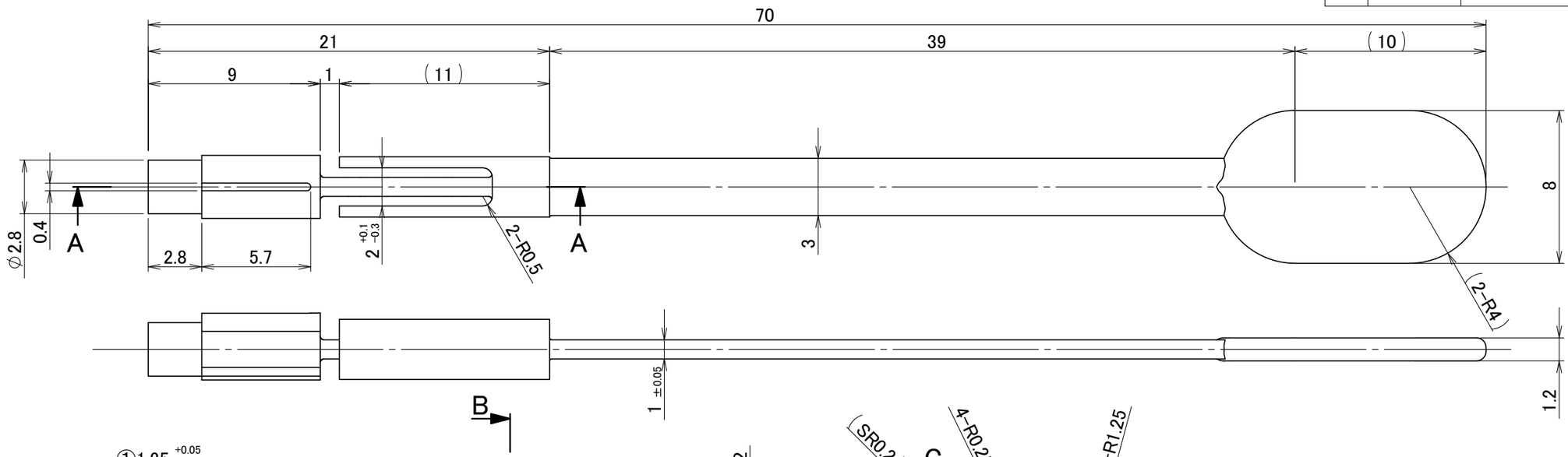
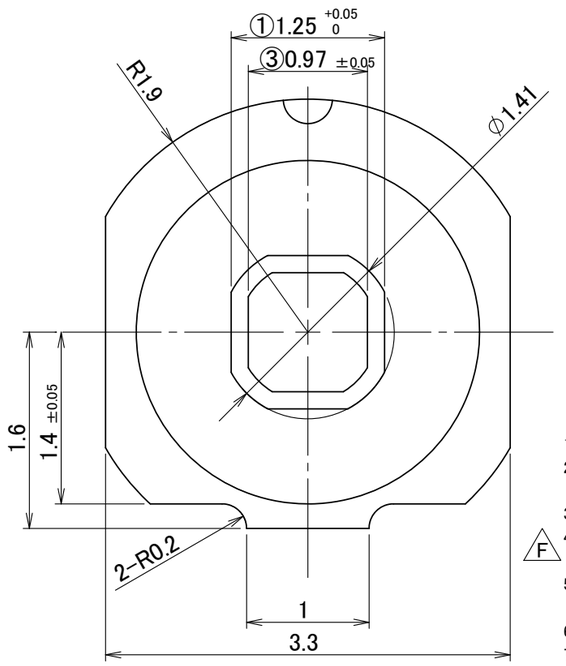
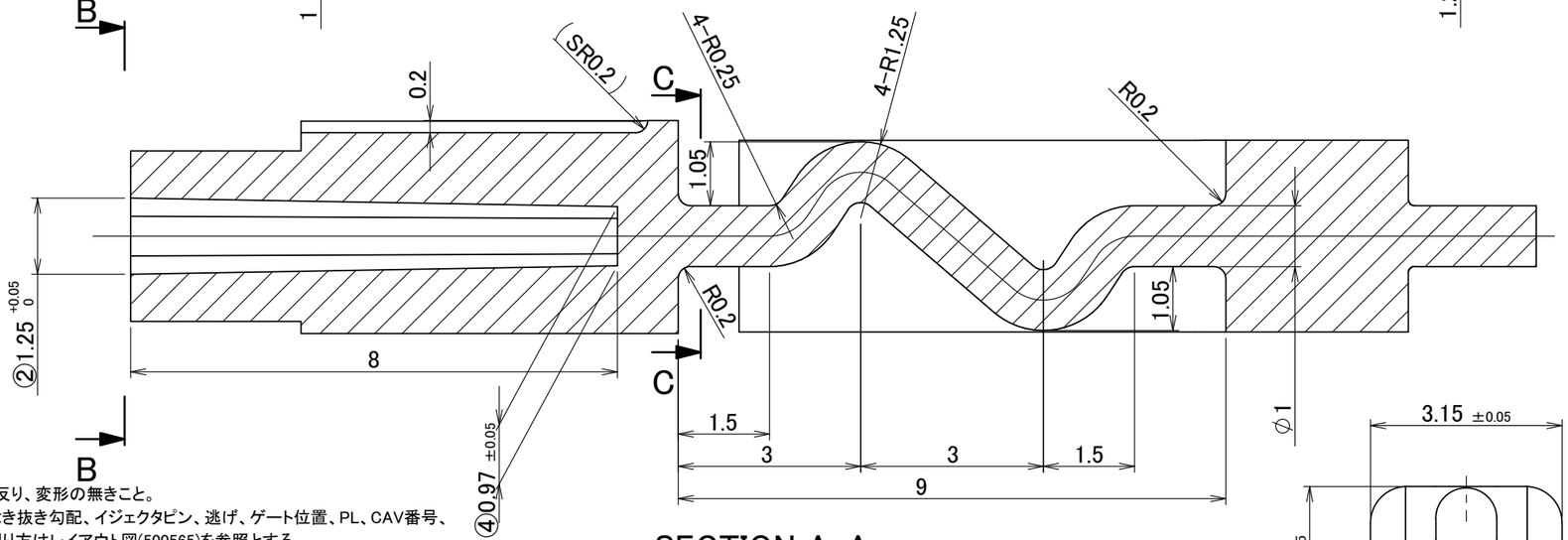
A3 THIRD ANGLE PROJECTION

REVISION		
REV	DATE	DESCRIPTION
F	2024/07/23	注記変更 / Change notes

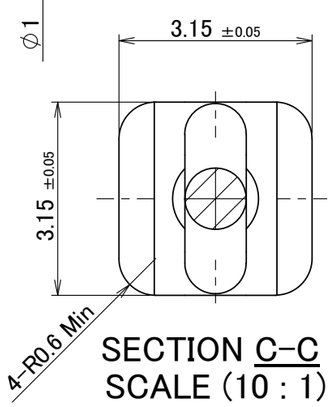




SECTION B-B
SCALE (20 : 1)



SECTION A-A
SCALE (10 : 1)



SECTION C-C
SCALE (10 : 1)

1. バリ、反り、変形の無きこと。
2. 指示なき抜き勾配、イジェクタピン、逃げ、ゲート位置、PL、CAV番号、
   駒の割り方はレイアウト図(500565)を参照とする
3. 寸法測定箇所①～④
4. 機能検査⑤ (F)
   Flange (5th 09 UPC Φ1.25) OM A5TH3-075*3 を10～20Nで奥まで挿入できること。
5. 材料:PA66 AMILAN / Reinforced Heat stability GF30% CM3006G-30 色:黒(Pantone 426C)
   リサイクル材は、承認のうえ使用可とする。
6. 検査については、プラスチック成形品検査規格 (JDAA-11-06-0010)とする
7. RoHS,REACH,IEC62474に加えて,PNJAA-0068-25-01の最新版を参照すること
8. 記入なき寸法は3D又は2Dデータ参照のこと
9. 指示無き0.5以下の角Rと面取りの公差は″±0.1″

Notes

1. No burr, warping or deformation.
2. Reffer to the Layout Drawings(500565) about Draft angle,position of EP,
   Groove,gate position,parting line(PL),CAV number position.
3. Dimension measurement tests ①～④
4. Function tests ⑤ (F)
   Flange (5th 09 UPC Φ1.25) OM A5TH3-075*3 should be able to be inserted deeply with 10～20N.
5. Material: PA66 AMILAN / Reinforced Heat stability GF30% CM3006G-30 Color:BLACK(Pantone 426C)
   Recycle resin can be used with approval.
6. The inspection should be compatible with JDAA-1106-0010.
7. Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.
8. Unspecified dimensions should follow the 3D or 2D data. ・
9. Radius & Chamfer of 0.5 or less without instruction is tolerance ″±0.1″

RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)	
DIMENSION mm	DEVIATION deg.
0.5< , ≦3	±0.2
3< , ≦6	±0.5
6<,	±1.0

ANGLE TOLERANCE (Unless otherwise stated)	
DIMENSION mm (Shorter side length)	DEVIATION deg.
, ≦10	±1°
10< , ≦50	±0.5°
50< , ≦120	±0.3°
120< , ≦400	±0.15°
400<,	±0.1°

MATERIAL
SEE NOTE 5

SURFACE TREATMENT

SIZE TOLERANCE (Unless otherwise stated)	
DIMENSION mm	DEVIATION mm
, ≦6	±0.1
6< , ≦30	±0.2
30< , ≦120	±0.3
120< , ≦400	±0.5
400< , ≦1200	±0.8

DRAWING	CHECK
N.Yoshida	光機開 '24.08.09 松田
DESIGN	APPROVAL
光機開 '24.08.01 西口	光機開 '24.08.09 佐々木

TITLE: Lanyard Cap (5th LCY)

DWG No. A5TH3-016F3

INITIAL	DATE : 2022/06/10	UNIT	SCALE	SHEET
	DRAWING: N.Yoshida	mm	4:1	1／1

Fujikura Ltd.