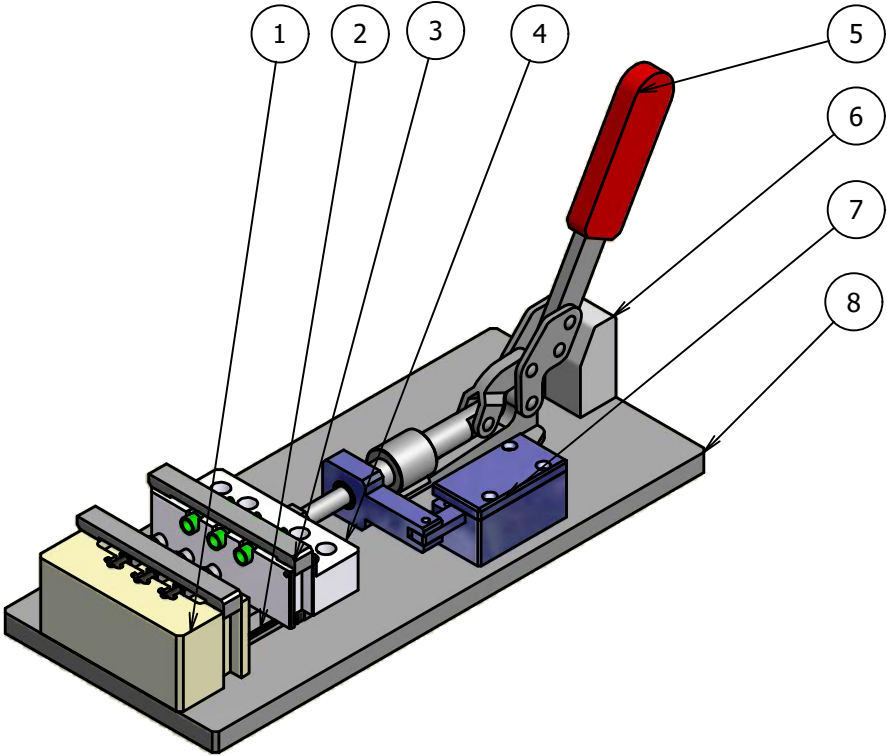


REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New jig	ThanhTV	Establish
	2		Change the design to suit reality	ThinhLT	Change design



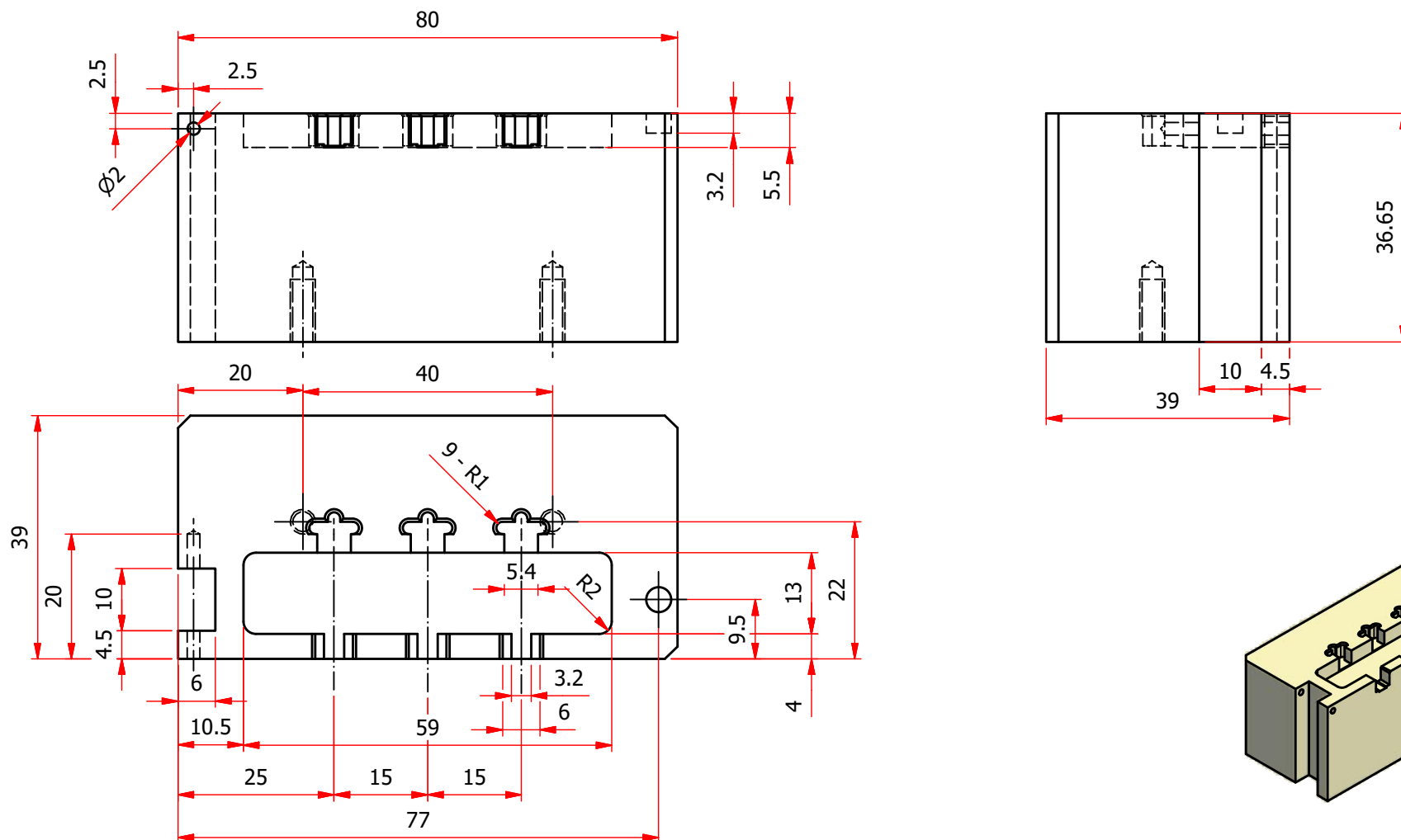
8	Main Base	000-5-DTV-0548-05	A6061	1
7	Ratchet mechanism	Default	Default	1
6	Stopper	000-5-DTV-0548-04	POM White	1
5	Toggle	MC08-1 Asset code: MTOGLE0001	Default	1
4	Boot Holder	000-5-DTV-0548-03	POM White	1
3	Clamp	000-5-DTV-0548-02	Acrylic	2
2	Slide Guide	SSEBV10-75 Asset code: MSLI0001	Default	2
1	Stopring Holder	000-5-DTV-0548-01	POM White	1
No.	Part name/ Description	Model/ Part No.	Material	Quantity

FUJIKURA FIBER OPTICS VIETNAM

Drawing number:	000-5-DTV-0548-00	Scale 1:1
Drawing name:	Tool_Insert Boot for Fusion	

\*Note:  
- Refer 3D drawing to dimensions not mentioned.

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Part	ThinhLT	Establish

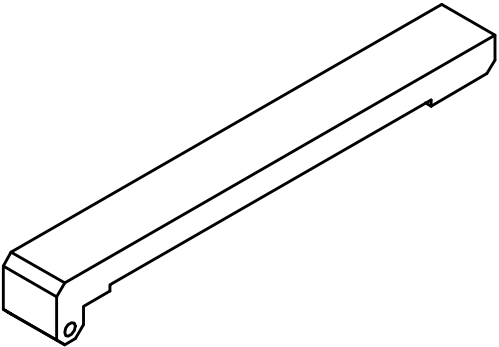
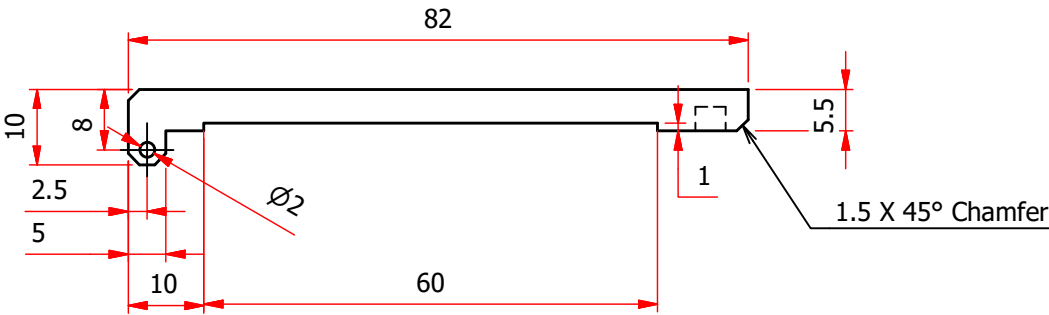


**\*Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Flatness, Parallel		Angle tolerance		Size tolerance		Material	POM White	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0548-01			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Stopring Holder			
		120<,≤400	±0°10'	120<,≤400	±0.2				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Part	ThinHLT	Establish

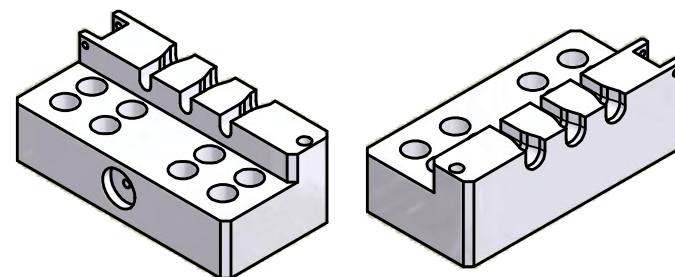
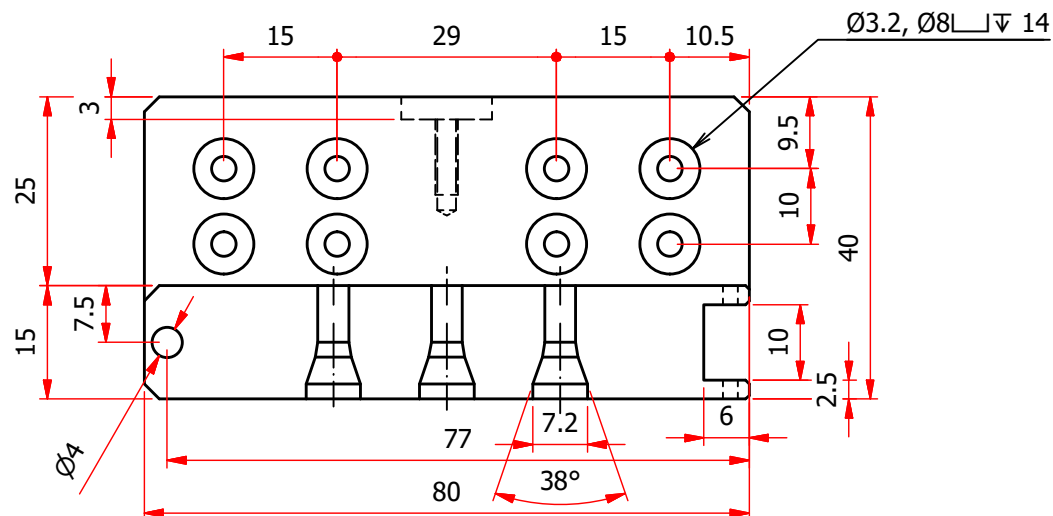
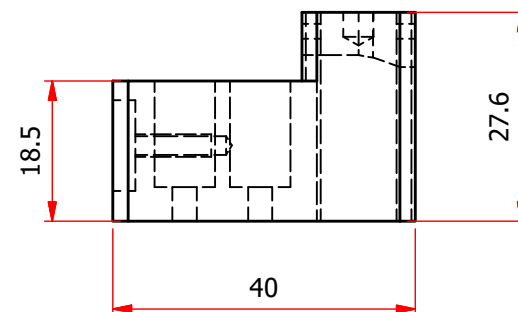
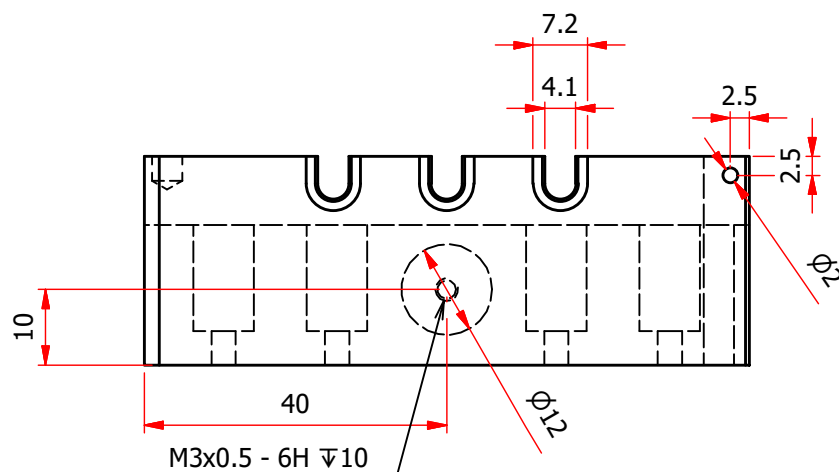


Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear Acrylic	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0548-02			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Clamp			
		120<,≤400	±0°10'	120<,≤400	±0.2				

**\*Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Part	ThinhLT	Establish

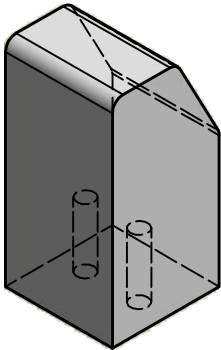
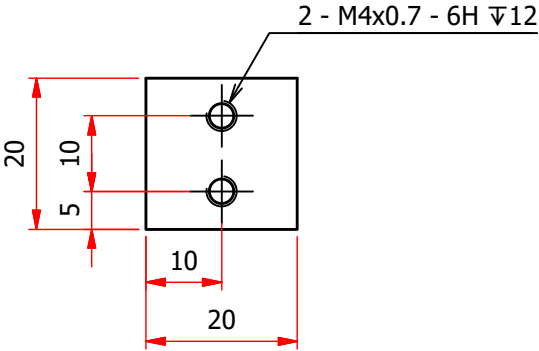
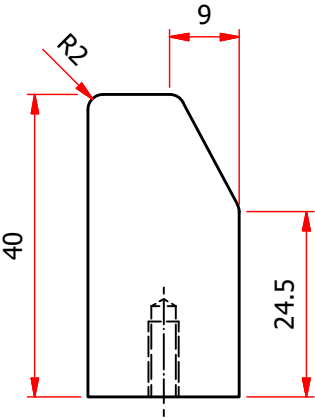


**\*Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	POM White	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0548-03			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Boot Holder			
		120<,≤400	±0°10'	120<,≤400	±0.2				

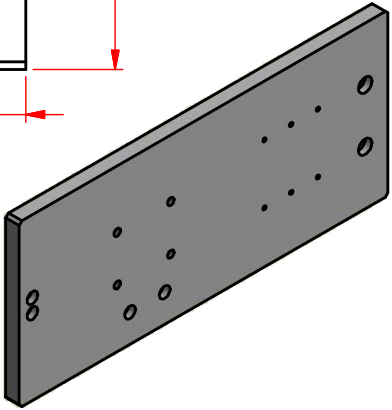
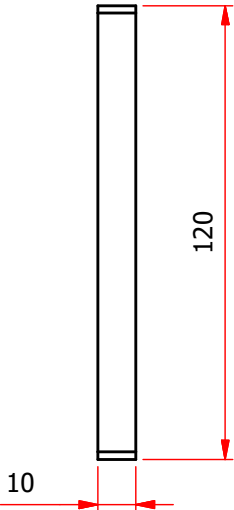
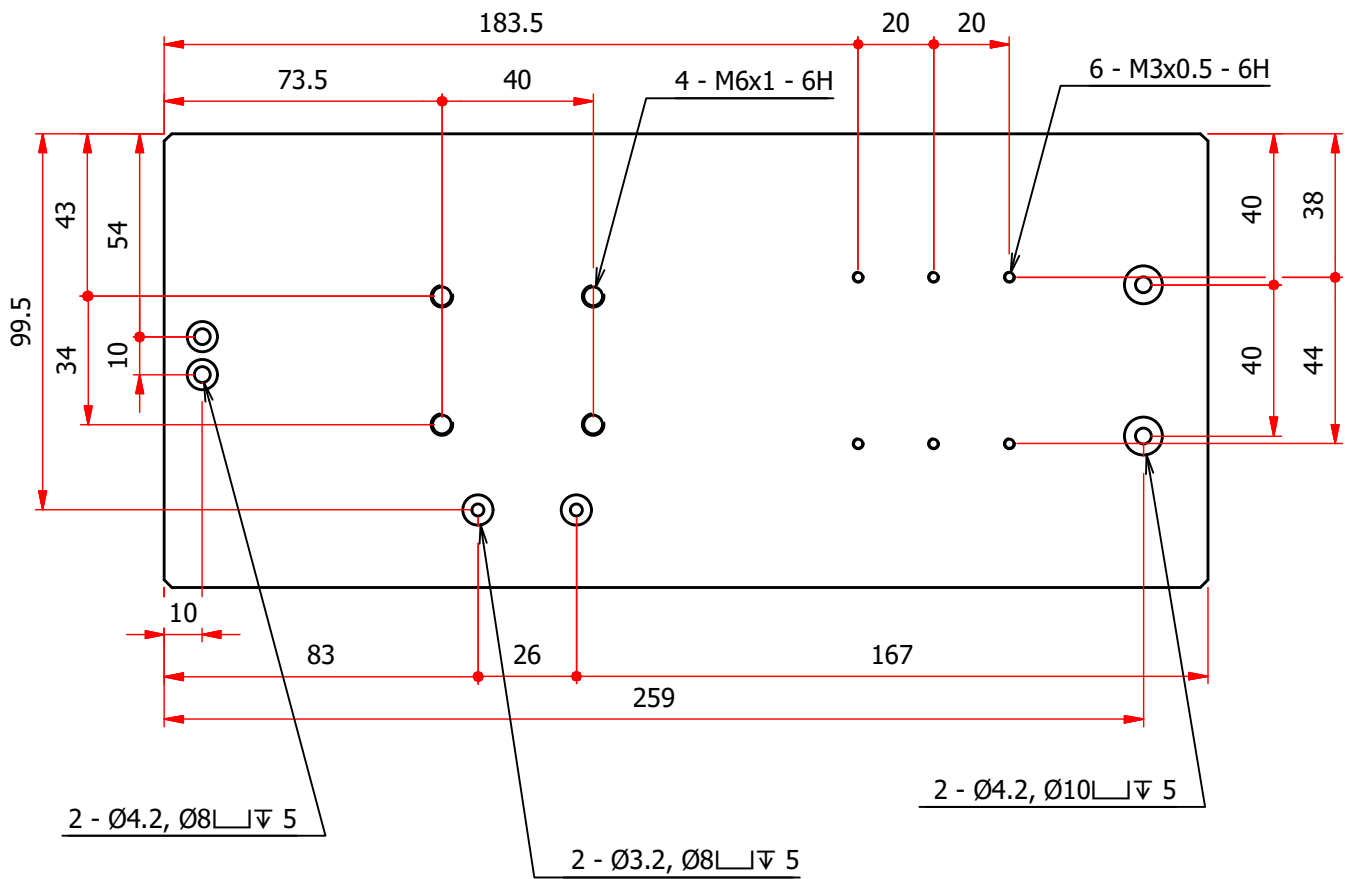
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Part	ThinhLT	Establish



Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	POM White	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0548-01			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Stopper			
		120<,≤400	±0°10'	120<,≤400	±0.2				

- \*Note:**
- No shape edge, no burr
  - Chamfer 0.2mm to all edges not mentioned
  - Refer 3D drawing with dimensions not mentioned

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Part	ThinhLT	Establish



Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A6061	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0548-05			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Main Base			
		120<,≤400	±0°10'	120<,≤400	±0.2				

**\*Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned