

## ANILOX ROLL'S PARAMETERS HAVE MAXIMUM 10 PRINTING UNITS

**Printer:**

Gallus EM 340 S  
Updated

**Units:**

10

**Date:**

7/9/2020

**State/Province:**

a

**Country/Time:**

a/GMT+7

**Product:**

a

**Customer**

a

**PO Code:**

a

**MO Code:**

a

**Typical Printing:**

Paper packaging  
(Coated paper)

**Name of Material:**

Couche 2 Glossy  
ABC

**Type of Material:**

Coated paper

**Type of Ink:**

Water-based Ink

**Number of Colors:**

3

**Size:**

435.0

**Resolution (Ipi):**

120

**Type of Trame:**

AM

**Angle:**

C=7.5, K=37.5,

	M=67.5, Y=82.5
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<b>No.:</b>	1
<b>Color:</b>	PANTONE Rubine Red C
<b>Typical Printing:</b>	Full plate Solid & Varnish (rubber roll)
<b>Anilox Line Screen:</b>	220
<b>Anilox Volume (BCM):</b>	6.9
<b>Opening:</b>	108
<b>Wall:</b>	7
<b>Anilox Angle:</b>	45
<b>Anilox Shape:</b>	Diamond
<b>Depth Cell:</b>	30
<b>DO (%):</b>	28
<b>Doctor Blades:</b>	250

<b>No.:</b>	2
<b>Color:</b>	PANTONE 8006 C
<b>Typical Printing:</b>	Line & Text (doctor blade)
<b>Anilox Line Screen:</b>	360
<b>Anilox Volume (BCM):</b>	4.7
<b>Opening:</b>	65
<b>Wall:</b>	5

**Anilox Angle:** 60

**Anilox Shape:** Hexan

**Depth Cell:** 18

**DO (%):** 28

**Doctor Blades:** 200

**No.:** 3

**Color:** PANTONE Rubine  
Red C

**Typical Printing:** Line & Text (rubber  
roll)

**Anilox Line  
Screen:** 300

**Anilox Volume  
(BCM):** 4.5

**Opening:** 79

**Wall:** 6

**Anilox Angle:** 60

**Anilox Shape:** Hexan

**Depth Cell:** 22

**DO (%):** 28

**Doctor Blades:** 240

**No.:** 4

**Color:** M

**Typical Printing:** Trame & Solid  
(doctor blade)

**Anilox Line  
Screen:** 500

**Anilox Volume  
(BCM):**

4.1

**Opening:**

47

**Wall:**

4

**Anilox Angle:**

60

**Anilox Shape:**

Hexan

**Depth Cell:**

13

**DO (%):**

28

**Doctor Blades:**

200

**No.:**

5

**Color:**

PANTONE 8006 C

**Typical Printing:**

Trame & Solid  
(doctor blade)

**Anilox Line  
Screen:**

500

**Anilox Volume  
(BCM):**

4.1

**Opening:**

47

**Wall:**

4

**Anilox Angle:**

60

**Anilox Shape:**

Hexan

**Depth Cell:**

13

**DO (%):**

28

**Doctor Blades:**

200

**No.:**

6

**Color:**

PANTONE 8006 C

<b>Typical Printing:</b>	Trame & Solid (rubber roll blade)
<b>Anilox Line Screen:</b>	280
<b>Anilox Volume (BCM):</b>	5.5
<b>Opening:</b>	85
<b>Wall:</b>	6
<b>Anilox Angle:</b>	60
<b>Anilox Shape:</b>	Hexan
<b>Depth Cell:</b>	24
<b>DO (%):</b>	28
<b>Doctor Blades:</b>	350

