

**注記 / Note**

1. バリ、反り、変形の無きこと。

No burr, warping or deformation.

2. 記入なき寸法は、3Dデータ参照のこと。

Unspecified dimensions should be follow the 3D data.

3. 角部は全周C0.2にて面取りすること。

Chamfer 0.2mm all edges.

4. 指示無き0.5以下の角Rと面取りの公差は“ ± 0.1 ”

Radius & Chamfer of 0.5 or less without instruction is tolerance “ ± 0.1 ”

5. ()寸法は測定不要

() dimensions do not need to be measured

RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)		MATERIAL SUS304		DRAWING	CHECK	TITLE Rack Shaft Assy Jig1(Reverse)				
DIMENSION mm	DEVIATION deg.			S.Wada	<div>光機開 '24.07.24 中根</div>					
SURFACE TREATMENT -		DESIGN	APPROVAL							
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)				<div>光機開 '24.07.24 坂口</div>	<div>光機開 '24.07.24 中島</div>			
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm							
≤ 10	±1°	≤ 6	±0.05							
10 < , ≤ 50	±30'	6 < , ≤ 30	±0.1							
50 < , ≤ 120	±20'	30 < , ≤ 120	±0.15							
120 < , ≤ 400	±10'	120 < , ≤ 400	±0.2	INITIAL		DATE : 2024/07/24	UNIT mm	SCALE 5:1	SHEET 1/1	
400 < ,	±50'	400 < , ≤ 1200	±0.3	DRAWING: S.Wada		Fujikura Ltd.				