

Working direction				1/ 1														
Document number		SASHIJI-124X18-1		Distribution		Confirmation of received												
Date of issue		18 / Oct / 2024																
Term of validity		During the periods noted below		FOV: Mr. Shida														
Technical department, Group 2nd																		
Approve		Check		Prepare		SG 品証: 百津部長、塚田 G 長												
<div>技術部 '24.10.18 石塚</div>		<div>製技G '24.10.18 白井</div>		<div>製造技術 '24.10.18 田中(祐)</div>		資材: 平野部長、坪井担当												
K. ISHIZUKA		A. SHIRAI		Y. TANAKA		製造: 石川 G 長												
Issue	<input checked="" type="checkbox"/> New		Title : Sample of Siloxane analysis															
	<input type="checkbox"/> Revised																	
Scope																		
Table.1 Sample of Siloxane analysis																		
No.	Item code *	Product name	FJK spec number	SG item code/ specification No.	Quantity													
1	CCP12519	FR-GC 50/125 1002-2XSF with sumitube	-	A3016	2pc													
*: Reference only																		
1. Introduction																		
This working direction instructs sample manufacturing for Siloxane analysis.																		
2. Contents																		
To FOV:																		
Pls manufacture the sample refer to Table.1 and Fig.1 and following BOM list.																		
Before assembly take an annealing of cable, the manufacturing method is same to CCP12519 but without the connector.																		
Materials should be stock in FOV.																		
<div><div>Duplex Termination Cable FR-MM50C-2XSF</div><div><div>90<sup>+5</sup><sub>0</sub></div><div>65<sup>+5</sup><sub>0</sub></div><div>40<sup>+5</sup><sub>0</sub></div><div>250~300</div><div>1.1m<sup>+10%</sup><sub>0</sub></div><div>90<sup>+5</sup><sub>0</sub></div><div>65<sup>+5</sup><sub>0</sub></div><div>40<sup>+5</sup><sub>0</sub></div><div>250~300</div><div>Sumitube(3rd coating) F3 (Z) White 5 x 0.15</div><div>Sumitube(2nd coating) F3 (Z) White 5 x 0.15</div><div>Sumitube(1st coating) F3 (Z) White 3 x 0.15</div></div></div> <div>Fig.1</div> <div>BOM :</div> <table><tr><td>Item code</td><td>Description</td><td>Q'ty</td></tr><tr><td>OFB1180</td><td>FR-GC 50/125 1002-2XSF(15010700) JAT-10691C</td><td>1.1m+1.0%/-0</td></tr><tr><td>PTB0678</td><td>SUMITUBE F3(Z) White (15206100) 3.0x0.15</td><td>0.6m</td></tr><tr><td>PTB0679</td><td>SUMITUBE F3(Z)White (15206102) 5.0x0.15</td><td>0.33m</td></tr></table>							Item code	Description	Q'ty	OFB1180	FR-GC 50/125 1002-2XSF(15010700) JAT-10691C	1.1m+1.0%/-0	PTB0678	SUMITUBE F3(Z) White (15206100) 3.0x0.15	0.6m	PTB0679	SUMITUBE F3(Z)White (15206102) 5.0x0.15	0.33m
Item code	Description	Q'ty																
OFB1180	FR-GC 50/125 1002-2XSF(15010700) JAT-10691C	1.1m+1.0%/-0																
PTB0678	SUMITUBE F3(Z) White (15206100) 3.0x0.15	0.6m																
PTB0679	SUMITUBE F3(Z)White (15206102) 5.0x0.15	0.33m																

SG-ENG : [yuwa.tanaka@jp.fujikura.com](mailto:yuwa.tanaka@jp.fujikura.com) (Main charge)

Due date : 22-Oct

To SG-PLN

According to Table.1, pls issue PO for FOV.

3. Term of validity

Until a manufacture has been finished.

**SUZUKI GIKEN Co., Ltd.**

