## A4 THIRD ANGLE PROJECTION

バネ仕様 / Spring's Specification						
線材径 / Wire Dia.	φ 0.45					
コイル外径 / Outside Dia.	( <i>ф</i> 4.0)					
コイル内径 / Inside Dia.	$\phi$ 3.1 $\pm$ 0.05					
有効巻数 / Effective Number of Turns	4.5					
総巻数 / Total Turns	6.5					
巻方向 / Turn Direction	右 / Right					
自由長 / Free Length	(7.31)					
座巻 / End Turn	各1巻/1Turn for Each					
端末研磨 / Polishing of End Face	Closed-end(Grinding)					
バネ定数 / Spring Constant	(1.75N/mm)					
表面処理/Surface treatment	_					

^			B 1% 1% 10% 10%	(2)5.35N±5%
B	密着長 Contracting length:2.97	<u>▲</u> 3.93	>	
		<u>B</u> 4.25	/ Free L	ength:7.31

REV

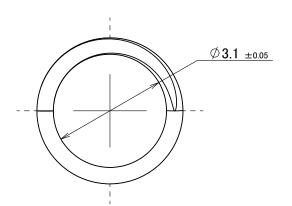
DATE

B 2023/02/24

REVISION

DESCRIPTION

荷重変更、材質変更/
Change load、Change material



## 注 Note:

- 1. 目視できるバリ、カエリ、マクレ等の外観異常の無きこと。
  There must not be any burr or any deformation to see naked eyes.
- 2. RoHS, REACH, IEC62474適応の材料を使用すること。 Material must comply RoHS and REACH and IEC62474.
- 3. 荷重測定箇所①② Load measurement points ①, ②.

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RADIUS & CHAMFER MATERIAL		DRAWING	CHECK	TITLE			
TOLERANCE(Unlest DIMENSION mm	s otherwise stated) DEVIATION deg.	SUS304-WPB			光機開	Spring (5th LCY)	
0.5< , ≦3	±0.2 ±0.5	SURFACE TREATMENT		N.Yoshida	'23.08.10	DWG No.	
6<,	±1.0				松田	DWG No.	
ANGLE TOLE	RANCE	SIZE TOLERANCE			ТАН	A CTUO 040D4	
(Unless otherwi		(Unless otherwise stated)		DESIGN	APPROVAL	A5TH3-010B4	
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm		11,144,000	1	
, ≦10	±1°	. ≦6	±0.1	光機開	/ 光機開	INITIAL DATE : 2022/06/07 UNIT SCALE SHEET	
10< , ≦50	±0.5°	6< , ≦30	±0.2	'23.08.10	'23.08.10	DRAWING: N.Yoshida mm 10:1 1/1	
50< , ≦120	±0.3°	30< , ≦120	±0.3		\		
120< , ≦400	±0.15°	120< , ≦400	±0.5	│ \ 西口 /	佐々木/	Fujikura Ltd.	
400<,	±0.1°	400< , ≦1200	±0.8			r ajintara Eta.	