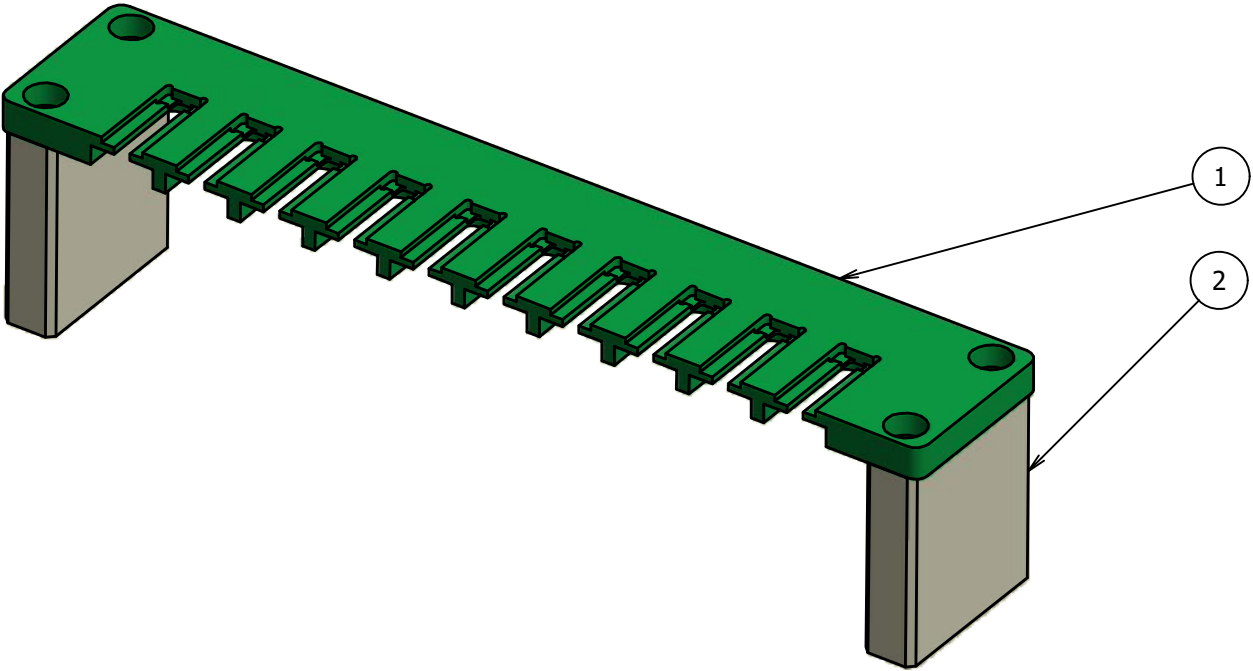


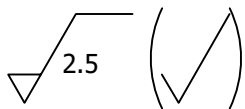
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		Design new jig	ThinhLT	Establish



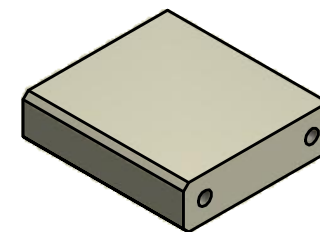
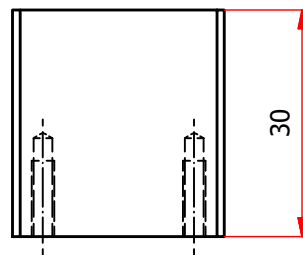
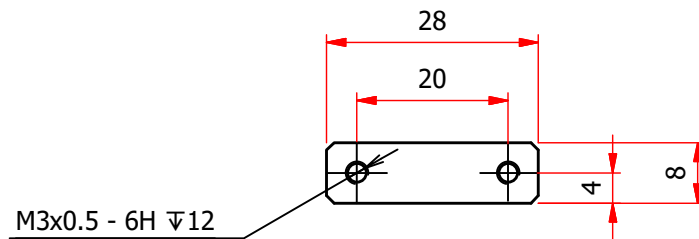
2	Wall	5-DWT-1677-02	A6061	2
1	Base	5-DWT-1677-01	SUS304	1
No.	Part name/ Description	Model/ Part No.	Material	Quantity
FUJIKURA FIBER OPTICS VIETNAM				
Drawing number: 5-DWT-1677				Scale 1:1
Drawing name: Jig_Grinding TIP MPO				

***Note:**
 - Refer 3D drawing to dimensions not mentioned.

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	SUS304	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-1677-01			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Base			
		120<,≤400	±0°10'	120<,≤400	±0.2				



REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New Part	ThinhLT	Establish



***Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A6061	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-1677-02			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Wall			
		120<,≤400	±0°10'	120<,≤400	±0.2				