## FUJIKURA FIBER OPTICS VIETNAM LTD. TECHNICAL REPORT Form: 4-Pr-007-4-Fo-0006 Version: 02 Page: 1/2 4-Pr-007-4-Fo-0006/2

Record No (get by EIC program): 4-Pr-007-4-Fo-0006-9-RC-0026

Date: 9/11/2024

Report title: Checking the pull force for product apply pulling eye packing method (Q3-2023)

Prepared by: MyNTH

HWy-10820

Checked by: DucTNM

Reviewed by Technical Advisor (if any)

Approved by: DucTNM

I. Background:

Customer require FOV conducting reliability test for pulling eyes packing method quarterly.

--> This report is to record the result of pulling eye pull force checking in Q3-2023

II. Conclusion:

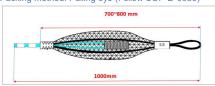
## Passed

III. Analysis (Yield ratio, Productivity, Cpk, Process Reliability, product's reliability...):

Prepare sample:

Prepare sample for testing is same with the below picture, total 3pcs

Packing method: Pulling eye (Follow SOP-D-0036)



## 2.Criteria:

Pull force at least 50lbf or 23kgf

(Follow instruction from customer)

IV. Appendix standardization (revised quality documentation):

Documented
the record on 20-Sep-24

Sample No.	Check the pull force	Result (kgf)	Judgement	Remark
1	TENSILON	48.79	Pass	DEMONSTRATION DATE OF THE PARTY
2	TENSILON	67.3	Pass	
3		64.61	Pass	Control of the contro

\*Note: Ngày thực tế thực hiện test: 25/11/2023

V. Others: NA

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		FUJIKURA FIBER OPTICS VIETN		
		TECHNICAL REPO	RT	
Form: 4-Pr-007-4				
FOIII. 4-F1-007-4	4-Pr-007-4-Fo-0006/2			
Record No (get by EIC program)	Date: 9/11/2024			
	Аре	endix 1: 4M record for 4-Pr-007-4-Fo-0	0006-9-RC-0025	
Item	Man	Machine	Material lot	Document
ulling eyes packing	45995			
	40990	Heat machine: N19MPM1181		Follow: SOP-D-0036-07
ull test	10820	Pull test machine: F07MPM0463		Follow: SOP-D-0036-07  Follow customer requirement ≤50lbs (23kgf) is OK
			NA (Utilized the Reject product for reliability test)	Follow customer requirement
TB0331			product for reliability test) NA (Utilized the Reject product for reliability test)	Follow customer requirement
TB0331 TB0550			product for reliability test)  NA (Utilized the Reject product for reliability test)  NA (Utilized the Reject product for reliability test)	Follow customer requirement
TB0331 TB0550 TB0619			product for reliability test)  NA (Utilized the Reject product for reliability test)  NA (Utilized the Reject	Follow customer requirement
TB0331 TB0550 TB0619 LP0029 TB0438			product for reliability test) NA (Utilized the Reject product for reliability test) NA (Utilized the Reject product for reliability test) NA (Utilized the Reject product for reliability test)	Follow customer requirement

Lịch sử thay đối/Revision history PRE2 controlled						
Date	Person	Ver	Description		Reason	Requester
			Old content	New content		
14-Jun-22	Trung 10089	1	Old form: 4-Pr-007-4- FO-002	New form: 4-Pr-007-4-FO-0006	Standardize number with 4 digits as 0-PR- 001	MNF. Division manager_Mr Kien
			Product Trial Run Request	Form's name: 'Trial Run Request		
				Remove QC section	Correct as FOV organization	]
11-Aug-22	Ban NT	2	FO-0005 Technical report Form: 4-Pr-007-4- FO-0006 Trial run	Form: 4-Pr-007-4-FO-0006 Technical report		MNF. Division manager_Mr Kien