# Strand fixation on side B in D8062 assemblies, Google

### 1. Scope of SOP

Packaging instruction for strands on side B for D8062 assemblies.



**Assembled Product** 

### 2. Content

- Part 1- Scope of SOP
- Part 2- Content
- Part 3- List of Tools, Components, & Material
- Part 4- Assembly Procedure
- Part 5- Revision History



# **AFL** HYPERSCALE.

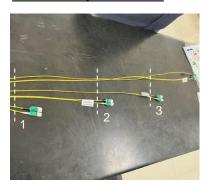
### 3. Tools, Components & Material required



3/8" wide Velcro strap (4 pieces of 5 cm long)



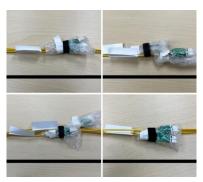
### 4. Assembly Procedure



1. Spread all the strands of side B on a large table. Starting from left to right, use a 3/8" Velcro strap to fix the connector tips with the rest of the cables.



2. Apply a piece of bubble wrap as usual and place a Velcro strap over the connector boots to avoid the Velcro to slide. *IMPORTANT:* Pulling cord should be outside all the Velcro straps.



3. Keep the cables well extended and repeat steps 1 and 2 in four positions as shown in Diagram 1.



4. Proceed with the pulling eye process as usual.

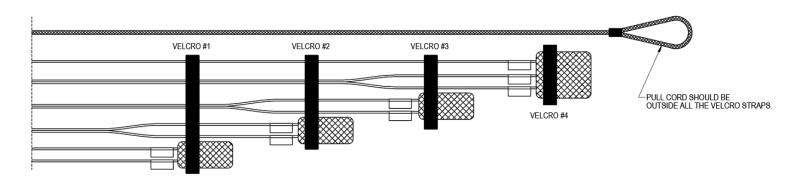


Diagram 1. Velcro positions for side B packaging in D8062 assemblies.





### **5. Revision History**

Revision	Date	Description	Issued by
1	10/19/2023	Per 23ECO68385: Initial issue	M. Villarreal
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