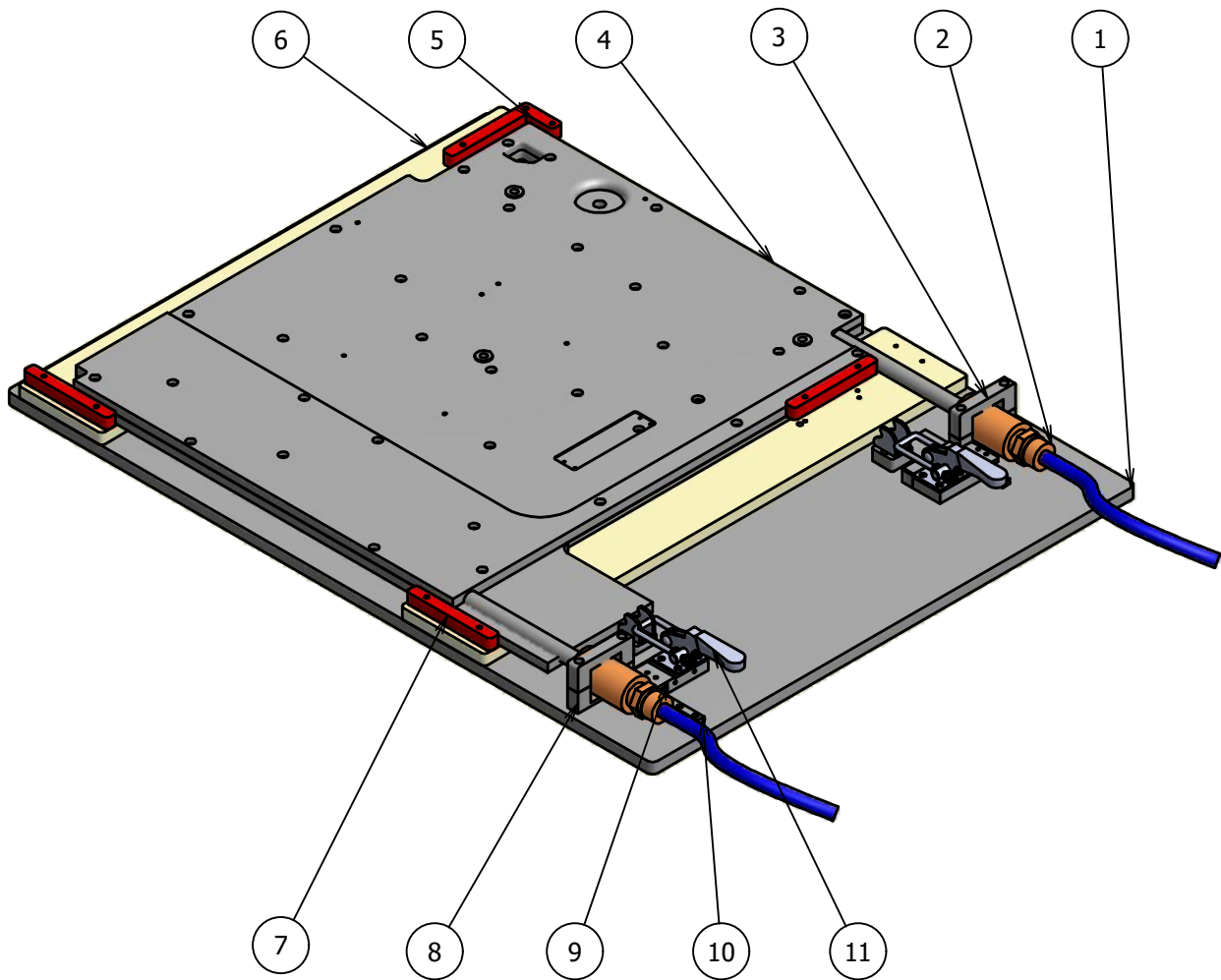


REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New jig	ThinLT	Establish



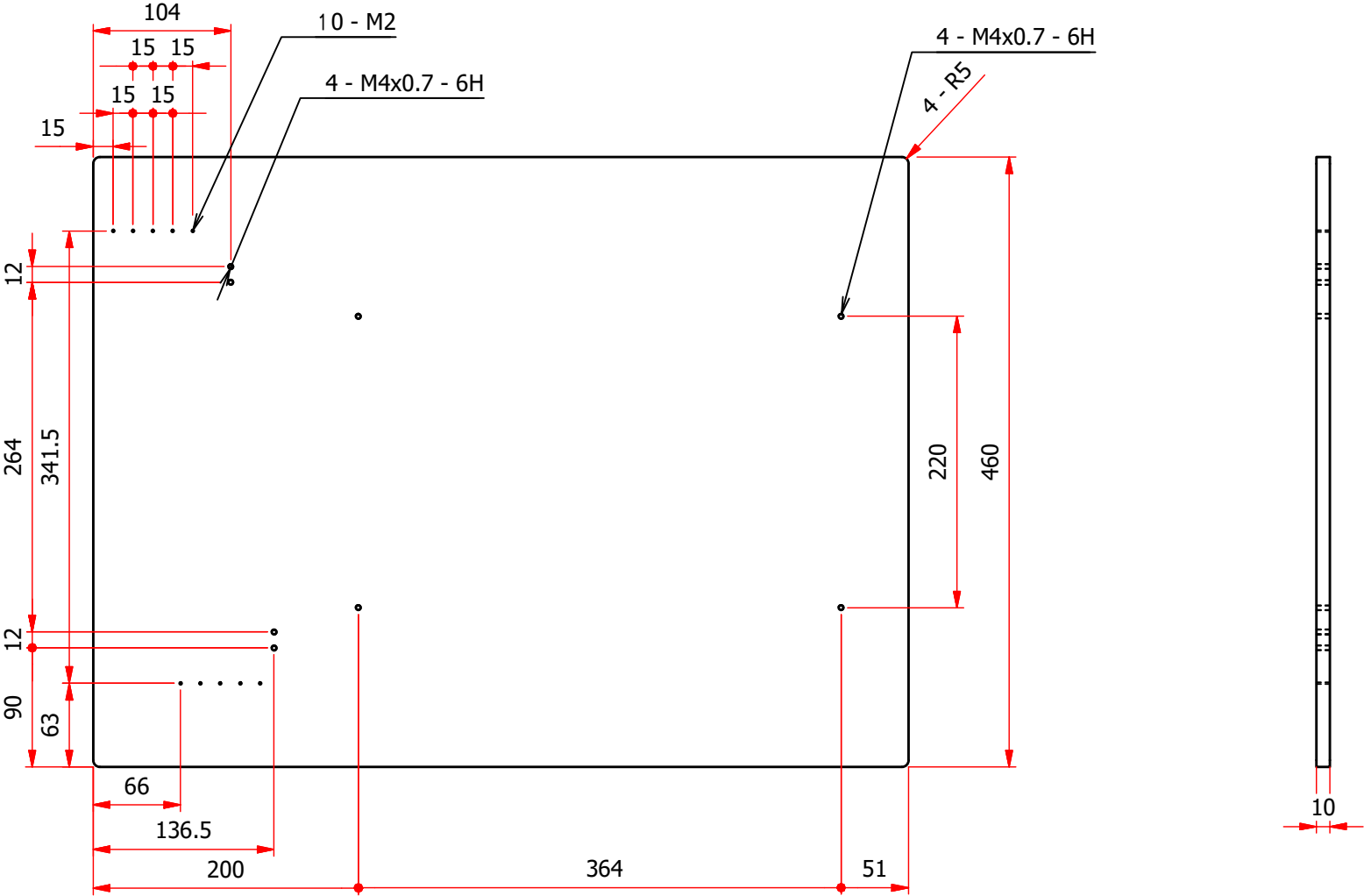
11	Clamp	Part no.: C-LD-40323(misumi) Asset code: MTOGLE0012	Default	2
10	Slide guide	Part no.: SSEB8-85 (misumi) Asset code:MSLI0053	Default	2
9	Slide Part	000-5-DTV-0750-07	A6061	2
8	Lower Clamp	000-5-DTV-0750-06	A6061	2
7	Stopper	000-5-DTV-0750-05	White Acrylic	3
6	Support Plate	000-5-DTV-0750-04	White Acrylic	2
5	L-Stopper	000-5-DTV-0750-03	White Acrylic	1
4	FLU Product	Default	Default	1
3	Upper Clamp	000-5-DTV-0750-02	A6061	2
2	Coupling	Default	Default	2
1	Main Plate	000-5-DTV-0750-01	White Acrylic	1
No.	Part name/ Description	Model/ Part No.	Material	Quantity

FUJIKURA FIBER OPTICS VIETNAM

Drawing number:	000-5-DTV-0750	Scale 1:5
Drawing name:	Jig_Keep connector tube FLU	

***Note:**
- Refer 3D drawing to dimensions not mentioned.

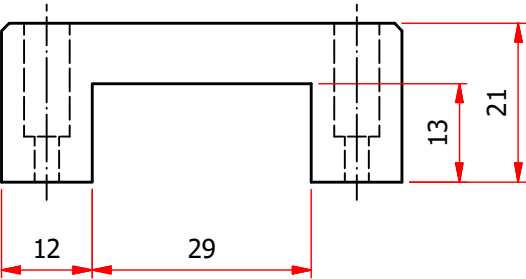
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Jig	ThinhLT	Establish



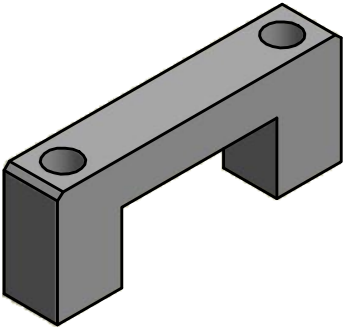
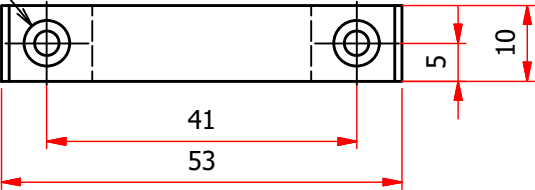
Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	White Acrylic	Scale	1:5
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0750-01			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Main Plate			
		120<,≤400	±0°10'	120<,≤400	±0.2				

***Note:**
- Refer 3D drawing to dimensions not mentioned.

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Jig	ThinhLT	Establish



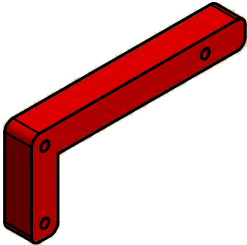
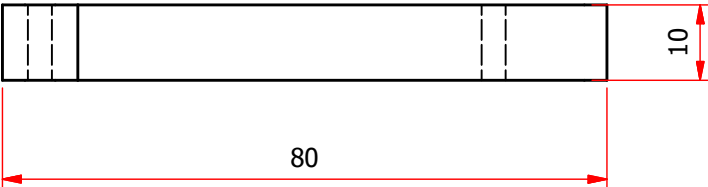
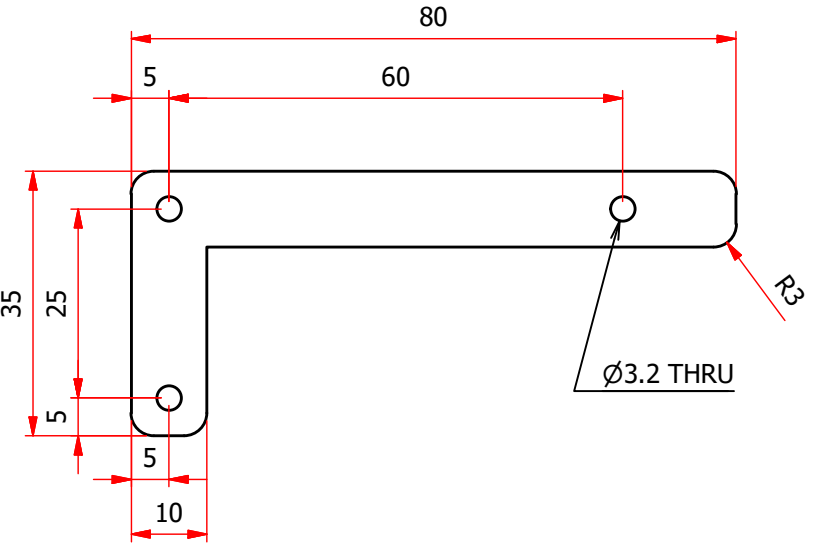
2 - Ø3.2, Ø6 \square 15



Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A6061	Scale	1:5
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0750-02			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Upper Clamp			
		120<,≤400	±0°10'	120<,≤400	±0.2				

***Note:**
- Refer 3D drawing to dimensions not mentioned.

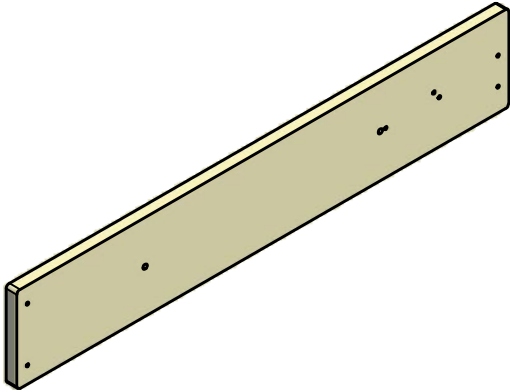
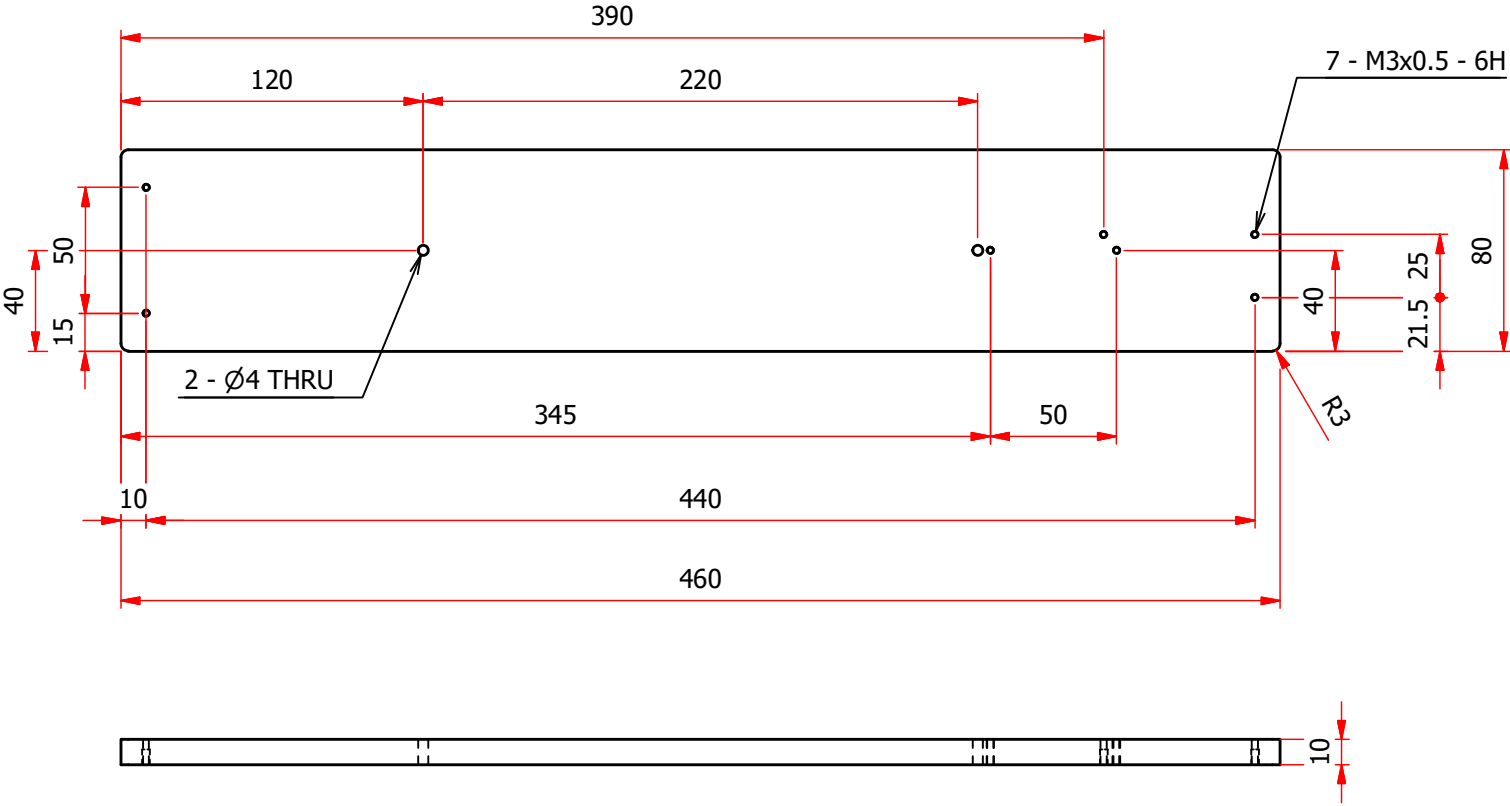
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Jig	ThinhLT	Establish



***Note:**
 - Refer 3D drawing to dimensions not mentioned.

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	White Acrylic	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0750-03			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: L Stopper			
		120<,≤400	±0°10'	120<,≤400	±0.2				

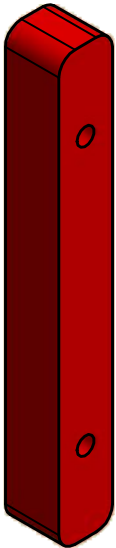
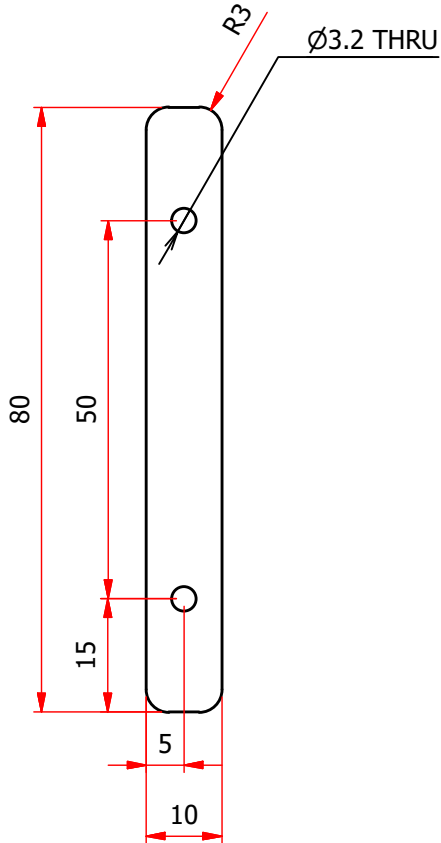
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Jig	ThinLT	Establish



***Note:**
 - Refer 3D drawing to dimensions not mentioned.

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	White Acrylic	Scale	1:5
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0750-04			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Support Plate			
		120<,≤400	±0°10'	120<,≤400	±0.2				

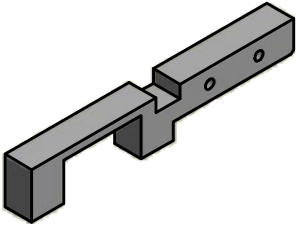
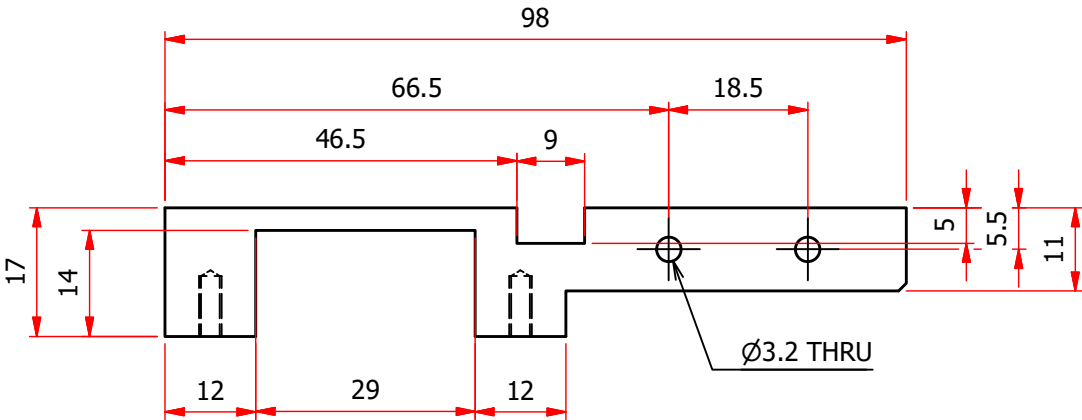
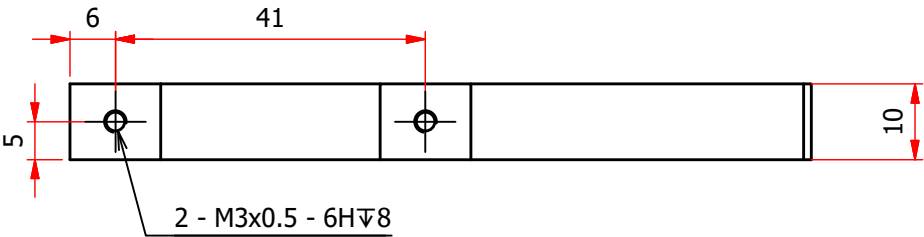
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Jig	ThinhLT	Establish



***Note:**
- Refer 3D drawing to dimensions not mentioned.

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	White Acrylic	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0750-05			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Stopper			
		120<,≤400	±0°10'	120<,≤400	±0.2				

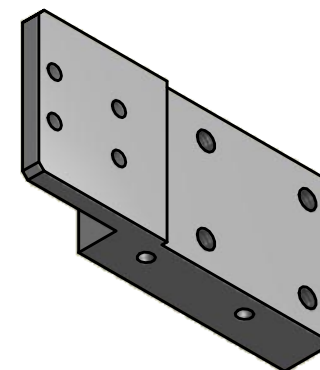
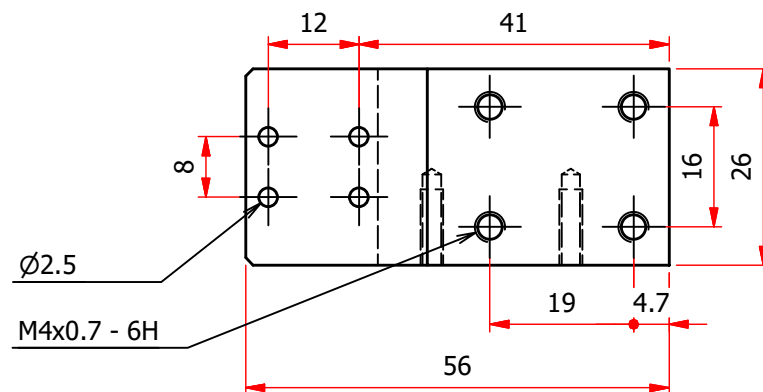
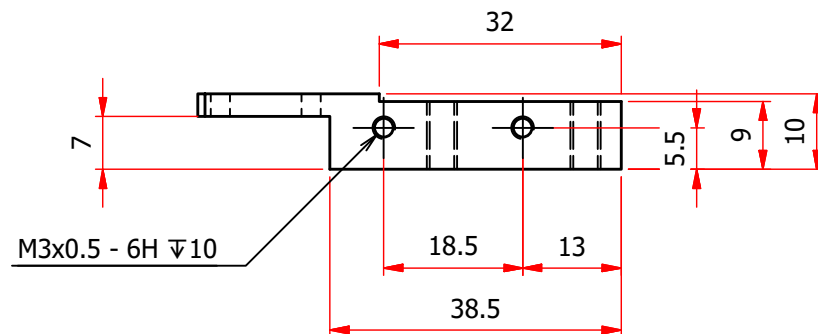
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Jig	ThinhLT	Establish



***Note:**
- Refer 3D drawing to dimensions not mentioned.

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A6061	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0750-06			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Lower Clamp			
		120<,≤400	±0°10'	120<,≤400	±0.2				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Jig	ThinhLT	Establish



***Note:**
- Refer 3D drawing to dimensions not mentioned.

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A6061	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0750-07			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Slide Part			
		120<,≤400	±0°10'	120<,≤400	±0.2				