

Working direction						1/ 3																																							
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Issue	<input checked="" type="checkbox"/> New		T-connector cost reduction trial and evaluation for supplier change of C-sleeve																																										
	<input type="checkbox"/> Revised		C-sleeve の供給メーカー変更による外被把持コネクタの試作と評価																																										
<div>1. Introduction</div> <p>This working direction instructs T-connector cost reduction trial and evaluation for supplier change of C-sleeve . 本作業指示書において、外被把持コネクタのコストダウンのため、C-sleeve の現地メーカー品を使用した試作品製造と評価項目を指示する。</p> <div>2. Scope</div> <p>This working direction is applied into below products as S-GAISHI-71-2186-3</p> <p>KY-Termination connector S-LG KY-Termination connector S-LM-R</p> <div>3. Material and Parts</div> <p>C-sleeve is changed following below item . As regards other material and components , basically this trial follows material & parts should follow components list of S-GAISHI-71-2186-3.</p> <table><tr><td></td><td colspan="2">LG</td><td colspan="2">LM-R</td></tr><tr><td>C-sleeve supplier</td><td>SUMITEK</td><td>Hirota</td><td colspan="2">SUMITEK</td></tr><tr><td>Q'ty</td><td>60</td><td>60</td><td colspan="2">60</td></tr></table> <div>4. Evaluation</div> <div>(1) Optical characteristics</div> <table><tr><td colspan="3"></td><td colspan="2">LG</td><td>LM-R</td></tr><tr><td>Item</td><td>Specification</td><td>total Q'ty</td><td>SUMITEK</td><td>HIROTA</td><td>SUMITEK</td></tr><tr><td>Insertion Loss</td><td>Refer to table 4 in S-GAISHI-71-2186-3</td><td>180</td><td>60</td><td>60</td><td>60</td></tr><tr><td>Return Loss</td><td>Refer to table 4 in S-GAISHI-71-2186-3</td><td>180</td><td>60</td><td>60</td><td>60</td></tr></table>								LG		LM-R		C-sleeve supplier	SUMITEK	Hirota	SUMITEK		Q'ty	60	60	60					LG		LM-R	Item	Specification	total Q'ty	SUMITEK	HIROTA	SUMITEK	Insertion Loss	Refer to table 4 in S-GAISHI-71-2186-3	180	60	60	60	Return Loss	Refer to table 4 in S-GAISHI-71-2186-3	180	60	60	60
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(2) Function Evaluation (Test spec : refer to IEC 60874-1 or JISC 5961)

				LG		LM-R
Item	Optical characteristics	Wavelength	total Q'ty	SUMITEC	HIROTA	SUMITEC
Pull test	When the connection of KY-Termination connector S 「SC」 - 「」 - 「」 is tested with a pulling force of 10.0 N, the value of insertion loss variation before and after the test shall be 0.2 dB or less. Furthermore, there should be no harmful damage to the test sample after the test.	The measurement wavelength shall be any one point at $1.31\pm0.02\mu\text{m}$ and any one point at $1.55\pm0.02\mu\text{m}$.	24	8	8	8
Bending test	When the connection part of KY-Termination connector S 「SC」 - 「」 - 「」 is bent 10 times with a tensile force of 4.9 N, the value of insertion loss variation before and after the test shall be 0.2 dB or less. Furthermore, there should be no harmful damage to the test sample after the test.	The measurement wavelength shall be any one point at $1.31\pm0.02\mu\text{m}$ and any one point at $1.55\pm0.02\mu\text{m}$.				
Connecting and disconnecting force	The Connecting and disconnecting forces of KY-Termination connector S 「SC」 - 「」 - 「」 and the SC connector plug in accordance with JISC 5973 shall satisfy 19.6 N or less.	—				
Durability	When KY-Termination connector S 「SC」 - 「」 - 「」 and the SC connector plug conforming to JISC 5973 are repeatedly tested 500 times while cleaning the ferrule end face every 10 times, the increase in light loss during and after the test shall be 0.2 dB or less compared to the value before the test. Furthermore, there should be no harmful damage to the test sample after the test.	The measurement wavelength shall be any one point at $1.31\pm0.02\mu\text{m}$ and any one point at $1.55\pm0.02\mu\text{m}$.				
Thermal Cycle Test	When KY-Termination connector S 「SC」 - 「」 - 「」 and the SC connector plug conforming to JISC 5973 is subjected to 10 cycles of heat cycling (6 hours/cycle) at -25 to $+70^{\circ}\text{C}$, the increase in light loss during and after the test shall be 0.3 dB or less compared to the value before the test. The increase in optical loss during and after the test shall be 0.3 dB or less compared to the value before the test. Furthermore, there should be no harmful damage to the test sample after the test.	The measurement wavelength shall be any one point at $1.31\pm0.02\mu\text{m}$ and any one point at $1.55\pm0.02\mu\text{m}$.	24	8	8	8
Thermal Humidity Cycling Test	When KY-Termination connector S 「SC」 - 「」 - 「」 and the SC connector plug conforming to JISC 5973 is subjected to 10 cycles of temperature and humidity cycling (24 hours/cycle) from -10 to $+25$ to $+65^{\circ}\text{C}$ (93% RH at 65°C), the increase in optical loss during and after the test compared to the value before the test shall be 0.3 dB or less. Furthermore, there should be no harmful damage to the test sample after the test.	The measurement wavelength shall be any one point at $1.31\pm0.02\mu\text{m}$ and any one point at $1.55\pm0.02\mu\text{m}$.				

Thermal Age Test with high temprature	When the connection between KY-Termination connector S 「SC」 - 「」 - 「」 and the SC connector plug conforming to JISC 5973 is placed in an environment of +70°C for 240 hours, the increase in light loss during and after the test shall be 0.2 dB or less in comparison with the value before the test. Furthermore, there should be no harmful damage to the test sample after the test.	The measurement wavelength shall be any one point at 1.31±0.02μm and any one point at 1.55±0.02μm.	24	8	8	8
Thermal Age Test with low temprature	When the connection between KY-Termination connector S 「SC」 - 「」 - 「」 and the SC connector plug conforming to JISC 5973 is placed in an environment of -25°C for 240 hours, the increase in light loss during and after the test shall be 0.3 dB or less compared to the value before the test. Furthermore, there should be no harmful damage to the test sample after the test.	The measurement wavelength shall be any one point at 1.31±0.02μm and any one point at 1.55±0.02μm.				

Remark: Each tests need 8 data therefore ,for example , Pull test, Bending test,Connecting and disconnecting force, Dulability test use same 8 sample continuously.

(3)Shipping to SG

FOV need to ship below products to SG after (1) test. Other products are needed to ship to SG .

	LG		LM-R
C-sleeve supplier	SUMITEK	Hirota	SUMITEK
Q'ty	24	24	24

Evaluation result should be reported to M.Matsunaga (mitsunori.matsunaga@jp.fujikura.com)

(4) Revised points from ver.1

/The number of testing are changed and add the remark for the usage way of sample.

/Add the shipping Q'ty to SG