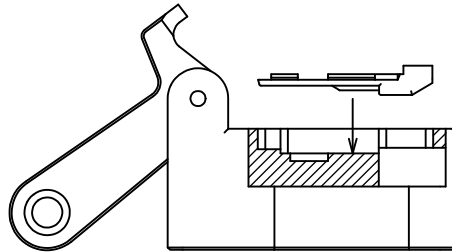


使用方法 / How to use

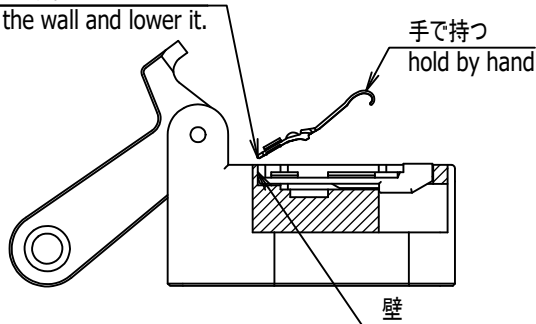
1. A部品を絵の向きに入れる。(②は倒しておく。)
/ Put the A part in the direction of the picture. (② is knocked down.)



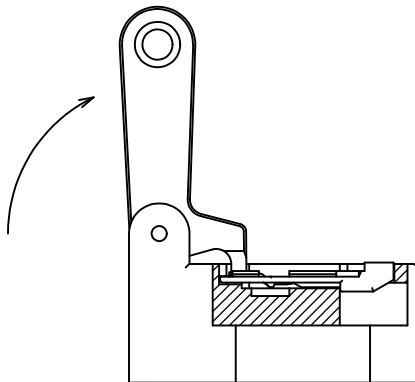
2. B部品の丸まった部分を持ち、反対側を溝に押し付けて入れる。
/ Hold the rounded part of part B and push the other side into the groove.

先端を壁に当てながら下す。

Put the tip against the wall and lower it.



3. 「2.」の状態で②レバーを立てて(回転させて)B部品を押し込む。
/ In the state of "2.", raise the ② lever (rotate it) and push in the B part.



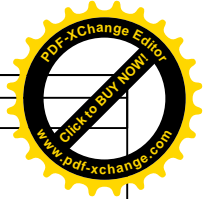
ピンは圧入/Pin is press-fit

B 部品イメージ / Image of B parts

A 部品イメージ / Image of A parts

Drawing No. の FYNH2-~は3桁数字以降(版数&図面サイズ)を省略しています。

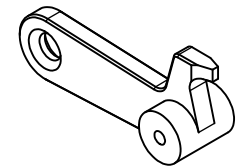
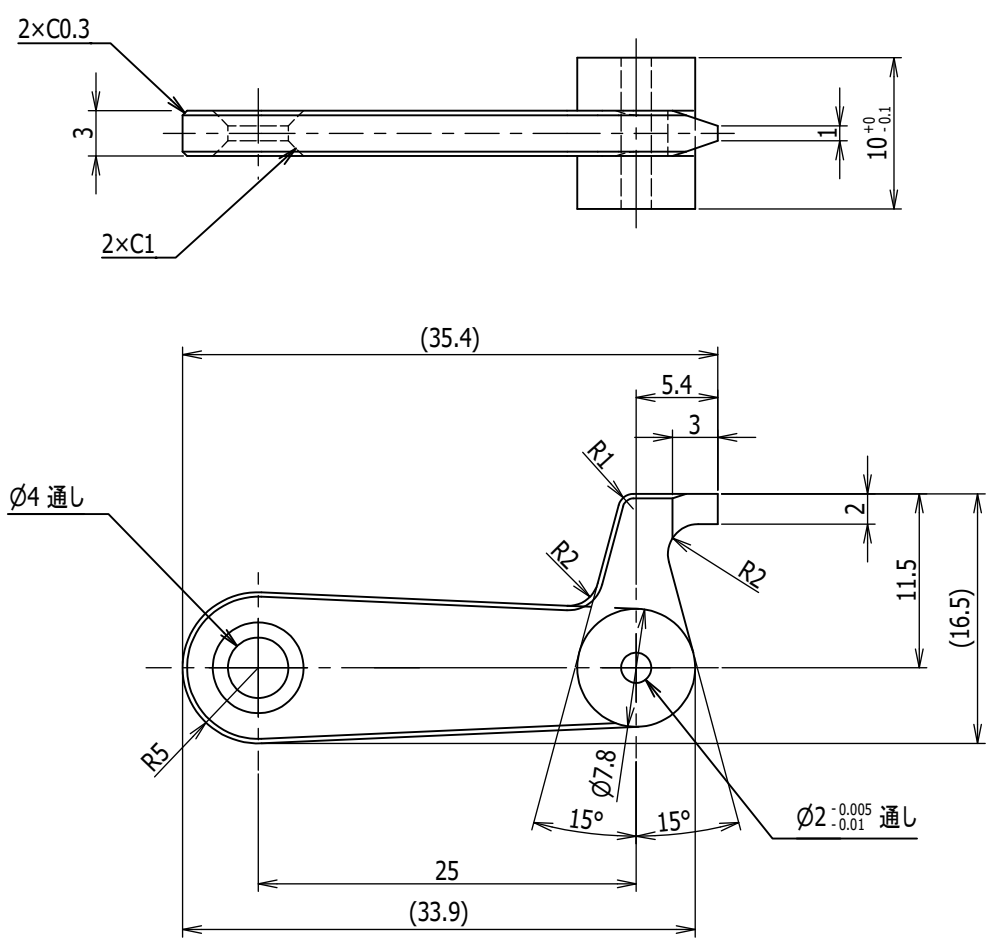
△ △ △	101	Super shaft	2020-h7		-	1	kSSC (MISUMI)	
	2	Assembly jig push lever	FYNH2-027	B	-	1		
	1	Assembly jig base	FYNH2-026	D	-	1		
No.		Item	Drawing No.	REV.	Material	Qty.	Remark	
RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL	DRAWING	CHECK	TITLE MMC Latch part assembly jig			
DIMENSION mm	DEVIATION mm	—	kuboki					
0.5 < , ≤ 3	± 0.2	SURFACE TREATMENT —						
3 < , ≤ 6	± 0.5							
6 < ,	± 1				DWG No. 5-DWT-1679			
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL	INITIAL DATE : 2023/06/07 DRAWING : kuboki		
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm					
≤ 10	± 1°	≤ 6	± 0.05					
10 < , ≤ 50	± 0.5°	6 < , ≤ 30	± 0.1					
50 < , ≤ 120	± 0.3°	30 < , ≤ 120	± 0.15					
120 < , ≤ 400	± 0.15°	120 < , ≤ 400	± 0.2					
400 < ,	± 0.1°	400 < , ≤ 1000	± 0.3			UNIT mm	SCALE NONE	SHEET 1 / 1



TH PR ANGLE SECTION

REV.	DATE	DESCRIPTION
B	2023/12/05	Change color

Ra 3.2



注記/ Note

- バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
- RoHS適応の材料を使用すること。
Material must comply RoHS.
- 記入なき寸法は3Dデータ参照のこと。
Unspecified dimensions should be follow the 3D data.
- 指示なき角部隅部はC0.1～C0.3。
Corner part without instructions is C0.1～C0.3.

RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL		DRAWING	CHECK	TITLE					
DIMENSION mm	DEVIATION mm	<div><div></div><div></div><div></div></div> <div>POM (White)</div>	SURFACE TREATMENT —	kuboki		Assembly jig push lever					
0.5 < , ≤ 3	± 0.2					DWG No.					
3 < , ≤ 6	± 0.5					5-DWT-1679-02					
6 < ,	± 1			DESIGN	APPROVAL						
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)				INITIAL	DATE	: 2023/06/07	UNIT	SCALE	SHEET
DIMENSION mm (Shorter side length)	DEVIATION deg	DIMENSION mm	DEVIATION mm								
≤ 10	± 1°	≤ 6	± 0.05				mm	2 : 1	1 / 1		
10 < , ≤ 50	± 0.5°	6 < , ≤ 30	± 0.1								
50 < , ≤ 120	± 0.3°	30 < , ≤ 120	± 0.15								
120 < , ≤ 400	± 0.15°	120 < , ≤ 400	± 0.2								
400 < ,	± 0.1°	400 < , ≤ 1000	± 0.3								