

## General information

### Designation

Guaiacum spp. (T)

### Typical uses

Bearing & bushing blocks; lining of stern tubes for steamship propeller shafts; underwater use; mallets; pulley sheaves; caster wheels; stencil; chisel block; turned articles; brush backs.

## Composition overview

### Compositional summary

Cellulose/Hemicellulose/Lignin/12%H2O

|                   |                 |  |   |
|-------------------|-----------------|--|---|
| Material family   | Natural         |  |   |
| Base material     | Wood (tropical) |  |   |
| Renewable content | 100             |  | % |

### Composition detail (polymers and natural materials)

|      |     |  |   |
|------|-----|--|---|
| Wood | 100 |  | % |
|------|-----|--|---|

### Price

|                       |          |   |        |         |
|-----------------------|----------|---|--------|---------|
| Price                 | * 6.7    | - | 10.8   | USD/kg  |
| Price per unit volume | * 7.44e3 | - | 1.45e4 | USD/m^3 |

### Physical properties

|         |        |   |        |        |
|---------|--------|---|--------|--------|
| Density | 1.11e3 | - | 1.35e3 | kg/m^3 |
|---------|--------|---|--------|--------|

### Mechanical properties

|  |        |   |      |          |
|--|--------|---|------|----------|
| Young's modulus                        | * 11.2 | - | 12.5 | GPa      |
| Yield strength (elastic limit)         | * 4.32 | - | 5.28 | MPa      |
| Tensile strength                       | * 7.2  | - | 8.8  | MPa      |
| Elongation                             | * 0.19 | - | 0.23 | % strain |
| Compressive strength                   | * 21.8 | - | 26.6 | MPa      |
| Flexural modulus                       | 10.1   | - | 11.3 | GPa      |
| Flexural strength (modulus of rupture) | * 7.2  | - | 8.8  | MPa      |
| Shear modulus                          | * 1.15 | - | 1.59 | GPa      |
| Shear strength                         | * 62.1 | - | 75.9 | MPa      |
| Rolling shear strength                 | * 2.3  | - | 6.9  | MPa      |
| Bulk modulus                           | * 5.19 | - | 5.85 | GPa      |
| Poisson's ratio                        | * 0.02 | - | 0.04 |          |
| Shape factor                           | 5.7    |   |      |          |
| Hardness - Vickers                     | 18     | - | 22   | HV       |
| Hardness - Brinell                     | * 68.2 | - | 83.3 | HB       |

|  |         |   |       |                   |
|--|---------|---|-------|-------------------|
| Hardness - Janka                           | 18      | - | 22    | kN                |
| Fatigue strength at 10 <sup>7</sup> cycles | * 2.16  | - | 2.64  | MPa               |
| Mechanical loss coefficient (tan delta)    | * 0.007 | - | 0.009 |                   |
| Differential shrinkage (radial)            | * 0.32  | - | 0.39  | %                 |
| Differential shrinkage (tangential)        | * 0.53  | - | 0.65  | %                 |
| Radial shrinkage (green to oven-dry)       | * 3.2   | - | 7     | %                 |
| Tangential shrinkage (green to oven-dry)   | * 6.8   | - | 11.5  | %                 |
| Volumetric shrinkage (green to oven-dry)   | * 11    | - | 18    | %                 |
| Work to maximum strength                   | * 21.4  | - | 26.1  | kJ/m <sup>3</sup> |

### Impact & fracture properties

|                    |        |   |     |                      |
|--------------------|--------|---|-----|----------------------|
| Fracture toughness | * 1.23 | - | 1.5 | MPa.m <sup>0.5</sup> |
|--------------------|--------|---|-----|----------------------|

### Thermal properties

|                               |        |   |        |            |
|-------------------------------|--------|---|--------|------------|
| Glass temperature             | 77     | - | 102    | °C         |
| Maximum service temperature   | 120    | - | 140    | °C         |
| Minimum service temperature   | * -73  | - | -23    | °C         |
| Thermal conductivity          | 0.22   | - | 0.27   | W/m.°C     |
| Specific heat capacity        | 1.66e3 | - | 1.71e3 | J/kg.°C    |
| Thermal expansion coefficient | * 46.1 | - | 59     | µstrain/°C |

### Electrical properties

|  |          |   |       |         |
|--|----------|---|-------|---------|
| Electrical resistivity                       | * 2.1e14 | - | 7e14  | µohm.cm |
| Dielectric constant (relative permittivity)  | * 6.45   | - | 7.89  |         |
| Dissipation factor (dielectric loss tangent) | * 0.1    | - | 0.122 |         |
| Dielectric strength (dielectric breakdown)   | * 1      | - | 2     | MV/m    |

### Magnetic properties

|               |              |
|---------------|--------------|
| Magnetic type | Non-magnetic |
|---------------|--------------|

### Optical properties

|              |        |
|--------------|--------|
| Transparency | Opaque |
|--------------|--------|

### Critical materials risk

|                                   |    |
|-----------------------------------|----|
| Contains >5wt% critical elements? | No |
|-----------------------------------|----|

### Durability

|               |              |
|---------------|--------------|
| Water (fresh) | Limited use  |
| Water (salt)  | Limited use  |
| Weak acids    | Limited use  |
| Strong acids  | Unacceptable |
| Weak alkalis  | Acceptable   |

|                         |                  |
|-------------------------|------------------|
| Strong alkalis          | Unacceptable     |
| Organic solvents        | Acceptable       |
| Oxidation at 500C       | Unacceptable     |
| UV radiation (sunlight) | Good             |
| Flammability            | Highly flammable |

### Primary production energy, CO2 and water

|                                     |         |   |       |       |
|-------------------------------------|---------|---|-------|-------|
| Embodied energy, primary production | * 11.6  | - | 12.8  | MJ/kg |
| CO2 footprint, primary production   | * 0.574 | - | 0.633 | kg/kg |
| Water usage                         | * 665   | - | 735   | l/kg  |

### Processing energy, CO2 footprint & water

|   |          |   |        |       |
|---|----------|---|--------|-------|
| Coarse machining energy (per unit wt removed) | * 0.662  | - | 0.732  | MJ/kg |
| Coarse machining CO2 (per unit wt removed)    | * 0.0496 | - | 0.0549 | kg/kg |
| Fine machining energy (per unit wt removed)   | * 2.34   | - | 2.59   | MJ/kg |
| Fine machining CO2 (per unit wt removed)      | * 0.176  | - | 0.194  | kg/kg |
| Grinding energy (per unit wt removed)         | * 4.21   | - | 4.66   | MJ/kg |
| Grinding CO2 (per unit wt removed)            | * 0.316  | - | 0.349  | kg/kg |

### Recycling and end of life

|                                    |        |   |      |       |
|------------------------------------|--------|---|------|-------|
| Recycle                            | ✗      |   |      |       |
| Recycle fraction in current supply | 8.55   | - | 9.45 | %     |
| Downcycle                          | ✓      |   |      |       |
| Combust for energy recovery        | ✓      |   |      |       |
| Heat of combustion (net)           | * 19.8 | - | 21.3 | MJ/kg |
| Combustion CO2                     | * 1.69 | - | 1.78 | kg/kg |
| Landfill                           | ✓      |   |      |       |
| Biodegrade                         | ✓      |   |      |       |

### Notes

#### Warning

All woods have properties which show variation; they depend principally on growth conditions and moisture

### Links

ProcessUniverse

Reference

Shape