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			1	CHAN	GE ORDER					
9-PR-(0014-9-FO-0001		Version: 1	Page 1/2						
cord N	No.:9-PR-0014-9-FO-0	0001-4-RC-0101		Tittle: Ac	id the recoater	r machine usi	ing LED lig	ghts for the o	cavity line.	
opose	ed by (Change Owner):	VietTA -10811		Date: 20	-Aug-2024					
ANGE	INFORMATION:	24 10 M								
	nge category:									
	Man Process	☐ Material ☐ Supplier		Method/Docu Factory/Secti		Machine, Too Others:	-			
tomer	r requirement/Agreeme	ent related	NO 🗵	YES		Need custom Need notifica	tion to cus	tomer		
Chan	nge description:					No need cust	tomer's ap	proval/notifica	ation to customer	
	Currently, Halogen UV	lamp is applied at Re	ecoating Halo	gen UV lamp is.	, however, going	to end of service	e soon.			
	So, we propose to use I	.ED lamp additionall								
				Tungsten UV	513-000030,L					
		Model	1	imp	PTR UV LE					
		Name	Halog	en lamp	LED	lamp				
		Picture	88	88	0000000	D D D D D D D D D D D D D D D D D D D				
urchas Chango K ASS	cation scope: All prod se specification number re reason Halogen UV lamps wil SESSMENT * Changes concerning.	er: AOP82-4001-27-0	re and LED lan	mp is a candidate			recoater's su	applier.		
Change K ASS	se specification number re reason: - Halogen UV lamps wil	er: AOP82-4001-27-0	re and LED lan	mp is a candidate			recoater's su	ipplier.		
Change K ASS	se specification number reason. - Halogen UV lamps will SESSMENT * Changes concerning EA review	er: AOP82-4001-27-0 Il obsolete in the futur to processes under	re and LED lan	mp is a candidate	e to replace as rec		recoater's su		n (in case "Updal	te")
K ASS	se specification number reason. - Halogen UV lamps will SESSMENT * Changes concerning EA review	Il obsolete in the futur to processes under	r scope of FM	mp is a candidate	e to replace as rec	comented from r	,	New versio	n (in case "Updato review in curre	
K ASS FME Rev 0-P	se specification number reason. - Halogen UV lamps will SESSMENT * Changes concerning EA review view result: FMEA No. & Curre	Il obsolete in the futur to processes under	r scope of FM	mp is a candidate MEA: FMEA name	e to replace as rec	Result	,	New versio	-	
K ASS FME Rev 0-P	se specification numbers reason. - Halogen UV lamps will SESSMENT * Changes concerning EA review view result: FMEA No. & Curre	Il obsolete in the futur to processes under	r scope of FM	mp is a candidate MEA: FMEA name	e to replace as rec	Result Not update	,	New versione is no item to	o review in currer	nt PFMEA
Change Change KK ASS FME Rev 0-P	se specification number reason. - Halogen UV lamps will SESSMENT * Changes concerning EA review view result: FMEA No. & Curre PR-012-0-FO-001-4-RC Other changes: Operation misuse h	er: AOP82-4001-27-0 Il obsolete in the futur to processes under Ves No ent version C-0186 (version 1)	r scope of FM b, Reason FMEA - Get	MEA: FMEA name eneral products	e to replace as rec	Result Not update	Thes	New versio	-	nt PFMEA
FME Rev	se specification number reason. - Halogen UV lamps will SESSMENT * Changes concerning EA review view result: FMEA No. & Currer PR-012-0-FO-001-4-RC Other changes: Operation misuse hafter the Do not clear all products.	er: AOP82-4001-27-0 Ill obsolete in the futur to processes under Ves No ent version C-0186 (version 1) Risk talogen UV lamp for eapplication date	r scope of FM A. Reason FMEA - Gel or Coherent	MEA: FMEA name eneral products	e to replace as rec	Result Not update ess risk c control the U	Thes	New versions is no item to	o review in currer	Status
KK ASS FME Rev 0-P	se specification number reason. - Halogen UV lamps will SESSMENT * Changes concerning EA review view result: FMEA No. & Currer PR-012-0-FO-001-4-RC Other changes: Operation misuse hafter the Do not clear all products.	er: AOP82-4001-27-0 Ill obsolete in the futur to processes under Ves No ent version C-0186 (version 1) Risk Halogen UV lamp for eapplication date	r scope of FM A. Reason FMEA - Gel or Coherent	MEA: FMEA name eneral products	e to replace as received as re	Result Not update ess risk c control the U	Thes	New versions is no item to PIC VietTA	Due date	Status Done
KK ASS FME Rev 0-P No. 1 2	se specification number reason. - Halogen UV lamps will SESSMENT * Changes concerning EA review view result: FMEA No. & Curre PR-012-0-FO-001-4-RO Other changes: Operation misuse hafter the Do not clear all products in the product of the products in	er: AOP82-4001-27-0 Ill obsolete in the futur to processes under Ves No ent version C-0186 (version 1) Risk Halogen UV lamp for eapplication date	r scope of FM A. Reason FMEA - Gel or Coherent	MEA: FMEA name eneral products	e to replace as received as re	Result Not update ess risk c control the U	Thes	New versions is no item to PIC VietTA	Due date	Status Done
Change KK ASS FME Rev 0-P No. 1	se specification number reason. - Halogen UV lamps will SESSMENT * Changes concerning EA review view result: FMEA No. & Curre PR-012-0-FO-001-4-RC Other changes: Operation misuse hafter the Do not clear all production process.	er: AOP82-4001-27-0 Ill obsolete in the futur to processes under Ves No ent version C-0186 (version 1) Risk Halogen UV lamp for eapplication date	r scope of FM A. Reason FMEA - Gel or Coherent	MEA: FMEA name eneral products	e to replace as received as re	Result Not update ess risk c control the U	Thes	New versions is no item to PIC VietTA	Due date	Status Done
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Change K ASS FME Rev O-P No. Trial Trial No.	se specification numbers reason: - Halogen UV lamps will SESSMENT * Changes concerning EA review view result: FMEA No. & Currer * Other changes: Operation misuse hafter the Do not clear all production shipping process. CONTROL: verification Yes	er: AOP82-4001-27-6 Il obsolete in the futur to processes under Ves No ent version C-0186 (version 1) Risk halogen UV lamp for application date ducts made by Halo ducts used LED la (Technical report in	r scope of FM b. Reason FMEA - Gel or Coherent orgen before imp	FMEA name Therefore an interrest and control shipp	Action to addrawal document to application at the ing products application at the ingression and including products application at the ingression at the in	Result Not update ess risk control the Une recoat. polying "Halogenal WD V-23DG005_i	Thes	New versions is no item to the is no item to the is no item to the	Due date TBD TBD TBD Actual comp	Status Done Done
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b.	FUJIKURA FIBER OF	
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	VOISION, 1	Page 2/2
C.3 Training requirement		
✓ Yes	No	
Re-train, not update qualification record	∐ No	
□ Re-train, update qualification record		
Training record No./Meeting minutes:		
C.4 Initial Control		
Ves Ves	700	
Initial control plan No.: 4-PR-013-4-FO-001-4	□ No	
Initial control completion report No.: 4-Pr-01:		10/C- (TW)
	0-4-1 0-002-3-NC-0103 VMQ 15-7	18/Sep. (Ty/10089)
D - CHANGE APPROVAL/NOTIFICATION: D.1 Manager's approval:		
and the Street American		
Signature: M. Tweng	Date: 20 Mg 24	
J		
Comment:		
D.2 Dept Manager upwards' approval:		
- 0		
Signature:	Date: 20/ Au - 24	
Comment:	***************************************	
D 2 Customada annual		
D.3 Customer's approval:		
and A classia	Date: 20/ Acg , 27	
Signature V V V M V V	Date: 2/ Aug , 20	
Comment:		
E - CHANGE IMPLEMENTATION:		
Confirm implementation completed & closing:	TDO 11	100 22 700 1
Change already applied from (date or ID	# or PO#): 1 U Q I	10033708-4
Manager confirm:		
All required actions are completed		
and the second second	to all	
1 No		
Signature: N Two	ny Date: 18 Sep 24.	
Comment:		