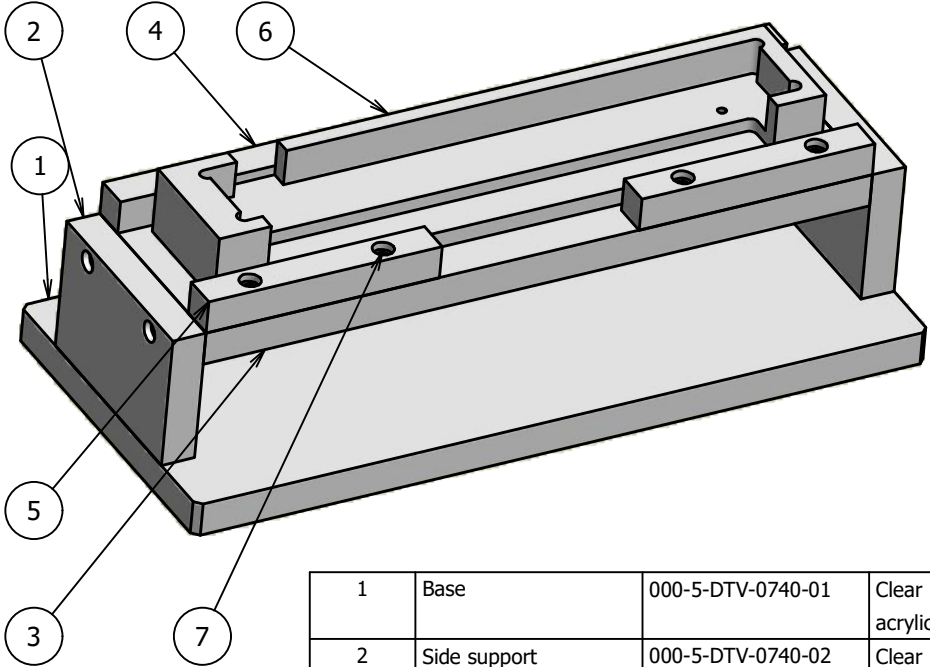
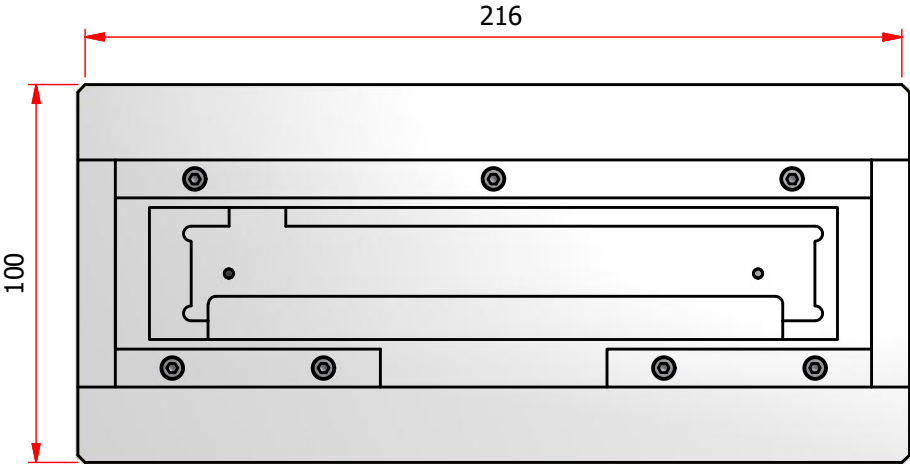
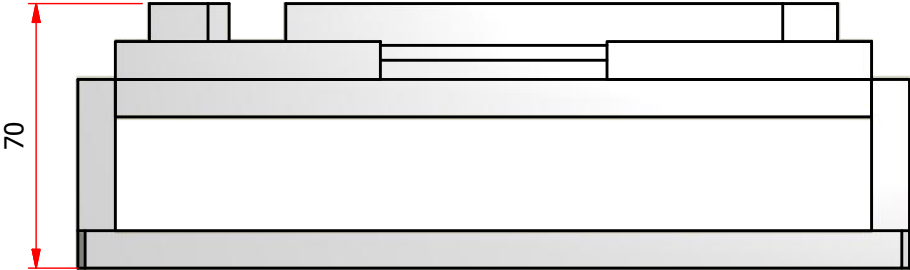


REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New tool	N.V.VUI	Establish



1	Base	000-5-DTV-0740-01	Clear acrylic	1
2	Side support	000-5-DTV-0740-02	Clear acrylic	2
3	Top plate	000-5-DTV-0740-03	Clear acrylic	1
4	Behind stopper	000-5-DTV-0740-04	Clear acrylic	1
5	Front stopper	000-5-DTV-0740-05	Clear acrylic	2
6	Holder	000-5-DTV-0740-06	Clear acrylic	1
7	Hexagon Socket Head Cap Screw	M3x10	SUS440C	17
No.	Part name/ Description	Model/ Part No.	Material	Quantity

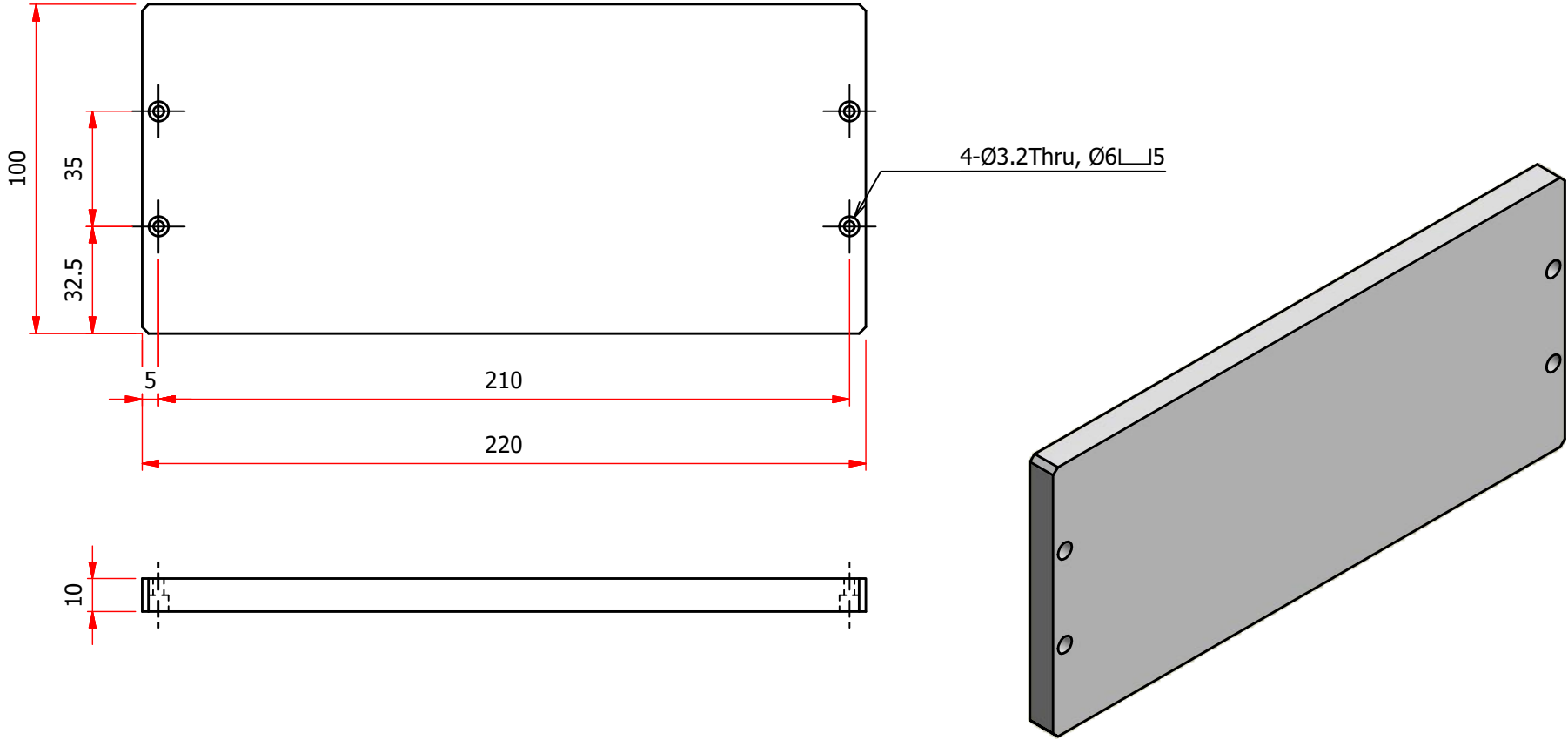
**FUJIKURA FIBER OPTICS VIETNAM**

Drawing number:	000-5-DTV-0740	Scale 1:1
Drawing name:	Holder for cleaning jig	

**\*Note:**

- Overall dimension (LxWxH): 216x100x70 (mm)
- Refer 3D drawing to dimensions not mentioned.

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New tool	N.V.VUI	Establish

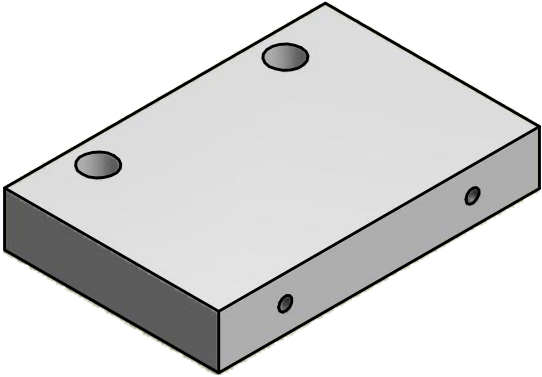
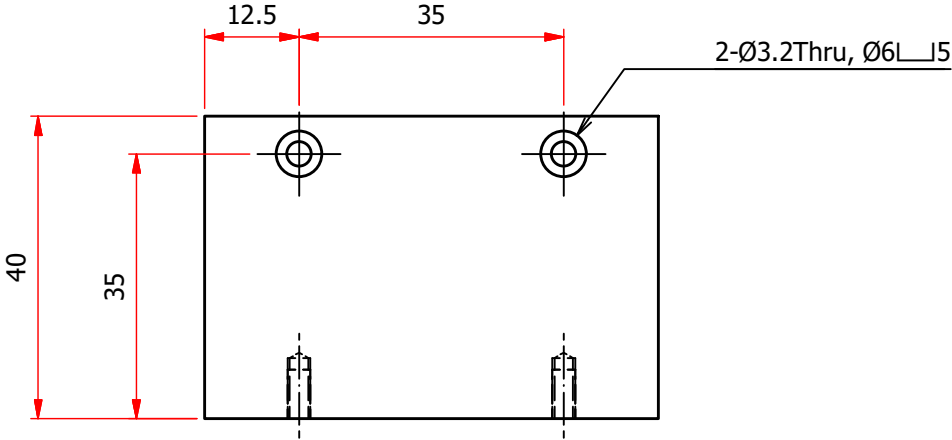
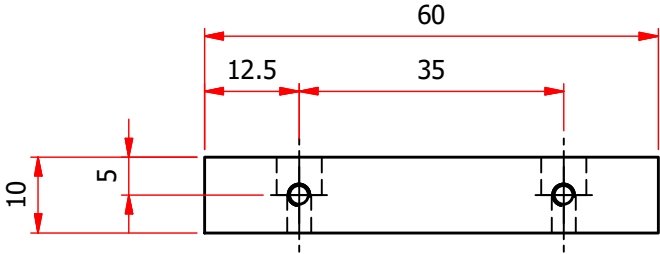


**\*Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:2
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0740-01			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Base			
		120<,≤400	±0°10'	120<,≤400	±0.2				

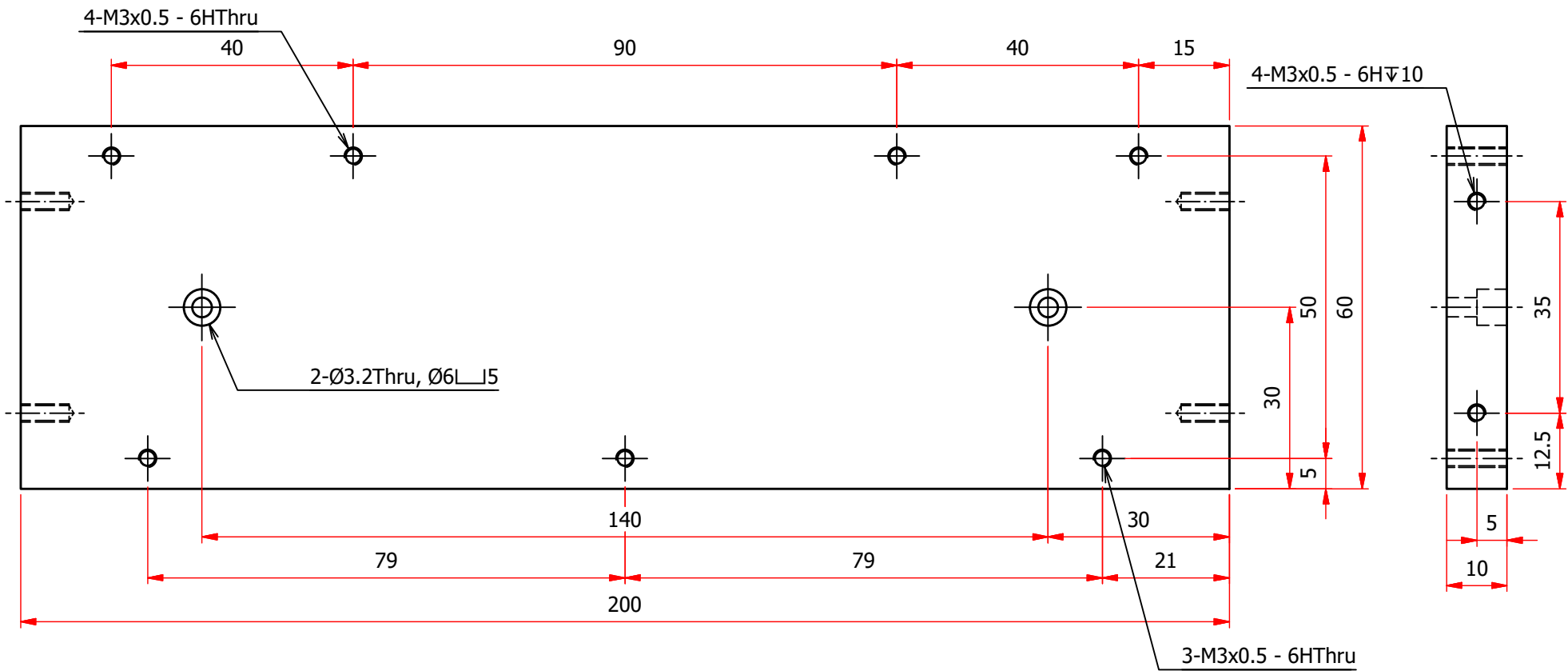
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New machine	N.V.VUI	Establish



- \*Note:**
- No shape edge, no burr
  - Chamfer 0.2mm to all edges not mentioned
  - Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0740-02			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Side support			
		120<,≤400	±0°10'	120<,≤400	±0.2				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New tool	N.V.VUI	Establish

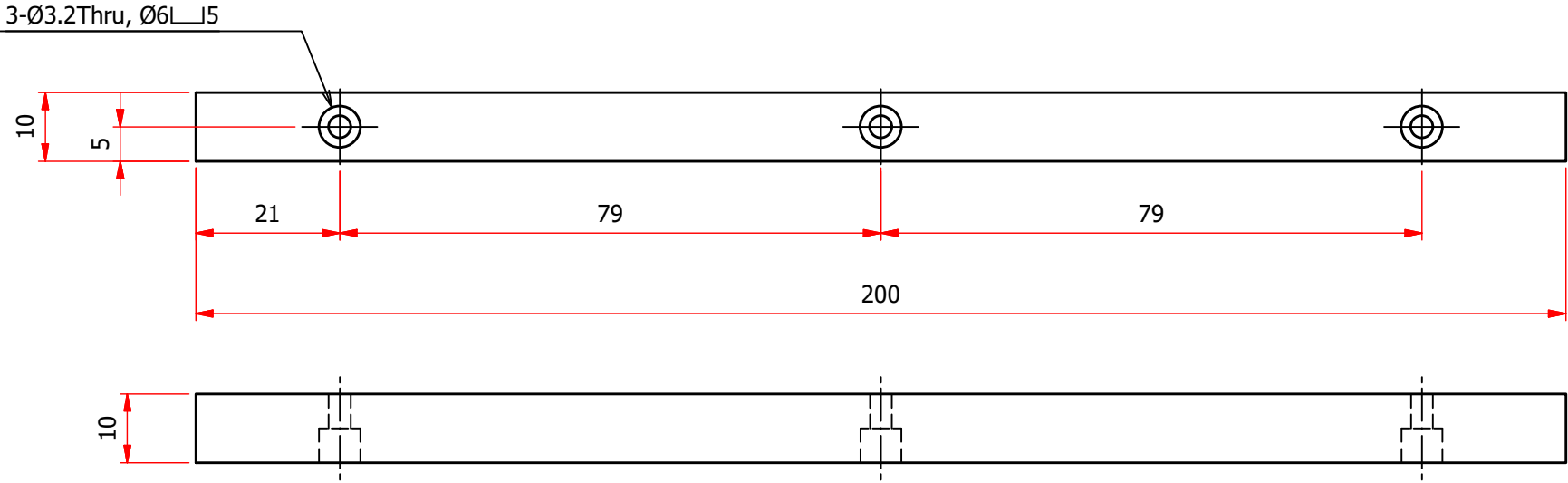


**\*Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0740-03			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Top plate			
		120<,≤400	±0°10'	120<,≤400	±0.2				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New machine	N.V.VUI	

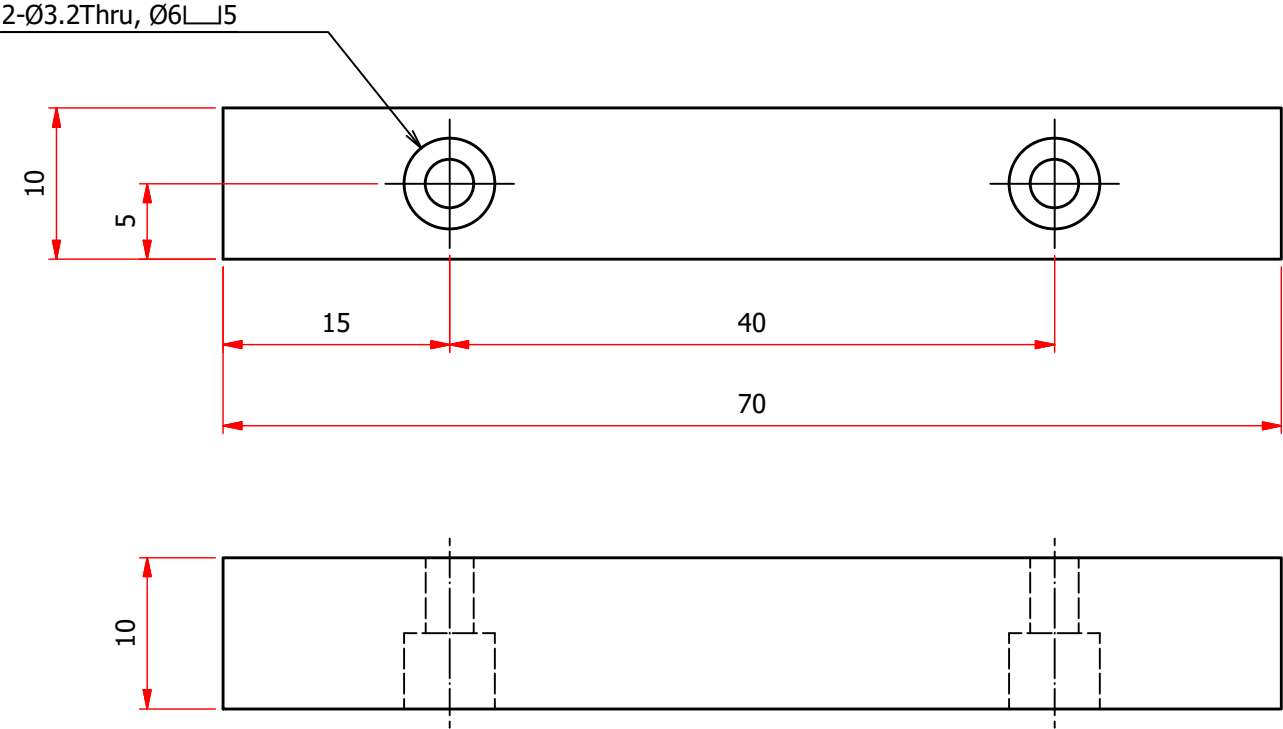


**\*Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0740-04			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Behind stopper			
		120<,≤400	±0°10'	120<,≤400	±0.2				

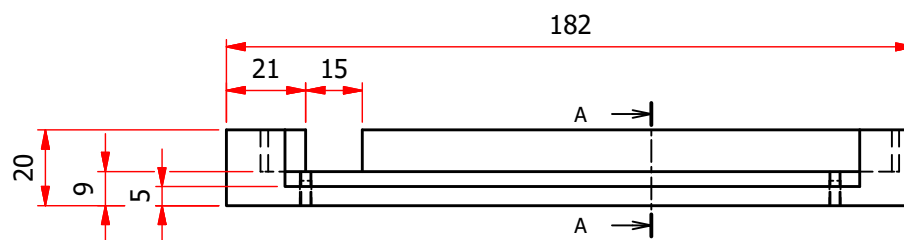
REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New tool	N.V.VUI	Establish



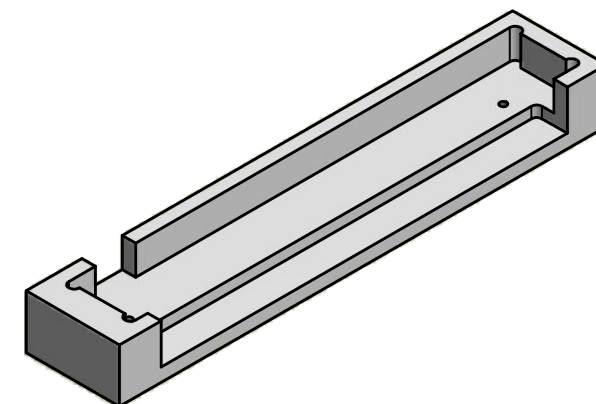
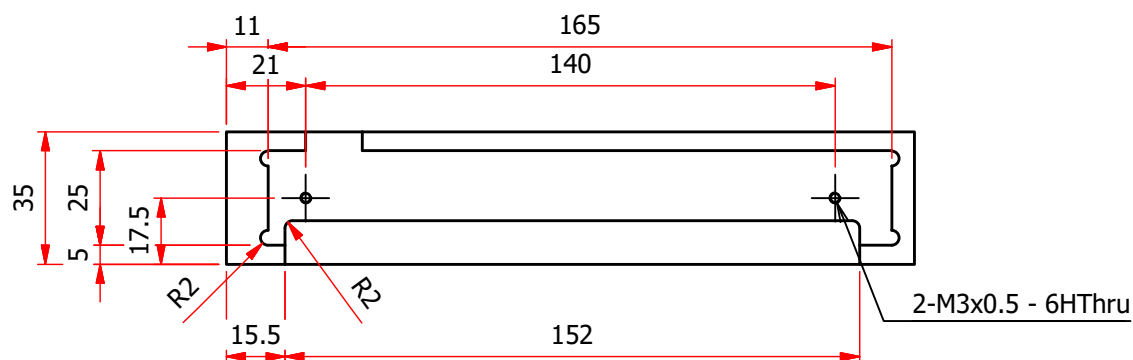
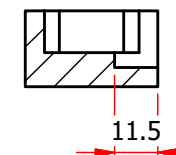
- \*Note:**
- No shape edge, no burr
  - Chamfer 0.2mm to all edges not mentioned
  - Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	2:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0740-05			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Front stopper			
		120<,≤400	±0°10'	120<,≤400	±0.2				

REVISION HISTORY					
ZONE	VER	Description		Design	Reason of change
		Old content	New content		
	1		New tool	N.V.VUI	Establish



A-A ( 1 : 2 )



**\*Note:**

- No shape edge, no burr
- Chamfer 0.2mm to all edges not mentioned
- Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	Clear acrylic	Scale	1:2
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number:			
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	000-5-DTV-0740-06			
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name:			
		120<,≤400	±0°10'	120<,≤400	±0.2	Holder			