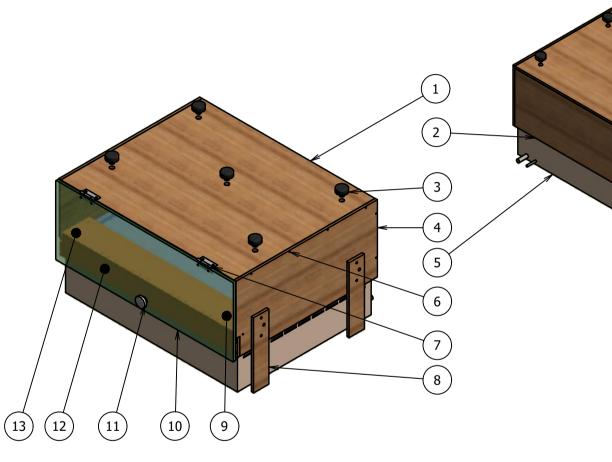
	REVISION HISTORY									
ZONE VER		Descr	iption	Design	Reason of change					
ZONE	VER	Old content	New content	Design	Reason of change					
	1		Design new cover	ThinhLT	Establish					



11	Door Knob	Default	Plastic	1
10	Door	5-DWT-1670-06	Acrylic	1
			Clear	
9	Support Plate 1	5-DWT-1670-05	Bakelite	1
8	Stand Plate	5-DWT-1670-04	Bakelite	4
7	Hinge	Asset code: MCRE0047	SUS304	2
6	Screw M2.5x10	Asset code: MCRE0030	Steel	30
5	Hot Plate Machine	Default	Default	1
4	Side Plate	5-DWT-1670-03	Bakelite	2
3	Silicone Button (Black)	Asset Code:	Rubber	5
		MRUBER0064		
2	Back Plate	5-DWT-1670-02	Bakelite	1
1	Top Plate	5-DWT-1670-01	Bakelite	1
No.	Part name/ Description	Model/ Part No.	Material	Quantity
		ED OBTION /		-

5-DWT-1670-08

5-DWT-1670-07

Bakelite

Bakelite

2

Support Plate 3

Support Plate 2

12

FUJIKURA FIBER OPTICS VIETNAM

Drawing number:

5-DWT-1670

Scale

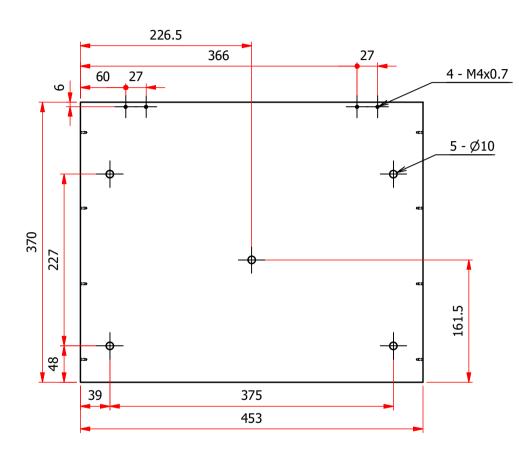
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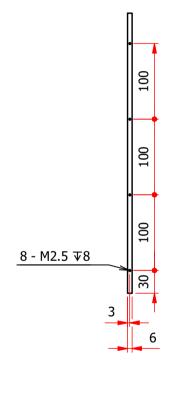
1:6

*Note:

- Refer 3D drawing to dimensions not mentioned.

	REVISION HISTORY										
ZONE VER	Descr	iption	Design	Reason of change							
ZONE	VER	Old content	New content	Design	Reason of Change						
	1		New Part	ThinhLT	Establish						



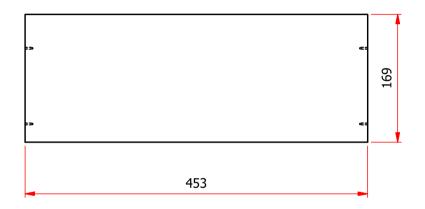


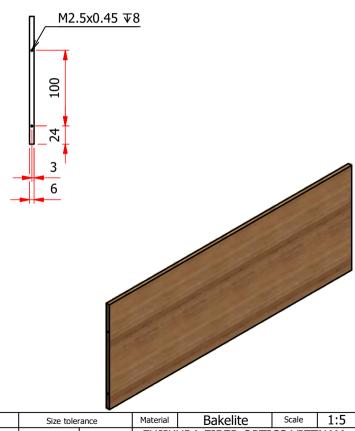


- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fat	ness, Parallel	Angle tole	erance	Size tolei	rance	Material Bakelite Scale		1:5	
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIK	URA FIBER OPTI	CS VIET	NAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu		C70 01	
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	5-DWT-1670-01			
>6		50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na		1-4-	
	±1	120<,≤400	±0°10'	120<,≤400	±0.2	Top Plate			

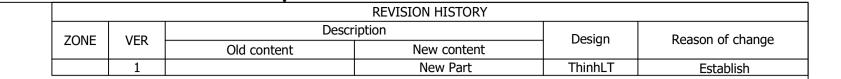
	REVISION HISTORY										
ZONE VER	Descr	iption	Design	Reason of change							
ZONE	VER	Old content	New content	Design	Reason of Change						
	1		New Part	ThinhLT	Establish						

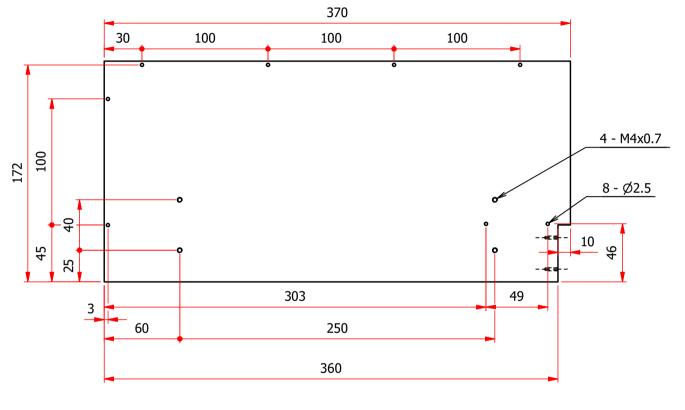


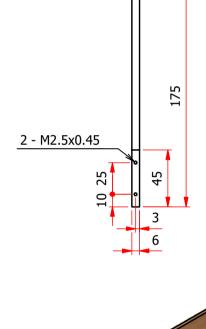


- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fa	tness, Parallel	Angle tole	erance	Size tolerance		Material Bakelite Scale		1:5	
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNA			NAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu		(70.02	
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	5-DWT-1670-02			
>6		50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na			
	±1	120<,≤400	±0°10'	120<,≤400	±0.2	Dock Plat		Plate	



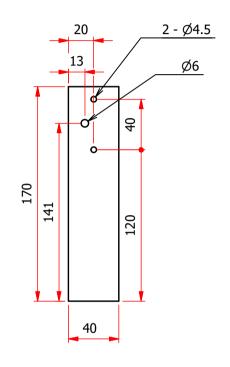


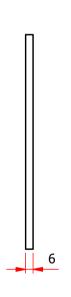


- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Strai	ghtness, Fa	tness, Parallel	Angle tole	erance	Size tole	rance	Material Bakelite Sca		Scale	1:3
Len	gth (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIK	URA FIBER OPTI	CS VIET	NAM
0	.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nur		(70.02	
	3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	5-DWT-1670-03			
	>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing nar			
	70	±1	120<,≤400	±0°10'	120<,≤400	±0.2	Side Plate		rlate	

	REVISION HISTORY									
ZONE VER	Descr	iption	Design	Reason of change						
ZONE	VER	Old content	New content	Design	Reason of change					
	1		New Part	ThinhLT	Establish					





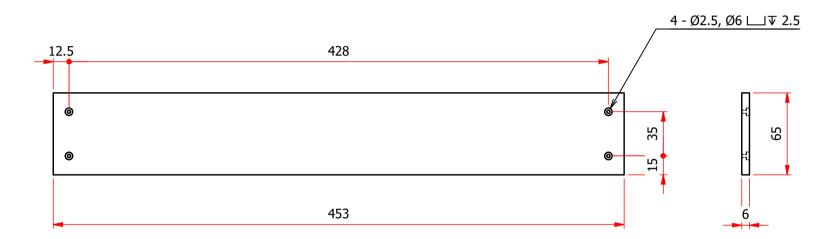


- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fa	tness, Parallel	Angle tole	erance	Size toler	ance	Material	Bakelite	Scale	1:3
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNA			NAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu		C70 04	
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	5-DWT-1670-04		6/0-04	
>6		50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na			
70	±1	120<,≤400	±0°10'	120<,≤400	±0.2		Stand	Part	



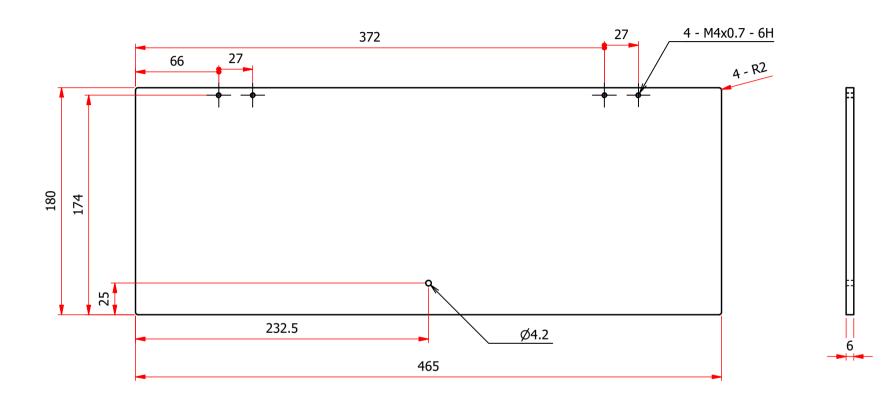
	REVISION HISTORY									
ZONE VED		Descr	iption	Design	Reason of change					
ZONE	VER	Old content	New content	Design	Reason of change					
	1		New Part	ThinhLT	Establish					



- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fa	tness, Parallel	Angle tole	erance	Size toler	ance	Material	Bakelite	Scale	1:3
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNA			NAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nur		(70.05	
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	5-DWT-1670-05			
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing nar		District	
	±1	120<,≤400	±0°10'	120<,≤400	±0.2	Support Plate 1		Plate 1	

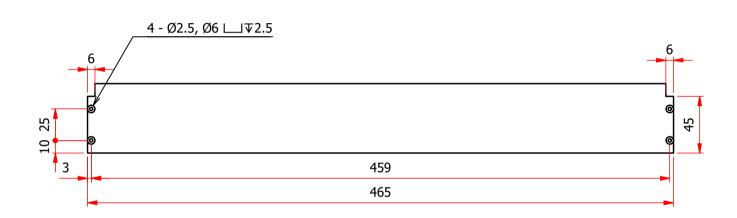
	REVISION HISTORY									
ZONE VED		Descr	iption	Design	Reason of change					
ZONE	VER	Old content	New content	Design	Reason of change					
	1		New Part	ThinhLT	Establish					

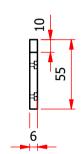


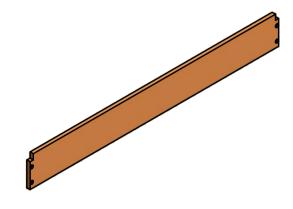
- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned
 Cutting laser machine

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear Acrylic	Scale	1:3
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number:			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	5-DWT-1670-06			
>6	>6 ±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing nar			
>0		120<,≤400	±0°10'	120<,≤400	±0.2		Doo		

	REVISION HISTORY								
ZONE	VED	Descr	iption	Design	Reason of change				
	VER	Old content	New content	Design	Reason of change				
	1		New Part	ThinhLT	Establish				



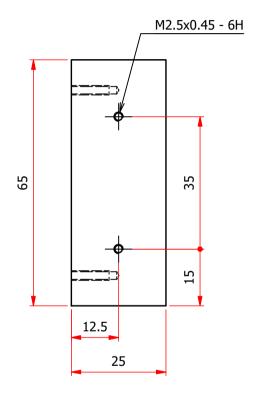


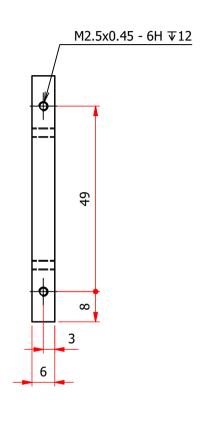


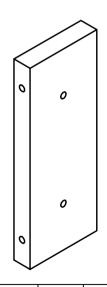
- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Bakelite	Scale	1:3
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNA			MAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu		C70 07	
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1		5-DWT-1	0/0-0/	
>6 +1		50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name:			
>0	±1	120<,≤400	±0°10'	120<,≤400	±0.2		Support I		

	REVISION HISTORY								
ZONE	VER	Descr	iption	Design	Reason of change				
	VEK	Old content	New content	Design					
	1		New Part	ThinhLT	Establish				







- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Bakelite	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			NAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu		(70.00	
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1		5-DWT-1	0/0-08	
>6	1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na		Support Plate 3	
>0	±1	120<,≤400	±0°10'	120<,≤400	±0.2		Support	Plate 3	