

NOTES: UNLESS OTHERWISE SPECIFIED

1. THIS IS A GENERIC DRAWING OF AN ASSEMBLY, WHICH MEANS, COMPONENT AND/OR QTY WILL CHANGE DEPENDING ON THE BOM OF THE ASSEMBLY P/N.

2. THIS DRAWING IS TO SHOW THE PLACEMENT OF ALL COMPONENTS THAT MAY INCLUDE A BOM OF THIS FAMILY OF PRODUCT.

3. FOR INDIVIDUAL PACKAGING DETAIL, SEE PAGE #3

4. LABEL APPLICATION: MAKE SURE TO CLEAN SURFACE WITH ALCOHOL OR DISTILLED WATER PRIOR TO INSTALL PRODUCT AND TAMPER LABELS. MAKE SURE TO PEEL LABEL WITHOUT TOUCHING ADHESIVE

5. ITEMS THAT HAVE "NP" (NO PACK) AT THE END OF PART NUMBER, MEANS THEY DO NOT HAVE PACKAGING TO BE SOLD ALONE AS THEY WILL BE USED THE FOLLOWING WAYS:

- THEY WILL BE ASSEMBLED (ROUTED) IN A FINAL ASSEMBLY
- OR THEY WILL BE PLACED AS KIT INSIDE A FINAL ASSEMBLY


9	24ECO70237	ADDED MPO16 DUPLEX ADAPTER IN ADAPTER TYPE OPTIONS	HP	02/08/2024	HP	01/23/2024	AI	01/23/2024
8	23ECO66060	ADDED NOTE 5 ABOUT "NP" (NO PACK) ITEM TERMINATION	HP	07/19/2023	HP	06/30/2023	GG	06/29/2023
7	21ECO50506	FINAL PACKAGING NOTE CHANGED	DH	09/14/2021	HP	09/14/2021	GG	09/01/2021
REV	ECO NO.	ECO DESCRIPTION	APPROVED		CHECKED		DRAWN	
<div><div><div><div></div><div><div>COPYRIGHT © ALL RIGHTS RESERVED.</div></div></div><div>CONFIDENTIAL</div><div><div>THIS DRAWING, DESIGN AND ALL INFORMATION CONTAINED THEREON IS CONFIDENTIAL AND THE PROPERTY OF AFL AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED TO ANY THIRD PARTY WITHOUT THE EXPRESS WRITTEN PERMISSION OF AFL.</div></div></div></div>		TOLERANCES TO BE SET IN DRW*		ASCEND PATCH CASSETTE, GENERIC			DWG REV:	
							9	
							SIZE:	
							C	
		DWG. NO.		ITEM NO. / FAMILY PART #		SCALE: 1:2		
						THIRD ANGLE PROJECTION		
						SEVERAL		
						UNITS:		
IN, LBS		WEIGHT:		STATE:		APPROVED		
						SHEET 1 OF 6		

TABLE A

CONFIGURATION	ITEM 10
A8	FM004310
A12	FM004309

TABLE B

CONFIGURATION	ITEM 30
LA	CS015036
LU	CS014680
L3	CS015035
L4	
MI	CS015450
M4	
MR	CS016509
M6	CS019344

NO.	ITEM NUMBER	DESCRIPTION	QTY.	/NOTES
10	SEE TABLE A	SEE ORACLE DESCRIPTION	1	
20	FM003947	CASSETTE RELEASE LEVER (STAMPED)	1	
30	SEE TABLE B	FOR ADAPTER ITEM DESCRIPTION, SEE ORACLE	2	
40	FM004661	LABEL PRODUCT ID ASCEND 1.1875" X 0.6875"	1	
50	FM004615	ROHRER CLAM SHELL FOR PATCH-THRU (CR6271)	1	
60	CS015337	LABEL, PRODUCT FOR ASCEND MODULES	1	
70	CS010594	CIRCLE, 1", LABEL	1	
80	FM004311	PLUG, DUPLEX SIZE	1	
90	CS015701	INSTALLATIONS FOR ASCEND PRODUCTS	AR	1 PER BOX

BASE 8

Exploded view diagram of Base 8 assembly. Components shown include a main base (10), a release lever (20), a connector (30), and a label (40). Callouts include 'SEE SPEC 207-0475' pointing to the label and 'SEE NOTE 4' pointing to the connector. A 'PULL TO RELEASE' label is on the lever.

BASE 12

Exploded view diagram of Base 12 assembly. Components shown include a main base (10), a release lever (20), two connectors (30), a label (40), and a plug (80). Callouts include 'SEE SPEC 207-0475' pointing to the label, 'SEE NOTE 4' pointing to the connectors, and 'USE PLUG WHEN PORT IS EMPTY' pointing to the plug. A 'PULL TO RELEASE' label is on the lever.

NOTES: UNLESS OTHERWISE SPECIFIED

3. MATERIAL: SEE COMPONENTS.

4. ENSURE THAT ADAPTER ARE SECURELY INSTALLED IN MODULE BASE WHIT FRONT ADAPTER KEYS POINTING UP.  
FOR MTP ADAPTERS, PLUGS WERE REMOVED FROM VIEWS FOR CLARITY, MAKE SURE TO INSTALL THEM DURING PACKAGING.

5. PLACE LABEL ON MODULE AS SHOWN IN DETAIL.

6. ASSEMBLY APARENCE: SHALL BE FREE FROM SCRATCHES, CRACKS, AND DENTS.  
PARTS SHALL BE CLEAN AND FREE OF ANY FOREIGN MATTER.

9	24ECO70237	ADDED MPO16 DUPLEX ADAPTER IN ADAPTER TYPE OPTIONS	HP	02/08/2024	HP	01/23/2024	AI	01/23/2024
8	23ECO66060	ADDED NOTE 5 ABOUT "NP" (NO PACK) ITEM TERMINATION	HP	07/19/2023	HP	06/30/2023	GG	06/29/2023
7	21ECO50506	FINAL PACKAGING NOTE CHANGED	DH	09/14/2021	HP	09/14/2021	GG	09/01/2021
REV	ECO NO.	ECO DESCRIPTION	APPROVED	CHECKED	DRAWN			
		TOLERANCES TO BE SET IN DRW*				DESCRIPTION: ASCEND PATCH CASSETTE, GENERIC		
CONFIDENTIAL		ALL DIMENSIONS WITHOUT TOLERANCES SHALL BE TAKEN AS REFERENCE				DWG. NO. 907-1898		
UNITS: IN, LBS		WEIGHT:				ITEM NO. / FAMILY PART # SEVERAL		
						STATE: APPROVED		

DWG. REV. 9

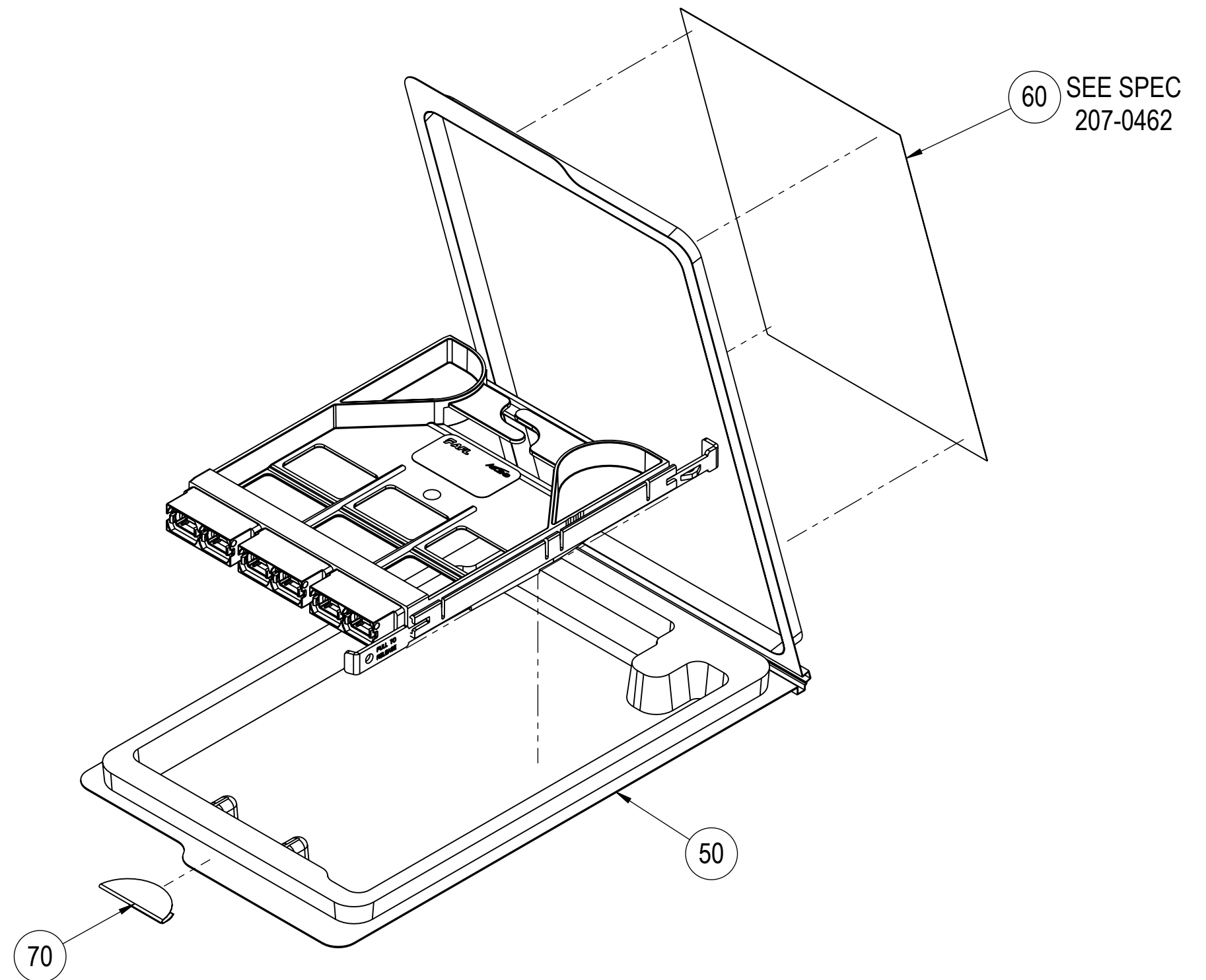
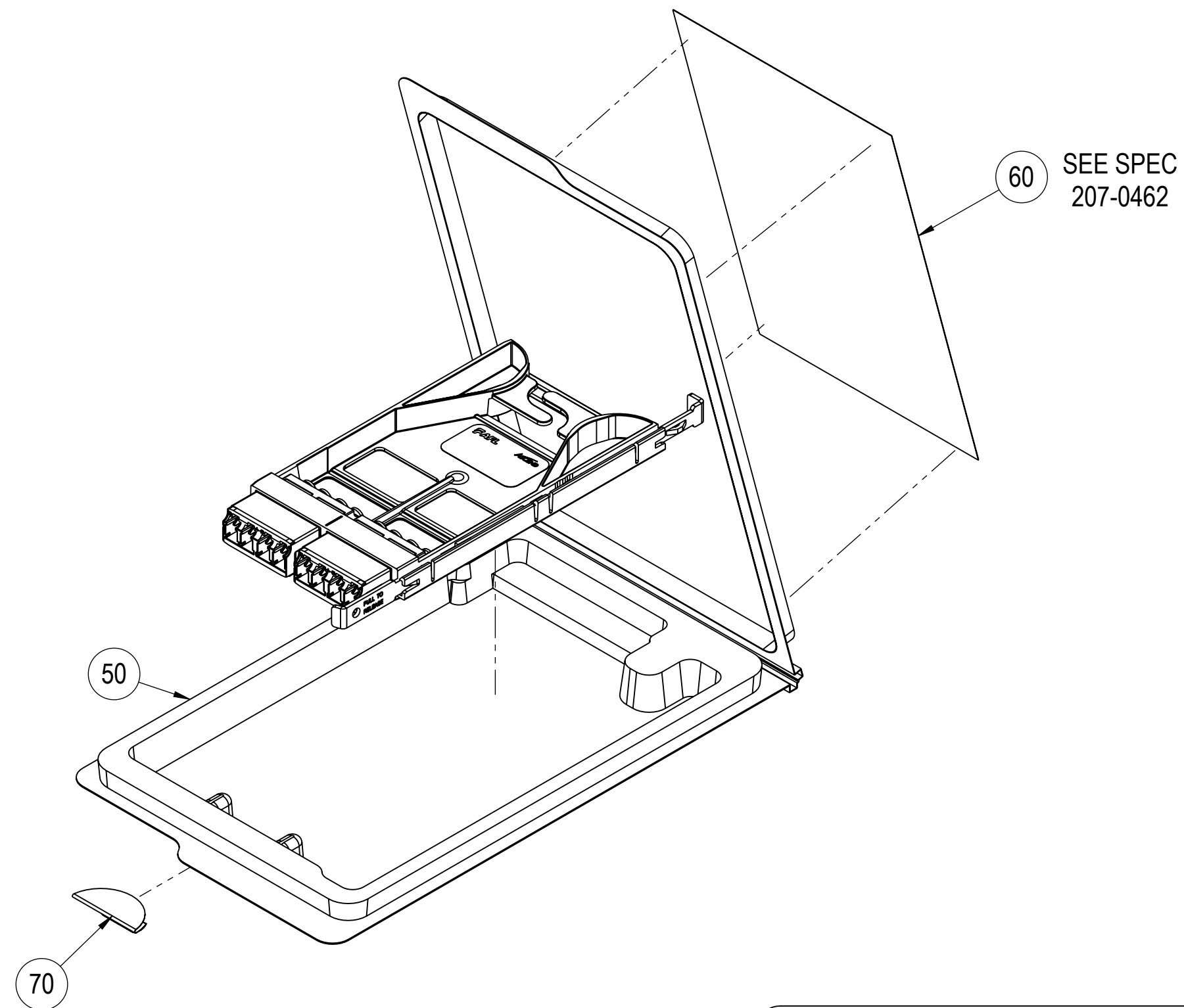
SIZE: C

SCALE 1:2

THIRD ANGLE PROJECTION

SHEET 2 OF 6

# CLAM SHELL PACKAGING



LABEL PLACEMENT  
DETAIL

NOTES: UNLESS OTHERWISE SPECIFIED

7. FOR FINAL PACKAGING SEE DRW 907-2034

9	24ECO70237	ADDED MPO16 DUPLEX ADAPTER IN ADAPTER TYPE OPTIONS	HP 02/08/2024	HP 01/23/2024	AI 01/23/2024
8	23ECO60600	ADDED NOTE 5 ABOUT "NP" (NO PACK) ITEM TERMINATION	HP 07/19/2023	HP 06/30/2023	GG 06/29/2023
7	21ECO50506	FINAL PACKAGING NOTE CHANGED	DH 09/14/2021	HP 09/14/2021	GG 09/01/2021
REV	ECO NO.	ECO DESCRIPTION	APPROVED	CHECKED	DRAWN
<b>AFL</b> COPYRIGHT © ALL RIGHTS RESERVED.		TOLERANCES TO BE SET IN DRW*	DESCRIPTION: ASCEND PATCH CASSETTE, GENERIC		
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UNITS: IN, LBS		WEIGHT:	STATE: APPROVED	SIZE: C SCALE 1:1 THIRD ANGLE PROJECTION	

F

F

E

E

D

D

C

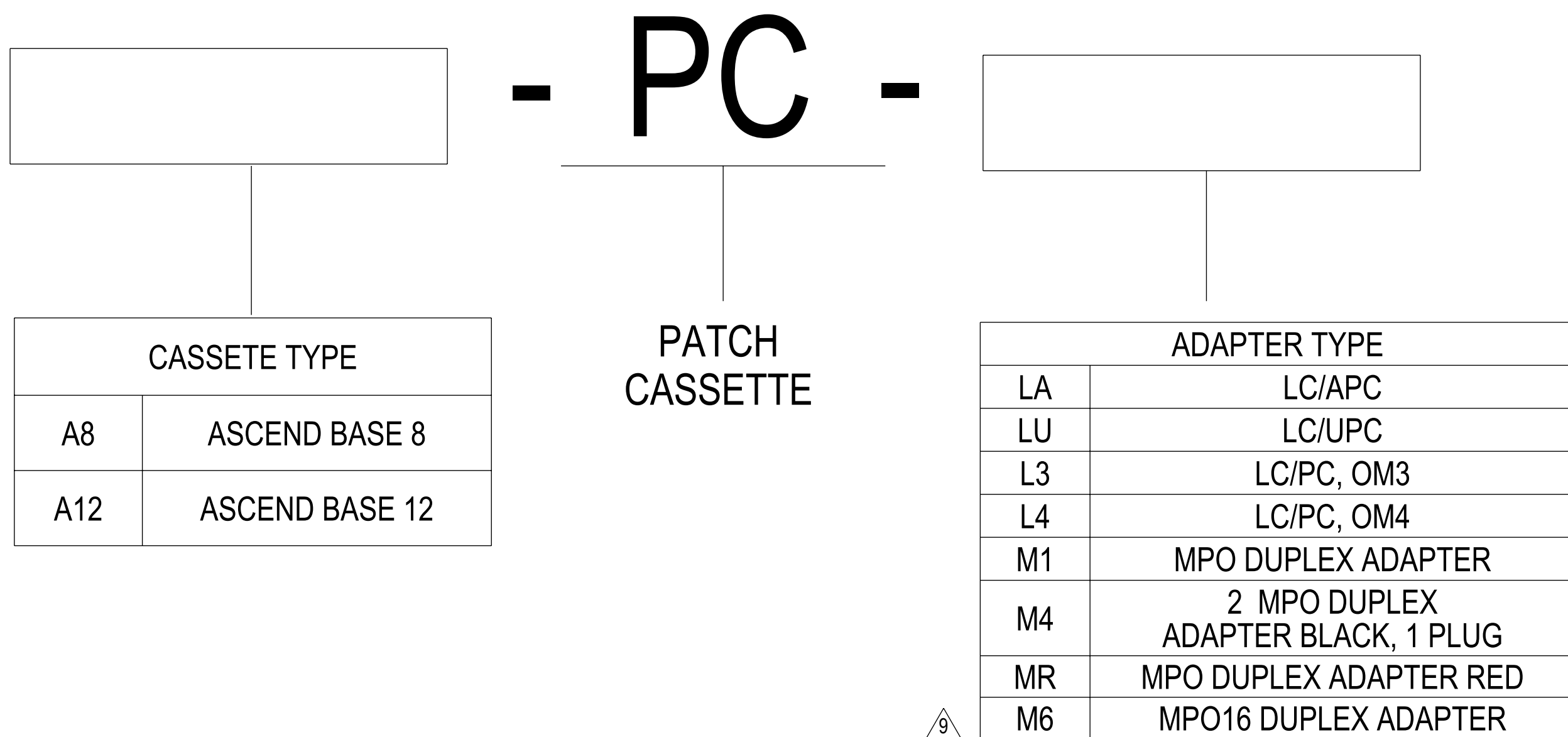
C

B

B



A

A



NOTAS: A MENOS QUE SE ESPECIFIQUE OTRA COSA

1. ESTE ES UN DIBUJO GENERICO DE UN ENSAMBLE, POR LO CUAL, COMPONENTES Y/O CANTIDADES PUEDEN CAMBIAR DEPENDIENDO DEL BOM DEL P/N DEL ENSAMBLE.
2. ESTE DIBUJO ES PARA MOSTRAR LA COLOCACION DE TODOS LOS COMPONENTES QUE PUEDE INCLUIR EL BOM DE ESTA FAMILIA DE PRODUCTOS
3. PARA DETALLE DE EMPAQUE INDIVIDUAL, VER PAGINA #3
4. APLICACION DE ETIQUETA: ASEGURESE DE LIMPIAR LA SUPERFICIE CON ALCOHOL O AGUA DESTILADA ANTES DE INSTALAR LAS ETIQUETAS DE PRODUCTO Y DE MANIPULACION. ASEGURESE DE NO TOCAR EL ADHESIVO DE LA ETIQUETA.
5. LOS ITEM QUE TENGAN "NP" (NO EMPACAR) AL FINAL DE SU NUMERO DE PARTE, SIGNIFICA QUE NO TIENE EMPAQUE PARA VENDERSE SOLO, Y PODRA SER UTILIZADO DE LAS SIGUIENTES MANERAS:
  - SERA ENSAMBLADO (ENRUTADO) EN UN ENSAMBLE FINAL
  - O PODRA SER COLOCADO COMO KIT DENTRO DE UN ENSAMBLE FINAL.

9	24ECO70237	ADDED MP016 DUX ADAPTER IN ADAPTER TYPE OPTIONS		HP	02/08/2024	HP	01/23/2024	AI	01/23/2024
8	23ECO66600	ADDED NOTE 5 ABOUT "NP" (NO PACK) ITEM TERMINATION		HP	07/19/2023	HP	06/30/2023	GG	06/29/2023
7	21ECO50506	FINAL PACKAGING NOTE CHANGED		DH	09/14/2021	HP	09/14/2021	GG	09/01/2021
REV	ECO NO.	ECO DESCRIPTION			APPROVED		CHECKED		DRAWN
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								<p>SIZE:</p> <p><b>C</b></p>	
								<p>SCALE:</p> <p><b>12</b></p>	
								<p>THIRD ANGLE PROJECTION</p> 	
								<p>SHEET 4 OF 6</p>	
		DWG. NO.	907-1898		ITEM NO. / FAMILY PART #		SEVERAL		
		UNITS:	IN, LBS		WEIGHT:	STATE:		APPROVED	



7

6

5

4

3

2

1

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CONFIGURATION	ITEM 10
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A12	FM004309

TABLE B	
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LU	CS014680
L3	CS015035
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70	CS010594	CIRCLE, 1", LABEL	1	
80	FM004311	PLUG, DUPLEX SIZE	1	
90	CS015701	INSTALLATIONS FOR ASCEND PRODUCTS	AR	1 PER BOX

BASE 8

VER ESPEC 207-0475

40

10

20

30

VER NOTA 4

BASE 12

VER ESPEC 207-0475

40

10

20

30

VER NOTA 4

80

USAR PLUG CUANDO EL PUERTO ESTE VACIO

NOTAS: A MENOS QUE SE ESPECIFIQUE OTRA COSA

3. MATERIAL: VER COMPONENTES.

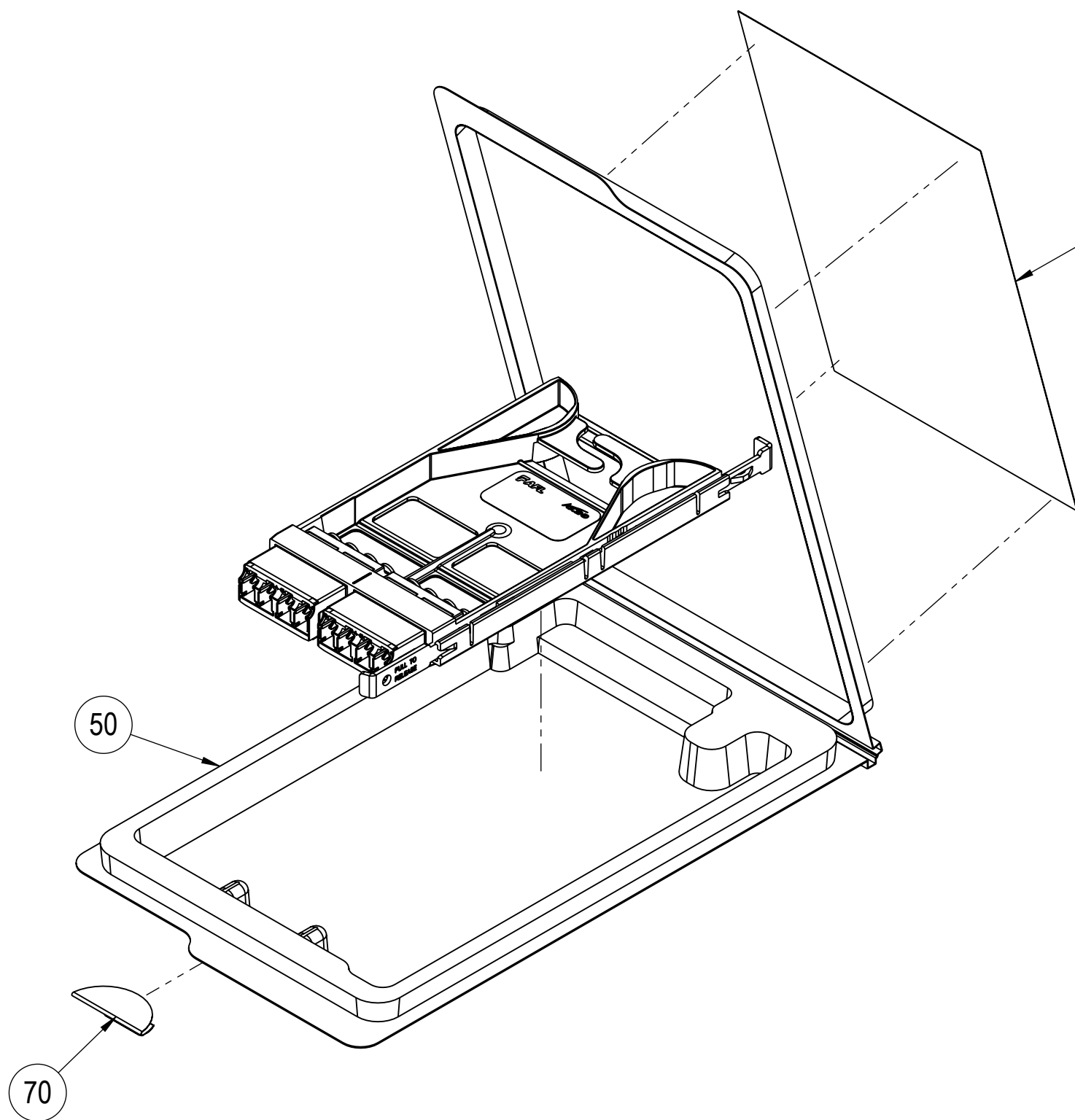
4. ASEGURARSE QUE LOS ADAPTADORES ESTEN INSTALADOS EN BASE DEL MODULO CON LAS LLAVES DEL ADAPTADOR HACIA ARRIBA. PARA ADAPTADORES MTP, LOS PLUGS SE REMOVIERON DE LAS VISTAS PARA MEJOR CLARIDAD, ASEGURESE DE INSTALARLOS DURANTE EL EMPAQUE.

5. COLOCAR ETIQUETA SOBRE LA CUBIERTA DE MODULO COMO SE MUESTRA EN DETALLE...

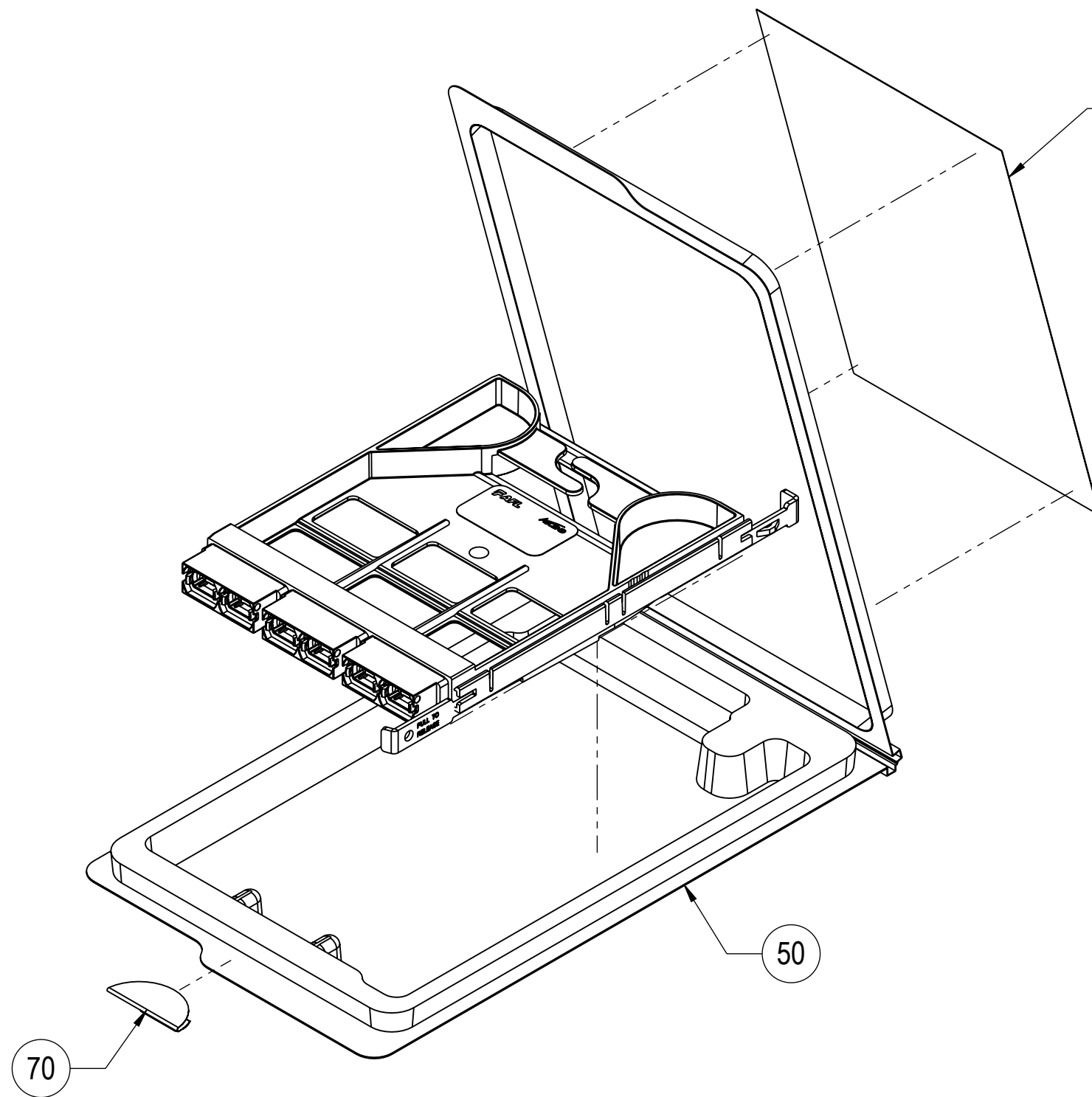
6. APARIENCIA DEL ENSAMBLE: DEBERA ESTAR LIBRE DE RAYONES, QUEBRADURAS Y HENDIDURAS, LAS PARTES DEBERAN ESTAR LIBRES DE CUALQUIER ELEMENTO EXTERNO.

9	24ECO70237	ADDED MPO16 DUPLEX ADAPTER IN ADAPTER TYPE OPTIONS	HP	02/08/2024	HP	01/23/2024	AI	01/23/2024
8	23ECO66060	ADDED NOTE 5 ABOUT "NP" (NO PACK) ITEM TERMINATION	HP	07/19/2023	HP	06/30/2023	GG	06/29/2023
7	21ECO05006	FINAL PACKAGING NOTE CHANGED	DH	09/14/2021	HP	09/14/2021	GG	09/01/2021
REV	ECO NO.	ECO DESCRIPTION	APPROVED	CHECKED	DRAWN			
		TOLERANCES TO BE SET IN DRW	DESCRIPTION: ASCEND PATCH CASSETTE, GENERIC			DWG REV: 9		
CONFIDENTIAL		ALL DIMENSIONS WITHOUT TOLERANCES SHALL BE TAKEN AS REFERENCE	DWG NO: 907-1898			ITEM NO./FAMILY PART #: SEVERAL		
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# EMPAQUE EN BLISTER



60 VER ESPEC  
207-0462




60 VER ESPEC  
207-0462



DETALLE PARA COLOCACION  
DE ETIQUETA

NOTAS: A MENOS QUE SE ESPECIFIQUE OTRA COSA

7. PARA EMPQUE FINAL VER DIBUJO 907-2034

9	24ECO70237	ADDED MPO16 DUPLEX ADAPTER IN ADAPTER TYPE OPTIONS	HP 02/08/2024	HP 01/23/2024	AI 01/23/2024
8	23ECO66060	ADDED NOTE 5 ABOUT "NP" (NO PACK) ITEM TERMINATION	HP 07/19/2023	HP 06/30/2023	GG 06/29/2023
7	21ECO50506	FINAL PACKAGING NOTE CHANGED	DH 09/14/2021	HP 09/14/2021	GG 09/01/2021
REV	ECO NO.	ECO DESCRIPTION	APPROVED	CHECKED	DRAWN
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			DWG. NO. 907-1898	ITEM NO. / FAMILY PART # SEVERAL	SIZE: C
UNITS: IN, LBS		WEIGHT:	STATE: APPROVED		THIRD ANGLE PROJECTION SHEET 6 OF 6