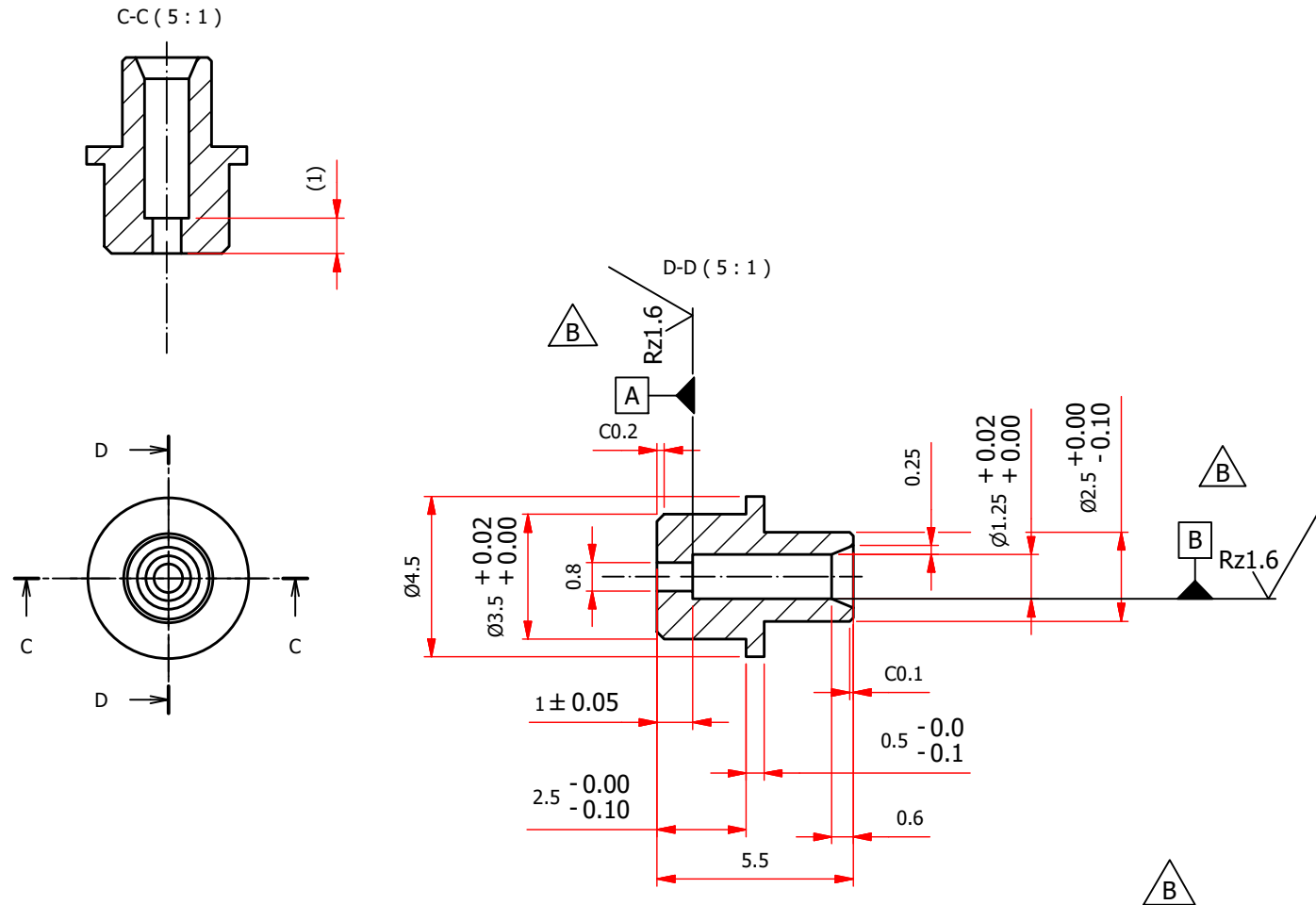


Rz2.5

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	5		New Part	TrongNB	Establish
B	6	1. Material: SUS304 2. No surface tolerance	1. Material: SUS304/SUS440C 2. Datum A: Rz1.6 Datum B: Rz1.6	ThinhLT	1. Add more material 2. Add surface tolerance for datum A. datum B



Note:

- Chamfer C0.1 for remain adges not mention in the drawing
- Heat treatment 48 - 55 HRC

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	SUS304/SUS440C	Scale	5:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWS-0142			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Part_Loss Sleeve 1.25			
		120<,≤400	±0°10'	120<,≤400	±0.2				