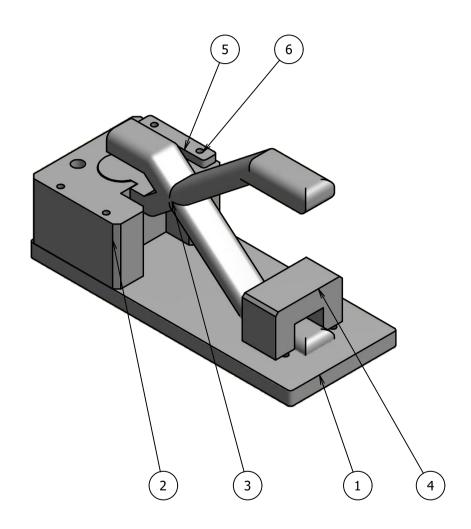
	REVISION HISTORY										
ZONE V	VER	Descr	iption	Design	Reason of change						
ZONE	VER	Old content	New content	Design	Reason of change						
	1		Design new jig	ThinhLT	Establish						



6	Magnet D4	Asset code:	Magnet	6
		MMAG0002		
5	Stopper	000-5-DTV-0743-04	A6061	1
4	U Part	000-5-DTV-0743-03	A6061	1
3	Punch tool	Default	Default	1
2	Holder	000-5-DTV-0743-02	POM	1
1	Base	000-5-DTV-0743-01	A6061	1
No.	Part name/ Description	Model/ Part No.	Material	Quantity
	<u> </u>	•		

FUJIKURA FIBER OPTICS VIETNAM

Drawing number:

5-DTV-0743-00

Scale

Drawing name:

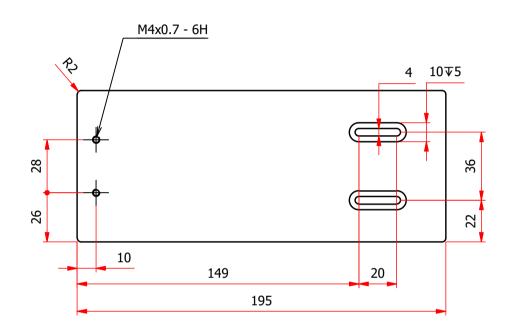
Fixture_Punch hole on nylon bag

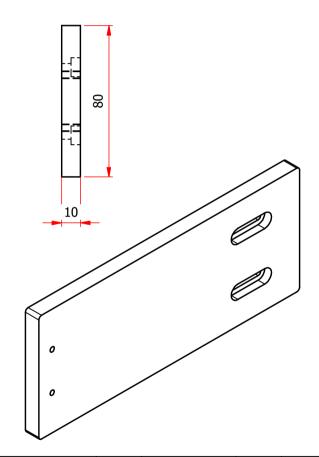
1:1

*Note:

- Refer 3D drawing to dimensions not mentioned.

	REVISION HISTORY										
ZONE	VER	Descr	iption	Design	Reason of change						
ZONE	VER	Old content	New content	Design	Reason of Change						
	1		New Part	ThinhLT	Establish						

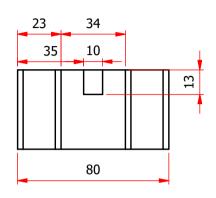


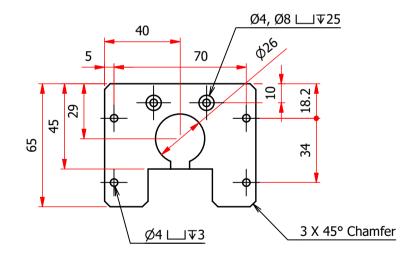


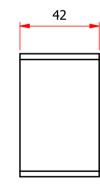
- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

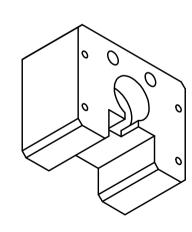
Straightness, Fa	tness, Fatness, Parallel Angle tolerance Size tolerance		ance	Material	A6061	Scale	1:1			
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM				
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu		/ 07/2 0	1	
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1		000-3-D1V	000-5-DTV-0743-01		
>6	+1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na		_		
>0	±1	120<,≤400	±0°10'	120<,≤400	±0.2	Base				

	REVISION HISTORY										
ZONE	VER	Descr	iption	Design	Reason of change						
ZONE	VER	Old content	New content	Design	Reason of change						
	1		New Part	ThinhLT	Establish						





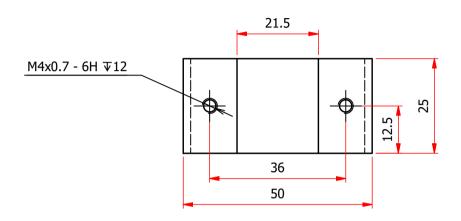


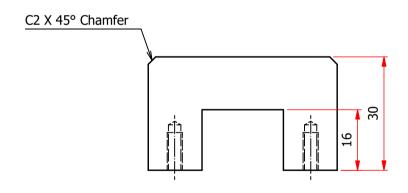


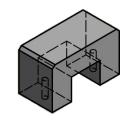
- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel A		Angle tole	olerance Size		Size tolerance		POM	Scale	1:2
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu		1 0742 0	<u> </u>
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	000-5-DTV-0743-02			
>6	±1	50<,≤120	±0°20'	30<,≤120	±0.15	Drawing name: Holder			
70	±1	120<,≤400	±0°10'	120<,≤400	±0.2				

	REVISION HISTORY										
ZONE	VER	Desc	ription	Design	Reason of change						
ZONE	VER	Old content	New content	Design	Reason of change						
	1		New Part	ThinhLT	Establish						



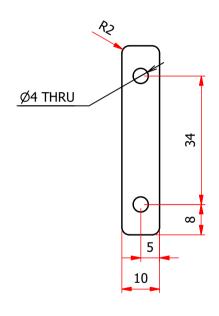


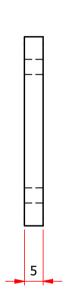


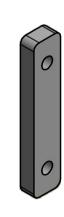
- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel Angle tolerance Size tolerance Mat			Material	A6061	Scale	1:1			
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			MAM
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing nu		/ 07/2 C	2
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1	- 000-5-DTV-0743-03			13
>6		50<,≤120	±0°20'	30<,≤120	±0.15	Drawing na			
	±1	120<,≤400	±0°10'	120<,≤400	±0.2		U Pa	art	

	REVISION HISTORY										
ZONE	VER	Descr	iption	Design	Reason of change						
ZONE	VER	Old content	New content	Design	Reason of change						
	1		New Part	ThinhLT	Establish						







- No shape edge, no burr
 Chamfer 0.2mm to all edges not mentioned
 Refer 3D drawing with dimensions not mentioned

Straightness, Fatness, Parallel		Angle tolerance		Size tolerance		Material	A6061	Scale	1:1
Length (mm)	Deviation	Angle (°)	Tolerance	Length (mm)	Tolerance	FUJIKURA FIBER OPTICS VIETNAM			MAN
0.5<,≤3	±0.2	≤10	±1°	0.5<,≤6	±0.05	Drawing number: 000-5-DTV-0743-04			14
3<,≤6	±0.5	10<,≤50	±0°30'	6<,≤30	±0.1				Η
>6		50<,≤120	±0°20'	30<,≤120	±0.15	Drawing nar			
>0	±1	120<,≤400	±0°10'	120<,≤400	±0.2	STOPPE		PER	

