



Mold Specification Request

Information

Issue date : _____

Part No.		Customer name	<input type="checkbox"/> THM	<input type="checkbox"/> TYM	<input type="checkbox"/> TSM	<input type="checkbox"/> KMT	<input type="checkbox"/> HTT	<input type="checkbox"/> KYB
Part Name			<input type="checkbox"/> HATC	<input type="checkbox"/> NMT	<input type="checkbox"/> GM	<input type="checkbox"/> AAT	<input type="checkbox"/> MMTh	<input type="checkbox"/> IMCT
Revision No.		Mold Schedule	GO	T0	T1	T2	T3	M/P
Volume Life	pcs / Year							

Approved	Checked	Issued

1.Basic structure

Mold receiving check--> O / X

Material & Shrinkage	<input type="checkbox"/> AC440, TR50K : 15/1000	<input type="checkbox"/> 1015GNK : 10/1000			
	<input type="checkbox"/> TSA40HM : 10/1000	<input type="checkbox"/> 1015GU3 : 10/1000			
	<input type="checkbox"/> TR63K , SJ300 : 10/1000	<input type="checkbox"/> 1013NW8 : 10/1000			
	<input type="checkbox"/> Other [] /1000	<input type="checkbox"/> PA66+EPDM : 15/1000			
Cavity	<input type="checkbox"/> 1 Cav.	<input type="checkbox"/> 2 Cav.	<input type="checkbox"/> Family	<input type="checkbox"/> Other [] Cav.	
Mold plate	<input type="checkbox"/> 2Plate	<input type="checkbox"/> 2.5Plate	<input type="checkbox"/> 3Plate	<input type="checkbox"/> Family	
Gate system	<input type="checkbox"/> Cold	<input type="checkbox"/> Hot	<input type="checkbox"/> Open /	<input type="checkbox"/> Valve]	
Gate point	<input type="checkbox"/> Direct	<input type="checkbox"/> Pin	<input type="checkbox"/> Side	<input type="checkbox"/> Film	<input type="checkbox"/> Submarine
Gate size	Ø [] mm	H x V [] mm X [] mm			
Ejectors	<input type="checkbox"/> Circle	<input type="checkbox"/> Angle	<input type="checkbox"/> Ring	<input type="checkbox"/> Plate	<input type="checkbox"/> Other []
Undercut process	<input type="checkbox"/> Angular	<input type="checkbox"/> Angular core	<input type="checkbox"/> Hydraulic	<input type="checkbox"/> N/A	
Number of slides	:Moving slide [] set	:Fix slide [] set	:Angular core [] set		
Lot mark	<input type="checkbox"/> Yes [D/M/Y]	<input type="checkbox"/> N/A			
Product appearance level	<input type="checkbox"/> Nomal	<input type="checkbox"/> High level	<input type="checkbox"/> Non level		
Surface level	<input type="checkbox"/> <#400	<input type="checkbox"/> #400	<input type="checkbox"/> #600	<input type="checkbox"/> #800	<input type="checkbox"/> Mirror surface
Etching	<input type="checkbox"/> Yes	[Etching No. []	<input type="checkbox"/> Ref.DWG	<input type="checkbox"/> Ref.Other []	<input type="checkbox"/> N/A
Insert material	<input type="checkbox"/> P20	<input type="checkbox"/> NAK80	<input type="checkbox"/> SKD11	<input type="checkbox"/> IMPAX	
Mold base	<input type="checkbox"/> S50C	<input type="checkbox"/> PX4	<input type="checkbox"/> P20		

2.Machine specifications

Machine	<input type="checkbox"/> JSW	<input type="checkbox"/> FANUC	<input type="checkbox"/> TOSHIBA	<input type="checkbox"/> VICTOR	Clamping force [] t
Clamping method	<input type="checkbox"/> Normal	<input type="checkbox"/> Auto clamp	[Clamping plate [] mm.]		
Locasting ring size	Ø [] mm.				
Open daylight	[] mm.				
Mold thickness	MIN [] mm.	X	MAX [] mm.		
Tie bar spacing	[] mm.	X	[] mm.		
Nozzle (R , Ø)	R []	[Mold-R []	Ø []	[Ø Mold []	
Nozzle long	[] mm.				

3.Other specifications

Remove parts	<input type="checkbox"/> Auto Drop	<input type="checkbox"/> Robot	<input type="checkbox"/> Hand		
Remove runner	<input type="checkbox"/> Auto Drop	<input type="checkbox"/> Robot	<input type="checkbox"/> Hand		
Spare parts requirement	<input type="checkbox"/> Insert core	<input type="checkbox"/> Insert Cav.	<input type="checkbox"/> Fin insert Elmt	<input type="checkbox"/> Other	<input type="checkbox"/> Unrequirement
Shot counter	<input type="checkbox"/> CVPL-2000 (Wanco)	<input type="checkbox"/> Unrequirement			
Approval drawing	<input type="checkbox"/> Assembly DWG, Parts DWG, CD-Data	<input type="checkbox"/> Unrequirement			
Guarantee shot	<input type="checkbox"/> 100,000	<input type="checkbox"/> 200,000	<input type="checkbox"/> 300,000	<input type="checkbox"/> 400,000	
Due mold finish	D []	M []	Y []		
T R Y Due date	D []	M []	Y []	[TRY 0]	

Remark : -

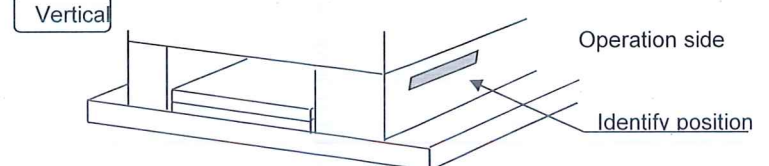
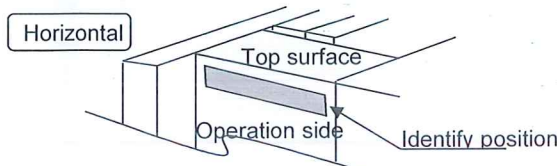
Target C/T

sec

Notices

◎Mold identification

- Indicate that spacer block in operation side
- Weight unit : Kg



◎Part Number, Part Name, Other

- Part Number, Part Name, Mold size(HxVxT), Weight(Kg), Maker name

◎Mold hanging bolt

- Standard / 4 points (Position, quantity and size is consider the safety)

Sign after checked

Approve	Check	Inspection
(/ /)	(/ /)	(/ /)