



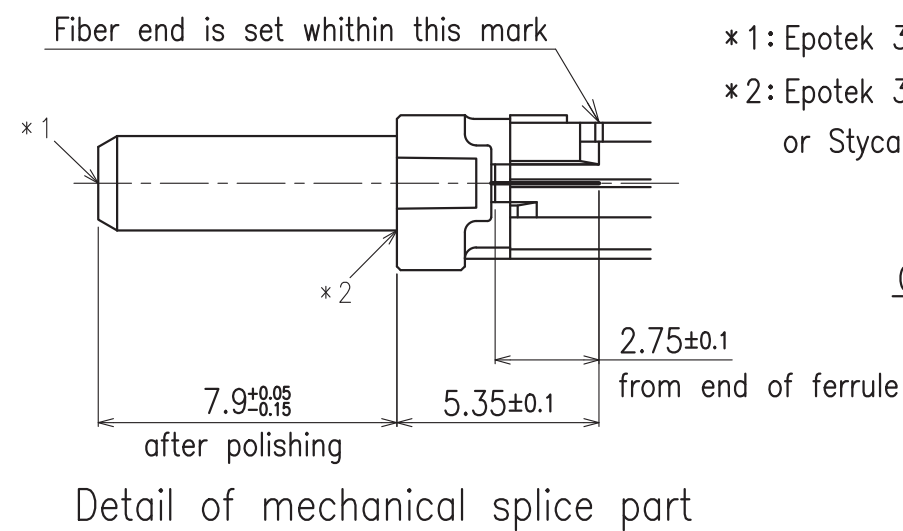
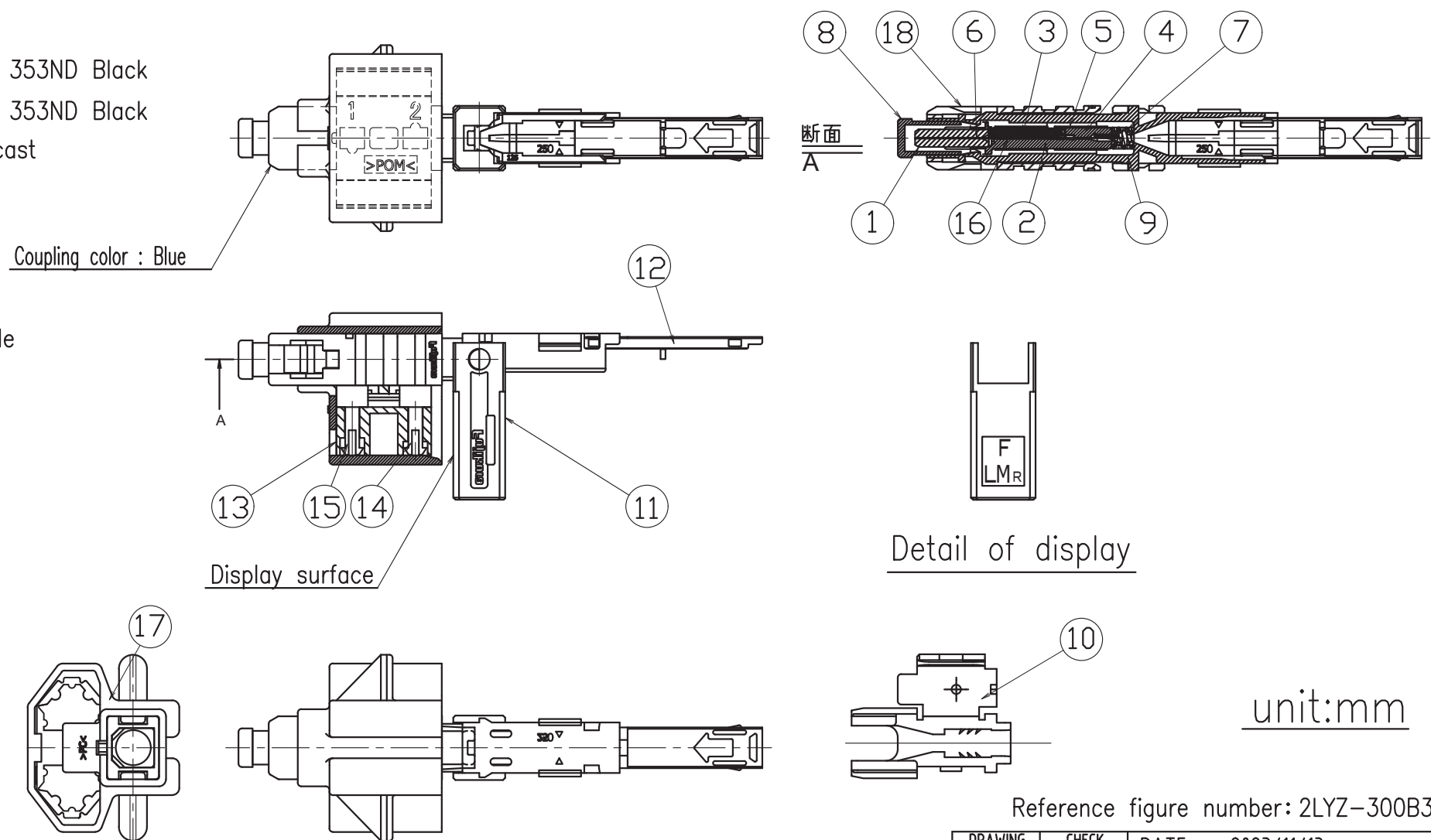
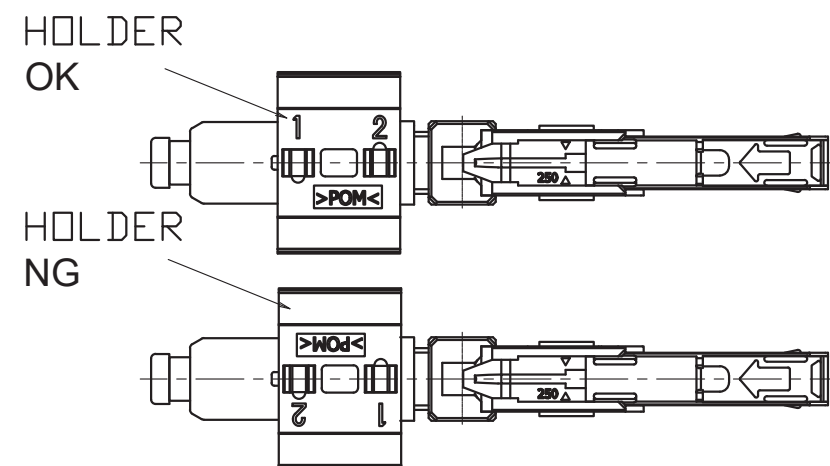


Working direction					1 / 1											
Document number		SASHIJI-124809-1(2)		Distribution		Confirmation of received										
Date of issue		29 / Aug / 2024														
Term of validity		During the period specified below		FOV : Mr. Shida												
Technical department, Group 2nd																
Approve		Check	Prepare	SG :平野部長、坪井担当												
Technical	QA															
																
K. ISHIZUKA		K. ISHIZUKA	T.TANAKA													
Issue	<input type="checkbox"/> New		Title : Regarding trial manufacturing for KY-T-S-LM-R applied LG's WEDGE													
	<input checked="" type="checkbox"/> Revised															
Scope																
Table.1 Scope of item																
<table><tr><th>No.</th><th>Product No.</th><th>Product Name</th><th>Specification</th><th>Qty</th></tr><tr><td>1</td><td>1170032-F11</td><td>KY-T-connector S-LM-R</td><td>S-GAISHI-71-2186-3 2LYZ-329B3</td><td>20 pieces</td></tr></table>							No.	Product No.	Product Name	Specification	Qty	1	1170032-F11	KY-T-connector S-LM-R	S-GAISHI-71-2186-3 2LYZ-329B3	20 pieces
No.	Product No.	Product Name	Specification	Qty												
1	1170032-F11	KY-T-connector S-LM-R	S-GAISHI-71-2186-3 2LYZ-329B3	20 pieces												
<p>1. Introduction</p> <p>This working direction instructs the trial manufacturing sample for KY-T-S-LM-R applied LG's WEDGE. 本作業指示書は LG の WEDGE を適用した KY-T-S-LM-R の試作サンプル製造を指示するものである。</p> <p>2. Contents</p> <p>To SG-PLN section:</p> <p>Please issue the PO for this manufacturing to FOV. 本製造について FOV へ PO を発行して下さい。</p> <p>To FOV:</p> <p>After issue PO, please manufacture 20pcs of KY-T-connector S-LM-R according to the Attached Drawing 1. Please apply WEDGE (FA ver2) S [CSVM2-227*4] instead of WEDGE (FA ver2) AR [CSVM2-170*4]. * Latest version</p> <p>Check the workability than standard products during assembly.</p> <p>And Pls check the insert-ability of fiber when measurement optical properties. In particular, check whether the fiber is broken after insertion.</p> <p>This trial sample is applied the specifications of S-GAISHI-71-2186-3. Optical properties (Table.4). Packing method (Appendix1). However, regarding IL and RL of 1310nm, measure for all samples.</p> <p>Don't mix them with standard products.</p> <p>And, if FOV have any questions or proposals, please contact Mr. Tanaka (takahiro.tanaka@jp.fujikura.com).</p> <p>Due date: 09 / 13 / 2024 (Later discussion)</p> <p>3. Term of validity</p> <p>Until a manufacture has been finished.</p>																

No.	material name (English)	material name (Japanese)	material code (SG) or Fujikura Drg.No	quantity	remarks	No.	material name (English)	material name (Japanese)	material code (SG) or Fujikura Drg.No	quantity	remarks
1	LM-R Ferrule	LM-R フェルール	C-01-2787-00	1	Obray	10	CLAMP-M VER3 ALL (1.6-2.0)	クランプM VER3 ALL (1.6-2.0)	CSVM2-109B3	1.1	FJK
2	Lower body FG	ボディ (下) (FG)	YX-046-A-0015A	1	FHO	11	LEVER LMR (SG)	LEVER LMR (SG)	3LYZ-521A3	1	SG DRno.
3	Upper body A FG	ボディ (上・A) (FG)	YX-046-A-0016	1	FHO	12	SLIDER-M VER2(AR)	スライダーM VER2(AR)	CSVM2-176A3	1	FJK
4	Upper body B FAS	ボディ (上B) FAS	YX-046-A-0003	1	FHO	13	HOLDER (GT3)	ホルダ (GT3)	CSVM2-193D3	1	FJK
5	C-sleeve JP	Cスリーブ JP	PNJHY-0001-71-32A	1	FJK	14	WEDGE (FA VER2) S	ウェッジ (FA VER2) S	CSVM2-227A4	1	FJK
6	FBG for AURORA Type 40(S)	1.65μmファイバグレーティング40(S)	13201607	1	SG code	15	WEDGE (FG) S	WEDGE (FG)	CSVM2-228A4	1	FJK
7	Spring GSCL	スプリングGSCL	CSCG2-091B4	1	FJK	16	Index Matching adhesive	屈折率整合樹脂塗料	—	a little	FJK
8	CONNECTOR CAP VN	コネクタ用キャップ	CSVM2-162D4 	1	FJK	17	HOLDER COVER2(AR)	ホルダーカバー2(AR)	CSVM2-168C3	1	FJK
9	PS for SC-GT(VN)	SC-GT用SR一体型PF(VN)	CSVM2-366A3	1	FJK	18	Coupling (GT) with key(PBT)AR	ツマミ (GT) キー付(PBT)AR	CSVM2-219I3	1	FJK



Confirmation of HOLDER direction



Reference figure number: 2LYZ-300B3

Rev	Date	Cotents	Name
B	23.11.13	Title:mistake, Item8,14:revised	Tanaka

DRAWING	CHECK	DATE	2023/11/13
技2G '23.11.13 田中	技術部 '23.11.14 石塚	SCALE	— UNIT: mm
DESIGN	APPROVAL	TITLE	KY-T-Connector S-LM-R 
技2G '23.11.13 田中	技術部 '23.11.14 石塚	DWG No.	2LYZ-329B3
Suzuki Giken Co., Ltd.			