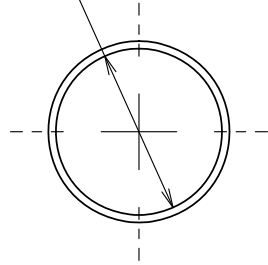


REVISION		
REV	DATE	DESCRIPTION
B	2023/07/10	形状変更、注記追加 / Change shape、Add notes

内寸ID: $\phi 4.4 \pm 0.2$



B

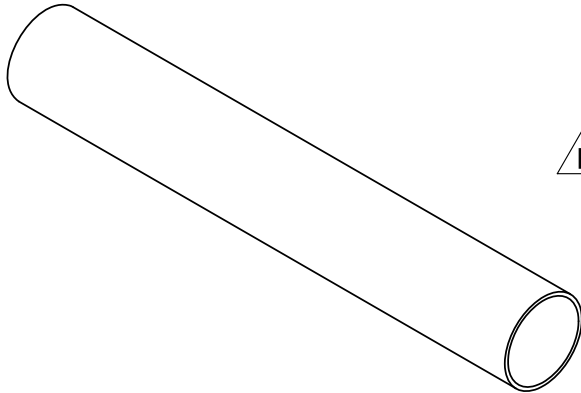
31 ± 0.5

0.2 ± 0.05

注 / Note

- 本図面はOuter tube $\phi 4.4$ ASCY3-170**をカットしたものである
This drawing shows a tube that was cut from Outer tube $\phi 4.4$ ASCY3-170**.
- バリ、汚れなきこと There is no visible burr and dirt.
- 色: ナチュラル(透明) Color: Natural(Transparent)
- 両端の傾きは1.0mm以内であること
The inclination of both ends must be within 1.0mm.

B



1mm以下(1.0mm or less)

RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)		MATERIAL ---	DRAWING	CHECK	TITLE					
DIMENSION mm	DEVIATION deg.		N.Yoshida	<div>光機開 '23.09.01 松田</div>	Outer tubeφ4.4(31) 5th					
0.5< , ≦3	±0.2				DWG No.					
3< , ≦6	±0.5				A5TH3-066B4					
6< ,	±1.0	ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)						
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm	DESIGN	APPROVAL					
, ≦10	±1°	, ≦6	±0.1	<div>光機開 '23.08.31 西口</div>	<div>光機開 '23.09.11 佐々木</div>	INITIAL	DATE : 2022/06/22	UNIT mm	SCALE 5:1	SHEET 1/1
10< , ≦50	±0.5°	6< , ≦30	±0.2				DRAWING: N.Yoshida			
50< , ≦120	±0.3°	30< , ≦120	±0.3			Fujikura Ltd.				
120< , ≦400	±0.15°	120< , ≦400	±0.5							
400< ,	±0.1°	400< , ≦1200	±0.8							