

#### **General information**

#### Overview

Coir (from Malayalam kayar, cord) is a coarse fiber extracted from the fibrous outer shell of a coconut. The individual fiber cells are narrow and hollow, with thick walls made of cellulose. They are pale when immature but later become hardened and yellowed as a layer of lignin is deposited on their walls. There are two varieties of coir. White coir is harvested from the coconuts before they are ripe. The fibers are white or light brown in color and are smooth and fine. They are generally spun to make yarn that is used in mats or rope. Brown coir is harvested from fully ripened coconuts. It is thicker, stronger and has greater abrasion resistance than white coir. It is typically used in mats, brushes and sacking. The coir fiber is relatively water-proof and is one of the few natural fibers resistant to damage by salt water.

#### Designation

Coir

### Typical uses

White coir is in used in rope making and, when woven, for matting. White coir also used to make fishing nets due to its excellent resistance to salt water.

Brown coir is used in floor mats and doormats, brushes, mattresses, floor tiles and sacking and twine. Pads of brown coir pads are sprayed with rubber latex, which bonds the fibers together (rubberized coir); it is used as upholstery padding in the automobile industry.

# **Composition overview**

# **Compositional summary**

Cellulose (C6-H10-O5)n	
Form	Fiber
Material family	Natural
Base material	Cellulose
Renewable content	100 %

## Composition detail (polymers and natural materials)

Natural material	100	%
Price		

Price	" 0.25	-	0.5	USD/kg
Price per unit volume	* 285	-	600	USD/m^3

# Physical properties

Density	1.14e3	-	1.2e3	kg/m^3	

# **Mechanical properties**

Young's modulus	4	-	9	GPa
Yield strength (elastic limit)	100	-	150	MPa
Tensile strength	131	-	175	MPa
Elongation	15	-	40	% strain
Flexural modulus	* 4	-	9	GPa



Flexural strength (modulus of rupture)	135	-	240	MPa
Shear modulus	* 1.45	-	2.17	GPa
Poisson's ratio	* 0.383	-	0.393	
Shape factor	1			
Fatigue strength at 10^7 cycles	* 54	-	96	MPa
Mechanical loss coefficient (tan delta)	* 0.0106	-	0.0139	
Impact & fracture properties				
Fracture toughness	3.33	-	11.3	MPa.m^0.5
Thermal properties				
Thermal expansion coefficient	37.4	-	49.3	µstrain/℃
Magnetic properties				
Magnetic type	Non-ma	gnet	ic	
Optical properties				
Transparency	Opaque	<b>.</b>		
	- 1 - 1 - 1			
Critical materials risk				
Critical materials risk Contains >5wt% critical elements?	No			
Contains >5wt% critical elements?	No			
Contains >5wt% critical elements?  Absorption & permeability			2.2	9/4
Contains >5wt% critical elements?  Absorption & permeability  Water absorption @ 24 hrs	* 1.8	-	2.2	% %
Contains >5wt% critical elements?  Absorption & permeability  Water absorption @ 24 hrs  Water absorption @ sat	* 1.8 9	-	11	%
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Contains >5wt% critical elements?  Absorption & permeability  Water absorption @ 24 hrs  Water absorption @ sat  Humidity absorption @ sat  Durability  Water (fresh)  Water (salt)	* 1.8 9 * 3	nt nt	11	%
Contains >5wt% critical elements?  Absorption & permeability  Water absorption @ 24 hrs  Water absorption @ sat  Humidity absorption @ sat  Durability  Water (fresh)  Water (salt)  Weak acids	* 1.8 9 * 3 Excelle Excelle	nt nt able	3.67	%
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Contains >5wt% critical elements?  Absorption & permeability Water absorption @ 24 hrs Water absorption @ sat Humidity absorption @ sat  Durability Water (fresh) Water (salt) Weak acids Strong acids Weak alkalis Strong alkalis Organic solvents Oxidation at 500C UV radiation (sunlight)	* 1.8 9 * 3  Excelle Excelle Accepta Unacce Accepta Unacce Accepta Unacce Accepta Unacce Accepta	nt nt able ptab able ptab	11 3.67	%
Contains >5wt% critical elements?  Absorption & permeability Water absorption @ 24 hrs Water absorption @ sat Humidity absorption @ sat  Durability Water (fresh) Water (salt) Weak acids Strong acids Weak alkalis Strong alkalis Organic solvents Oxidation at 500C UV radiation (sunlight) Flammability	* 1.8 9 * 3  Excelle Excelle Accepta Unacce Accepta Unacce Accepta Unacce Accepta Unacce Accepta	nt nt able ptab able ptab	11 3.67	%



Shape

Water usage	* 2.2e3	-	2.44e3	l/kg
Processing energy, CO2 footprint & water	er			
Fabric production energy	* 2.48	-	2.73	MJ/kg
Fabric production CO2	* 0.198	-	0.218	kg/kg
Fabric production water	* 1.03	-	1.55	l/kg
Describer and and of life				
Recycling and end of life				
Recycle	×			
Recycle fraction in current supply	8.55	-	9.45	%
Downcycle	✓			
Combust for energy recovery	✓			
Heat of combustion (net)	* 14.2	-	14.9	MJ/kg
Combustion CO2	* 1.39	-	1.46	kg/kg
Landfill	✓			
Biodegrade	✓			
Links				
ProcessUniverse				
Reference				