


FUJIKURA FIBER OPTICS VIETNAM LTD.				
TECHNICAL REPORT				
Form: 4-Pr-007-4-Fo-0006	Version: 02	Page: 1/2	 4-Pr-007-4-Fo-0006/2	
Record No (get by EIC program): 4-Pr-007-4-Fo-0006-9-RC-0026			Date: 9/11/2024	
Report title: Checking the pull force for product apply pulling eye packing method (Q3-2023)				
Prepared by: MyNTH 	Checked by: DucTNM	Reviewed by Technical Advisor (if any)	Approved by: DucTNM 	
<p>I. Background:</p> <p>Customer require FOV conducting reliability test for pulling eyes packing method quarterly. --> This report is to record the result of pulling eye pull force checking in Q3-2023</p> <p>II. Conclusion:</p> <p>Passed</p> <p>III. Analysis (Yield ratio, Productivity, Cpk, Process Reliability, product's reliability...):</p> <p>1.Prepare sample:</p> <p>Prepare sample for testing is same with the below picture, total 3pcs</p> <p>Packing method: Pulling eye (Follow SOP-D-0036)</p> <div style="text-align: center;"> </div> <p>2.Criteria:</p> <p>Pull force at least 50lbf or 23kgf (Follow instruction from customer)</p> <p>IV. Appendix standardization (revised quality documentation):</p>				
Sample No. Check the pull force Result (kgf) Judgement Remark				
1		48.79	Pass	
2		67.3	Pass	
3		64.61	Pass	
<p>*Note: Ngày thực tế thực hiện test: 25/11/2023</p> <p>V. Others: NA</p>				
<p><i>"Confidential: FOV's property, do not take out without FOV BOM's approval"</i></p>				

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Appendix 1: 4M record for 4-Pr-007-4-Fo-0006-9-RC-0025						
Item	Man	Machine	Material lot	Document		
Pulling eyes packing	45995	Heat machine: N19MPM1181		Follow: SOP-D-0036-07		
Pull test	10820	Pull test machine: F07MPM0463		Follow customer requirement ≤50lbs (23kgf) is OK		
PTB0331			NA (Utilized the Reject product for reliability test)			
PTB0550			NA (Utilized the Reject product for reliability test)			
PTB0619			NA (Utilized the Reject product for reliability test)			
TLP0029			NA (Utilized the Reject product for reliability test)			
PTB0438			NA (Utilized the Reject product for reliability test)			
PTB0540			NA (Utilized the Reject product for reliability test)			
<div> <div>Lịch sử thay đổi/Revision history</div> <div>PRE2 controlled</div> </div>						
Date	Person	Ver	Description		Reason	Requester
			Old content	New content		
14-Jun-22	Trung 10089	1	Old form: 4-Pr-007-4-FO-002	New form: 4-Pr-007-4-FO-0006	Standardize number with 4 digits as 0-PR-001	MNF. Division manager_Mr Kien
			Form's name: New Product Trial Run Request	Form's name: 'Trial Run Request	Correct as actual application for 4M amendment	
				Remove QC section	Correct as FOV organization	
11-Aug-22	Ban NT	2	Form: 4-Pr-007-4-FO-0005 Technical report Form: 4-Pr-007-4-FO-0006 Trial run request	Form: 4-Pr-007-4-FO-0006 Technical report	Re-arrange Form No. for procedure 4-Pr-007 for better document control	MNF. Division manager_Mr Kien