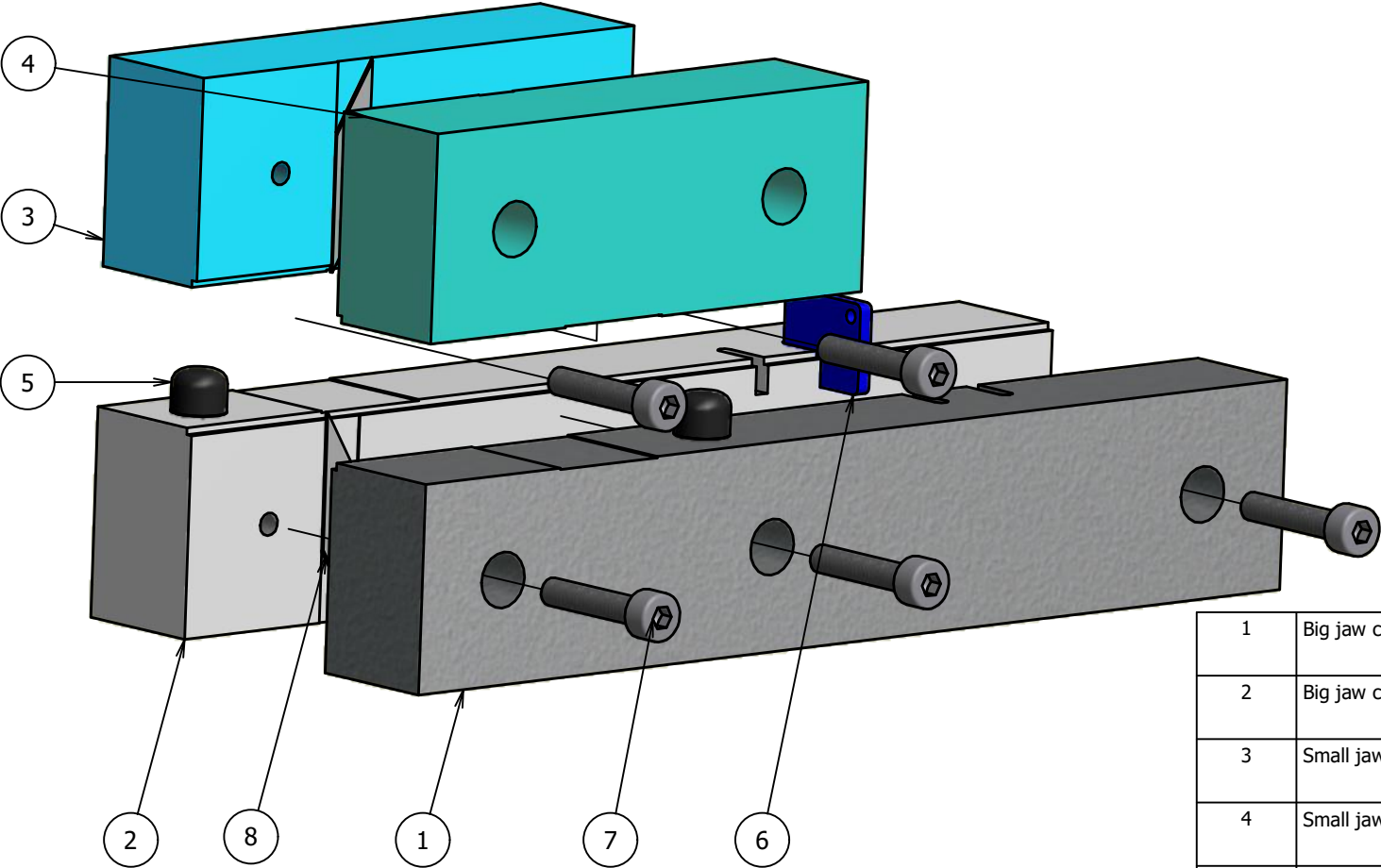


REVISION HISTORY				
ZONE	VER	Description		Design
		Old content	New content	
	1		New jig	N.V.VUI
				Establish



1	Big jaw clamp 1	000-5-DTV-0755-01	Clear acrylic	1
2	Big jaw clamp 2	000-5-DTV-0755-02	Clear acrylic	1
3	Small jaw clamp 1	000-5-DTV-0755-03	Clear acrylic	1
4	Small jaw clamp 2	000-5-DTV-0755-04	Clear acrylic	1
5	Dowel pin	5-DWT-0140-05	Black POM	2
6	Stopper	5-DWT-0140-06	A6061	1
7	Head socket cap screw	M4x20	SUS440C	5
8	Blade	XB10	Steel	2
No.	Part name/ Description	Model/ Part No.	Material	Quantity

FUJIKURA FIBER OPTICS VIETNAM

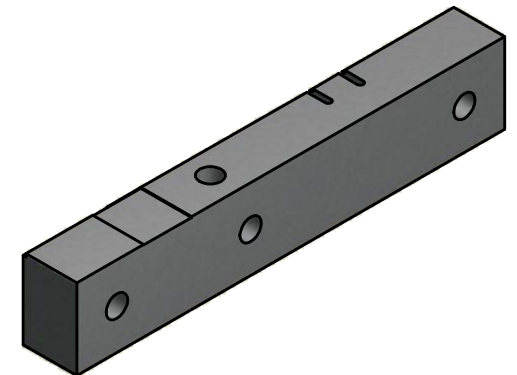
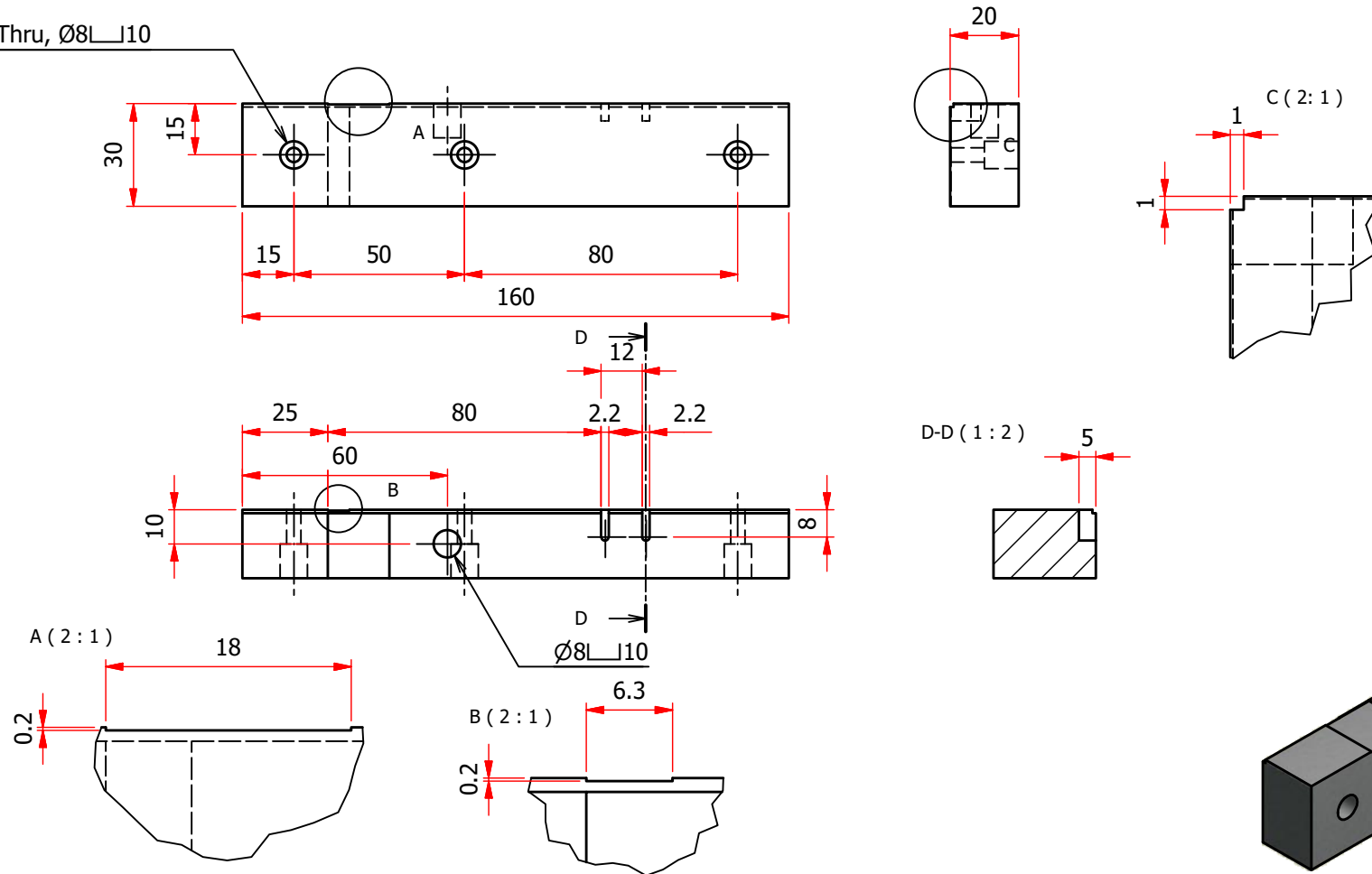
Drawing number:	000-5-DTV-0755	Scale 1:1
Drawing name:	Jig_Split Cord 2mm	

***Note:**

- Overall dimension (LxWxH): 160x40x60 (mm)
- Refer 3D drawing to dimensions not mentioned.

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish

3-Ø4.2Thru, Ø8L10

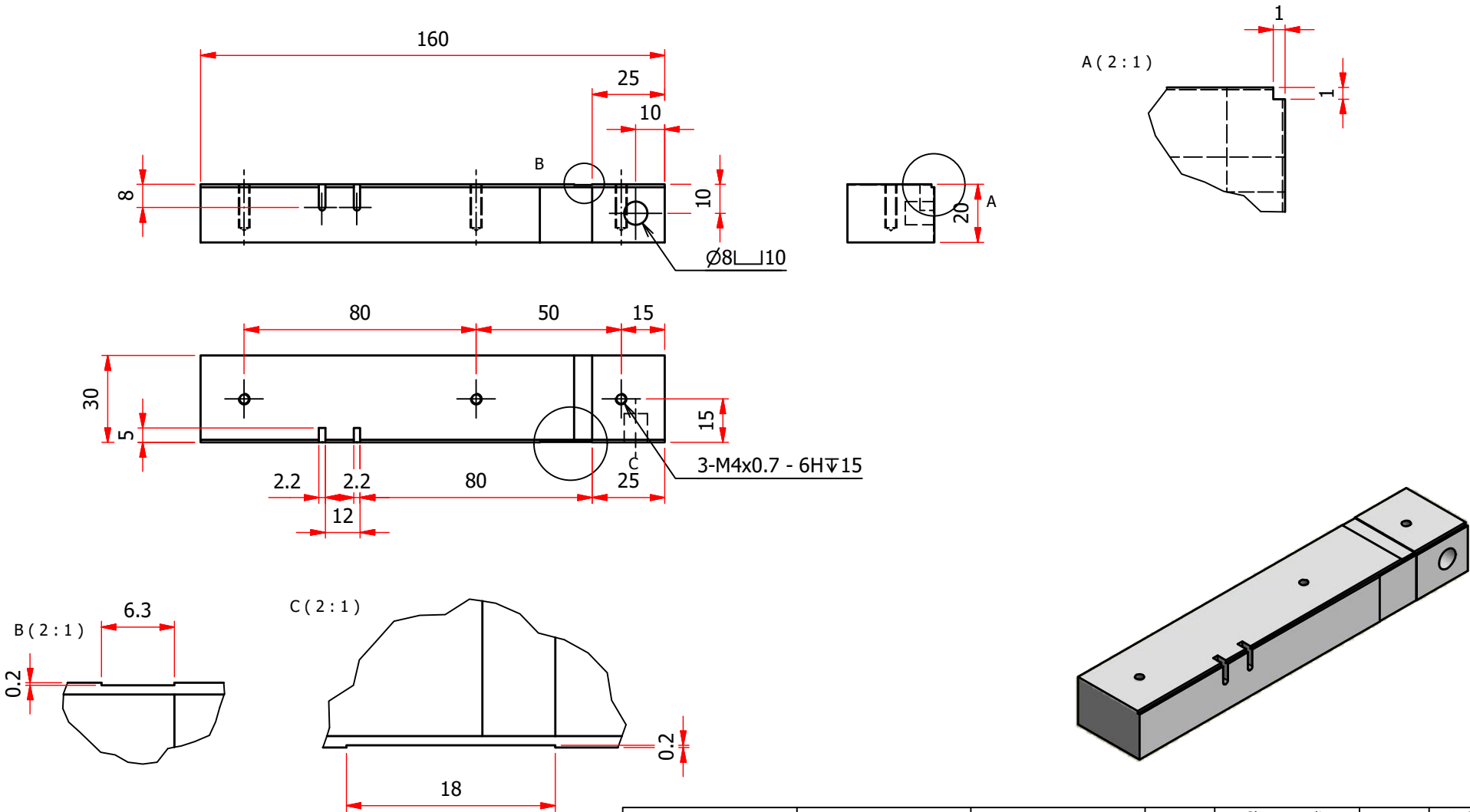


***Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:2
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0755-01			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Big jaw clamp 1			
		120<,≤400	±0°10'	120<,≤400	±0.2				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish

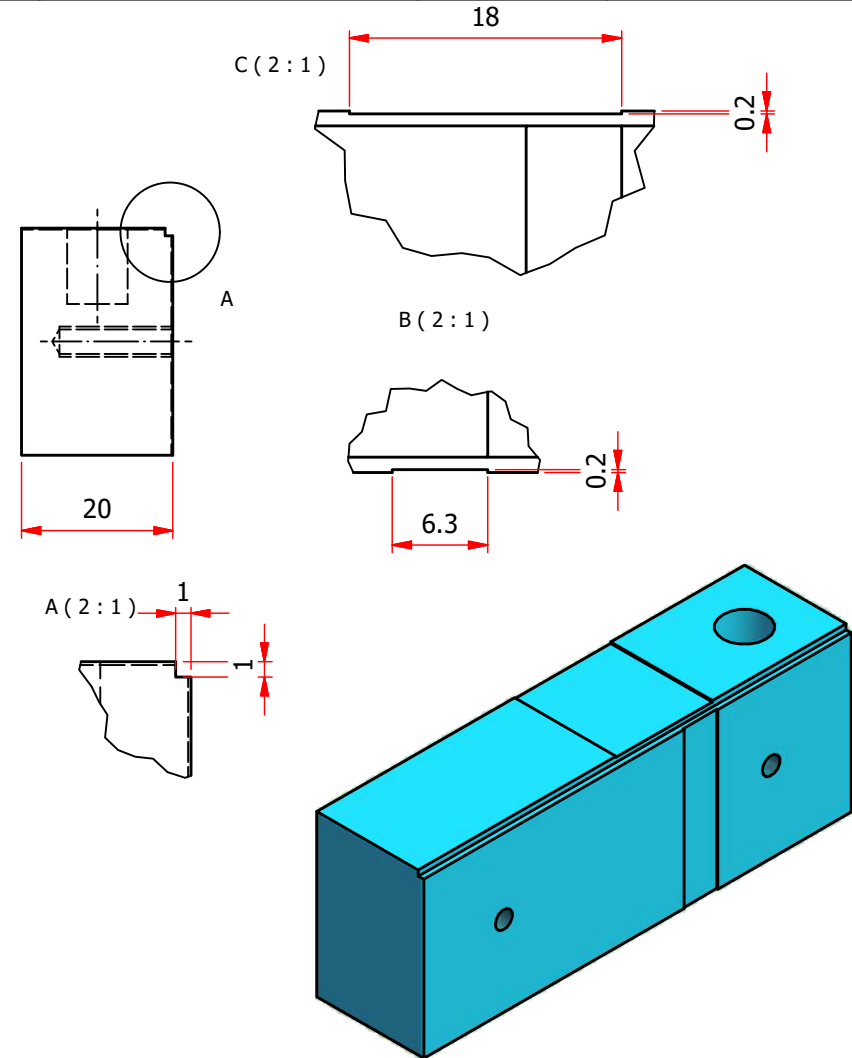
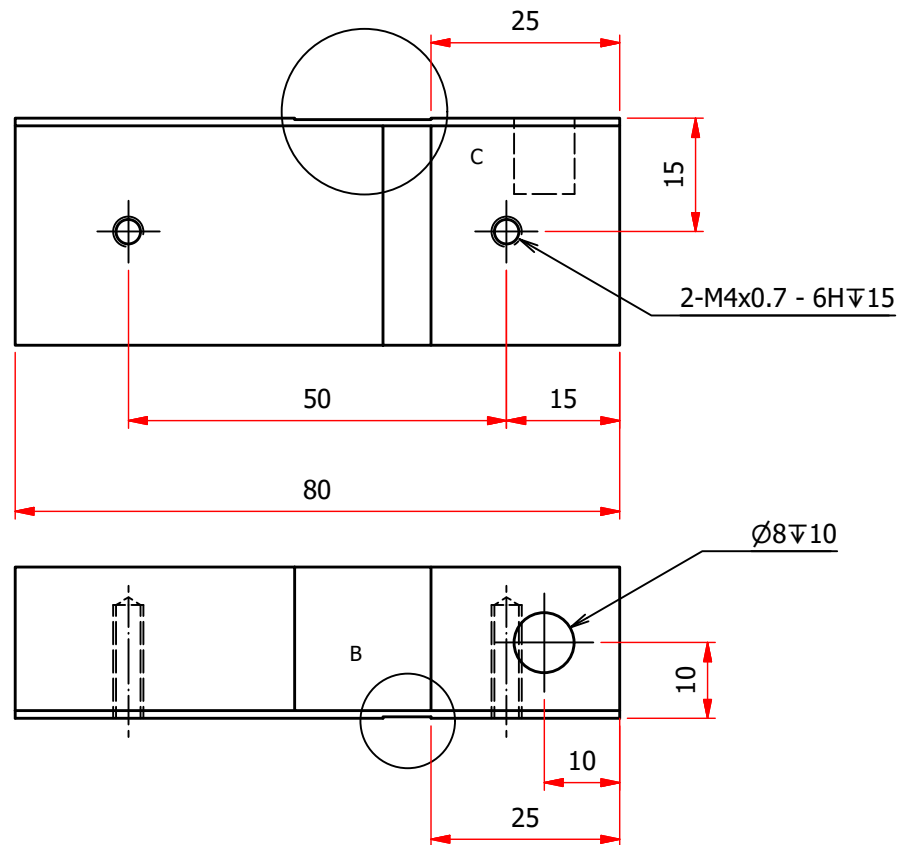


***Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Flatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:2
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number:			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	000-5-DTV-0755-02			
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name:			
		120<,≤400	±0°10'	120<,≤400	±0.2	Big jaw clamp 2			

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish

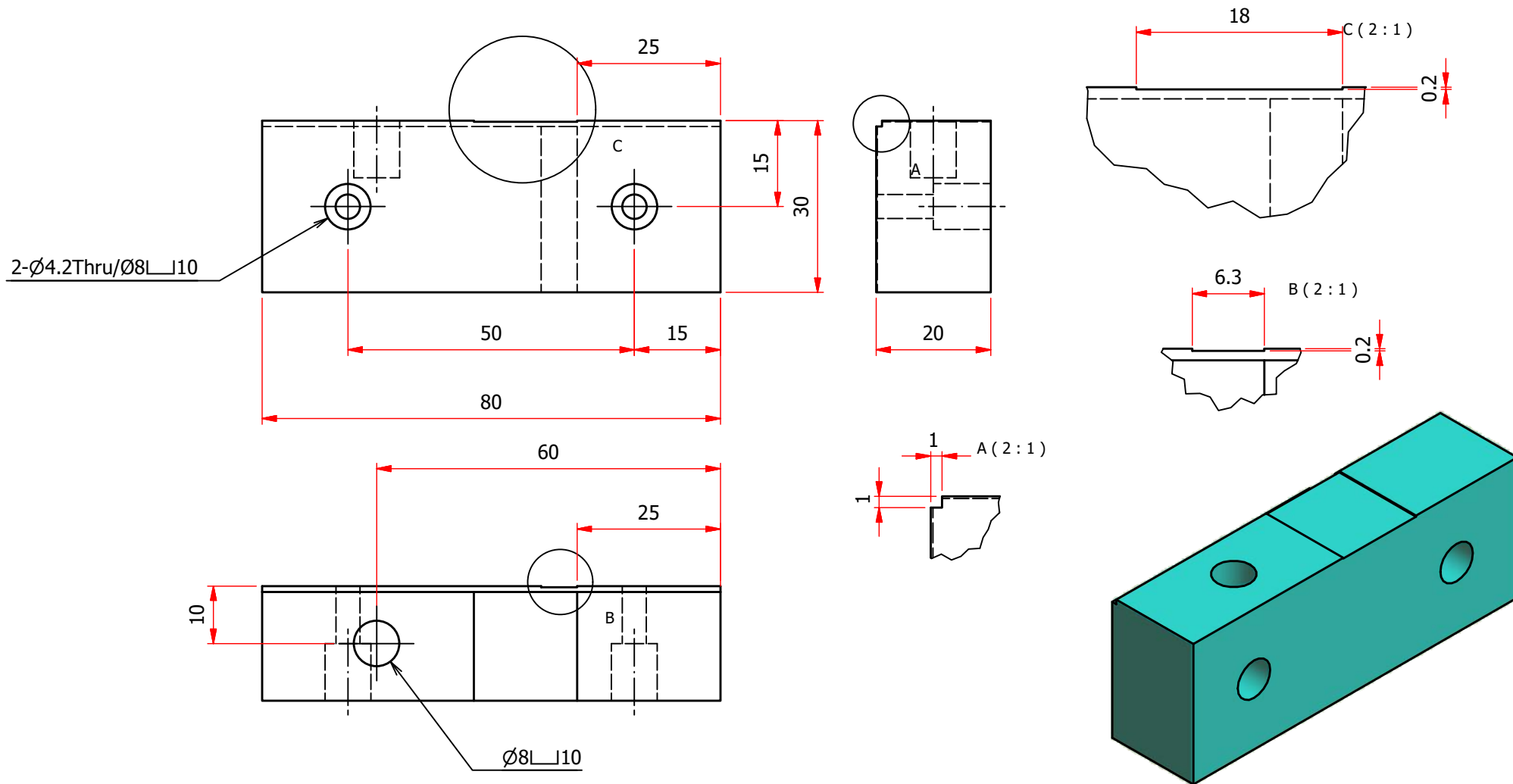


***Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0755-03			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Small jaw clamp 1			
		120<,≤400	±0°10'	120<,≤400	±0.2				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish



***Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0755-04			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Small jaw clamp 2			
		120<,≤400	±0°10'	120<,≤400	±0.2				