

D

C

B

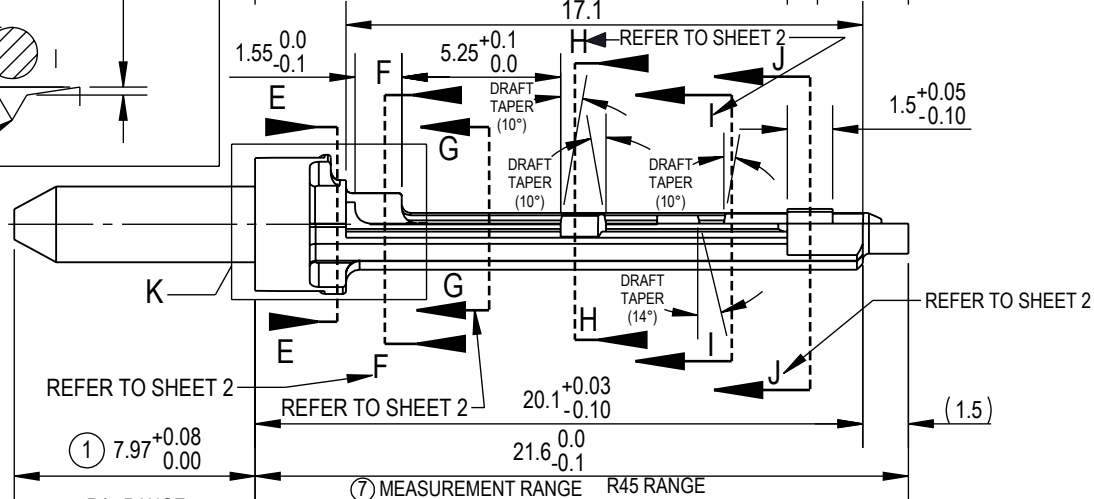
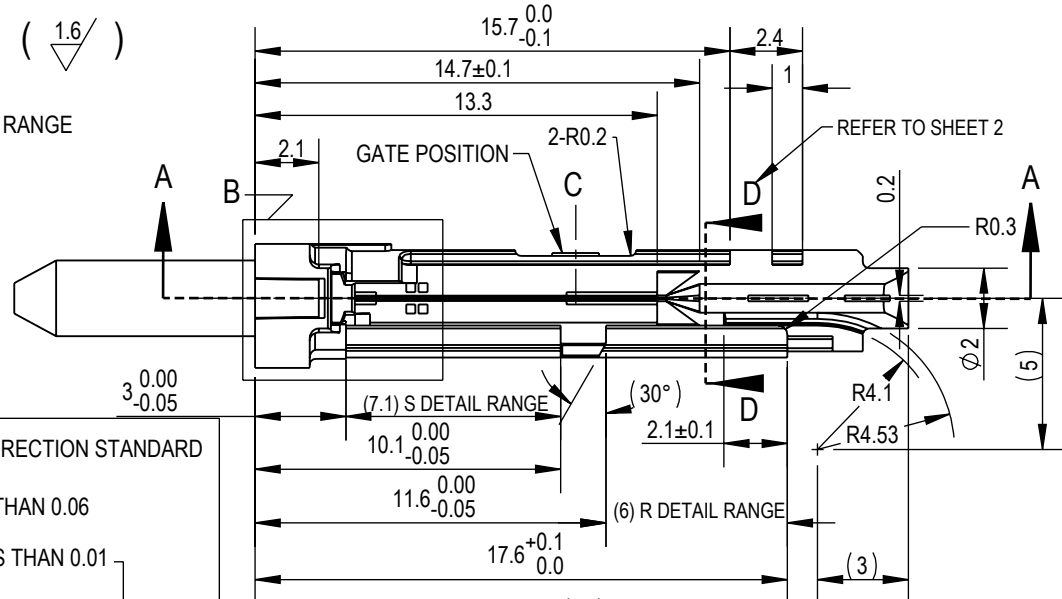
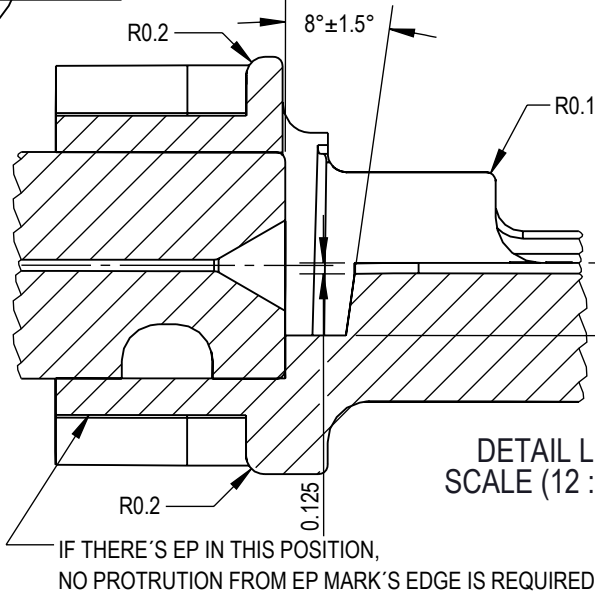
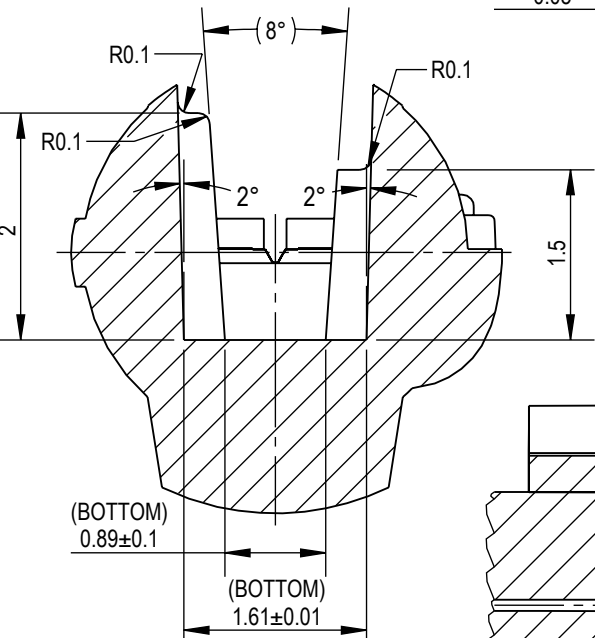
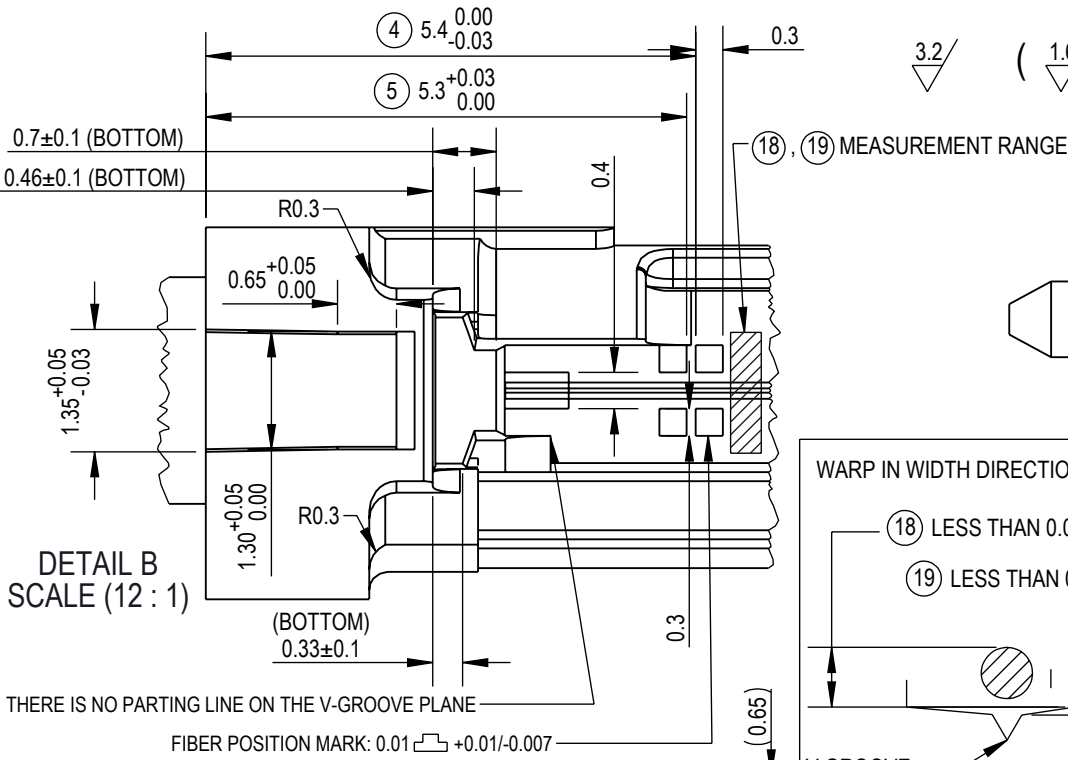
A

D

C

B

A



MDP COPY CONTROLLED

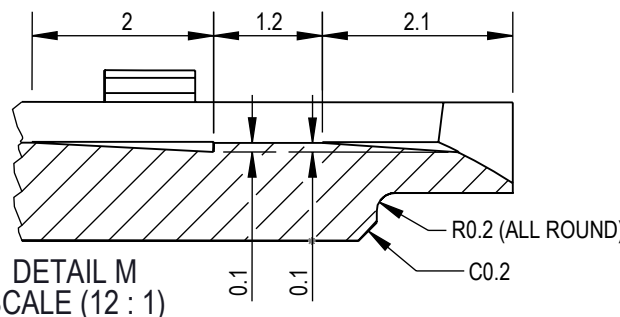
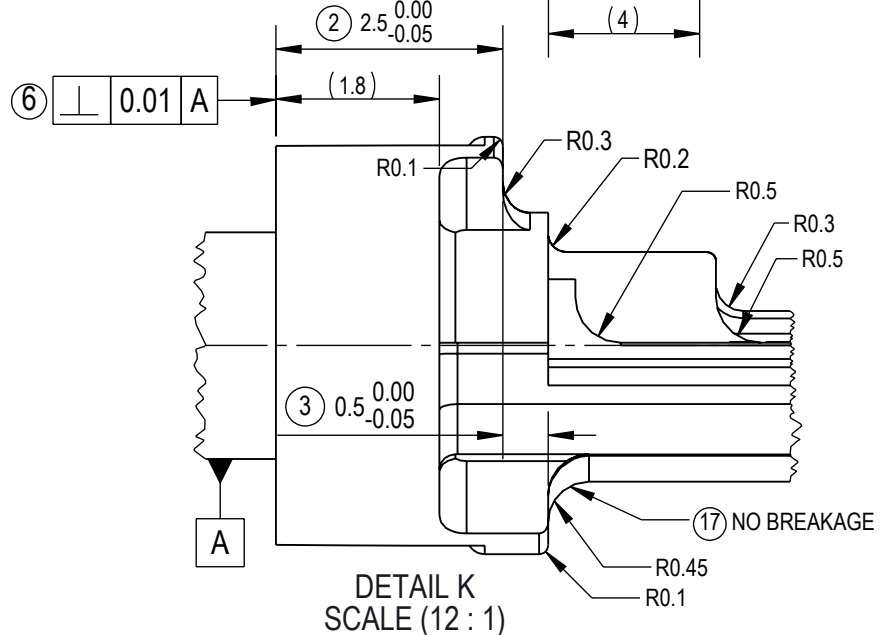
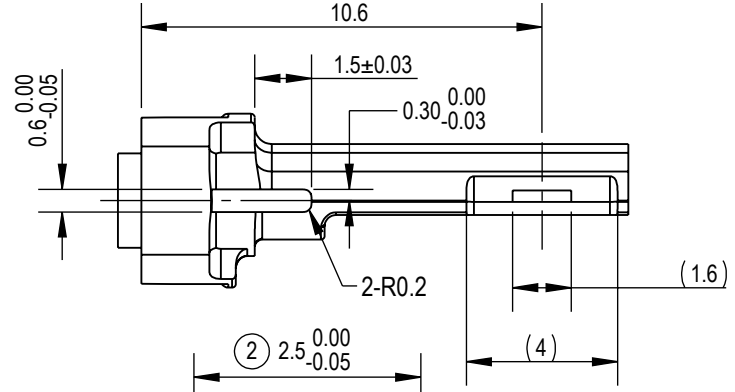
DATE: 18-Sep-2024

MDP CONTROLLED

THIS PART USES FERRULE

(AFL DRAWING No. 507-3261)

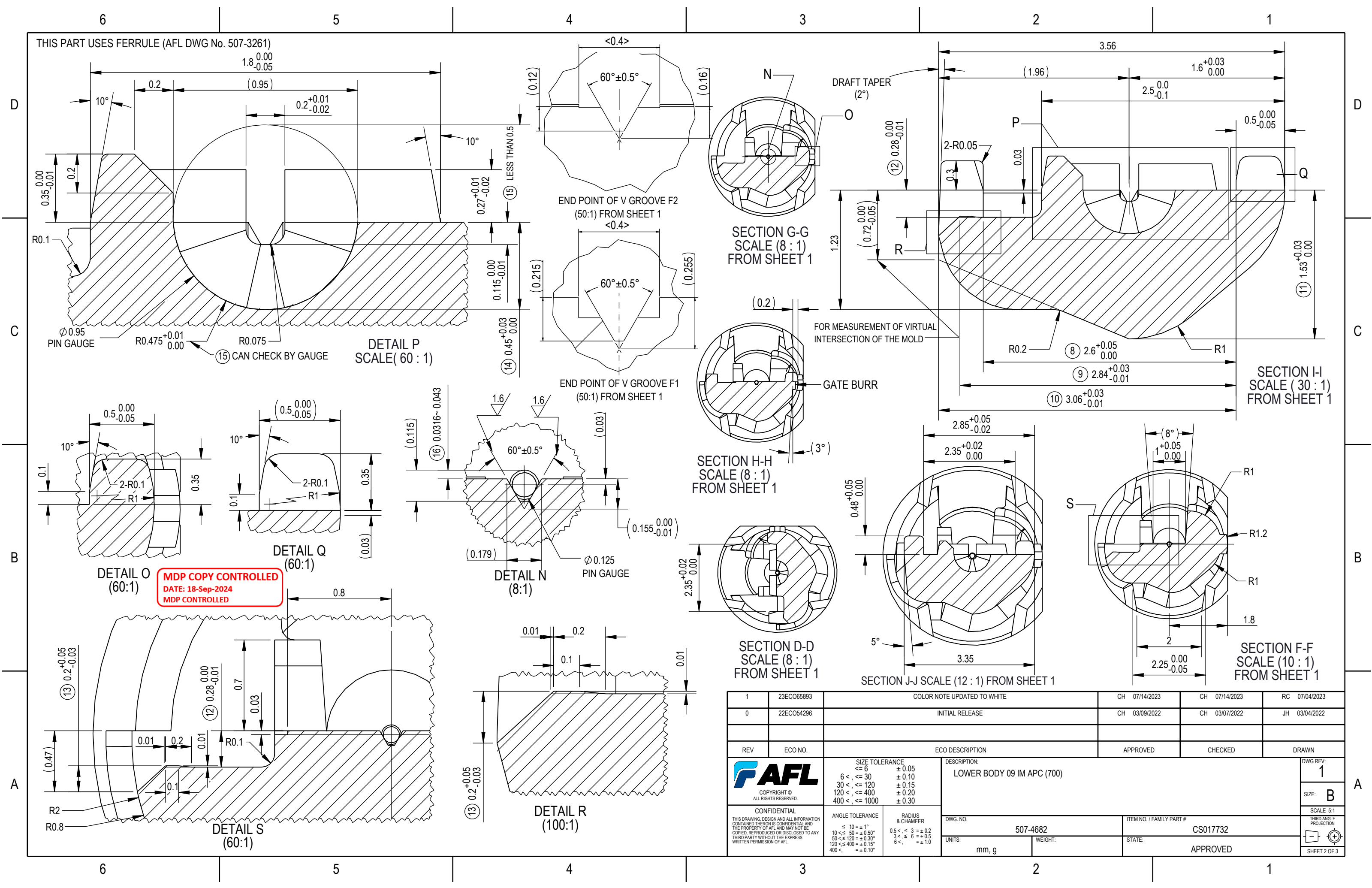
VIEW C
(6:1)




THIS DRAWING IS BASED IN FUJIKURA LTD.DRAWING CFAS3-134C3

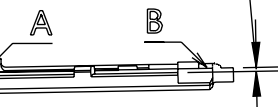
ANY DEVIATION SHOULD BE REVISED AND APPROVED BY AFL

1	23ECO65893	COLOR NOTE UPDATED TO WHITE	CH	07/14/2023	CH	07/14/2023	RC	07/04/2023
0	22ECO54296	INITIAL RELEASE	CH	03/09/2022	CH	03/07/2022	JH	03/04/2022
REV	ECO NO.	ECO DESCRIPTION	APPROVED	CHECKED	DRAWN			
AFL		SIZE TOLERANCE	DESCRIPTION:			DWG REV:		
CONFIDENTIAL		≤ 6 ± 0.05	LOWER BODY 09 IM APC (700)			1		
THIS DRAWING DESIGN AND ALL INFORMATION CONTAINED THEREIN IS CONFIDENTIAL AND THE PROPERTY OF AFL AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED TO ANY THIRD PARTY WITHOUT THE EXPRESS WRITTEN PERMISSION OF AFL.		6 < ≤ 30 ± 0.10	DWG. NO.			SCALE 5:1		
		30 < ≤ 120 ± 0.15	507-4682			B		
		120 < ≤ 400 ± 0.20	ITEM NO. / FAMILY PART #			CS017732		
		400 < ≤ 1000 ± 0.30	UNITS:			THIRD ANGLE PROJECTION		
		ANGLE TOLERANCE	WEIGHT:			SHEET 1 OF 3		
		≤ 10 ± 1°	mm, g					
		10 < ≤ 50 ± 0.50°	STATE:			APPROVED		
		50 < ≤ 120 ± 0.30°						
		120 < ≤ 400 ± 0.15°						
		400 < ≤ 1000 ± 0.10°						
		RADIUS & CHAMFER						
		0.5 < ≤ 3 ± 0.2						
		3 < ≤ 6 ± 0.5						
		6 < ≤ 10 ± 1.0						

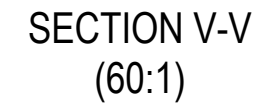
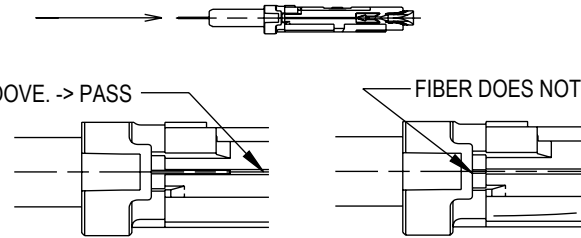


MDP COPY CONTROLLED
DATE: 18-Sep-2024
MDP CONTROLLED

1		23ECO65893		COLOR NOTE UPDATED TO WHITE		CH 07/14/2023		CH 07/14/2023		RC 07/04/2023	
0		22ECO54296		INITIAL RELEASE		CH 03/09/2022		CH 03/07/2022		JH 03/04/2022	
REV		ECO NO.		ECO DESCRIPTION		APPROVED		CHECKED		DRAWN	
 COPYRIGHT © ALL RIGHTS RESERVED.		SIZE TOLERANCE ≤ 6 ± 0.05 6 < , ≤ 30 ± 0.10 30 < , ≤ 120 ± 0.15 120 < , ≤ 400 ± 0.20 400 < , ≤ 1000 ± 0.30		DESCRIPTION: LOWER BODY 09 IM APC (700)						DWG REV:	
										1	
										SIZE: B	
CONFIDENTIAL THIS DRAWING, DESIGN AND ALL INFORMATION CONTAINED THERON IS CONFIDENTIAL AND THE PROPERTY OF AFL AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED TO ANY THIRD PARTY WITHOUT THE EXPRESS WRITTEN PERMISSION OF AFL.		ANGLE TOLERANCE ≤ 10 ± 1° 10 < ≤ 50 ± 0.50° 50 < ≤ 120 ± 0.30° 120 < ≤ 400 ± 0.15° 400 < , = ± 0.10°		RADIUS & CHAMFER 0.5 < , ≤ 3 = ± 0.2 3 < , ≤ 6 = ± 0.5 6 < , = ± 1.0		DWG. NO.		ITEM NO. / FAMILY PART #		SCALE 5:1	
						507-4682		CS017732		THIRD ANGLE PROJECTION	
						UNITS: mm, g		WEIGHT:		STATE: APPROVED	
										SHEET 2 OF 3	

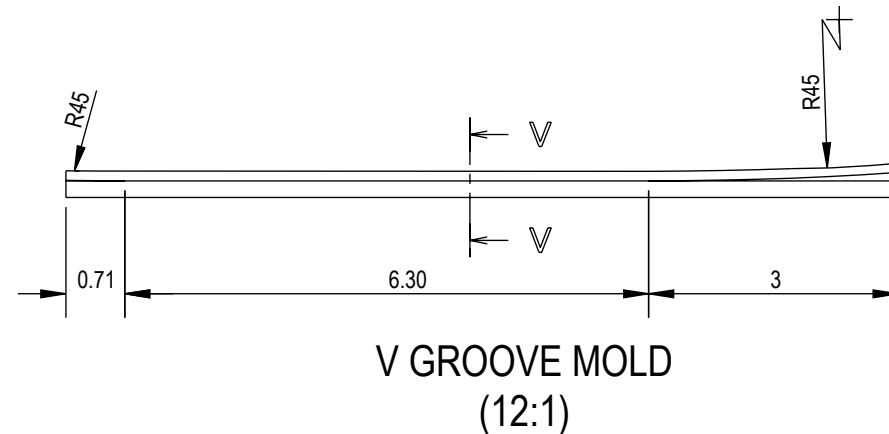


②② CONFIRM THAT THE MISALIGNMENT OF FIBER-TO-FIBER IS NOT MORE THAN 0.125/4mm.



END POINT OF V GROOVE F2

VIEW T
(60:1)



11. REFER SUPPLIER'S SPEC (500594) ABOUT DRAFT ANGLE, POSITIO OF EP, GROOVE THAT ARE NOT ORDERED.

THIS PART USES FERRULE (AFL DWG NO. AFM 507-3261).

FUJIKURA FIBER OPTICS VIETNAM CO., LTD.

FOV'S INTERNAL SPEC

No.	Part Name	Drawing No.	Cavity No.
1	LOWER BODY 09 IM APC (700)	CS017732/507-4682	A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X

REVISION HISTORY

Date	Person	Version	Description		Reson of change	Requester
			Old contents	New contents		
18-Sep-24	H.T.M.Linh	1		-Add page no.2 "FOV'S INTERNAL SPEC"		T.M.Thong

Confidential

FOV's property, do not take out without FOV BOM's approval