

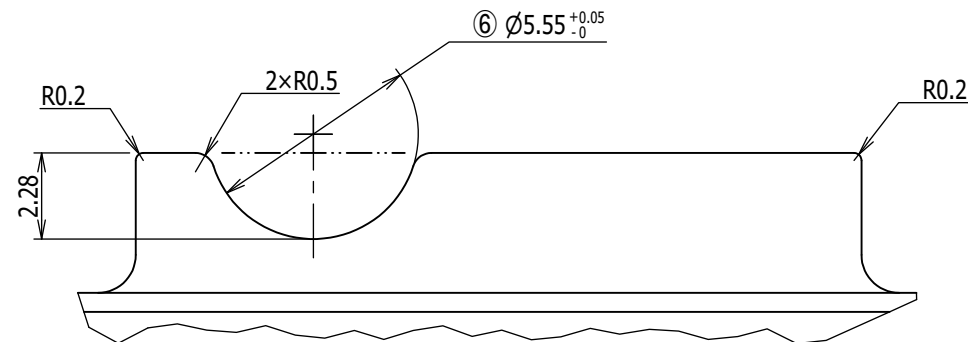
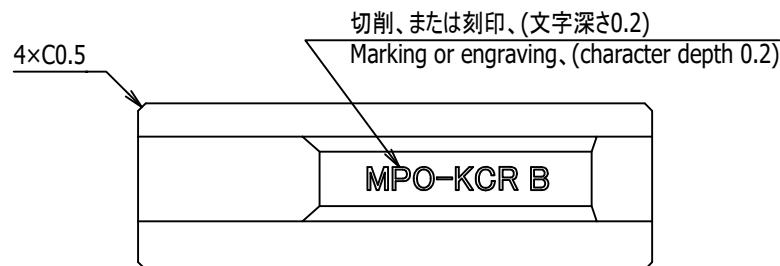
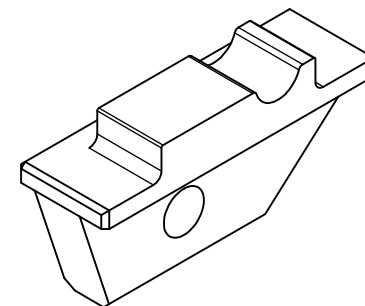
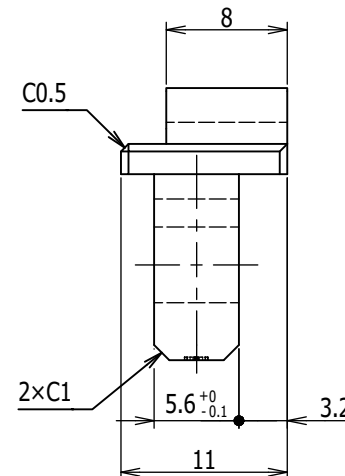
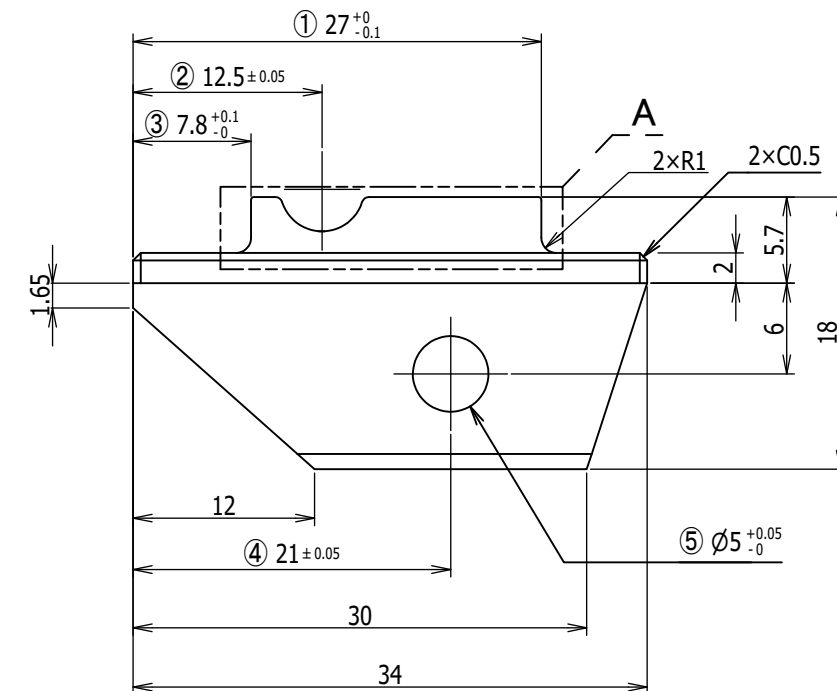
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
			Receive drawing from JP	JP	Establish

*Note:

- Refer 3D drawing to dimensions not mentioned.
- No shape edges, no burr




No.	Part name/ Description	Model/ Part No.	Material	Quantity
FUJIKURA FIBER OPTICS VIETNAM				
Drawing number:			Scale	1:1
5-DWT-1683				
Drawing name:				
MPO-KCR Crimp Block (PNJHW-0065-63-09)				

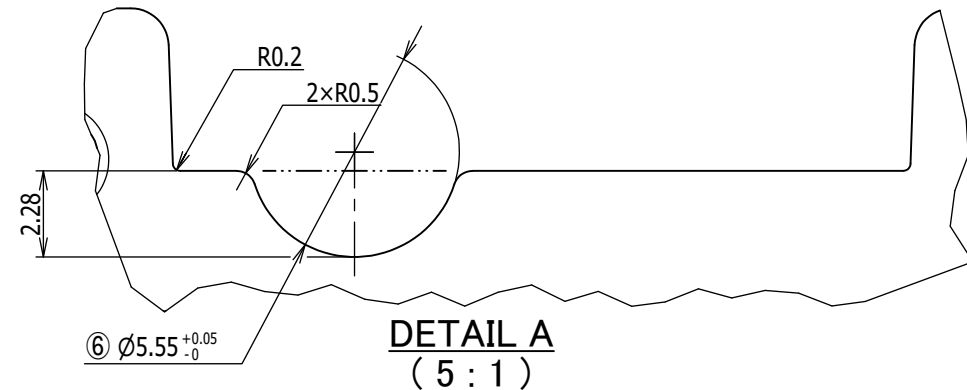
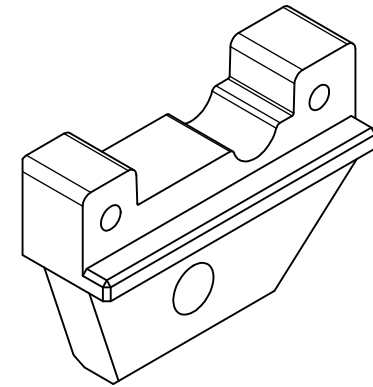
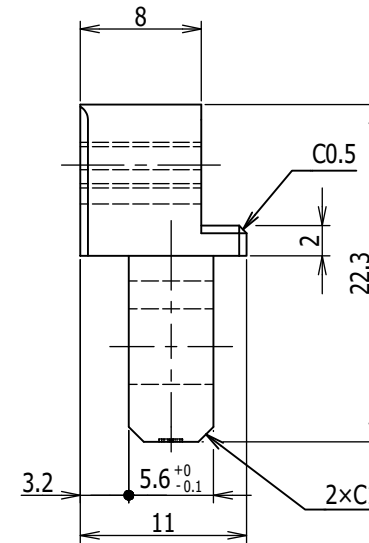
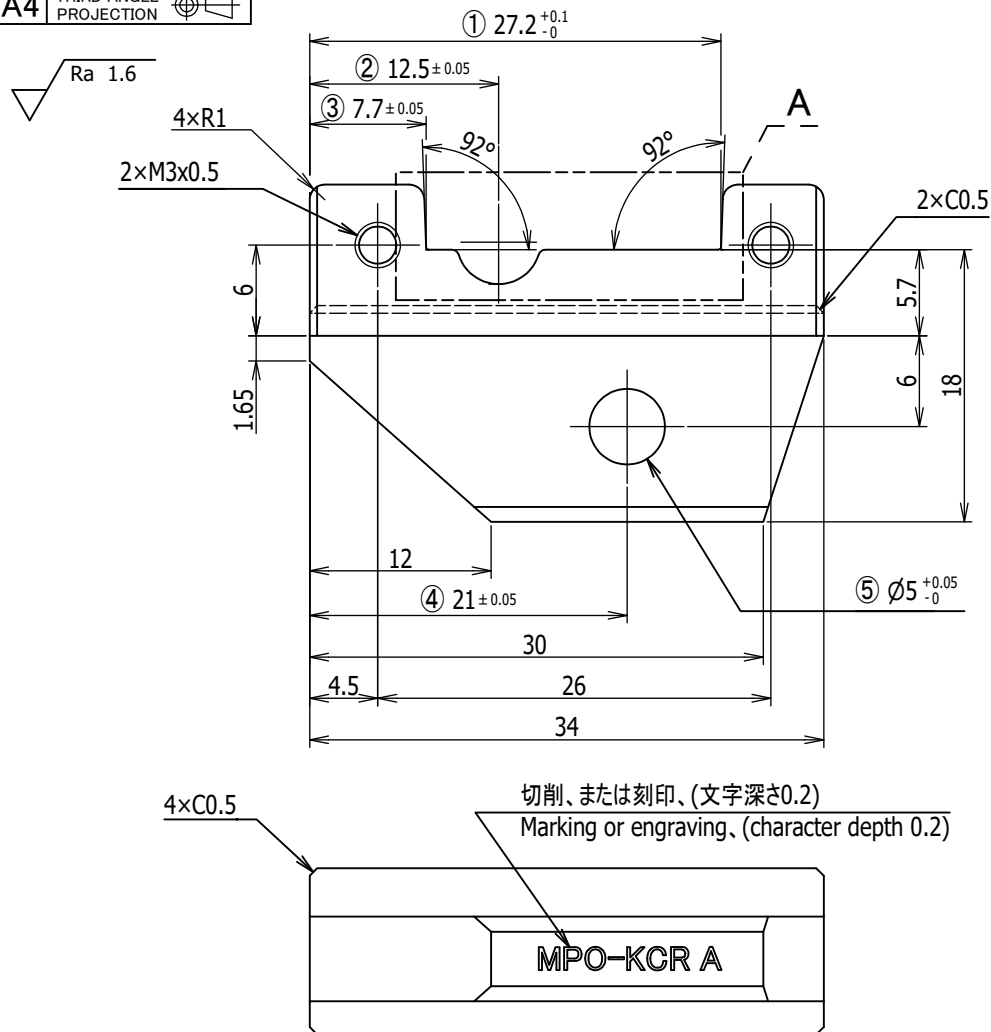
Ra 1.6

DETAIL A
(5:1)

注記/NOTE

- バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
- 指示なき角部は糸面取りのこと。
Light chamfering for all edges when not specified.
- RoHS適応の材料を使用すること。
Material must comply RoHS.
- 硬さ: HRC58以上。
Hardness: More than HRC58.
- フジクラ製作図面: FMNK2-004C4
Fujikura's production drawing: FMNK2-004C4
- 検査時の寸法測定箇所は図示の ①～⑥ とする。
Check ①～⑥ before shipping.

RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL SUS440C		DRAWING	CHECK	TITLE MPO-KCR Crimp Block Upper				
DIMENSION mm	DEVIATION mm			kuboki		DWG No. PNJHW-0065-63-09				
0.5 < , ≤ 3	± 0.2	SURFACE TREATMENT quenching and tempering								
3 < , ≤ 6	± 0.5									
6 < ,	± 1									
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL	PNJHW-0065-63-09				
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm			INITIAL	DATE : 2022/12/27	UNIT mm	SCALE 2 : 1	SHEET 1 / 1
≤ 10	± 1°	≤ 6	± 0.05				DRAWING : kuboki			
10 < , ≤ 50	± 0.5°	6 < , ≤ 30	± 0.1				Fujikura Ltd.			
50 < , ≤ 120	± 0.3°	30 < , ≤ 120	± 0.15							
120 < , ≤ 400	± 0.15°	120 < , ≤ 400	± 0.2							
400 < ,	± 0.1°	400 < , ≤ 1000	± 0.3							






注記/NOTE

- バリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation.
- 指示なき角部は糸面取りのこと。
Light-chamfering for all edges when not specified.
- RoHS適応の材料を使用すること。
Material must comply RoHS.
- 硬さ : HRC58以上。
Hardness : More than HRC58.
- フジクラ製作図面 : FMNK2-005C4
Fujikura's production drawing : FMNK2-005C4
- 検査時の寸法測定箇所は図示の①～⑥とする。
Check ①～⑥ before shipping.

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RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL SUS440C		DRAWING	CHECK	TITLE MPO-KCR Crimp Block Lower				
DIMENSION mm	DEVIATION mm					DWG No.				
0.5 < , ≤ 3	± 0.2	SURFACE TREATMENT quenching and tempering		kuboki		PNJHW-0065-63-10				
3 < , ≤ 6	± 0.5									
6 < ,	± 1									
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL	INITIAL	DATE : 2022/12/27	UNIT mm	SCALE 2 : 1	SHEET 1 / 1
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm				DRAWING : kuboki			
≤ 10	± 1°	≤ 6	± 0.05			Fujikura Ltd.				
10 < , ≤ 50	± 0.5°	6 < , ≤ 30	± 0.1							
50 < , ≤ 120	± 0.3°	30 < , ≤ 120	± 0.15							
120 < , ≤ 400	± 0.15°	120 < , ≤ 400	± 0.2							
400 < ,	± 0.1°	400 < , ≤ 1000	± 0.3							