

## **Inspection Record**

Parameter	Diameter 1	LSL	Nominal	USL	иом	Total Sample		
Inspection Group	Functional Cavity 1		0.0740	0.0790	0.0840	IN	42	
Part Number	0184	Description	Arteriotomy	y, 2mm x 2.45			Lot Number	8969-011614

Date	Time	Group ID	Sample #	Result	Cavity Combination (as applicable)	Date	Time	Group ID	Sample #	Result	Cavity Combination (as applicable)	Date	Time	Group ID	Sample #	Result	Cavity Combination (as applicable)
11/16/18	9:55 am	1	1	0.0761 *	AABB First sh	11/30/18	9:32 am	1	2	0.0791		1/2/19	3:56 pm	1	3	0.0800	
7/16/18	1:43 pm	2	1	0.0790 *		11/20/18	2:30 pm	3	1	0.0780 *		7/16/18	1:45 pm	4	1	0.0780 *	
7/16/18	1:57 pm	6	1	0.0800		7/16/18	1:58 pm	6	2	0.0800		7/16/18	2:03 pm	7	1	0.0770	
7/16/18	3:37 pm	7	2	0.0780		7/16/18	2:04 pm	8	1	0.0760		7/16/18	3:37 pm	8	2	0.0810	
7/16/18	2:13 pm	10	1	0.0820		7/16/18	2:14 pm	10	2	0.0830 *		7/16/18	2:18 pm	11	1	0.0840	
7/16/18	2:19 pm	11	2	0.0790		7/16/18	2:27 pm	12	1	0.0180 *		7/16/18	2:35 pm	12	2	0.0840	•
7/16/18	2:31 pm	13	1	0.0840		7/16/18	2:36 pm	13	2	0.0810		7/16/18	2:33 pm	14	1	0.0840	
7/16/18	2:37 pm	14	2	0.0810		7/16/18	3:11 pm	16	1	0.0810		7/16/18	3:11 pm	16	2	0.0810	
7/16/18	3:13 pm	17	1	0.0750		7/16/18	3:13 pm	17	2	0.0760		7/16/18	3:17 pm	18	1	0.0740	
7/16/18	3:17 pm	18	2	0.0730		7/16/18	3:18 pm	19	1	0.0740		7/16/18	3:18 pm	19	2	0.0750	
8/23/18	10:52 am	21	1	0.0730 *		7/16/18	3:25 pm	21	2	0.0810		7/16/18	3:26 pm	22	1	0.0760	
7/16/18	3:26 pm	22	2	0.0770		7/16/18	3:29 pm	23	1	0.0810		7/16/18	3:29 pm	23	2	0.0820	•
7/16/18	3:31 pm	24	1	0.0750		7/16/18	3:31 pm	24	2	0.0750		7/16/18	3:43 pm	26	1	0.0790 *	
7/16/18	3:48 pm	27	1	0.0810 *		7/16/18	3:49 pm	28	1	0.0840 *		7/16/18	3:51 pm	29	1	0.0750 *	

Inspected by: Steve Morgan, Perla Scott

Gage(s): C0073 Digital Caliper, C0264 Digital Caliper, C0265 Digital Caliper, C0266 Digital Caliper, C0064 Digital Caliper

## NOTE:

<sup>- (</sup>**Group# 1**; **Sample# 1**): First shot deleted - (**Group# 2**; **Sample# 1**): First shot. F

Printed On:2/25/2019 10:57:00AM

Date	Group #						Printed On:2/25/2019 10:57:00AM		
Name	Sample #	Table Changed	Section Changed	Action	Old Value	New Value	User Comment		
9/30/2018	30	SPC_SAMPLE	ATTRIBUTE	UPDATE	Pass	Fail	I changed this		
5:56 pm	1								
IQMS									
9/30/2018	30	SPC_SAMPLE	ATTRIBUTE	UPDATE	Fail	Pass	I changed this		
5:56 pm	1								
IQMS									
9/30/2018	30	SPC_SAMPLE	ATTRIBUTE	UPDATE	Pass	Fail			
5:56 pm	2								
IQMS									
9/30/2018	30	SPC_SAMPLE	ATTRIBUTE	UPDATE	Fail	Pass			
5:57 pm	2				1				
IQMS									
9/30/2018	1	SPC_SAMPLE	NSAMPLE	UPDATE	.07	.079	I changed this		
6:08 pm	1						<b>3</b>		
IQMS									
9/30/2018	1	SPC_SAMPLE	NSAMPLE	UPDATE	.079	.078	I changed this		
6:09 pm	1						· · · · · · · · · · · · · · · · · · ·		
IQMS									
9/30/2018	1	SPC_SAMPLE	NSAMPLE	UPDATE	.078	.076	I changed this		
6:14 pm	1						<b>3</b>		
IQMS									
11/8/2018	1	SPC_SAMPLE	NOTE	UPDATE	First shot	First shot deleted	I changed this		
1:10 pm	1	_							
IQMS									
11/12/2018	1	SPC_SAMPLE	SEQ	UPDATE	5	4			
1:47 pm	3				•				
IQMS									