Tin, pewter, type 2 sheet alloy

General information

Designation

pewter

Typical uses

Ornamental domestic utensils and vessels, e.g. mugs, trays, bowls, candlesticks, etc.; Organ

Composition overview

Compositional summary

Sn90-93 / Sb5-7.5 / Cu1.5-3 (impurities: As<0.05, Pb<0.05, Fe<0.015,

Material family	Metal
Base material	Sn

Composition detail (metals, ceramics and glasses)

As (arsenic)	0	-	0.05	%
Cu (copper)	1.5	-	3	%
Fe (iron)	0	-	0.015	%
Pb (lead)	0	-	0.05	%
Sb (antimony)	5	-	7.5	%
Sn (tin)	90	-	93	%
Zn (zinc)	0	-	0.005	%

Price

Price	* 7.71	-	8.21	USD/lb
Price per unit volume	* 3.45e3	-	3.77e3	USD/ft^3

Physical properties

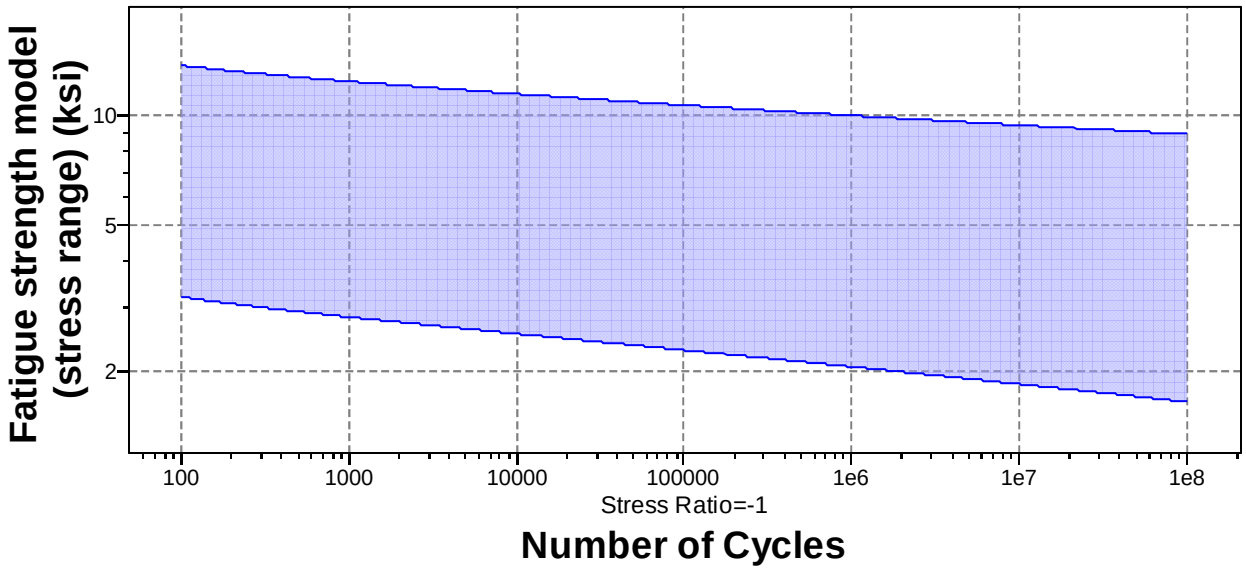
Density	0.26	-	0.266	lb/in^3

Mechanical properties

Young's modulus	7.4	-	7.98	10^6 psi
Yield strength (elastic limit)	* 1.45	-	5.8	ksi
Tensile strength	3.63	-	9.43	ksi
Elongation	12	-	56	% strain
Compressive strength	* 1.45	-	5.8	ksi
Flexural modulus	* 7.4	-	7.98	10^6 psi
Flexural strength (modulus of rupture)	* 1.45	-	5.8	ksi
Shear modulus	* 2.18	-	3.63	10^6 psi
Bulk modulus	* 7.25	-	9.43	10^6 psi
Poisson's ratio	* 0.33	-	0.35	
Shape factor	30			

Hardness - Vickers	13	-	25	HV
Fatigue strength at 10^7 cycles	* 3.63	-	4.79	ksi
Fatigue strength model (stress range)	* 2.43	-	11.1	ksi

Parameters: Stress Ratio = -1, Number of Cycles = 2.5e4cycles



Mechanical loss coefficient (tan delta)	* 0.005	-	0.03	

Impact & fracture properties

Fracture toughness	* 18.2	-	50.1	ksi.in^0.5

Thermal properties

Melting point	471	-	563	°F
Maximum service temperature	194	-	212	°F
Minimum service temperature	-459			°F
Thermal conductivity	* 23.1	-	40.4	BTU.ft/hr.ft^2.°F
Specific heat capacity	* 0.049	-	0.0549	BTU/lb.°F
Thermal expansion coefficient	* 11.1	-	13.3	µstrain/°F
Latent heat of fusion	* 25.8	-	32.2	BTU/lb

Electrical properties

Electrical resistivity	* 4.33	-	8.66	µohm.in
Galvanic potential	* -0.52	-	-0.44	V

Magnetic properties

Magnetic type	Non-magnetic

Optical properties

Transparency	Opaque

Critical materials risk

Contains >5wt% critical elements?	Yes

Processing properties

Metal casting	Unsuitable	
Metal cold forming	Limited use	
Metal hot forming	Excellent	
Metal press forming	Acceptable	
Metal deep drawing	Acceptable	
Machining speed	630	sfm
Weldability	Unsuitable	

Durability

Water (fresh)	Excellent
Water (salt)	Acceptable
Weak acids	Limited use
Strong acids	Unacceptable
Weak alkalis	Acceptable
Strong alkalis	Limited use
Organic solvents	Acceptable
Oxidation at 500C	Unacceptable
UV radiation (sunlight)	Excellent
Galling resistance (adhesive wear)	Acceptable
Flammability	Non-flammable

Corrosion resistance of metals

Stress corrosion cracking	Not susceptible
Note	Rated in chloride; May be susceptible in halide, ammonia, nitrogen, acidic, caustic, carbonate environments

Primary production energy, CO2 and water

Embodied energy, primary production	* 8.99e4	-	9.89e4	BTU/lb
CO2 footprint, primary production	* 14.6	-	16.1	lb/lb
Water usage	* 2.69e5	-	2.99e5	in^3/lb

Processing energy, CO2 footprint & water

Casting energy	* 2.37e3	-	2.62e3	BTU/lb
Casting CO2	* 0.414	-	0.457	lb/lb
Casting water	* 289	-	433	in^3/lb
Rough rolling, forging energy	* 197	-	218	BTU/lb
Rough rolling, forging CO2	* 0.0344	-	0.0381	lb/lb
Rough rolling, forging water	* 48.4	-	72.5	in^3/lb

Extrusion, foil rolling energy	* 272	-	301	BTU/lb
Extrusion, foil rolling CO2	* 0.0475	-	0.0525	lb/lb
Extrusion, foil rolling water	* 50.4	-	75.6	in^3/lb
Wire drawing energy	* 684	-	756	BTU/lb
Wire drawing CO2	* 0.119	-	0.132	lb/lb
Wire drawing water	* 16.6	-	24.9	in^3/lb
Metal powder forming energy	* 2.07e3	-	2.29e3	BTU/lb
Metal powder forming CO2	* 0.385	-	0.426	lb/lb
Metal powder forming water	* 145	-	218	in^3/lb
Vaporization energy	* 1.15e6	-	1.27e6	BTU/lb
Vaporization CO2	* 201	-	222	lb/lb
Vaporization water	* 3.09e4	-	4.63e4	in^3/lb
Coarse machining energy (per unit wt removed)	* 215	-	238	BTU/lb
Coarse machining CO2 (per unit wt removed)	* 0.0376	-	0.0415	lb/lb
Fine machining energy (per unit wt removed)	* 317	-	350	BTU/lb
Fine machining CO2 (per unit wt removed)	* 0.0552	-	0.061	lb/lb
Grinding energy (per unit wt removed)	* 429	-	474	BTU/lb
Grinding CO2 (per unit wt removed)	* 0.0748	-	0.0827	lb/lb
Non-conventional machining energy (per unit wt removed)	* 1.15e4	-	1.27e4	BTU/lb
Non-conventional machining CO2 (per unit wt removed	* 2.01	-	2.22	lb/lb

Recycling and end of life

Recycle	✓			
Embodied energy, recycling	* 1.49e4	-	1.65e4	BTU/lb
CO2 footprint, recycling	* 2.73	-	3.01	lb/lb
Recycle fraction in current supply	5.68	-	6.28	%
Downcycle	✓			
Combust for energy recovery	✗			
Landfill	✓			
Biodegrade	✗			

Notes

Warning

Tin(II) salts can be poisonous by ingestion and other routes, and there is evidence that tin can have experimental carcinogenic and human mutagenic effects. Some organotin compounds are very toxic.

Keywords

W.M. 903, Billiton International Metals BV

Standards with similar compositions

• USA:
Type 2 to ASTM B560, UNS L13893, UNS L13912
• Tradenames:
BRITTANIA METAL-2, GLYCO 38, HARD HEAD, JOHNSON BRONZE BABBITT NO. 97, JOHNSON BRONZE NO. 12, W.M. 903

Links

ProcessUniverse

Producers

Reference

Shape