

CONCESSION PROPOSAL FORM

Form No.: 9-Pr-008-9-Fo-002

Version: 07

Page: 1/1

Record No: 9-PR-008-9-FO-002-4-RC-0613

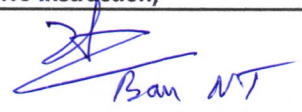
Record Name: Concession report for shipping MPO3182 product not meet the crimping spec and product length is shorter than specification (CNC instruction)

Proposed by: KhaiND

Date: 22/08/2024

Checked by: BanNT

Date: 23/08/2024


Ban NT

1. I would like to propose a concession for nonconforming item(s) as follow :

☒ Product ☐ Method ☐ Material ☐ Machine ☐ Others:

Nonconforming report or issue date:

Concession content:

A. The crimping force of MPO trunk cable 288f product is not meet the customer requirement follow WD: EN-01178

	Spec requirement (EN-01178)	Actual in FOV		
		Sample 1	Sample 2	Sample 3
Crimping force (KgF)	10kgf ~ 18kgf	19.2	20.87	21
A dimension (mm)	$5.56 \leq A \leq 5.62$ mm	5.64	5.63	5.65
B dimension (mm)	$5.88 \leq B \leq 6.27$ mm	6.03	6.04	6.05

- Although FOV MPO Team adjusted minimum crimping force but the result was still out of the crimping force and A dimension.
CNC checked data and accept for ship product (refer to appendix 1)

B. The WD: EN-01177 require product length of MPO3182 is 10 (m) with tolerance +1m/-0

- Due to lacking of cable in stock, CNC Engineer instruct FOV cut the cable length with the spec shorter 10M is acceptable

Application product and shipping PO:

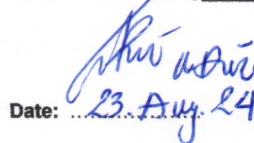
Product code	Product name	Spec	PO
MPO3182	FJ-B-LWRMLPFLPF-GHBM013C	JD-27-24-0029(EN-01177)	hac-240712-00124-1

2. Reason

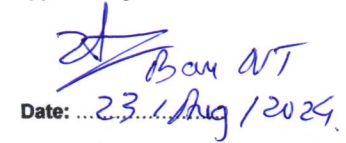
- ☐ Effect to delivery schedule
- ☐ Not required in customer Spec, but required in FOV
- ☒ Others (Detailed description): CNC just would like to evaluate the trial run product and inform the crimping spec after testing at CNC

3. FOV's Approval:

- ☐ Not accept, follow the relative procedure
- ☐ Internal concession
- ☐ Need inform to customer
- ☒ Need approval of customer

QA confirmed (if any) ☒ 7
Date: 23 Aug 24

Approved by:


Date: 23 Aug 2024

4. Customer's approval:



Accept



Not accept



Other request:

Customer's comment:

Signature: /Masayuki Hirose/

Date: 23, Aug, 2024

Figure 1:

FOV PRE1 Nguyen Dinh Khai
To: ☐ Tranhuu Hau(FJK Tranhuu Hau); ☐ FOV PLN Vo Thi Tung
Cc: ☐ FOV PRE1 Nguyen Thanh Ban; ☒ FOV PRE1 Vo Duc Thang; ☐ FOV QAE Nguyen Bich Tram; ☐ FOV PRE1 Chau Thi Cam Tien

Theo ảnh hưởng dẫn thì em đã hạ mức lực của kẽm xuống mức 1 và test với bên quả như bên dưới:

	A (mm)	B (mm)	Pull strength (Kgf)
Sample 1	5.64	6.03	19.2
Sample 2	5.63	6.04	20.87
Sample 3	5.65	6.05	21

• **Flowchart** to clarify complex flow from one, 4 direction/cold-throwing sample.

Below 2 direction: 180° \rightarrow 90° , 270° once
below 2 direction: 180° \rightarrow 90° , 270° once

Below 2 direction: 180° \rightarrow 90° \rightarrow 270° , 2000 times

• **Sample structure:**

12000 Area with Generation table indicated in purchasing specification with below No. 2 and No. 3 countermeasures.

Below 30

No Polishing step

• Cold-throwing sample after 200 s

Anh check kết quả xem có relax spec được không nha

Mon 8/19/2024 11:38 AM

Mon 8/19/2024 11:38 AM

RE: Pull test force of 288F product is out spec (>18Kgf)

TH **Tranhuu Hau(FJK Tranhuu Hau)**
To: ☒ FOV PRE1 Nguyen Dinh Khai; ☐ FOV PLN Vo Thi Tung
Cc: ☐ FOV PRE1 Nguyen Thanh Ban; ☒ FOV PRE1 Vo Duc Thang; ☒ FOV QAE Nguyen Bich Tram; ☒ FOV PRE1 Chau Thi Cam Tien

Mon 8/19/2024 11:41 AM

Mon 8/19/2024 11:41 AM

Start your reply all with: Noted with thanks. Noted. Noted. Thank you. Feedback

Hi Khai san,

OK em, let me relax later after testing in CNC. I accept for shipment.

Hi Tung san,

Could you please estimate shipment date, I hope FOV can ship by this week.

Thank you

Best regards,

Confidential

FOV's property, do not take out without FOV BOM's approval