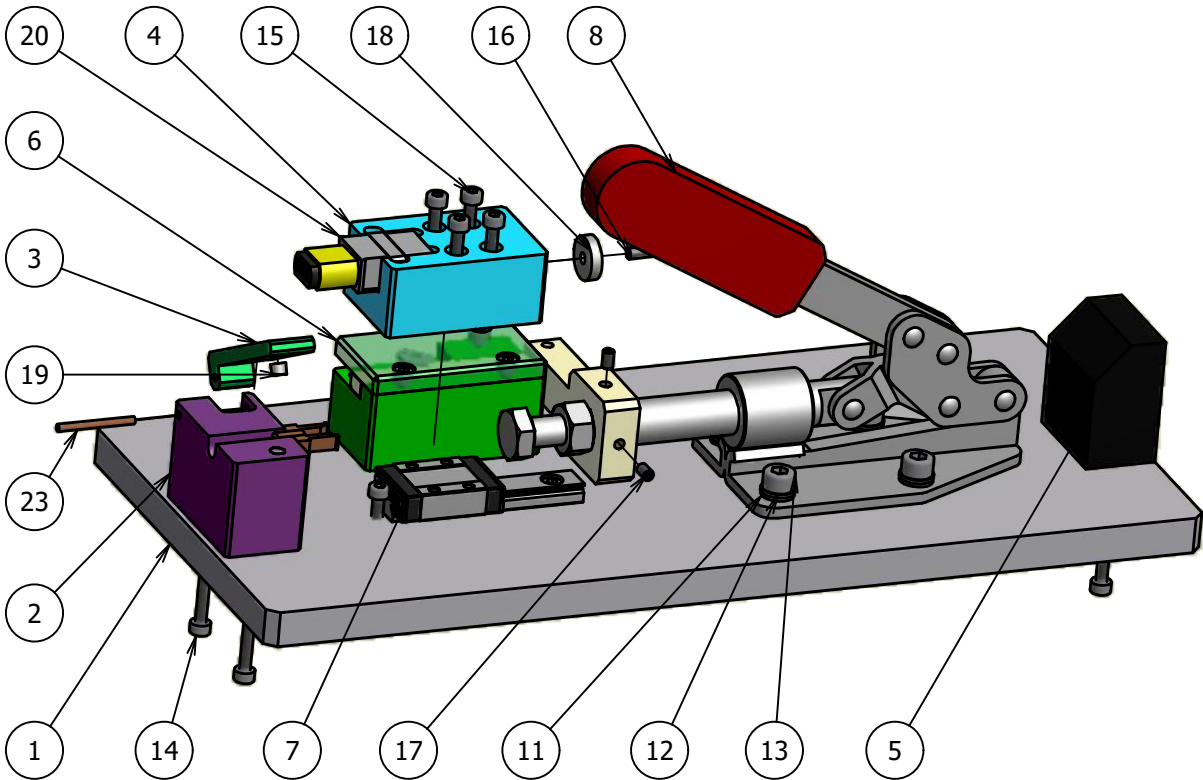


REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New tool	N.V.VUI	Establish

**\*Note:**  
- Overall dimension (LxWxH): (mm)  
- Refer 3D drawing to dimensions not mentioned.

No.	Part name/ Description	Model/ Part No.	Material	Quantity
FUJIKURA FIBER OPTICS VIETNAM				
Drawing number:			5-DWT-1685	Scale  1:3
Drawing name:			Housing tool for Meta product	

REVISION HISTORY				
ZONE	VER	Description		Design
		Old content	New content	

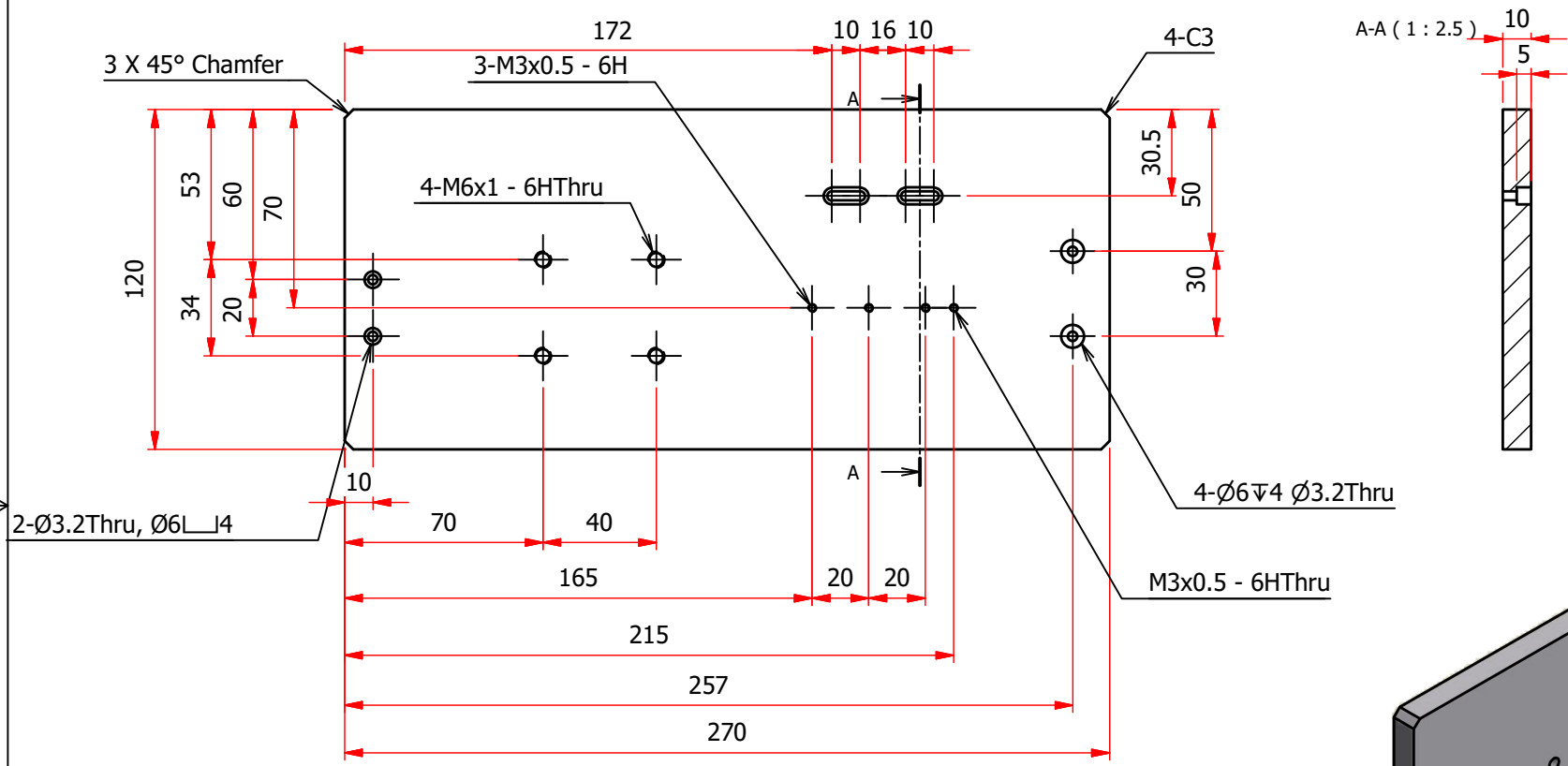


1	Base	5-DWT-1685-01	A6061	1
2	Fixture for boot	5-DWT-1685-02	White POM	1
3	Clamp	5-DWT-1685-03	White POM	1
4	Fixture for adapter	5-DWT-1685-04	White POM	1
5	Stopper	5-DWT-1546-05	White POM	1
6	Jig_Tripping cross-grooved	5-DWT-1212	N/A	1
7	Linear guide	SSEBV10-55	N/A	1
8	Toggle clamp	MC08-1	N/A	1
9	Cord head		N/A	1
10	Head socket cap screw	M3x10	SUS304	5
11	Plain washer	ISO 7092 - ST 5 - 140 HV	SUS304	4
12	Spring washer	DIN 128 - A5	SUS304	4
13	Head socket cap screw	M5x12	SUS304	4
14	Head socket cap screw	M3x16	SUS304	5
15	Head socket cap screw	M3x20	SUS304	4
16	Countersunk Flat Head Screw	M3x10	SUS304	1
17	Set screw	M3x5	SUS304	2
18	Magnet	Ø12	N/A	1
19	Magnet	Ø4	N/A	2
20	Adapter		N/A	1
21	Plain washer	ISO 7092 - ST 3 - 140 HV	SUS304	4
22	Spring washer	DIN 128 - A3	SUS304	4
23	Shaft	D=2mm, L=22mm	Copper	1
No.	Part name/ Description	Model/ Part No.	Material	Quantity

FUJIKURA FIBER OPTICS VIETNAM

Drawing number:	5-DWT-1685	Scale 1:2
Drawing name:	Housing tool for Meta product	

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish

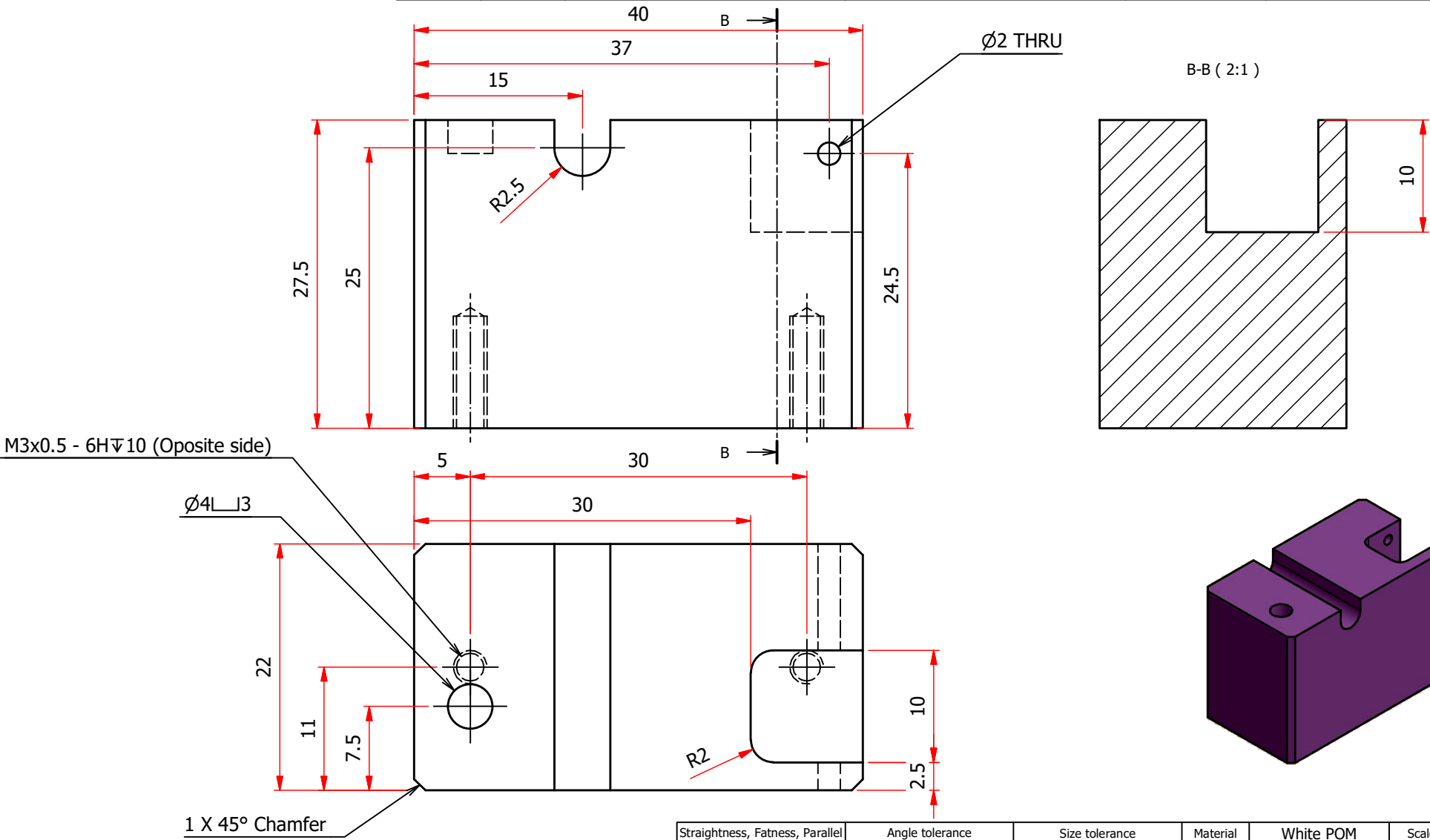


**\*Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Flatness, Parallel		Angle tolerance		Size tolerance		Material	A6061	Scale	1:2.5
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-1685-01			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Base			
		120<,≤400	±0°10'	120<,≤400	±0.2				

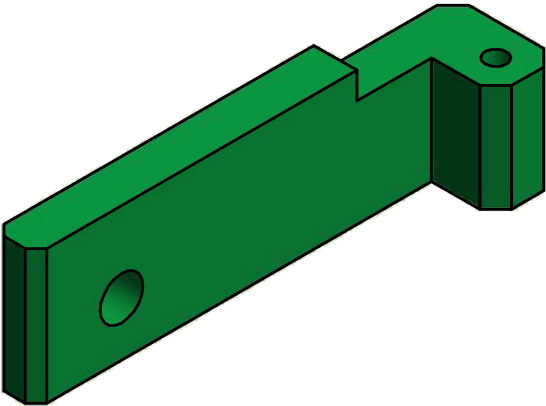
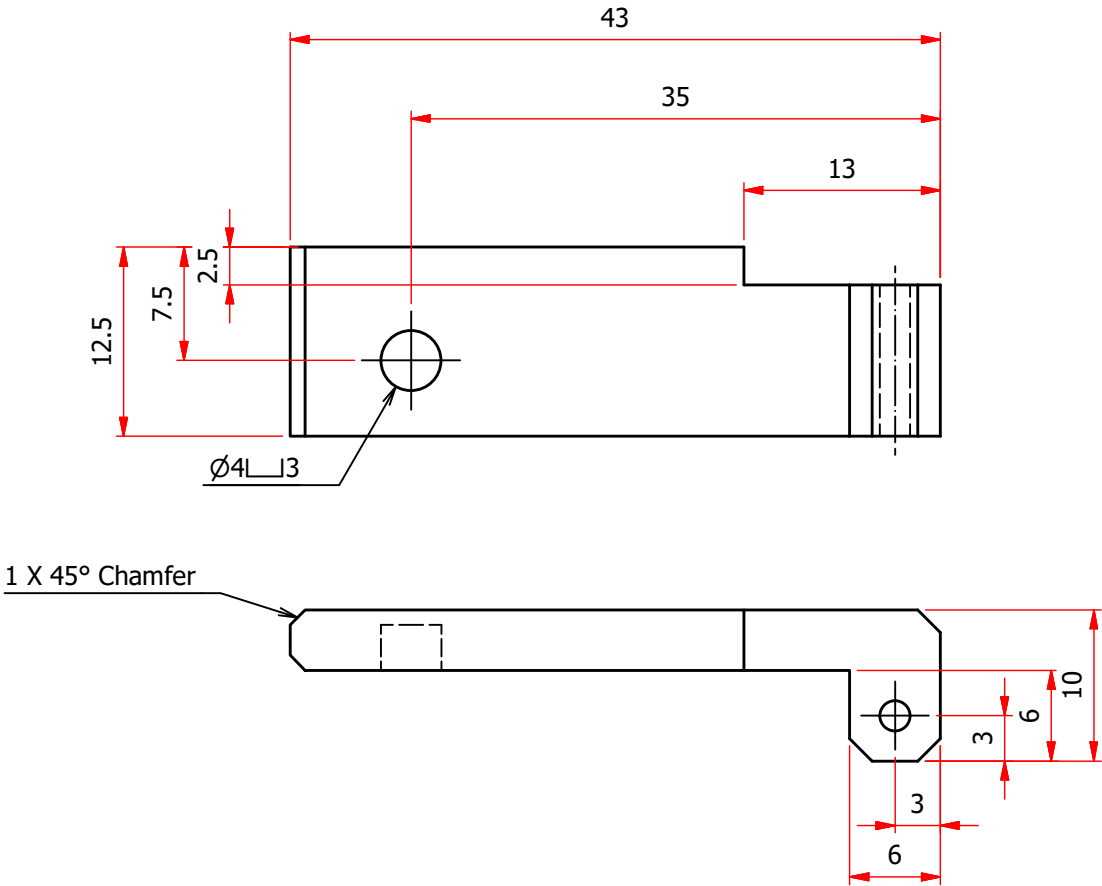
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish



- \*Note:**
- No shape edge, no burr
  - Chamfer 0.2mm to all edges not mentioned
  - Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	White POM	Scale	2:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-1685-02			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Fixture for boot			
		120<,≤400	±0°10'	120<,≤400	±0.2				

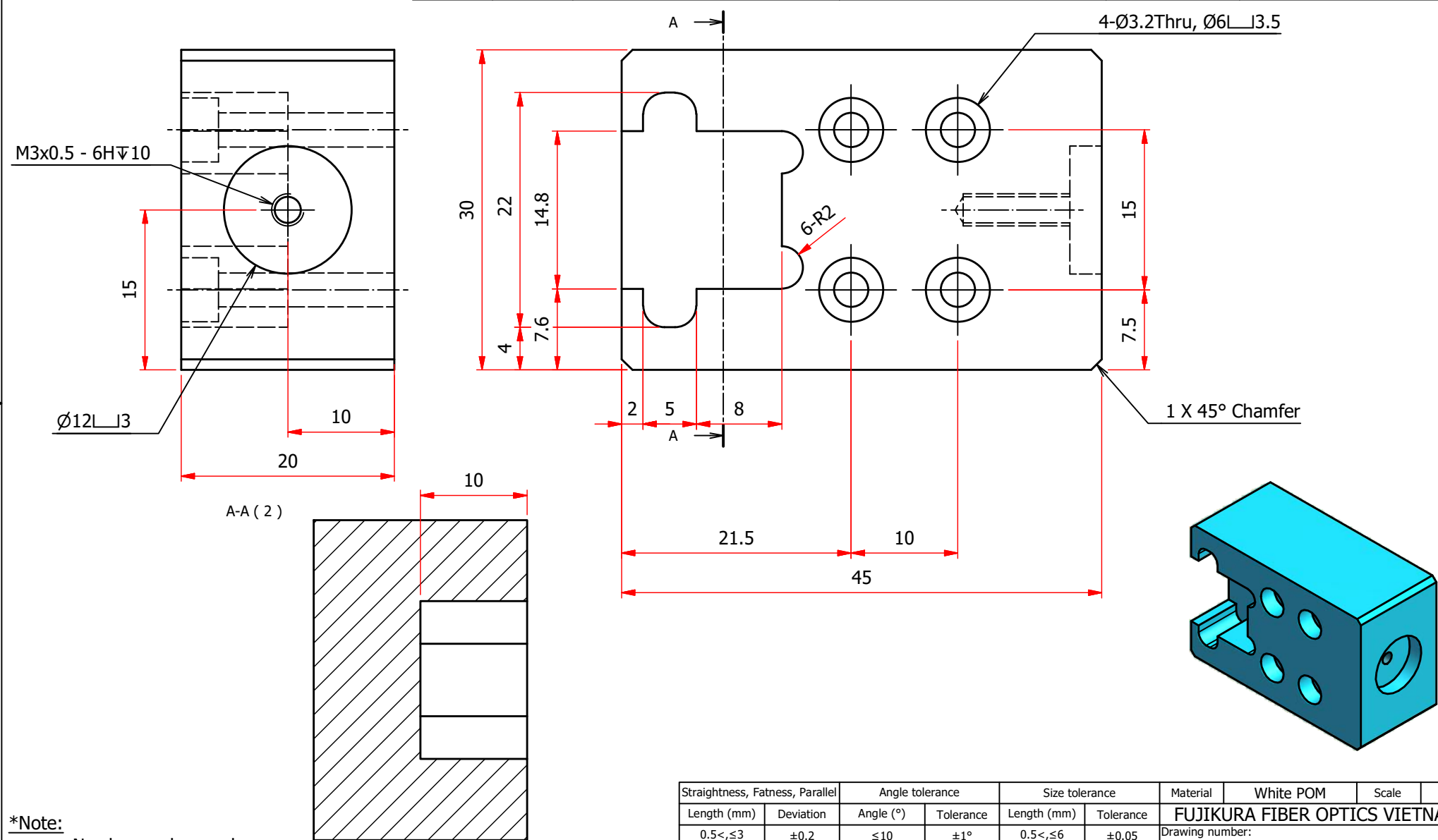
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish



- \*Note:**
- No shape edge, no burr
  - Chamfer 0.2mm to all edges not mentioned
  - Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	White POM	Scale	2:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-1685-03			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Clamp			
		120<,≤400	±0°10'	120<,≤400	±0.2				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New part	N.V.VUI	Establish



**\*Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	White POM	Scale	2:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 5-DWT-1685-04			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Fixture for adapter			
		120<,≤400	±0°10'	120<,≤400	±0.2				