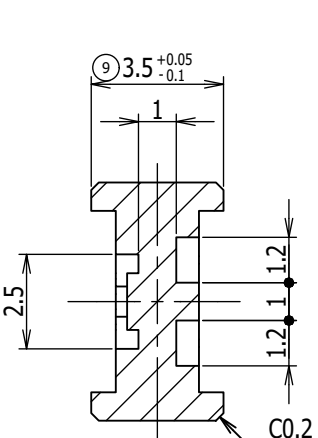
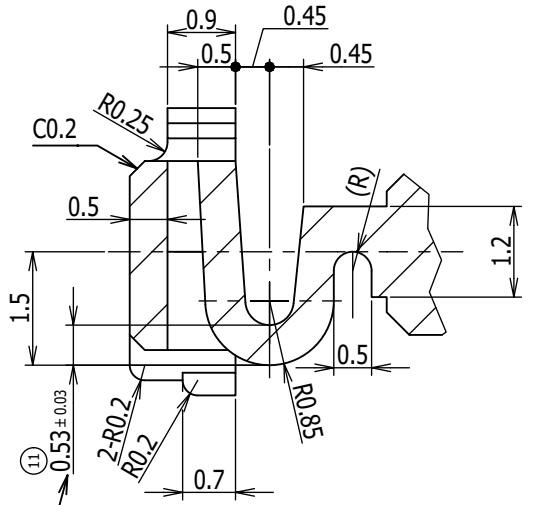
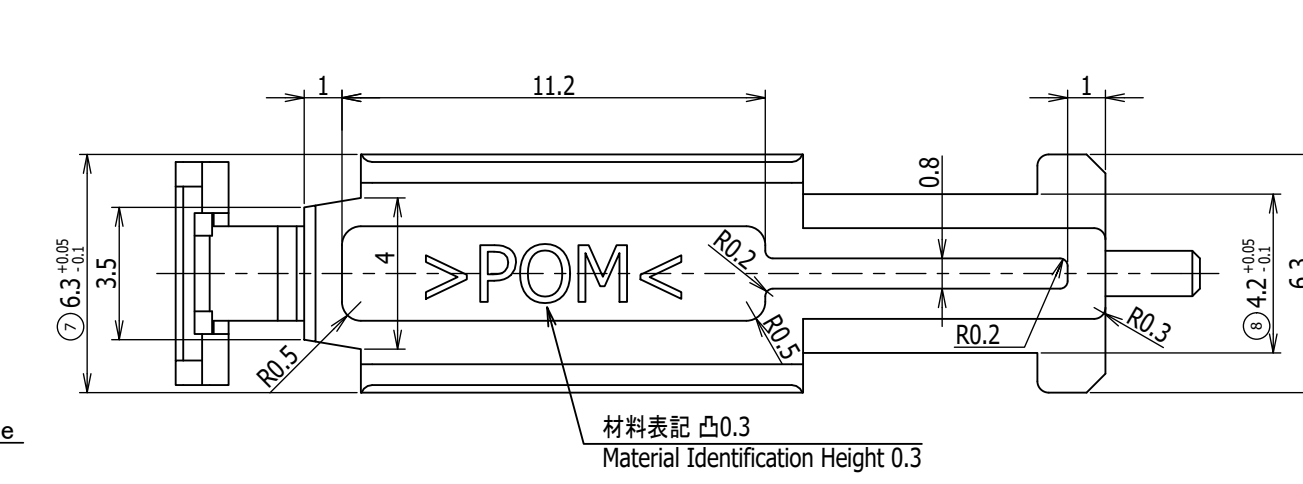
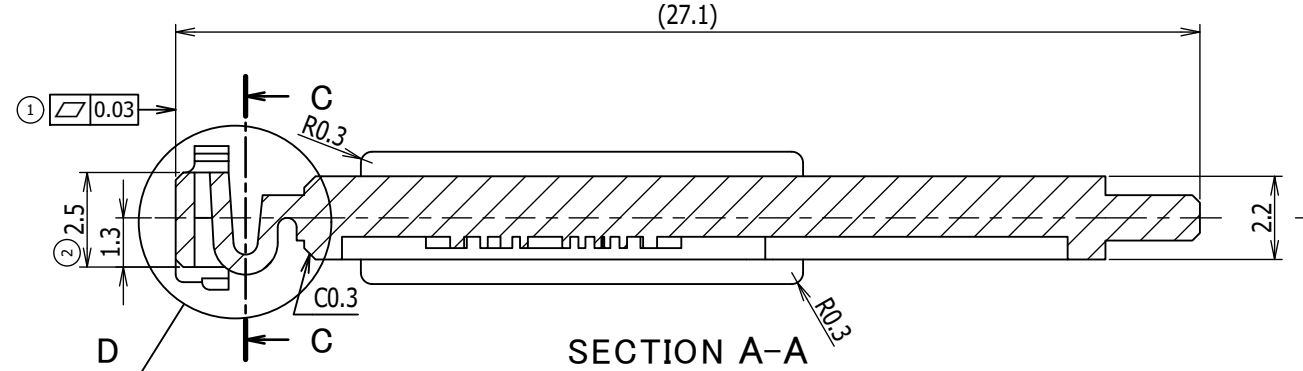
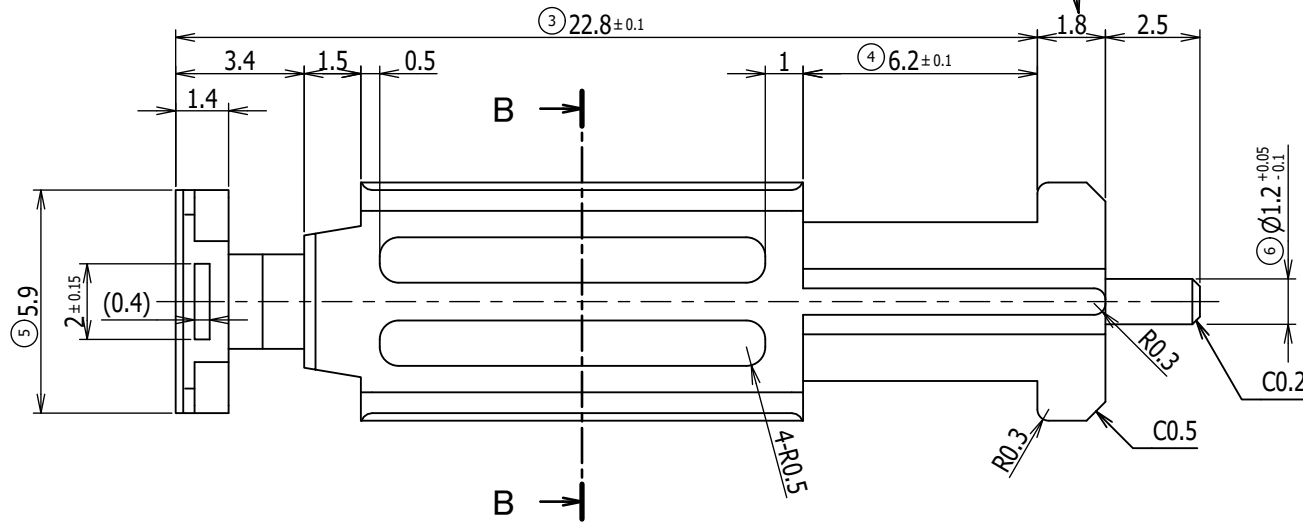
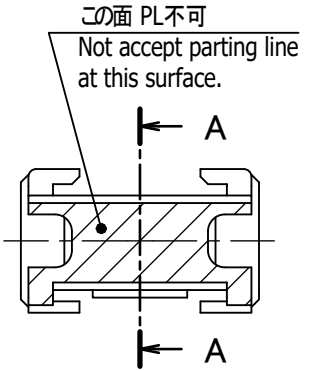


金型ID:F13MPJ0252 の寸法公差は $1.8 \pm 0.1$ を適用し、次回金型更新時には $1.8 + 0.05 / - 0.1$ を適用する。  
Tolerance of Molding ID : F13MPJ0252 is applied for  $1.8 \pm 0.1$ , When updating the molding die , Tolerance applied for  $1.8 + 0.05 / - 0.1$

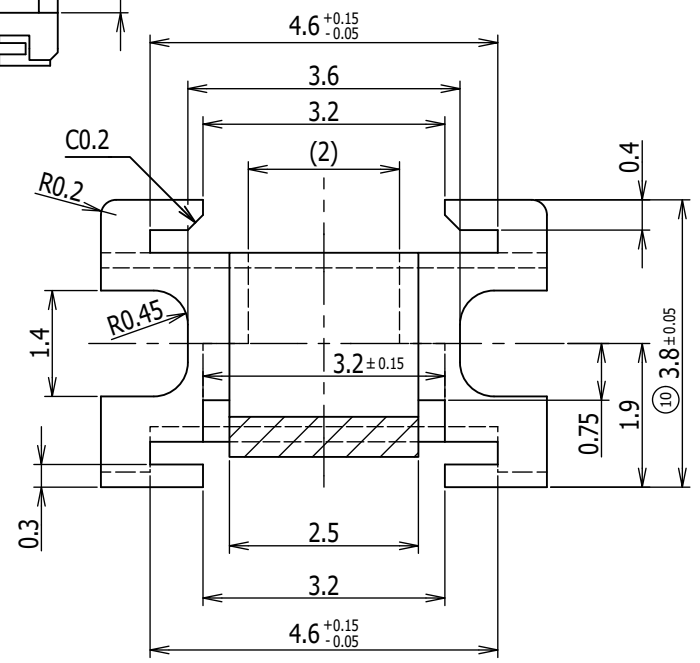


SECTION B-B



DETAIL D

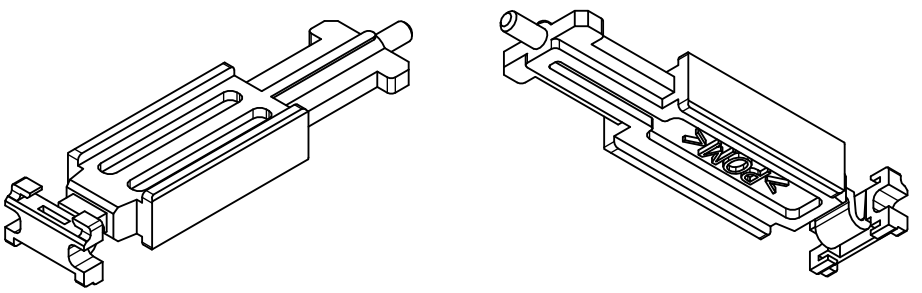
( 10 : 1 )



SECTION C-C

( 10 : 1 )

- 注記/NOTE
- 材質: DURACON ES-5 (導電)  
Material: DURACON ES-5 (Conductive)
  - 色: 黒 / Color: BLACK: DURACON ES-5 CD3502 BLACK
  - 目視できるバリ、カエリ、マクレ等の外観異常の無きこと。  
There must not be any burr or any deformation to see naked eyes.
  - ゲートカット跡は外側に飛び出さないこと。  
(規格 ISSU-10001(1).)  
The surface of gate cut foot print is not over out of shape based on ISSU-10001(1).
  - 寸法検査箇所 ①~⑩ / Check dimension ①~⑩
  - RoHS、REACH、IEC62474に加えて、PNJAA-0068-25-01の最新版を参照すること。  
ただし、PNJAA-0068-25-01の要求事項からメラミン (CAS: 108-78-1) を除外する。  
Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.  
However, exclude melamine (CAS: 108-78-1) from the requirements of PNJAA-0068-25-01.
  - 指示なき抜き勾配は公差内におさめること。  
Draft angles must be within tolerance.
  - プラスチック成形品検査規格 (JDAA-11-06-0010) に従い検査を実施すること。  
Must inspect according to the standard (JDAA-11-06-0010).
  - 記入なき寸法は3Dデータ参照のこと。  
Unspecified dimensions should be follow the 3D data.
  - 指示無き0.5以下の角Rと面取りの公差は $\pm 0.1$   
Radius & Chamfer of 0.5 or less without instruction is tolerance  $\pm 0.1$
  - 金型はPNJHW-0051-71-17と共通の金型を使用すること  
For the mold, use the same mold as PNJHW-0051-71-17



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DATE: 29-Aug-2024  
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RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL  POM  SURFACE TREATMENT  See Note  SIZE TOLERANCE (Unless otherwise stated)		DRAWING	CHECK	TITLE					
DIMENSION mm	DEVIATION mm			S.Wada	<div>光機開 '24.08.20 中根</div>	MPO Tip ESD					
0.5 < , ≤ 3	± 0.2					DWG No.					
3 < , ≤ 6	± 0.5					DRPT-11063(2)					
6 < ,	± 1			DESIGN	APPROVAL						
ANGLE TOLERANCE (Unless otherwise stated)				<div>光機開 '24.08.20 坂口</div>	<div>光機開 '24.08.20 中島</div>	INITIAL	DATE	:2024/04/17	UNIT	SCALE	SHEET
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm <td>DRAWING</td> <td>:N.Yoshida</td> <td>mm</td> <td>5 : 1</td> <td>1 / 1</td>				DRAWING	:N.Yoshida	mm	5 : 1	1 / 1
≤ 10	± 1°	≤ 6	± 0.1								
10 < , ≤ 50	± 0.5°	6 < , ≤ 30	± 0.2								
50 < , ≤ 120	± 0.3°	30 < , ≤ 120	± 0.3								
120 < , ≤ 400	± 0.15°	120 < , ≤ 400	± 0.5								
400 < ,	± 0.1°	400 < , ≤ 1000	± 0.8								
Fujikura Ltd.											