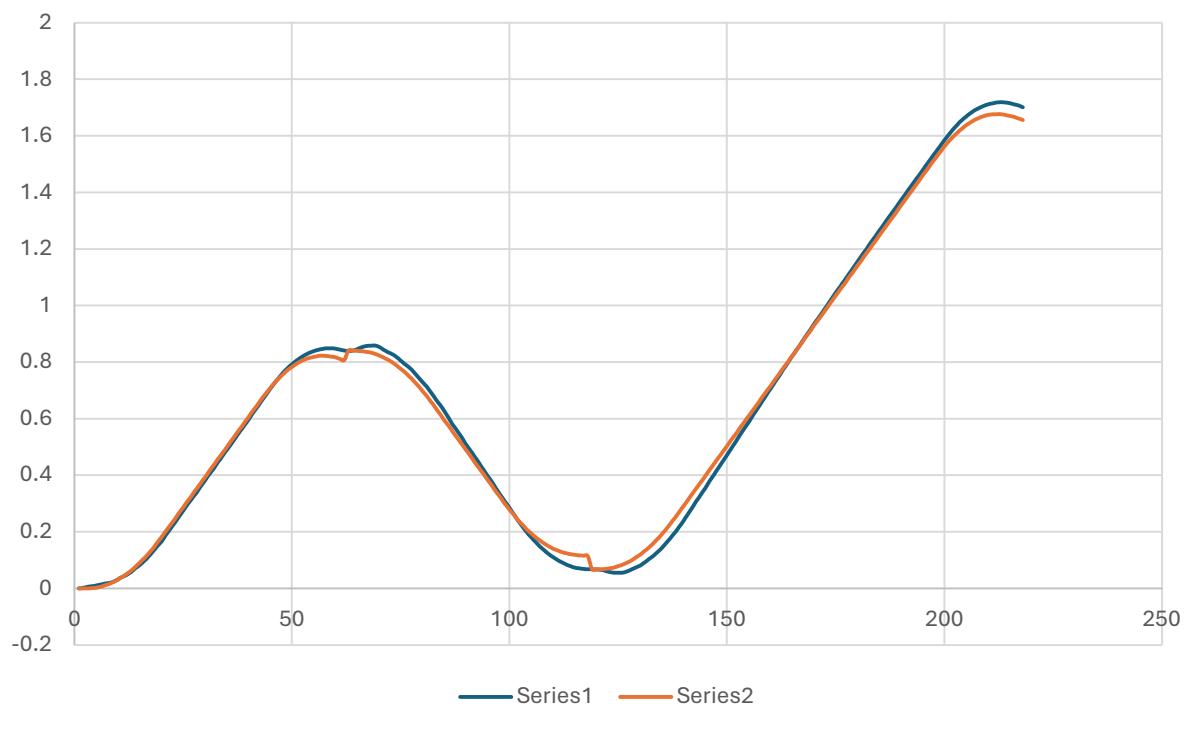


Use of Kd to fix second curve

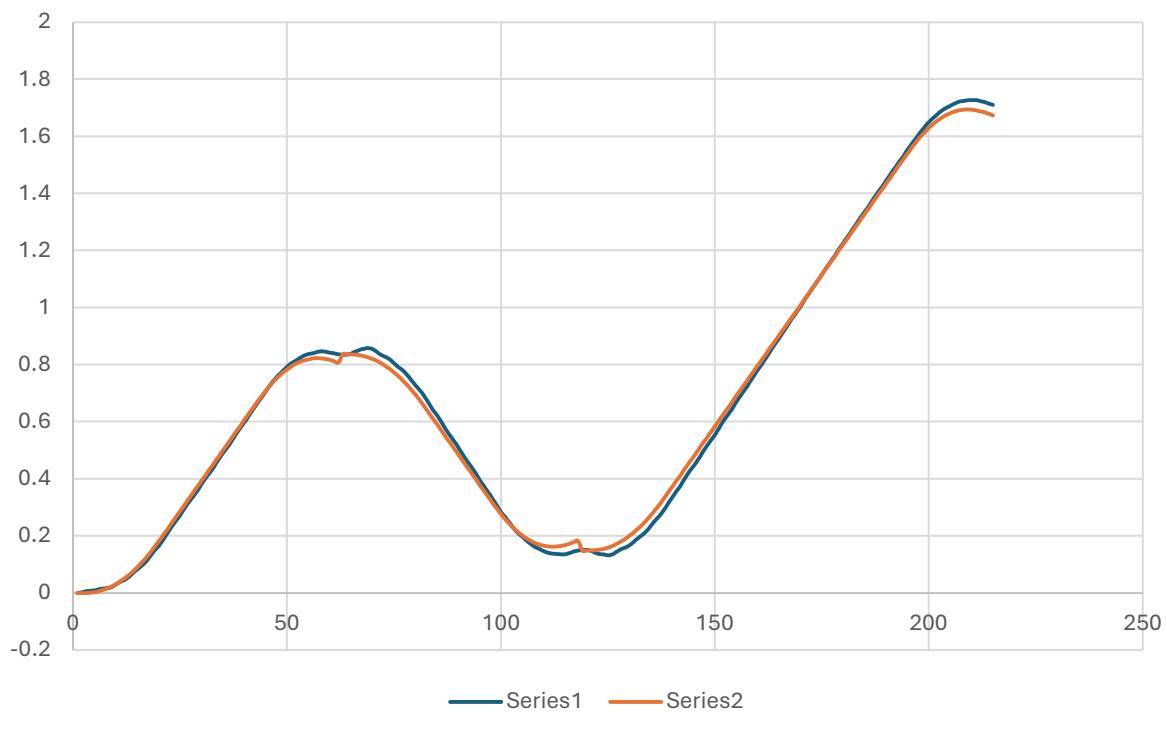
With $K_d = 0.05$



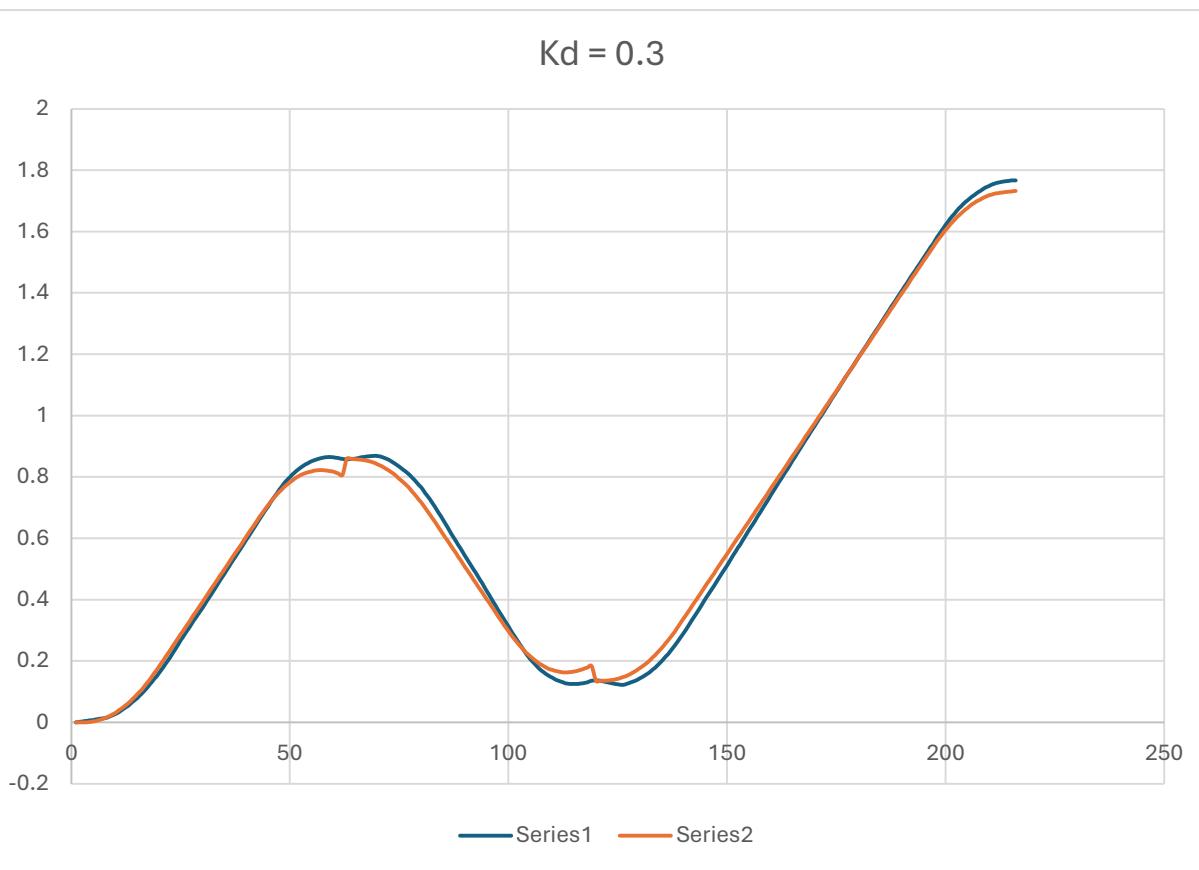
With $K_d = 0.1$



With $K_d = 0.2$



$K_d = 0.3$



$Kd = 1$

