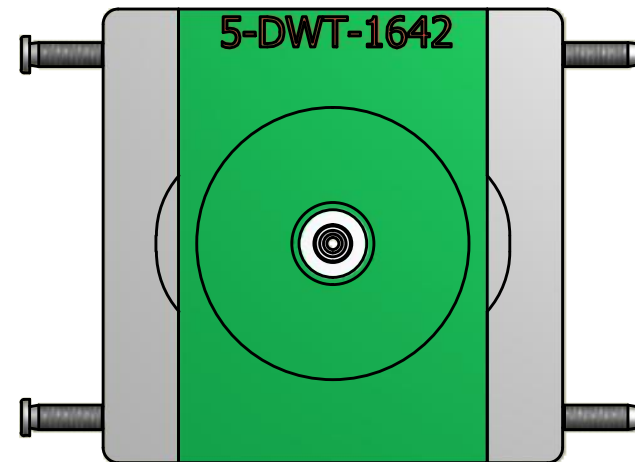
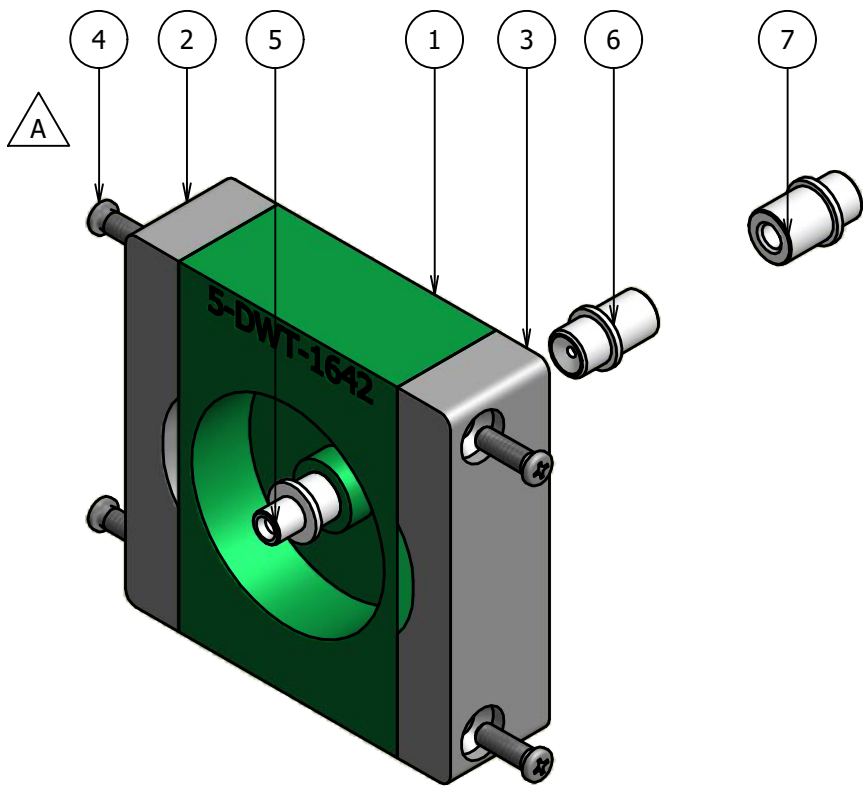


REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	2		Design new jig	TrongNB	Establish
A	3	- Item 1 : Have Magnet - Item 4: Screw M2x8	- Item 1: Remove Magnet - Item 4: Screw M1.6x5	ThinhLT	- Change components and dimensions jig
	4		-Version 2	ThinhLT	5-DWT-1642-01 -> wrong version



1	Slide Adapter Base for Single Connector	5-DWT-1642-01	A6061 (A5052)	1
2	Right Slider for Slide Adapter	5-DWT-1640-03	POM Black	1
3	Left Slider for Slide Adapter	5-DWT-1640-02	POM Black	1
4	Screw M1.6	PACK-MIB1,6-6 (Misumi) Asset code: NCRE0214	Steel	4
5	Part_Loss Sleeve 1.25	5-DWS-0142	SUS304	1
6	Part_Loss Sleeve 2.5	5-DWS-0143	SUS304	1
7	Part_Loss Sleeve 1.8	5-DWS-0144	SUS304	1
No.	Part name/ Description	Model/ Part No.	Material	Quantity

**\*Note:**

- Refer 3D drawing to dimensions not mentioned.
- No shape edges, no burr

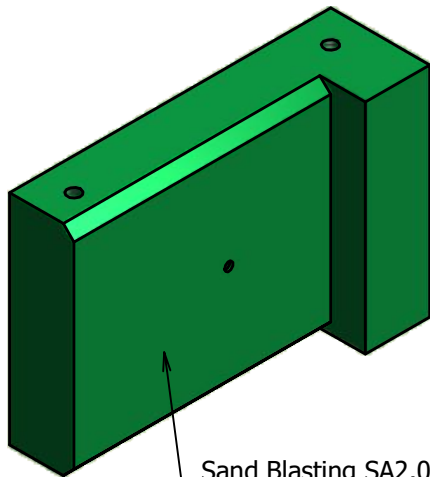
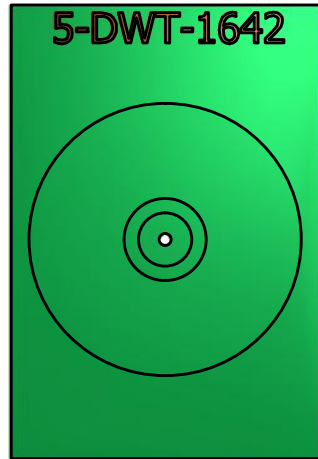
Option 1	Use item 5 apply for all kind bares ferrule diameter 1.25mm
Option 2	Use item 6 apply for all kind bares ferrule diameter 2.5mm
Option 3	Use item 7 apply for all kind bares ferrule diameter 1.8mm

FUJIKURA FIBER OPTICS VIETNAM			
Drawing number:		5-DWT-1642-00	Scale 1:1
Drawing name:		Jig_Loss Slide Adapter for Single Connector	

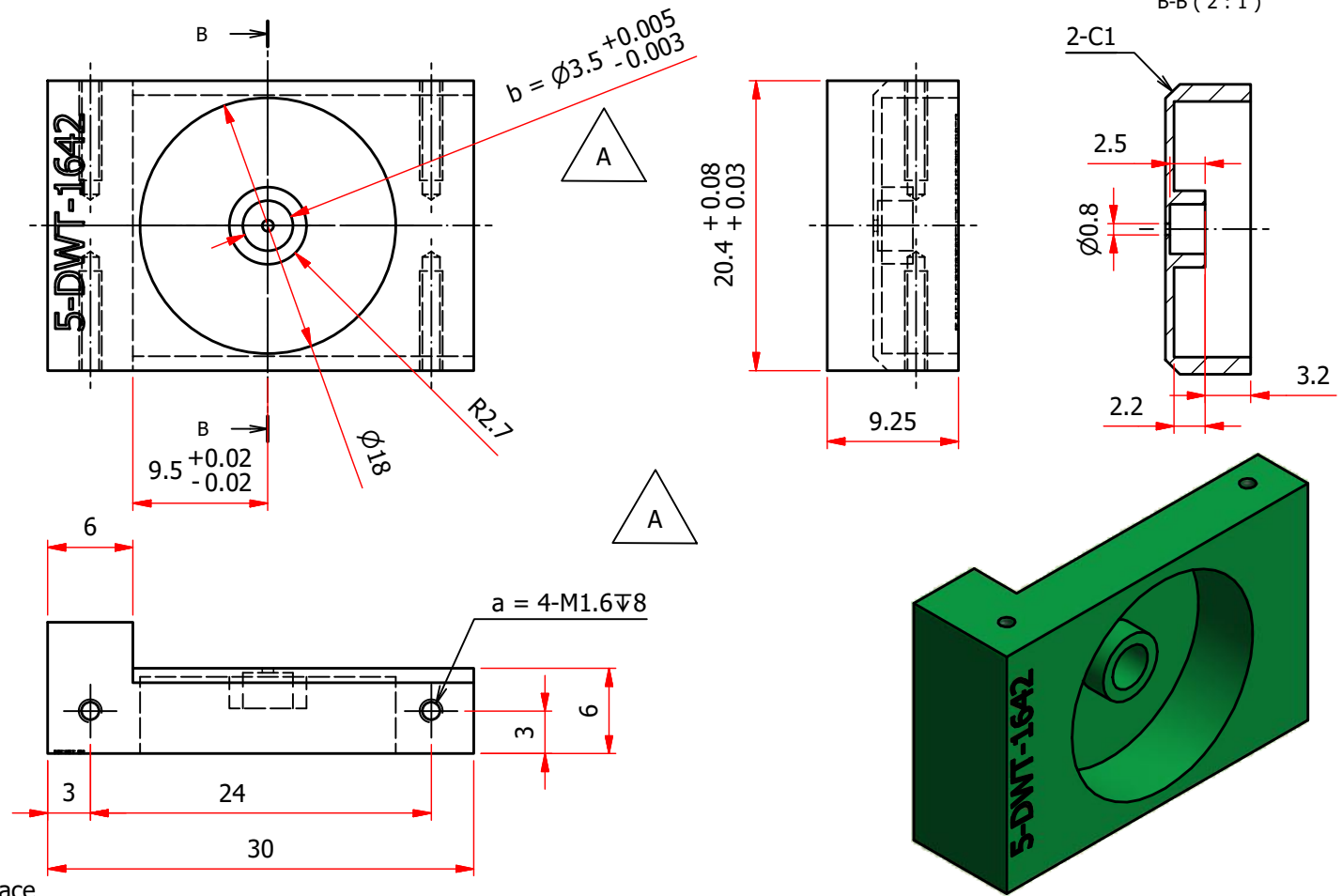
Rz2.5

# REVISION HISTORY

ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	TrongNB	Establish
A	2	1. a = M2 2. b = Ø3.5(+0.02/-0.00) 3. Material: A6061	1. a = M1.6 2. b = Ø3.5(+0.005/-0.003) 3. Material: A6061/A5052	ThinhLT	1. Revise dimension 2. Change tolerance 3. Add more material



Sand Blasting SA2.0 inside face  
Sand size: d=2mm



## \*Note:

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Print the letters as drawing

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A6061/A5052	Scale	2:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-1642-01			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Slide Adapter Base for Single Connector			
		120<,≤400	±0°10'	120<,≤400	±0.2				