

## ANILOX ROLL'S PARAMETERS HAVE MAXIMUM 10 PRINTING UNITS

<b>Printer:</b>	Gallus EM 340 S Updated
<b>Units:</b>	10
<b>Date:</b>	7/9/2020
<b>State/Province:</b>	a
<b>Country/Time:</b>	a/GMT+7
<b>Product:</b>	a
<b>Customer</b>	a
<b>PO Code:</b>	a
<b>MO Code:</b>	a
<b>Typical Printing:</b>	Paper packaging (Coated paper)
<b>Name of Material:</b>	Couche 1 Glossy Update
<b>Type of Material:</b>	Coated paper
<b>Type of Ink:</b>	Water-based Ink
<b>Number of Colors:</b>	4
<b>Size:</b>	435.0
<b>Resolution (lpi):</b>	120
<b>Type of Trame:</b>	AM
<b>Angle:</b>	C=7.5, K=37.5, M=67.5, Y=82.5
<b>No.:</b>	1
<b>Color:</b>	Y

<b>Typical Printing:</b>	Full plate Solid & Varnish (doctor blade)
<b>Anilox Line Screen:</b>	300
<b>Anilox Volume (BCM):</b>	7.4
<b>Opening:</b>	79
<b>Wall:</b>	6
<b>Anilox Angle:</b>	45
<b>Anilox Shape:</b>	Diamond
<b>Depth Cell:</b>	22
<b>DO (%):</b>	28
<b>Doctor Blades:</b>	240

<b>No.:</b>	2
<b>Color:</b>	PANTONE Yellow 012 C
<b>Typical Printing:</b>	Full plate Solid & Varnish (rubber roll)
<b>Anilox Line Screen:</b>	220
<b>Anilox Volume (BCM):</b>	6.9
<b>Opening:</b>	108
<b>Wall:</b>	7
<b>Anilox Angle:</b>	45
<b>Anilox Shape:</b>	Diamond
<b>Depth Cell:</b>	30
<b>DO (%):</b>	28
<b>Doctor Blades:</b>	250

<b>No.:</b>	3
<b>Color:</b>	PANTONE P 12-16 U
<b>Typical Printing:</b>	Trame & Solid (rubber roll blade)
<b>Anilox Line Screen:</b>	400

<b>Anilox Volume (BCM):</b>	4.0
<b>Opening:</b>	58
<b>Wall:</b>	5
<b>Anilox Angle:</b>	60
<b>Anilox Shape:</b>	Hexan
<b>Depth Cell:</b>	16
<b>DO (%):</b>	28
<b>Doctor Blades:</b>	200

<b>No.:</b>	4
<b>Color:</b>	PANTONE Yellow 012 C
<b>Typical Printing:</b>	Line & Text (rubber roll)
<b>Anilox Line Screen:</b>	300
<b>Anilox Volume (BCM):</b>	4.5
<b>Opening:</b>	79
<b>Wall:</b>	6
<b>Anilox Angle:</b>	60
<b>Anilox Shape:</b>	Hexan
<b>Depth Cell:</b>	22
<b>DO (%):</b>	28
<b>Doctor Blades:</b>	240

<b>No.:</b>	5
<b>Color:</b>	Red
<b>Typical Printing:</b>	Line & Solid (doctor blade)
<b>Anilox Line Screen:</b>	400
<b>Anilox Volume (BCM):</b>	5.6
<b>Opening:</b>	58

<b>Wall:</b>	5
<b>Anilox Angle:</b>	60
<b>Anilox Shape:</b>	Hexan
<b>Depth Cell:</b>	16
<b>DO (%):</b>	20
<b>Doctor Blades:</b>	200