

RLU estimation

Thai Nguyen

1 Introduction

1.1 Problem formulation

1.2 C-MAPSS dataset

This dataset was generated with the C-MAPSS simulator. C-MAPSS stands for “**Commercial Modular Aero-Propulsion System Simulation**” and it is a tool for the simulation of realistic large commercial turbofan engine data. The C-MAPSS dataset contains 4 sub-datasets generated under different operating and fault conditions which are further divided into training and test sets. A summarization of this dataset is given as follows:

Dataset	FD001	FD002	FD003	FD004
Number of training trajectories	100	260	100	249
Number of test trajectories	100	259	100	248
Number of operating conditions				
Number of fault modes				

Table 1: C-MAPSS dataset

The data are provided as a zip-compressed **text** file with **26 columns** of numbers, **separated by spaces**. Each row in the data is a snapshot of data taken during a **single operating time cycle**, which includes 26 columns:

- The first column represents the **engine ID**.
- The second column represents the **current operational cycle number**.
- Columns from 3 to 5 are the **three operational settings** that have substantial effects on engine performance.
- Columns from 6 to 26 represent the **21 sensor values**.

1.3 Objective

The goal is to **predict the number of remaining operational cycles before failure in the test set**, i.e., the number of operational cycles after the last cycle that the engine will continue to operate.

2 Data processing

2.1 Piece-wise linear RUL target function

2.2 Data normalization

The goal of normalization is to transform features to be on a similar scale which can improve the performance and training stability of the model. It is often used when data features are on **drastically different scales**.

2.2.1 Max-min normalization

2.2.2 Clipping

2.2.3 Log scaling

2.2.4 Z-score