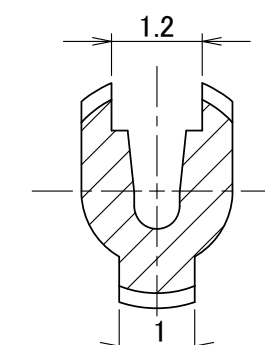
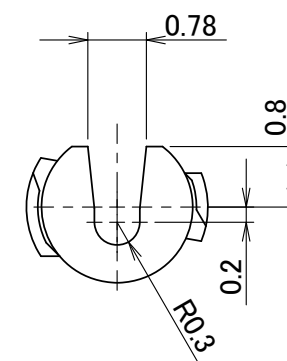
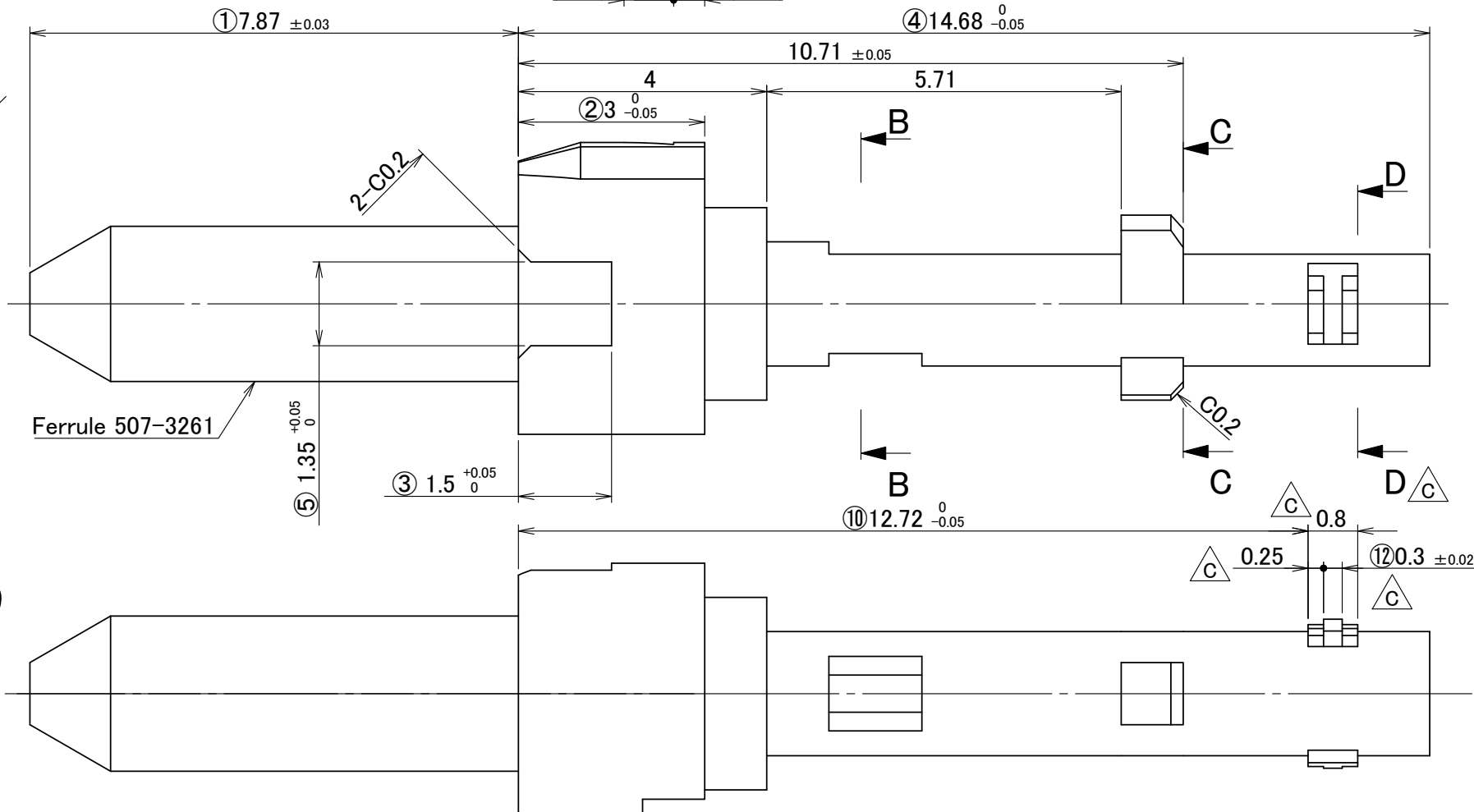
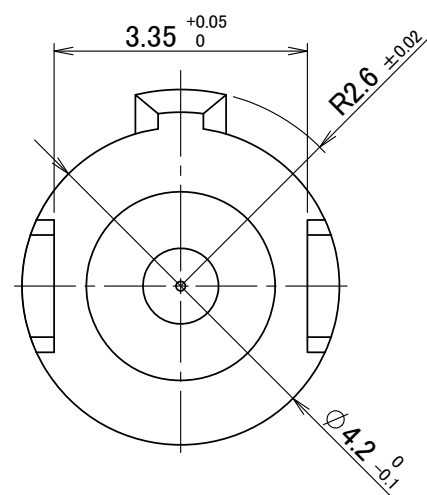
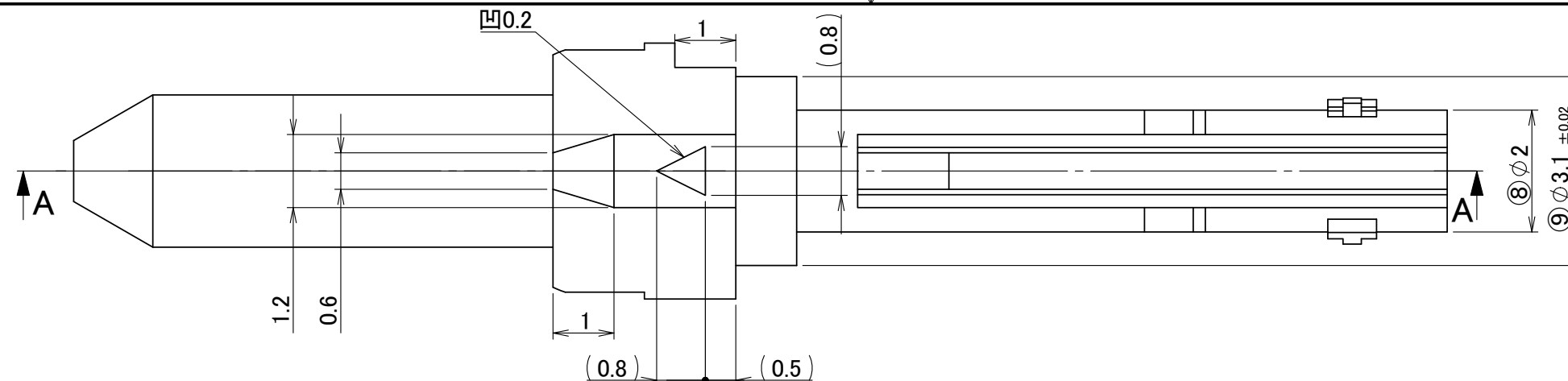
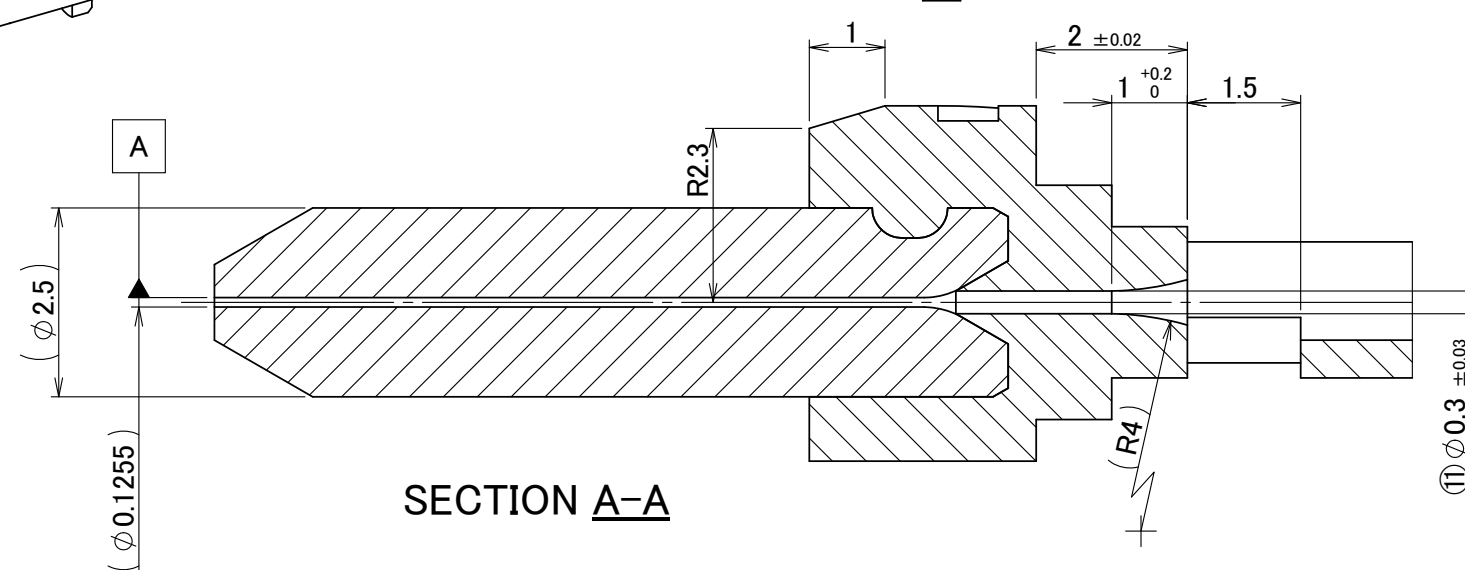
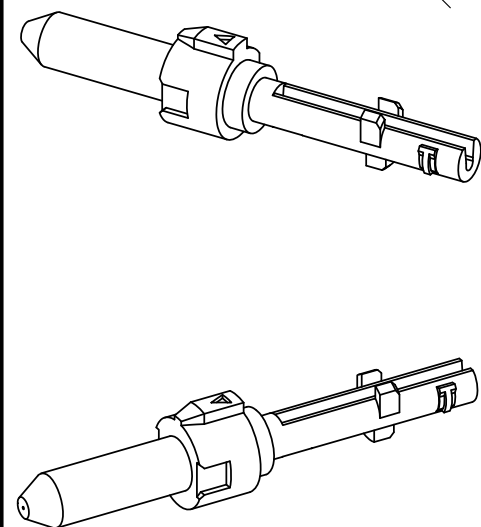
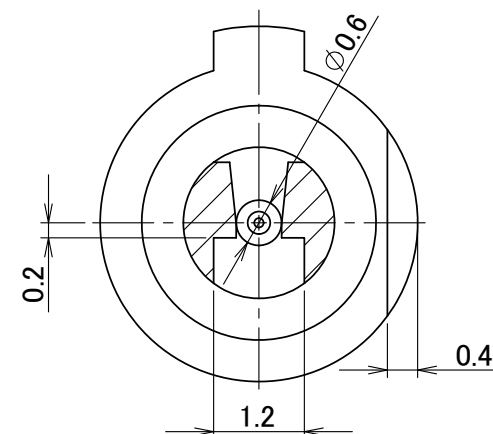


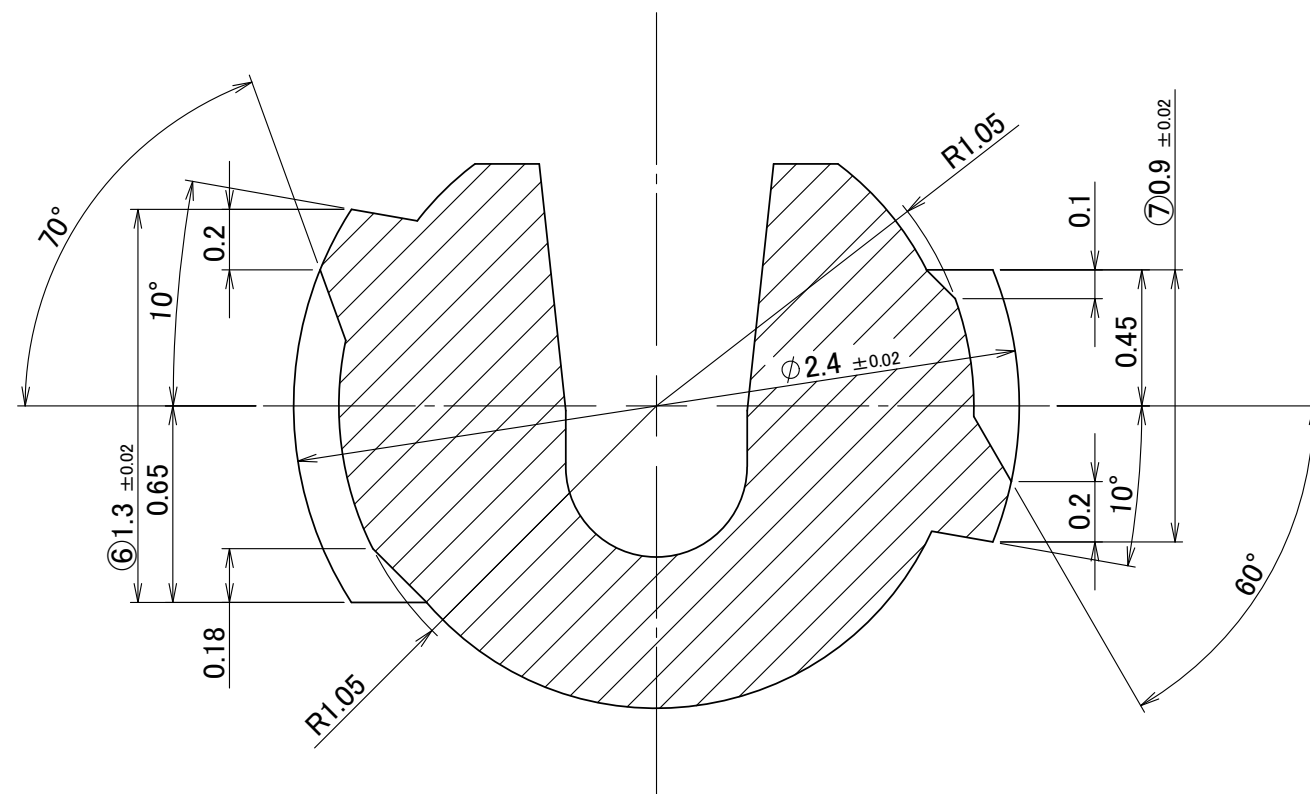
REVISION		
REV	DATE	DESCRIPTION
C	2024/04/26	形状変更, シート追加, 寸法測定箇所追加, 注記変更 Change shape, Add Sheets, Add the dimension measurement points Change notes

SECTION C-C

SECTION A-A

SECTION B-B

RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)		MATERIAL	DRAWING	CHECK	TITLE
DIMENSION mm	DEVIATION deg.	---	N.Yoshida	<div>光機開 '24.04.26 松田</div>	Flange (5th APC Φ2.5) OM
0.5< . ≤3	±0.2	SURFACE TREATMENT			DWG No.
3< . ≤6	±0.5	---			A5TH3-022C3
6< . ±1.0			DESIGN	APPROVAL	INITIAL
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)			DATE : 2022/11/30
DIMENSION mm (Shorter side length )	DEVIATION deg.	DIMENSION mm	DEVIATION mm		UNIT mm
≤10	±1°	≤6	±0.05	<div>光機開 '24.04.26 西口</div>	SCALE 10:1
10< . ≤50	±0.5°	6< . ≤30	±0.1		SHEET 1/2
50< . ≤120	±0.3°	30< . ≤120	±0.15		
120< . ≤400	±0.15°	120< . ≤400	±0.2		
400< . ±0.1°		400< . ≤1200	±0.3		Fujikura Ltd.



 SECTION D-D  
SCALE (40 : 1)

注

- 1.ババリ、反り、変形の無きこと。抜きテーパは公差内であること
- 2.指示なきイジェクトピン、逃げ、ゲート位置、PL、CAV番号、駒の割り方はレイアウト図(500727)を参照とする
- 3.寸法測定箇所①～⑬
- 4.検査については、プラスチック成形品検査規格 (JDAA-11-06-0010)とする
- 5.材料:ラペロス LCP A130, 色:ナチュラル 難燃性:UL94 V-0  
リサイクル材は、承認のうえ使用可とする。
- 6.RoHS、REACH、IEC62474に加えて、  
PNJAA-0068-25-01の最新版を参照すること
- 7.色については 色見本あるいはサンプルにて規定する
- 8.記入なき寸法は3D又は2Dデータ参照のこと
- 9.指示無き0.5以下の角Rと面取りの公差は“ $\pm 0.1$ ”

## Notes

1. No burr, warping or deformation. Draft taper to be within tolerances.
2. Refer to the Layout Drawings(500727) about position of EP,Groove, gate position,parting line(PL),CAV number position..
3. Dimension measurement points ①~⑬.
- 4 The inspection should be compatible with JDAA-1106-0010.
5. Material: LAPEROS LCP A130 Color: Natural Nonflammability :UL94 V-0  
Recycle resin can be used with approval.
- 6 Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.
7. The sample or product color should be judged according to the color swatch.
8. Unspecified dimensions should follow the 3D or 2D data.
- 9.Radius & Chamfer of 0.5 or less without instruction is tolerance “ $\pm 0.1$ ”

RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)		MATERIAL -----		DRAWING	CHECK	TITLE				
DIMENSION mm	DEVIATION deg.	SURFACE TREATMENT -----		N.Yoshida	<div>光機開 '24.04.26 松田</div>	Flange (5th APC Φ2.5) OM				
0.5< , ≤3	±0.2									
3< , ≤6	±0.5			DESIGN	APPROVAL	DWG No.  A5TH3-022C3				
6< ,	±1.0									
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)								
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm	<div>光機開 '24.04.26 西口</div>	<div>光機開 '24.04.26 佐々木</div>	INITIAL	DATE : 2022/11/30	UNIT	SCALE	SHEET
, ≤10	±1°	, ≤6	±0.05				mm	5:1	2/2	
10< , ≤50	±0.5°	6< , ≤30	±0.1			Fujikura Ltd.				
50< , ≤120	±0.3°	30< , ≤120	±0.15							
120< , ≤400	±0.15°	120< , ≤400	±0.2							
400< ,	±0.1°	400< , ≤1200	±0.3							