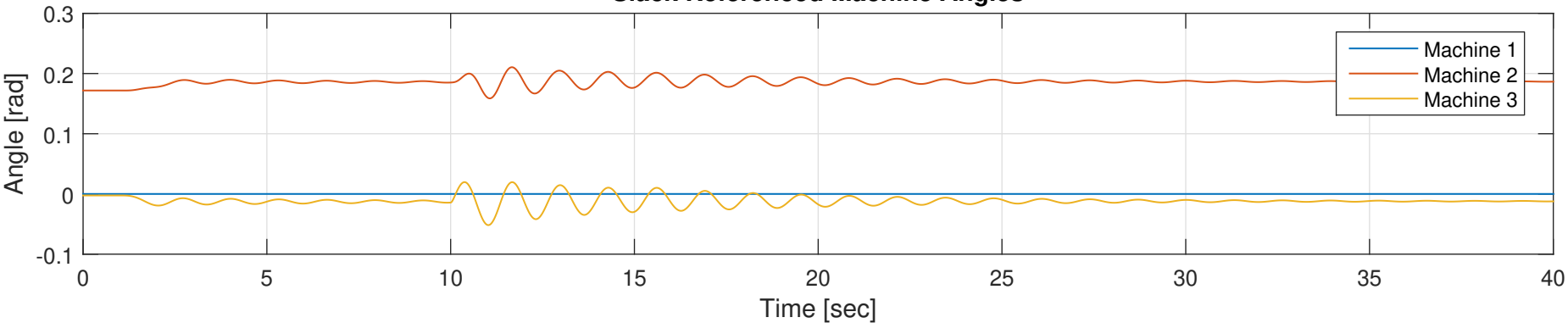


Slack Referenced Machine Angles



Machine Angles

