



FLOOR PLANT LAYOUT

Process Floor Plant Layout

Model

Part No.

Customer

Part Name

Date

Description

Issued

Approved

Checked

Issued

Detail

No	For	»	To	Process	Part no.	Part name	Dist.(m)	Packing	Layer	Freq.	Time (s)	Total
1												
2												
3												
4												
5												
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												
21												
22												
23												
24												
25												
26												
27												
28												
29												
30												
31												
32												
33												
34												
35												
36												
37												
38												
39												
40												
TOTAL												

Summary

Volume
Per Year
pcs
Per day
pcs
Movent / day (Dist.)
m
Time for movement
Hr

Assembly Line

Application Requirement

No.	Application
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

No. Application

11	
12	
13	
14	
15	
16	
17	
18	
19	
20	

SYMBOL



PROCESS
FLOW



CROSSING



PROCESSING



PROCESS WITH
QUALITY INS.



QTY
INSPECTION



STORAGE



QUALITY
INSPECTION



QUALITY INS.
WITH QTY INS



TRANSPORT

Retention : จกจกจกจก

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APQ1.3.2