

# Example Windows Application

## - Information

QC Checklist

MENU VIEW Thanakrit (Thung)

**Menu list**

- SYSTEM MANAGEMENT
  - SYSTEM Account
  - SYSTEM Function Add
  - SYSTEM Group permission
  - SYSTEM Permission
- QC
- BS
- UFDB
- GW
- CURING
- MONITOR
- TIRE CONDITION

**SYSTEM Account**

**USER ACCOUNT**

Controls

User online

REFRESH CLEAR REMOVE SAVE

Title name: Group: Administrator Find with Group

Username: Factory: ☒ NotSet ☐ Phase A ☐ Phase B Find with Factory

Password:  ☐ Active

	Title Name	Username	Group name	Factory	Last login	Active	STATE
EDIT	CHEN-HI-CHEN	A186	S1_VIEW_UFDB		26/09/2017 14:51:30	<input checked="" type="checkbox"/>	OFF
EDIT	TANG CHI-SHUN	7863	Curing_VIEW	A	20/11/2017 08:07:12	<input checked="" type="checkbox"/>	ON
EDIT	040423	040423	QC_A_UNLOCK	A	20/11/2017 11:57:39	<input checked="" type="checkbox"/>	ON
EDIT	150013	150013	QC_A_UNLOCK	A	29/10/2017 23:02:12	<input checked="" type="checkbox"/>	OFF

QC Checklist

MENU VIEW Thanakrit (Thung)

**Menu list**

**IQ7 FLOW Status monitor** Monitor QC

**Q7 FLOW STATUS**

DATA AT 15:59:19

☐ Auto Refresh ☒ Export

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- Monitor QC
- STD Control spec

**STD Control spec**

**STD S1 CONTROL SPEC CRITERIA**

ADD CONDITION

SPEC: X000251 ☐ Copy with: UF-013 ☒ Add

SEARCH CONDITION

SPEC: X000251 Find

SIZE: 195/60R14 MAP1 86V (1+2+1C1ES) TOS MAX00S SIZE: 14 MAP1 86V (1+2+1C1ES) TOS MAX00S

TIRE				MEASURE										
WEIGHT (g)	RIM		LOAD	SAMPLE CYCLE						PRESSURE				
EBR	Dia (mm)	Width (mm)	Dia (inch)	Width (inch)	Load (kgf)	Fv(CW) (time)	Fv(CCW) (time)	Warmup (Sec)	TestSpeed (rpm)	S.T.A.L (sec)	S.T.A.R (sec)	Beadseat (kgf/cm2)	Test (kgf/cm2)	Beadseat time (sec)
-	592	195	14.0	6.0	400	2	2	0	60.0	2.0	2.0	3.0	2.0	1.4
-	592	195	14.0	6.0	400	2	2	0	60.0	2.0	2.0	3.0	2.0	1.4
-	592	195	14.0	6.0	400	2	2	0	60.0	2.0	2.0	3.0	2.0	1.4
-	592	195	14.0	6.0	400	2	2	0	60.0	2.0	2.0	3.0	2.0	1.4
-	592	195	14.0	6.0	400	2	2	0	60.0	2.0	2.0	3.0	2.0	1.4
-	592	195	14.0	6.0	400	2	2	0	60.0	2.0	2.0	3.0	2.0	1.4

Machine setting

ST. 7 1 Pcs

ST. 14 3 Pcs

ST. 21 1 Pcs

Version 1.0.25.19 on (PC0745)10.40.112.102 Startup 20/11/2560 9:15:27

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- STD Control spec
- PCR Daily Result

**PCR Daily Result** STD Control spec

**UFDB PCR DAILY RESULT**

DATE: 2017-11-20 TO 2017-11-20

LEVEL: 013 SIZE: 195R14C PV97 8PR 106/104P REVERSE

Load data Export

No.	Barcode	TireLoad	RlvCW	RlvRankCW	Rlv1HCW	LlvCW	LlvRankCW	Llv1HCW	RRoc1H	Con	ConRank	Ply	RRot	RRotRank	F
1	52152899984	503.00	6.70	A	5.20	2.00	A	1.00	0.05	4.90	A	-24.00	0.28	A	
2	52152899983	497.00	8.40	A	4.20	2.50	A	1.80	0.18	4.20	A	-24.00	0.58	A	
A				2			2				2			2	
B				0			0				0			0	
C				0			0				0			0	
D				0			0				0			0	
E				0			0				0			0	
MIN			6.7		4.2	2		1	0.05	4.2		-24	0.28		
MAX			8.4		5.2	2.5		1.8	0.18	4.9		-24	0.58		
AVG			7.50		4.50	2.00		1.50	0.00	0.00		-24.00	0.50		
STD			0.85		0.50	0.25		0.40	0.07	0.07		0.00	0.15		

Show result

Version 1.0.25.19 on (PC0745)10.40.112.102 Startup 20/11/2560 9:15:27

## - Monitor

Machine : 101

One Form But Multi User Control

Machine	Status	GP	Stop	Data
Machine : 731	Green	GP	Stop	
Machine : 721	Green	GP	Stop	
Machine : 711	Green	GP	Stop	TP01278200
Machine : 701	Green	GP	Stop	
Machine : 732	Green	GP	Stop	Error read LS7200
Machine : 722	Green	GP	Stop	
Machine : 712	Green	GP	Stop	
Machine : 702	Green	GP	Stop	TP17603100
Machine : 733	Green	GP	Stop	Error read LS7200
Machine : 723	Green	GP	Stop	
Machine : 713	Green	GP	Stop	
Machine : 703	Green	GP	Stop	TP17603100
Machine : 734	Green	GP	Stop	Error read LS7200
Machine : 724	Green	GP	Stop	
Machine : 714	Green	GP	Stop	TL15803200
Machine : 704	Green	GP	Stop	TL12413000
Machine : 735	Green	GP	Stop	
Machine : 725	Green	GP	Stop	
Machine : 715	Green	GP	Stop	TL12512000
Machine : 705	Green	GP	Stop	TL12413000
Machine : 736	Green	GP	Stop	Error read LS7200
Machine : 726	Green	GP	Stop	
Machine : 716	Green	GP	Stop	TL12512000
Machine : 706	Green	GP	Stop	TL12413000
Machine : 737	Green	GP	Stop	Error read LS7200
Machine : 727	Green	GP	Stop	
Machine : 717	Green	GP	Stop	
Machine : 707	Green	GP	Stop	
Machine : 738	Green	GP	Stop	Error read LS7200
Machine : 728	Green	GP	Stop	Error read LS7200
Machine : 718	Green	GP	Stop	TL12430200
Machine : 708	Green	GP	Stop	
Machine : 739	Green	GP	Stop	Error read LS7200
Machine : 729	Green	GP	Stop	
Machine : 719	Green	GP	Stop	
Machine : 709	Green	GP	Stop	
Machine : 740	Green	GP	Stop	Error read LS7200
Machine : 730	Green	GP	Stop	TL28401000
Machine : 720	Green	GP	Stop	TL12430200
Machine : 710	Green	GP	Stop	

Solution Explorer

- Solution 'CuringRecorder' (4 projects)
- BLL
- CuringRecorder
  - My Project
  - References
  - bin
  - obj
  - Resources
  - usc
    - MachCuring.vb
    - app.config
    - PL\_Load.vb
- DAL
- Utility

## - Service and Pocket PC

