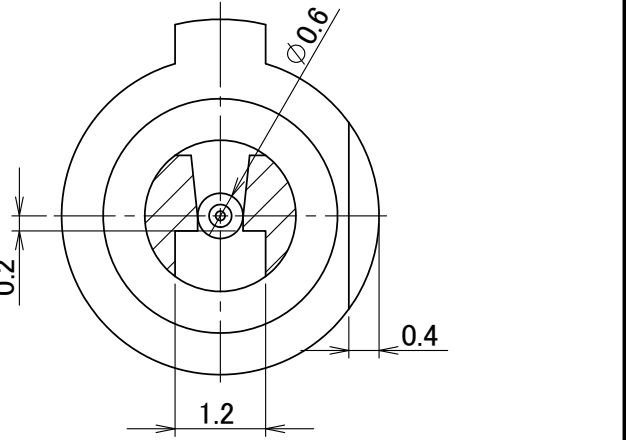
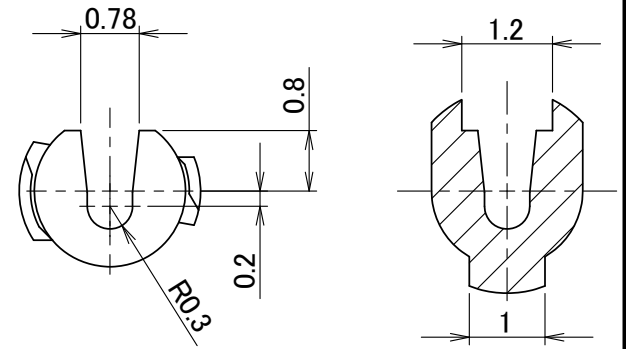
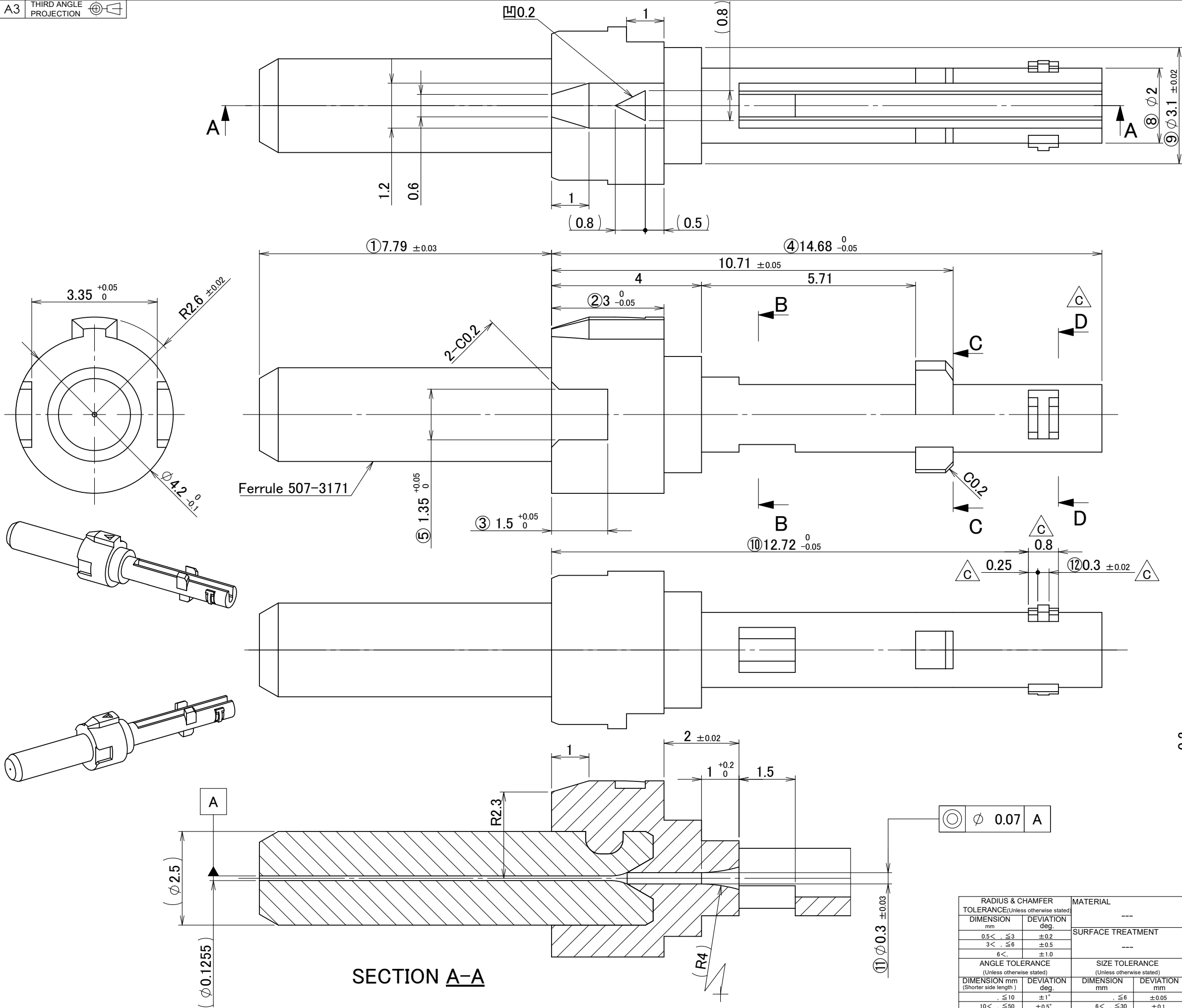
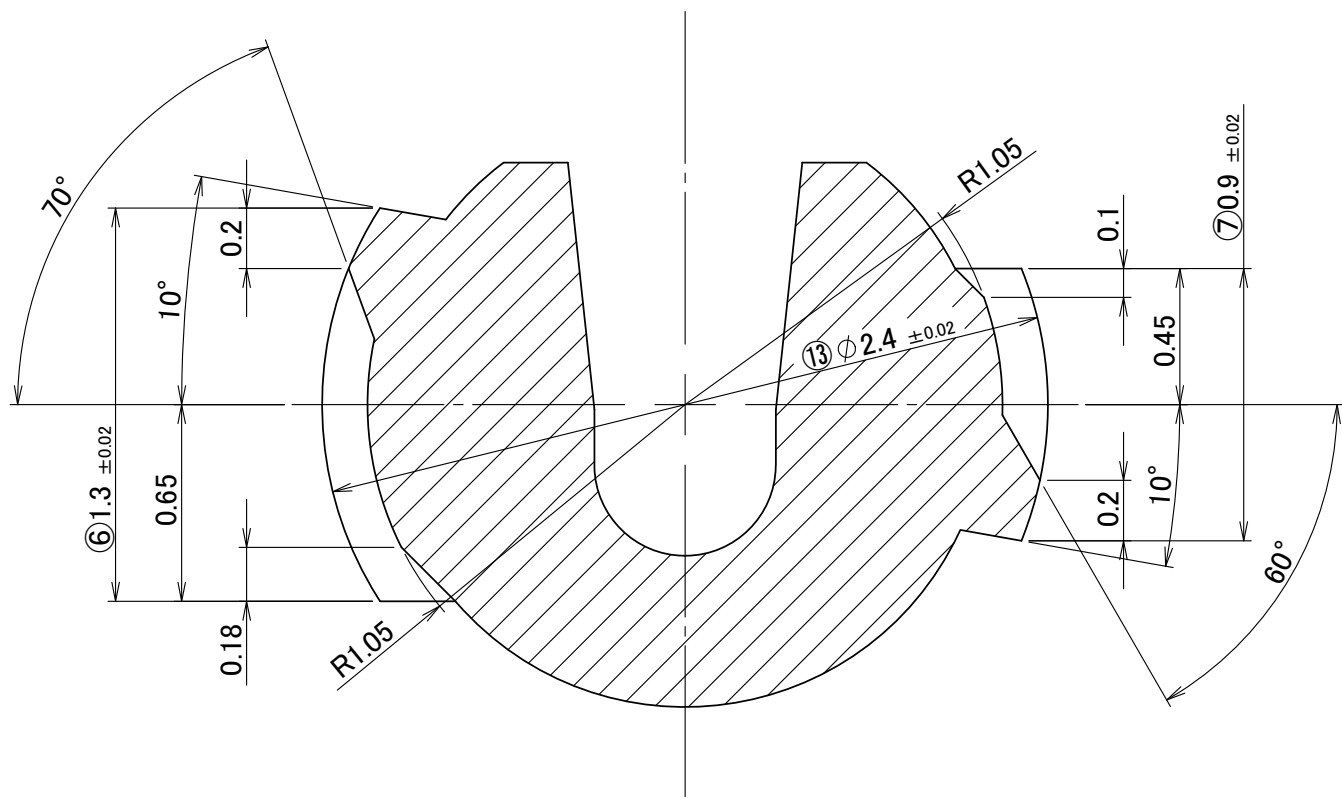


REVISION		
REV	DATE	DESCRIPTION
C	2024/04/26	形状変更, シート追加, 寸法測定箇所の追加, 注記変更 Change shape, Add Sheets, Add the dimension measurement points Change notes



RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL ---	DRAWING	CHECK	TITLE					
DIMENSION mm	DEVIATION deg.		N.Yoshida	<div>光機開 '24.04.26 松田</div>	Flange (5th UPC Φ2.5) OM					
0.5 < , ≤ 3	±0.2	SURFACE TREATMENT ---			DESIGN	APPROVAL	DWG No.			
3 < , ≤ 6	±0.5		A5TH3-023C3							
6 < ,	±1.0	SIZE TOLERANCE (Unless otherwise stated)		<div>光機開 '24.04.26 西口</div>	<div>光機開 '24.04.26 佐々木</div>	INITIAL	DATE : 2022/11/30	UNIT mm	SCALE 10:1	SHEET 1/2
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm				DRAWING: N.Yoshida	Fujikura Ltd.		
≤ 10	±1°	≤ 6	±0.05							
10 < , ≤ 50	±0.5°	6 < , ≤ 30	±0.1							
50 < , ≤ 120	±0.3°	30 < , ≤ 120	±0.15							
120 < , ≤ 400	±0.15°	120 < , ≤ 400	±0.2							
400 < ,	±0.1°	400 < , ≤ 1200	±0.3							



SECTION D-D  
SCALE (40 : 1)

- 注
- 1.バリ、反り、変形の無きこと。抜きテーパは公差内であること
  - 2.指示なきイジェクタピン、逃げ、ゲート位置、PL、CAV番号、駒の割り方はレイアウト図(500727)を参照とする
  - 3.寸法測定箇所①～⑬
  - 4.検査については、プラスチック成形品検査規格 (JDAA-11-06-0010)とする
  - 5.材料:ラペロス LCP A130, 色 : ナチュラル 難燃性:UL94 V-0 リサイクル材は、承認のうえ使用可とする。
  - 6.RoHS、REACH、IEC62474に加えて、PNJAA-0068-25-01の最新版を参照すること
  - 7.色については 色見本あるいはサンプルにて規定する
  - 8.記入なき寸法は3D又は2Dデータ参照のこと
  - 9.指示無き0.5以下の角Rと面取りの公差は”±0.1”

- Notes
- 1. No burr, warping or deformation. Draft taper to be within tolerances.
  - 2. Reffer to the Layout Drawings(500727) about position of EP,Groove, gate position,parting line(PL),CAV number position..
  - 3. Dimension measurement points ①～⑬.
  - 4 The inspection should be compatible with JDAA-1106-0010.
  - 5. Material: LAPEROS LCP A130 Color: Natural Nonflammability :UL94 V-0 Recycle resin can be used with approval.
  - 6 Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.
  - 7. The sample or product color should be judged according to the color swatch.
  - 8. Unspecified dimensions should follow the 3D or 2D data.
  - 9.Radius & Chamfer of 0.5 or less without instruction is tolerance ”±0.1”

RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)		MATERIAL -----  SURFACE TREATMENT -----  SIZE TOLERANCE (Unless otherwise stated)	DRAWING	CHECK	TITLE					
DIMENSION mm	DEVIATION deg.		N.Yoshida	<div>光機開 '24.04.26 松田</div>	Flange (5th UPC Φ 2.5) OM					
0.5 < , ≤ 3	± 0.2				DWG No.					
3 < , ≤ 6	± 0.5				A5TH3-023C3					
6 < ,	± 1.0									
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL					
DIMENSION mm (Shorter side length )	DEVIATION deg.	DIMENSION mm	DEVIATION mm	<div>光機開 '24.04.26 西口</div>	<div>光機開 '24.04.26 佐々木</div>	INITIAL	DATE	UNIT	SCALE	SHEET
≤ 10	± 1°	≤ 6	± 0.05				: 2022/11/30	mm	5:1	2 / 2
10 < , ≤ 50	± 0.5°	6 < , ≤ 30	± 0.1				DRAWING: N.Yoshida			
50 < , ≤ 120	± 0.3°	30 < , ≤ 120	± 0.15							
120 < , ≤ 400	± 0.15°	120 < , ≤ 400	± 0.2							
400 < ,	± 0.1°	400 < , ≤ 1200	± 0.3							
Fujikura Ltd.										