* 1.61

- 1.96

10^6 psi



General information

Designation

Acer nigrum (L)

Typical uses

Furniture; boxes; pallets; venetian blinds; sash; doors; veneer; millwork

Composition overview

Compositional summary

Cellulose/Hemicellulose/Lignin/12%H2O

Material family Natural

Base material Wood (hardwood)

Renewable content 100 %

Composition detail (polymers and natural materials)

Wood	100	%
Wood	100	

Price

Price	* 0.608	- 0.912	USD/lb

Physical properties

Young's modulus

Density	0.0206 -	0.0253	lb/in^3
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Mechanical properties

3				
Yield strength (elastic limit)	* 6.37	-	7.79	ksi
Tensile strength	* 11.1	-	13.6	ksi
Elongation	* 1.88	-	2.29	% strain
Compressive strength	6.02	-	7.35	ksi
Flexural modulus	1.46	-	1.78	10^6 psi
Flexural strength (modulus of rupture)	12	-	14.6	ksi
Shear modulus	* 0.119	-	0.145	10^6 psi
Shear strength	1.64	-	2	ksi
Bulk modulus	* 0.116	-	0.129	10^6 psi
Poisson's ratio	* 0.35	-	0.4	
Shape factor	5.2			
Hardness - Vickers	* 5.41	-	6.61	HV
Hardness - Brinell	* 6.34	-	7.75	ksi
Hardness - Janka	* 1.22e3	-	1.49e3	lbf
Fatigue strength at 10^7 cycles	* 3.6	-	4.39	ksi
Mechanical loss coefficient (tan delta)	* 0.0071	-	0.0087	
Differential shrinkage (radial)	0.17	-	0.23	%
Differential shrinkage (tangential)	0.25	-	0.32	%
Radial shrinkage (green to oven-dry)	4.3	-	5.3	%
Tangential shrinkage (green to oven-dry)	8.4	-	10.2	%
Volumetric shrinkage (green to oven-dry)	12.6	-	15.4	%
Work to maximum strength	0.938	-	1.15	ft.lbf/in^3

Impact & fracture properties

Fracture toughness	* 4.55	- 5.55	ksi.in^0.5

Thermal properties

Glass temperature 171 - 216 °F



Maple (acer nigrum) (I)

Maximum service temperature	248	-	284	°F
Minimum service temperature	* -99.4	-	-9.4	°F
Thermal conductivity	* 0.162	-	0.196	BTU.ft/hr.ft^2.°F
Specific heat capacity	0.396	-	0.408	BTU/lb.°F
Thermal expansion coefficient	* 1.11	-	6.11	µstrain/°F
Electrical properties				
Electrical resistivity	* 6e13	-	2e14	µohm.cm
Dielectric constant (relative permittivity)	* 6.34	-	7.75	

* 0.073

* 10.2

0.09

V/mil

- 15.2

Optical properties

Dissipation factor (dielectric loss tangent)

Dielectric strength (dielectric breakdown)

Transparency Opaque

Magnetic properties

Magnetic type Non-magnetic

Bio-data

RoHS (EU) compliant grades? Food contact Yes

Durability

Water (fresh) Limited use Water (salt) Limited use Weak acids Limited use Strong acids Unacceptable Weak alkalis Acceptable Strong alkalis Unacceptable Organic solvents Acceptable Oxidation at 500C Unacceptable UV radiation (sunlight) Good

Flammability Highly flammable

Primary production energy, CO2 and water

- 5.5e3 Embodied energy, primary production 4.99e3 BTU/lb

Sources

0.5 MJ/kg (Ximenes, 2006); 2 MJ/kg (Ximenes, 2006); 9.1 MJ/kg (Hammond and Jones, 2008); 11.6 MJ/kg (Hubbard and Bowe, 2010); 23.7

MJ/kg (Ecoinvent v2.2); 26 MJ/kg (Ecoinvent v2.2)

0.574 CO2 footprint, primary production 0.633 lb/lb

Sources

0.229 kg/kg (Ecoinvent v2.2); 0.412 kg/kg (Ecoinvent v2.2); 0.862 kg/kg (Hammond and Jones, 2008); 0.909 kg/kg (Hubbard and Bowe, 2010)

0.00257 0.00284 lb/lb NOx creation lb/lb SOx creation 0.00656 -0.00725 * 1.84e4 Water usage 2.03e4 in^3/lb

Processing energy, CO2 footprint & water

Coarse machining energy (per unit wt removed)	* 501	-	554	BTU/lb
Coarse machining CO2 (per unit wt removed)	* 0.0874	-	0.0966	lb/lb
Fine machining energy (per unit wt removed)	* 3.17e3	-	3.5e3	BTU/lb
Fine machining CO2 (per unit wt removed)	* 0.553	-	0.611	lb/lb
Grinding energy (per unit wt removed)	* 6.14e3	-	6.78e3	BTU/lb
Grinding CO2 (per unit wt removed)	* 1.07	-	1.18	lb/lb

Recycling and end of life



Maple (acer nigrum) (I)

Recycle	×			
Recycle fraction in current supply	8.55	-	9.45	%
Downcycle	✓			
Combust for energy recovery	✓			
Heat of combustion (net)	* 8.49e3	-	9.16e3	BTU/lb
Combustion CO2	* 1.69	-	1.78	lb/lb
Landfill	✓			
Biodegrade	✓			

Eco-indicators for principal component

Eco-indicator 95	2.99			millipoints/lb
EPS value	62.7	-	69.3	

Notes

Warning

All woods have properties which show variation; they depend principally on growth conditions and moisture content.

Links

ProcessUniverse

Reference

Shape