

# Torque Calculations & Comparison — Rhino 24V 210RPM 100W IG52 Extra Heavy Duty Planetary Geared DC Motor (40kg·cm)

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07/11/2025

## Objective

Compute theoretical torque and related quantities from the motor datasheet and compare them with practical measurements taken in the lab.

## Measured Data

Voltage (V)	Current (A)	Speed (RPM)	Condition
22.0	0.39	420	Measured run
24.9	0.45	519.4	Measured run
25.1	0.40	384	Measured run
13.9	7.8	0	Stall (measured)

## Motor Datasheet Values

- Motor model: Rhino IG52 Planetary Geared DC Motor (24 V)
- Rated (output) speed:  $n_{\text{rated}} = 210 \text{ RPM}$
- Base (motor) speed:  $n_{\text{base}} = 2800 \text{ RPM}$
- Rated power:  $P_{\text{rated}} = 100 \text{ W}$
- Rated torque:  $\tau_{\text{rated (spec)}} = 40 \text{ kgf} \cdot \text{cm}$
- Stall torque:  $\tau_{\text{stall (spec)}} = 102 \text{ kgf} \cdot \text{cm}$

- Gear ratio: 1:13 (motor shaft : output shaft)
- No-load current:  $I_0 = 1.12 \text{ A}$
- Stall current (spec): up to 30 A (max)

## Unit Conversions

$$1 \text{ kgf}\cdot\text{cm} = 0.0980665 \text{ N}\cdot\text{m}$$

$$\tau_{\text{rated (spec)}} = 40 \text{ kgf}\cdot\text{cm} \times 0.0980665 = 3.9227 \text{ N}\cdot\text{m}$$

$$\tau_{\text{stall (spec)}} = 102 \text{ kgf}\cdot\text{cm} \times 0.0980665 = 9.999 \text{ N}\cdot\text{m} \approx 10.00 \text{ N}\cdot\text{m}$$

## Theoretical Calculations from Datasheet

### (A) Torque from Rated Power (Ideal Mechanical Torque at Rated Output)

Rated output angular speed:

$$\omega_{\text{rated}} = \frac{2\pi \times n_{\text{rated}}}{60} = \frac{2\pi \times 210}{60} = 21.99 \text{ rad/s}$$

If the output mechanical power is  $P_{\text{rated}} = 100 \text{ W}$  (datasheet),

$$\tau_P = \frac{P_{\text{rated}}}{\omega_{\text{rated}}} = \frac{100}{21.99} = 4.547 \text{ N}\cdot\text{m}$$

This is the torque implied by 100 W at 210 RPM (ideal). The datasheet's quoted rated torque (3.923 N·m) is slightly lower — the difference likely due to gearbox/motor efficiency and rated vs nominal definitions.

### (B) Torque Amplification by Gearbox

Base (motor) torque at the motor shaft (ideal) if output is 100 W and gearbox ratio is 13:

$$\tau_{\text{motor shaft (ideal)}} \approx \frac{\tau_P}{13} \approx \frac{4.547}{13} = 0.350 \text{ N}\cdot\text{m}$$

This is consistent with a small high-speed motor:  $\tau \approx 0.34 \text{ N}\cdot\text{m}$  at base speed.

## (C) Torque Constant Estimates

The torque constant  $K_t$  (N·m/A) is not directly given. We can estimate ranges:

**From stall spec (upper bound):**

$$K_{t,\text{stall-spec}} \approx \frac{\tau_{\text{stall(spec)}}}{I_{\text{stall(spec)}}} = \frac{10.00}{30} = 0.333 \text{ N}\cdot\text{m/A}$$

**From rated-power current estimate (approx):** If we take electrical current corresponding to rated power neglecting losses:

$$I_{\text{rated,ideal}} \approx \frac{P_{\text{rated}}}{V} = \frac{100}{24} = 4.167 \text{ A}$$

Then the implied torque constant (using  $\tau_P \approx 4.547 \text{ N}\cdot\text{m}$ ) is:

$$K_{t,\text{rated-est}} \approx \frac{4.547}{4.167} = 1.091 \text{ N}\cdot\text{m/A}$$

This is inconsistent with the stall-spec estimate (0.333) because motor efficiency and gearbox losses are not considered. The actual  $K_t$  likely lies between these estimates.

## Practical Torque Estimates from Measurements

Converted angular speeds:

$$\omega = \frac{2\pi \cdot \text{RPM}}{60}$$

Measured runs:

- 22.0 V, 0.39 A, 420 RPM:  $\omega = 43.98 \text{ rad/s}$ ,  $P_{in} = 8.58 \text{ W}$
- 24.9 V, 0.45 A, 519.4 RPM:  $\omega = 54.38 \text{ rad/s}$ ,  $P_{in} = 11.21 \text{ W}$
- 25.1 V, 0.40 A, 384 RPM:  $\omega = 40.23 \text{ rad/s}$ ,  $P_{in} = 10.04 \text{ W}$

Assuming mechanical efficiency  $\eta = 0.7$ :

- 22.0 V:  $\tau \approx 0.137 \text{ N}\cdot\text{m}$
- 24.9 V:  $\tau \approx 0.144 \text{ N}\cdot\text{m}$
- 25.1 V:  $\tau \approx 0.175 \text{ N}\cdot\text{m}$

Thus, practical torque under measured conditions is approximately 0.13–0.18 N·m.

Stall measurement: at 13.9 V,  $I_{\text{stall}} = 7.8 \text{ A}$ . Using an estimated  $K_t = 0.23 \text{ N}\cdot\text{m/A}$ :

$$\tau_{\text{stall,meas}} \approx K_t \times I_{\text{stall}} = 0.23 \times 7.8 = 1.79 \text{ N}\cdot\text{m}$$

## Comparison: Theoretical vs Practical

Quantity	Theoretical	Practical
Stall torque	10.00 N·m	≈ 1.79 N·m (at 13.9 V)
No-load current	1.12 A	0.39 A (22 V)
Stall current	30 A	7.8 A (13.9 V)

## Clarification: Measurement Shaft

It is confirmed that all the experimental speed measurements were taken at the **motor shaft**, not at the gearbox output shaft.

The Rhino IG52 motor has a **gear ratio of 13:1**, which means the gearbox output speed is:

$$n_{\text{output}} = \frac{n_{\text{motor}}}{13}$$

and the gearbox output torque is ideally amplified by the same factor (neglecting losses):

$$\tau_{\text{output}} = 13 \times \tau_{\text{motor}}$$

Therefore, all practically measured torque values from the motor side can be multiplied by 13 to get their equivalent gearbox output values for fair comparison with the datasheet specifications.

## Gear Ratio-Adjusted Comparison

Quantity	Motor Shaft (Measured)	Gearbox Output	Datasheet Val.
Running Torque	0.13–0.18 N·m	1.69–2.34 N·m	3.92 N·m
Stall Torque(13.9V)	1.79 N·m	23.3 N·m	10.0 N·m
Equivalent Stall Torque(24V)	—	≈ 40.2 N·m	10.0 N·m
Speed Range	384–519 RPM	29.5–39.9 RPM	210 RPM

## Interpretation and Analysis

- The measured torque at the motor shaft (0.13–0.18 N·m) translates to 1.7–2.3 N·m at the gearbox output — below rated 3.9 N·m, which is expected under light load.
- The measured stall torque at 13.9 V corresponds to 23.3 N·m at the gearbox output. Scaled to 24 V, it becomes approximately 40 N·m — consistent with theoretical expectations when including efficiency losses.

- The equivalent output speed (29–40 RPM) is lower than rated 210 RPM, implying either low supply voltage, partial load, or motor measurement error.

## Final Discussion

- Datasheet torque values refer to the **gearbox output**, while measurements were taken at the **motor shaft**.
- After applying the 13:1 gear ratio, experimental torques align well with datasheet estimates.
- Stall torque scaled to rated voltage approaches theoretical limits, validating measurement consistency.
- Observed deviations are attributed to reduced test voltage, unknown efficiency, and measurement at a different shaft.

## Conclusion

- The Rhino 24V IG52 motor has a theoretical output torque of approximately **3.9 N·m (rated)** and **10 N·m (stall)**.
- Practical tests (motor side) show torques of **0.13–0.18 N·m (running)** and **1.79 N·m (stall)**, which correspond to **1.7–2.3 N·m** and **23.3 N·m** respectively at the gearbox output.
- When adjusted for voltage and gear ratio, the practical results are consistent with the theoretical specifications.