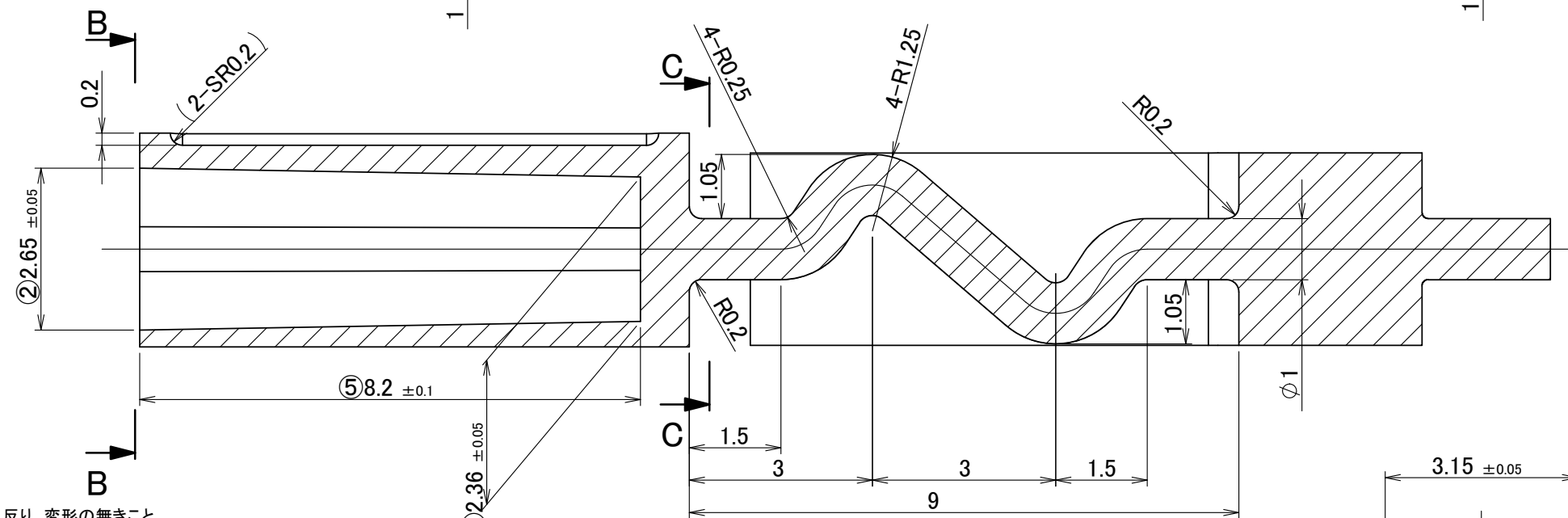
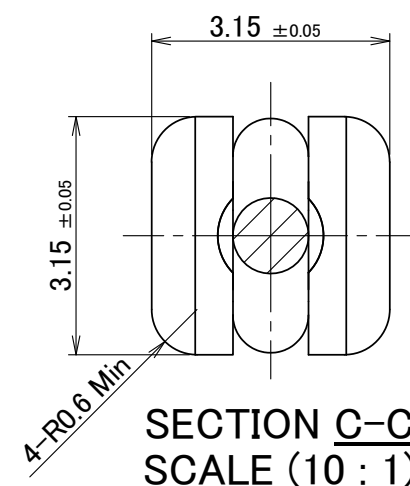


SECTION B-B  
SCALE (20 : 1)



SECTION A-A  
SCALE (10 : 1)



SECTION C-C  
SCALE (10 : 1)

1. バリ、反り、変形の無きこと。
  2. 指示なき抜き勾配、イジェクタピン、逃げ、ゲート位置、PL、CAV番号、駒の割り方はレイアウト図(500565)を参照とする
  3. 寸法測定箇所①～⑤
  4. 機能検査⑥
- Flange (5th 09 APC Φ2.5) OM A5TH3-053\*3 を8～16Nで奥まで挿入できること。
5. 材料: PA66 AMILAN / Reinforced Heat stability GF30% CM3006G-30 色: 黒(Pantone 426C)  
リサイクル材は、承認のうえ使用可とする。
  6. 検査については、プラスチック成形品検査規格 (JDAA-11-06-0010)とする
  7. RoHS, REACH, IEC62474に加えて, PNJAA-0068-25-01の最新版を参照すること
  8. 記入なき寸法は3D又は2Dデータ参照のこと
  9. 指示無き0.5以下の角Rと面取りの公差は“±0.1”

## Notes

1. No burr, warping or deformation.
2. Reffer to the Layout Drawings(500565) about Draft angle,position of EP, Groove,gate position,parting line(PL),CAV number position.

4. Fun  
Flan

- Flange (5th 09 APC  $\Phi 2.5$ ) OM A5TH3-053\*3 should be able to be inserted deeply with 8~16N.
5. Material: PA66 AMILAN / Reinforced Heat stability GF30% CM3006G-30 Color:BLACK(Pantone 426C)  
Recycle resin can be used with approval.
6. The inspection should be compatible with JDAA-1106-0010.
7. Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.
8. Unspecified dimensions should follow the 3D or 2D data.
9. Radius & Chamfer of 0.5 or less without instruction is tolerance " $\pm 0.1$ "

RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)		MATERIAL		DRAWING	CHECK	TITLE				
DIMENSION mm      DEVIATION deg.		SEE NOTE 5		N.Yoshida	<div>光機開 '24.08.09 松田</div>	Lanyard Cap (5th SCY)				
0.5< . ≤3                  ±0.2 3< . ≤6                    ±0.5 6< .                         ±1.0		SURFACE TREATMENT  ---				DWG No.				
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)				A5TH3-015E3				
DIMENSION mm (Shorter side length)      DEVIATION deg.		DIMENSION mm      DEVIATION mm		DESIGN	APPROVAL	INITIAL	DATE : 2022/06/10	UNIT	SCALE	SHEET
≤10                                  ±1°		≤6                                  ±0.1		<div>光機開 '24.08.01 西口</div>	<div>光機開 '24.08.09 佐々木</div>		DRAWING: N.Yoshida	mm	4:1	1 / 1
10< . , ≤50                      ±0.5°		6< . , ≤30                      ±0.2								
50< . , ≤120                    ±0.3°		30< . , ≤120                   ±0.3								
120< . , ≤400                  ±0.15°		120< . , ≤400                  ±0.5								
400< .                              ±0.1°		400< . , ≤1200               ±0.8								
Fujikura Ltd.										