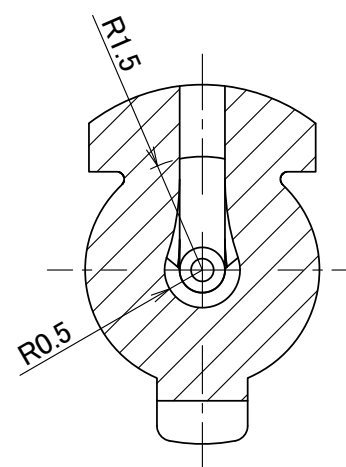
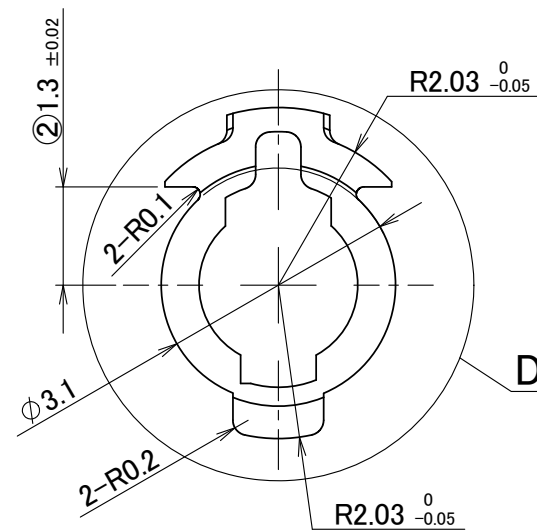
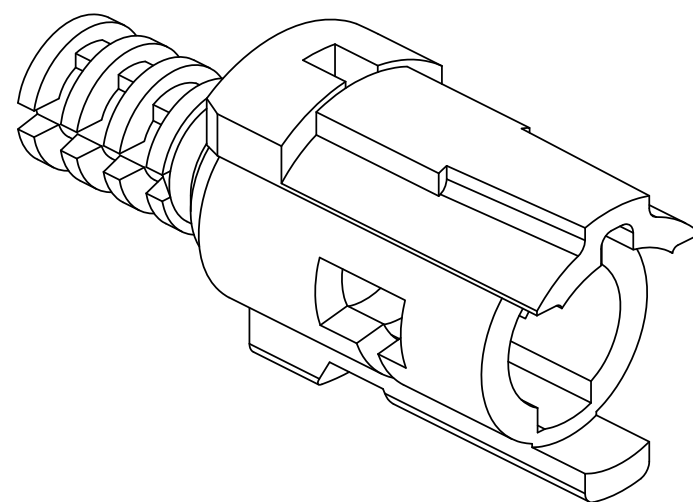
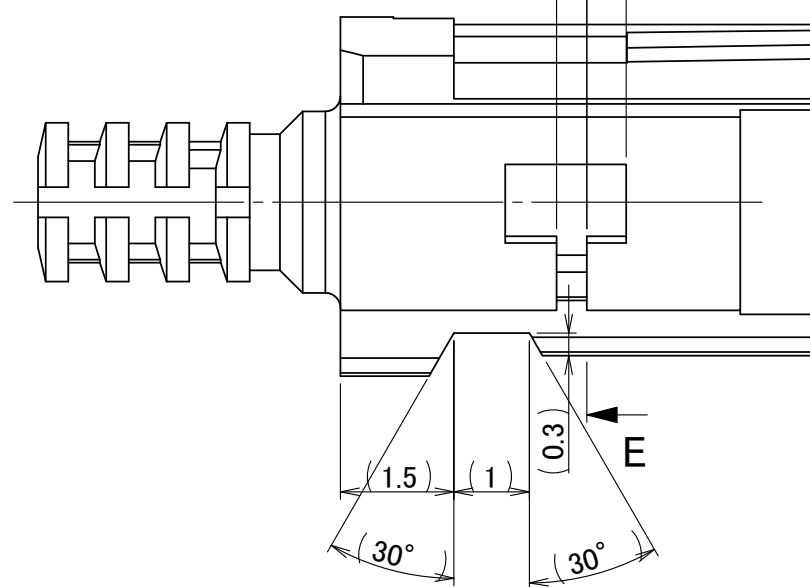
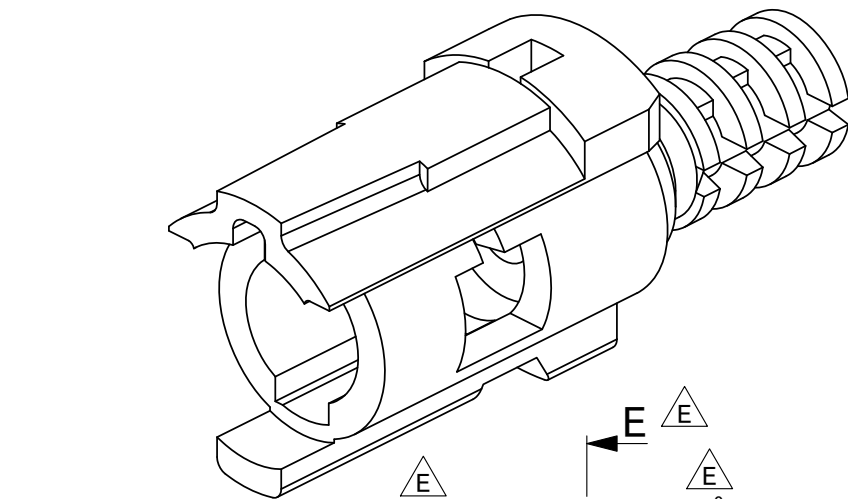
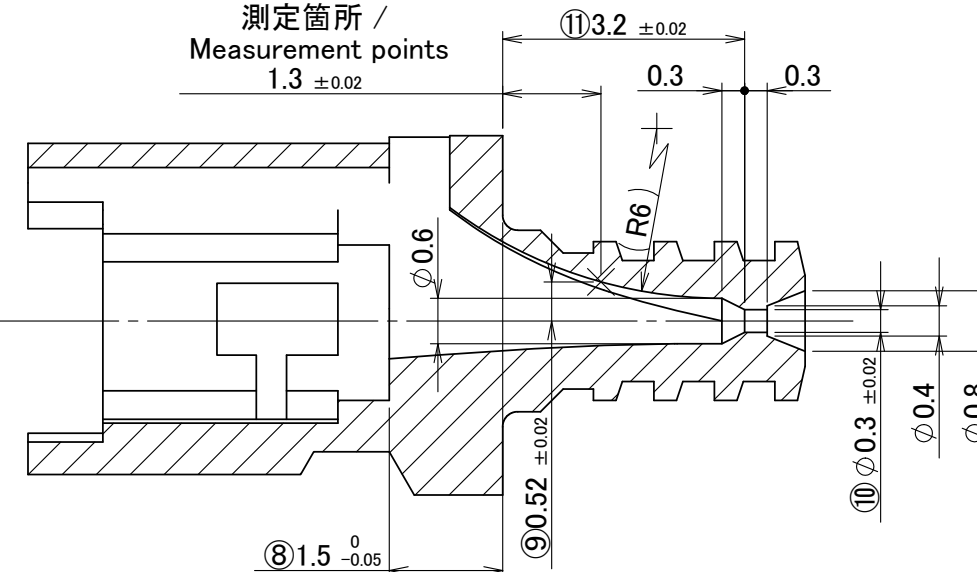
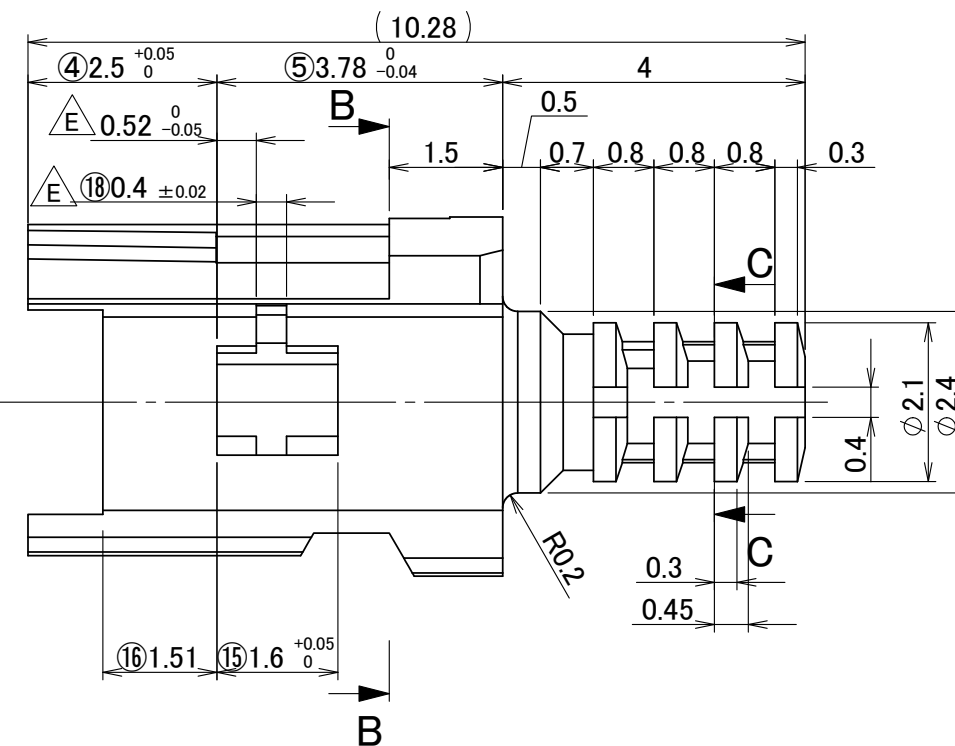
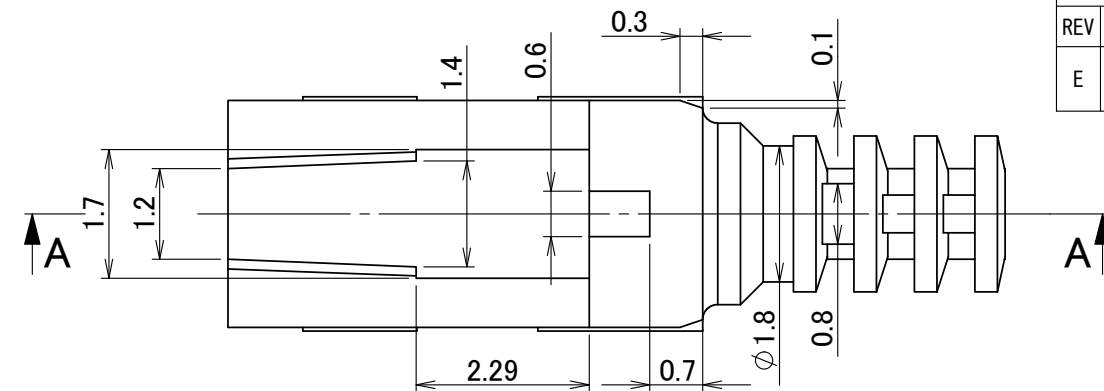
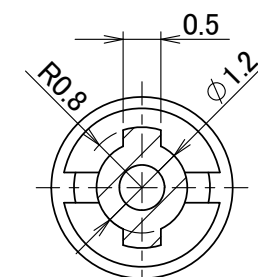
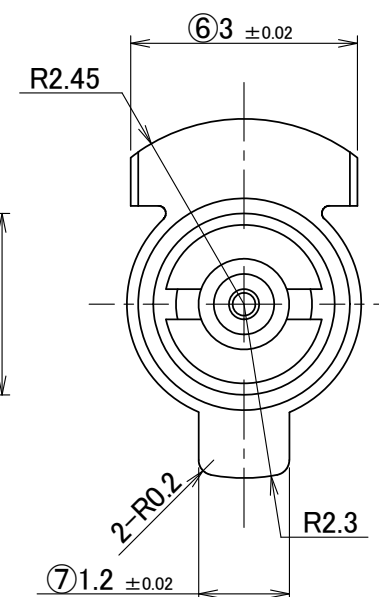
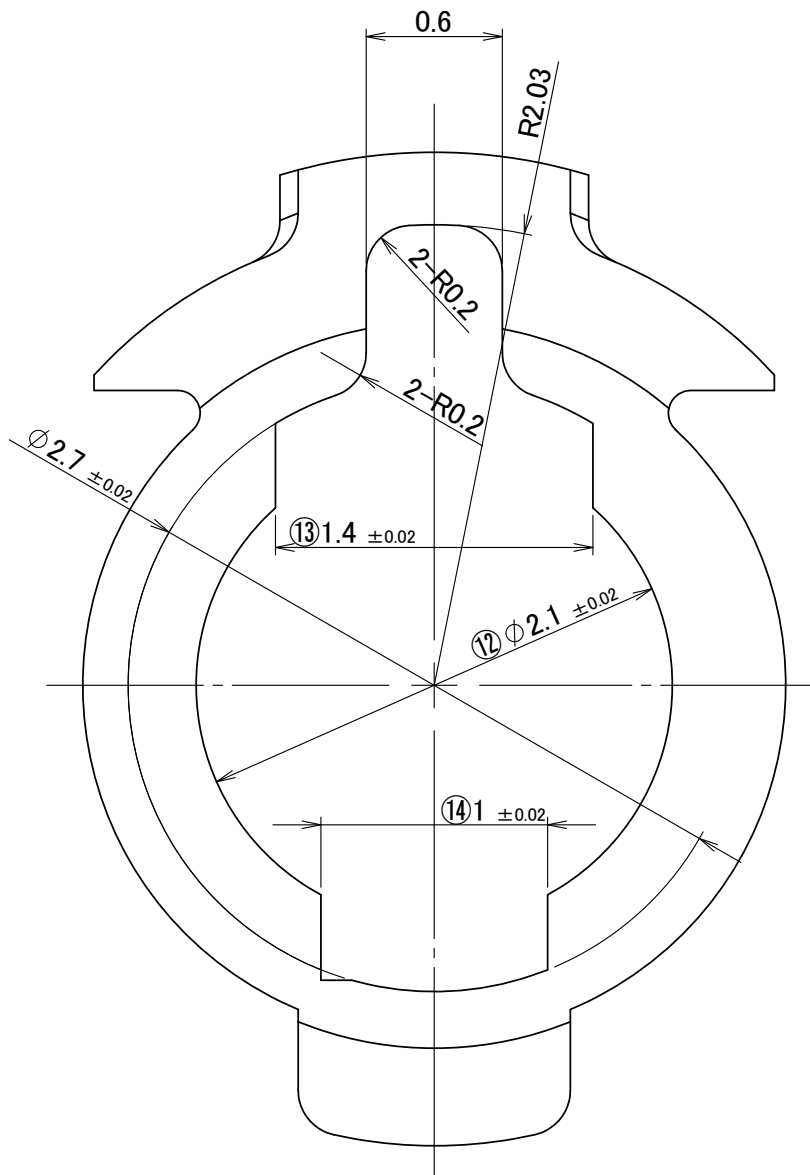


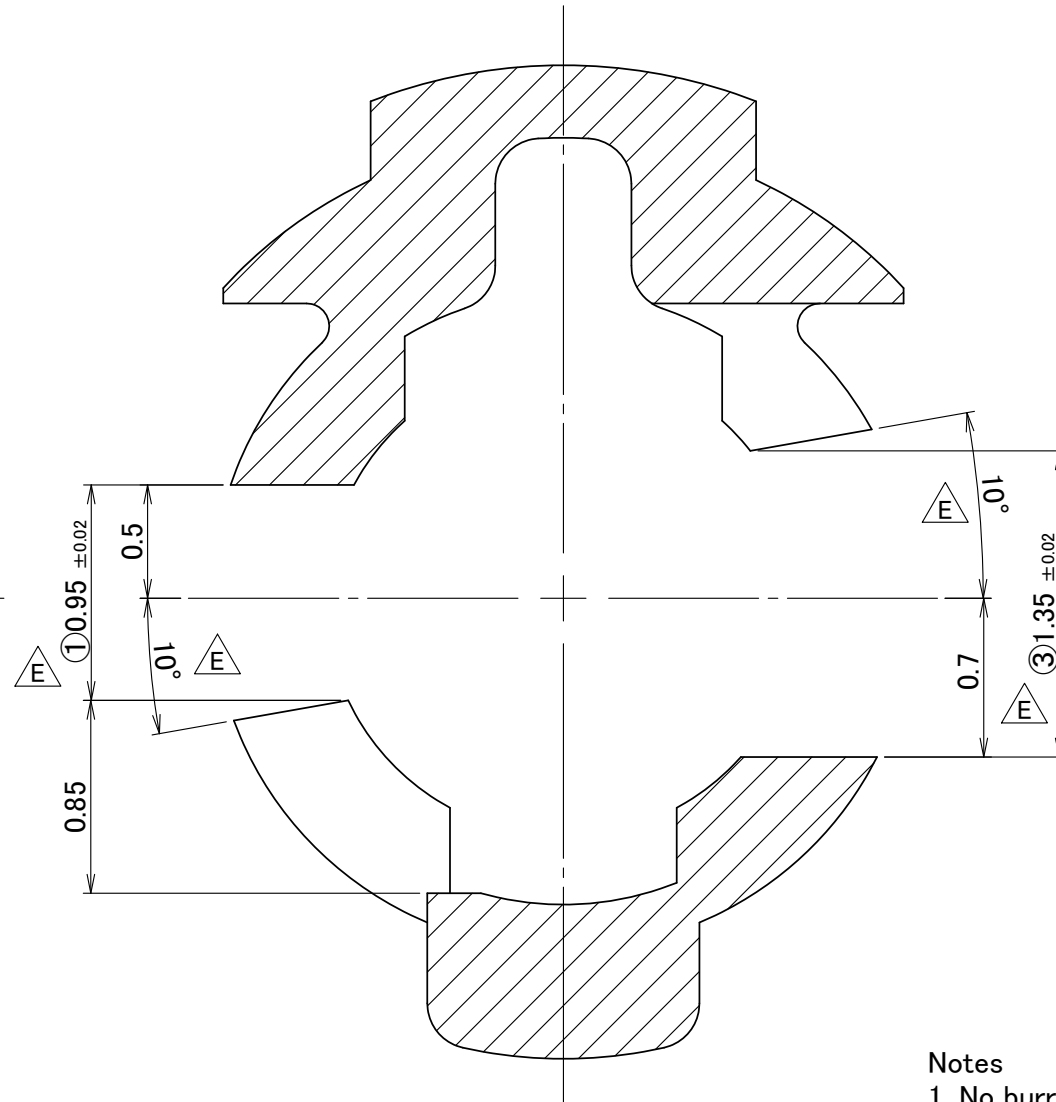
REVISION		
REV	DATE	DESCRIPTION
E	2024/04/26	形状変更, 注記変更, 寸法測定箇所の追加 Change shape, Change notes Add the dimension measurement points

SECTION B-BSECTION A-ASECTION C-C

RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)		MATERIAL SEE NOTE 5		DRAWING N.Yoshida		CHECK 光機開 24.04.26 松田		TITLE Slider (5th SCY/LCY)									
DIMENSION mm 0.5< , ≤3 3< , ≤6 6< , , ±1.0		DEVIATION deg. ±0.2 ±0.5		SURFACE TREATMENT ---				DWG No.									
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN		APPROVAL		A5TH3-043E3									
DIMENSION mm (Shorter side length)		DEVIATION deg.		DIMENSION mm		DEVIATION mm		INITIAL		DATE : 2021/11/15		UNIT mm		SCALE 10:1		SHEET 1/2	
≤10 10< , ≤50 50< , ≤120 120< , ≤400 400<		±1° ±0.5° ±0.3° ±0.15° ±0.1°		≤6 6< , ≤30 30< , ≤120 120< , ≤400 400< , ≤1200		±0.05 ±0.1 ±0.15 ±0.2 ±0.3		光機開 24.04.26 西口		光機開 24.04.26 佐々木		Fujikura Ltd.					



DETAIL D  
SCALE (30 : 1)



SECTION E-E  
SCALE (30 : 1)

- 注
- 1.バリ、反り、変形の無きこと。抜きテーパは 公差内であること
  - 2.指示なきイジェクタピン、逃げ、ゲート位置、PL、CAV番号、駒の割り方はレイアウト図(500725)を参照とする
  - 3.寸法測定箇所①～⑩
  - 4.検査については、プラスチック成形品検査規格 (JDAA-11-06-0010)とする
  - 5.材料:LCP A130, 色:ナチュラル 難燃性:UL94 V-0, リサイクル材は、承認のうえ使用可とする。
  - 6.RoHS、REACH、IEC62474に加えて、PNJAA-0068-25-01の最新版を参照すること
  - 7.色については 色見本あるいはサンプルにて 規定する
  - 8.記入なき寸法は3D又は2Dデータ参照のこと
  - 9.指示無き0.5以下の角Rと面取りの公差は“±0.1”

Notes

1. No burr, warping or deformation.Draft taper to be within tolerances.
2. Reffer to the Layout Drawings(500725) about position of EP,Groove, gate position,parting line(PL),CAV number position.
3. Dimension measurement points ①～⑩.
4. The inspection should be compatible with JDAA-1106-0010.
5. Material: LCP A130、Color: Natural Nonflammability :UL94 V-0  
Recycle resin can be used with approval.
6. Refer to the latest version of RoHS, REACH, IEC62474,and PNJAA-0068-25-01.
7. The sample or product color should be judged according to the color swatch.
8. Unspecified dimensions should follow the 3D or 2D data.
9. Radius & Chamfer of 0.5 or less without instruction is tolerance “±0.1”

RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)		MATERIAL  SEE NOTE 5  SURFACE TREATMENT  ---	DRAWING	CHECK	TITLE						
DIMENSION mm	DEVIATION deg.		N.Yoshida	<div>光機開 '24.04.26 松田</div>	Slider (5th SCY/LCY)						
0.5< , ≤3	±0.2				DWG No.						
3< , ≤6	±0.5										
6< ,	±1.0										
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL	A5TH3-043E3					
DIMENSION mm (Shorter side length )	DEVIATION deg.	DIMENSION mm	DEVIATION mm			<div>光機開 '24.04.26 西口</div>	<div>光機開 '24.04.26 佐々木</div>	INITIAL DRAWING: N.Yoshida	UNIT mm	SCALE 10:1	SHEET 2/2
≤10	±1°	≤6	±0.05								
10< , ≤50	±0.5°	6< , ≤30	±0.1								
50< , ≤120	±0.3°	30< , ≤120	±0.15								
120< , ≤400	±0.15°	120< , ≤400	±0.2								
400< ,	±0.1°	400< , ≤1200	±0.3	Fujikura Ltd.							