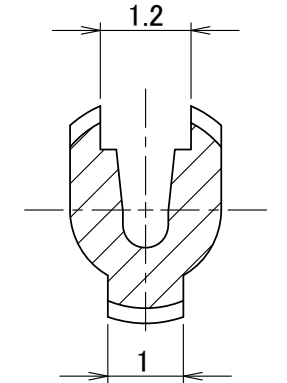
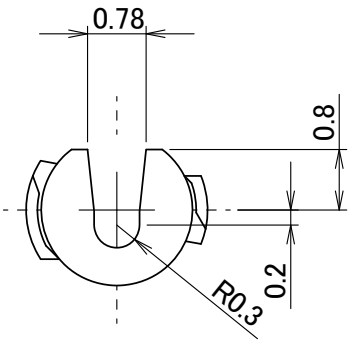
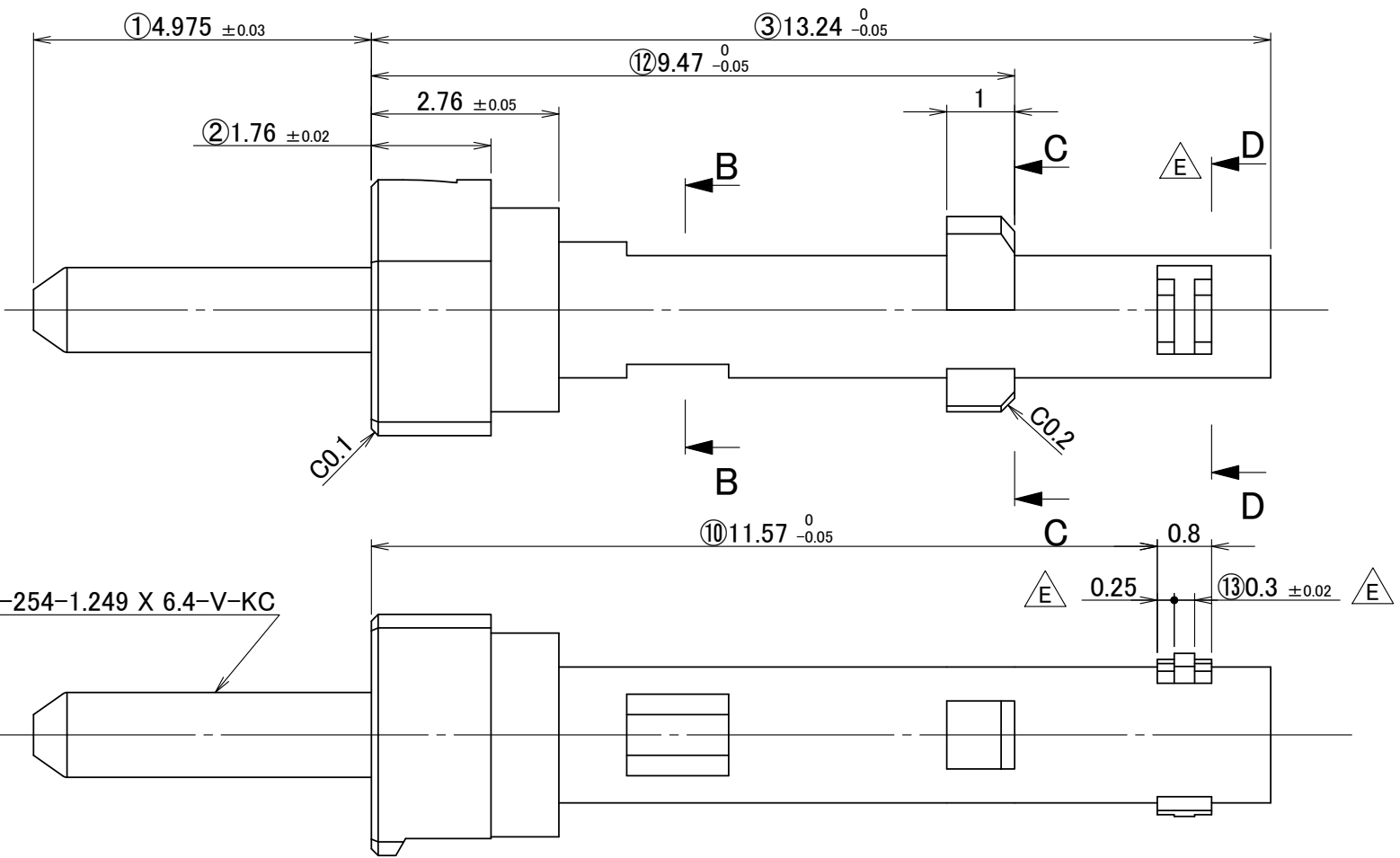
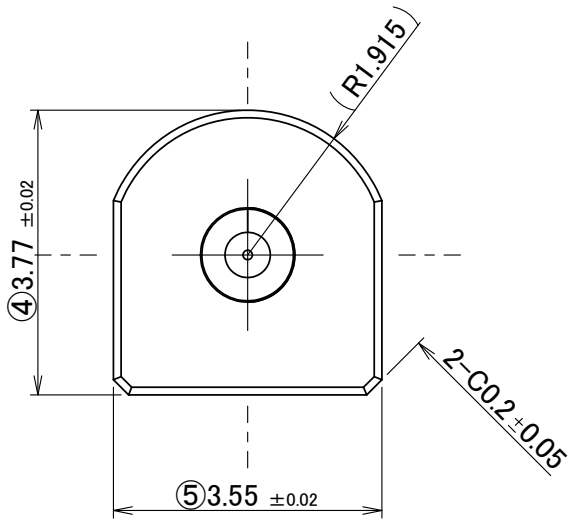
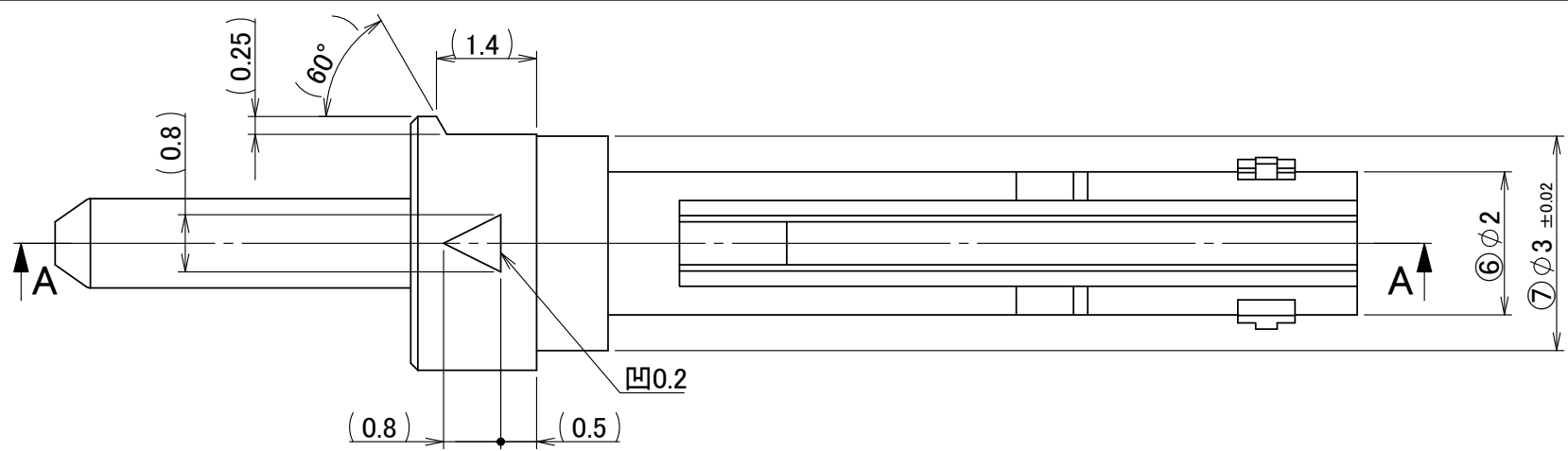
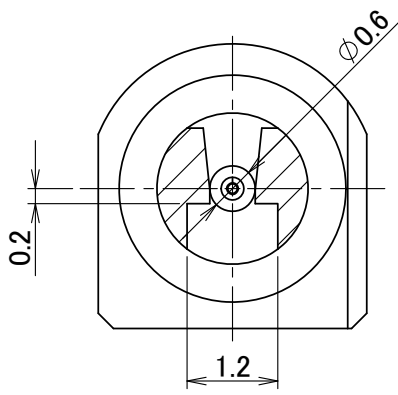


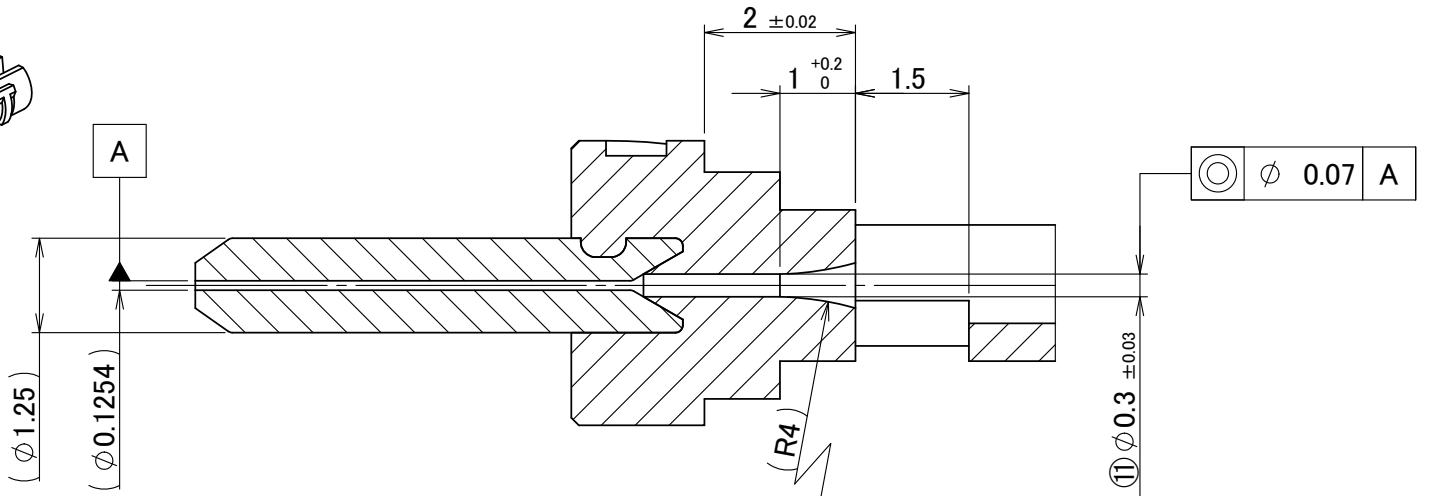
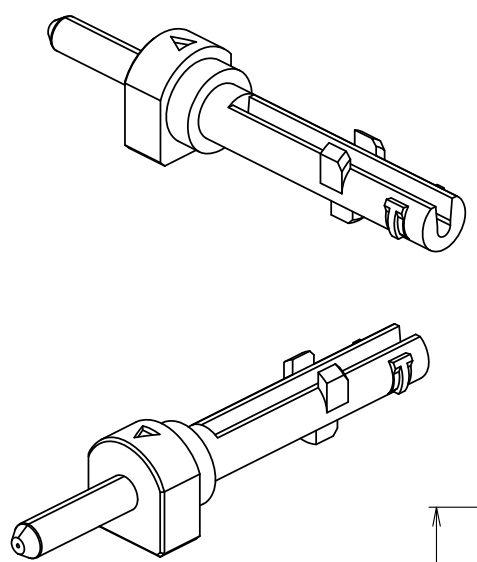
REVISION		
REV	DATE	DESCRIPTION
E	2024/04/26	形状変更, シート追加, 寸法測定箇所の追加, 注記変更 Change shape, Add Sheets, Add the dimension measurement points Change notes



SECTION C-C

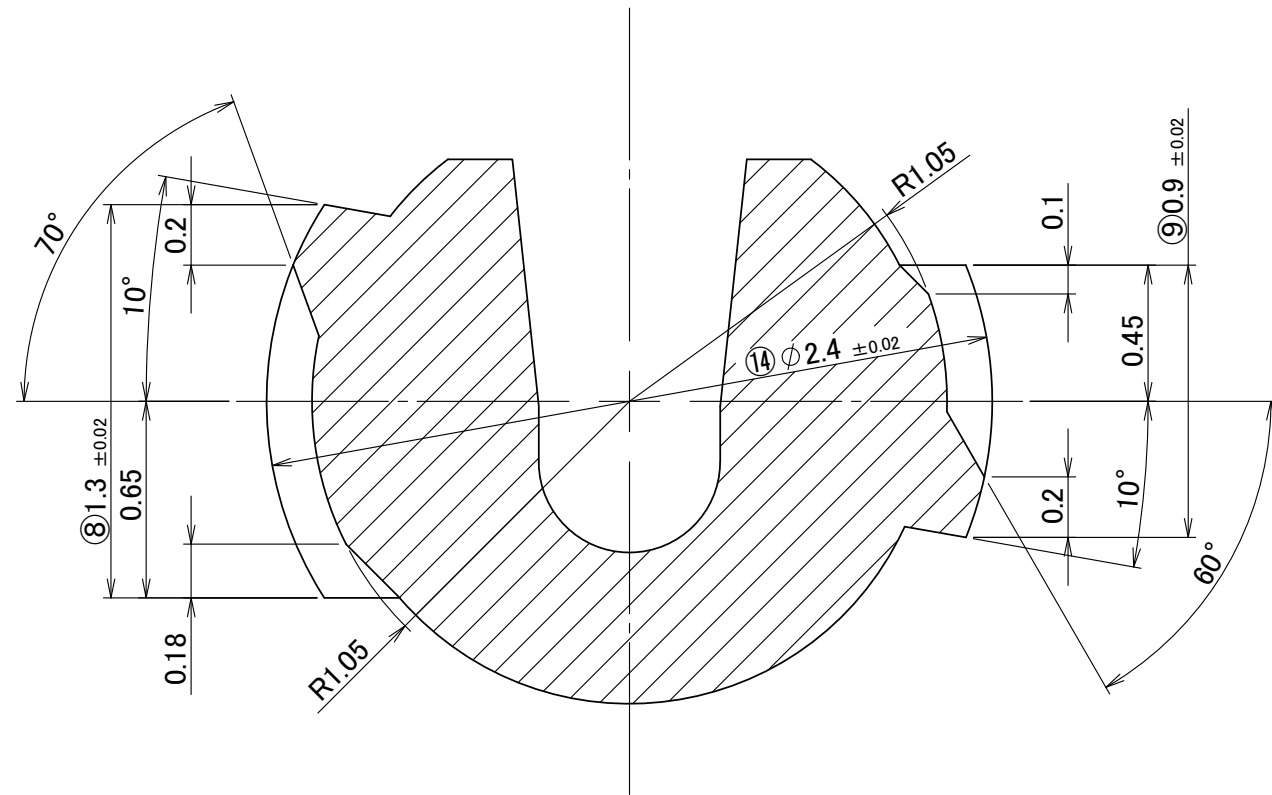


SECTION B-B



SECTION A-A

RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL --- SURFACE TREATMENT ---	DRAWING	CHECK	TITLE				
DIMENSION mm	DEVIATION deg.		N.Yoshida	<div>光機開 '24.04.26 松田</div>	Flange (5th UPC Φ1.25) OM				
0.5< , ≤3	±0.2				DWG No.				
3< , ≤6	±0.5								
6< ,	±1.0								
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL	A5TH3-074E3			
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm	<div>光機開 '24.04.26 西口</div>	<div>光機開 '24.04.26 佐々木</div>				
≤10	±1°	≤6	±0.05			Fujikura Ltd.			
10< , ≤50	±0.5°	6< , ≤30	±0.1						
50< , ≤120	±0.3°	30< , ≤120	±0.15						
120< , ≤400	±0.15°	120< , ≤400	±0.2						
400< ,	±0.1°	400< , ≤1200	±0.3	INITIAL DATE : 2022/11/30 UNIT mm SCALE 10:1 SHEET 1/2 DRAWING: N.Yoshida					



SECTION D-D
SCALE (40 : 1)

注

- バリ、反り、変形の無きこと。抜きテーパは公差内であること
- 指示なきイジェクタピン、逃げ、ゲート位置、PL、CAV番号、駒の割り方はレイアウト図(500726)を参照とする



- 寸法測定箇所①～⑭
- 検査については、プラスチック成形品検査規格 (JDAA-11-06-0010)とする
- 材料:ラペロス LCP A130, 色:ナチュラル 難燃性:UL94 V-0 リサイクル材は、承認のうえ使用可とする。



- RoHS、REACH、IEC62474に加えて、PNJAA-0068-25-01の最新版を参照すること
- 色については 色見本あるいはサンプルにて規定する
- 記入なき寸法は3D又は2Dデータ参照のこと
- 指示無き0.5以下の角Rと面取りの公差は“±0.1”

Notes

- No burr, warping or deformation. Draft taper to be within tolerances.
- Refer to the Layout Drawings(500726) about position of EP,Groove, gate position,parting line(PL),CAV number position..
- Dimension measurement points ①～⑭.
- The inspection should be compatible with JDAA-1106-0010.
- Material: LAPEROS LCP A130 Color: Natural Nonflammability :UL94 V-0 Recycle resin can be used with approval.
- Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.
- The sample or product color should be judged according to the color swatch.
- Unspecified dimensions should follow the 3D or 2D data.
- Radius & Chamfer of 0.5 or less without instruction is tolerance “±0.1”

RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL ----- SURFACE TREATMENT -----	DRAWING	CHECK	TITLE					
DIMENSION mm	DEVIATION deg.		N.Yoshida	<div>光機開 '24.04.26 松田</div>	Flange (5th UPC Φ 1.25) OM					
0.5 < , ≤ 3	± 0.2				DWG No.					
3 < , ≤ 6	± 0.5									
6 < ,	± 1.0									
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL	A5TH3-074E3				
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm	<div>光機開 '24.04.26 西口</div>	<div>光機開 '24.04.26 佐々木</div>	INITIAL	DATE : 2022/11/30	UNIT	SCALE	SHEET
≤ 10	± 1°	≤ 6	± 0.05			DRAWING: N.Yoshida		mm	5:1	2/2
10 < , ≤ 50	± 0.5°	6 < , ≤ 30	± 0.1							
50 < , ≤ 120	± 0.3°	30 < , ≤ 120	± 0.15							
120 < , ≤ 400	± 0.15°	120 < , ≤ 400	± 0.2							
400 < ,	± 0.1°	400 < , ≤ 1200	± 0.3	Fujikura Ltd.						