FUJIKURA FIBER OPTICS VIETNAM LTD. TECHNICAL REPORT Page: 1/1 Form: 4-Pr-007-4-Fo-0006 Version: 02 4-Pr-007-4-Fo-0006/2 Record No (get by EIC program): 4-Pr-007-4-Fo-0006-9-RC-0025 Date: 30/Aug/2024 Report title: Checking the pull force for product apply pulling eye packing method (Q1-2024) Prepared by: HieuTT Checked by: DucTNM Reviewed by Technical Advisor Approved by: DucTNM (if any) 10-Aug-24 Minh Dùo I. Background: Customer require FOV conducting reliability test for pulling eyes packing method quarterly. 30-Aug-2024 FOV made PERIODICAL RELIABILITY TEST PLAN Y2024: 4-Pr-007-4-Fo-0011-4-RC-0017

--> This report is to record the result of pulling eye pull force checking in Q2-2024 II. Conclusion:

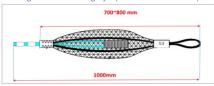
Passed

III. Analysis (Yield ratio, Productivity, Cpk, Process Reliability, product's reliability...):

1.Prepare sample:

Prepare sample for testing is same with the below picture, total 3pcs

Packing method: Pulling eye (Follow SOP-D-0036)



2.Criteria:

V. Others: NA

Pull force at least 50lbf or 23kgf

(Follow instruction from customer)

IV. Appendix standardization (revised quality documentation):

Sample No.	Check the pull force	Result (kgf)	Judgement	Remark
1		50.25	Pass	Luc: 50.25 kgf - 49288.21 -> U.Tri: 127.77 mm
2		39.03	Pass	Luc :39,03 kgr
3		44.59	Pass	Luc 1441.507 kg/

"Confidential: FOV's property, do not take out without FOV BOM's approval"

			Lịch sử	thay đổi/Revision history	PRE2 co	ontrolled	
Date	Person	Ver	Description		Reason	Requester	
			Old content	New content			
14-Jun-22	Trung 10089	1	Old form: 4-Pr-007-4-FO- 002	New form: 4-Pr-007-4-FO-0006	Standardize number with 4 digits as 0-PR-001		
			Form's name: New Product Trial Run Request	Form's name: Trial Run Request	Correct as actual application for 4M amendment MNF. Divisio manager_Mr		
				Remove QC section	Correct as FOV organization		
11-Aug-22	Ban NT	2	Form: 4-Pr-007-4-FO-0005 Technical report Form: 4-Pr-007-4-FO-0006 Trial run request	Form: 4-Pr-007-4-FO-0006 Technical report	Re-arrange Form No. for procedure 4-Pr-007 for better document control	MNF. Division manager_Mr Kien	

Apendix 1: 4M record for 4-Pr-007-4-Fo-0006-9-RC-0025

ltem	Man	Machine	Material lot	Document
Pulling eyes packing	50253	Heat machine:		Follow: SOP-D-0036-07
		N23MPM0432		
Pull test	10831	Pull test machine		Follow customer requirement
		F07MPM0463		≤50lbs (23kgf) is OK
PTB0468			240518000076#01	
PTB0550			240410000111#08	
PTB0619			240604_00023#07	
TLP0029			240724_00026	
PTB0333			240215000093#01	