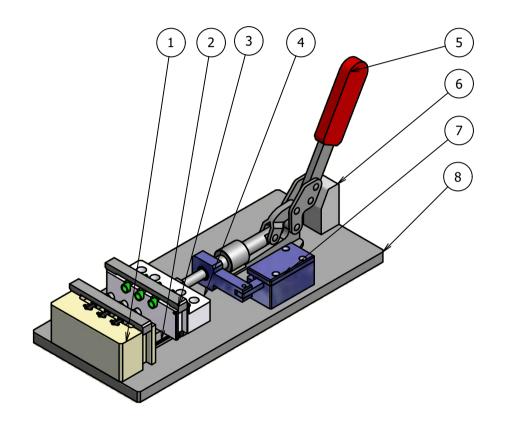
			REVISION HISTORY		
ZONE	VER	Descr	ription	Design	Reason of change
ZONE	VER	Old content	New content	Design	Reason of change
	1		New jig	ThanhTV	Establish
	2		Change the design to suit reality	ThinhLT	Change design

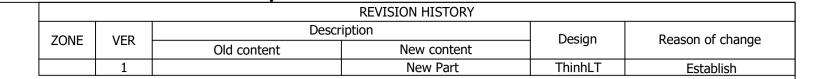


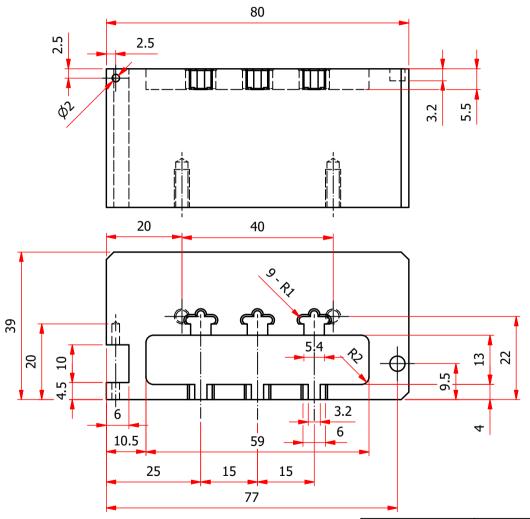
Main Base	000-5-DTV-0548-05	A6061	1
Ratchet mechanism	Default	Default	1
Stopper	000-5-DTV-0548-04	POM	1
		White	
Toggle	MC08-1	Default	1
	Asset code:		
	MTOGLE0001		
Boot Holder	000-5-DTV-0548-03	POM	1
		White	
Clamp	000-5-DTV-0548-02	Acrylic	2
Slide Guide	SSEBV10-75	Default	2
	Asset code: MSLI0001		
Stopring Holder	000-5-DTV-0548-01	POM	1
		White	
Part name/ Description	Model/ Part No.	Material	Quantity
	Ratchet mechanism Stopper Toggle Boot Holder Clamp Slide Guide Stopring Holder	Ratchet mechanism Default Stopper 000-5-DTV-0548-04 Toggle MC08-1 Asset code: MTOGLE0001 Boot Holder 000-5-DTV-0548-03 Clamp 000-5-DTV-0548-02 Slide Guide SSEBV10-75 Asset code: MSLI0001 Stopring Holder 000-5-DTV-0548-01	Ratchet mechanism Default Default Stopper 000-5-DTV-0548-04 POM White Toggle MC08-1 Default Asset code: MTOGLE0001 Boot Holder 000-5-DTV-0548-03 POM White Clamp 000-5-DTV-0548-02 Acrylic Slide Guide SSEBV10-75 Default Asset code: MSLI0001 Stopring Holder 000-5-DTV-0548-01 POM White

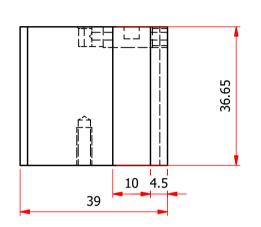
*Note:
- Refer 3D drawing to dimensions not mentioned.

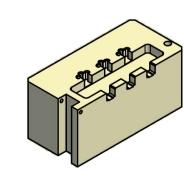
FUJIKURA	FIRFR	OPTICS	VIFTNAM
	ITDLI		A T [1 1/_/

Drawing number: 000-5-DTV-0548-00 Scale Drawing name: 1:1 Tool_Insert Boot for Fusion





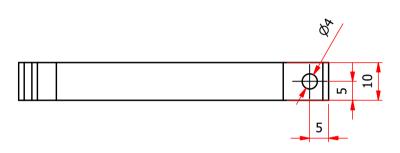


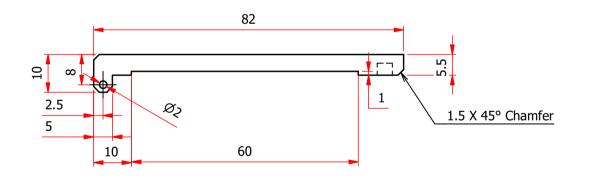


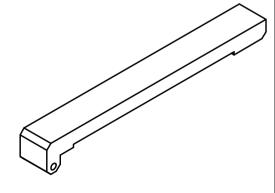
- No shape edge, no burr Chamfer 0.2mm to all edges not mentioned Refer 3D drawing with dimensions not mentioned

	Straightness, Fa	tness, Parallel	Angle tole	erance	Size tole	rance	Material	POM White	Scale	1:1
	Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIK	URA FIBER OPTI	CS VIET	NAM
	0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu	mber: 000-5-DTV	/ DE/10 D	11
	3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1		יו ע-כ-טטט	-03 4 6-0	11
1	>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na		Halda	
	>0	Ξ1	120<,≤400	±0°10'	120<,≤400	±0.2		Stopring	Holaer	
_										

	REVISION HISTORY							
ZONE	VER	Descr	iption	Design	Reason of change			
ZONE	VER	Old content	New content	Design	Reason of change			
	1		New Part	ThinhLT	Establish			

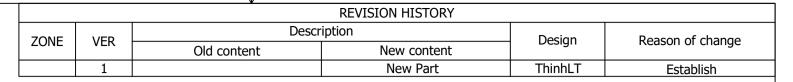


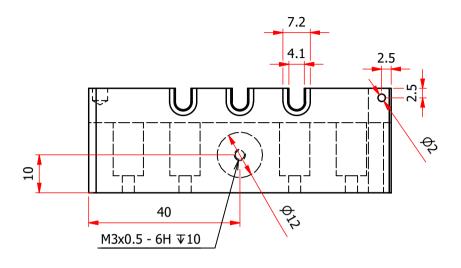


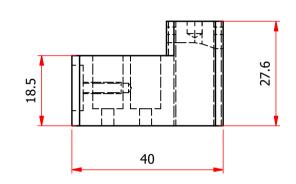


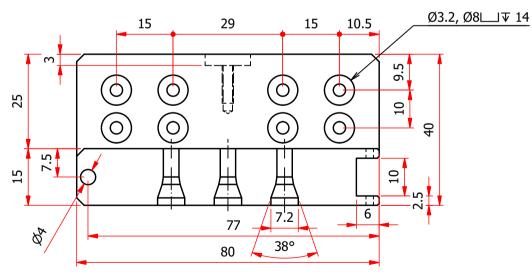
- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

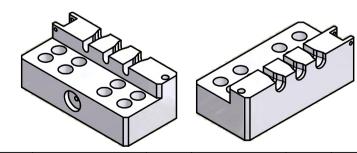
Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear Acrylic	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			NAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number:			13
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	000-5-DTV-0548-02			2
>6		50<,≤120	±0°20'	30<,≤120	±0.15	Drawing nar			
>0	±1	120<,≤400	±0°10'	120<,≤400	±0.2	Clamp			







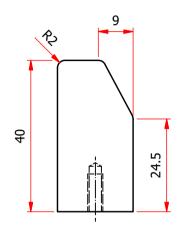


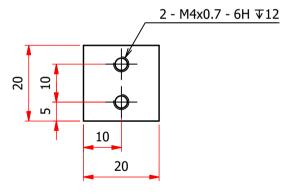


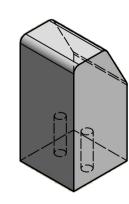
- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fa	Straightness, Fatness, Parallel		Angle tolerance		ance	Material	POM White	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			MAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number:			2
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	000-5-DTV-0548-03			13
>6		50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na			
	±1	120<,≤400	±0°10'	120<,≤400	±0.2	Boot Holder			

			REVISION HISTORY			
ZONE	VER	Descr	iption	Design	Reason of change	
ZONE	VER	Old content	New content	Design	Reason of change	
	1		New Part	ThinhLT	Establish	

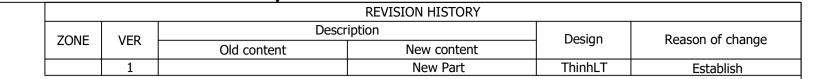


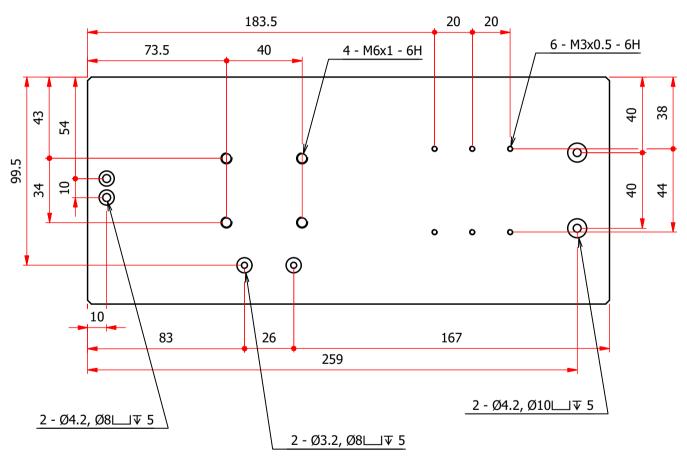


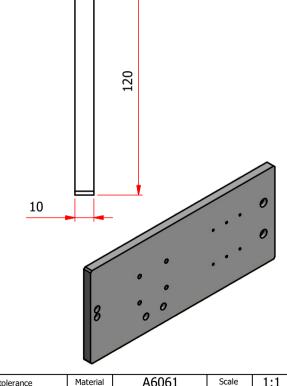


- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size toler	ance	Port Wille Scale			1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			MAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number:			1
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	- 000-5-DTV-0548-01			1
>6		50<,≤120	±0°20'	30<,≤120	±0.15	Drawing nar			
70	±1	120<,≤400	±0°10'	120<,≤400	±0.2	Stopper			







- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentionedRefer 3D drawing with dimensions not mentioned

Straightness, Fatness, Par	allel Angle to	Angle tolerance		rance				1:1
Length (mm) Deviation	n Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			MAM
0.5<,≤3 ±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu		/ UE/10 C	\E
3<,≤6 ±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	000-5-DTV-0548-05			15
>6 ±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na			
>0 ±1	120<,≤400	±0°10'	120<,≤400	±0.2	Main Base			