
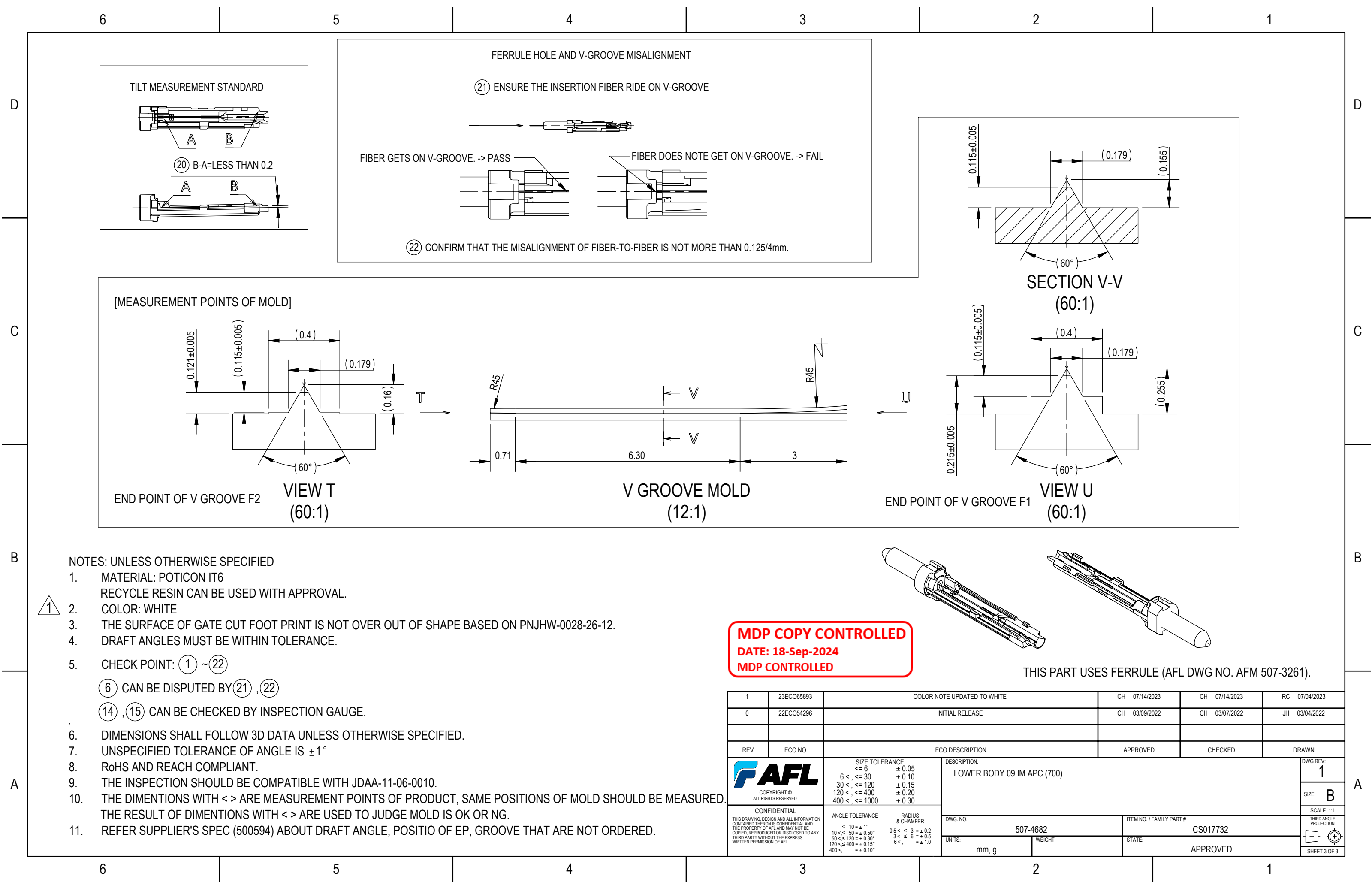
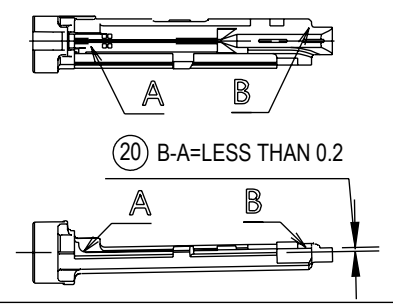


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DATE: 18-Sep-2024
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1	23ECO65893	COLOR NOTE UPDATED TO WHITE	CH	07/14/2023	CH	07/14/2023	RC	07/04/2023
0	22ECO54296	INITIAL RELEASE	CH	03/09/2022	CH	03/07/2022	JH	03/04/2022
REV	ECO NO.	ECO DESCRIPTION	APPROVED	CHECKED	DRAWN			
		SIZE TOLERANCE ≤ 6 ± 0.05 6 < , ≤ 30 ± 0.10 30 < , ≤ 120 ± 0.15 120 < , ≤ 400 ± 0.20 400 < , ≤ 1000 ± 0.30	DESCRIPTION: LOWER BODY 09 IM APC (700)			DWG REV: 1		
CONFIDENTIAL THIS DRAWING, DESIGN AND ALL INFORMATION CONTAINED THEREON IS CONFIDENTIAL AND THE PROPERTY OF AFL AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED TO ANY THIRD PARTY WITHOUT THE EXPRESS WRITTEN PERMISSION OF AFL.		ANGLE TOLERANCE ≤ 10° ± 1° 10° < , ≤ 50° ± 0.50° 50° < , ≤ 120° ± 0.30° 120° < , ≤ 400° ± 0.15° 400° < , ≤ ± 0.10°	RADIUS & CHAMFER 0.5 < , ≤ 3 ± 0.2 3 < , ≤ 6 ± 0.5 6 < , ≤ ± 1.0		DWG NO.: 507-4682			ITEM NO. / FAMILY PART # CS017732
		UNITS: mm, g		WEIGHT:		STATE: APPROVED		THIRD ANGLE PROJECTION SHEET 2 OF 3

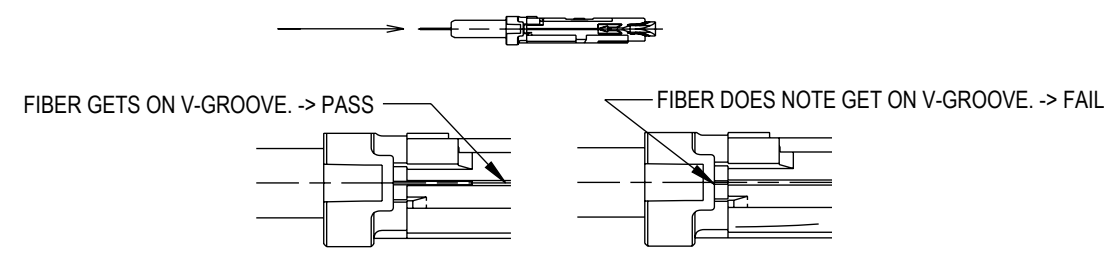


TILT MEASUREMENT STANDARD



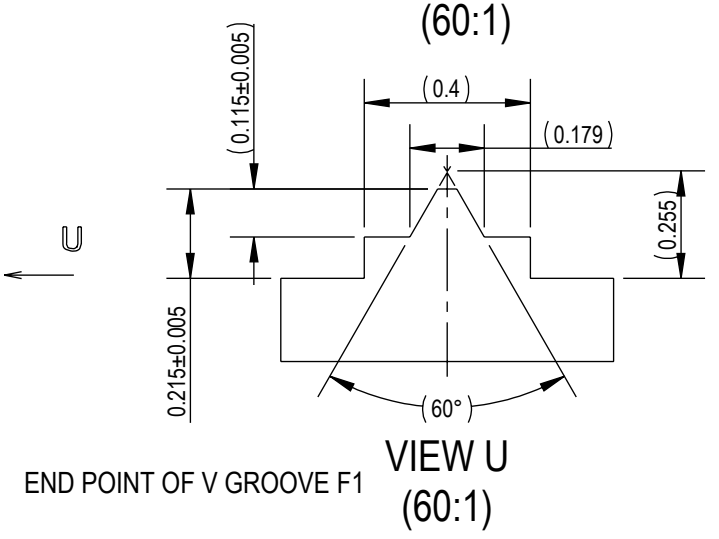
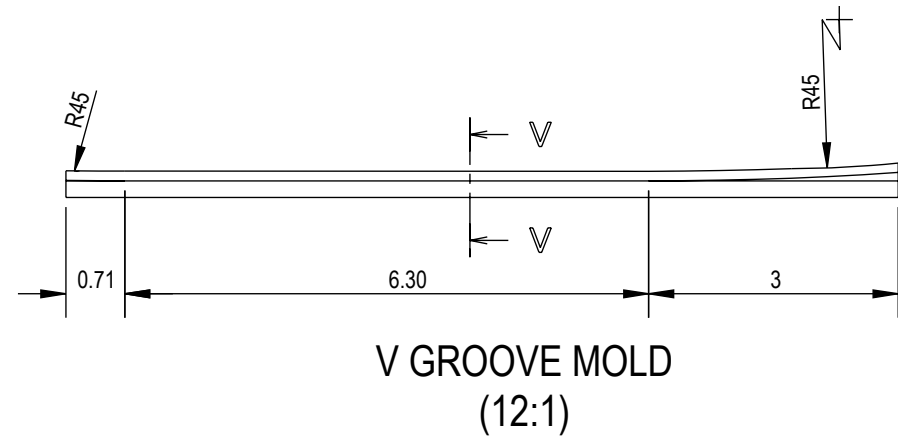
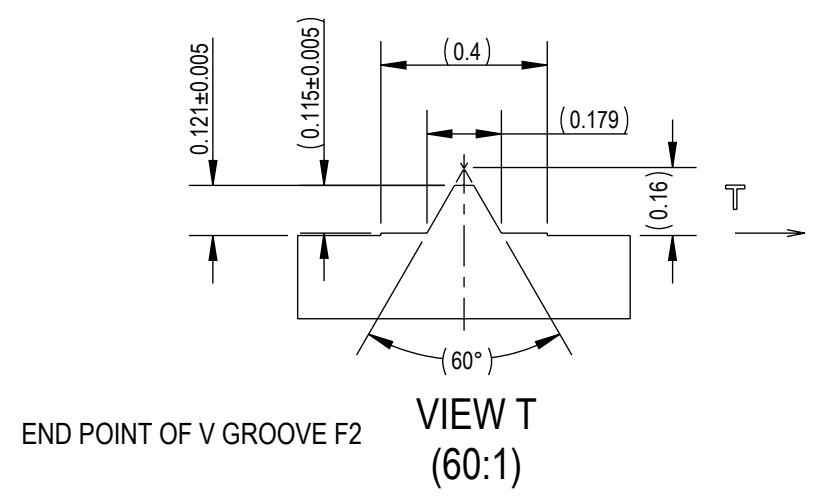
FERRULE HOLE AND V-GROOVE MISALIGNMENT

(21) ENSURE THE INSERTION FIBER RIDE ON V-GROOVE



(22) CONFIRM THAT THE MISALIGNMENT OF FIBER-TO-FIBER IS NOT MORE THAN 0.125/4mm.

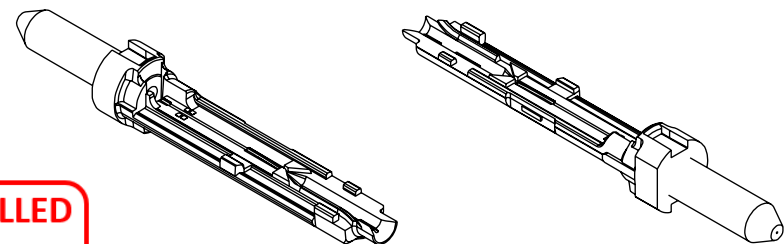
[MEASUREMENT POINTS OF MOLD]




NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: POTICON IT6
RECYCLE RESIN CAN BE USED WITH APPROVAL.
2. COLOR: WHITE
3. THE SURFACE OF GATE CUT FOOT PRINT IS NOT OVER OUT OF SHAPE BASED ON PNJHW-0028-26-12.
4. DRAFT ANGLES MUST BE WITHIN TOLERANCE.
5. CHECK POINT: (1) ~ (22)
6. (6) CAN BE DISPUTED BY (21), (22)
7. (14), (15) CAN BE CHECKED BY INSPECTION GAUGE.
8. DIMENSIONS SHALL FOLLOW 3D DATA UNLESS OTHERWISE SPECIFIED.
9. UNSPECIFIED TOLERANCE OF ANGLE IS $\pm 1^\circ$
10. RoHS AND REACH COMPLIANT.
11. THE INSPECTION SHOULD BE COMPATIBLE WITH JDAA-11-06-0010.
12. THE DIMENTIONS WITH < > ARE MEASUREMENT POINTS OF PRODUCT, SAME POSITIONS OF MOLD SHOULD BE MEASURED.
13. THE RESULT OF DIMENTIONS WITH < > ARE USED TO JUDGE MOLD IS OK OR NG.
14. REFER SUPPLIER'S SPEC (500594) ABOUT DRAFT ANGLE, POSITIO OF EP, GROOVE THAT ARE NOT ORDERED.

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THIS PART USES FERRULE (AFL DWG NO. AFM 507-3261).

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0	22ECO54296	INITIAL RELEASE	CH 03/09/2022	CH 03/07/2022	JH 03/04/2022
REV	ECO NO.	ECO DESCRIPTION	APPROVED	CHECKED	DRAWN
		SIZE TOLERANCE ≤ 6 ± 0.05 6 < , ≤ 30 ± 0.10 30 < , ≤ 120 ± 0.15 120 < , ≤ 400 ± 0.20 400 < , ≤ 1000 ± 0.30	DESCRIPTION: LOWER BODY 09 IM APC (700)		DWG REV: 1
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UNITS: mm, g		WEIGHT:		STATE: APPROVED	THIRD ANGLE PROJECTION SHEET 3 OF 3

FUJIKURA FIBER OPTICS VIETNAM CO., LTD.

FOV'S INTERNAL SPEC

No.	Part Name	Drawing No.	Cavity No.
1	LOWER BODY 09 IM APC (700)	CS017732/507-4682	A, B, C, D, E., F., G., H., I, J, K, L, M., N., O., P., Q, R, S, T, U., V., W., X.

Cav No.



Mold No.	Cav No.	Slide No. set 1	Cav No.	Slide No. set 2
500594	A	(Do not have any Mark)	E	○
	B		F	○
	C		G	○
	D		H	○
500594-1	I	(Do not have any Mark)	M	○
	J		N	○
	K		O	○
	L		P	○
500594-2	Q	(Do not have any Mark)	U	○
	R		V	○
	S		W	○
	T		X	○

REVISION HISTORY

Date	Person	Version	Description		Reson of change	Requester
			Old contents	New contents		
18-Sep-24	H.T.M.Linh	1		-Add page no.2 "FOV'S INTERNAL SPEC"		T.M.Thong
19-Sep-24	H.T.M.Linh	2		- Cập nhật số cavity		T.M.Thong

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