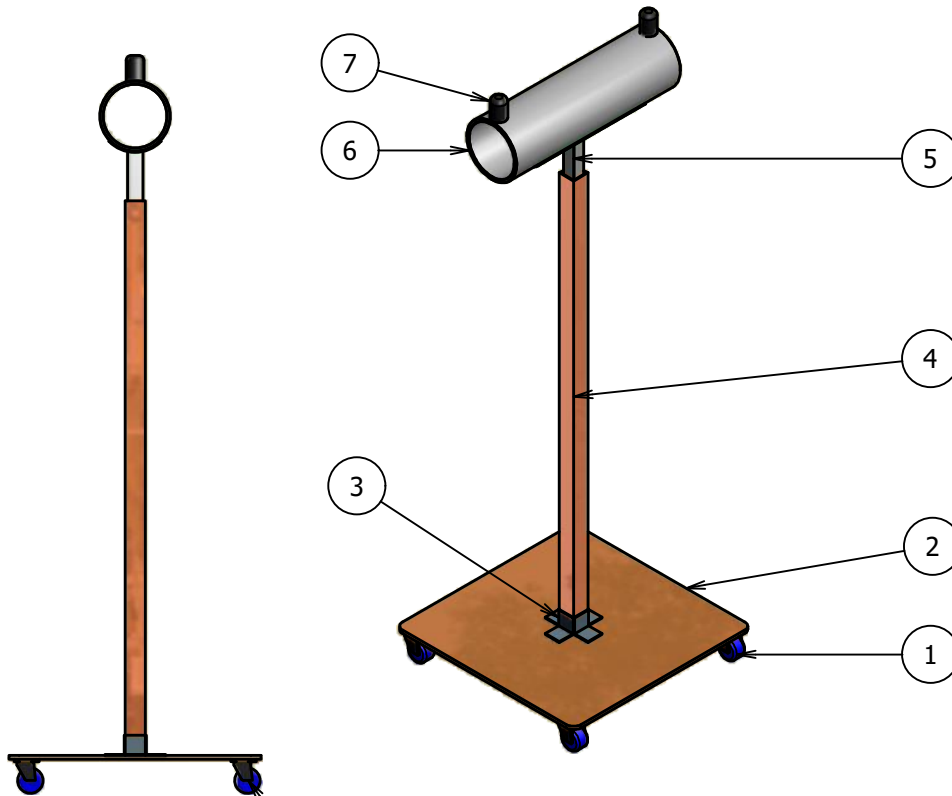
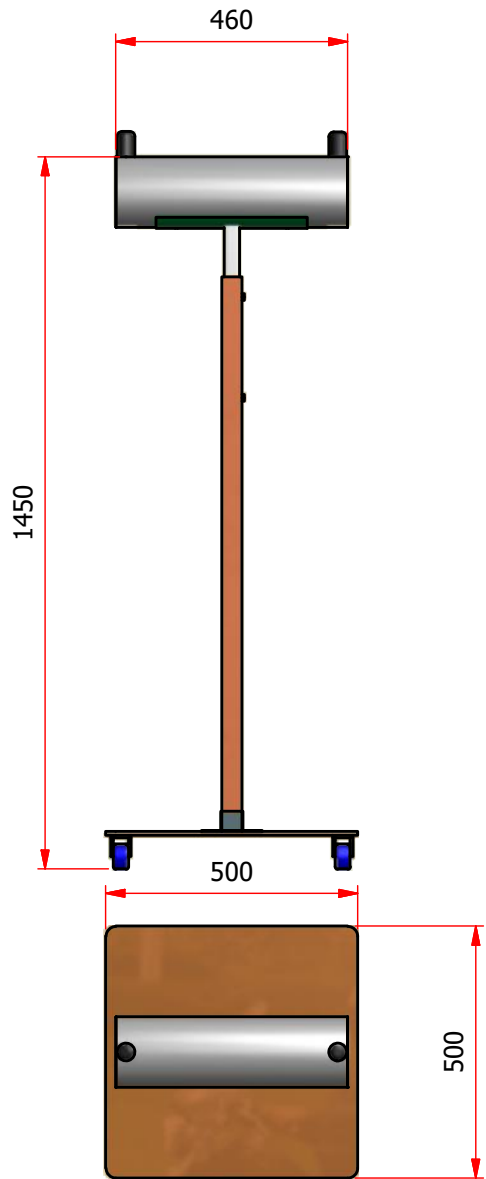


REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		Redesign	Thanhnt	The base is changed bigger



Bánh xe D50 có bọc PU

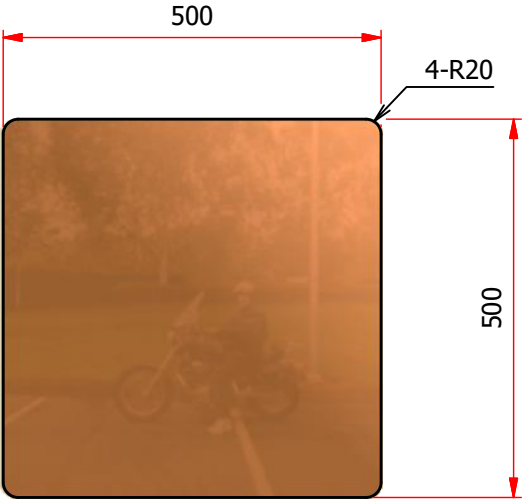
1	Wheel	Cây búa 50x21x66		4
2	Base	5-DWG-1680-01	SS400	1
3	Supporter	5-DWG-1680-02	SS400	4
4	Body-1	5-DWG-1680-03	SS400	1
5	Body-2	5-DWG-1680-04	SS400	1
6	Hanging base	5-DWG-1680-05	PVC	1
7	Stopper	5-DWG-1680-06	POM	2

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Scale	1:10
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM		
120<,≤400	±1	≤400	±20'	2<,≤400	±1	Drawing number: 5-DWT-1680		
400<,≤1000	±1.5	400<,≤100	±15'	400<,≤1000	±2			
1000<,≤2000	±2	>1000	±10'	1000<,≤2000	±3	Drawing name: Trolley for hanging cord		
2000<,≤4000	±3			2000<,≤4000	±4			

***Note:**

- No shape edge, no burr
- Chamfer 0.5mm to all edges not mentioned

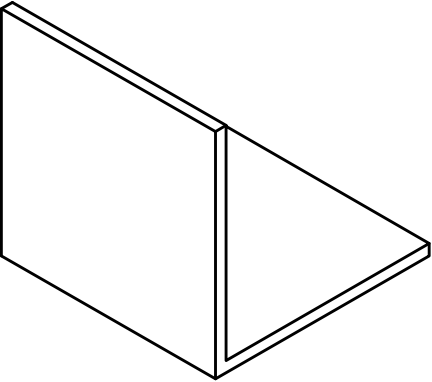
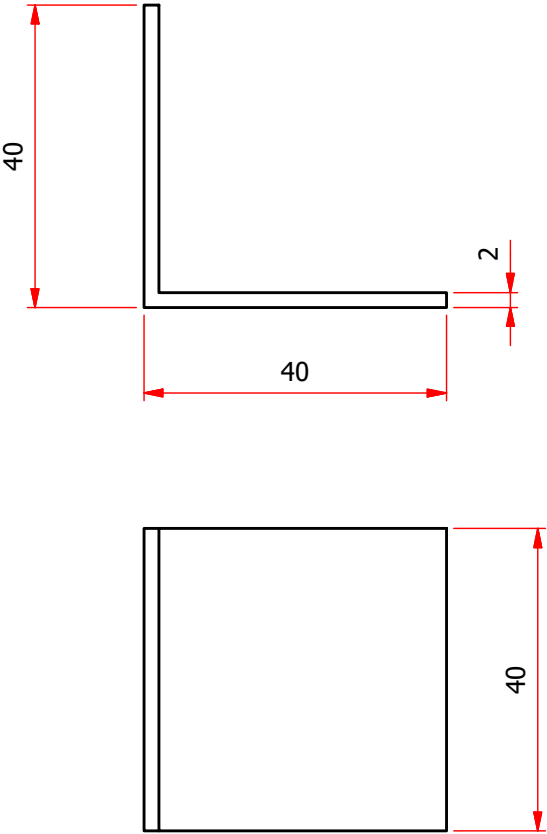
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		Redesign	Thanhnt	The base is changed bigger



- *Note:**
- Mài hết cạnh bén
 - Sơn màu xám toàn bộ các mặt

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	SS400	Scale	1:10
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
120<,≤400	±1	≤400	±20'	2<,≤400	±1	Drawing number: 5-DWT-1680-01			
400<,≤1000	±1.5	400<,≤100	±15'	400<,≤1000	±2				
1000<,≤2000	±2	>1000	±10'	1000<,≤2000	±3	Drawing name: Base			
2000<,≤4000	±3			2000<,≤4000	±4				

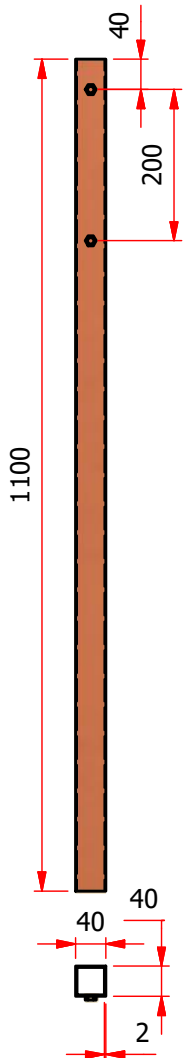
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		Redesign	Thanhnt	The base is changed bigger



- *Note:**
- Mài hết cạnh bén
 - Sử dụng V40 dày 2~3mm cắt ra
 - Sơn màu xám toàn bộ các mặt

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	SS400	Scale	1:10
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
120<,≤400	±1	≤400	±20'	2<,≤400	±1	Drawing number: 5-DWT-1680-02			
400<,≤1000	±1.5	400<,≤100	±15'	400<,≤1000	±2				
1000<,≤2000	±2	>1000	±10'	1000<,≤2000	±3	Drawing name: Supporter			
2000<,≤4000	±3			2000<,≤4000	±4				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		Redesign	Thanhnt	The base is changed bigger



- *Note:**
- Mài hết cạnh bén
 - Sử dụng V40 dày 2~3mm cắt ra
 - Sắt mạ kẽm dày 2~2.5mm



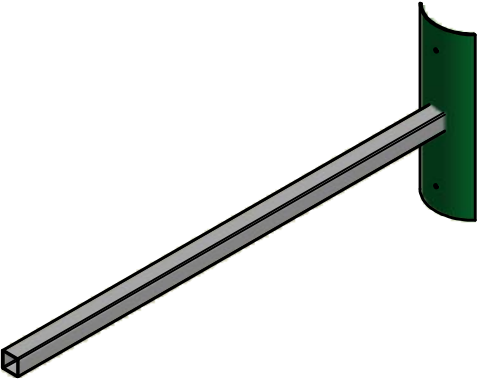
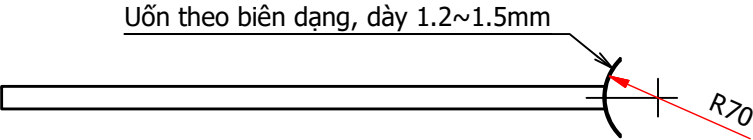
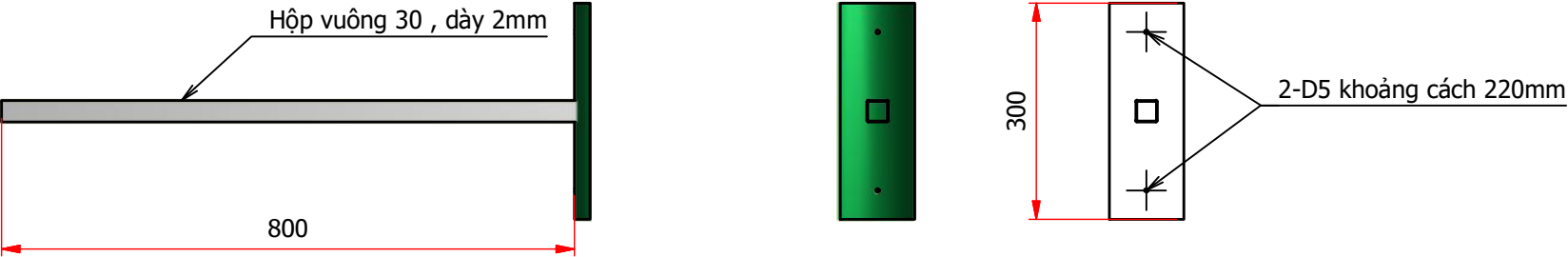
Hàn xung quanh tán



Hàn tám M8

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	SS400	Scale	1:10
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
120<,≤400	±1	≤400	±20'	2<,≤400	±1	Drawing number: 5-DWT-1680-03			
400<,≤1000	±1.5	400<,≤100	±15'	400<,≤1000	±2				
1000<,≤2000	±2	>1000	±10'	1000<,≤2000	±3	Drawing name: Body-1			
2000<,≤4000	±3			2000<,≤4000	±4				

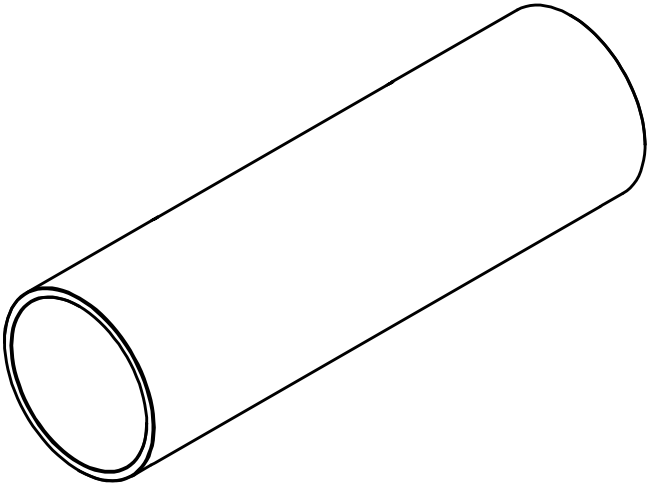
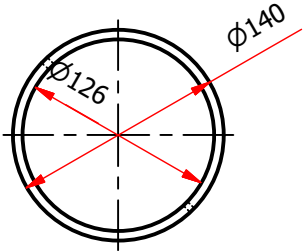
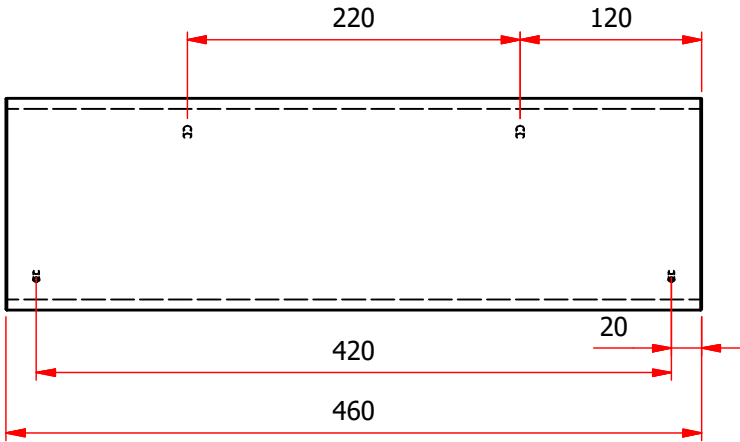
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		Redesign	Thanhnt	The base is changed bigger



- *Note:**
- Mài hết cạnh bén
 - Sử dụng thép 304 dày 2~3mm
 - Sơn màu xám
 - Kích thước không thể hiện tham khảo 3D

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	SS400	Scale	1:10
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
120<,≤400	±1	≤400	±20'	2<,≤400	±1	Drawing number: 5-DWT-1680-04			
400<,≤1000	±1.5	400<,≤100	±15'	400<,≤1000	±2				
1000<,≤2000	±2	>1000	±10'	1000<,≤2000	±3	Drawing name: Body-2			
2000<,≤4000	±3			2000<,≤4000	±4				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		Redesign	Thanhnt	The base is changed bigger

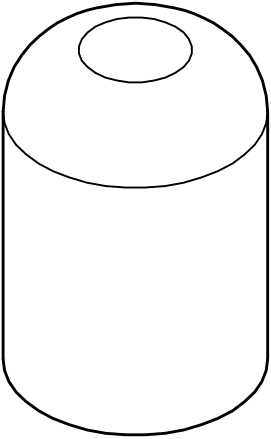
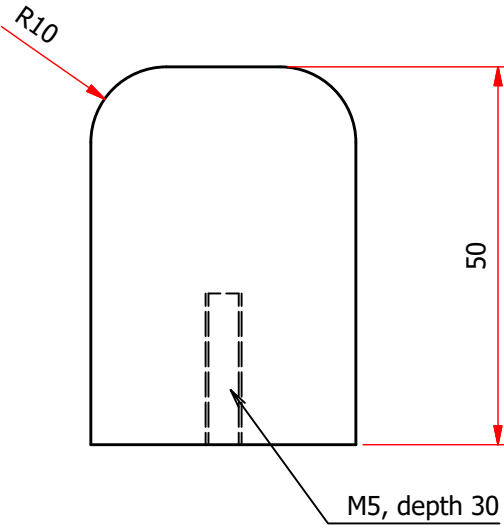


***Note:**

- Cạo cạnh bén
- Tham khảo 3D các kích thước không đề cập

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	PVC	Scale	1:5
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
120<,≤400	±1	≤400	±20'	2<,≤400	±1	Drawing number: 5-DWT-1680-05			
400<,≤1000	±1.5	400<,≤100	±15'	400<,≤1000	±2				
1000<,≤2000	±2	>1000	±10'	1000<,≤2000	±3	Drawing name: Hanging Base			
2000<,≤4000	±3			2000<,≤4000	±4				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		Redesign	Thanhnt	The base is changed bigger



***Note:**

- Cạo cạnh bén
- Tham khảo 3D các kích thước không đề cập

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Back-POM	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
120<,≤400	±1	≤400	±20'	2<,≤400	±1	Drawing number: 5-DWT-1680-06			
400<,≤1000	±1.5	400<,≤100	±15'	400<,≤1000	±2				
1000<,≤2000	±2	>1000	±10'	1000<,≤2000	±3	Drawing name: Stopper			
2000<,≤4000	±3			2000<,≤4000	±4				