
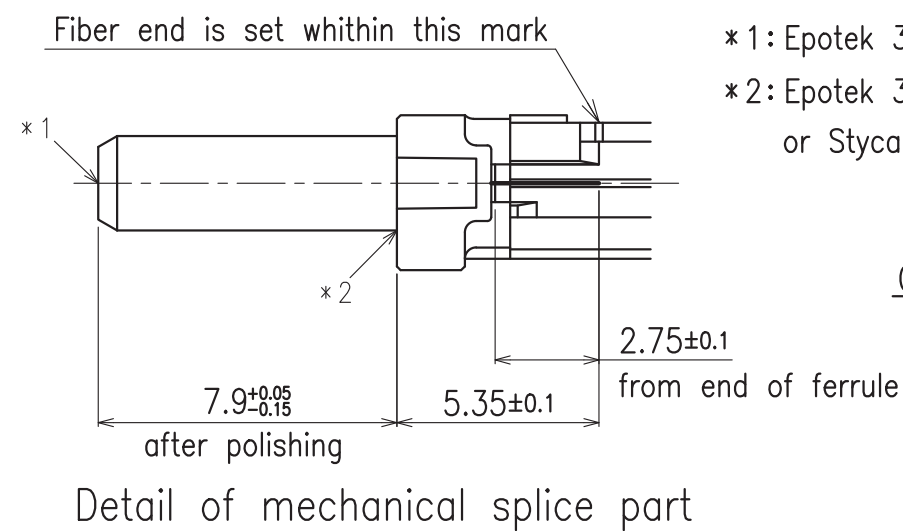
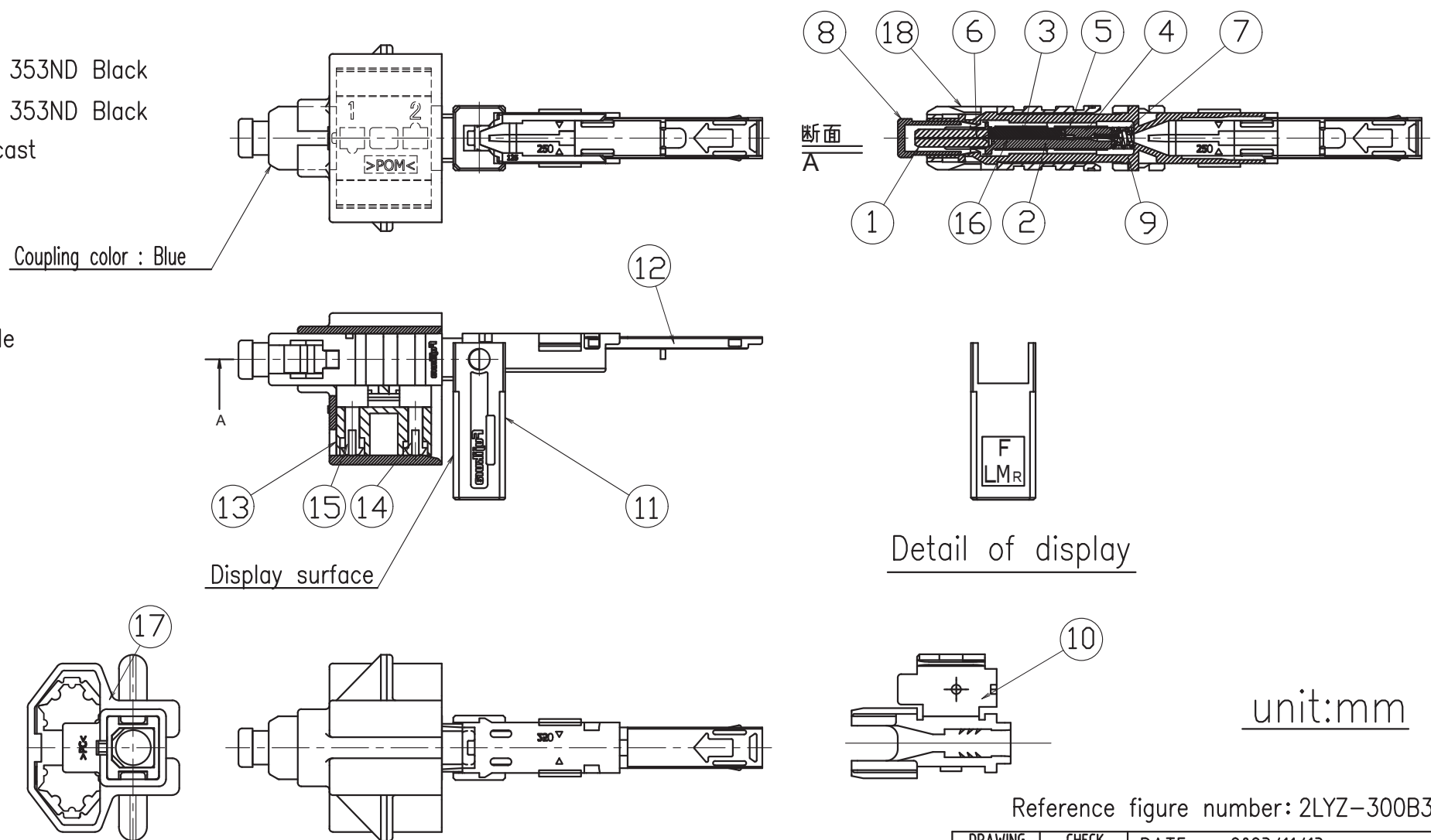
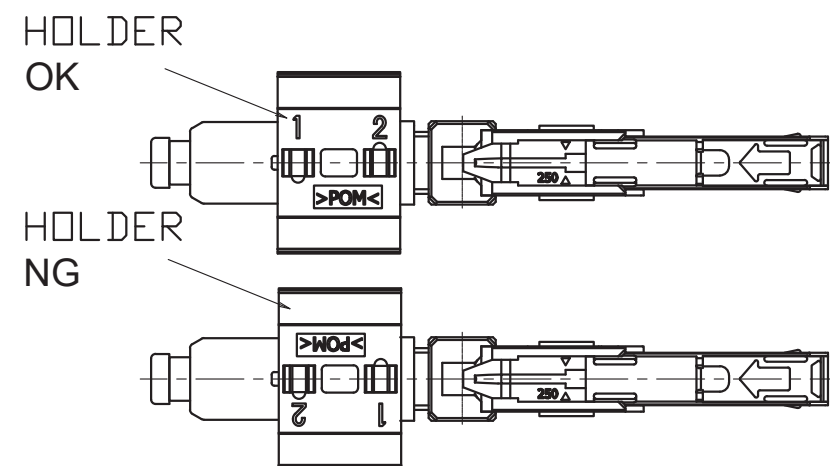


| Working direction | | | | | 1 / 1 | | | | | | | | | | | |
|---|---|---|--|-----------------|-------|--------------------------|-----|-------------|--------------|---------------|-----|---|-------------|-----------------------|----------------------------------|-----------|
| Document number | | SASHIJI-124809-1 | | Distribution | | Confirmation of received | | | | | | | | | | |
| Date of issue | | 9 / Aug / 2024 | | | | | | | | | | | | | | |
| Term of validity | | During the periods noted below | | FOV : Mr. Shida | | | | | | | | | | | | |
| Technical department, Group 2nd | | | | | | | | | | | | | | | | |
| Approve | | Check | Prepare | SG :平野部長、坪井担当 | | | | | | | | | | | | |
| Technical | QA | | | | | | | | | | | | | | | |
| <div>技術部 '24.08.19 石塚 K. ISHIZUKA</div> | | <div>技術部 '24.08.19 石塚 K. ISHIZUKA</div> | <div>技2G '24.08.09 田中 T.TANAKA</div> | | | | | | | | | | | | | |
| Issue | <input checked="" type="checkbox"/> New | | Title : Regarding trial manufacturing for KY-T-S-LM-R applied LG's WEDGE | | | | | | | | | | | | | |
| | <input type="checkbox"/> Revised | | | | | | | | | | | | | | | |
| Scope | | | | | | | | | | | | | | | | |
| Table.1 Scope of item | | | | | | | | | | | | | | | | |
| <table><thead><tr><th>No.</th><th>Product No.</th><th>Product Name</th><th>Specification</th><th>Qty</th></tr></thead><tbody><tr><td>1</td><td>1170032-F11</td><td>KY-T-connector S-LM-R</td><td>S-GAISHI-71-2186-3 2LYZ-329B3</td><td>20 pieces</td></tr></tbody></table> | | | | | | | No. | Product No. | Product Name | Specification | Qty | 1 | 1170032-F11 | KY-T-connector S-LM-R | S-GAISHI-71-2186-3 2LYZ-329B3 | 20 pieces |
| No. | Product No. | Product Name | Specification | Qty | | | | | | | | | | | | |
| 1 | 1170032-F11 | KY-T-connector S-LM-R | S-GAISHI-71-2186-3 2LYZ-329B3 | 20 pieces | | | | | | | | | | | | |
| <div>1. Introduction</div> <p>This working direction instructs the trial manufacturing sample for KY-T-S-LM-R applied LG's WEDGE. 本作業指示書は LG の WEDGE を適用した KY-T-S-LM-R の試作サンプル製造を指示するものである。</p> <div>2. Contents</div> <p>To SG-PLN section:</p> <p>Please issue the PO for this manufacturing to FOV. 本製造について FOV へ PO を発行して下さい。</p> <p>To FOV:</p> <p>After issue PO, please manufacture 10pcs of KY-T-connector S-LM-R according to the Attached Drawing 1. Please apply WEDGE (FA ver2) S [CSVM2-227*4] instead of WEDGE (FA ver2) AR [CSVM2-170*4]. * Latest version</p> <p>Check the workability than standard products during assembly.</p> <p>And Pls check the insert-ability of fiber when measurement optical properties. In particular, check whether the fiber is broken after insertion.</p> <p>This trial sample is applied the specifications of S-GAISHI-71-2186-3. Optical properties (Table.4). Packing method (Appendix1). However, regarding IL and RL of 1310nm, measure for all samples.</p> <p>Don't mix them with standard products.</p> <p>And, if FOV have any questions or proposals, please contact Mr. Tanaka (takahiro.tanaka@jp.fujikura.com).</p> <p>Due date: 09 / 13 / 2024 (Later discussion)</p> <div>3. Term of validity</div> <p>Until a manufacture has been finished.</p> | | | | | | | | | | | | | | | | |

| No. | material name (English) | material name (Japanese) | material code (SG) or Fujikura Drg.No | quantity | remarks | No. | material name (English) | material name (Japanese) | material code (SG) or Fujikura Drg.No | quantity | remarks |
|-----|---------------------------|--------------------------|---|----------|---------|-----|-------------------------------|--------------------------|---------------------------------------|----------|----------|
| 1 | LM-R Ferrule | LM-R フェルール | C-01-2787-00 | 1 | Obray | 10 | CLAMP-M VER3 ALL (1.6-2.0) | クランプM VER3 ALL (1.6-2.0) | CSVM2-109B3 | 1.1 | FJK |
| 2 | Lower body FG | ボディ (下) (FG) | YX-046-A-0015A | 1 | FHO | 11 | LEVER LMR (SG) | LEVER LMR (SG) | 3LYZ-521A3 | 1 | SG DRno. |
| 3 | Upper body A FG | ボディ (上・A) (FG) | YX-046-A-0016 | 1 | FHO | 12 | SLIDER-M VER2(AR) | スライダーM VER2(AR) | CSVM2-176A3 | 1 | FJK |
| 4 | Upper body B FAS | ボディ (上B) FAS | YX-046-A-0003 | 1 | FHO | 13 | HOLDER (GT3) | ホルダ (GT3) | CSVM2-193D3 | 1 | FJK |
| 5 | C-sleeve JP | Cスリーブ JP | PNJHY-0001-71-32A | 1 | FJK | 14 | WEDGE (FA VER2) S | ウェッジ (FA VER2) S | CSVM2-227A4 | 2 | FJK |
| 6 | FBG for AURORA Type 40(S) | 1.65μmファイバグレーティング40(S) | 13201607 | 1 | SG code | 15 | WEDGE (FG) S | WEDGE (FG) | CSVM2-228A4 | 1 | FJK |
| 7 | Spring GSCL | スプリングGSCL | CSCG2-091B4 | 1 | FJK | 16 | Index Matching adhesive | 屈折率整合樹脂塗料 | — | a little | FJK |
| 8 | CONNECTOR CAP VN | コネクタ用キャップ | CSVM2-162D4  | 1 | FJK | 17 | HOLDER COVER2(AR) | ホルダーカバー2(AR) | CSVM2-168C3 | 1 | FJK |
| 9 | PS for SC-GT(VN) | SC-GT用SR一体型PF(VN) | CSVM2-366A3 | 1 | FJK | 18 | Coupling (GT) with key(PBT)AR | ツマミ (GT) キー付(PBT)AR | CSVM2-219I3 | 1 | FJK |



Confirmation of HOLDER direction



Reference figure number: 2LYZ-300B3

| Rev | Date | Cotents | Name | DESIGN | APPROVAL | DWG No. | 2LYZ-329B3 |
|-----|----------|---------------------------------|--------|--------------------------|------------------------|------------------------|------------|
| B | 23.11.13 | Title:mistake, Item8,14:revised | Tanaka | 技 2 G '23.11.13 田中 | 技術部 '23.11.14 石塚 | | |
| | | | | | | Suzuki Giken Co., Ltd. | |

