

## General information

### Designation

Acer saccharum

### Typical uses

Lumber; veneer; sleepers; pulpwood; flooring; furniture; boxes; pallets & crates; shoe lasts; handles; woodenware; novelties; spools & bobbins.

## Composition overview

### Compositional summary

Cellulose/Hemicellulose/Lignin/12%H2O

Material family	Natural		
Base material	Wood (hardwood)		
Renewable content	100		%

### Composition detail (polymers and natural materials)

Wood	100		%
------	-----	--	---

### Price

Price	* 0.608	-	0.912	USD/lb
-------	---------	---	-------	--------

### Physical properties

Density	0.0231	-	0.0282	lb/in^3
---------	--------	---	--------	---------

### Mechanical properties

Young's modulus	* 0.306	-	0.341	10^6 psi
Yield strength (elastic limit)	* 0.426	-	0.522	ksi
Tensile strength	* 0.711	-	0.87	ksi
Elongation	* 0.69	-	0.84	% strain
Compressive strength	1.32	-	1.62	ksi
Flexural modulus	0.278	-	0.31	10^6 psi
Flexural strength (modulus of rupture)	* 0.711	-	0.87	ksi
Shear modulus	* 0.0316	-	0.0434	10^6 psi
Shear strength	* 6.3	-	7.71	ksi
Rolling shear strength	* 0.234	-	0.701	ksi
Bulk modulus	* 0.157	-	0.174	10^6 psi
Poisson's ratio	* 0.02	-	0.04	
Shape factor	5.7			
Hardness - Vickers	5.8	-	7.09	HV
Hardness - Brinell	* 3.81	-	4.67	ksi
Hardness - Janka	1.3e3	-	1.59e3	lbf

Fatigue strength at 10 <sup>7</sup> cycles	* 0.213	-	0.261	ksi
Mechanical loss coefficient (tan delta)	* 0.016	-	0.021	
Differential shrinkage (radial)	0.17	-	0.23	%
Differential shrinkage (tangential)	0.25	-	0.32	%
Radial shrinkage (green to oven-dry)	4.3	-	5.3	%
Tangential shrinkage (green to oven-dry)	8.9	-	10.9	%
Volumetric shrinkage (green to oven-dry)	13.2	-	16.2	%
Work to maximum strength	* 0.123	-	0.151	ft.lbf/in <sup>3</sup>

### Impact & fracture properties

Fracture toughness	* 0.485	-	0.593	ksi.in <sup>0.5</sup>
--------------------	---------	---	-------	-----------------------

### Thermal properties

Glass temperature	171	-	216	°F
Maximum service temperature	248	-	284	°F
Minimum service temperature	* -99.4	-	-9.4	°F
Thermal conductivity	0.0867	-	0.0982	BTU.ft/hr.ft <sup>2</sup> .°F
Specific heat capacity	0.396	-	0.408	BTU/lb.°F
Thermal expansion coefficient	* 17.5	-	23.4	µstrain/°F

### Electrical properties

Electrical resistivity	* 8.87e14	-	1.32e15	µohm.cm
Dielectric constant (relative permittivity)	* 3.93	-	4.8	
Dissipation factor (dielectric loss tangent)	* 0.054	-	0.067	
Dielectric strength (dielectric breakdown)	* 25.4	-	50.8	V/mil

### Magnetic properties

Magnetic type	Non-magnetic
---------------	--------------

### Optical properties

Transparency	Opaque
--------------	--------

### Durability

Water (fresh)	Limited use
Water (salt)	Limited use
Weak acids	Limited use
Strong acids	Unacceptable
Weak alkalis	Acceptable
Strong alkalis	Unacceptable
Organic solvents	Acceptable
Oxidation at 500C	Unacceptable
UV radiation (sunlight)	

	Good
Flammability	Highly flammable

## Primary production energy, CO2 and water

Embodied energy, primary production	4.99e3	-	5.5e3	BTU/lb
Sources 0.5 MJ/kg (Ximenes, 2006); 2 MJ/kg (Ximenes, 2006); 9.1 MJ/kg (Hammond and Jones, 2008); 11.6 MJ/kg (Hubbard and Bowe, 2010); 23.7 MJ/kg (Ecoinvent v2.2); 26 MJ/kg (Ecoinvent v2.2)				
CO2 footprint, primary production	0.574	-	0.633	lb/lb
Sources 0.229 kg/kg (Ecoinvent v2.2); 0.412 kg/kg (Ecoinvent v2.2); 0.862 kg/kg (Hammond and Jones, 2008); 0.909 kg/kg (Hubbard and Bowe, 2010); 0.909 kg/kg (Hubbard and Bowe, 2010); 0.909 kg/kg (Hubbard and Bowe, 2010)				
Water usage	* 1.84e4	-	2.03e4	in^3/lb

## Processing energy, CO2 footprint & water

Coarse machining energy (per unit wt removed)	* 262	-	290	BTU/lb
Coarse machining CO2 (per unit wt removed)	* 0.0458	-	0.0506	lb/lb
Fine machining energy (per unit wt removed)	* 786	-	869	BTU/lb
Fine machining CO2 (per unit wt removed)	* 0.137	-	0.152	lb/lb
Grinding energy (per unit wt removed)	* 1.37e3	-	1.51e3	BTU/lb
Grinding CO2 (per unit wt removed)	* 0.239	-	0.264	lb/lb

## Recycling and end of life

Recycle	✗			
Recycle fraction in current supply	8.55	-	9.45	%
Downcycle	✓			
Combust for energy recovery	✓			
Heat of combustion (net)	* 8.49e3	-	9.16e3	BTU/lb
Combustion CO2	* 1.69	-	1.78	lb/lb
Landfill	✓			
Biodegrade	✓			

## Notes

### Warning

All woods have properties which show variation; they depend principally on growth conditions and moisture content.

## Links

ProcessUniverse

Reference

Shape