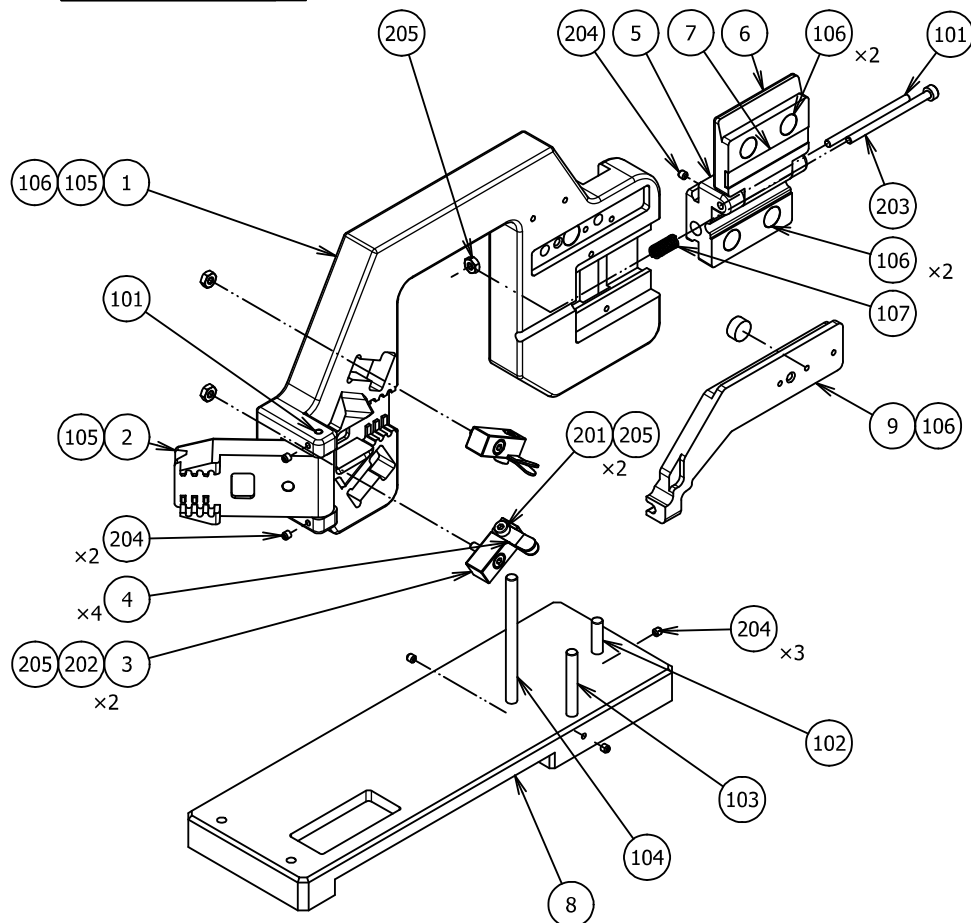
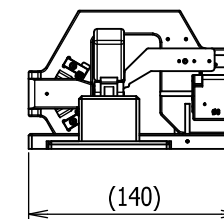
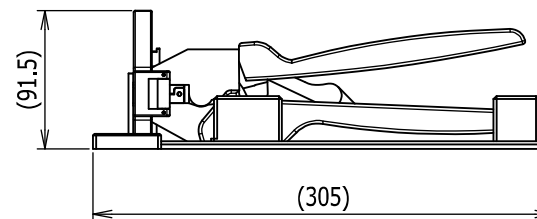
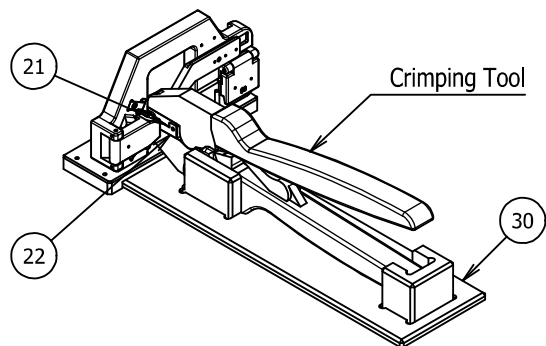


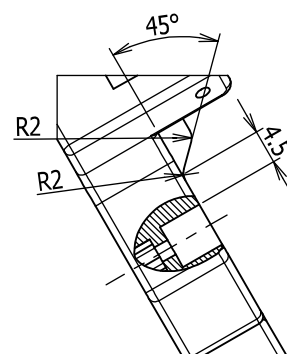
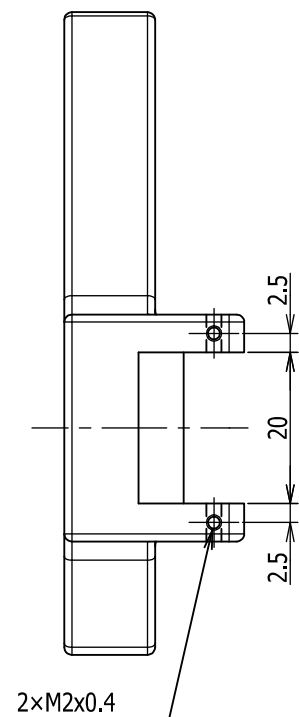
Connector Orientation



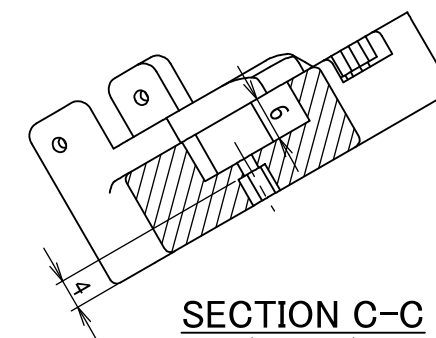
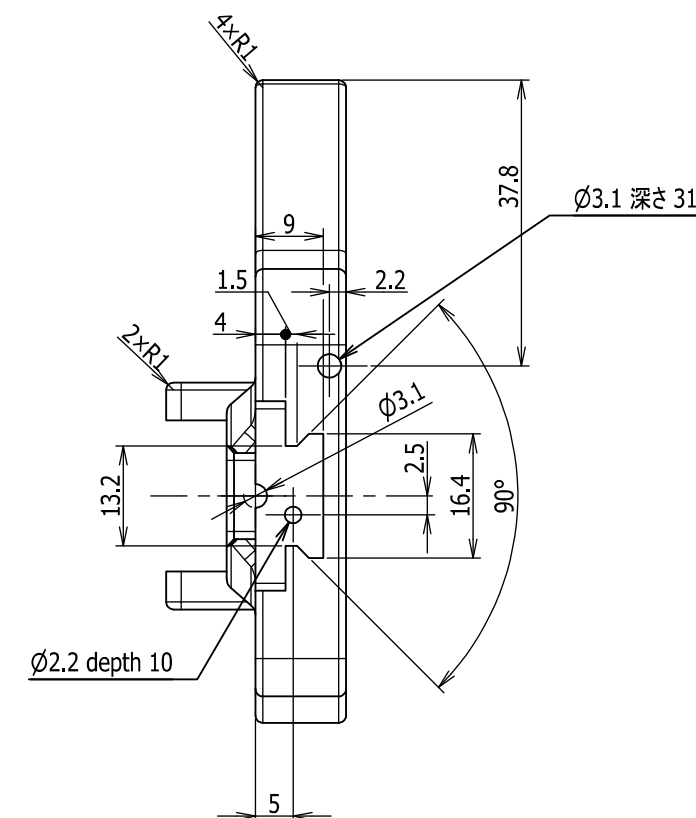
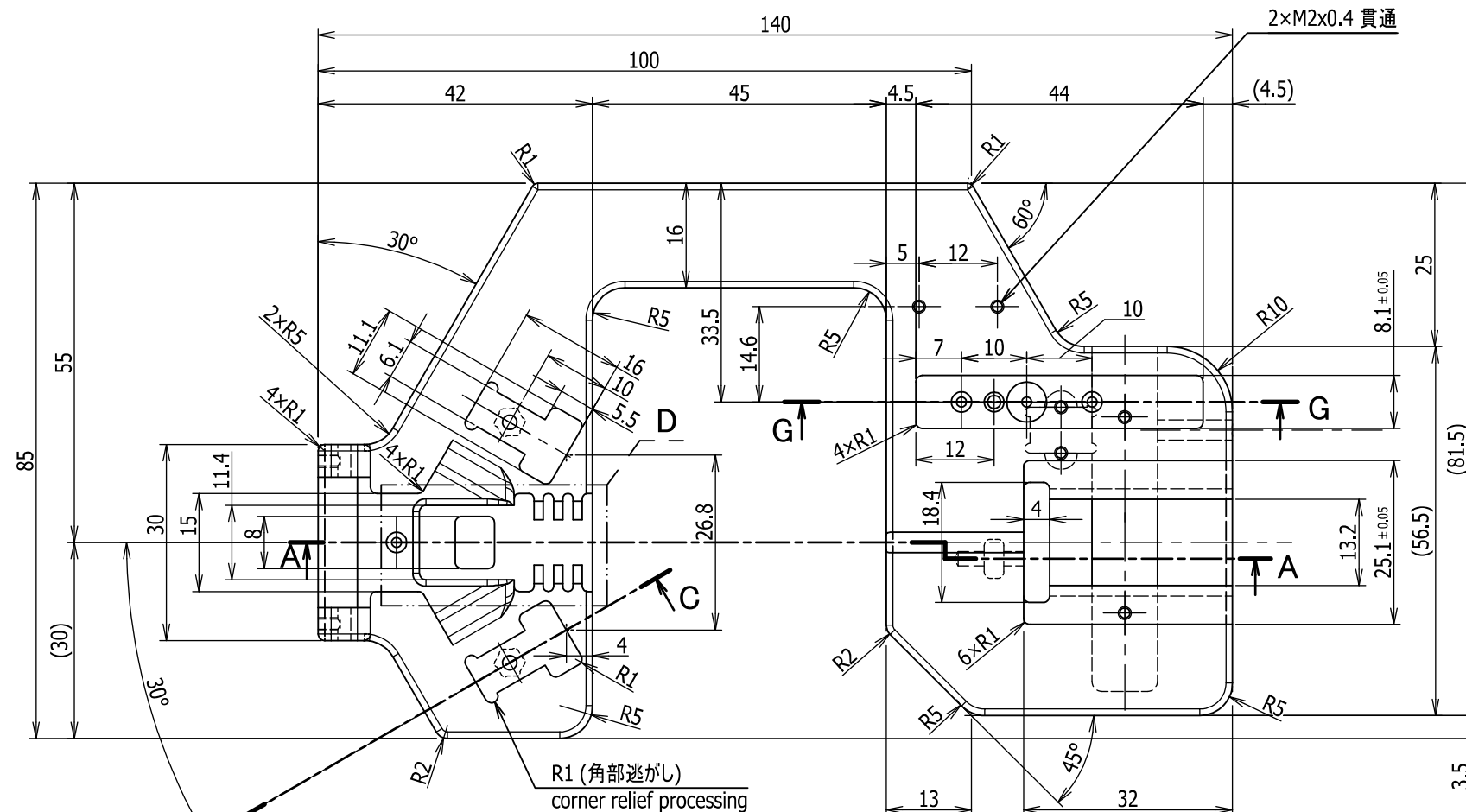
| | | | | | |
|-----|-------------------------------|---------------|-----|---|------------|
| 205 | Nut | M2 | SUS | 5 | |
| 204 | Hexagon socket set screw | M2 × 2 | SUS | 6 | Flat point |
| 203 | Hexagon socket head cap screw | CSH-SUS-M2-30 | - | 1 | MISUMI |
| 202 | Hexagon socket head cap screw | M2x8 | SUS | 2 | |
| 201 | Hexagon socket head cap screw | M2x6 | SUS | 2 | |
| 107 | Spring | 5158 | - | 1 | KSSC |
| 106 | Magnet | E-GHXNN6-3 | - | 6 | MISUMI |
| 105 | Magnet | E-GHXNN3-3 | - | 2 | MISUMI |
| 104 | LONG-SUPER-SHAFT | L30050-h7 | - | 1 | KSSC |
| 103 | Super shaft | 3030-h7 | - | 1 | KSSC |
| 102 | Super shaft | 3020-h7 | - | 1 | KSSC |
| 101 | Super shaft | 2030-h7 | - | 2 | KSSC |
| 30 | Crimp tool base | 5-DWT-1681-12 | - | 1 | |
| 22 | MPO-KCR Crimp Block Lower | 5-DWT-1681-11 | - | 1 | |
| 21 | MPO-KCR Crimp Block Upper | 5-DWT-1681-10 | - | 1 | |
| 9 | Ring pusher | 5-DWT-1681-09 | - | 1 | |
| 8 | Tool stand | 5-DWT-1681-08 | - | 1 | |
| 7 | Clamp rubber | 5-DWT-1681-07 | - | 1 | |
| 6 | コードクランプフタ (3) | 5-DWT-1681-06 | A | - | 1 |
| 5 | コードクランプベース (3) | 5-DWT-1681-05 | B | - | 1 |
| 4 | Fixing claw | 5-DWT-1681-04 | A | - | 4 |
| 3 | Fixing holder | 5-DWT-1681-03 | A | - | 2 |
| 2 | MPO stopper | 5-DWT-1681-02 | - | - | 1 |
| 1 | MPO fixing crimp base | 5-DWT-1681-01 | A | - | 1 |

| No. | Item | Drawing No. | REV. | Material | Qty. | Remark |
|--|----------------|--|--------------|--|----------|---|
| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | CHECK | | TITLE | | |
| DIMENSION mm | DEVIATION mm | MATERIAL | | Crimp jig for MPO Ø3 cord - (FCN1-019A4) | | |
| 0.5 < , ≤ 3 | ± 0.2 | | | | | |
| 3 < , ≤ 6 | ± 0.5 | | | | | |
| 6 < , | ± 1 | | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | DWG No. 5-DWT-1681 | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | | | |
| ≤ 10 | ± 1° | ≤ 6 | ± 0.1 | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.2 | | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.3 | DESIGN | APPROVAL | INITIAL : 2024/09/20 UNIT mm SCALE None SHEET 1 / 1 |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.5 | | | |
| 400 < , | ± 0.1° | 400 < , ≤ 1000 | ± 0.8 | | | |

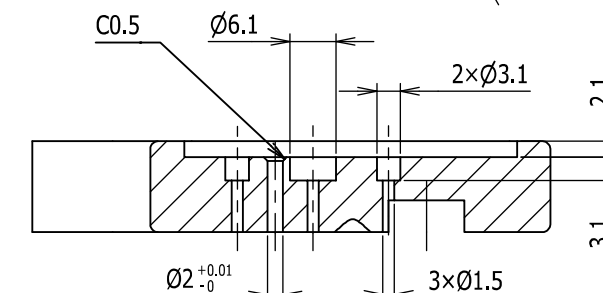
Ra 3.2



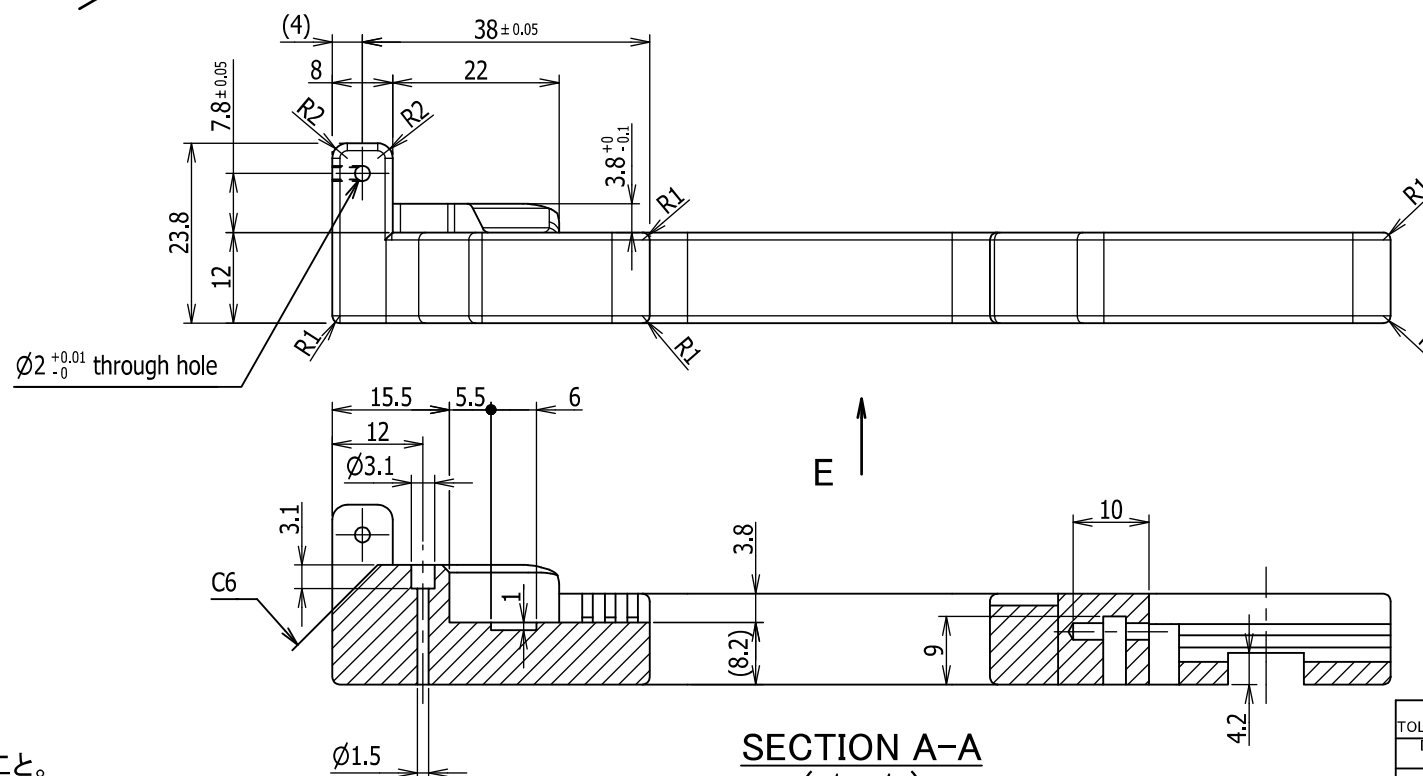
VIEW B
(1 : 1)



SECTION C-C
(1 : 1)



SECTION G-G
(1 : 1)

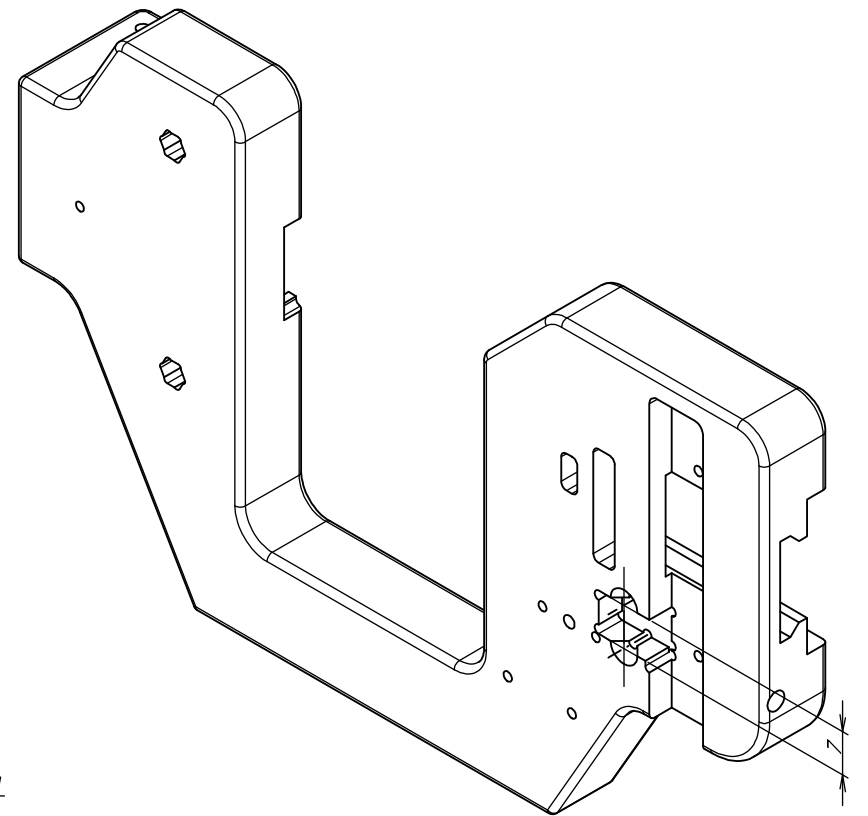
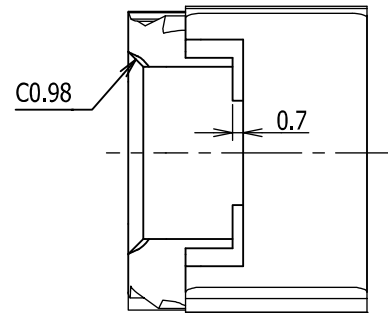
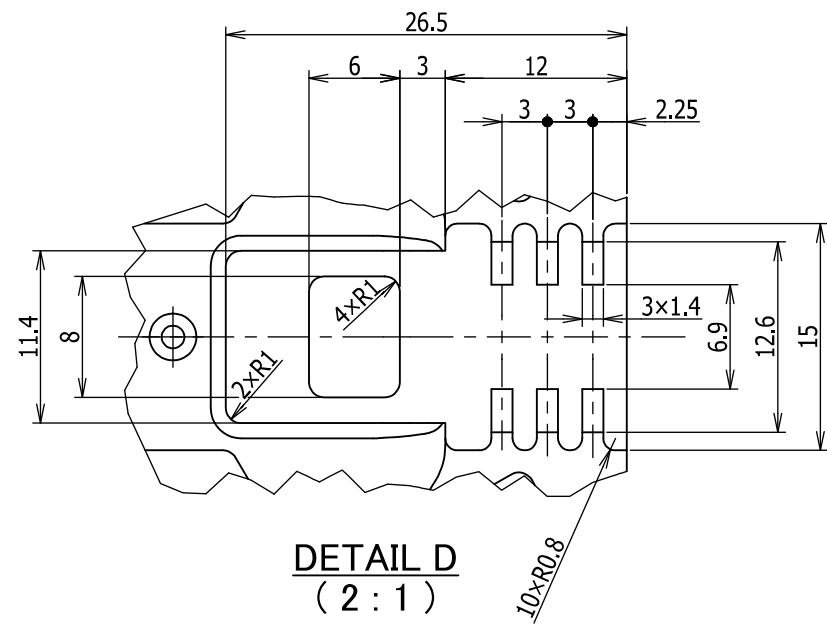


SECTION A-A
(1 : 1)

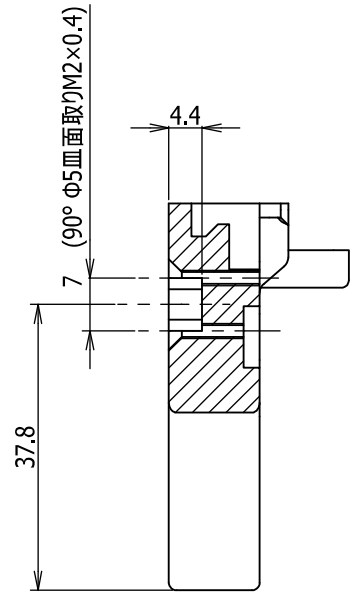
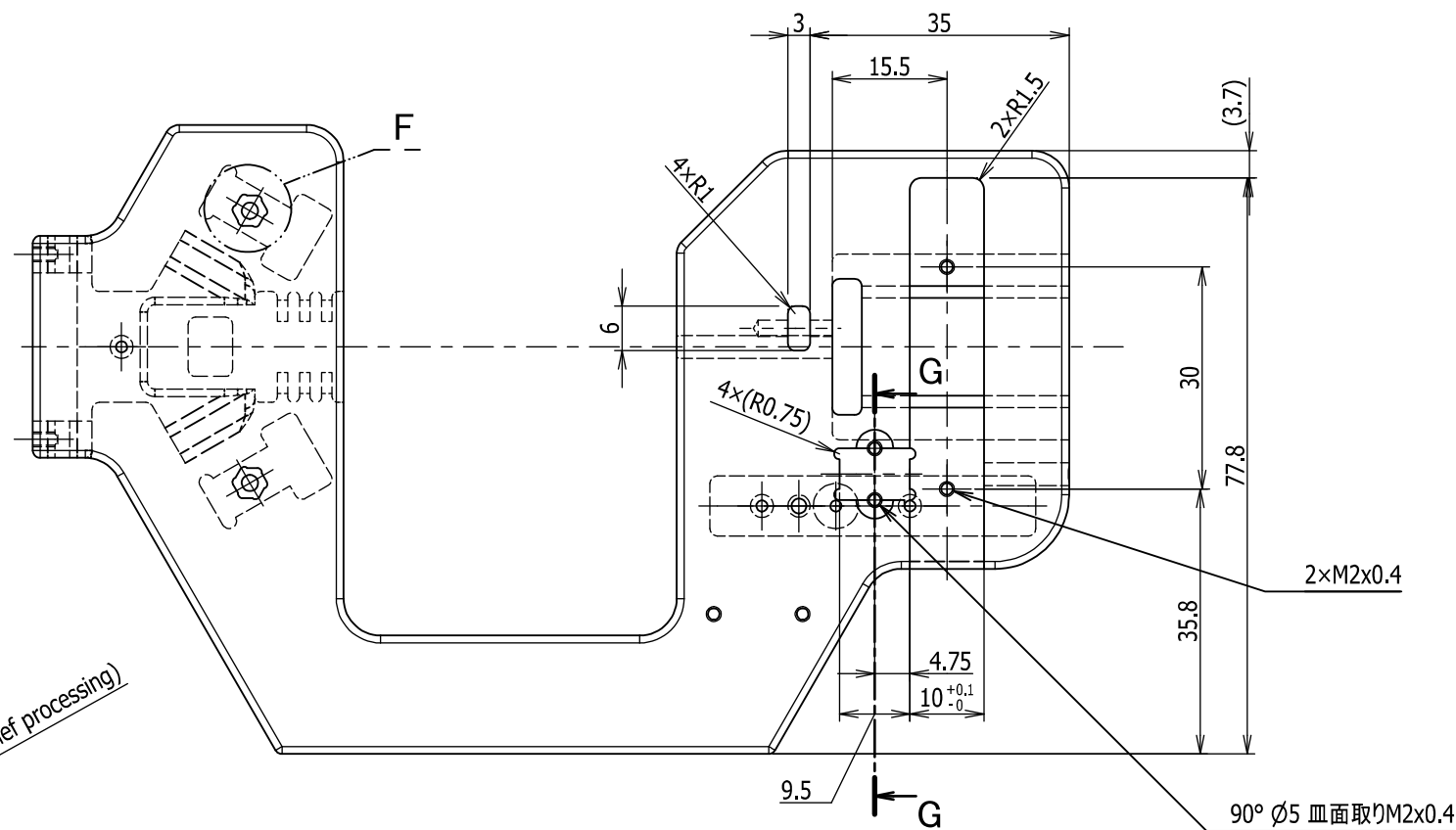
注記/ Note

1. バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
2. RoHS適応の材料を使用すること。
Material must comply RoHS.
3. 記入なき寸法は3Dデータ参照のこと。
Unspecified dimensions should be follow the 3D data.
4. フジクラ製作図面：FMNK2-006B3
Fujikura's production drawing：FMNK2-006B3

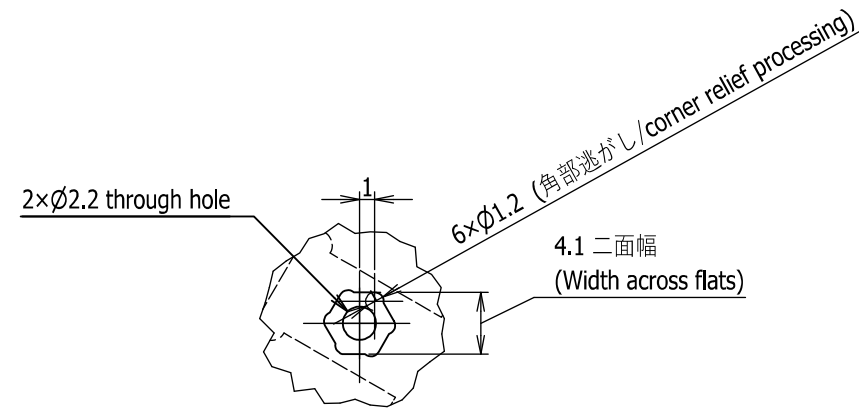
| | | | | | | | | | |
|---|--|---|--|----------------------|--|-----------------------|--|--------------|--|
| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL | | CHECK | | TITLE | | | |
| DIMENSION mm | | DEVIATION mm | | ABS (Black) — | | MPO fixing crimp base | | | |
| 0.5 < . ≤ 3 | | ± 0.2 | | | | DWG No. | | | |
| 3 < . ≤ 6 | | ± 0.5 | | | | 5-DWT-1681-01 | | | |
| 6 < . | | ± 1 | | | | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | DESIGN | | APPROVAL | | | |
| DIMENSION mm (Shorter side length) | | DEVIATION deg. | | DIMENSION mm | | DEVIATION mm | | INITIAL | |
| . ≤ 10 | | ± 1° | | . ≤ 6 | | ± 0.05 | | : 2024/09/20 | |
| 10 < . ≤ 50 | | ± 0.5° | | 6 < . ≤ 30 | | ± 0.1 | | UNIT | |
| 50 < . ≤ 120 | | ± 0.3° | | 30 < . ≤ 120 | | ± 0.15 | | mm | |
| 120 < . ≤ 400 | | ± 0.15° | | 120 < . ≤ 400 | | ± 0.2 | | SCALE | |
| 400 < . | | ± 0.1° | | 400 < . ≤ 1000 | | ± 0.3 | | 1 : 1 | |
| | | | | | | | | SHEET | |
| | | | | | | | | 1 / 2 | |



DETAIL D
(2 : 1)



SECTION G-G
(1 : 1)

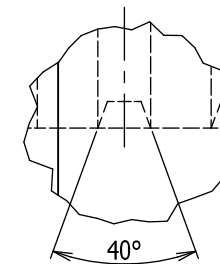
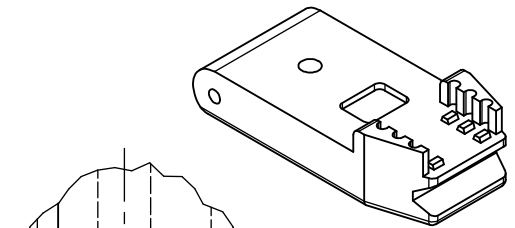
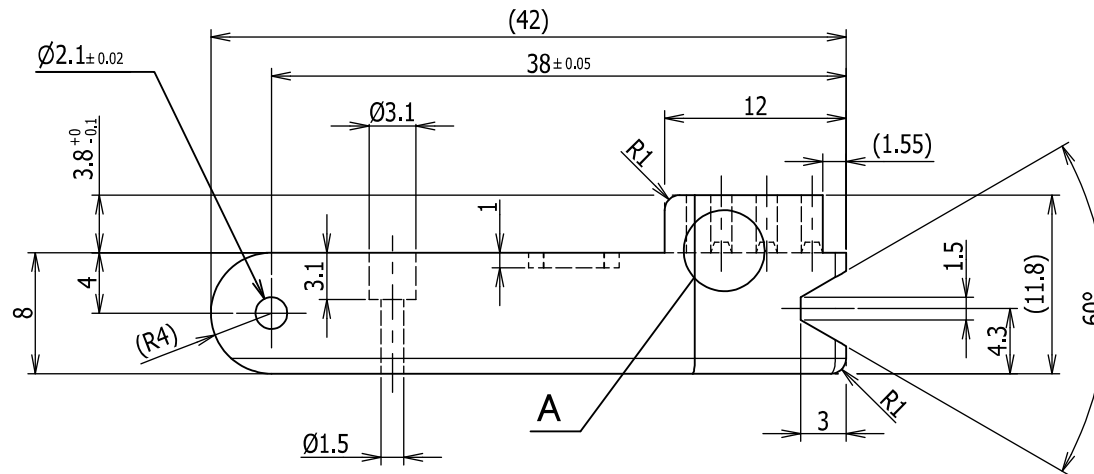
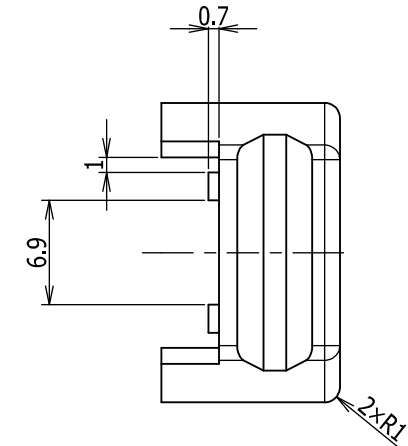
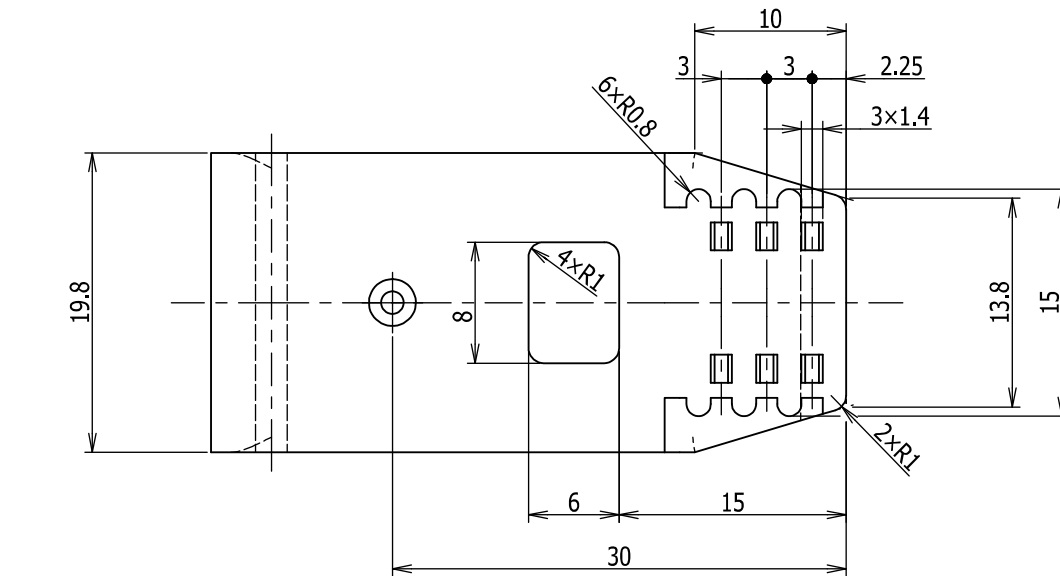


DETAIL F
(2 : 1)

VIEW E
(1 : 1)

| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL ABS (Black) — | | CHECK | | TITLE | | | | |
|---|-------------------|---|-----------------|--------|--|---|--|---------------|--|--|
| DIMENSION mm | DEVIATION mm | | | | | MPO fixing crimp base | | | | |
| 0.5 < , ≤ 3 | ± 0.2 | | | | | | | | | |
| 3 < , ≤ 6 | ± 0.5 | | | | | | | | | |
| 6 < , | ± 1 | | | | | DWG No. | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | DESIGN | | APPROVAL | | 5-DWT-1681-01 | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | | | INITIAL: : 2024/09/20UNITmmSCALE1 : 1SHEET2 / 2 | | | | |
| , ≤ 10 | ± 1° | , ≤ 6 | ± 0.1 | | | | | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.2 | | | | | | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.3 | | | | | | | |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.5 | | | | | | | |
| 400 < , | ± 0.1° | 400 < , ≤ 1000 | ± 0.8 | | | | | | | |

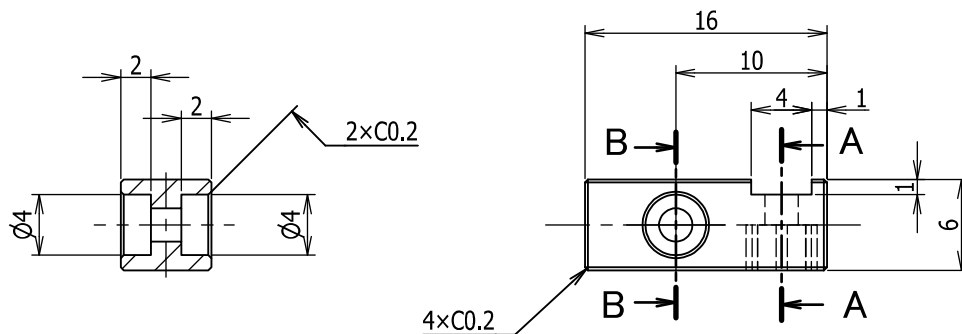
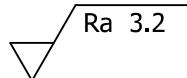
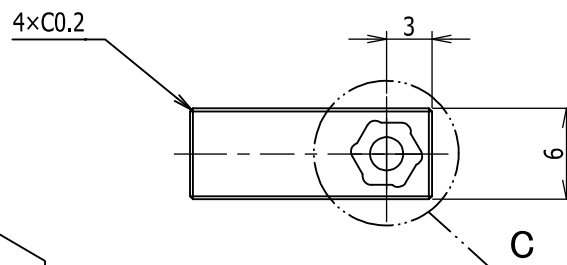
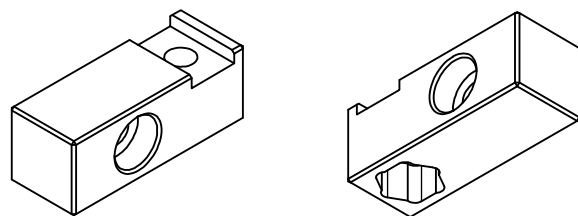
Ra 3.2

DETAIL A
(5 : 1)

注記/ Note

- バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
- RoHS適応の材料を使用すること。
Material must comply RoHS.
- 指示なき角部隅部はC0.1~C0.3。
Corner part without instructions is C0.1~C0.3.
- フジクラ製作図面 : FMNK2-007A4
Fujikura's production drawing : FMNK2-007A4

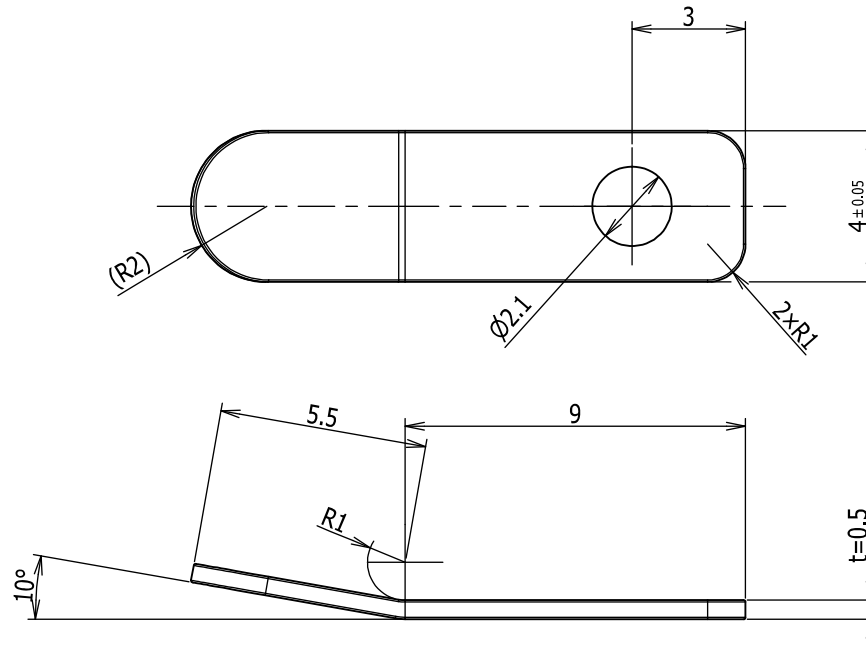
| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL ABS (Black) | | CHECK | | TITLE MPO stopper | | | | | | |
|--|-------------------|--|-----------------|--------|--|--|--|--|--|--|----------|--|
| DIMENSION mm | DEVIATION mm | | | DESIGN | | | | | | | APPROVAL | |
| 0.5 < , ≤ 3 | ± 0.2 | | | | | | | | | | | |
| 3 < , ≤ 6 | ± 0.5 | | | | | | | | | | | |
| 6 < , | ± 1 | - | | | | DWG No. 5-DWT-1681-02 | | | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | | | | | | | | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | | | | | | | | | |
| ≤ 10 | ± 1° | ≤ 6 | ± 0.05 | | | INITIAL: 2022/12/07 : UNIT mm SCALE 2 : 1 SHEET 1 / 1 | | | | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.1 | | | | | | | | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.15 | | | | | | | | | |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.2 | | | | | | | | | |
| 400 < | ± 0.1° | 400 < ≤ 1000 | ± 0.3 | | | | | | | | | |

SECTION B-B
(2 : 1)SECTION A-A
(2 : 1)DETAIL C
(4 : 1)

注記/ Note

- バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
- RoHS適応の材料を使用すること。
Material must comply RoHS.
- 記入なき寸法は3Dデータ参照のこと。
Unspecified dimensions should be follow the 3D data.

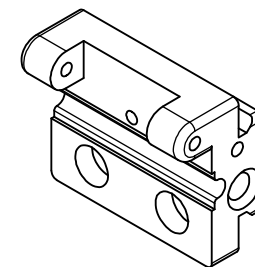
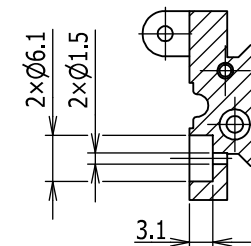
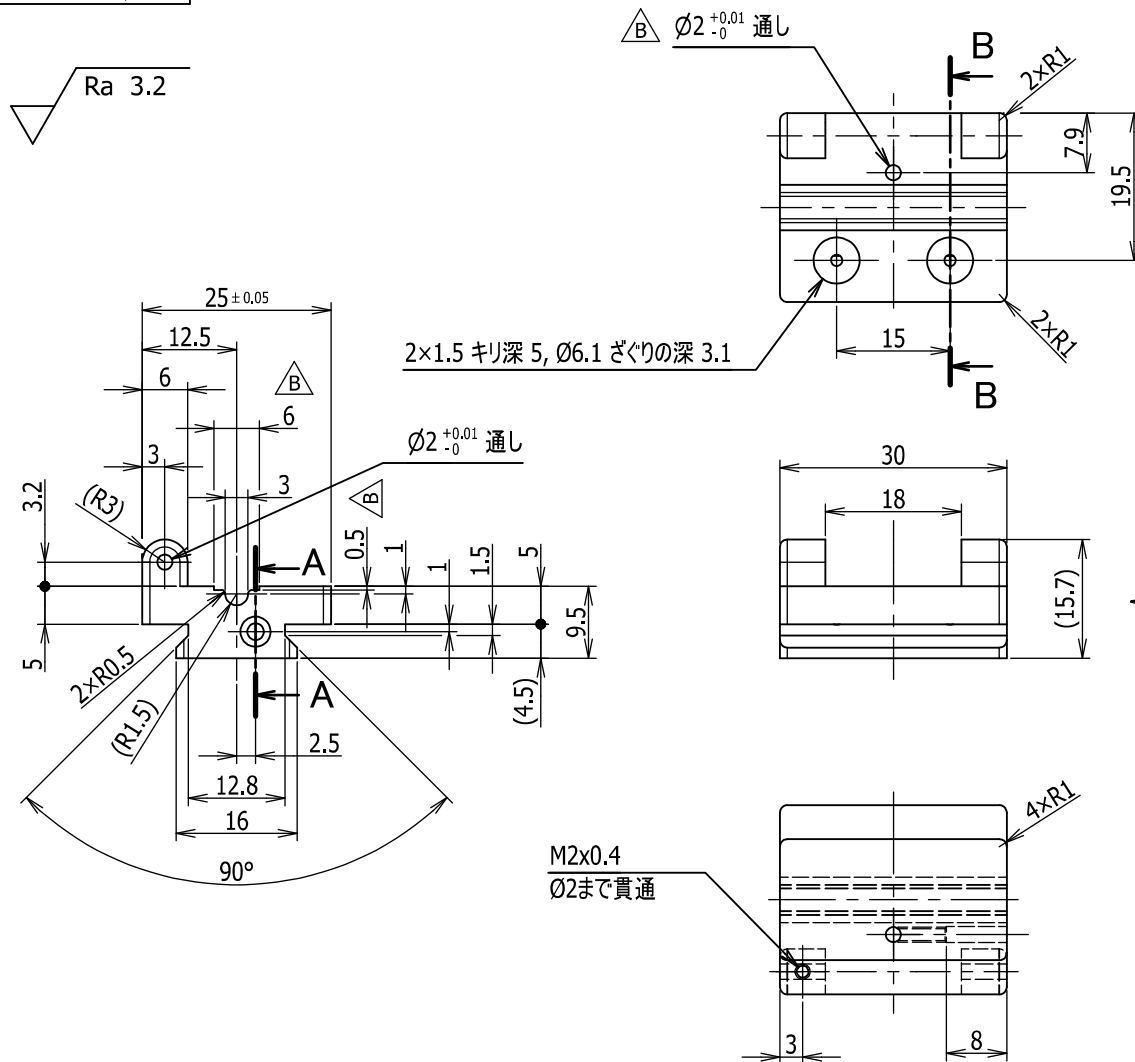
| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL | | CHECK | | TITLE | | | | |
|--|----------------|--|--------------|--------|--|---------------|--|--|--|--|
| DIMENSION mm | DEVIATION mm | ABS (黒) | | | | Fixing holder | | | | |
| 0.5 < , ≤ 3 | ± 0.2 | | | | | DWG No. | | | | |
| 3 < , ≤ 6 | ± 0.5 | | | | | 5-DWT-1681-03 | | | | |
| 6 < , | ± 1 | | | | | | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | DESIGN | | APPROVAL | | | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | | | | | | | |
| ≤ 10 | ± 1° | ≤ 6 | ± 0.05 | | | | | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.1 | | | | | | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.15 | | | | | | | |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.2 | | | | | | | |
| 400 < , | ± 0.1° | 400 < , ≤ 1000 | ± 0.3 | | | | | | | |
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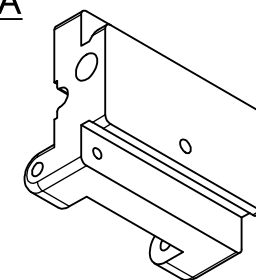
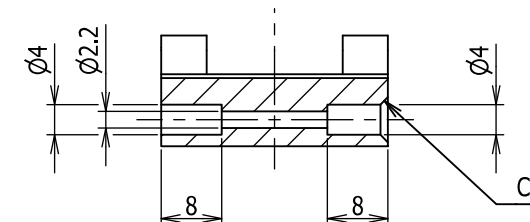
注記/ Note

- バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
- RoHS適応の材料を使用すること。
Material must comply RoHS.
- 記入なき寸法は3Dデータ参照のこと。
Unspecified dimensions should be follow the 3D data.

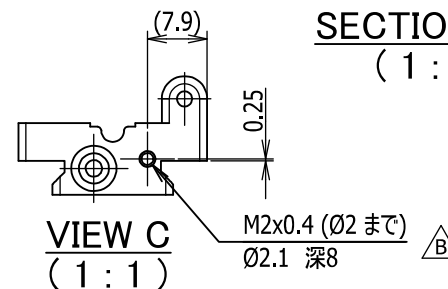
| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL | | CHECK | TITLE | | | | |
|--|----------------|--|--------------|-----------------------------------|---------------|--|--|--|--|
| DIMENSION mm | DEVIATION mm | SUS304-CSP-H | | | Fixing claw | | | | |
| 0.5 < , ≤ 3 | | ± 0.2 | | DESIGN | DWG No. | | | | |
| 3 < , ≤ 6 | | ± 0.5 | | | 5-DWT-1681-04 | | | | |
| 6 < , | | ± 1 | | APPROVAL | INITIAL | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | | : 2024/05/28 | | | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | : UNIT mm SCALE 5 : 1 SHEET 1 / 1 | | | | | |
| ≤ 10 | ± 1° | ≤ 6 | ± 0.1 | | | | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.2 | | | | | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.3 | | | | | | |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.5 | | | | | | |
| 400 < , | ± 0.1° | 400 < , ≤ 1000 | ± 0.8 | | | | | | |



SECTION B-B
(1:1)



SECTION A-A
(1:1)



VIEW C
(1:1)

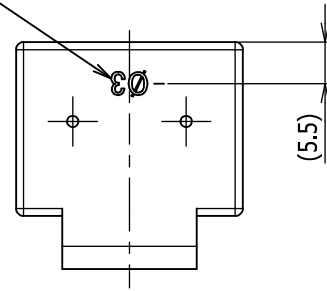
注記/ Note

- バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
- RoHS適応の材料を使用すること。
Material must comply RoHS.
- 記入なき寸法は3Dデータ参照のこと。
Unspecified dimensions should be follow the 3D data.

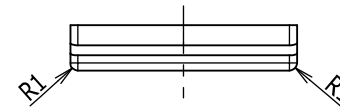
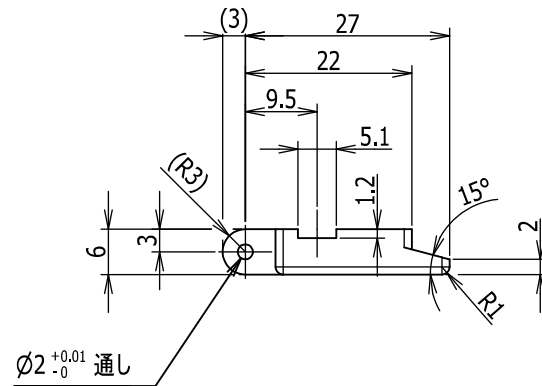
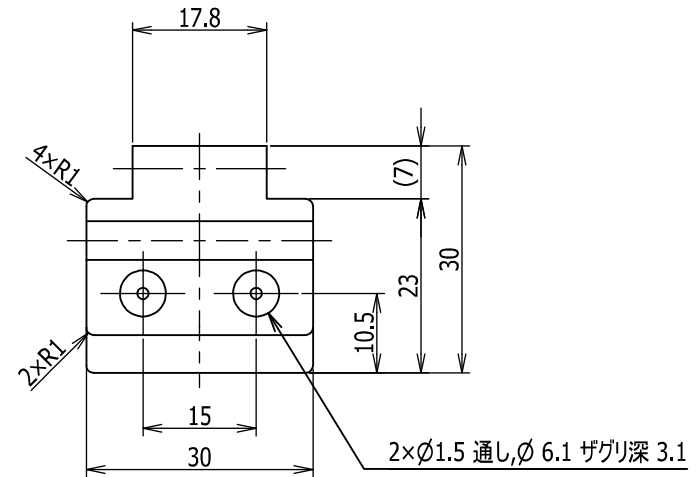
| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL | | | | CHECK | | TITLE | | | | | | | | | | | | | |
|---|--|---|--|---------------|--|--------------|--|-----------------|--|----------|--|---------|--|--------------|--|---------|--|-------------|--|-------------|--|
| DIMENSION mm | | DEVIATION mm | | ABS (黒) | | | | Cord clamp base | | | | | | | | | | | | | |
| 0.5 < , ≤ 3 | | ± 0.2 | | | | | | | | | | | | | | | | | | | |
| 3 < , ≤ 6 | | ± 0.5 | | - | | | | | | | | | | | | | | | | | |
| 6 < , | | ± 1 | | | | | | DWG No. | | | | | | | | | | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | | | | | 5-DWT-1681-05 | | | | | | | | | | | | | |
| DIMENSION mm (Shorter side length) | | DEVIATION deg. | | DIMENSION mm | | DEVIATION mm | | DESIGN | | APPROVAL | | | | | | | | | | | |
| ≤ 10 | | ± 1° | | ≤ 6 | | ± 0.05 | | | | | | INITIAL | | : 2022/09/09 | | UNIT mm | | SCALE 5 : 1 | | SHEET 1 / 1 | |
| 10 < , ≤ 50 | | ± 0.5° | | 6 < , ≤ 30 | | ± 0.1 | | | | | | | | | | | | | | | |
| 50 < , ≤ 120 | | ± 0.3° | | 30 < , ≤ 120 | | ± 0.15 | | | | | | | | | | | | | | | |
| 120 < , ≤ 400 | | ± 0.15° | | 120 < , ≤ 400 | | ± 0.2 | | | | | | | | | | | | | | | |
| 400 < | | ± 0.1° | | 400 < ≤ 1000 | | ± 0.3 | | | | | | | | | | | | | | | |



マーキング「Ø3」
文字高さ約3mm
深さ0.3mm



VIEW A
(1:1)

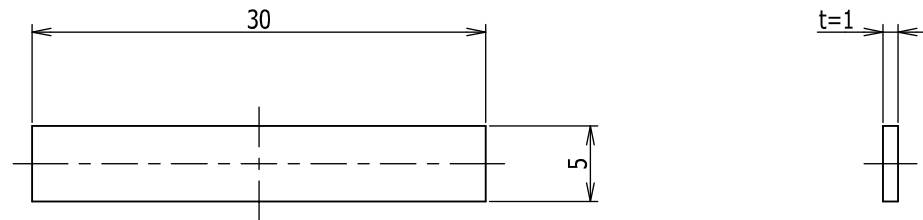


A

注記/ Note

- バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
- RoHS適応の材料を使用すること。
Material must comply RoHS.
- 記入なき寸法は3Dデータ参照のこと。
Unspecified dimensions should be follow the 3D data.

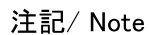
| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL ABS (黒) | | CHECK | | TITLE Cord clamp cover | | | | |
|--|-----------------|--|--------------|--------|--|-------------------------------|--|--|--|--|
| DIMENSION mm | DEVIATION mm | | | | | | | | | |
| 0.5 < , ≤ 3 | ± 0.2 | — | | | | DWG No. 5-DWT-1681-06 | | | | |
| 3 < , ≤ 6 | ± 0.5 | | | | | | | | | |
| 6 < , | ± 1 | | | | | | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | DESIGN | | APPROVAL | | | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | | | | | | | |
| ≤ 10 | ± 1° | ≤ 6 | ± 0.05 | | | | | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.1 | | | | | | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.15 | | | | | | | |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.2 | | | | | | | |
| 400 < , | ± 0.1° | 400 < , ≤ 1000 | ± 0.3 | | | | | | | |
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ミスミ ウレタンシート UTHN1-20 から切り分け, ショアA90、自然色
Cut from Misumi urethane sheet UTHN1-20, Shore A90, natural color
(or equivalent product)

フジクラ製作図面 : FMNK2-015A4
Fujikura's production drawing : FMNK2-015A4

| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL | | CHECK | | TITLE | | | | |
|--|----------------|--|--------------|--------|----------|---------------|--------------|---------|-------------|-------------|
| DIMENSION mm | DEVIATION mm | Rubber | | | | Clamp rubber | | | | |
| 0.5 < , ≤ 3 | ± 0.2 | - | | | | DWG No. | | | | |
| 3 < , ≤ 6 | ± 0.5 | | | | | 5-DWT-1681-07 | | | | |
| 6 < , | ± 1 | | | | | | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | DESIGN | APPROVAL | | | | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | | | INITIAL | : 2022/12/07 | UNIT mm | SCALE 2 : 1 | SHEET 1 / 1 |
| ≤ 10 | ± 1° | ≤ 6 | ± 0.05 | | | | | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.1 | | | | | | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.15 | | | | | | | |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.2 | | | | | | | |
| 400 < , | ± 0.1° | 400 < , ≤ 1000 | ± 0.3 | | | | | | | |



There must not be any burr or any deformation.

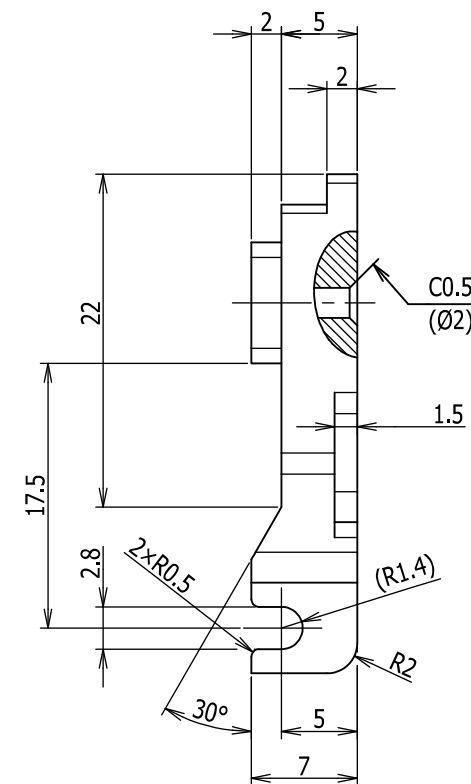
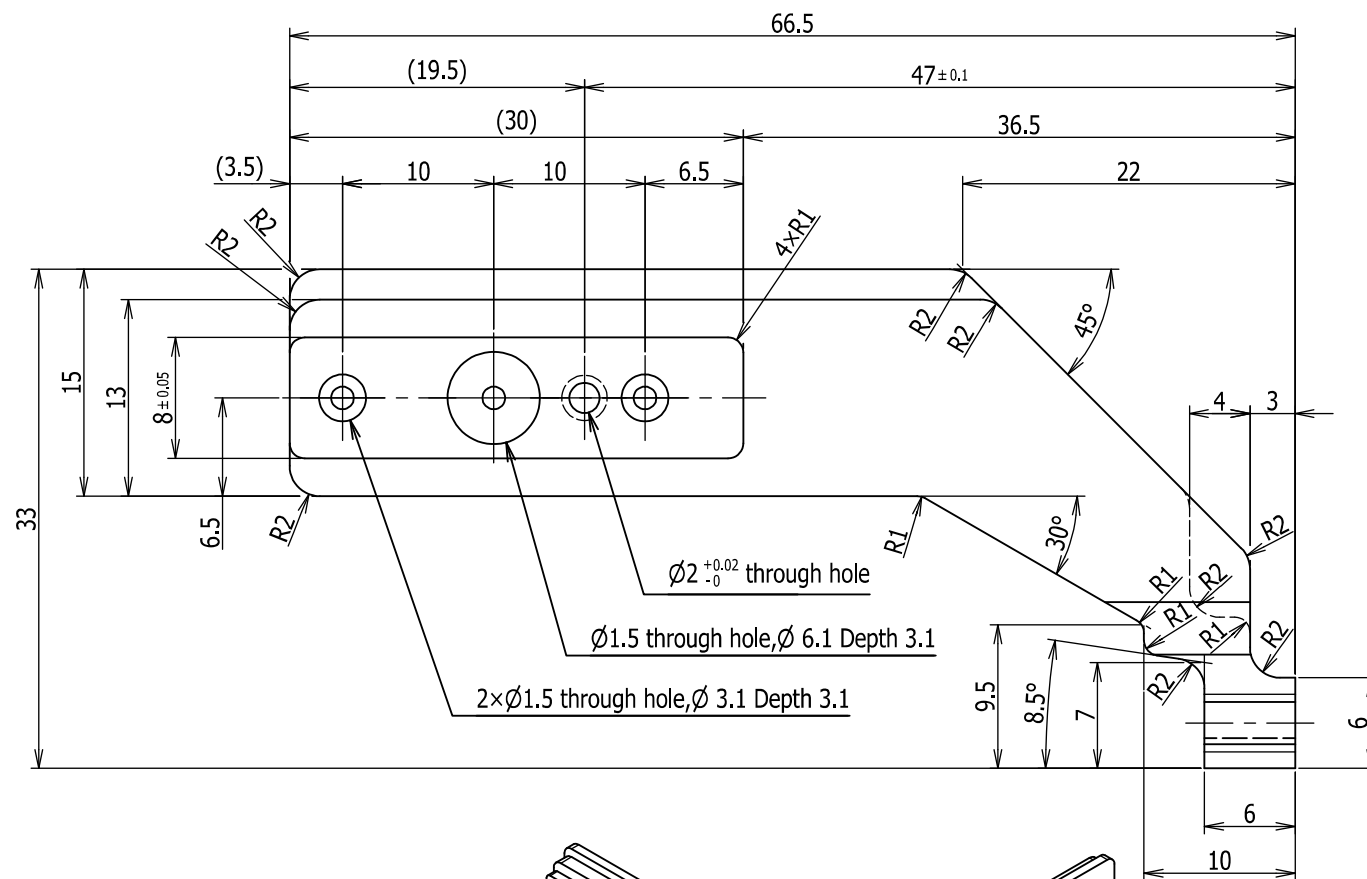
Material must comply RoHS.

Corner part without instructions is C0.1 ~ C0.3.

Fujikura's production drawing : FMNK2-016A4

Fujikura Ltd. Proprietary

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**注記/ Note**

1. バリ、カエリ、マクレ等の外観異常の無きこと。

There must not be any burr or any deformation.

2. RoHS適応の材料を使用すること。

Material must comply RoHS.

3. 記入なき寸法は3Dデータ参照のこと。

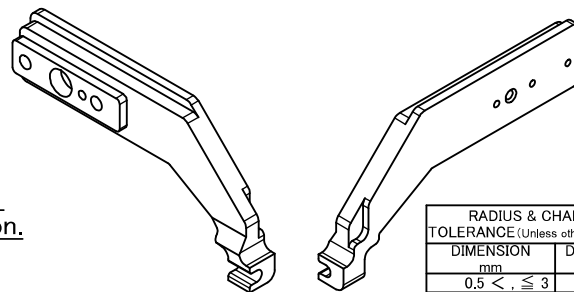
Unspecified dimensions should follow the 3D data.

4. 指示なき角部隅部はC0.1~C0.3。

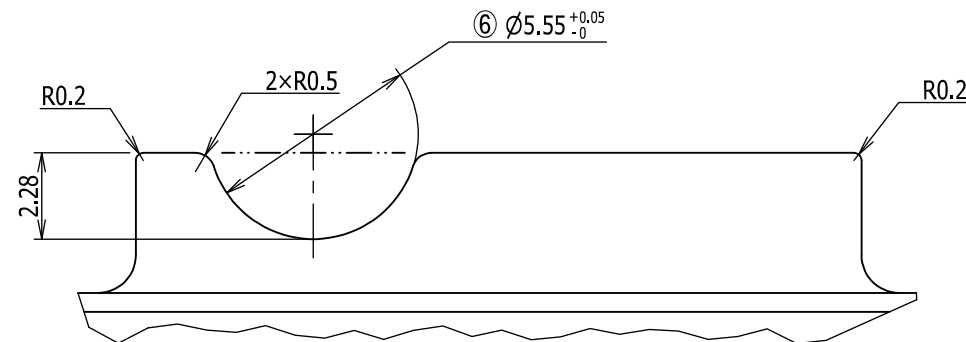
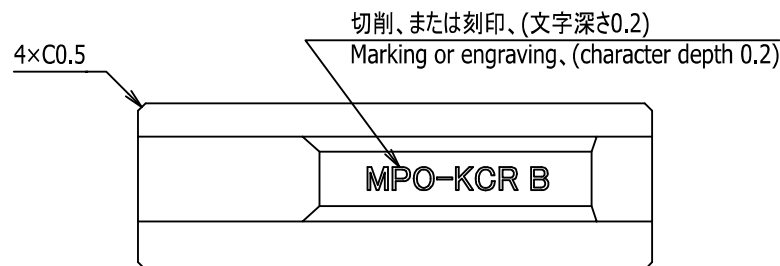
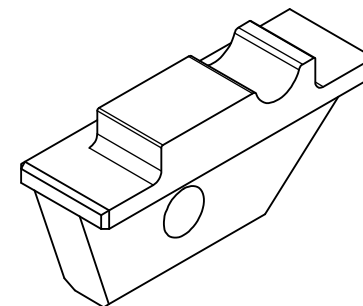
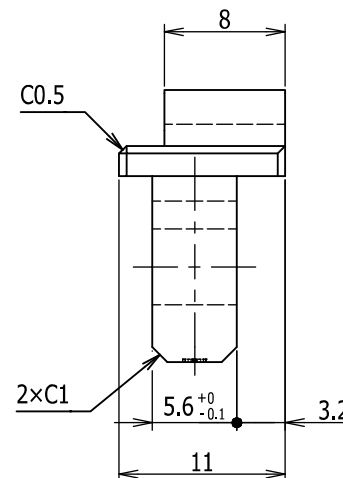
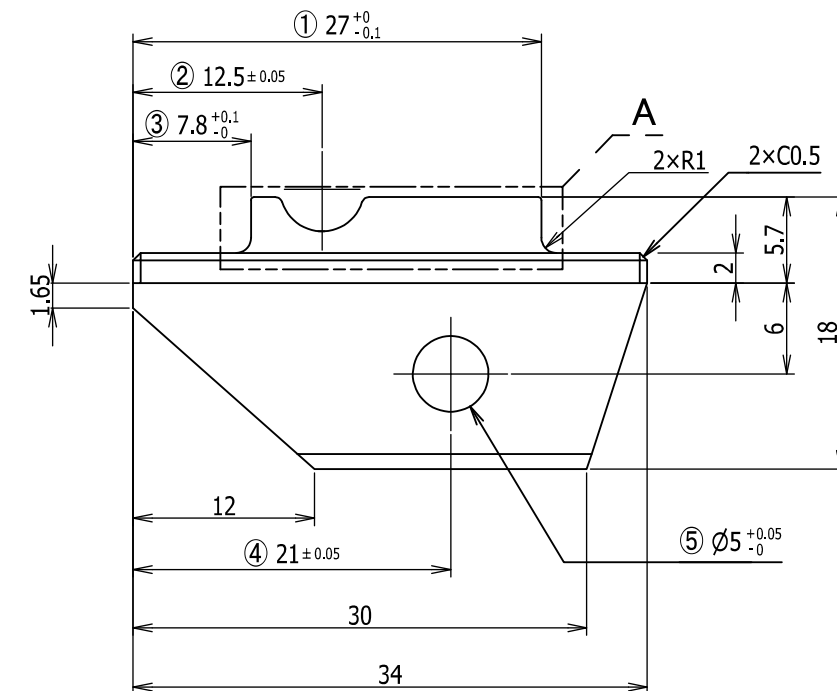
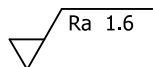
Corner part without instructions is C0.1~C0.3.

5. フジクラ製作図面 : FMNK2-010B4

Fujikura's production drawing : FMNK2-010B4



| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL | | | | CHECK | | TITLE | | | | | | |
|--|----------------|--|--------------|--------|--|----------|--|---------------|--|--------------|--|---------|-------------|-------------|
| DIMENSION mm | DEVIATION mm | ABS (Black) | | | | | | Ring pusher | | | | | | |
| 0.5 < , ≤ 3 | ± 0.2 | | | | | | | DWG No. | | | | | | |
| 3 < , ≤ 6 | ± 0.5 | | | | | | | 5-DWT-1681-09 | | | | | | |
| 6 < , | ± 1 | | | | | | | | | | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | DESIGN | | APPROVAL | | | | | | | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | | | | | INITIAL | | : 2023/05/18 | | UNIT mm | SCALE 5 : 1 | SHEET 1 / 1 |
| ≤ 10 | ± 1° | ≤ 6 | ± 0.05 | | | | | | | : | | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.1 | | | | | | | | | | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.15 | | | | | | | | | | | |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.2 | | | | | | | | | | | |
| 400 < , | ± 0.1° | 400 < , ≤ 1000 | ± 0.3 | | | | | | | | | | | |
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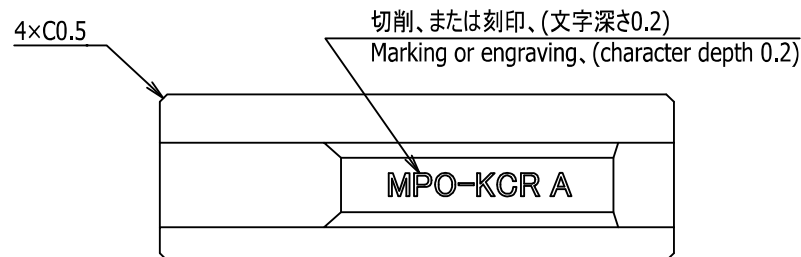
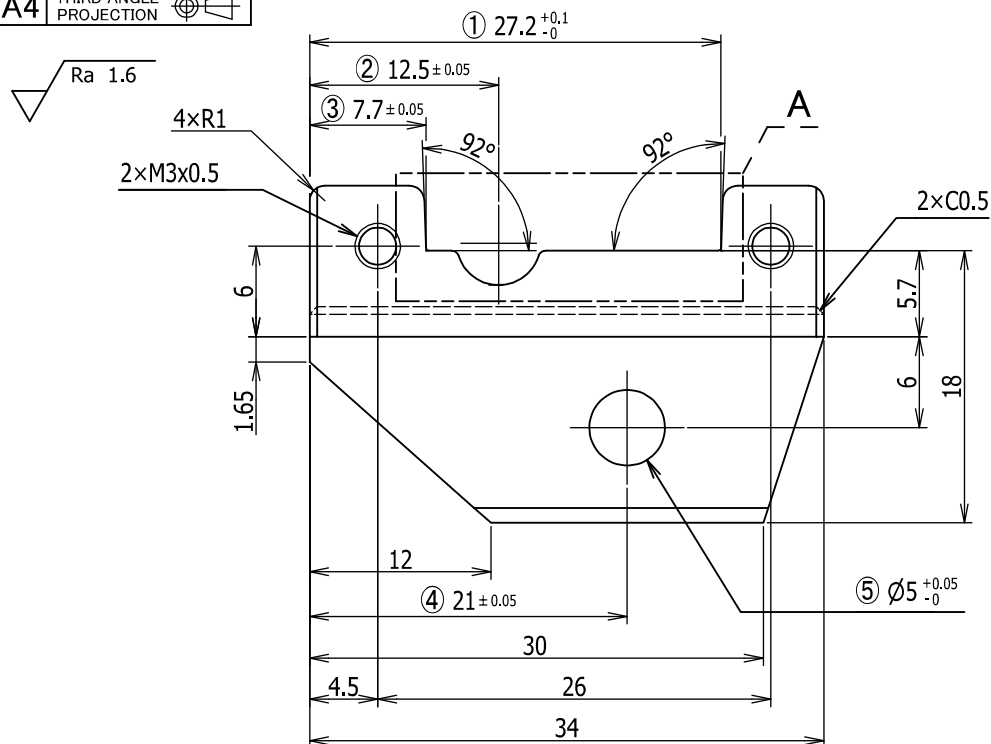


注記/NOTE

- バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
- 指示なき角部は糸面取りのこと。
Light chamfering for all edges when not specified.
- RoHS適応の材料を使用すること。
Material must comply RoHS.
- 硬さ: HRC58以上。
Hardness: More than HRC58.
- フジクラ製作図面: FMNK2-004C4
Fujikura's production drawing: FMNK2-004C4
- 検査時の寸法測定箇所は図示の ①～⑥ とする。
Check ①～⑥ before shipping.

DETAIL A
(5:1)

| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL | | CHECK | | TITLE | | | | |
|--|----------------|--|--------------|--------|--|---------------------------|--|--|--|--|
| DIMENSION mm | DEVIATION mm | SUS440C | | | | MPO-KCR Crimp Block Upper | | | | |
| 0.5 < , ≤ 3 | ± 0.2 | quenching and tempering | | | | DWG No. 5-DWT-1681-10 | | | | |
| 3 < , ≤ 6 | ± 0.5 | | | | | | | | | |
| 6 < , | ± 1 | | | | | | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | DESIGN | | APPROVAL | | | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | | | | | | | |
| ≤ 10 | ± 1° | ≤ 6 | ± 0.05 | | | | | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.1 | | | | | | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.15 | | | | | | | |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.2 | | | | | | | |
| 400 < , | ± 0.1° | 400 < , ≤ 1000 | ± 0.3 | | | | | | | |
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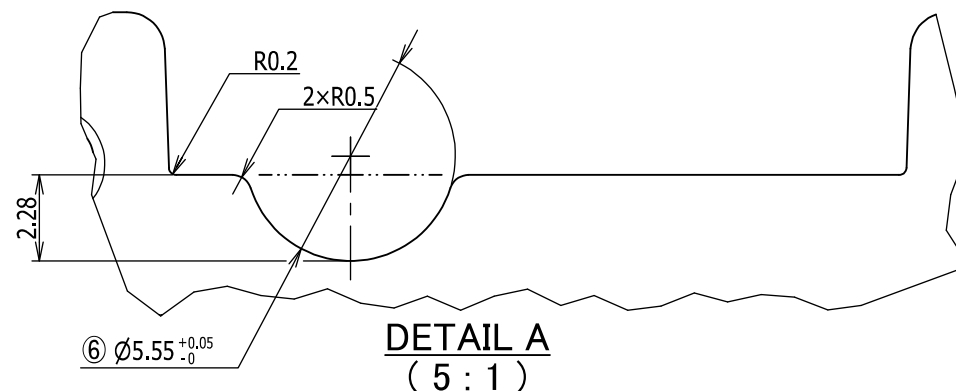
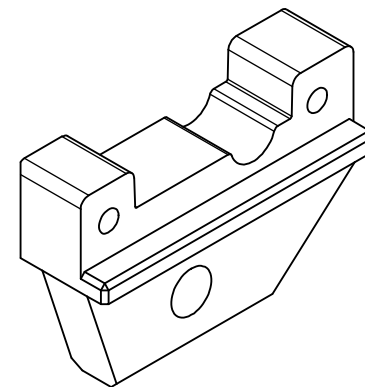
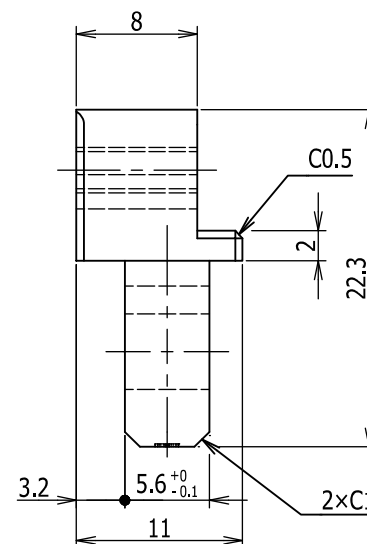


注記/NOTE

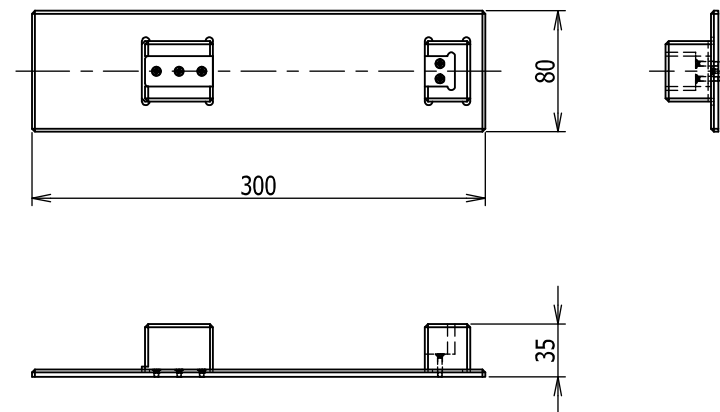
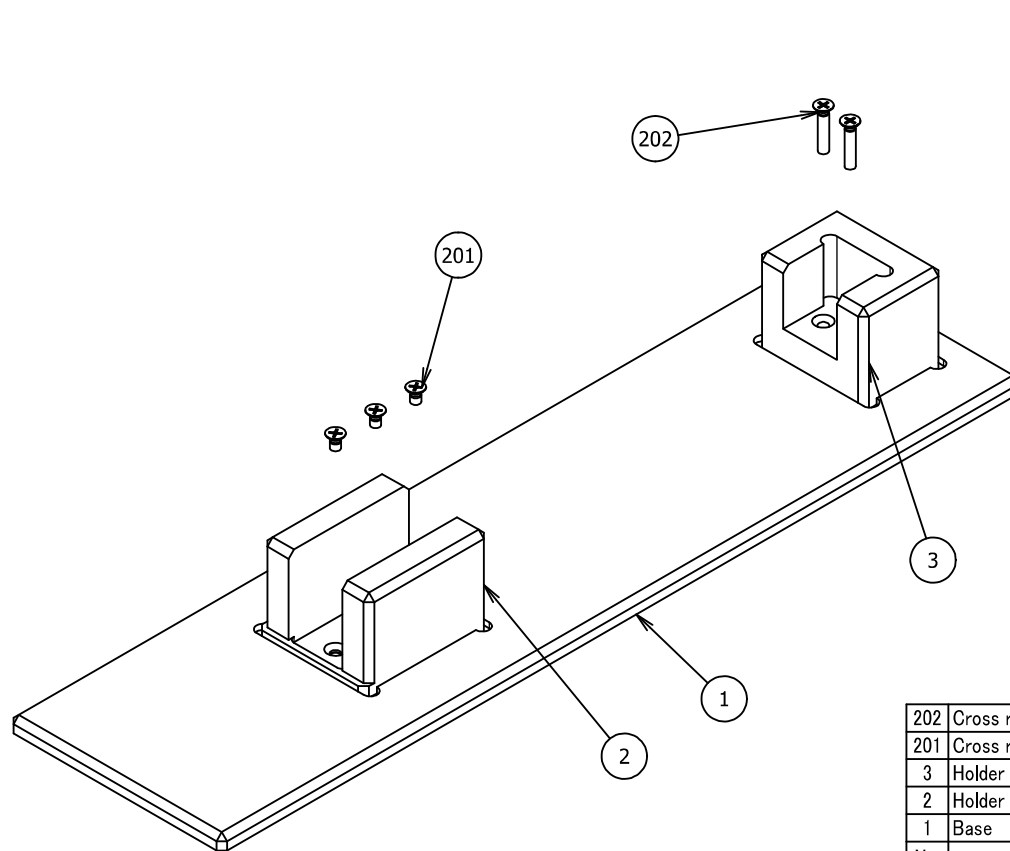
- バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
- 指示なき角部は糸面取りのこと。
Light-chamfering for all edges when not specified.
- RoHS適応の材料を使用すること。
Material must comply RoHS.
- 硬さ : HRC58以上。
Hardness : More than HRC58.
- フジクラ製作図面 : FMNK2-005C4
Fujikura's production drawing : FMNK2-005C4
- 検査時の寸法測定箇所は図示の ①～⑥ とする。
Check ①～⑥ before shipping.

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DETAIL A
(5 : 1)

| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL SUS440C | | | | CHECK | | TITLE MPO-KCR Crimp Block Lower | | | | | | | | | | |
|---|-------------------|---|-----------------|--------|--|----------|--|---|--|--|--------------|--|------------|--|----------------|--|----------------|--|
| | | | | | | | | | | | | | | | | | | |
| DIMENSION mm | DEVIATION mm | quenching and tempering | | | | | | DWG No. 5-DWT-1681-11 | | | | | | | | | | |
| 0.5 < , ≤ 3 | ± 0.2 | | | | | | | | | | | | | | | | | |
| 3 < , ≤ 6 | ± 0.5 | | | | | | | | | | | | | | | | | |
| 6 < , ≤ 1 | ± 1 | | | | | | | | | | | | | | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | DESIGN | | APPROVAL | | INITIAL | | | : 2022/12/27 | | UNIT mm | | SCALE 2 : 1 | | SHEET 1 / 1 | |
| | | | | | | | | | | | | | | | | | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | | | | | | | | | | | | | | | |
| ≤ 10 | ± 1° | ≤ 6 | ± 0.05 | | | | | | | | | | | | | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.1 | | | | | | | | | | | | | | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.15 | | | | | | | | | | | | | | | |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.2 | | | | | | | | | | | | | | | |
| 400 < , ≤ 1000 | ± 0.1° | 400 < , ≤ 1000 | ± 0.3 | | | | | | | | | | | | | | | |



| 202 | Cross recessed Countersunk Flat head Screw | M3x15 | | SUS | 2 | |
|--|--|--|--------------|-----------------|--------------|---------------------------------|
| 201 | Cross recessed Countersunk Flat head Screw | M3x5 | | SUS | 3 | |
| 3 | Holder R | PNJHW-0065-63-13 | | - | 1 | |
| 2 | Holder F | PNJHW-0065-63-12 | | - | 1 | |
| 1 | Base | PNJHW-0065-63-11 | | - | 1 | |
| No. | Item | Drawing No. | REV. | Material | Qty. | Remark |
| RADIUS & CHAMFER TOLERANCE (Unless otherwise stated) | | MATERIAL | | CHECK | | |
| DIMENSION | DEVIATION | - | | | | |
| mm | mm | | | | | |
| 0.5 < , ≤ 3 | ± 0.2 | | | | | |
| 3 < , ≤ 6 | ± 0.5 | | | | | |
| 6 < , | ± 1 | - | | | | |
| ANGLE TOLERANCE (Unless otherwise stated) | | SIZE TOLERANCE (Unless otherwise stated) | | TITLE | | |
| DIMENSION mm (Shorter side length) | DEVIATION deg. | DIMENSION mm | DEVIATION mm | Crimp tool base | | |
| ≤ 10 | ± 1° | ≤ 6 | ± 0.1 | | | |
| 10 < , ≤ 50 | ± 0.5° | 6 < , ≤ 30 | ± 0.2 | DWG No. | | |
| 50 < , ≤ 120 | ± 0.3° | 30 < , ≤ 120 | ± 0.3 | | | |
| 120 < , ≤ 400 | ± 0.15° | 120 < , ≤ 400 | ± 0.5 | 5-DWT-1681-12 | | |
| 400 < , | ± 0.1° | 400 < , ≤ 1000 | ± 0.8 | | | |
| | | | | DESIGN | APPROVAL | |
| | | | | | | |
| | | | | INITIAL | : 2022/12/07 | UNIT mm SCALE 1 : 5 SHEET 1 / 1 |

フジクラ製作図面 : FMNK1-003A4
Fujikura's production drawing : FMNK1-003A4