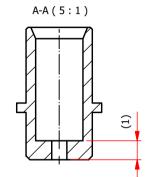
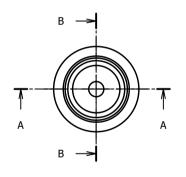
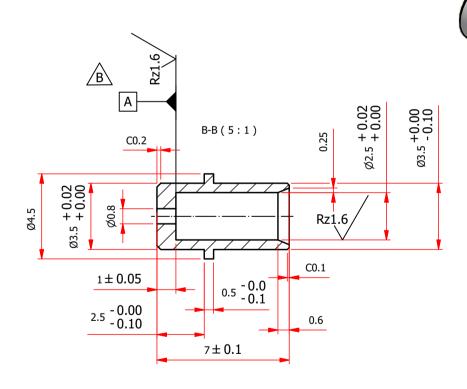


REVISION HISTORY										
ZONE	VER	Desc	ription	Design	Reason of change					
		Old content	New content	Design						
	4		New Part	TrongNB	Establish					
В	5	Material: SUS304 No surface tolerance	1. Material: SUS304/SUS440C 2. Datum A: Rz1.6		Add more material Add surface tolerance for datum A					









## Note:

- Chamfer C0.1 for remain adges not mention in the drawing Heat treatment 48 55 HRC

Straightness, Fa	tness, Parallel	Angle tolerance		Size tolerance		Material	SUS304/SUS440C	Scale	5:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu	ber: 5-DWS-0143		
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	3-043-0143			
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na			_
		120<,≤400	±0°10'	120<,≤400	±0.2	Part_Loss Sleeve 2		ieeve 2	.5