


TECHNICAL GUIDE

080A42/EN8D

BS970: 1955	BS970: 1991	COLOUR CODE	DESCRIPTION
EN8D	080A42		Bright / black "40" carbon steel

CHEMICAL ANALYSIS	
Car	0.40 / 0.45
Sil	0.10 / 0.40
Mang	0.70 / 0.90
Phos	0.05 max
Sul	0.05 max
Chr	-
Moly	-
Nick	-
Lead	-

INTERNATIONAL SPECIFICATION COMPARISON	
BRITISH BS 970:1991	080A42
BRITISH BS 970:1955	EN8D
GERMAN DIN	CK40
FRENCH AFNOR	XC42
SWEDISH SS	1650
AMERICAN SAE	1040
EUROPEAN STEEL NO.	1.1186
EUROPEAN STEEL NAME	C40E
EUROPEAN STANDARD	EN10277-2

QUICK VIEW SYSTEM	
MACHINEABILITY	80
WELDABILITY	Precaution may be required
HARDENABILITY	Small sizes suitable for induction hardening
SELECTION GUIDE AND USAGE EXAMPLES	Medium tensile strength. Axles, shafts, spindles and studs

SIZES														
Size (ins. dia)	1/4	1	1.1/4	1.1/2	1.3/4	2	2	2.1/4	2.3/8	2.1/2	3	3.1/4	3.1/2	3.3/4
	4	4.1/4	4.1/2	4.3/4	5	5.1/2	6							

Size (mm. dia)	0.00	45.00	50.00	55.00	60.00	75.00	80.00	90.00	100.00	115.00	120.00	130.00	140.00	150.00
	155.00	160.00	170.00	190.00	200.00	220.00	230.00	240.00	250.00	255.00	260.00	270.00	280.00	300.00
	320.00	330.00												

Size (ins. sq)	3/16	1.1/4	1.1/2	2.1/2	3									
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