

FUJIKURA FIBER OPTICS VIETNAM LTD.				
<b>TECHNICAL REPORT</b>				
Form: 4-Pr-007-4-Fo-0006	Version: 02	Page: 1/1	4-Pr-007-4-Fo-0006/2	
Record No (get by EIC program): 4-Pr-007-4-Fo-0006-9-RC-0025			Date: 30/Aug/2024	
Report title: Checking the pull force for product apply pulling eye packing method (Q1-2024)				
Prepared by: HieuTT 30-Aug-24	Checked by: DucTNM	Reviewed by Technical Advisor (if any)	Approved by: DucTNM  Minh Đức 30-Aug-2024	
<p>I. Background:</p> <p>Customer require FOV conducting reliability test for pulling eyes packing method quarterly.</p> <p>FOV made PERIODICAL RELIABILITY TEST PLAN Y2024: 4-Pr-007-4-Fo-0011-4-RC-0017</p> <p>--&gt; This report is to record the result of pulling eye pull force checking in Q2-2024</p> <p>II. Conclusion:</p> <p>Passed</p> <p>III. Analysis (Yield ratio, Productivity, Cpk, Process Reliability, product's reliability...):</p> <p>1.Prepare sample:</p> <p>Prepare sample for testing is same with the below picture, total 3pcs</p> <p>Packing method: Pulling eye (Follow SOP-D-0036)</p> <div style="text-align: center;">  </div> <p>2.Criteria:</p> <p>Pull force at least 50lbf or 23kgf</p> <p>(Follow instruction from customer)</p> <p>IV. Appendix standardization (revised quality documentation):</p>				
Sample No.	Check the pull force	Result (kgf)	Judgement	Remark
1		50.25	Pass	
2		39.03	Pass	
3		44.59	Pass	
V. Others: NA				
"Confidential: FOV's property, do not take out without FOV BOM's approval"				

Lịch sử thay đổi/Revision history						PRE2 controlled
Date	Person	Ver	Description		Reason	Requester
			Old content	New content		
14-Jun-22	Trung 10089	1	Old form: 4-Pr-007-4-FO-002	New form: 4-Pr-007-4-FO-0006	Standardize number with 4 digits as 0-PR-001	MNF. Division manager_Mr Kien
			Form's name: New Product Trial Run Request	Form's name: Trial Run Request	Correct as actual application for 4M amendment	
				Remove QC section	Correct as FOV organization	
11-Aug-22	Ban NT	2	Form: 4-Pr-007-4-FO-0005 Technical report Form: 4-Pr-007-4-FO-0006 Trial run request	Form: 4-Pr-007-4-FO-0006 Technical report	Re-arrange Form No. for procedure 4-Pr-007 for better document control	MNF. Division manager_Mr Kien

Appendix 1: 4M record for 4-Pr-007-4-Fo-0006-9-RC-0025

Item	Man	Machine	Material lot	Document
Pulling eyes packing	50253	Heat machine: N23MPM0432		Follow: SOP-D-0036-07
Pull test	10831	Pull test machine F07MPM0463		Follow customer requirement ≤50lbs (23kgf) is OK
PTB0468			240518000076#01	
PTB0550			240410000111#08	
PTB0619			240604_00023#07	
TLP0029			240724_00026	
PTB0333			240215000093#01	