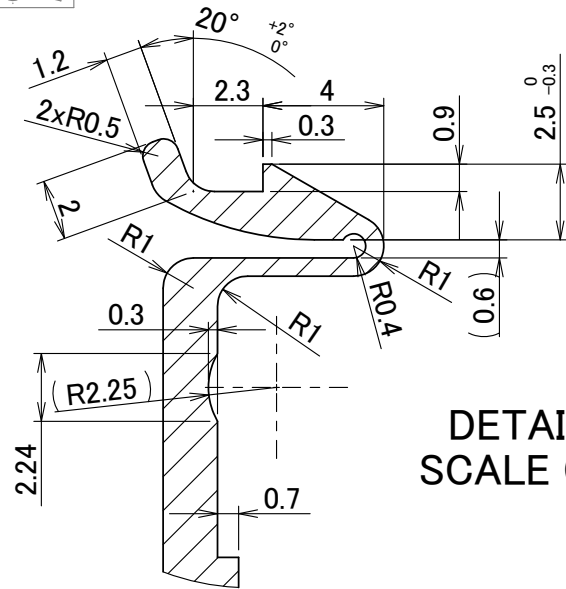
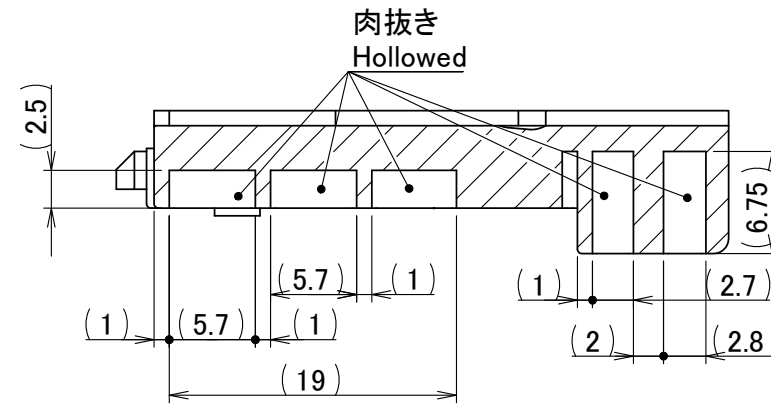
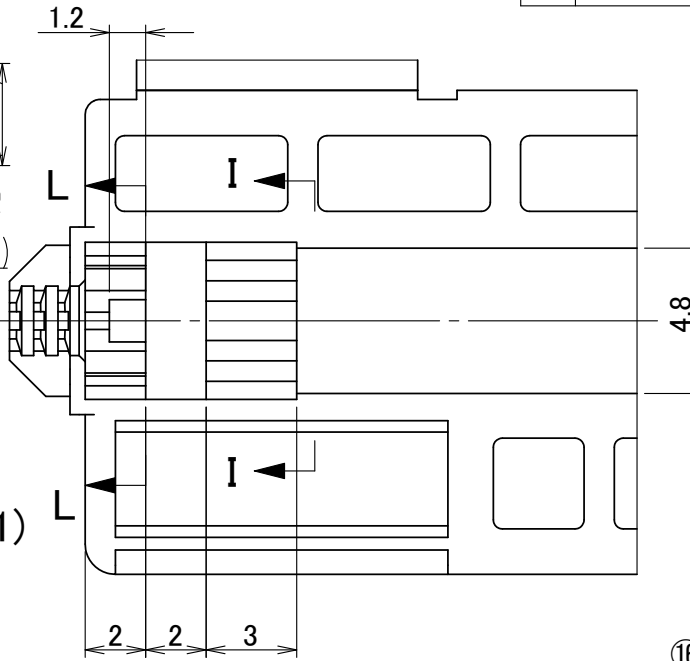
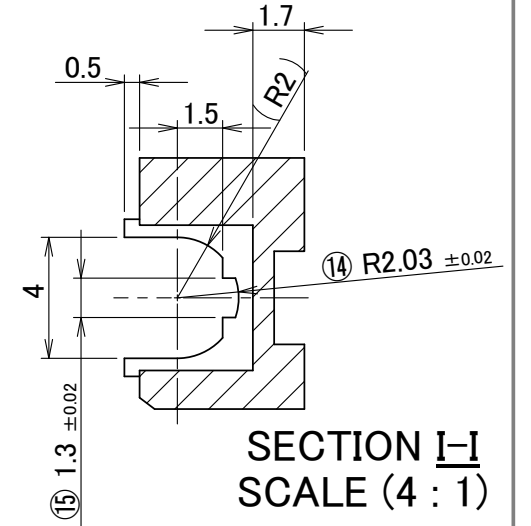
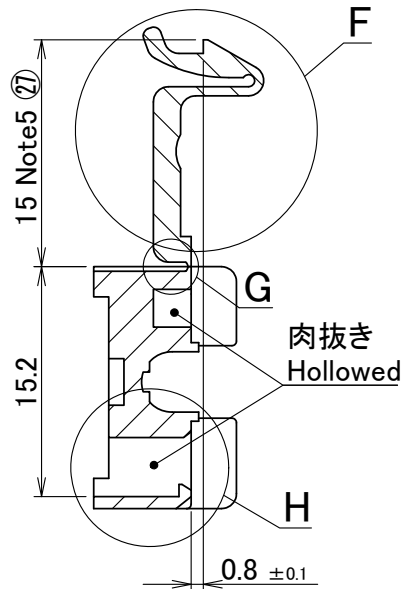


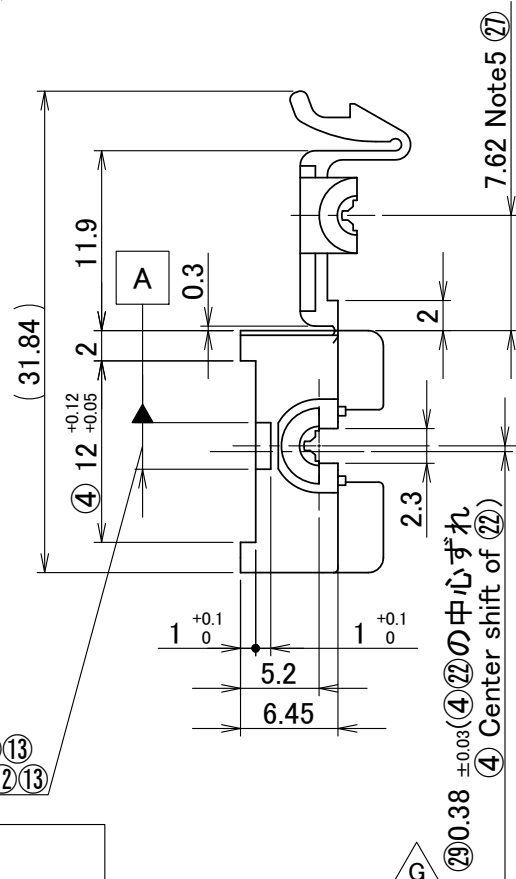
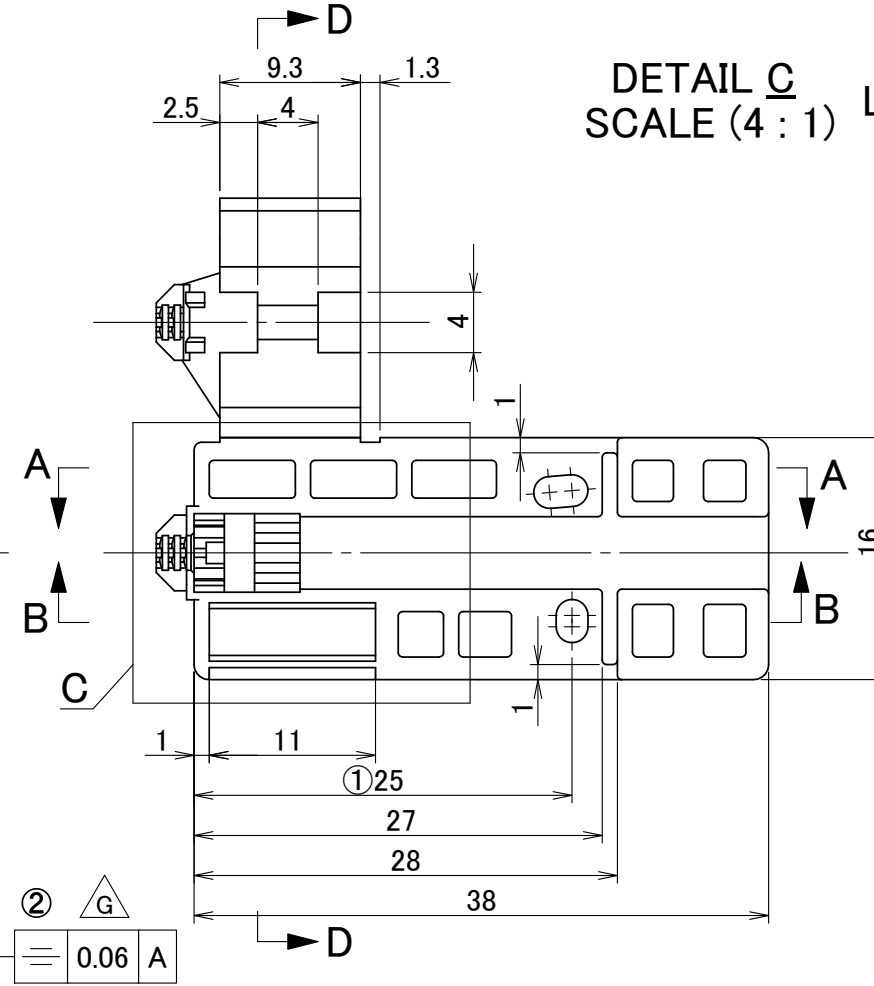
REV	DATE	DESCRIPTION
G	2024/02/28	形状変更, 注記変更 Change shape, Change notes

DETAIL F
SCALE (4 : 1)

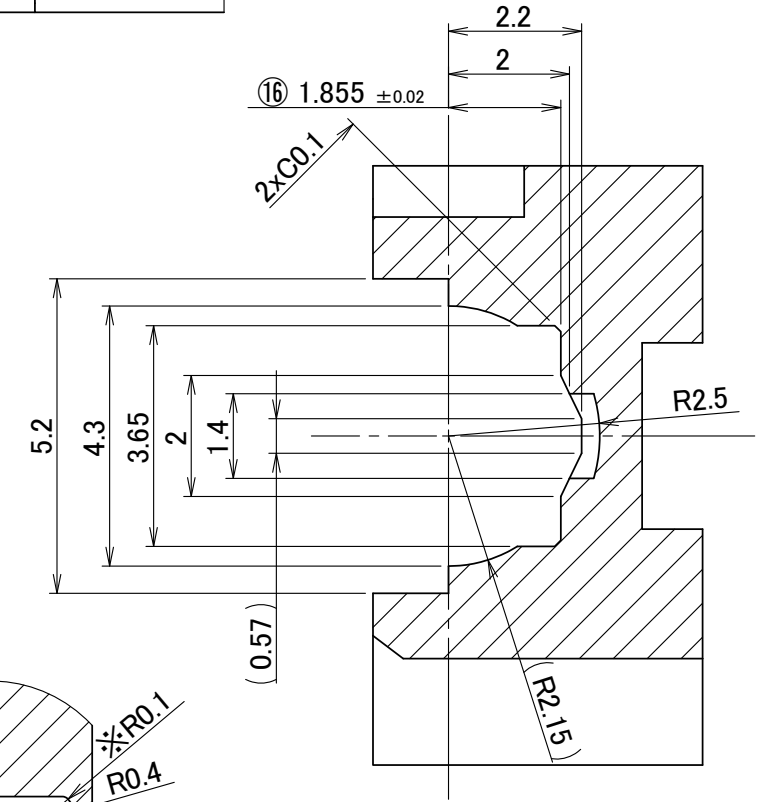
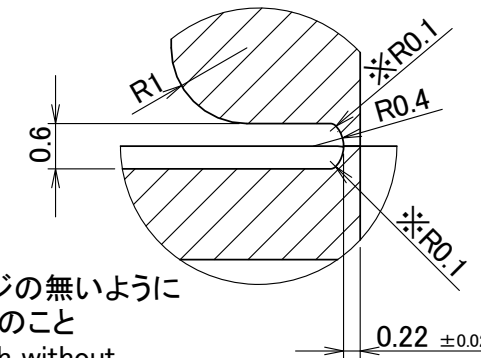
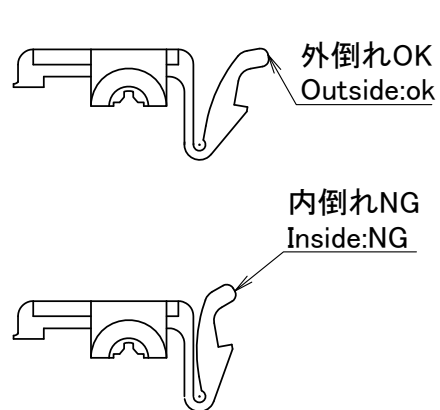
SECTION A-A

DETAIL C
SCALE (4 : 1)SECTION I-I
SCALE (4 : 1)

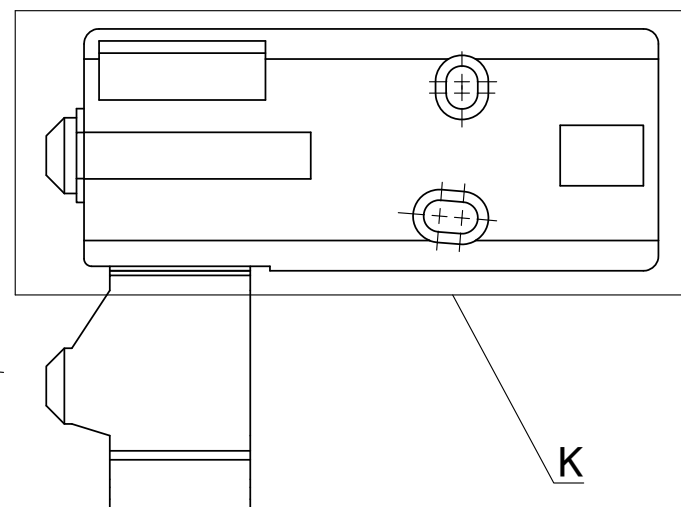
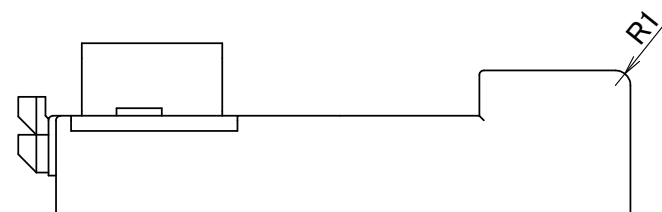
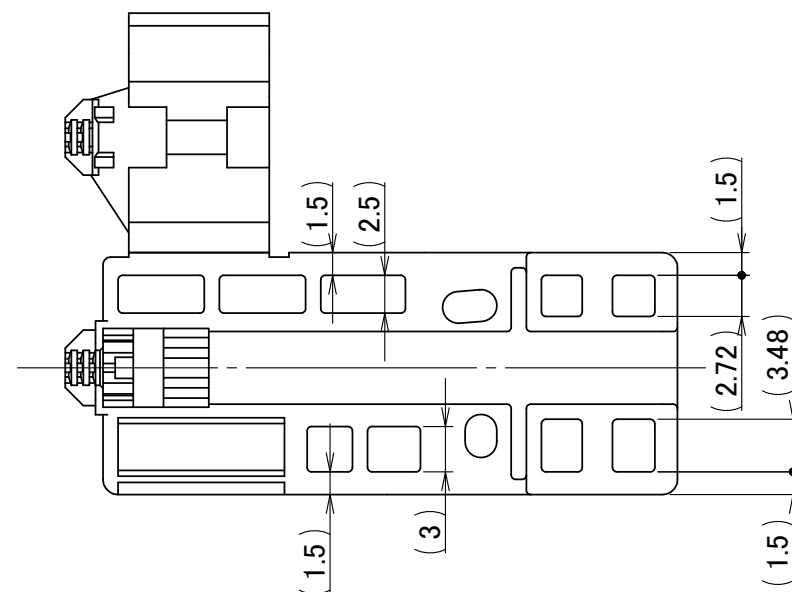
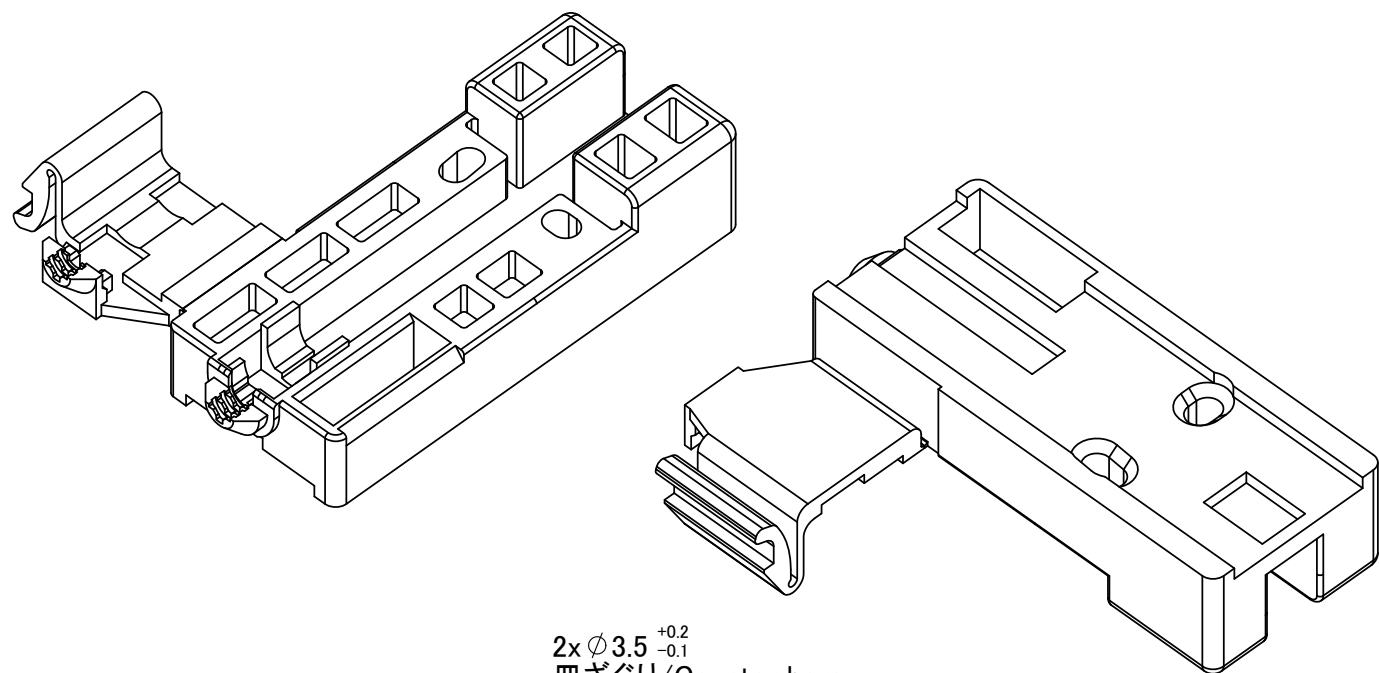
SECTION D-D

3.08 +0.04/-0.01 測定箇所 12 13
Measurement point 12 13DETAIL H
SCALE (4 : 1)

SECTION B-B

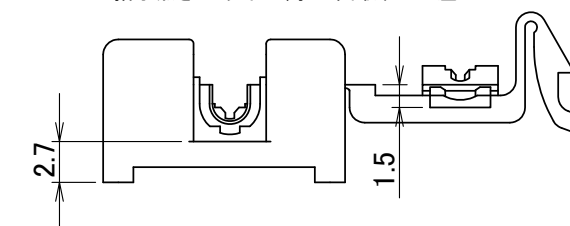
SECTION L-L
SCALE (8 : 1)DETAIL G
SCALE (10 : 1)COVER ヒンジ部内倒れ規定
Judgment of hinge deformation

RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL SEE NOTE 6 SURFACE TREATMENT ---	DRAWING	CHECK	TITLE					
DIMENSION mm	DEVIATION deg.		N.Yoshida	<div>光機開 '24.02.29 松田</div>	Connector Holder (5th SCY/LCY)					
0.5< , ≤3	±0.2			DWG No.						
3< , ≤6	±0.5			A5TH3-014G3						
6< ,	±1.0									
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL					
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm	<div>光機開 '24.02.29 西口</div>	<div>光機開 '24.02.29 佐々木</div>	INITIAL	DATE : 2021/02/22	UNIT mm	SCALE 2:1	SHEET 1/3
≤ 10	±1°	≤ 6	±0.05			DRAWING:	N.Yoshida			
10< , ≤50	±0.5°	6< , ≤30	±0.1			Fujikura Ltd.				
50< , ≤120	±0.3°	30< , ≤120	±0.15							
120< , ≤400	±0.15°	120< , ≤400	±0.2							
400< ,	±0.1°	400< , ≤1200	±0.3							



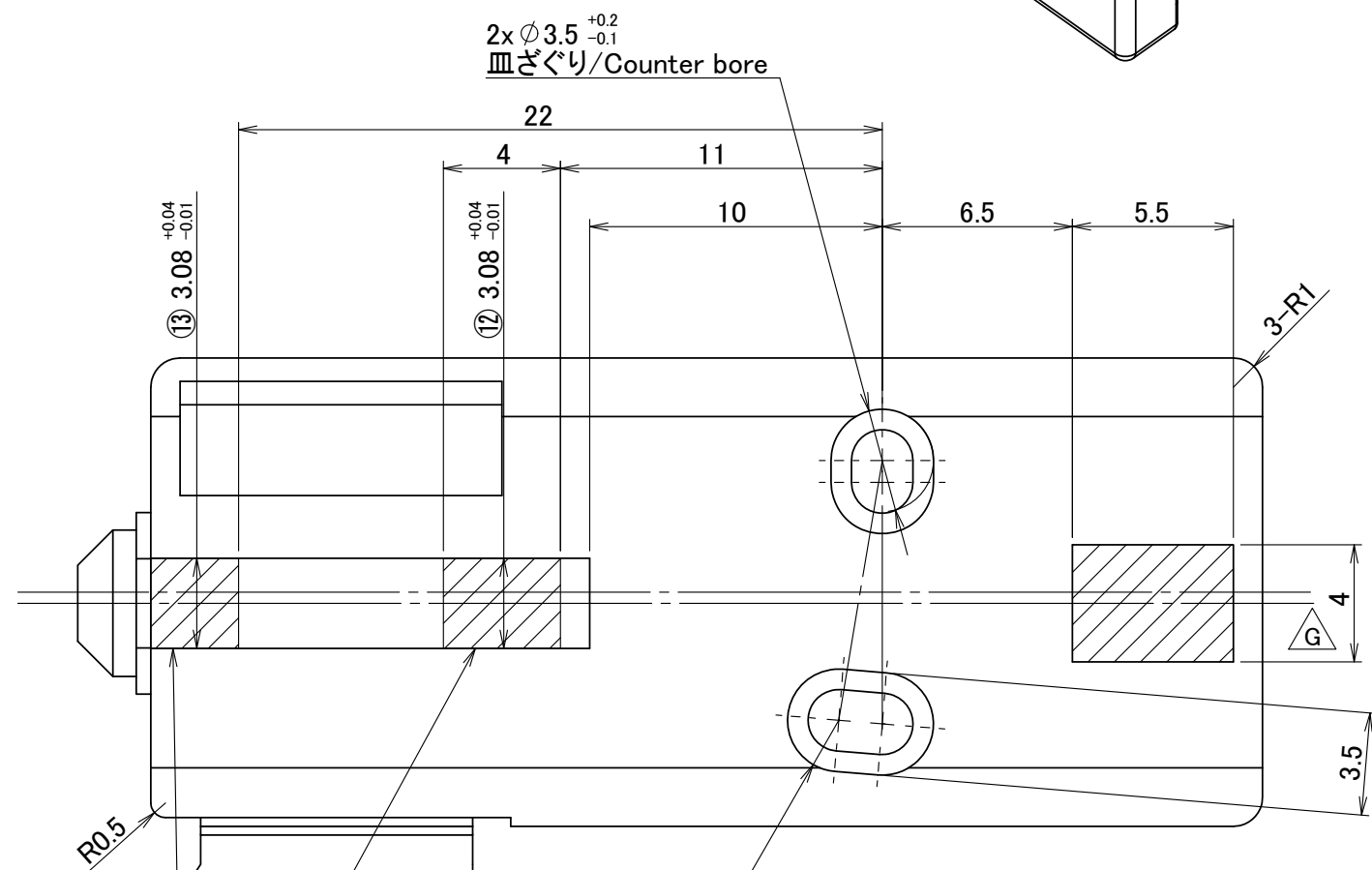
注

1. バリ、反り、変形の無きこと。抜きテーパは公差内であること
2. 指示なきイジェクタピン、逃げ、ゲート位置、PL、CAV番号、駒の割り方はレイアウト図(500635)を参照とする
4. 寸法測定箇所①～②⑤～③①③⑤～①②⑤無し)
5. 機能検査②⑥⑦⑧
- ②⑥4℃以下の低温層にフェールールユニット A5TH1-001*4、A5TH1-007*4、A5TH1-010*3、A5TH1-016*3をセットした状態で30分以上保管し、取出し後10秒以内に蓋の開閉(180°)を5回繰り返しても、ヒンジの破損が無いこと、⑦ヒンジにウエルドが無いこと。
- ⑧フェールールユニットA5TH1-001*4、A5TH1-007*4、A5TH1-010*3、A5TH1-016*3をセットした状態で蓋が開閉ができること
6. 材料:POM TD10 色:黒(Pantone 426C)
リサイクル材は、承認のうえ使用可とする。
7. 検査については、プラスチック成形品検査規格(JDAA-11-06-0010)とする
8. RoHS、REACH、IEC62474に加えて、PNJAA-0068-25-01の最新版を参照すること
11. 記入なき寸法は3D又は2Dデータ参照のこと
12. 指示無きRはR0.3のこと
13. () 寸法は測定しないこと
14. 指示無き0.5以下の角Rと面取りの公差は“±0.1”



Notes

1. No burr, warping or deformation. Draft taper to be within tolerances.
2. Refer to the Layout Drawings(500635) about position of EP,Groove, gate position,parting line(PL),CAV number position.
4. Dimension measurement points ①~②⑤,②③~③①(③⑤~①①②⑤)none)
5. Function tests ②⑤⑦②⑧
- ②⑤Set ferrule assembly A5TH1-001*4、A5TH1-007*4、A5TH1-010*3、A5TH1-016*3 onto Holder, place in <4° C for >30 mins, within 10 s of removal, open and close the lid 5 cycles.
- ②⑦The hinge should NOT be broken.
- ②⑧The lid can be opened and closed while the ferrule unit A5TH1-001*4、A5TH1-007*4、A5TH1-010*3、A5TH1-016*3 is set.
6. Material: POM TD10 Color: Black(Pantone 426C)
Recycle resin can be used with approval.
7. The inspection should be compatible with JDAA-1106-0010.
8. Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.
11. Unspecified dimensions should follow the 3D or 2D data.
12. Unspecified R are R0.3
13. Bracketed () dimensions do not need to be measured
- 14.Radius & Chamfer of 0.5 or less without instruction is tolerance "±0.1"



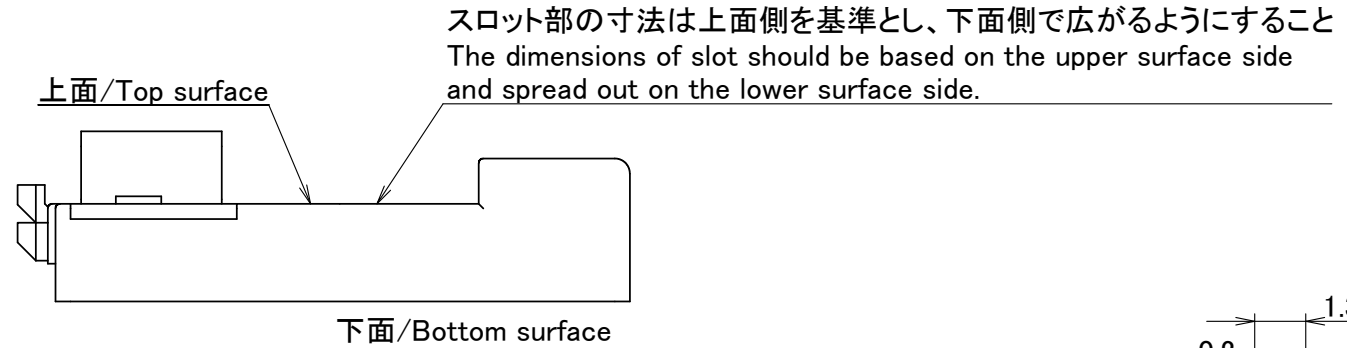
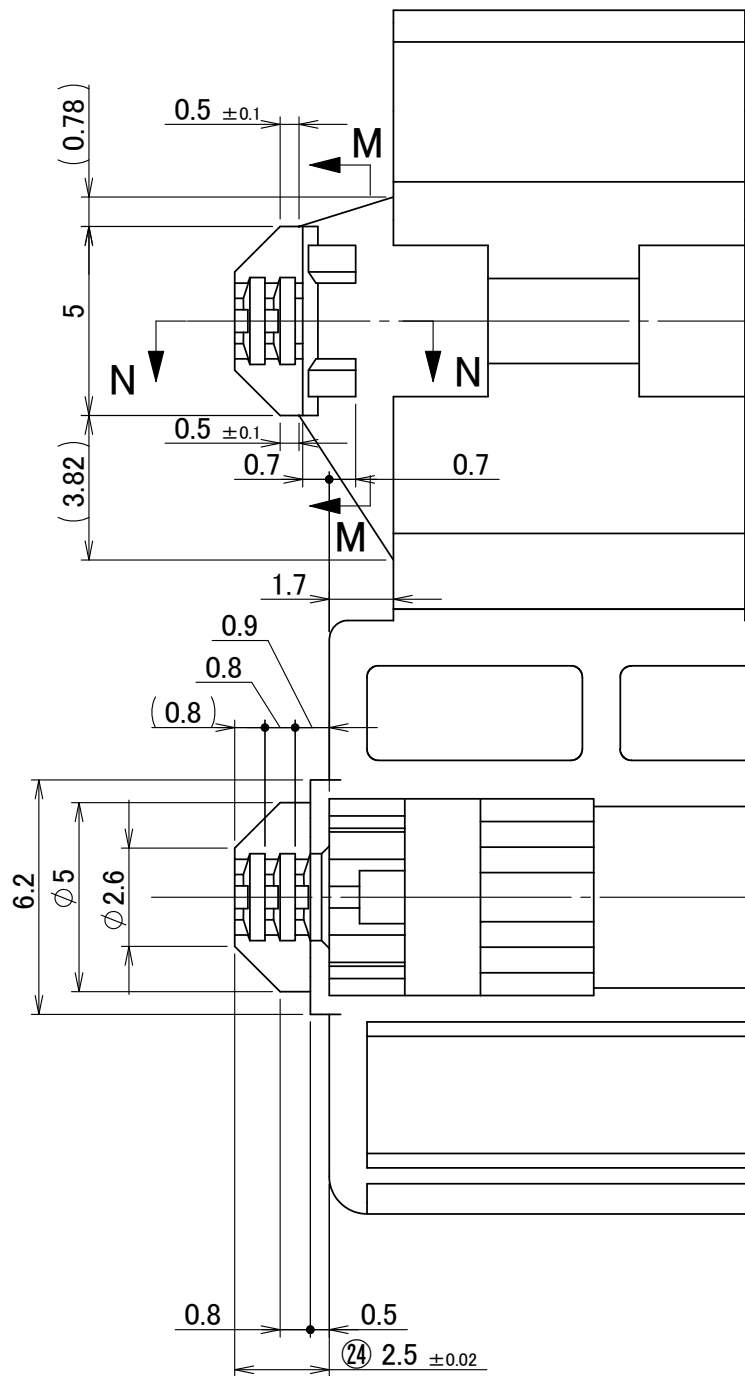
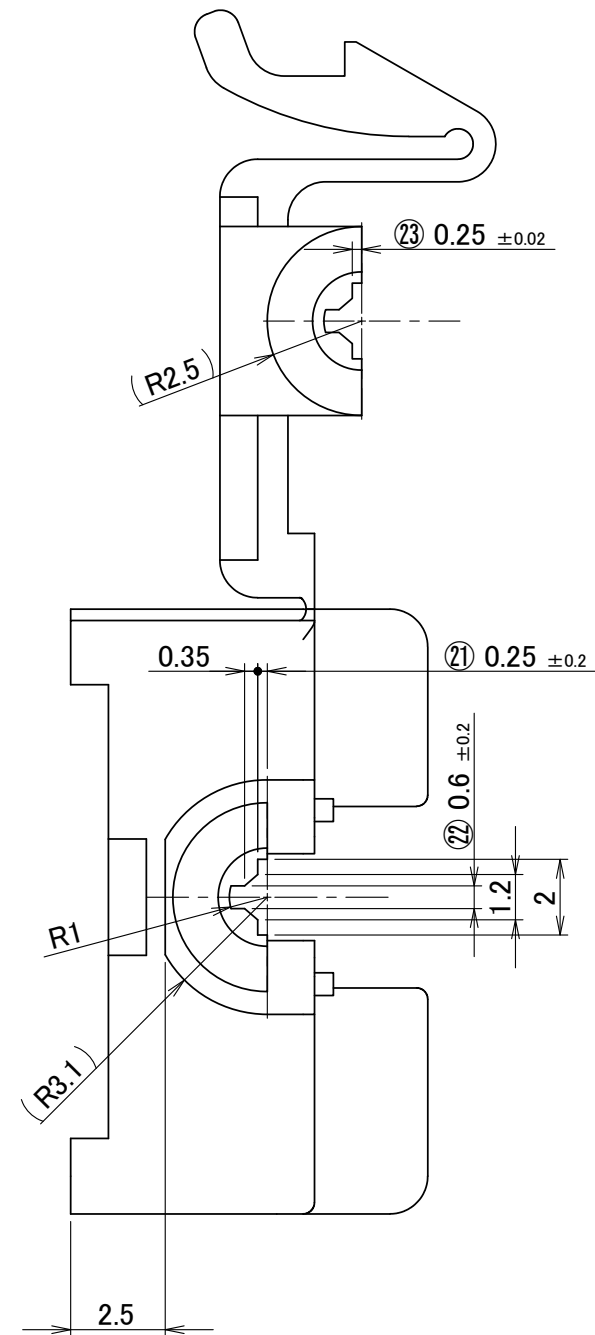
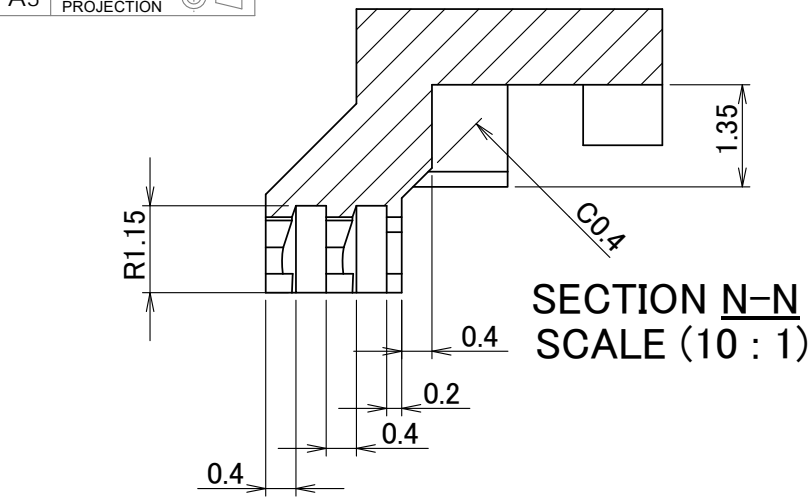
2xR1.75
ざぐり角45° /angle of
counter bore 45°

この2箇所の範囲において、溝の幅が抜きテーパーを含め公差内に入ること
/Keep dimension within tolerance of these 2 positions

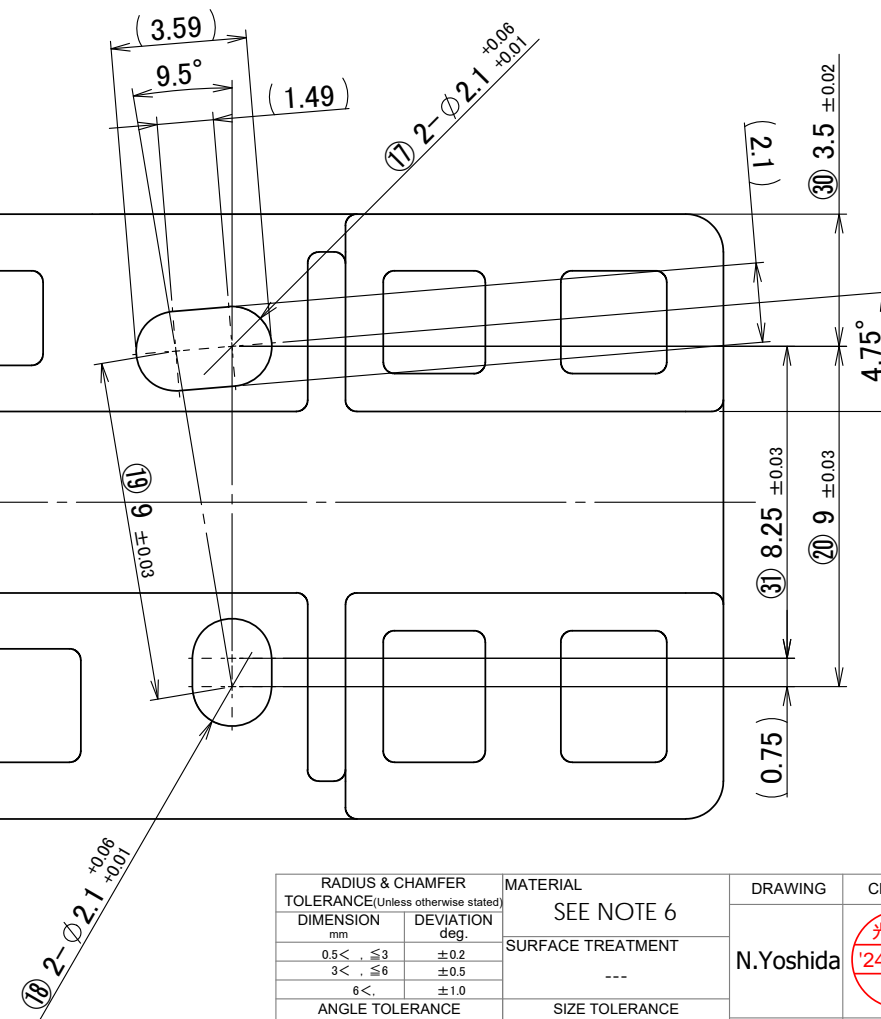
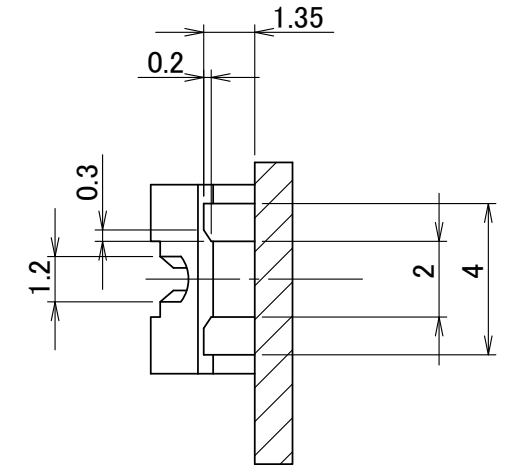
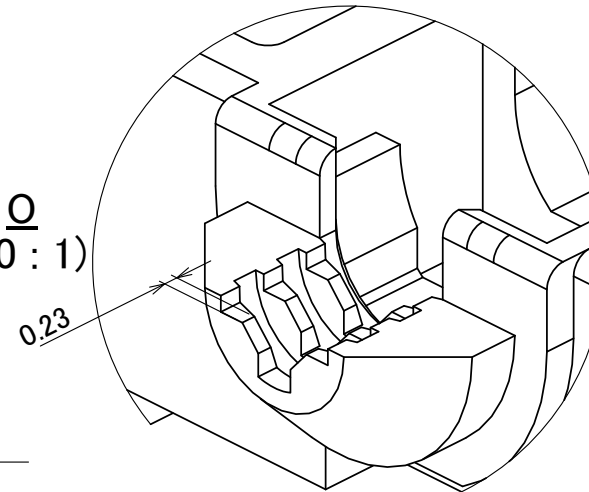
DETAIL K
SCALE (4 : 1)

RADIUS & CHAMFER		MATERIAL		DRAWING	CHECK	TITLE			
TOLERANCE(Unless otherwise stated)		SEE NOTE 6		N.Yoshida	<div>光機開 '24.02.29 松田</div>	Connector Holder (5th SCY/LCY)			
DIMENSION	DEVIATION	SURFACE TREATMENT				DWG No.			
mm	deg.	---				A5TH3-014G3			
0.5< , ≤3	±0.2			DESIGN	APPROVAL	<div>INITIALDATE : 2021/02/22UNITSCALE SHEETDRAWING: N.Yoshidamm2:12/3</div>			
3< , ≤6	±0.5			<div>光機開 '24.02.29 西口</div>	<div>光機開 '24.02.29 佐々木</div>				
6< , ±10									
ANGLE TOLERANCE		SIZE TOLERANCE							
(Unless otherwise stated)		(Unless otherwise stated)							
DIMENSION mm	DEVIATION deg.	DIMENSION mm	DEVIATION mm						
(Shorter side length)									
≤ 10	±1°	≤ 6	±0.05						
10 < , ≤ 50	±0.5°	6 < , ≤ 30	±0.1						
50 < , ≤ 120	±0.3°	30 < , ≤ 120	±0.15						
120 < , ≤ 400	±0.15°	120 < , ≤ 400	±0.2						
400 <	±0.1°	400 < , ≤ 1200	±0.3						

Fujikura Ltd.



DETAIL Q
SCALE (10 : 1)



RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)		MATERIAL SEE NOTE 6		DRAWING	CHECK	TITLE								
DIMENSION mm	DEVIATION deg.	SURFACE TREATMENT ---		N.Yoshida	<div>光機開 '24.02.29 松田</div>	Connector Holder (5th SCY/LCY)								
0.5< , ≤3	±0.2	DWG No.												
3< , ≤6	±0.5	A5TH3-014G3												
6< ,	±1.0			DESIGN	光機開 '24.02.29 西口									
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)				APPROVAL								
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm											
≤ 10	±1°	≤ 6	±0.05											
10< , ≤50	±0.5°	6< , ≤30	±0.1											
50< , ≤120	±0.3°	30< , ≤120	±0.15											
120< , ≤400	±0.15°	120< , ≤400	±0.2											
400< ,	±0.1°	400< , ≤1200	±0.3											
						INITIAL	DATE : 2021/02/22	UNIT mm	SCALE 2:1	SHEET 3/3				
						DRAWING: N.Yoshida				Fujikura Ltd.				