

CB250 ACRYLIC STRUCTURAL ADHESIVE

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PRODUCT DESCRIPTION

CB250 is a general purpose thixotropic paste adhesive for bonding ABS, PVC, acrylic, styrene, metals, wood, and ceramics. It features high shear, peel, and impact strength with a fast cure at room temperature. Bonds gaps from .003 - .125 inches.

PRODUCT FEATURES

€ Excellent tolerance to off ratio mixing.

€ Little or no surface preparation

€ 10.0% Reactive – Dissolvent

€ Excellent environmental resistance

€ Non-sagging, rapid cure without heat

CB250 has a minimum shelf life of 2 months when stored in the original package. Shelf life can be extended to six months by refrigeration at between 35°F and 50°F.

SURFACE PREPARATION

Surface preparation is an important part of adhesive bonding. Lightly abrade glossy surfaces to improve the adhesive bond. Just prior to adhesive application, clean surfaces with solvent using clean rags or paper towels. Do not use shop towels, rags or paper wipes contaminated with oil, soap, or reclaimed

CB250-50

Standard 50 ml dual pack syringe cartridges improve efficiency by reducing installation time. CLICK BOND™

5. Dispense a small line of adhesive onto scrap material to insure adequate mixing.
6. Apply adhesive to part, join surfaces, and hold under pressure for 30 minutes minimum at 75°F.
7. When not in use, remove and dispose of tip and replace endcap to preserve remaining adhesive.