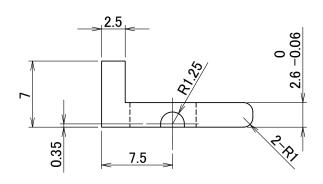
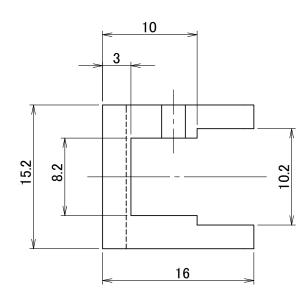
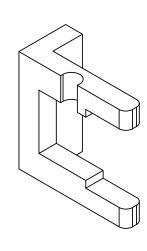


Ra 1.6







注記 / Note

反り、変形の無きこと。

No burr, warping or deformation.
2. 記入なき寸法は、3Dデータ参照のこと。

Unspecified dimensions should be follow the 3D data.
3. 角部は全周C0.2にて面取りすること。

Chamfer 0.2mm all edges.

Radius & Chamfer of 0.5 or less without instruction is tolerance "±0.1"

5.()寸法は測定不要

dimensions do not need to be measured

RADIUS & CHAMFER		MATERIAL		
TOLERANCE(Unless otherwise stated)		SUS304		
DIMENSION	DEVIATION	3033	004	
mm	deg.	SURFACE TREA	TMENT	
0.5< , ≦3	±0.2	SURFACE TREATMENT		S
3< , ≦6	±0.5	_		٦
6<,	±1.0			
ANGLE TOLE	ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE	
(Unless otherwi			(Unless otherwise stated)	
DIMENSION mm	DEVIATION	DIMENSION	DEVIATION	_
(Shorter side length)	deg.	mm	mm	
, ≦10	±1°	, ≦6	±0.05	/
10< , ≦50	±30'	6< , ≦30	±0.1	l /,
50< , ≦120	±20'	30< , ≦120	±0.15	L
120< , ≦400	±10'	120< , ≦400	±0.2	\
400<,	±50'	400< , ≦1200	±0.3	
Λ				

DRAWING	CHECK	TI
S.Wada	光機開 (24.07.24 中根	D
DESIGN	APPROVAL	
米森間	11/14/4 00	INII.

'24.07.24

Rack Shaft Assy Jig1(Reverse)

DRPT-11192(1)

Fujikura Ltd.