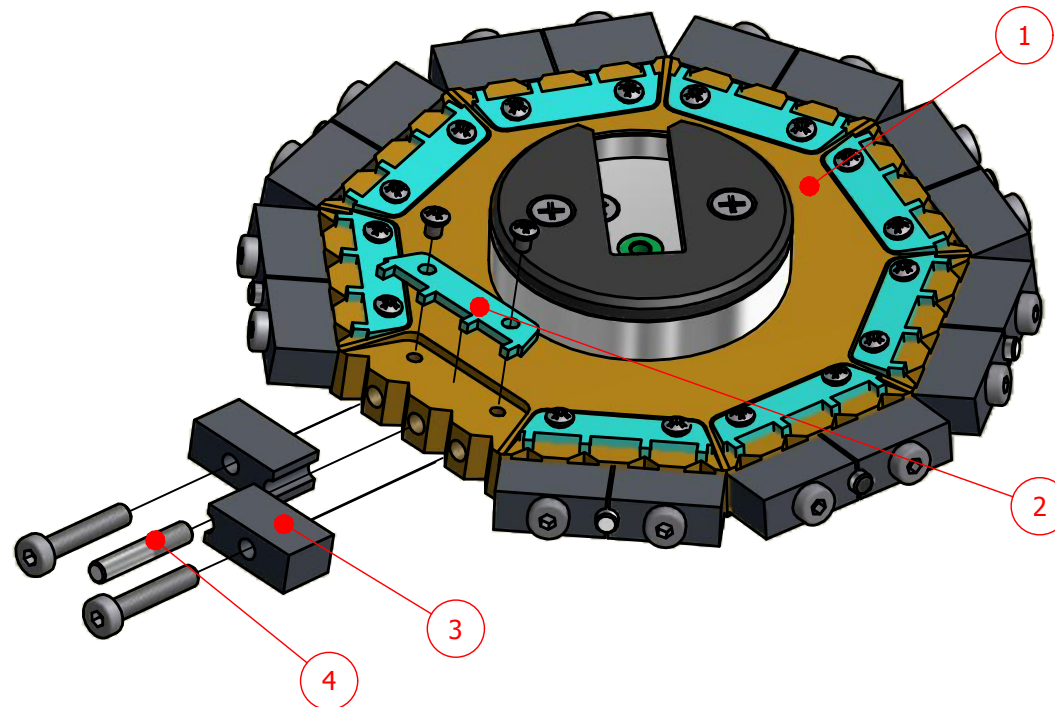
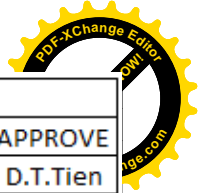
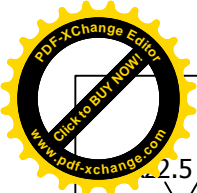


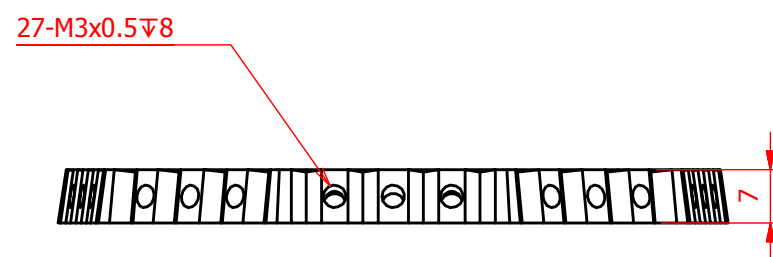
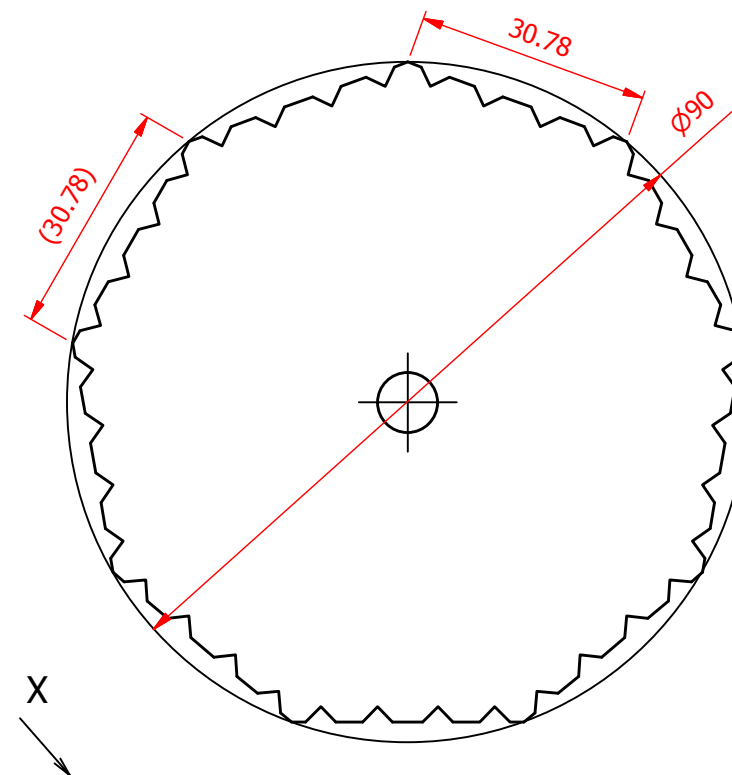
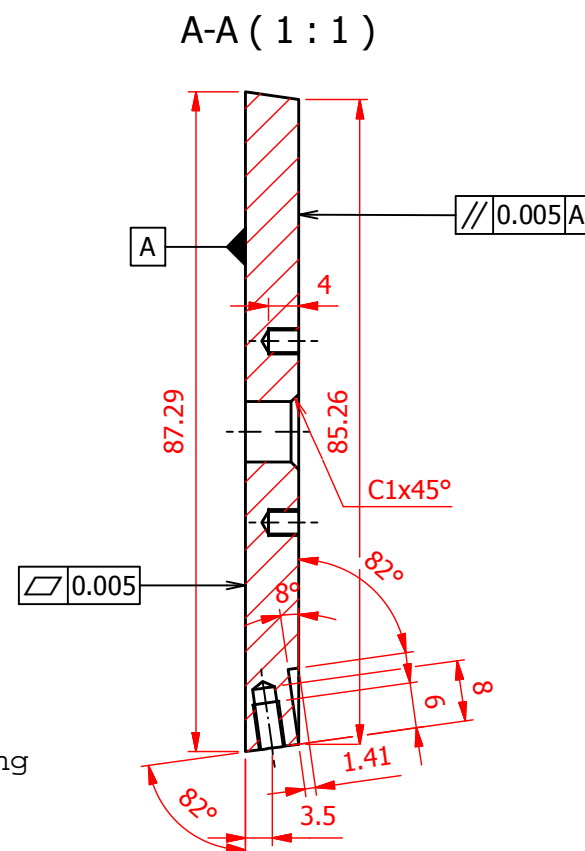
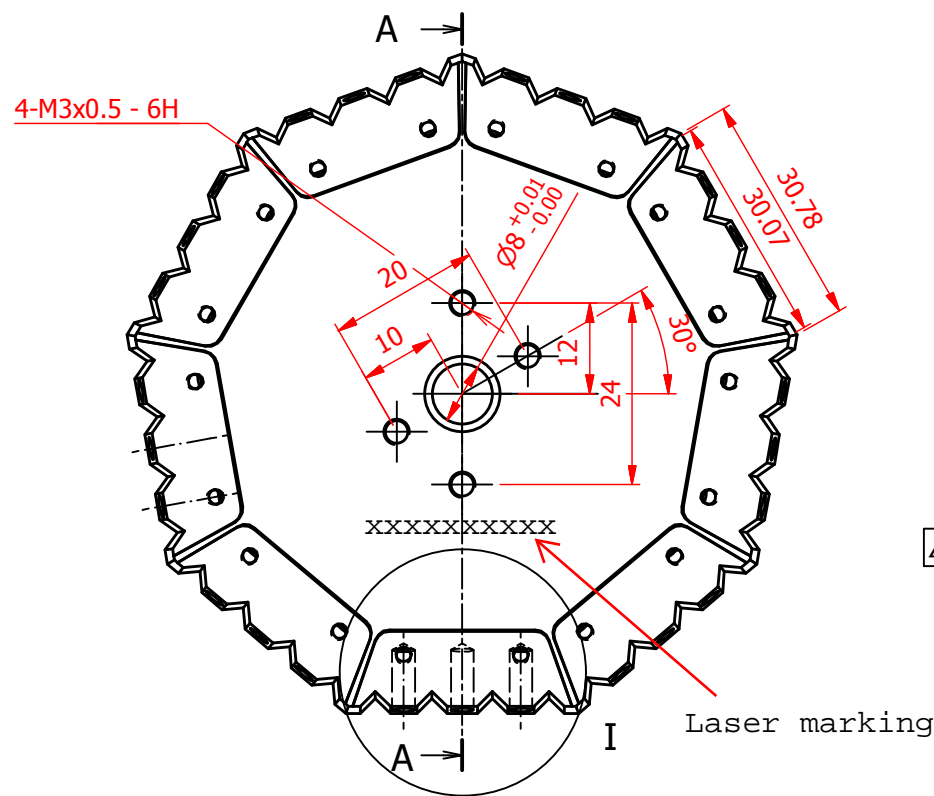
REVISION HISTORY						
ZONE	REV	DESCRIPTION	DATE	DESIGNED	CHECKED	APPROVE
	1	New Design	27-Mar-17	T.Q.Luong	N.N.Hung	D.T.Tien
	2	Add hardness treatment for drawing 5-DWG-0341-01	23-Oct-24	T.Q.Luong	D.T.Tien	N.T.Kien



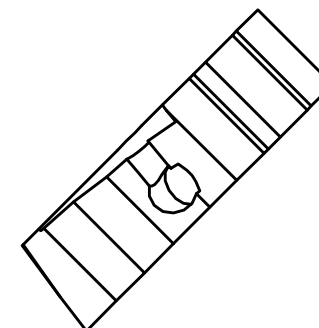
4	Pin $\varnothing 3$	5-DWG-0341-04	SUS304	9
3	Clamping 36 SC-APC	5-DWG-0341-03	A6061	18
2	Key Fix Part	5-DWG-0341-02	SUS304	9
1	Main plate	5-DWG-0341-01	SUS630	1
No	Part name	Part No	Material	Quantity
FUJIKURA FIBER OPTICS VIETNAM		Drawing number: 5-DWG-0341-00-Ver2		
		Drawing name: Assy' 36 SC-APC Chucking Jig		



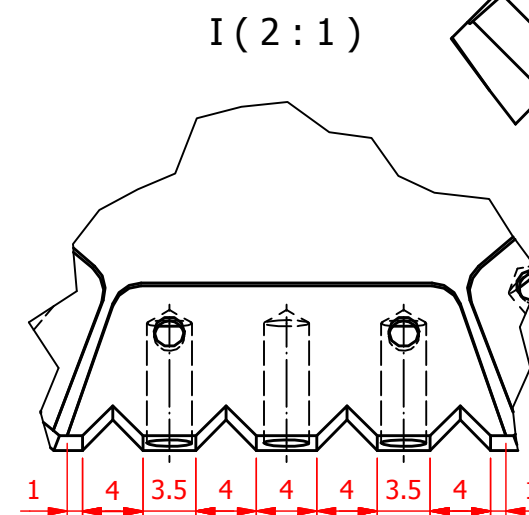
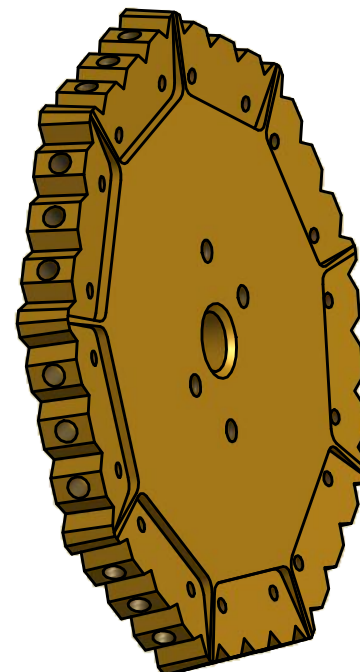
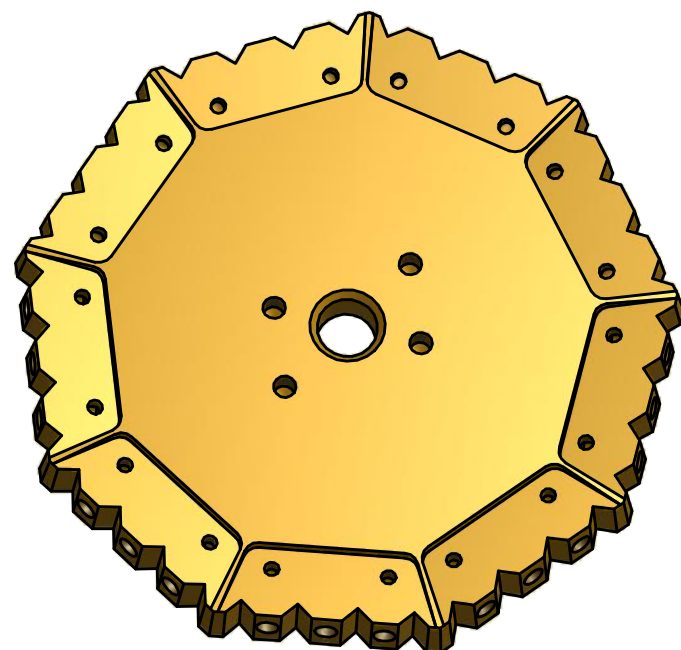
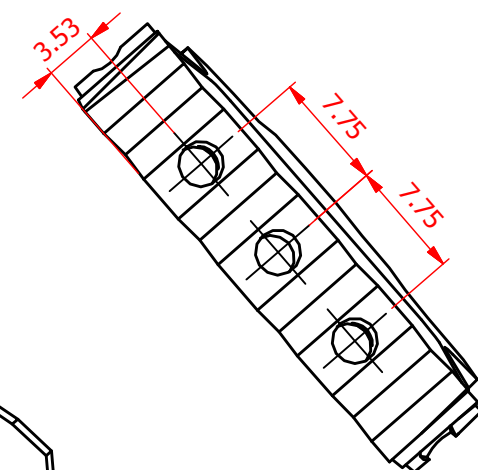
REVISION HISTORY						
ZONE	REV	DESCRIPTION	DATE	DESIGNED	CHECKED	APPROVE
	1	New Design	27-Mar-17	T.Q.Luong	N.N.Hung	D.T.Tien
	2	Add hardness treatment	23-Oct-24	T.Q.Luong	D.T.Tien	N.T.Kien



I (2:1)



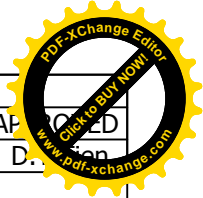
Y (2:1)



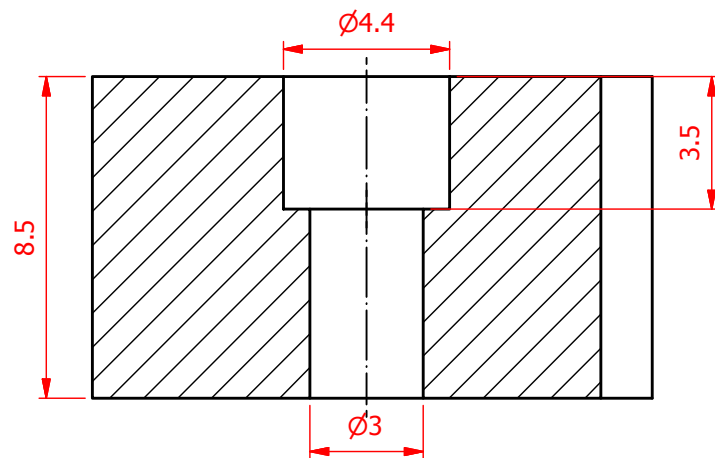
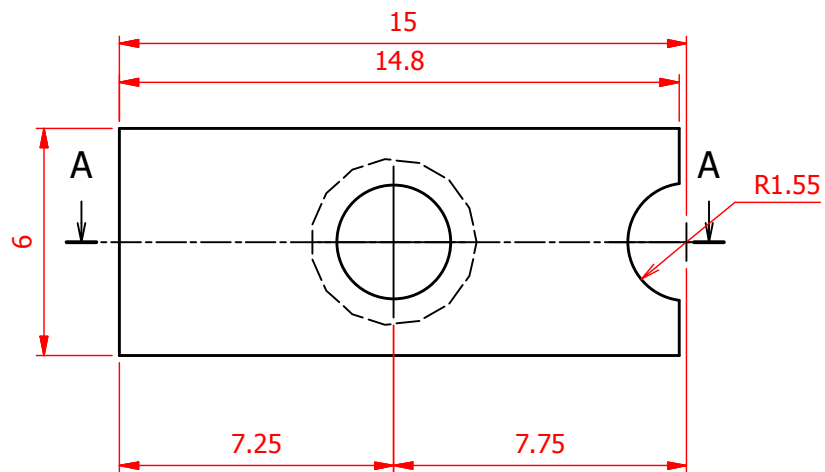
Note :  
1.Hardness treatment from 55 ~ 62 HRC  
2.Laser marking 10 digits on plate as request



Length(mm)	Tolerance	Material	SUS630	Scale	1 : 1
0 ~ 6	$\pm 0.01$	FUJIKURA FIBER OPTICS VIETNAM			
6 ~ 30	$\pm 0.02$				
30 ~ 120	$\pm 0.05$	Drawing number: 5-DWG-0341-01-Ver2			
0° ~ 90°	$\pm 0.1^\circ$				
		Drawing name: Main Plate 36 SC-APC			

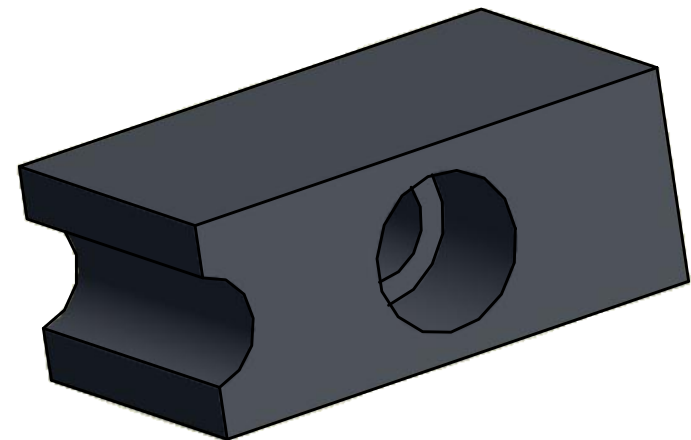


REVISION HISTORY						
ZONE	REV	DESCRIPTION	DATE	DESIGNED	CHECKED	APPROVED
	1	New Design	27/Mar/17	T.Q.Luong	N.N.Hung	D.

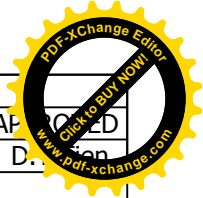


A-A ( 5 : 1 )

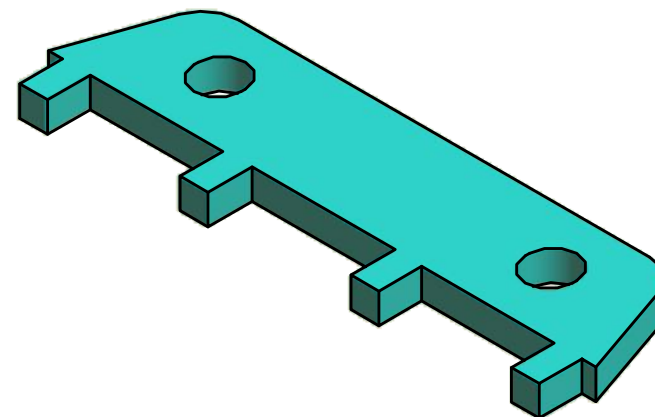
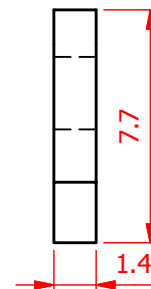
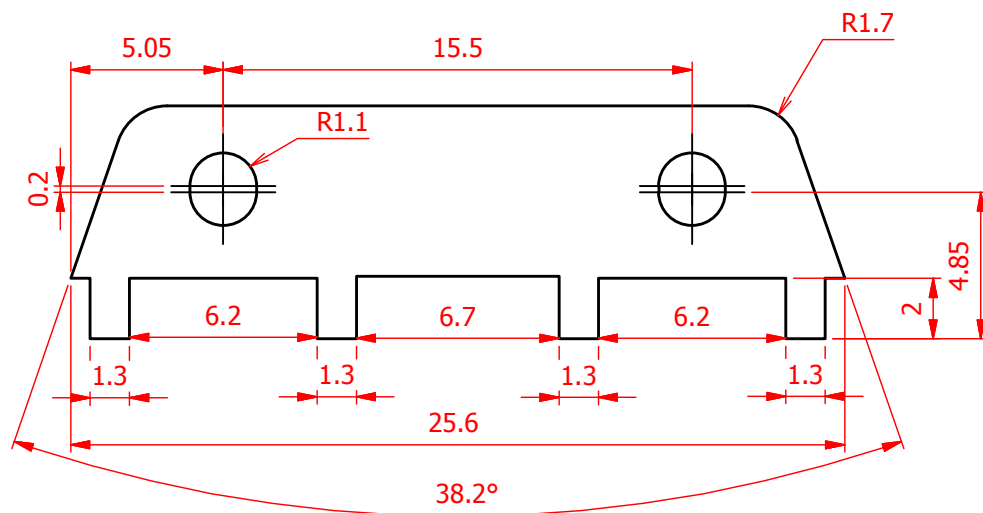
Note : White anodizing after machining .



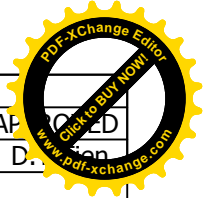
Length(mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM	Material	A6061	Scale	5 : 1
0 ~ 6	± 0.01		Drawing number: 5-DWG-0341-03			
6 ~ 30	± 0.02					
30 ~ 120	± 0.05		Drawing name: Clamping SC-APC 36			
120 ~ 400	± 0.08					



REVISION HISTORY						
ZONE	REV	DESCRIPTION	DATE	DESIGNED	CHECKED	APPROVED
	1	New Design	27/Mar/17	T.Q.Luong	N.N.Hung	D.

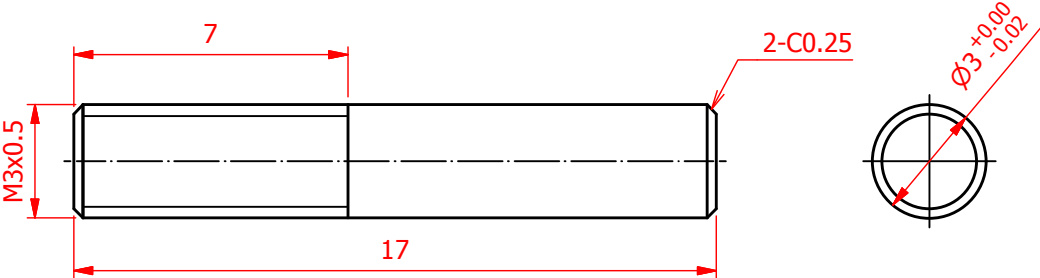


Length(mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM	Material	SUS304	Scale	5 : 1
0 ~ 6	± 0.01		Drawing number: 5-DWG-0341-02			
6 ~ 30	± 0.02		Drawing name: Fix Key			
30 ~ 120	± 0.05					
0 ~ 90°	± 0.1°					



REVISION HISTORY

ZONE	REV	DESCRIPTION	DATE	DESIGNED	CHECKED	APPROVED
	1	New Design	27/Mar/17	T.Q.Luong	N.N.Hung	D.



Length(mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM	Material	SUS304	Scale	10 : 1
0 ~ 6	± 0.01		Drawing number: 5-DWG-0341-04			
6 ~ 30	± 0.02					
30 ~ 120	± 0.05		Drawing name: Pin Ø3			
0 ~ 90°	± 0.1°					