

6

5

4

3

2

1

D

D

C

C

B



B

A

A

The diagram illustrates the layout of a shipping label with the following fields and their corresponding data types:

- BOX**: LENGTH (XX.XXX" INCHES)
- X**: WIDTH (XX.XXX" INCHES)
- X**: HEIGHT (XX.XXX" INCHES)
- FL**: FLUTE TYPE (C, BC)
- ECT**: ECT VALUE (XXXX LBS/IN)
- SLT**: SIZE LIMIT (XXXX INCHES)
- WT**: WEIGHT LIMIT (XXXX POUNDS)
- BCT**: BCT VALUE (XXXX POUNDS)
- Box Type**: BOX TYPE (RSC, FOL)
- Color**: COLOR (KRAFT)
- Item Type**: ITEM TYPE ((MAKE))

1	24ECO71443	LOGO DESIGN FOR SINGLE/DOUBLE WALL ADDED		CH	04/08/2024	CH	04/08/2024	RC	03/01/2024	
0	21ECO44537	INITIAL RELEASE		DH	03/04/2021	JV	03/04/2021	LM	02/25/2021	
REV	ECO NO.	ECO DESCRIPTION			APPROVED		CHECKED		DRAWN	
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									1	
				ALL DIMENSIONS WITHOUT TOLERANCES SHALL BE TAKEN AS REFERENCE					SIZE:	
									B	
		DWG. NO.		907-2006		ITEM NO. / FAMILY PART #  SEE ORACLE		SCALE 1:8		
								THIRD ANGLE PROJECTION		
										
		UNITS:		IN, LBS		WEIGHT:		STATE:  APPROVED		
								SHEET 1 OF 2		

## D



B



## 6

## D



B

A



6

5

4

3

2

1

BOX,

X

X

,FL

,ECT

,SLT

,WT

,BCT

LARGO

XX.XXX"

PULGADAS

ANCHO

XX.XXX"

PULGADAS

ALTURA

XX.XXX"

PULGADAS

TIPO DE FLAUTA

C

BC

VALOR ECT

XXXX

LBS/IN

LIMITE DE TAMAÑO

XXXX

PULGADAS

PESO LIMITE

XXXX

LIBRAS

VALOR BCT

XXXX

LIBRAS

TIPO CAJA

RSC

FOL

COLOR

KRAFT

TIPO DE ITEM

(MAKE)

6

5

4

3

2

1

1

24ECO71443

LOGO DESIGN FOR SINGLE/DOUBLE WALL ADDED

CH

04/08/2024

CH

04/08/2024

RC

03/01/2024

0

21ECO44537

INITIAL RELEASE

DH

03/04/2021

JV

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REV

ECO NO.

ECO DESCRIPTION

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\*TOLERANCES TO BE SET IN DRW\*

ALL DIMENSIONS WITHOUT TOLERANCES SHALL BE TAKEN AS REFERENCE

DESCRIPTION:

CORRUGATED CARDBOARD BOXES MAKE IN HOUSE (PACKSIZE)

DWG. NO.

907-2006

ITEM NO. / FAMILY PART #

SEE ORACLE

UNITS:

IN, LBS

WEIGHT:

STATE:

APPROVED

DWG REV:

1

SIZE:

B

SCALE

1:8

THIRD ANGLE PROJECTION

SHEET 4 OF 6

6

5

4

3

2

1

A

B

C

D

A

B

C

D

6

5

4

3

2

1

CAJAS F.O.L

PESTAÑAS SUPERIORES

PESTAÑA DE UNION  
VER NOTA 6

PESTAÑAS INFERIORES

XXXXXX

VER TABLA A  
PARA DETALLES DE LOGO

VER NOTA 5

1

FIG. 1

FIG. 2

CAJAS RSC

PESTAÑAS SUPERIORES

PESTAÑA DE UNION  
VER NOTA 6

PESTAÑAS INFERIORES

XXXXXX

VER TABLA A  
PARA DETALLES DE LOGO

VER NOTA 5

1

FIG. 3

FIG. 4

NOTAS:

1. PARA NUMERO DE PARTE, DIMENSIONES Y MATERIALES, VER ORACLE.

2. DIMENSIONES DE LAS CAJAS SON MEDIDAS DESDE EL INTERIOR.  
LA PROFUNDIDAD (O ALTURA) ES MEDIDA ENTRE LAS CARAS MAS INTERIORES DE LA CAJA,  
PERPENDICULAR AL LARGO Y AL ANCHO.

3. TODOS LOS COMPONENTES Y MATERIALES DEBEN CUMPLIR CON ROHS.

4. PARA MATERIALES DE CONSTRUCCION, LA RESISTENCIA PUEDE SER ESPECIFICADA COMO PSI O ECT.

5. COLOCAR SELLO DE FABRICANTE Y DE RECICLADO Y EL NUMERO DE ITEM APROXIMADAMENTE COMO  
SE MUESTRA, A MENOS QUE SE INDIQUE LO CONTRARIO.

6. LA PESTAÑA DE UNIÓN (FIG. 1 & FIG. 3) DEBE IR PEGADA POR DENTRO.

7. VARIACION EN DIMENSIONES TOTALES NO DEBE EXCEDER ± 1/8 ".

8. PARA RANGO DE ESPESOR DE FLAUTA VER 507-4203.

9. PARA VALIDAR LA FACTIBILIDAD DE FABRICAR UNA CAJA EN PLANTA AFL, REVISAR EL ARCHIVO  
"PACKSIZE FEASIBILITY" UBICADO EN MASTERWEB COMO AV-0882.

W

L

H

DIRECCION DEL CORRUGADO

1

B

1:1

THIRD ANGLE  
PROJECTION

SHEET 5 OF 6

1	24ECO71443	LOGO DESIGN FOR SINGLE/DOUBLE WALL ADDED	CH	04/08/2024	CH	04/08/2024	RC	03/01/2024
0	21ECO44537	INITIAL RELEASE	DH	03/04/2021	JV	03/04/2021	LM	02/25/2021
REV	ECO NO.	ECO DESCRIPTION	APPROVED	CHECKED	DRAWN			
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ALL DIMENSIONS WITHOUT TOLERANCES SHALL BE TAKEN AS REFERENCE		DWG. NO. 907-2006		ITEM NO. / FAMILY PART # SEE ORACLE		SCALE 1:1		
UNITS: IN, LBS		WEIGHT:		STATE: APPROVED		THIRD ANGLE PROJECTION		

6

5

4

3

2

1

PARA ENTENDER NUESTRAS DESCRIPCIONES:

EN NUESTRAS DESCRIPCIONES SE ENCUENTRA LA PALABRA BCT, QUÉ SIGNIFICA ESTO?

REQUERIMIENTO DE BCT EN LIBRAS	REQUERIMIENTO DE BCT EN KGS
1352	609

PESO DE LAS CAJAS

CAJA INFERIOR

BCT (PRUEBA DE COMPRESIÓN DE CAJA)

SE REFIERE AL PESO QUE PUEDE SOPORTAR LA CAJA INFERIOR SI QUEREMOS PONER MÁS CAJAS SOBRE ELLA.

FORMULA:

BCT= VALOR ECT X [5.87 X √(ESPESOR DE FLAUTA X PERIMETRO DE LA CAJA` )]

EJEMPLO DE LA CAJA CS010605 21.1 X 19.6 X 8.8, FLUTE BC, ECT 48.

BCT = ECT 48 \* [5.87 \* √(0.283 \* ((21.1 \* 2) + ((19.6 \* 2))) ]

BCT RESULTANTE = 1352 LBS

ESTA INFORMACION PUEDE SER UTIL POR EL DEPARTAMENTO DE EMBARQUES.

TABLA A

ESQUEMATICO DOUBLEWALL

4"

2"

AFL

BOX CERTIFICATE THIS DOUBLEWALL BOX MEETS ALL CONSTRUCTION REQUIREMENTS OF APPLICABLE FREIGHT CLASSIFICATION

EDGE CRUSH 48

TEST (ECT) LBS/IN

SIZE LIMIT 95 INCHES

GROSS 100 LBS

WT. LT.

MONTERREY N.L.

SUSTAINABLE FORESTRY INITIATIVE

SFI-0201 7

ESQUEMATICO SINGLEWALL

4"

2"

AFL

BOX CERTIFICATE THIS SINGLEWALL BOX MEETS ALL CONSTRUCTION REQUIREMENTS OF APPLICABLE FREIGHT CLASSIFICATION

EDGE CRUSH 32

TEST (ECT) LBS/IN

SIZE LIMIT 75 INCHES

GROSS 65 LBS

WT. LT.

MONTERREY N.L.

SUSTAINABLE FORESTRY INITIATIVE

SFI-0201 7

COLOCAR EL LOGO DE RECICLAJE EN SEGUIDA DEL SELLO BMC ACOMPAÑADO DE LAS PALABRAS "SUSTAINABLE FORESTRY INITIATIVE SFI-02017"

1

1

24ECO71443

LOGO DESIGN FOR SINGLE/DOUBLE WALL ADDED

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ECO DESCRIPTION

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DESCRIPTION:

CORRUGATED CARDBOARD BOXES MAKE IN HOUSE (PACKSIZE)

DWG. NO.

907-2006

ITEM NO. / FAMILY PART #

SEE ORACLE

UNITS:

IN, LBS

WEIGHT:

STATE:

APPROVED

DWG REV:

1

SIZE:

B

SCALE 1:1

THIRD ANGLE PROJECTION

SHEET 6 OF 6