

				-
4	Screw M1.6x5	PACK-MIB1,6-6	Steel	2
		Asset code: MCRE0214		
3	Jig_MPO Adapter Link	5-DWT-0788-02	A5052/	1
	for MBR5		A6061	
2	Adapter for MPO 32F	Default	POM	1
1	Jig_MPO Adapter Ring	5-DWT-0788-01	A5052/	1
	1-32UNF for MBR5		A6061	
No.	Part name/ Description	Model/ Part No.	Material	Quantity

FUJIKURA FIBER OPTICS VIETNAM	
Drawing number:	Г

5-DWT-0788-00 Scale

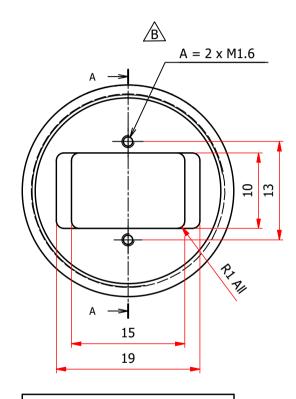
Drawing name:
Jig_Loss Adapter MBR5 Sensor for MPO Connector

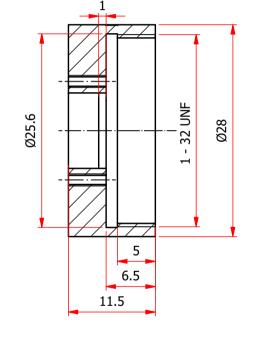
1:1



REVISION HISTORY									
ZONE	VER	Desci	ription	Design	Reason of change				
ZONE		Old content	New content	Design	Reason of change				
	2		New Part	TrongNB	Establish				
В	3	1. Dimension A = 2 x M2 2. Position print letter at Front face	1. Dimension A= 2 x M1.6 2. Change position print letter at Top face	ThinhLT	Standardize part				

A-A (2:1)







2-DML-0788-01

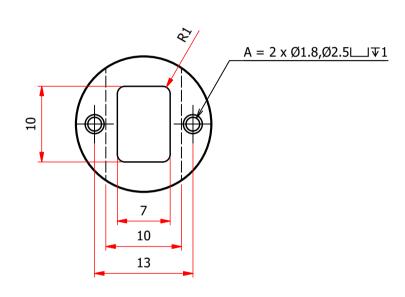
B

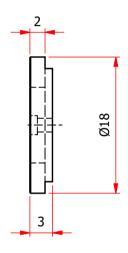
- * Ghi chú:
 - Material: Black Anodize
 - Chamfer C0.1 for remain adges not mention in the drawing Print the letters as drawing

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A5052/ A6061	Scale	2:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNA			MAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DWT-0788-01			11
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	1 000-3-0001-0766-01			
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Jig_MPO Adapter Ring 1-32		INIT 6 NA	DDE
		120<,≤400	±0°10'	120<,≤400	±0.2			JINF FOR IM	BK2

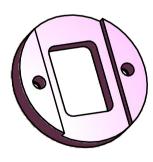


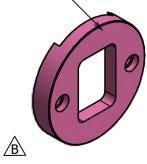
REVISION HISTORY								
ZONE	VER	Desc	cription	Design	Reason of change			
		Old content	New content	Design	Reason of change			
	2		New Part	TrongNB	Establish			
	3	Dimension A = 2 x Ø2.5	Dimension A= 2 xØ1.8,Ø2.5 dept 1	ThinhLT	Standardize part			
В	4	1. Not sand blasting 2. Material: A5052	1.Sand blasting SA 2.0 2. Material: A5052/A6061	ThinhLT	 Add Sand Blasting Add materials 			





Sand Blasting SA2.0 this face, sand size d=2mm





* Ghi chú:

- Material: Black Anodize

- Chamfer ${\rm C0.1}$ for remain adges not mention in the drawing

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A5052/A6061	Scale	2:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			MAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu	nber: 000-5-DWT-0788-02		
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6		50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name:		- MDDE	
	±1	120<,≤400	±0°10'	120<,≤400	±0.2	JIG	Jig_MPO Adapter Link f		