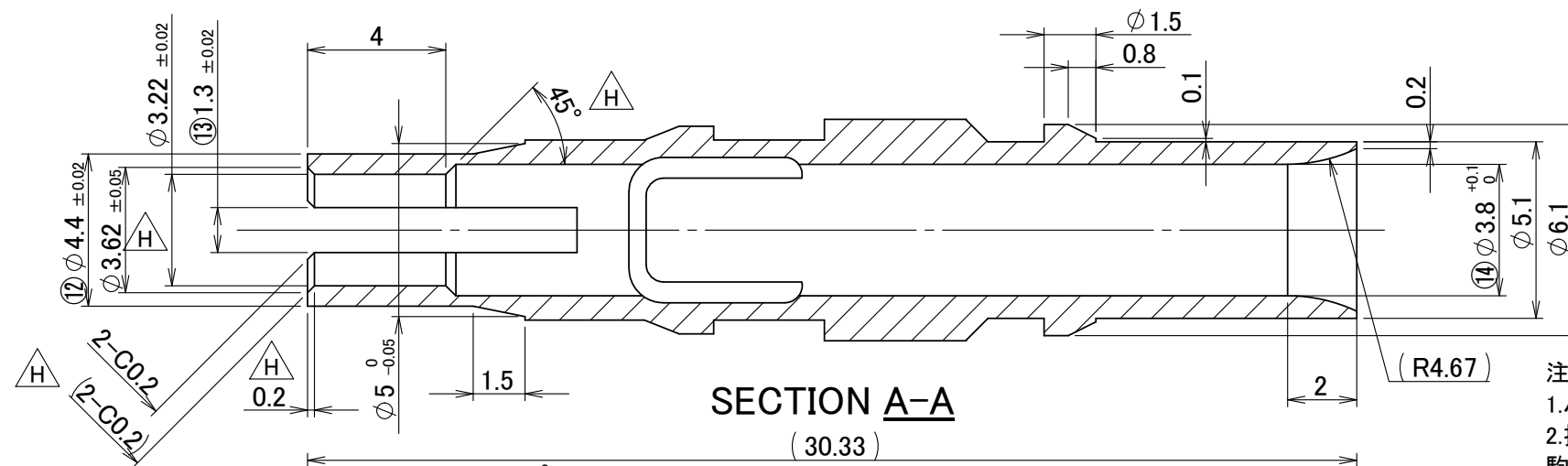
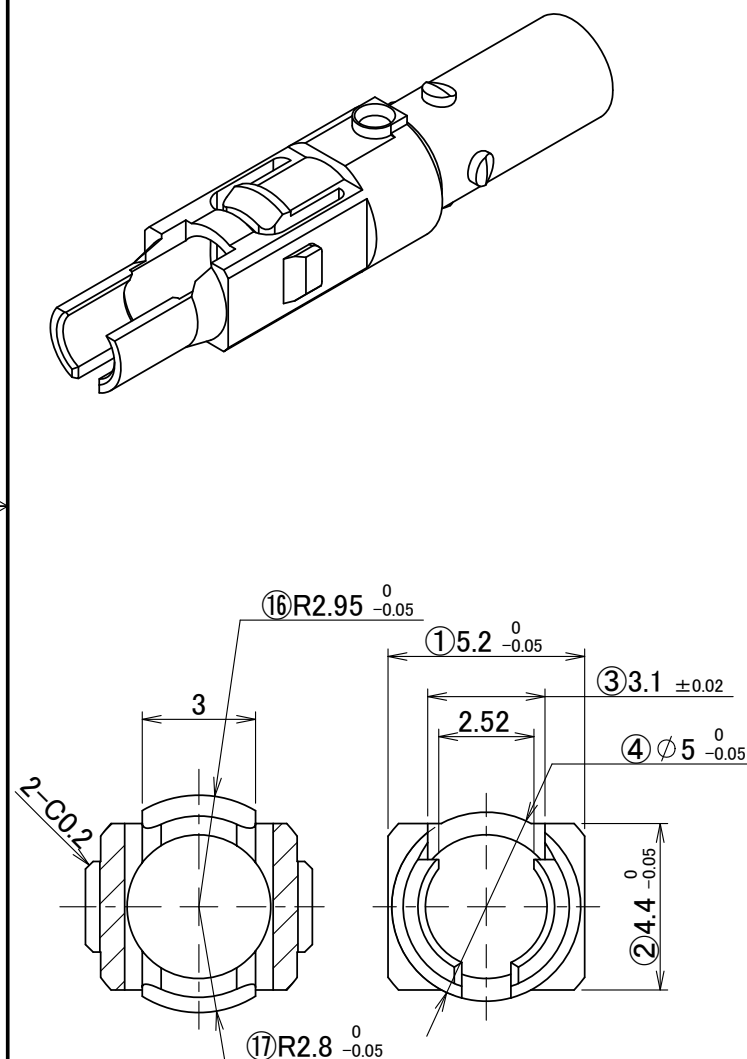
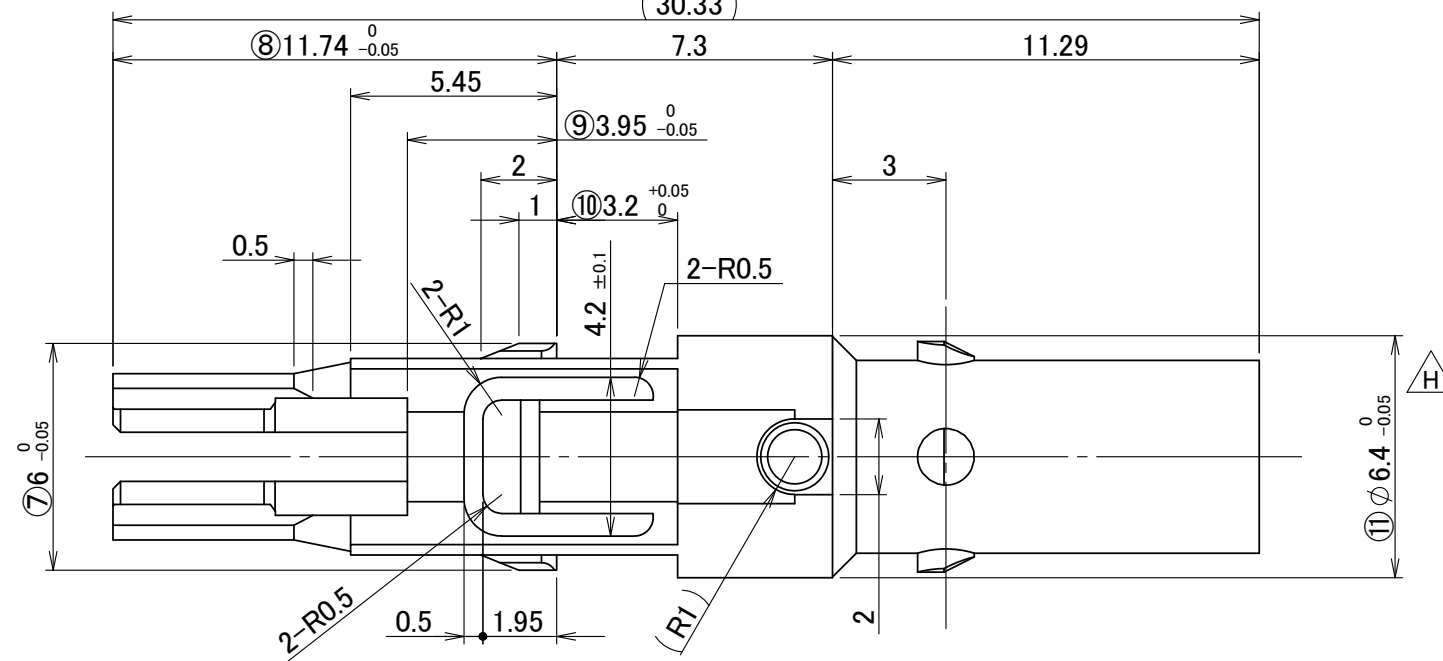


REVISION		
REV	DATE	DESCRIPTION
H	2024/06/11	形狀變更, 注記變更 Change shape, Change notes

SECTION A-A

SECTION B-B

- 注
- 1.バリ、反り、変形の無きこと。抜きテーパは公差内であること
  - 2.指示なきイジェクトピン、逃げ、ゲート位置、PL、CAV番号、駒の割り方はレイアウト図(500724)を参照とする
  - 3.寸法測定箇所①～⑭⑯⑰
  - 4.機能検査⑮
- ⑮PLUG FRAME A5TH3-004\*3を挿入嵌合でき、かつ嵌合後に両部品に割れなきこと
- 5.材料 PBT Nanya 1403G6 GNC6 色:Black (7101)  
難燃性 :UL94 V-0  
リサイクル材は、承認のうえ使用可とする。
  - 6.検査については、プラスチック成形品検査規格 (JDAA-11-06-0010)とする
  - 7.RoHS、REACH、IEC62474に加えて、PNJAA-0068-25-01の最新版を参照すること
  - 8.色については 色見本あるいはサンプルにて規定する
  - 9.記入なき寸法は3D又は2Dデータ参照のこと
  - 10.指示無き0.5以下の角Rと面取りの公差は“ $\pm 0.1''$ ”

## Notes

1. No burr, warping or deformation.  
Draft taper to be within tolerances.
2. Refer to the Layout Drawings(500724) about position of EP,Groove, gate position,parting line(PL),CAV number position.
3. Dimension measurement points ①~⑭⑯⑰
4. Function tests⑮
- ⑮It can be assembled with PLUG FRAME A5TH3-004\*3  
without cracks on either part.
5. Material: PBT Nanya 1403G6 GNC6 Color: Black (7101)  
Nonflammability :UL94 V-0  
Recycle resin can be used with approval.
6. The inspection should be compatible with JDAA-1106-0010.
7. Refer to the latest version of RoHS, REACH, IEC62474, and PNJAA-0068-25-01.
8. The sample or product color should be judged according to the color swatch.
9. Unspecified dimensions should follow the 3D or 2D data.
10. Radius & Chamfer of 0.5 or less without instruction is tolerance " $\pm 0.1$ "

RADIUS & CHAMFER TOLERANCE(Unless otherwise stated)		MATERIAL SEE NOTE 5		DRAWING N.Yoshida		CHECK 光機開 24.06.12 松田		TITLE Stop Ring (5th SCY)			
DIMENSION mm 0.5< , ≤3 3< , ≤6 6< , ±1.0		DEVIATION deg. ±0.2 ±0.5 ±1.0		SURFACE TREATMENT ---		DWG No. A5TH3-044H3					
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)									
DIMENSION mm (Shorter side length)		DEVIATION deg.		DIMENSION mm		DEVIATION mm		DESIGN 光機開 24.06.11 西口		APPROVAL 光機開 24.06.12 佐々木	
≤10 10< , ≤50 50< , ≤120 120< , ≤400 400< , ±0.1°		±1° ±0.5° ±0.3° ±0.15° ±0.1°		≤6 6< , ≤30 30< , ≤120 120< , ≤400 400< , ±1.0°		±0.05 ±0.1 ±0.15 ±0.2 ±0.3		INITIAL DRAWING: N.Yoshida		DATE : 2021/11/15 UNIT mm SCALE 5:1 SHEET 1/1	
Fujikura Ltd.											