I: Machining time

1: Cylindrical turning

L (mm): i: D (mm): f (mm): vc (m/min):

Th (min):

2: Facing

* Fully cylinder:

i: D (mm): f (mm): vc (m/min):

Th (min):

* Hollow cylinder:

D (mm): d (mm): i: f (mm): vc (m/min):

3: Thread turning:

L (mm): t (mm): g: D (mm): vc (m/min):

tra

p: ap(mm):

tra

Th (min):

* Bảng tra t và p:

