

The drawing shows a mechanical part with a cross-section on the left and a detail view labeled "VIEW E" on the right. The cross-section shows a part with a central hole and a smaller hole below it. The detail view "VIEW E" shows a close-up of the smaller hole, which is a threaded hole. The drawing includes dimensions: a diameter of 2.6 for the top hole, a radius of R0.3 for the fillet, and a diameter of 38.4 for the bottom hole. The text "C0.8" is also present, likely indicating a surface finish or tolerance.

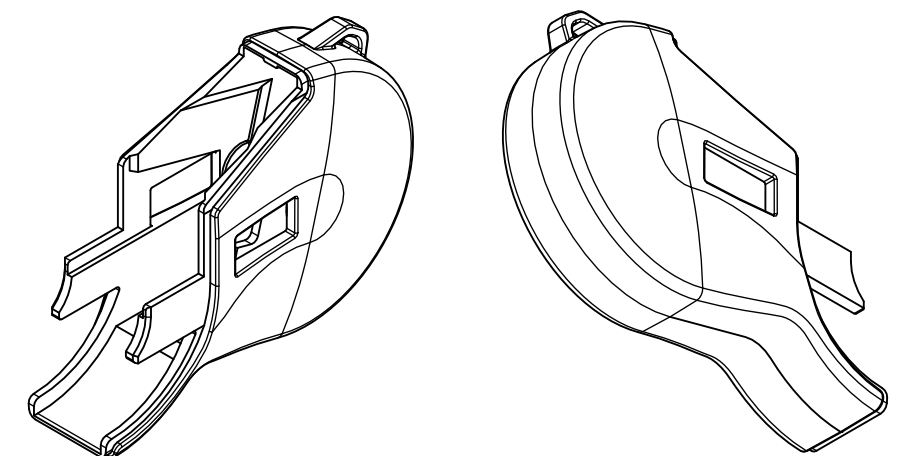
SECTION C-C

SECTION A-A

Dimensions and Tolerances:

- Overall width: 20
- Dimension 6: $16.1^{+0.2}_{-0.05}$
- Dimension 7: $12.2^{+0.2}_{-0.05}$
- Dimension 8: $6.2^{+0.2}_{-0.05}$
- Dimension 9: $\varnothing 38.4^{+0.15}_{-0.1}$
- Dimension 10: $0.5^{+0.1}_{-0.15}$
- Dimension 11: $2.4^{+0.1}_{-0.05}$
- Dimension 12: 12.1
- Dimension 13: 4
- Dimension 14: 6.3 ± 0.15
- Dimension 15: 1.6 ± 0.1
- Dimension 16: 2
- Dimension 17: 1.5
- Dimension 18: 1.5
- Dimension 19: 1.5
- Dimension 20: 13.5
- Dimension 21: 38
- Dimension 22: 7
- Dimension 23: 5
- Dimension 24: 2.5
- Dimension 25: 5
- Dimension 26: 2-R1
- Dimension 27: 4-R0.3
- Dimension 28: R1
- Dimension 29: R0.5
- Dimension 30: R0.5
- Dimension 31: R0.5
- Dimension 32: R6.4
- Dimension 33: R0.5
- Dimension 34: R22.3
- Dimension 35: R18
- Dimension 36: R1
- Dimension 37: 70°
- Dimension 38: 15°

SECTION A-A



RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL POM		DRAWING S.Wada		CHECK 光機開 '24.08.20 中根		TITLE Outer Shell MR ESD				
DIMENSION mm 0.5 < , ≤ 3 3 < , ≤ 6 6 < ,		DEVIATION mm ± 0.2 ± 0.5 ± 1		SURFACE TREATMENT See Note				DWG No. DRPT-11067(4)				
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN 光機開 '24.08.20 坂口		APPROVAL 光機開 '24.08.20 中島		INITIAL				
DIMENSION mm (Shorter side length) ≤ 10 10 < , ≤ 50 50 < , ≤ 120 120 < , ≤ 400 400 < ,		DEVIATION deg. ± 1° ± 0.5° ± 0.3° ± 0.15° ± 0.1°		DIMENSION mm ≤ 6 6 < , ≤ 30 30 < , ≤ 120 120 < , ≤ 400 400 < , ≤ 1000				DATE : 2023/07/12 DRAWING : N.Yoshida		UNIT mm	SCALE 2 : 1	SHEET 1 / 1
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注記/NOTE

1. 材質:DURACON ES-5(導電)
Material:DURACON ES-5 Conductive)

2. 色:黒/Color:BLACK:DURACON ES-5 OD3502 BLACK

3. 目視できるバリ、カエリ、マクレ等の外観異常の無きこと。
There must not be any burr or any deformation to see naked eyes.

4. ゲートカット跡は外側に飛び出さないこと。(規格 ISSU-10001(1)).
The surface of gate cut foot print is not over out of shape based on ISSU-10001(1).

5. 表面にシボを施すこと。/Texture at surface.
放電加工 VDI-27 相当/EDM Texturing VDI-27.

6. 寸法検査箇所 ①~⑩ /Check dimension ①~⑩.

7. 指示なき外観形状は 3D データによる。
Dimensions shall follow 3D data unless otherwise specified.

8. RoHS、REACH、IEC62474に加えて、PNJAA-0068-25-01の最新版を参照すること。
ただし、PNJAA-0068-25-01の要求事項からメラミン(CAS: 108-78-1)を除外する。
Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.
However, exclude melamine (CAS: 108-78-1) from the requirements of PNJAA-0068-25-01.

9. 指示なき抜き勾配は公差内におさめること。
Draft angles must be within tolerance.

10. プラスチック成形品検査規格(JDAA-11-06-0010)に従い検査を実施すること。
Must inspect according to the standard(JDAA-11-06-0010).

11. 指示無き0.5以下の角Rと面取りの公差は“±0.1”
Radius & Chamfer of 0.5 or less without instruction is tolerance “±0.1”

R0.3 (All around)

SECTION D-D

SECTION B-B