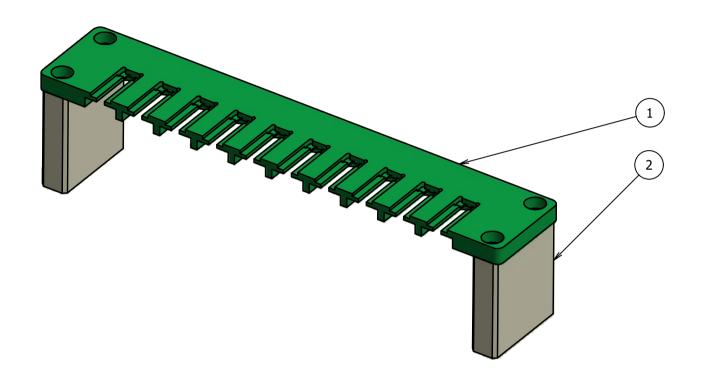
	REVISION HISTORY								
ZONE	VED	Descr	iption	Design	Reason of change				
	VER	Old content	New content	Design					
	1		Design new jig	ThinhLT	Establish				



2	Wall	5-DWT-1677-02	A6061	2
1	Base	5-DWT-1677-01	SUS304	1
No.	Part name/ Description	Model/ Part No.	Material	Quantity

FUJIKURA FIBER OPTICS VIETNAM

Drawing number:

5-DWT-1677 Scale

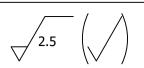
Drawing name:

Jig_Grinding TIP MPO 1:1

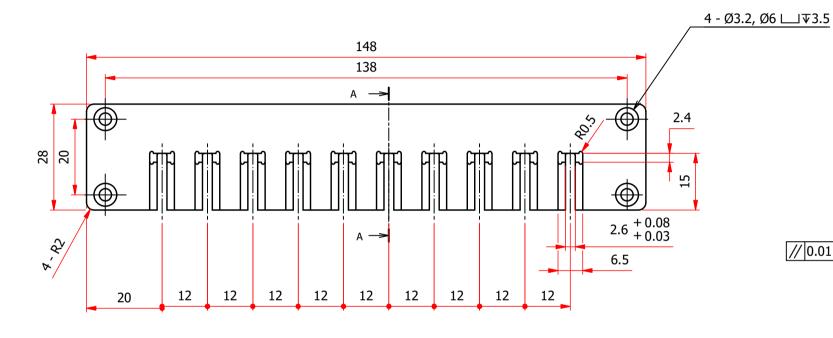
*Note:

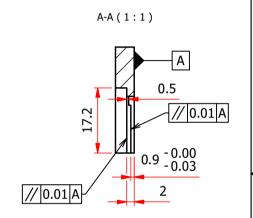
- Refer 3D drawing to dimensions not mentioned.

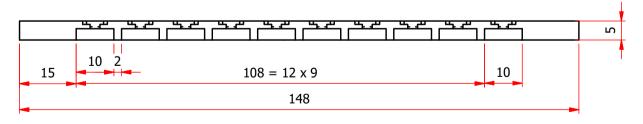
4

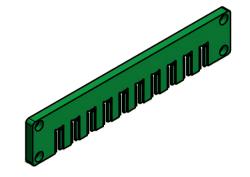


REVISION HISTORY								
VER	Descr	iption	Decian	Reason of change				
	Old content	New content	Design	Reason of change				
1		New Part	ThinhLT	Establish				
	VER	VER -	VER Description Old content New content	VER Description Design Old content New content				





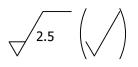




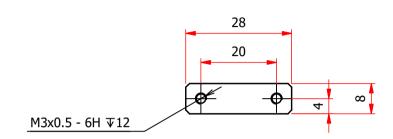
*Note:

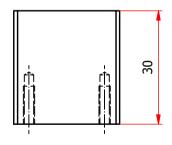
- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

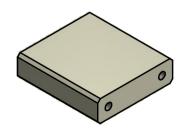
Straightness, Fa	tness, Parallel	Angle tolerance		Size tolerance		Material	SUS304	Scale	1:1	
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			MAN	
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-1677-01				
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1		2-044	2-DW1-10//-01		
>6	4.1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na				
	±1	120<,≤400	±0°10'	120<,≤400	±0.2		Bas	e		



	REVISION HISTORY								
ZONE	VER	Descr	iption	Design	Reason of change				
		Old content	New content	Design	i Reason of change				
1			New Part	ThinhLT	Establish				







*Note:

- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A6061	Scale	1:1	
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETN			NAM	
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-1677-02				
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1		נ-ו איט-כ	3-DW1-10/7-02		
>6	+1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing nar		!!		
>0	±1	120<,≤400	±0°10'	120<,≤400	±0.2	Wall		ill		

