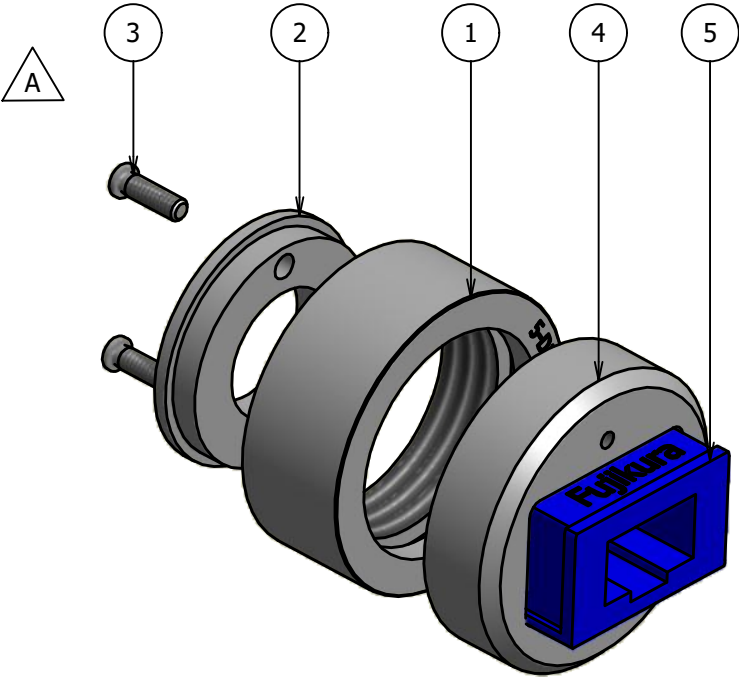


REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		Design new jig	TrongNB	Establish
A	2	- Item 1: Material A6061 - Item 2: Material A6061 Old dimention of hole - Item 3: Screw M2	- Item 1: Material A6061/A5052 - Item 2: Material A6061/A5052 New dimention of hole Add new method: Sand Blasting - Item 3: Screw M1.6-6	ThinhLT	- Add material of item 1, item 2 - Change components and dimensions jig



5	MPO Adapter Product cutted	5-DWT-0786-02	Plastic	1
4	Jig_Loss Adapter Housing for MPO Connector	5-DWT-0786-01	A6061/A5052	1
3	Screw M1.6x5	PACK-MIB1.6-6 (Misumi) Asset code: MCRE0214	Steel	2
2	Jig_MPO Adapter Link for BR5	5-DWT-0785-02	A6061/A5052	1
1	Jig_MPO Adapter Ring 3/4-32UNF for BR5	5-DWT-0785-01	A6061/A5052	1
No.	Part name/ Description	Model/ Part No.	Material	Quantity

FUJIKURA FIBER OPTICS VIETNAM

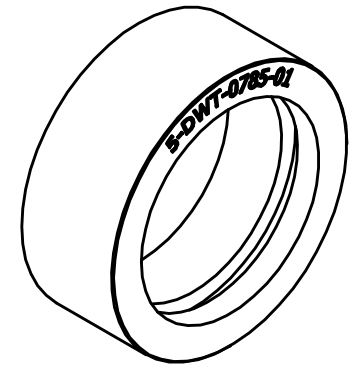
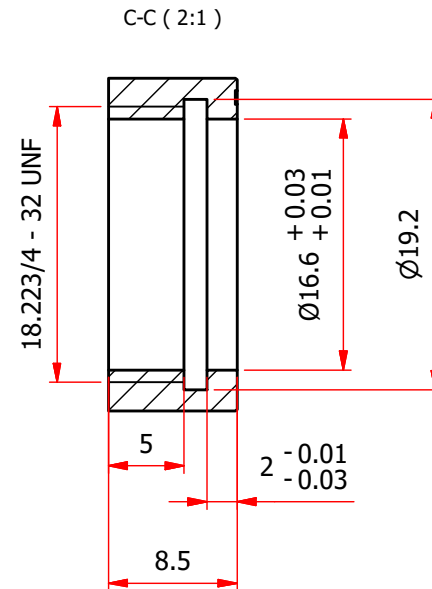
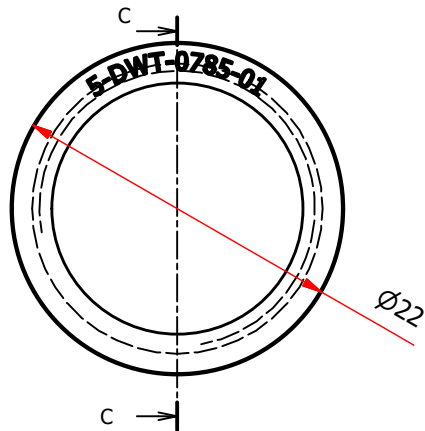
Drawing number:	5-DWT-0785	Scale 1:1
Drawing name:	Jig_Loss Adapter BR5 Sensor for MPO Connector	

***Note:**

- Refer 3D drawing to dimensions not mentioned.
- No shape edges, no burr

Rz2.5

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Part	TrongNB	Establish
A	2	Material: A6061	Material: A6061/A5052	ThinhLT	Add more material



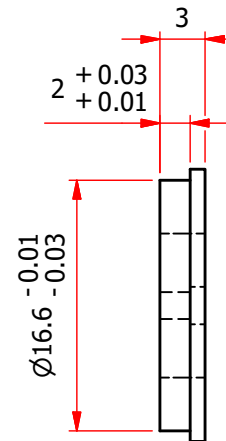
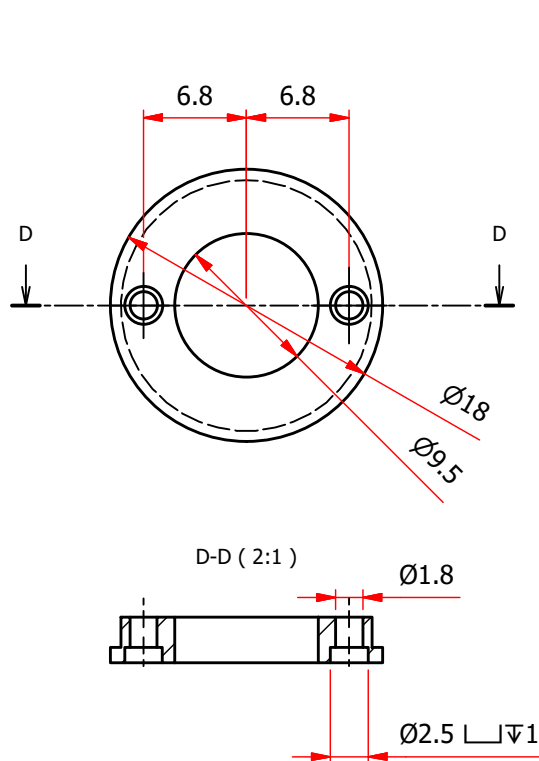
***Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned
- Black Anodize

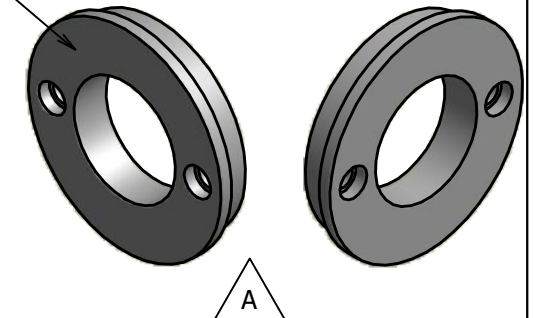
Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A6061/A5052	Scale	2:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-0785-01			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Jig_MPO Adapter Ring 3/4-32UNF for BR5			
		120<,≤400	±0°10'	120<,≤400	±0.2				

Rz2.5

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Part	TrongNB	Establish
A	2	Material: A6061 No Sand Blasting	Material: A6061/A5052 Add new method: Sand Blasting	ThinhLT	Add more material Add new processing method



Sand Blasting SA2.0 this face
Sand size: d=2mm



***Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned
- Black Anodize

Straightness, Flatness, Parallel		Angle tolerance		Size tolerance		Material	A6061/A5052	Scale	2:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-0785-02			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Jig_MPO Adapter Link for BR5			
		120<,≤400	±0°10'	120<,≤400	±0.2				