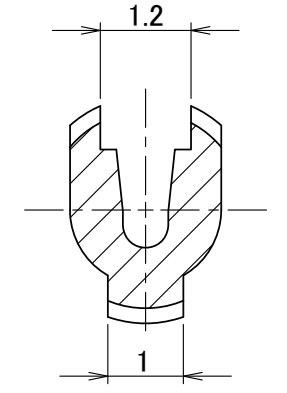
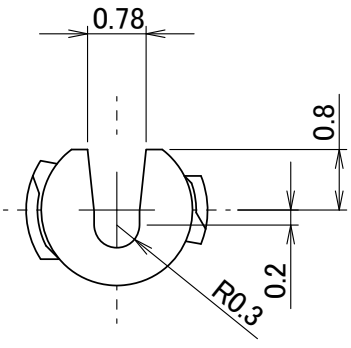
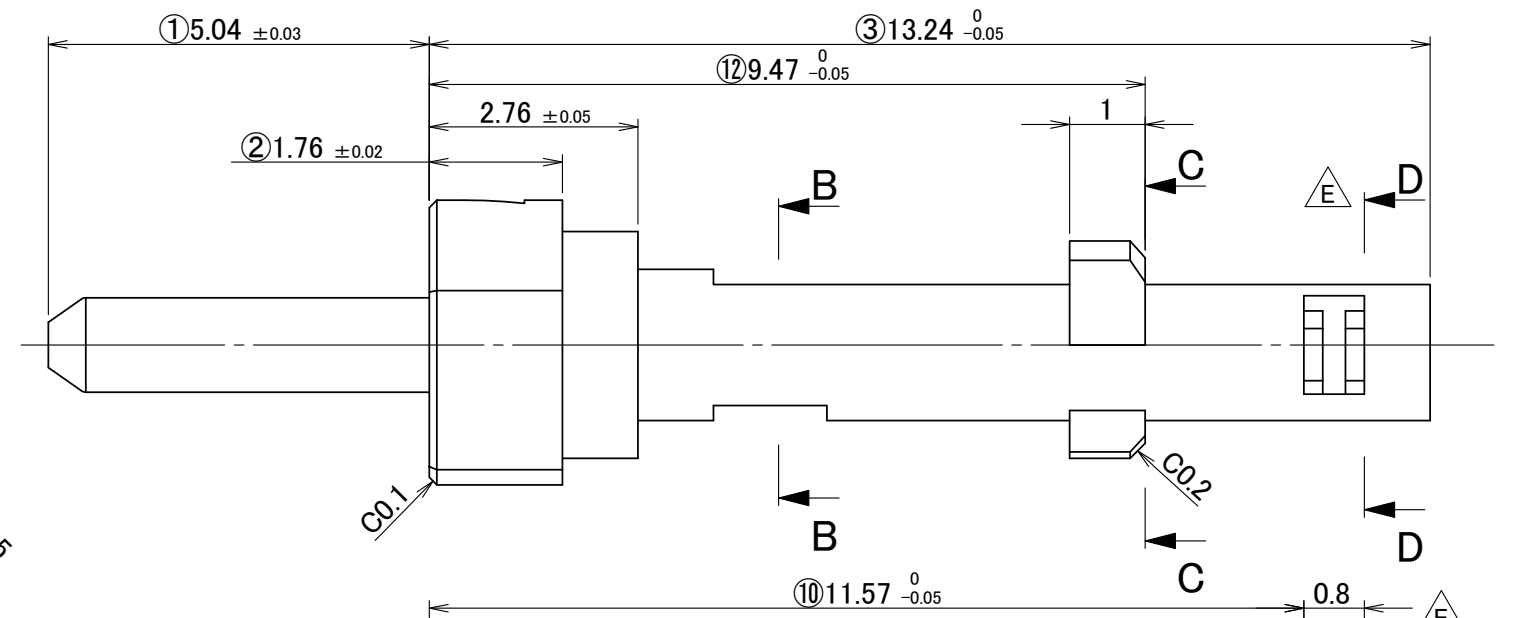
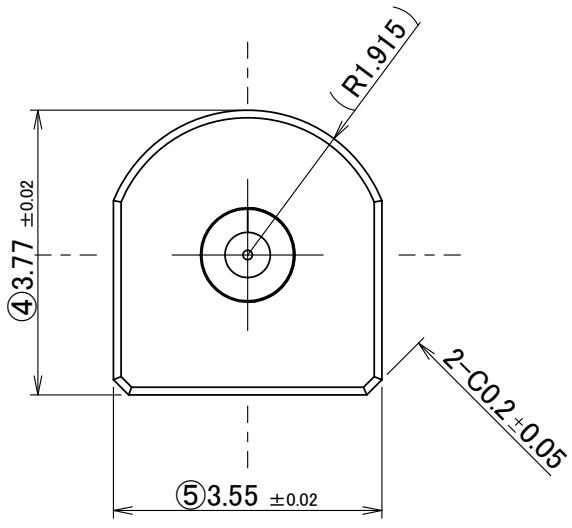
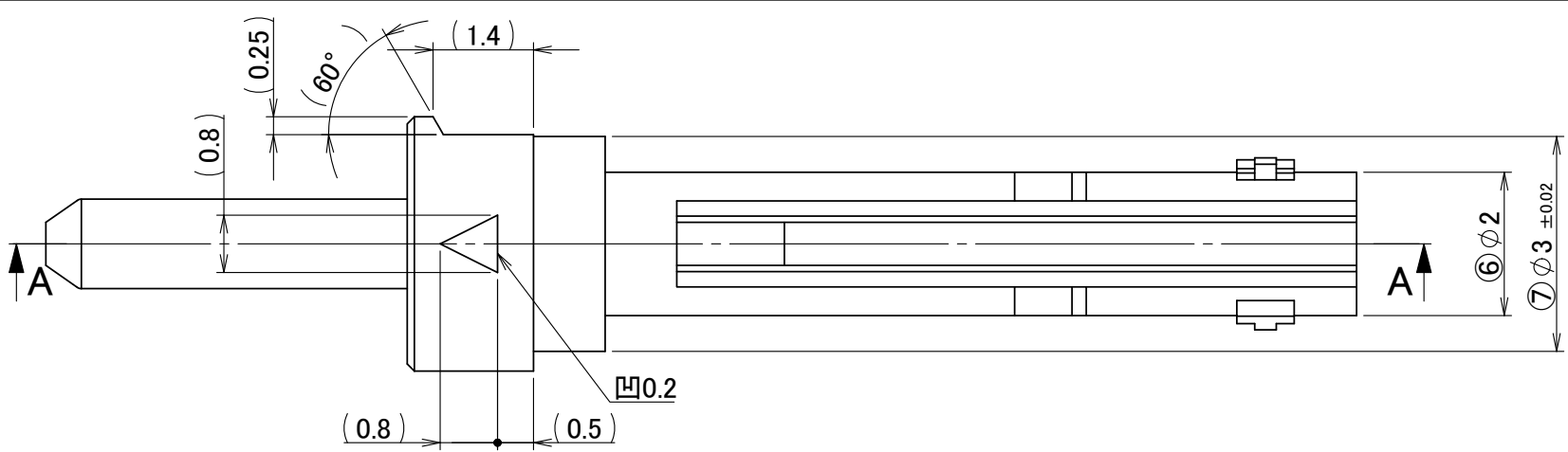
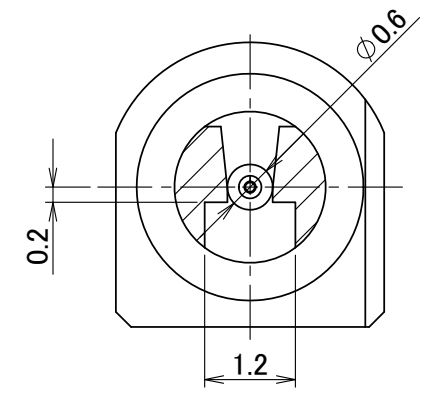
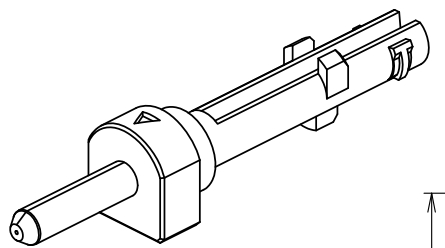
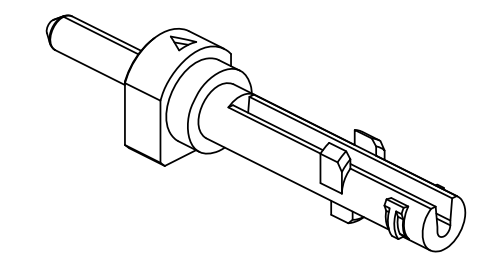


REVISION		
REV	DATE	DESCRIPTION
E	2024/04/26	形状変更, シート追加, 寸法測定箇所の追加, 注記変更 Change shape, Add Sheets, Add the dimension measurement points Change notes

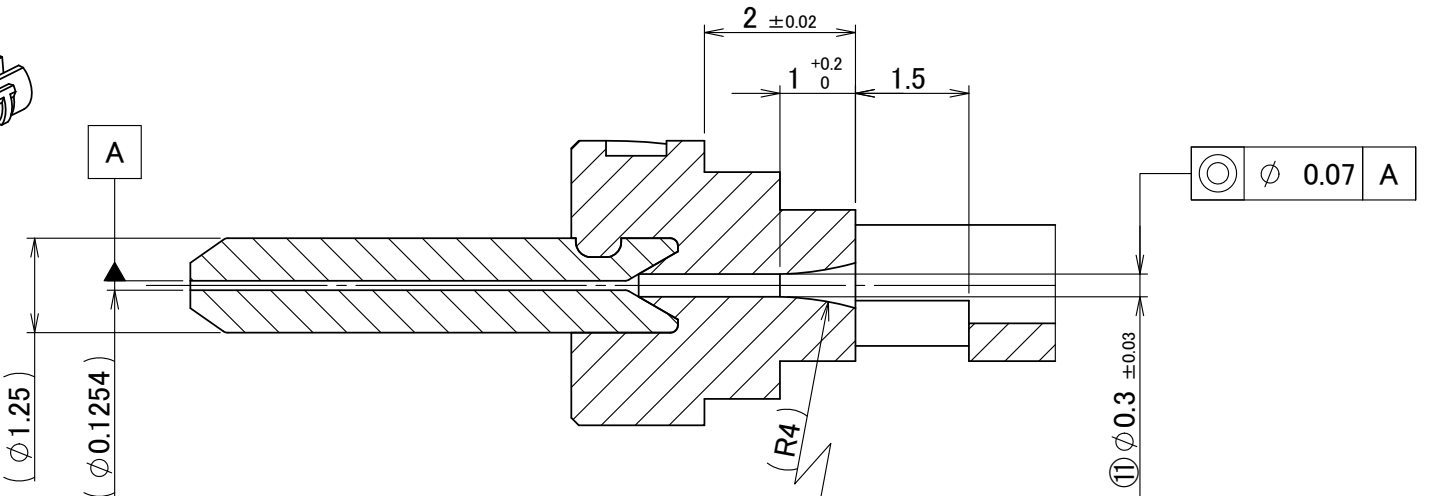


SECTION C-C

LC-FSA10-254-1.249 X 6.4-V-KC

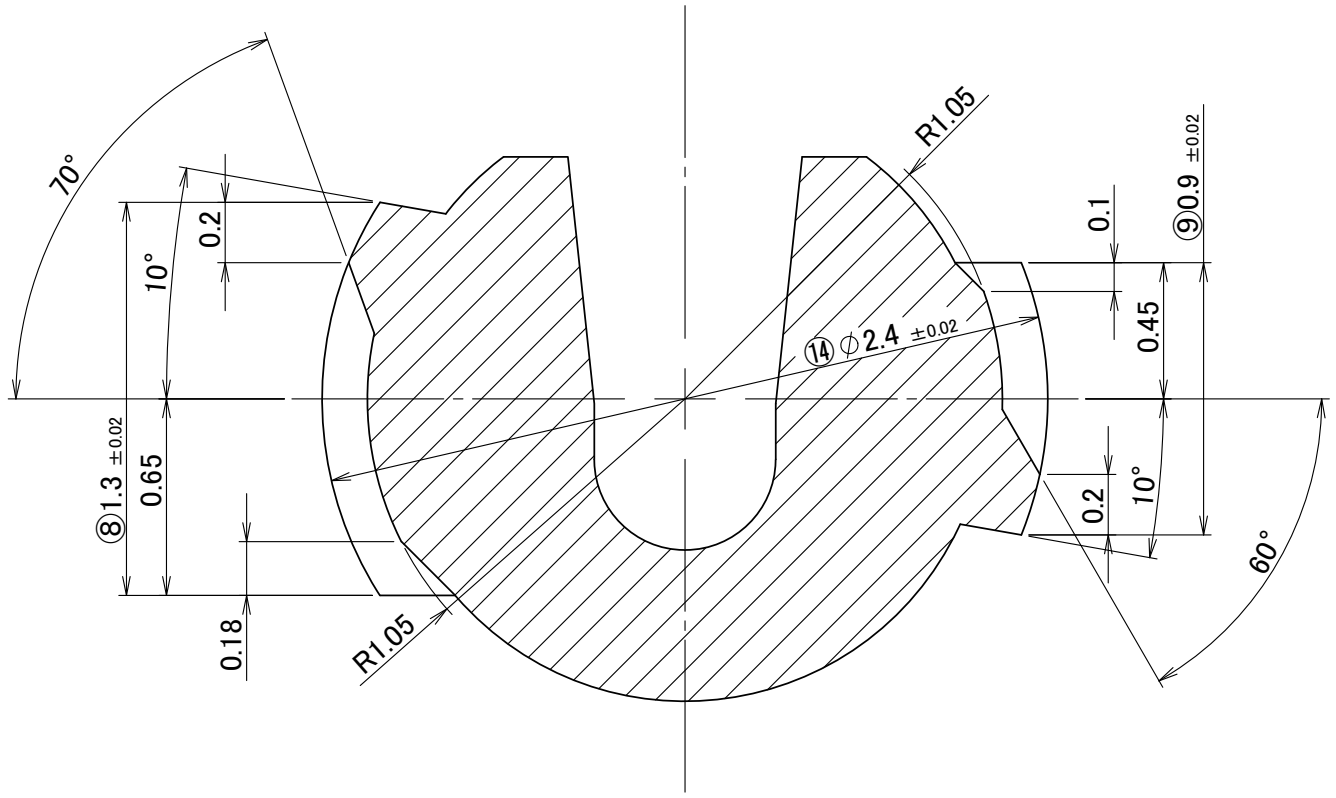


SECTION B-B



SECTION A-A

RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL --- SURFACE TREATMENT --- SIZE TOLERANCE (Unless otherwise stated)	DRAWING	CHECK	TITLE				
DIMENSION mm	DEVIATION deg.		N.Yoshida	<div>光機開 '24.04.26 松田</div>	Flange (5th APC Φ1.25) OM				
0.5< , ≤3	±0.2				DWG No. A5TH3-073E3				
3< , ≤6	±0.5								
6< ,	±1.0								
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL	Fujikura Ltd.			
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm	<div>光機開 '24.04.26 西口</div>	<div>光機開 '24.04.26 佐々木</div>				
≤10	±1°	≤6	±0.05						
10< , ≤50	±0.5°	6< , ≤30	±0.1						
50< , ≤120	±0.3°	30< , ≤120	±0.15						
120< , ≤400	±0.15°	120< , ≤400	±0.2	INITIAL DATE : 2022/11/30 UNIT mm SCALE 10:1 SHEET 1/2					
400< ,	±0.1°	400< , ≤1200	±0.3	DRAWING: N.Yoshida					



SECTION D-D
SCALE (40 : 1)

- 注
- 1.バリ、反り、変形の無きこと。抜きテーパは公差内であること
 - 2.指示なきイジェクタピン、逃げ、ゲート位置、PL、CAV番号、駒の割り方はレイアウト図(500726)を参照とする
 - 3.寸法測定箇所①～⑭
 - 4.検査については、プラスチック成形品検査規格 (JDAA-11-06-0010)とする
 - 5.材料:ラペロス LCP A130, 色:ナチュラル 難燃性:UL94 V-0 リサイクル材は、承認のうえ使用可とする。
 - 6.RoHS、REACH、IEC62474に加えて、PNJAA-0068-25-01の最新版を参照すること
 - 7.色については 色見本あるいはサンプルにて規定する
 - 8.記入なき寸法は3D又は2Dデータ参照のこと
 - 9.指示無き0.5以下の角Rと面取りの公差は”±0.1”

- Notes
1. No burr, warping or deformation. Draft taper to be within tolerances.
 2. Reffer to the Layout Drawings(500726) about position of EP,Groove, gate position,parting line(PL),CAV number position..
 3. Dimension measurement points ①～⑭.
 - 4 The inspection should be compatible with JDAA-1106-0010.
 5. Material: LAPEROS LCP A130 Color: Natural Nonflammability :UL94 V-0 Recycle resin can be used with approval.
 - 6 Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.
 7. The sample or product color should be judged according to the color swatch.
 8. Unspecified dimensions should follow the 3D or 2D data.
 - 9.Radius & Chamfer of 0.5 or less without instruction is tolerance ”±0.1”

RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL ----- SURFACE TREATMENT -----	DRAWING	CHECK	TITLE					
DIMENSION mm	DEVIATION deg.		N.Yoshida	<div>光機開 '24.04.26 松田</div>	Flange (5th APC Φ 1.25) OM					
0.5< , ≤3	±0.2				DWG No.					
3< , ≤6	±0.5				A5TH3-073E3					
6< ,	±1.0	ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)						
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm	DESIGN	APPROVAL					
≤10	±1°	≤6	±0.05	<div>光機開 '24.04.26 西口</div>	<div>光機開 '24.04.26 佐々木</div>					
10< , ≤50	±0.5°	6< , ≤30	±0.1							
50< , ≤120	±0.3°	30< , ≤120	±0.15							
120< , ≤400	±0.15°	120< , ≤400	±0.2							
400< ,	±0.1°	400< , ≤1200	±0.3							
						INITIAL	DATE : 2022/11/30	UNIT mm	SCALE 5:1	SHEET 2/2
						DRAWING: N.Yoshida				
						Fujikura Ltd.				