

注 / Note

- 1.端面角にバリの無きこと / No burr.
- 2.端面に突起の無いこと / No protrusion.
- 3.端面にチャックの跡などによるザラザラが無いこと

No sharp edges on the ends.

4.表面の光沢が一様であること

Surface must be glossy.

- 5.油汚れ等の無いこと/ No oil or other contamination.
- 6.表面粗さは1S以下とする

Roughness must be less than 1S.

7.RoHS.REACH.IEC62474対応であること

RoHS REACH and IEC62474 compliant.

8.指示無き0.5以下の角Rと面取りの公差は"±0.1"

Radius & Chamfer of 0.5 or less without instruction is tolerance "±0.1"

| | RADIUS & CHAMFER TOLERANCE(Unless otherwise stated) DIMENSION DEVIATION | | MATERIAL | | DRAWING | CHECK | TITLE | |
|--|---|-----------|---------------------------|-----------|-------------|---------------------------------------|--|--|
| | | | YUS130 or SUS304 | | | | | |
| | | | | | | | Tension Member φ0.7(23) 5th | |
| | mm | deg. | | | N.Yoshida | / 光機開 | DWG No. | |
| | 05/ /0 | , | SURFACE TREATMENT | | | | | |
| | 0.5< , ≦3 | ±0.2 | | | | (23.09.01 | | |
| | 3< , ≦6 | ±0.5 | | | | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | | |
| | 6<, | ±1.0 | | │ \ 松田 / | | | | |
| | ANGLE TOLERANCE | | SIZE TOLERANCE | | | | A ETI 10 070 A 4 | |
| | (Unless otherwise stated) | | (Unless otherwise stated) | | DESIGN | APPROVAL | A5TH3-076A4 | |
| | DIMENSION mm | DEVIATION | DIMENSION | DEVIATION | 520.0.0 | 711 1 110 1712 | | |
| | (Shorter side length) | deg. | mm | mm | | | DATE 0000/00/04 LINUT 00ALE QUEET | |
| | . ≦10 | ±1° | , ≦6 | ±0.05 | 光機開 | / 光機開 | INITIAL DATE : 2023/03/01 UNIT SCALE SHEET | |
| | 10< . ≦50 | ±0.5° | 6< . ≦30 | ±0.1 | | | DRAWING: N.Yoshida mm 10:1 1/1 | |
| | – | | – | | ('23.09.01) | (23.09.11 | | |
| | 50< , ≦120 | ±0.3° | 30< , ≦120 | ±0.15 | 西口 | | Fujikura Ltd. | |
| | 120< , ≦400 | ±0.15° | 120< , ≦400 | ±0.2 | | \佐々木/ | | |
| | 400<, | ±0.1° | 400< , ≦1200 | ±0.3 |) | | r ajiitara Eta. | |