

1.バリ、反り、変形の無きこと。抜きテーパは公差内であること
2.指示なきイジェクトピン、逃げ、ゲート位置、PL、CAV番号、
駒の割り方はレイアウト図(500622)を参照とする

4.機能検査：②①②②③

●Mag Frame (SUS304)×Rim 557.5と合計、変形なく組むことができ、
本部品が1.5N以下の荷重でスムーズに動くこと

②③ Plug Frame (5th SCY) から19.6Nの荷重で抜けないこと

3)Black (PANTONE BLACK C) 3)Aqua (PANTONE P124-6C) 4)Beige (PANTONE 5793C)

6.検査については、プラスチック成形品検査規格

7.RoHS、REACH、IEC62474に加えて、PNJAA-0068-25-01の最新版を参照すること

9.指示無き0.5以下の角Rと面取りの公差は“ ± 0.1 ”

1. No burr, warping or deformation. Draft taper to be within tolerances.

2. Reffer to the Layout Drawings(500622) about position of EP,Groove.

3. Dimension measurement tests ①~⑳

4. Function tests : ②①②②②③

②1) Coupling (5th SCY) AFL can be fixed , Plug Frame (5th SCY) without breakage,

can move smoothly with force less than 1.5N.

②②Engage and disengage force from SC ADAPTER is less than 19.6N.

②③Not come out from PLUG FRAME (FAST) by pulling force 19.6N.

5. Material: PBT NANYA 1403G6 GNC6 Color: 1)Green (PANTONE 7731C) 2) Blue (PANTONE 2390C)

3)Black (PANTONE BLACK C) 3)Aqua (PANTONE P124-6C) 4)Beige (PANTONE 5793C)

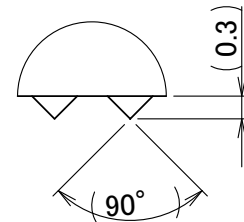
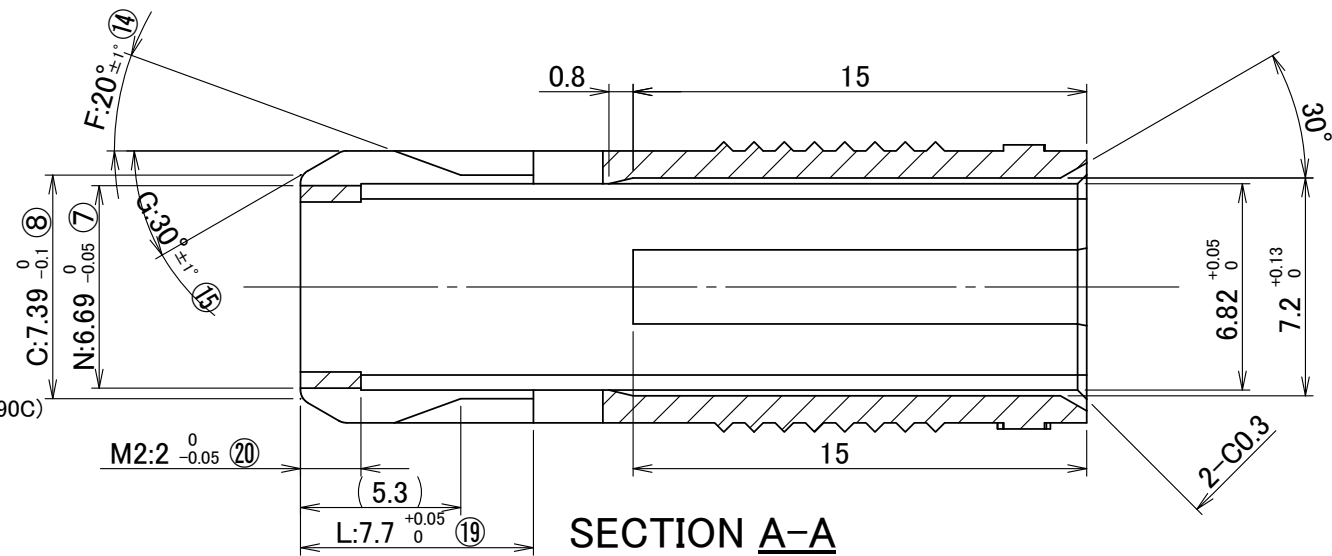
Recycle resin can be used with approval.

6. The inspection should be compatible with JDAA-1106-0010.

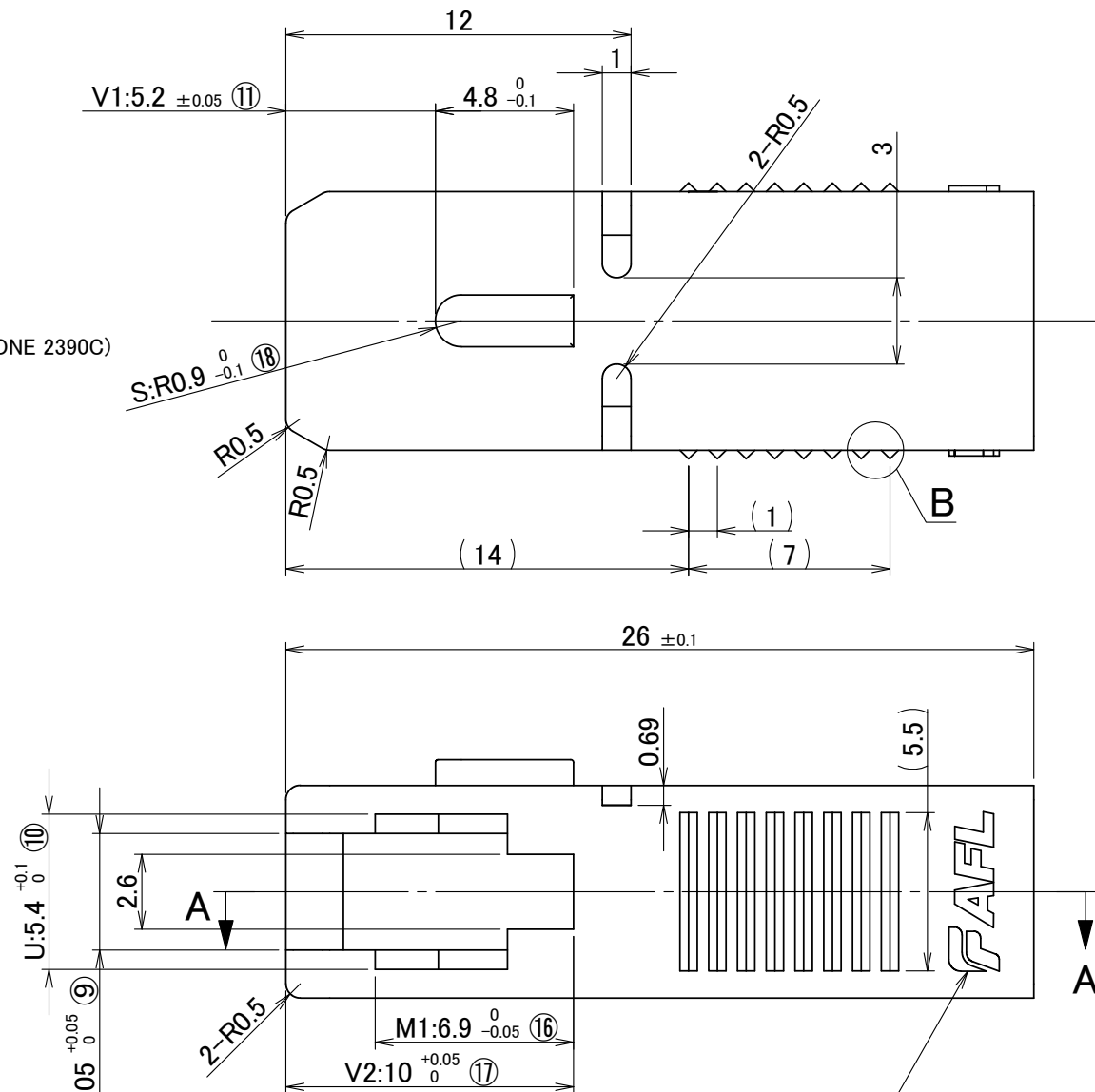
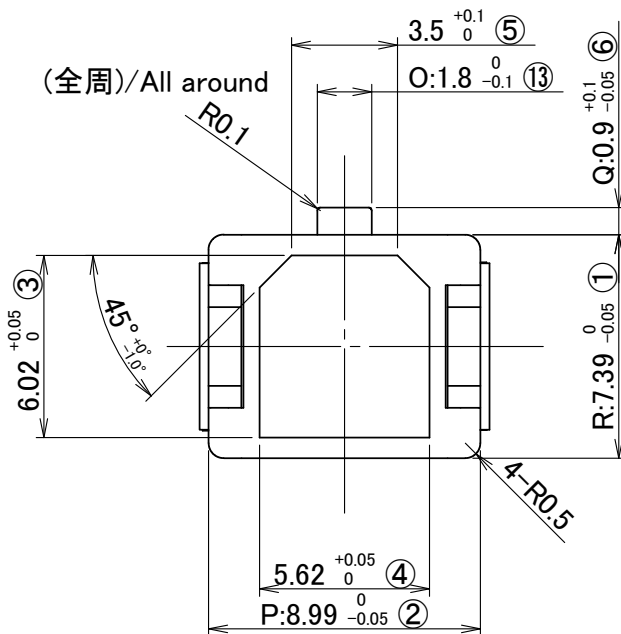
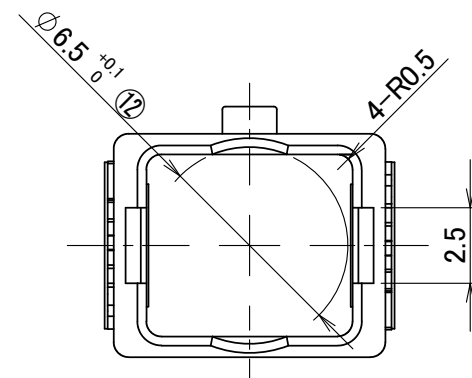
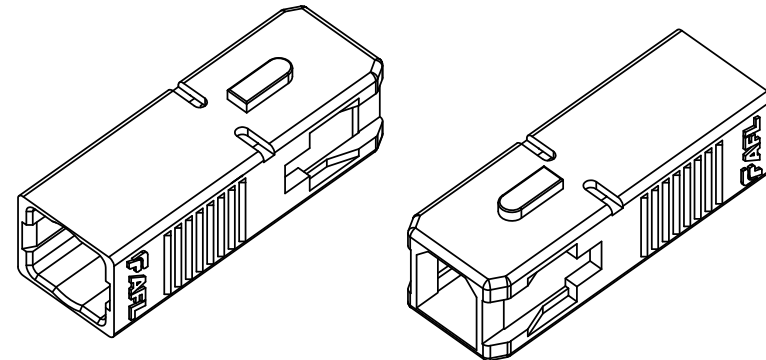
7. Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.

8. Unspecified dimensions should follow the 3D or 2D data.

9. Radius & Chamfer of 0.5 or less without instruction is tolerance " ± 0.1 "



DETAIL B
SCALE (10 : 1)



*入れ子 / Insert Parts
凸0.2 左右 / Left and Right

*本図はA5TH3-064** の入れ子対応
This figure shows the nesting of A5TH3-064**.

RADIUS & CHAMFER		MATERIAL		DRAWING	CHECK	TITLE				
TOLERANCE(Unless otherwise stated)		SEE NOTE 5		N.Yoshida	<div>光機開 24.05.17 松田</div>	Coupling (5th SCY) AFL				
DIMENSION mm	DEVIATION deg.	SURFACE TREATMENT	---			DWG No.				
0.5< , ≤3	±0.2									
3< , ≤6	±0.5									
6< ,	±1.0									
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL	A5TH3-062D3				
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm	<div>光機開 24.05.17 西口</div>	<div>光機開 24.05.17 佐々木</div>	INITIAL	DATE : 2022/05/16	UNIT	SCALE	SHEET
, ≤10	±1°	, ≤6	±0.05			DRAWING: N.Yoshida	mm	4:1	1/1	
10< , ≤50	±0.5°	6< , ≤30	±0.1							
50< , ≤120	±0.3°	30< , ≤120	±0.15							
120< , ≤400	±0.15°	120< , ≤400	±0.2							
400< ,	±0.1°	400< , ≤1200	±0.3							
Fujikura Ltd.										