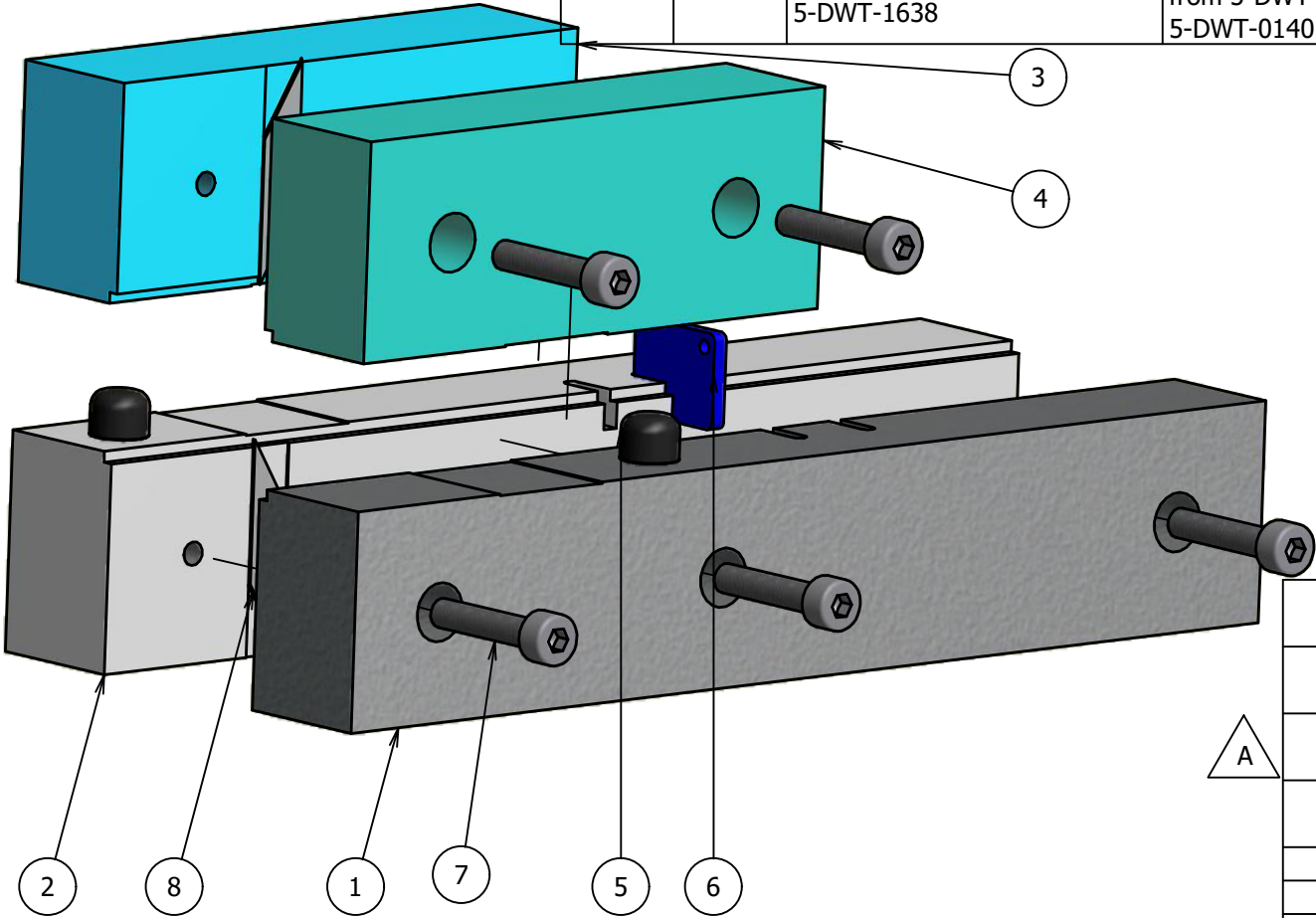


REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New tool	N.V.VUI	Establish
A	2	1. Old template 2. Drawing number 5-DWT-1638	1. Update to new template 2. Change all drawing number from 5-DWT-1638 to 5-DWT-0140	N.V.VUI	Update correct drawing number



1	Big jaw clamp 1	5-DWT-0140-01	Clear acrylic	1
2	Big jaw clamp 2	5-DWT-0140-02	Clear acrylic	1
3	Small jaw clamp 1	5-DWT-0140-03	Clear acrylic	1
4	Small jaw clamp 2	5-DWT-0140-04	Clear acrylic	1
5	Dowel pin	5-DWT-0140-05	Black POM	2
6	Stopper	5-DWT-0140-06	A6061	1
7	Head socket cap screw	M4x20	SUS440C	5
8	Blade	XB10	Steel	2
No.	Part name/ Description	Model/ Part No.	Material	Quantity

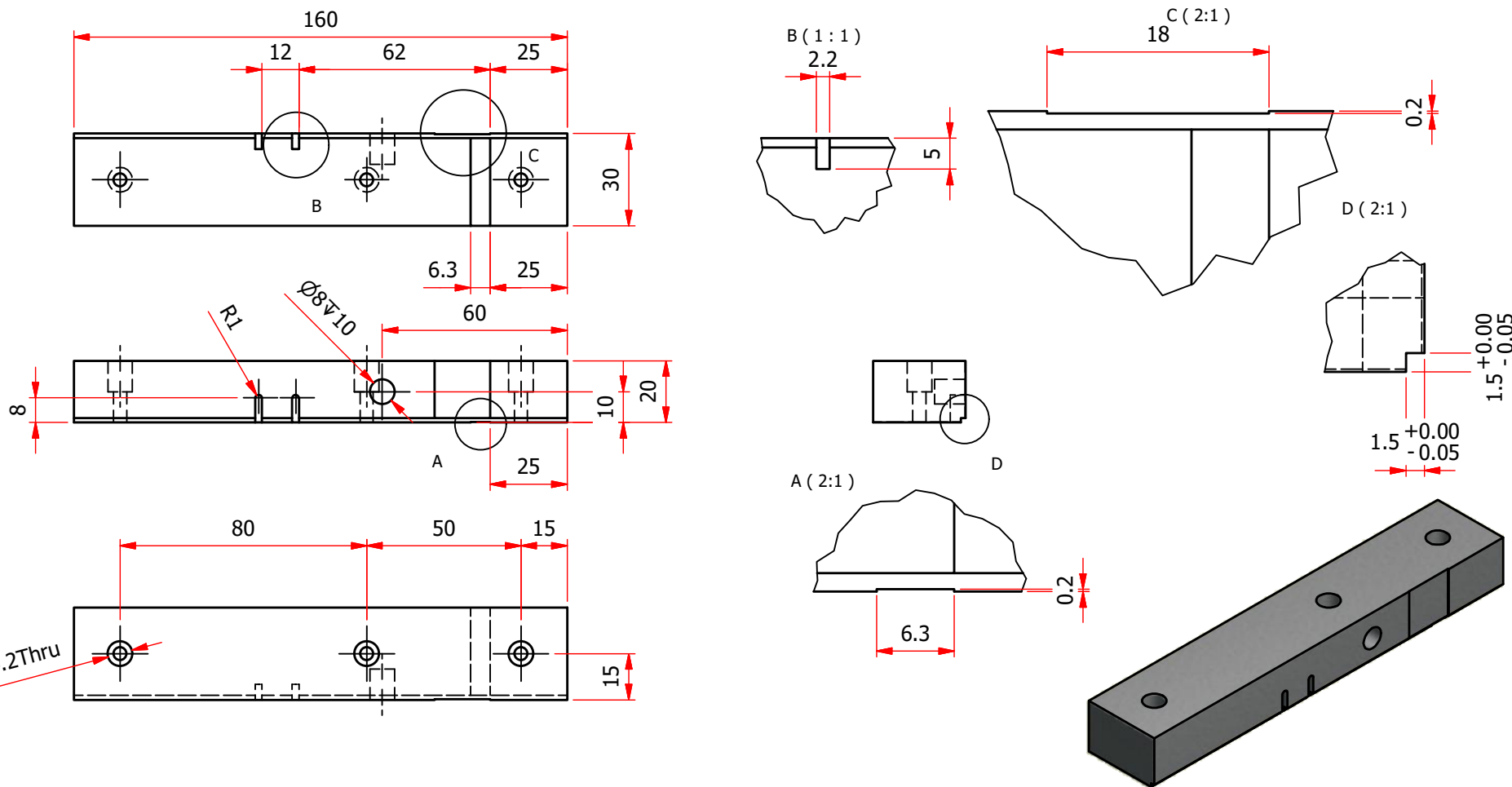
FUJIKURA FIBER OPTICS VIETNAM

Drawing number:	5-DWT-0140-00	A	Scale 1:1
Drawing name:	Jig_Split Cord 3mm		

***Note:**


- Overall dimension (LxWxH): 160x40x60 (mm)
- Refer 3D drawing to dimensions not mentioned.

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish
A	2	1. Old template 2. Drawing number 5-DWT-1638-01	1. New template 2. Drawing number 5-DWT-0140-01	N.V.VUI	Update to right drawing number

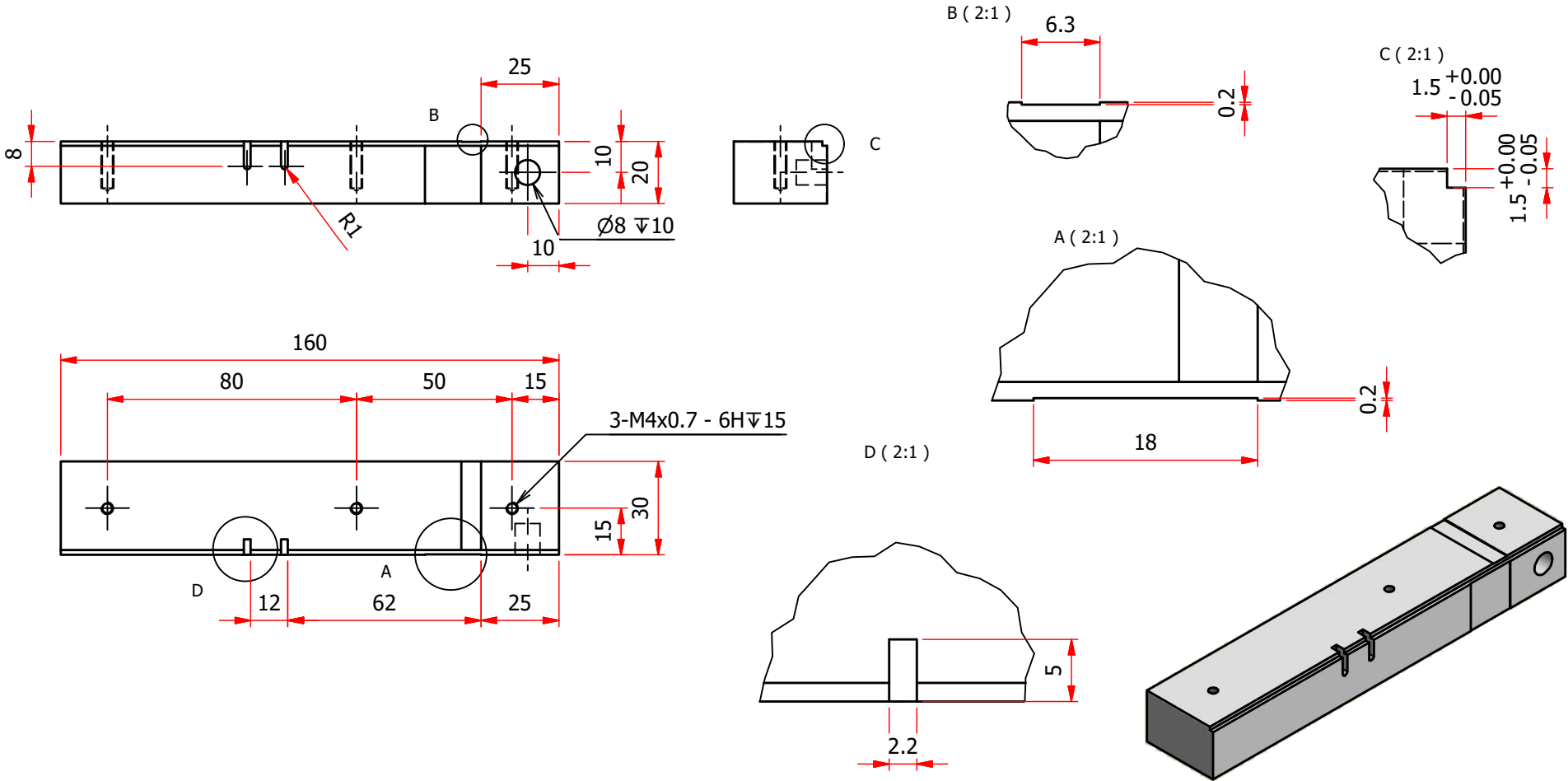


***Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:2
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5 < , ≤ 3	±0.2	≤ 10	±1°	0.5 < , ≤ 6	±0.05	Drawing number: 5-DWT-0140-01 			
3 < , ≤ 6	±0.5	10 < , ≤ 50	±0°30'	6 < , ≤ 30	±0.1				
> 6	±1	50 < , ≤ 120	±0°20'	30 < , ≤ 120	±0.15	Drawing name: Big jaw clamp 1			
		120 < , ≤ 400	±0°10'	120 < , ≤ 400	±0.2				

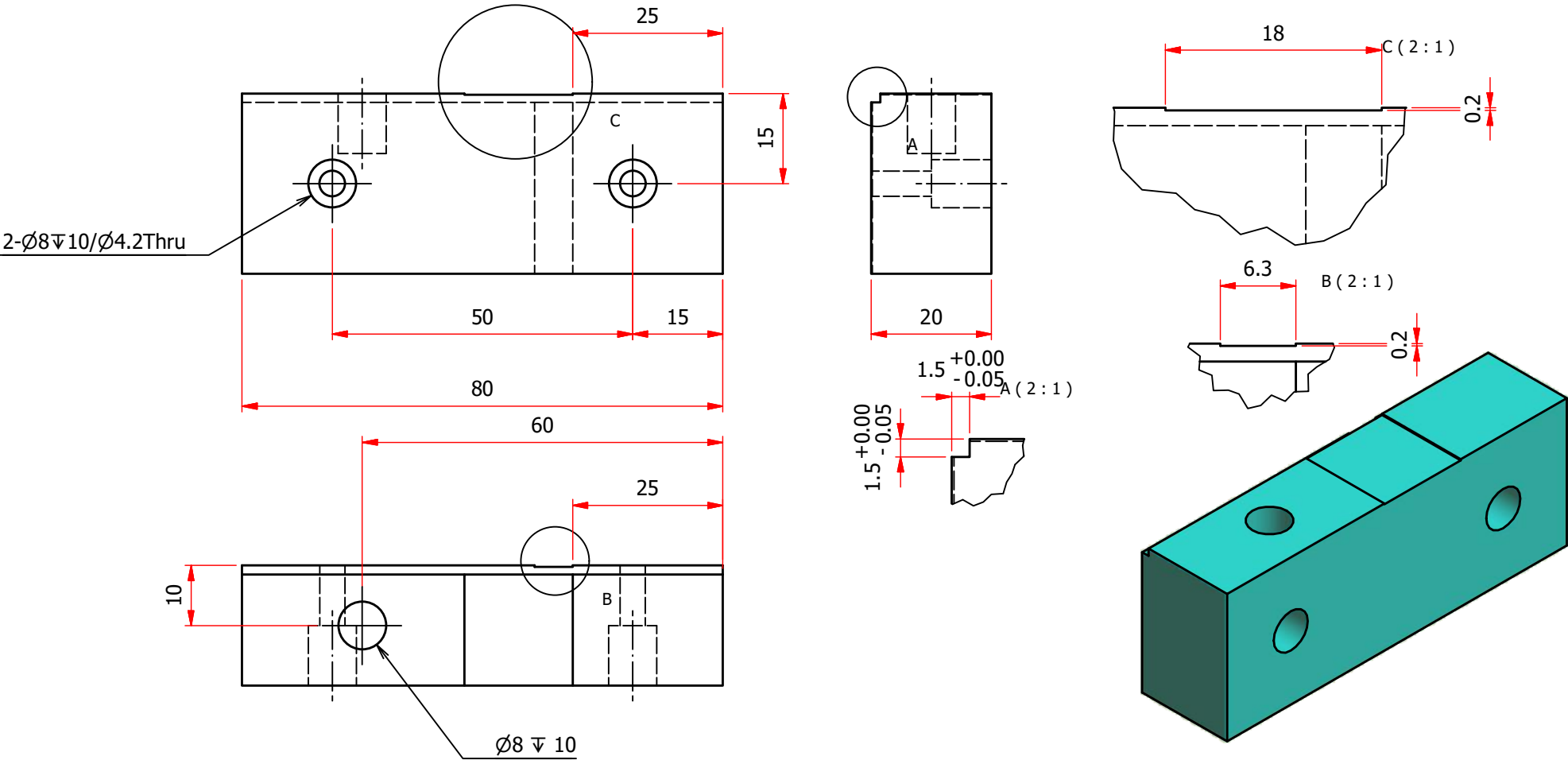
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish
A	2	1. Old template 2. Drawing number 5-DWT-1638-02	1. New template 2. Drawing number 5-DWT-0140-02	N.V.VUI	Update to right drawing number



- *Note:**
- No shape edge, no burr
 - Chamfer 0.2mm to all edges not mentioned
 - Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:2
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-0140-02			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Big jaw clamp 2			
		120<,≤400	±0°10'	120<,≤400	±0.2				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish
A	2	1. Old template 2. Drawing number 5-DWT-1638-04	1. New template 2. Drawing number 5-DWT-0140-04	N.V.VUI	Update to right drawing number

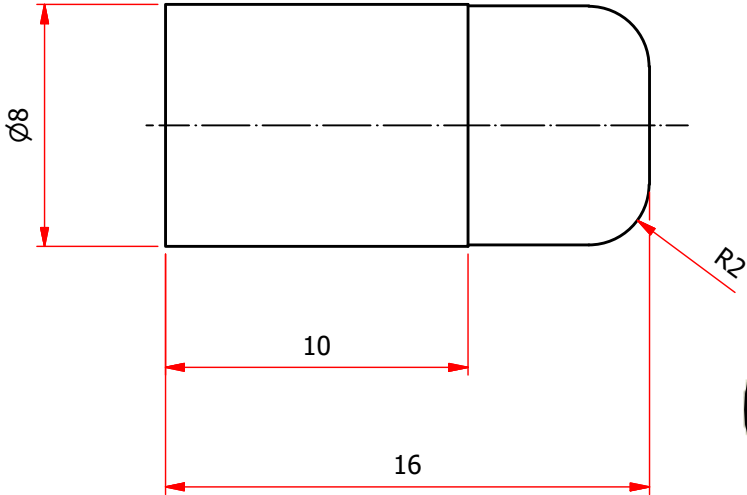
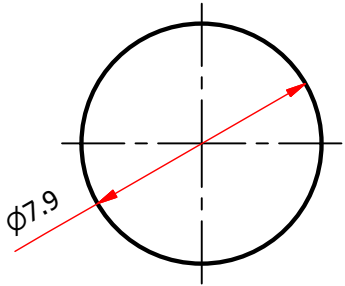


***Note:**


- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-0140-04 A			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Small jaw clamp 2			
		120<,≤400	±0°10'	120<,≤400	±0.2				

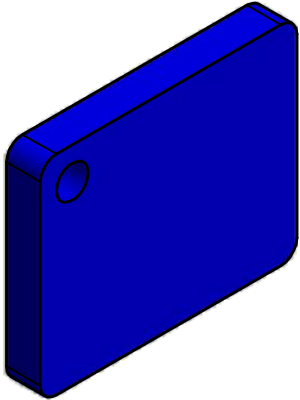
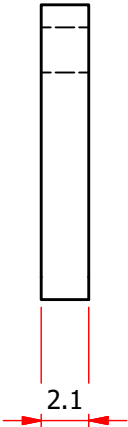
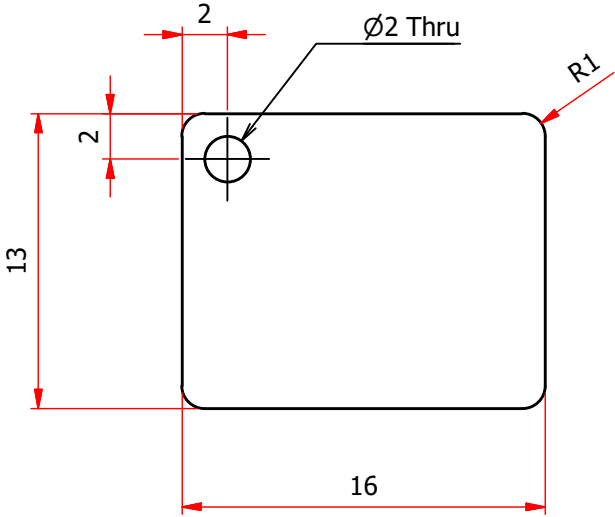
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish
A	2	1. Old template 2. Drawing number 5-DWT-1638-05	1. New template 2. Drawing number 5-DWT-0140-05	N.V.VUI	Update to right drawing number



- *Note:**
- No shape edge, no burr
 - Chamfer 0.2mm to all edges not mentioned
 - Refer 3D drawing with dimensions not mentioned


Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Black POM	Scale	4:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-0140-05 			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Dowel pin			
		120<,≤400	±0°10'	120<,≤400	±0.2				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish
A	2	1. Old template 2. Drawing number 5-DWT-1638-06	1. New template 2. Drawing number 5-DWT-0140-06	N.V.VUI	Update to right drawing number



***Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A6061	Scale	3:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-0140-06 			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Stopper			
		120<,≤400	±0°10'	120<,≤400	±0.2				