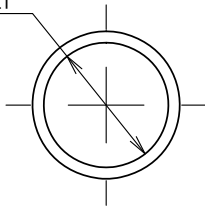


REVISION		
REV	DATE	DESCRIPTION
E	2024/06/12	形状変更 / Change shape

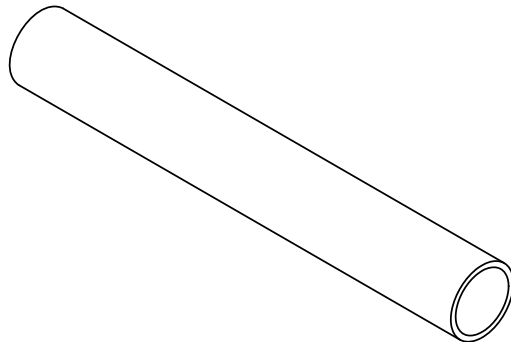
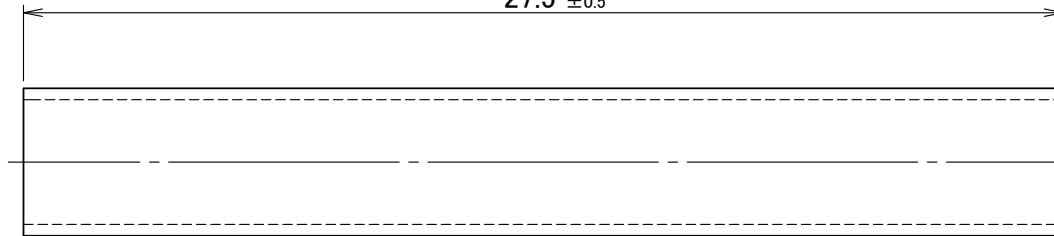
内寸ID: $\phi 3.3 \pm 0.1$



E

27.5 ± 0.5

0.3 ± 0.05



注 / Note

- 本図面は、Inside Tube $\phi 3.3$ ASCY3-171**をカットしたものである。
This drawing shows a tube that was cut from Inside Tube $\phi 3.3$ ASCY3-171**
- バリ、汚れなきこと There is no visible burr and dirt.
- 色 : ナチュラル(透明) Color: Natural(Transparent)
- 両端の傾きは1.0mm以内であること
The inclination of both ends must be within 1.0mm.

1mm以下(1.0mm or less)

E

RADIUS & CHAMFER TOLERANCE (Unless otherwise stated)		MATERIAL ---	DRAWING	CHECK	TITLE					
DIMENSION mm	DEVIATION deg.		N.Yoshida	<div>光機開 '24.06.12 松田</div>	Inside tubeφ3.3(27.5) 5th					
0.5< , ≤3	±0.2				DWG No.					
3< , ≤6	±0.5									
6< ,	±1.0									
ANGLE TOLERANCE (Unless otherwise stated)		SIZE TOLERANCE (Unless otherwise stated)		DESIGN	APPROVAL	A5TH3-067E4				
DIMENSION mm (Shorter side length)	DEVIATION deg.	DIMENSION mm	DEVIATION mm	<div>光機開 '24.06.12 西口</div>	<div>光機開 '24.06.12 佐々木</div>	INITIAL	DATE : 2022/06/22	UNIT	SCALE	SHEET
, ≤10	±1°	, ≤6	±0.1			DRAWING: N.Yoshida	mm	5:1	1/1	
10< , ≤50	±0.5°	6< , ≤30	±0.2			Fujikura Ltd.				
50< , ≤120	±0.3°	30< , ≤120	±0.3							
120< , ≤400	±0.15°	120< , ≤400	±0.5							
400< ,	±0.1°	400< , ≤1200	±0.8							