




	Notification department		Doc No.	PSB78-24-0026(1)	
FJK	<input type="checkbox"/> Design Group	K. Horimoto	classification	Working Direction	
			date	2024/9/05	
FPL	<input checked="" type="checkbox"/> Manufacturing	H. Matsuyama	Department	Fujikura Precision Ltd.	
		K. Tsuda	Approved	Checked	PIC
FOV	<input checked="" type="checkbox"/> PRE2				
	<input checked="" type="checkbox"/> QAE				

Working Direction

Purpose	<input checked="" type="checkbox"/> Temporary work instructions specifying manufacturing lot and period <input type="checkbox"/> Work instructions for prototyping, trial runs, etc.
P-Type	<input checked="" type="checkbox"/> FLU, <input type="checkbox"/> FLU-CMS, <input type="checkbox"/> Reflection Monitor, <input type="checkbox"/> CMBU, <input type="checkbox"/> CMBU-CMS, <input type="checkbox"/> Pump CMB
Spec No	SPC3-10719 Purchase specification_Visual inspection Spec of MechanicalComponents(FOV)
period	—November 30th, 2024
subject	Trial application of Pipe detailed appearance criteria

Contents

1. Purpose

This document presents the detailed appearance criteria for Pipe on a trial basis. **This Trial Criteria requires the submission of a concession proposal, as it is not a formal specification.** If any problems arise, this document may be immediately discontinued even during the period.

2. Products

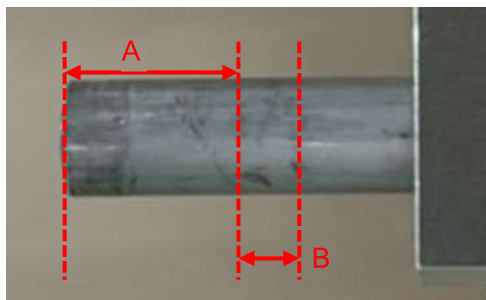
Product: FUC-CMSU Assy

3. Effective Date

~Nov. 30, 2024

4. Appearance Criteria

A concession proposal is required to apply this trial appearance criteria.




	Define Areas	Criteria	Method	Measuring Instrument
A	17.0 mm from the edge	(No change from the specification)	(No change from the specification)	Visual/nails
B	17.0- 20.0 mm from the edge	Diameter: ≤ 12.1	Measure the location of the dent	Caliper

B: **Not applicable to fittings, but requires the diameter into which the fitting/joint will be inserted.

5. Reference

For reference, the current specifications are as follows:

	<div>Table 3-2. Appearance specifications of Pipe</div> <table><tr><td>Item</td><td>Specification of Pipe (Tip within 20mm)</td></tr><tr><td>Scratches</td><td>No scratches where nails can get caught</td></tr><tr><td>dent</td><td>No dent</td></tr><tr><td>collapse</td><td>No collapse</td></tr><tr><td>Burr</td><td>No Burr</td></tr></table>		Item	Specification of Pipe (Tip within 20mm)	Scratches	No scratches where nails can get caught	dent	No dent	collapse	No collapse	Burr	No Burr
Item	Specification of Pipe (Tip within 20mm)											
Scratches	No scratches where nails can get caught											
dent	No dent											
collapse	No collapse											
Burr	No Burr											
contact information	FPL S.Namiki Sho.namiki@jp.fujikura.com	Recipient approval										
		signature  TungDD-10745 9th-Sep-2024										

Revision history				
rev	contents	reason	date	PIC
1	new	—	2024/7/5	W. Tokuzumi