





Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.

*	Base			glass epoxy	1	*	*								
No.	PART NAME			MATERIAL	Qty	FINISH		REMARKS							
GENERAL TOLERANCE		(mm)		APPROVAL	CHECK	ISSUE	DESIGN	TYTLE Resonator Reinforcement Fixture DRAWING No. 23020-01-005	SCALE 1:1						
0.5≤	≤6	±0.05	SURFACE ROUGHNESS												
6<	≤30	±0.1	SYMBOL (μm)												
30<	≤120	±0.15	▽0.8S												
120<	≤315	±0.2	▽3.2S												
315<	≤1000	±0.3	▽12.5S												
1000<	≤2000	±0.5	▽50S												
															

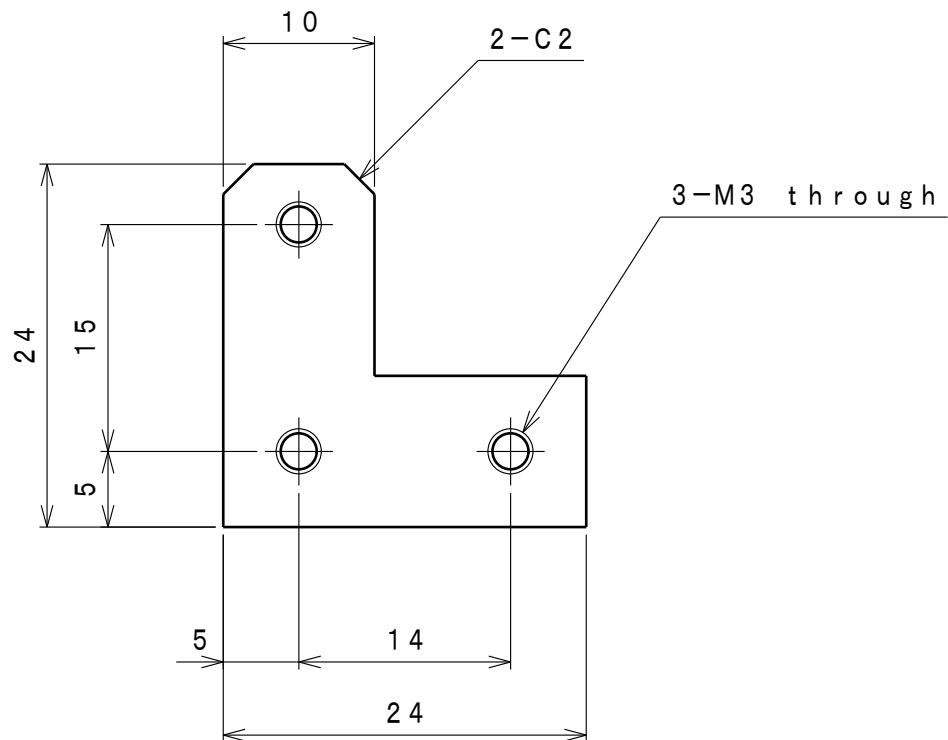
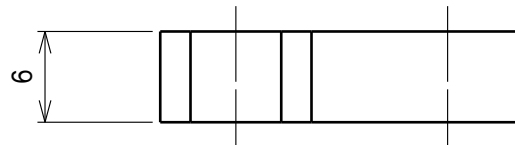


REV	DATE	DESCRIPTION	SIG
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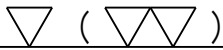
Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.



*	Holder	SUS303	2	*	*
No.	PART NAME	MATERIAL	Qty	FINISH	REMARKS
GENERAL TOLERANCE (mm)			SURFACE ROUGHNESS		APPROVAL
0.5 ≤	≤6	±0.1	SYMBOL	(μm)	
6 <	≤30	±0.2	▽	0.8S	技術 2017/01/27
30 <	≤120	±0.3	▽	3.2S	技術 2017/01/27
120 <	≤315	±0.5	▽	12.5S	技術 2017/01/27
315 <	≤1000	±0.8	▽	50S	技術 2017/01/27
1000 <	≤2000	±1.2	▽	50S	本村
TITLE				SCALE	
Resonator Reinforcement Fixture				2:1	
DRAWING No.					
23020-01-007					

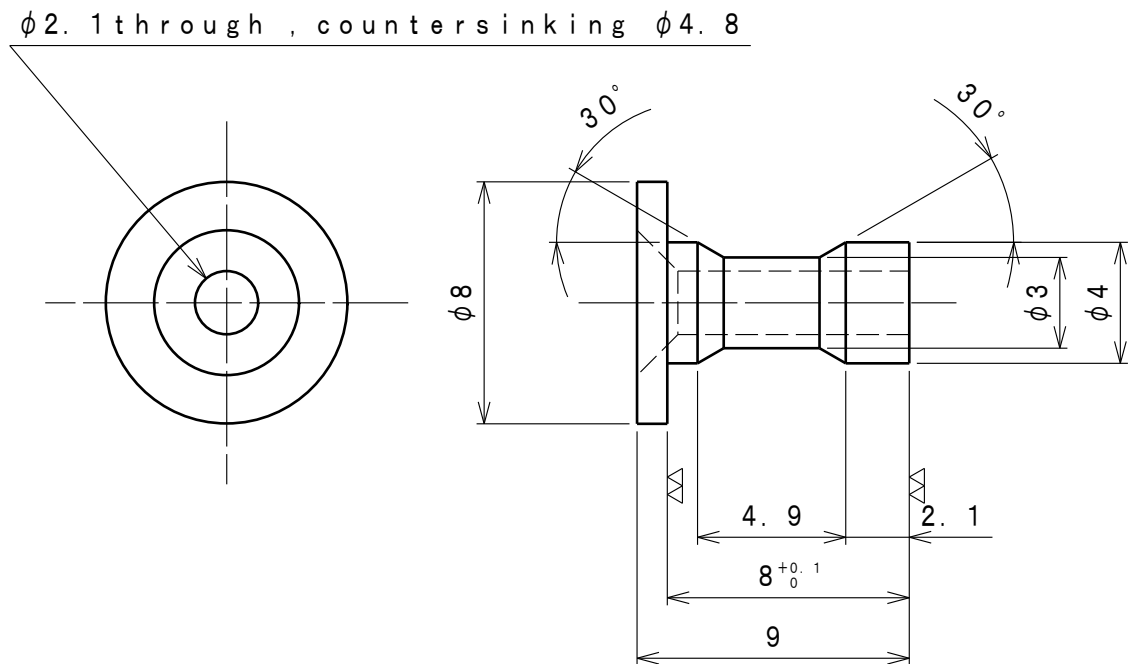


REV	DATE	DESCRIPTION	SIG
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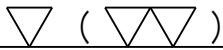
Corners not indicated are to be thread chamfered.

Corners without instructions must be RO.3 or less

No burrs, warping, or significant scratches that impair the function.



*	Gudie		SUS303		2	*	*			
No.	PART NAME		MATERIAL		Qty	FINISH		REMARKS		
GENERAL TOLERANCE (mm)			SURFACE ROUGHNESS		APPROVAL	CHECK	ISSUE	DESIGN	TYTLE	SCALE
0. 5≤ ≤6 ±0. 05			SYMBOL (μm)							
6< ≤30 ±0. 1			▽ 0. 8S							
30< ≤120 ±0. 15			▽ 3. 2S							
120< ≤315 ±0. 2			▽ 12. 5S							
315< ≤1000 ±0. 3			▽ 50S							
1000< ≤2000 ±0. 5										
					DRAWING No.					
					23020-01-008					

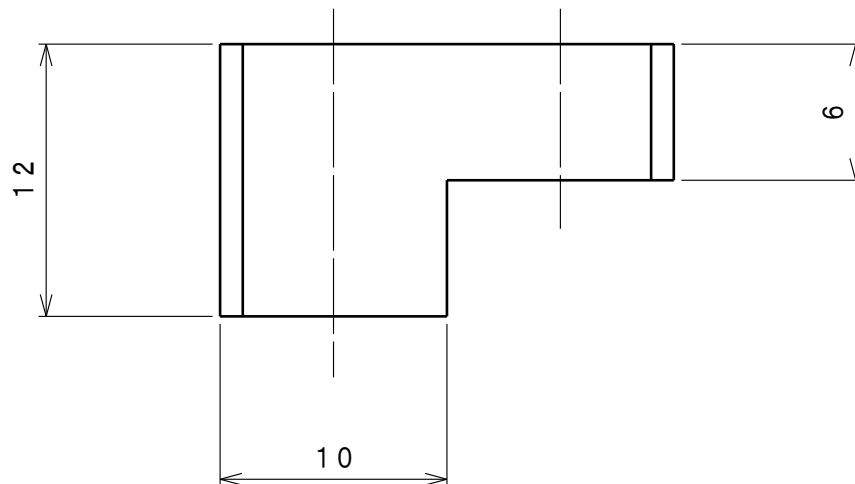
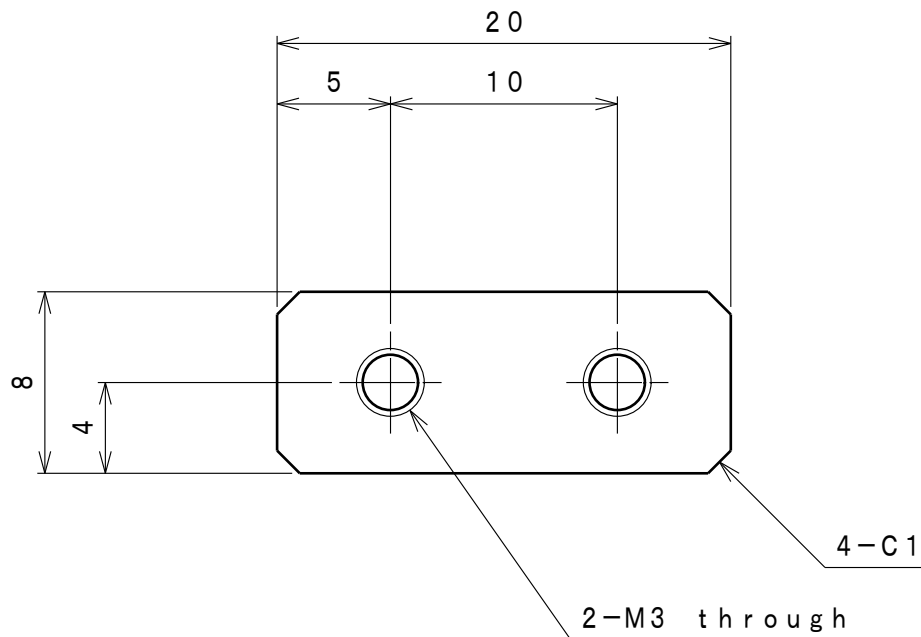


REV	DATE	DESCRIPTION	SIG
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Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.



*	Holder		SUS303		1	*	*	
No.	PART NAME		MATERIAL		Qty	FINISH		REMARKS
GENERAL TOLERANCE (mm)			SURFACE ROUGHNESS		APPROVAL	CHECK	ISSUE	DESIGN
0.5 ≤ ≤6 ±0.05			SYMBOL (μm)					
6 < ≤30 ±0.1			▽ 0.8 S					
30 < ≤120 ±0.15			▽ 3.2 S					
120 < ≤315 ±0.2			▽ 12.5 S					
315 < ≤1000 ±0.3			▽ 50 S					
1000 < ≤2000 ±0.5			▽		TYTLE			
Resonator Reinforcement Fixture								
DRAWING No.								
23020-02-002								
*								

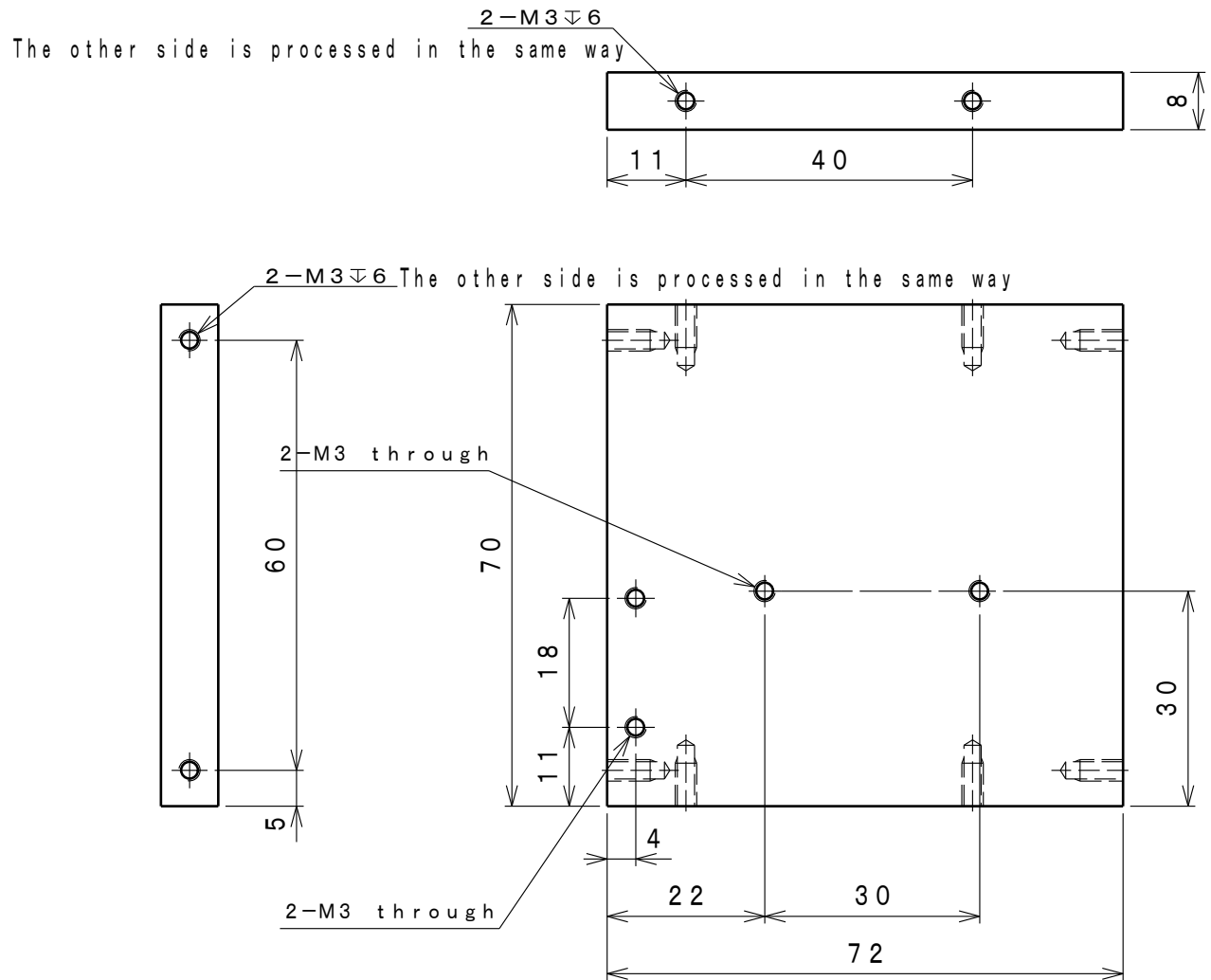


REV	DATE	DESCRIPTION	SIG
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Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.



3	Plate	A5052	1	*	*
No.	PART NAME	MATERIAL	Qty	FINISH	REMARKS
GENERAL TOLERANCE (mm)		SURFACE ROUGHNESS		APPROVAL	
0.5 \leq	\leq 6	\pm 0.05	SYMBOL		(μ m)
6 $<$	\leq 30	\pm 0.1			0.8S
30 $<$	\leq 120	\pm 0.15			3.2S
120 $<$	\leq 315	\pm 0.2			12.5S
315 $<$	\leq 1000	\pm 0.3			50S
1000 $<$	\leq 2000	\pm 0.5			
APPROVAL		CHECK	ISSUE	DESIGN	TYTLE
					Resonator Reinforcement Fixture
DRAWING No.					SCALE
23020-04-003					1:1
					*

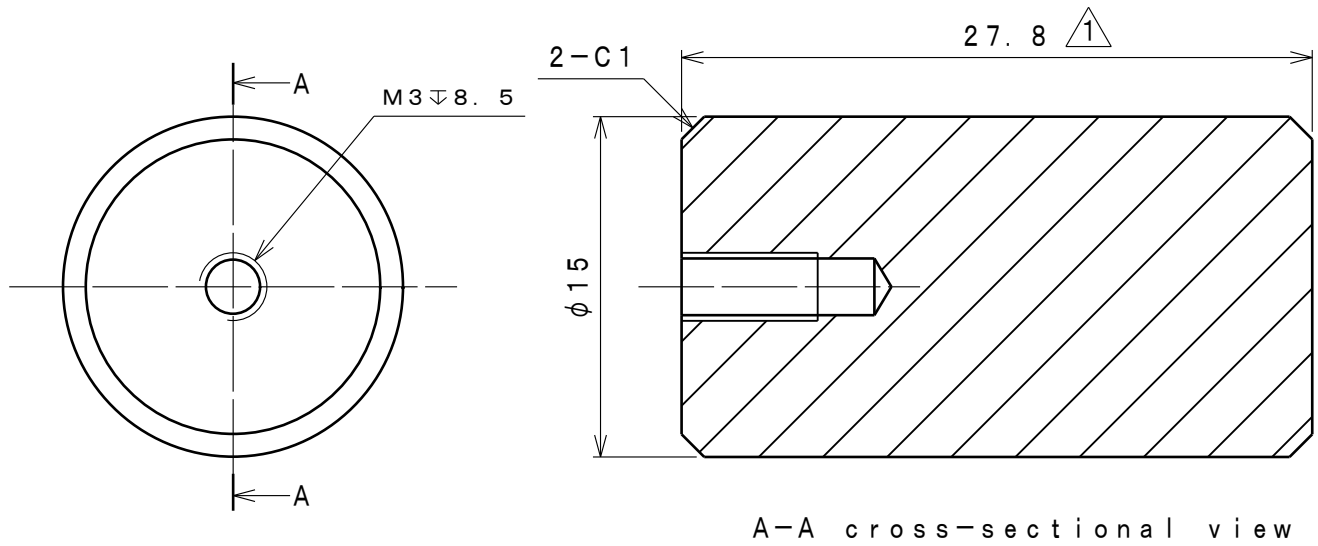
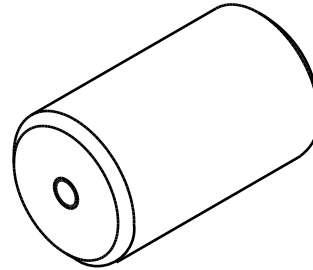


REV	DATE	DESCRIPTION	SIG
1	17/10/13	Dimension change	Nogami

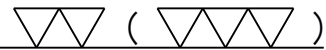
Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.



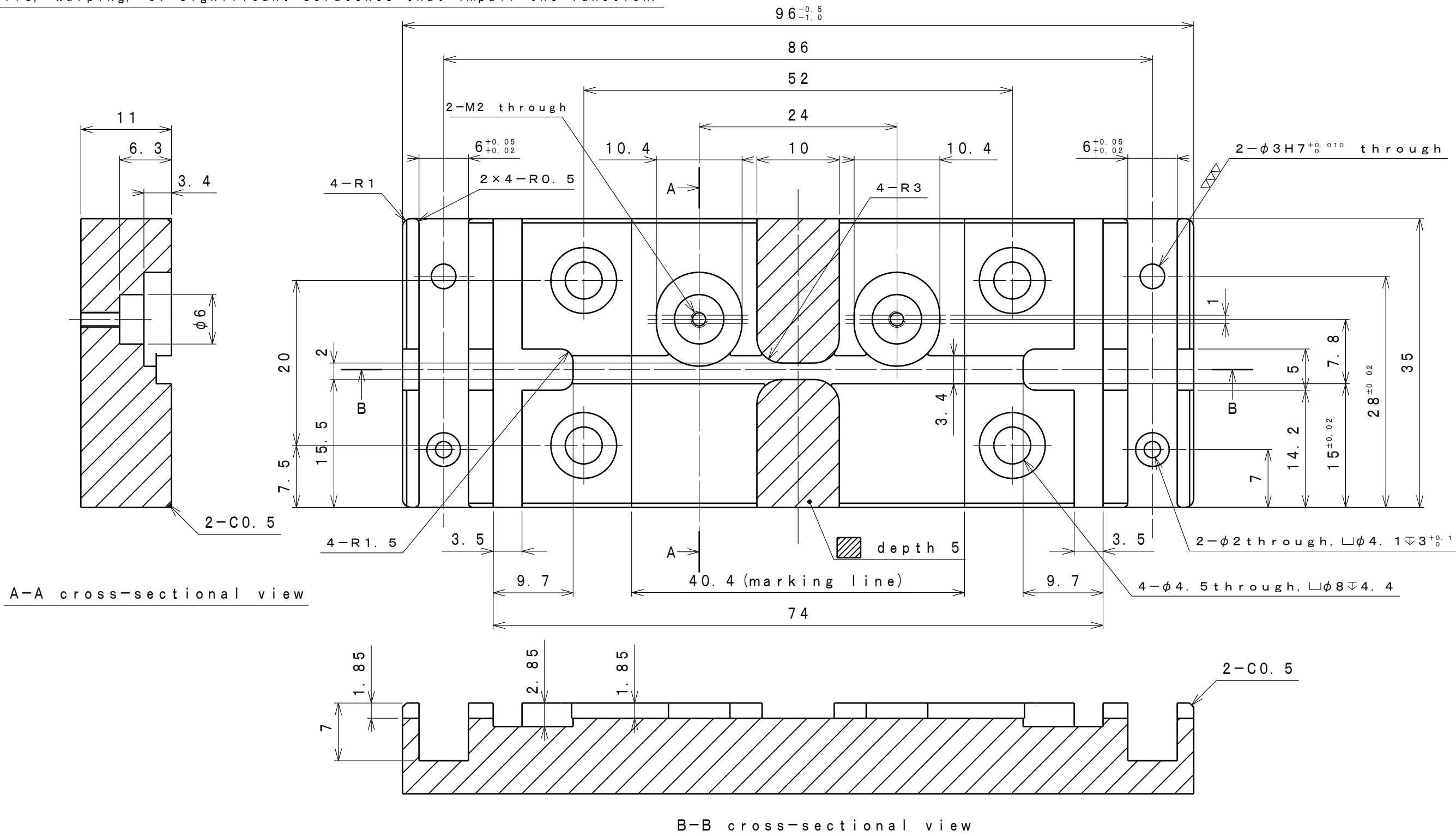
6	weight (40g)	C2801	1	*	*
No.	PART NAME	MATERIAL	Qty	FINISH	REMARKS
GENERAL TOLERANCE (mm)		SURFACE ROUGHNESS		TYTLE Resonator Reinforcement Fixture	SCALE 3:1
0.5 ≤	≤6	±0.05			
6 <	≤30	±0.1			
30 <	≤120	±0.15			
120 <	≤315	±0.2			
315 <	≤1000	±0.3			
1000 <	≤2000	±0.5			
SYMBOL (μm)		APPROVAL		DRAWING No.	
0.8S		1技 17/06/29 尾崎		23020-05-002-1	
3.2S		1技 17/06/29 津田			
12.5S		1技 17/06/29 栢原			
50S		1技 17/06/29 栢原			



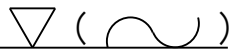
Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.



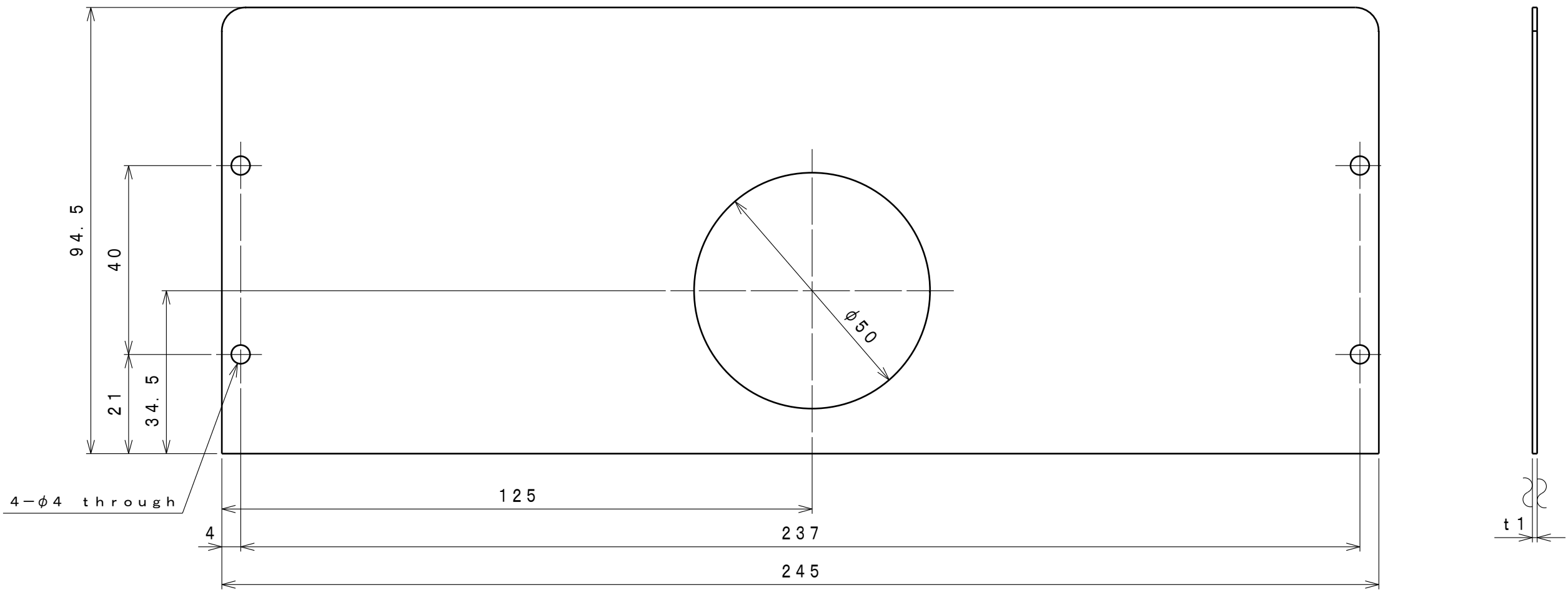
*	Base			A5052		1	Teflon coating(Heat Resistant)			*		
No.	PART NAME			MATERIAL		Qty	FINISH			REMARKS		
GENERAL TOLERANCE (mm)			SURFACE ROUGHNESS		APPROVAL	CHECK	ISSUE	DESIGN	TYTLE		SCALE	
0.5≤	≤6	±0.05	SYMBOL (μm)		<div>1技</div> <div>18/12/13</div> <div>津田</div>	<div>1技</div> <div>18/12/13</div> <div>津田</div>	<div>1技</div> <div>18/12/13</div> <div>野上</div>	<div>1技</div> <div>18/12/13</div> <div>野上</div>	Resonator Reinforcement Fixture		2 : 1	
6<	≤30	±0.1	▽▽▽ 0.8S									
30<	≤120	±0.15	▽▽▽ 3.2S									
120<	≤315	±0.2	▽▽▽ 12.5S									
315<	≤1000	±0.3	▽▽ 50S									
1000<	≤2000	±0.5	▽ 50S						DRAWING No.			
										24098-01-001		



Corners not indicated are to be thread chamfered.

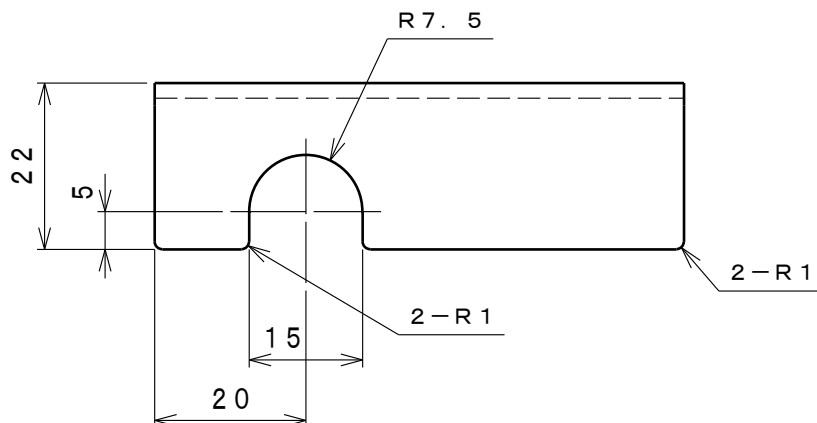
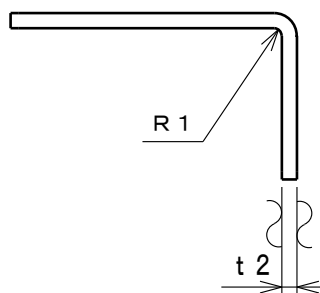
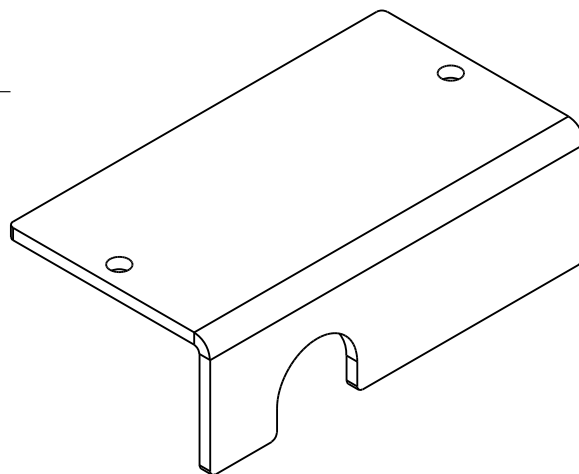
Corners without instructions must be R0.3 or less

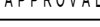
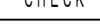

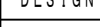




No burrs, warping, or significant scratches that impair the function.

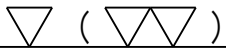


*	Cover			A5052		1	*			*	
No.	PART NAME			MATERIAL		Qty	FINISH			REMARKS	
GENERAL TOLERANCE (mm)			SURFACE ROUGHNESS	APPROVAL	CHECK	ISSUE	DESIGN	TYTLE		SCALE	
0.5≤	≤6	±0.1	SYMBOL (μm)	1技	1技	1技	1技	Resonator Reinforcement Fixture		1:1	
6<	≤30	±0.2	▽▽▽	18/12/13	18/12/13	18/12/13	18/12/13	DRAWING No. 24098-01-004			
30<	≤120	±0.3	▽▽▽	18/12/13	18/12/13	18/12/13					
120<	≤315	±0.5	▽▽▽	18/12/13	18/12/13	18/12/13					
315<	≤1000	±0.8	▽▽	津田	津田	野上	野上				
1000<	≤2000	±1.2	▽	50S							

No burrs, warping, or significant scratches that impair the function.



*	Cover			Acrylic (clear)	1	*	*					
No.	PART NAME			MATERIAL	Qty	FINISH			REMARKS			
GENERAL TOLERANCE (mm)			SURFACE ROUGHNESS		APPROVAL	CHECK	ISSUE	DESIGN	TITLE			SCALE
0.5≤		≤6	±0.1						Resonator Reinforcement Fixture			1:1
6<		≤30	±0.2	SYMBOL (μm)					DRAWING No. 24098-01-006			
30<		≤120	±0.3		0.8 S							
120<		≤315	±0.5		3.2 S							
315<		≤1000	±0.8		12.5 S							
1000<		≤2000	±1.2		50 S							

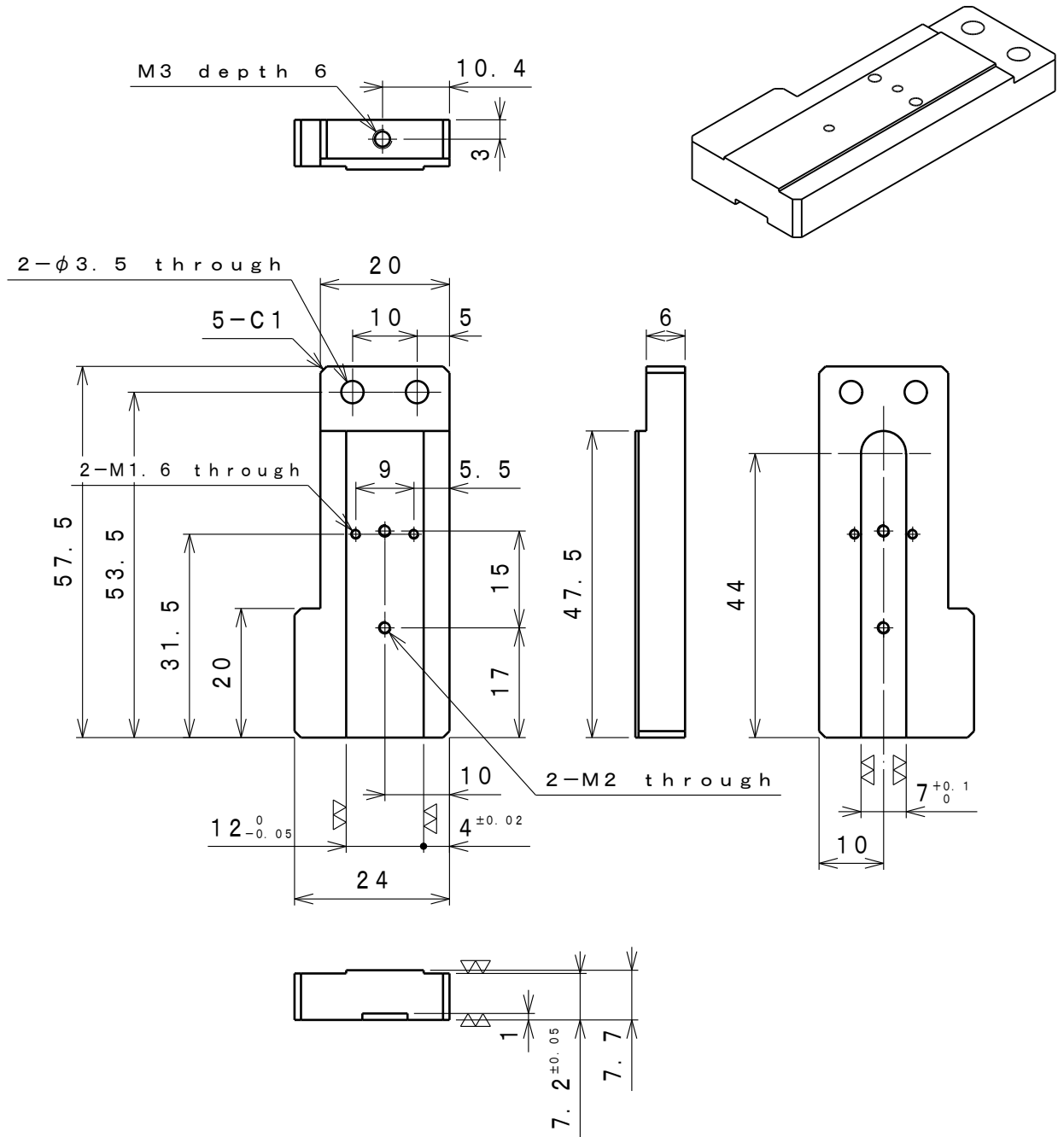


REV	DATE	DESCRIPTION	SIG
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Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.



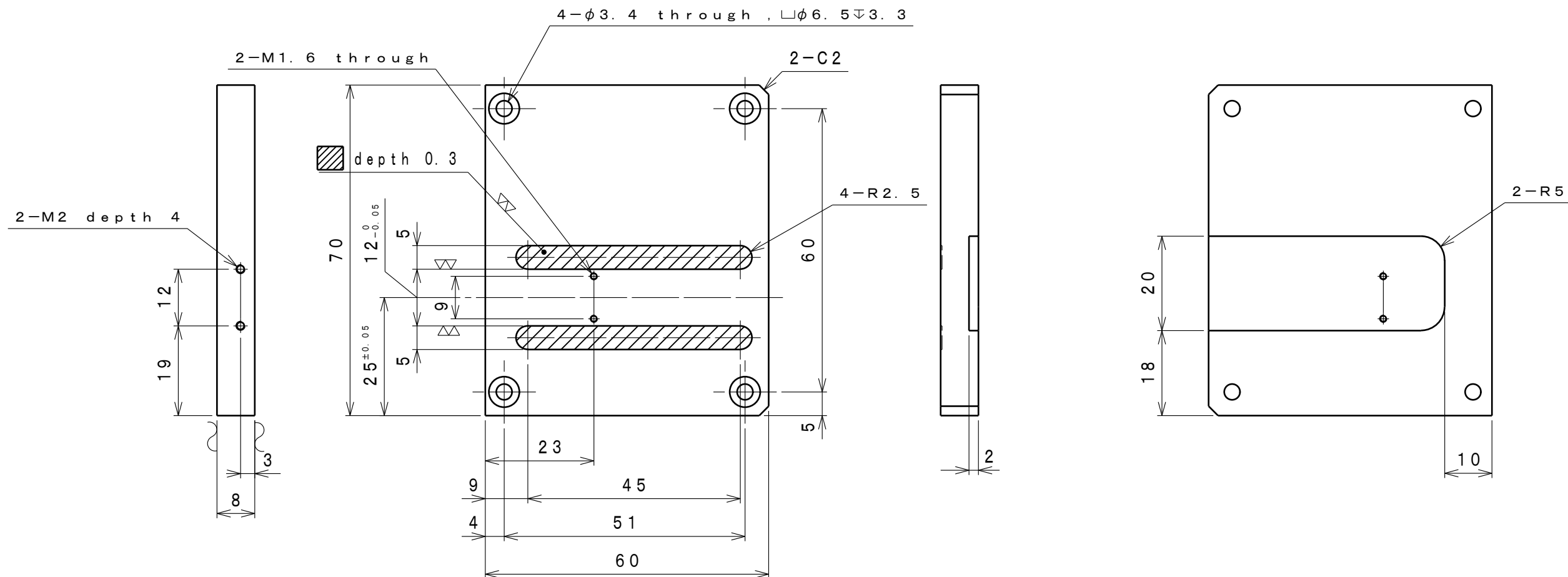
*	Slide Base	A5052	1	White almite	*
No.	PART NAME	MATERIAL	Qty	FINISH	REMARKS
GENERAL TOLERANCE (mm)		SURFACE ROUGHNESS		APPROVAL	CHECK
0.5 ≤	≤6	±0.05			
6 <	≤30	±0.1	SYMBOL	(μm)	
30 <	≤120	±0.15	▽▽▽	0.8S	
120 <	≤315	±0.2	▽▽	3.2S	
315 <	≤1000	±0.3	▽	12.5S	
1000 <	≤2000	±0.5	▽	50S	
		APPROVAL	CHECK	ISSUE	DESIGN
		1技 18/12/14 津田	1技 18/12/14 津田	1技 18/12/14 野上	1技 18/12/14 野上
TYTLE				SCALE	
Resonator Reinforcement Fixture				1:1	
DRAWING No.					
24098-01-007					



Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.

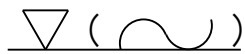


*	Plate			A5052		1	White almite			*		
No.	PART NAME			MATERIAL		Qty	FINISH			REMARKS		
GENERAL TOLERANCE (mm)			SURFACE ROUGHNESS		APPROVAL	CHECK	ISSUE	DESIGN	TYTLE		SCALE	
0.5≤	≤6	±0.05							Resonator Reinforcement Fixture		2:1	
6<	≤30	±0.1	SYMBOL (μm)									
30<	≤120	±0.15	▽▽▽ 0.8S		1技 18/12/13 津田	1技 18/12/13 津田	1技 18/12/13 野上	1技 18/12/13 野上	DRAWING No.			
120<	≤315	±0.2	▽▽▽ 3.2S						24098-01-008			
315<	≤1000	±0.3	▽▽ 12.5S									
1000<	≤2000	±0.5	▽ 50S									

No burrs, warping, or significant scratches that impair the function.

The reverse side must be processed in the same way.

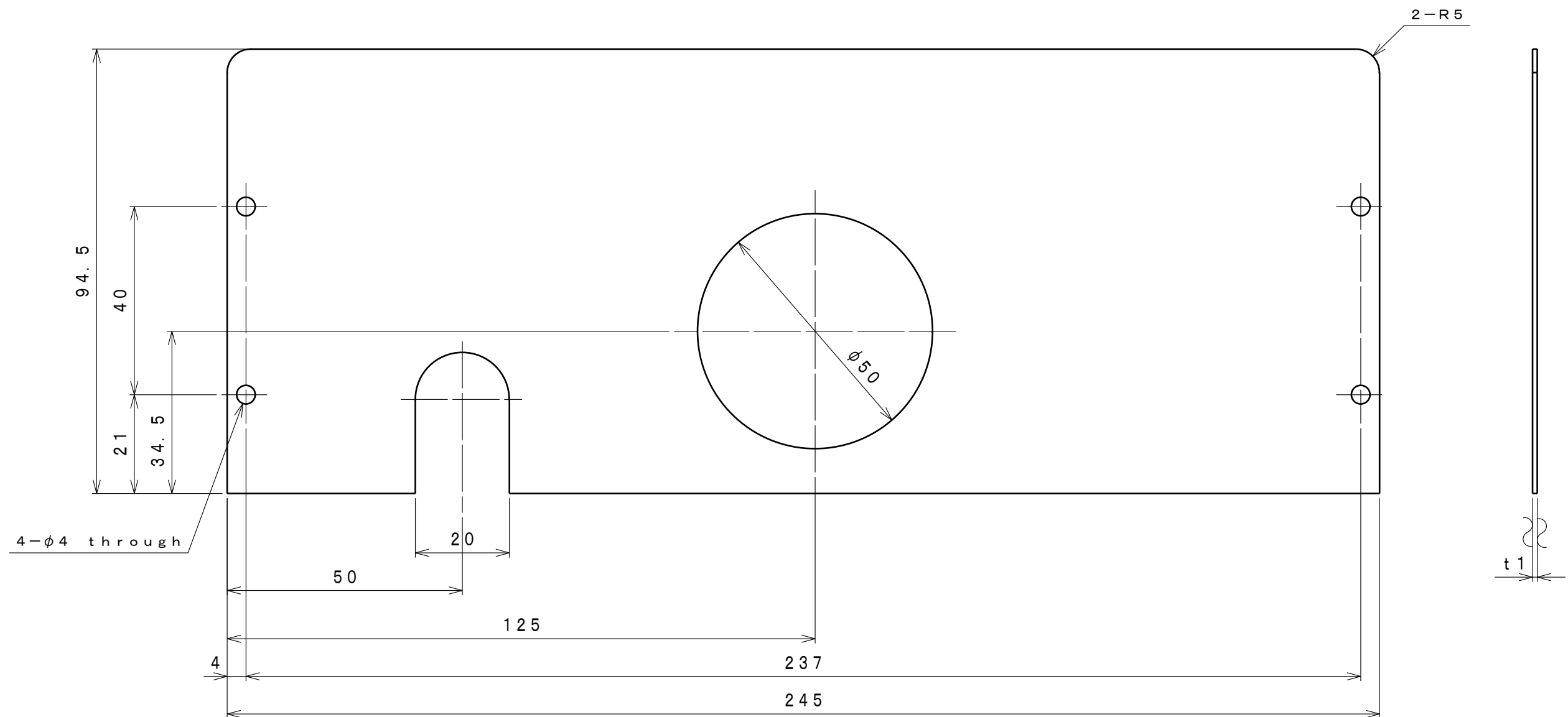
A4 Fujikura Precision Ltd.



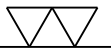
Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.



*			Cover			A5052			1			*			*			
No.			PART NAME			MATERIAL			Qty			FINISH			REMARKS			
GENERAL TOLERANCE			SURFACE ROUGHNESS			APPROVAL		CHECK		ISSUE		DESIGN		TITLE			SCALE	
0.5 ≤ ≤6 ±0.1			±0.1			<div>1技</div> <div>18/12/13</div> <div>津田</div>		<div>1技</div> <div>18/12/13</div> <div>津田</div>		<div>1技</div> <div>18/12/13</div> <div>野上</div>		<div>1技</div> <div>18/12/13</div> <div>野上</div>		Resonator Reinforcement Fixture			1:1	
6 < ≤30 ±0.2			SYMBOL (μm)															
30 < ≤120 ±0.3			▽▽▽ 0.8S															
120 < ≤315 ±0.5			▽▽▽ 3.2S															
315 < ≤1000 ±0.8			▽▽ 12.5S															
1000 < ≤2000 ±1.2			▽ 50S			DRAWING No.												
24098-01-010																		

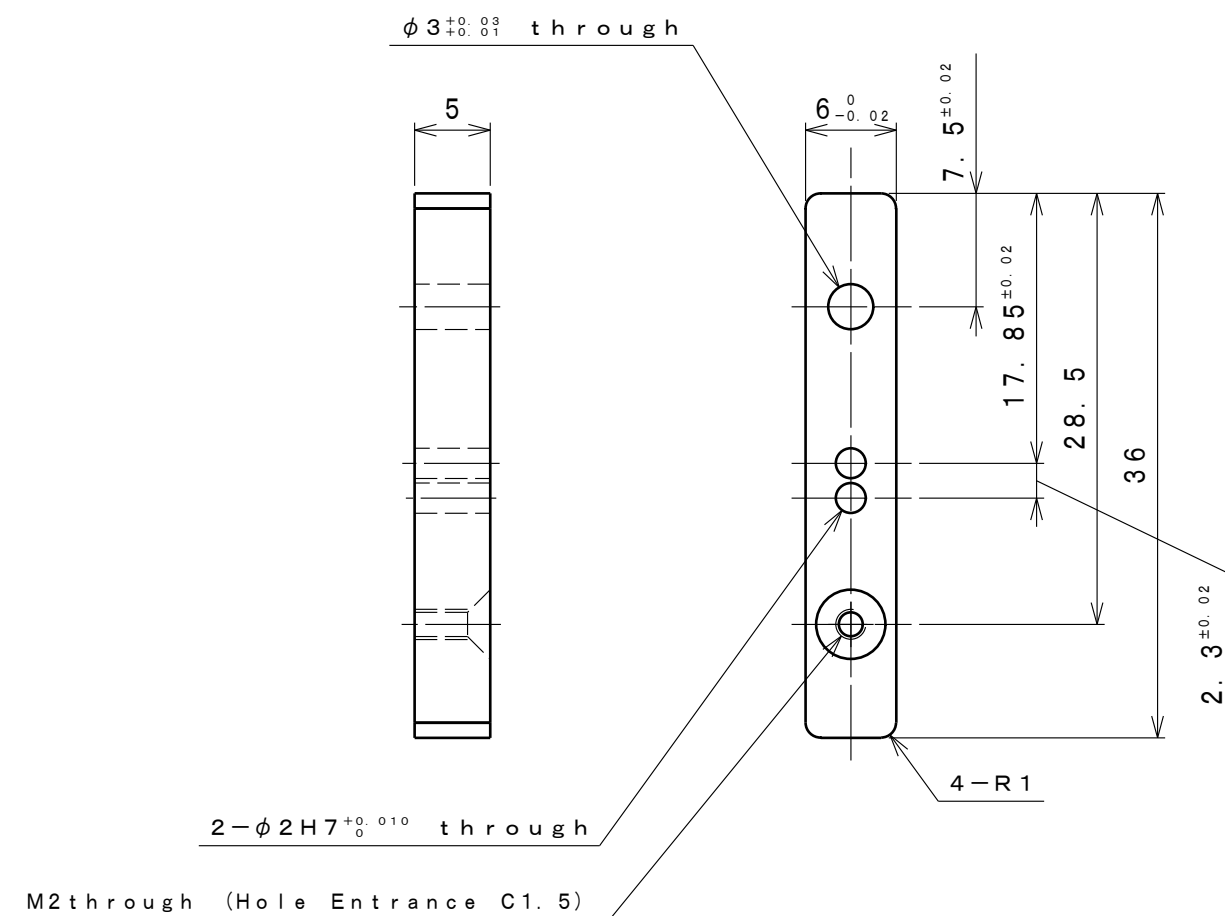


REV	DATE	DESCRIPTION	SIG
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Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.



*	Guide Block		A5052		2	White almite		*		
No.	PART NAME		MATERIAL		Qty	FINISH		REMARKS		
GENERAL TOLERANCE (mm)			SURFACE ROUGHNESS		APPROVAL		CHECK		ISSUE	
0.5 ≤ ≤6 ±0.05										
6 < ≤30 ±0.1			SYMBOL (μm)		1技		1技		1技	
30 < ≤120 ±0.15			▽▽ 0.8S		18/12/14		18/12/14		18/12/14	
120 < ≤315 ±0.2			▽▽ 3.2S		18/12/14		18/12/14		18/12/14	
315 < ≤1000 ±0.3			▽▽ 12.5S		津田		津田		野上	
1000 < ≤2000 ±0.5			▽ 50S		津田		津田		野上	
						TYTLE		SCALE		
						Resonator Reinforcement Fixture		2 : 1		
						DRAWING No.				
						24098-01-011				

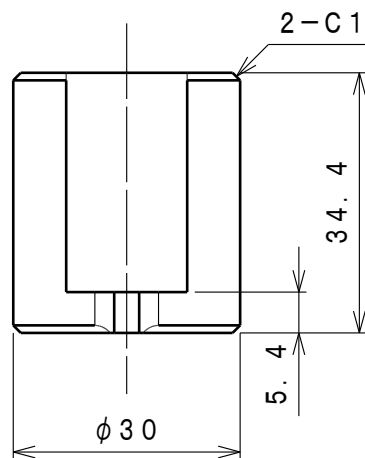
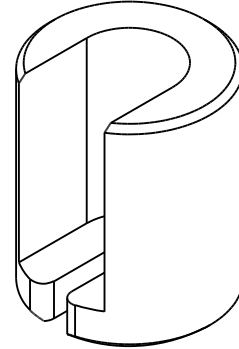
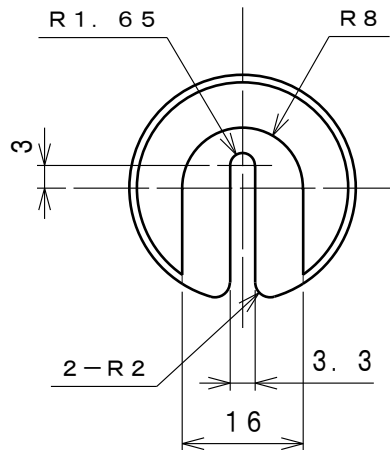


REV	DATE	DESCRIPTION	SIG
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Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.



*	weight (120g)		C2801		1	*		*		
No.	PART NAME		MATERIAL		Qty	FINISH		REMARKS		
GENERAL TOLERANCE (mm)			SURFACE ROUGHNESS		APPROVAL	CHECK	ISSUE	DESIGN	TYTLE Resonator Reinforcement Fixture DRAWING No. 24664-01-001	SCALE 1:1
0.5≤	≤6	±0.05	SYMBOL (μm)		<div>1技 19/05/31 津田</div>	<div>1技 19/05/31 津田</div>	<div>1技 19/05/31 西山</div>	<div>1技 19/05/31 西山</div>		*
6<	≤30	±0.1	▽▽▽ 0.8S							
30<	≤120	±0.15	▽▽▽ 3.2S							
120<	≤315	±0.2	▽▽▽ 12.5S							
315<	≤1000	±0.3	▽▽ 50S							
1000<	≤2000	±0.5	▽ 50S							

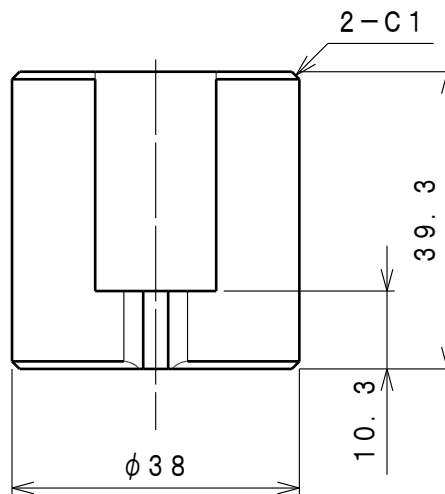
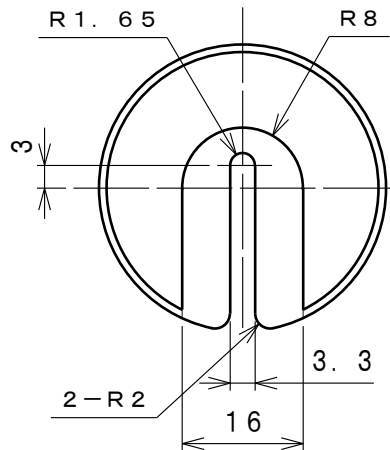
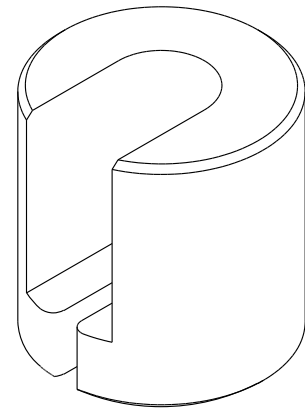


REV	DATE	DESCRIPTION	SIG
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Corners not indicated are to be thread chamfered.

Corners without instructions must be R0.3 or less

No burrs, warping, or significant scratches that impair the function.



*	weight (270g)		C2801		2	*		*	
No.	PART NAME		MATERIAL		Qty	FINISH		REMARKS	
GENERAL TOLERANCE (mm)			SURFACE ROUGHNESS		APPROVAL	CHECK	ISSUE	DESIGN	TYTLE
0.5≤	≤6	±0.05	SYMBOL (μm)						
6<	≤30	±0.1	▽▽▽ 0.8S		1技 19/05/31 津田				
30<	≤120	±0.15	▽▽▽ 3.2S			1技 19/05/31 津田			
120<	≤315	±0.2	▽▽ 12.5S		1技 19/05/31 西山				
315<	≤1000	±0.3	▽ 50S			1技 19/05/31 西山			
1000<	≤2000	±0.5			DRAWING No.				
						24664-01-002			
					*				