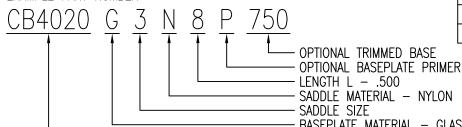


CODE	MATERIAL	SPEC.	COLOR	
K	PEKK	NONE	NATURAL	
N	NYLON, NATURAL	ASTM D4066, D6779, OR EQUAL	NATURAL	
NB	NYLON, BLACK, STABILIZED	ASTM D4066, D6779, OR EQUAL	BLACK	
NH	NYLON, HEAT STABILIZED	ASTM D4066, D6779, OR EQUAL	NATURAL	
Р	PEEK	NONE	NATURAL	
Т	TEFZEL	FLUOROPOLYMER	BLUE	
٧	POLYETHERIMIDE	ULTEM 1000 OR EQUAL	NATURAL	
VC	CARBON/POLYETHERIMIDE	NONE	NATURAL	

RIVET MATERIAL: 300 SERIES OR A-286 CRES RIVET FINISH: PASSIVATE PER AMS 2700

MANUFACTURER'S OPTION: 300 SERIES CRES WASHER UNDER RIVET HEAD

EXAMPLE PART NUMBER



5 .350

Ε

SIZE

CODE

3

DIMENSION DATA

D REF

.100

.190

 LENGTH DATA

 CODE
 6
 8
 12
 16
 24

 L
 .375
 .500
 .750
 1.000
 1.500

 X
 .750
 .875
 1.125
 1.375
 1.875

 Y
 1.000
 1.125
 1.375
 1.625
 2.125

OPTIONAL BASEPLATE PRIMER

CARBON/EPOXY, 350°F CURE

SADDLE DIMENSIONS

В

.34

.44

.56

С

.27

.33

.42

GLASS/EPOXY, 350°F CURE GLASS/EPOXY, 250°F CURE

Α

.56

.67

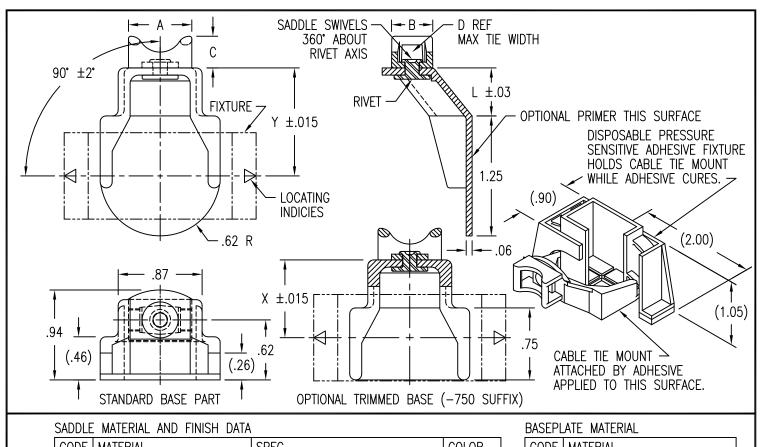
.92

CODE MATERIAL SPEC.

P MIL-PRF-85582

SADDLE SIZE BASEPLATE MATERIAL - GLASS/EPOXY, 250°F CURE BASIC PART NUMBER

		OF ISSUED UNITED STATES AND PENDING. UNAUTHORIZED REPRODUCTION AND	PRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS IDING. UTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS WING IS SPECIFICALLY PROHIBITED.		BLIG	CARSON CITY NEVADA 89706				
CAD	CB4020-1	APPROVALS	DATE	TITLE						
ANGLES	±1°	DRAWNDAC	29MAY13	MO	UNT, CAE	BLE TIE,	RIGHT ANGLE,	COMPO)SITE	BASE
.XX	±.03	CHECKED DO CANTEN	29MAY13	SIZE A	CAGE CODE	\circ	DWG. NO.			REV.
.XXX	±.010	RELEASED OBCITIZE	29MAY13	А	6653	U	CB4020			[20]
.XXXX	±.001	REVISED DAC	29MAY13	SCALE	1/1	29MAY13		SHEET	1 '	F 2

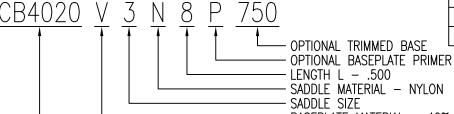


CODE	MATERIAL	SPEC.	COLOR	
K	PEKK	NONE	NATURAL	
N	NYLON, NATURAL	ASTM D4066, D6779, OR EQUAL	NATURAL	
NB	NYLON, BLACK, STABILIZED	ASTM D4066, D6779, OR EQUAL	BLACK	
NH	NYLON, HEAT STABILIZED	ASTM D4066, D6779, OR EQUAL	NATURAL	
Р	PEEK	NONE	NATURAL	
T	TEFZEL	FLUOROPOLYMER	BLUE	
٧	POLYETHERIMIDE	ULTEM 1000 OR EQUAL	NATURAL	
VC	CARBON/POLYETHERIMIDE	NONE	NATURAL	

RIVET MATERIAL: 300 SERIES OR A-286 CRES RIVET FINISH: PASSIVATE PER AMS 2700

MANUFACTURER'S OPTION: 300 SERIES CRES WASHER UNDER RIVET HEAD

EXAMPLE PART NUMBER



CODE	MATERIAL
U	30% GLASS/PEI
UC	30% CARBON/PEI
٧	40% GLASS/PEI
VC	40% CARBON/PEI

DIMENSION DATA

SIZE	D REF	SADDLE DIMENSIONS							
CODE	D KEF	Α	В	С					
2	.100	.56	.34	.27					
3	.190	.67	.44	.33					
5	.350	.92	.56	.42					

LENGTH DATA

CODE	6	8	12	16	24
L	.375	.500	.750	1.000	1.500
Х	.750	.875	1.125	1.375	1.875
Υ	1.000	1.125	1.375	1.625	2.125

OPTIONAL BASEPLATE PRIMER

CODE	MATERIAL SPEC.
Р	MIL-PRF-85582

BASEPLATE MATERIAL – 40% GLASS/PEI BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M—1982.		OF ISSUED UNITED STATES AND PENDING.	ED STATES AND FOREIGN PATENTS AND PATENTS REPRODUCTION AND/OR DISTRIBUTION OF THIS		GLIGK BOND					CARSON CITY NEVADA 89706			
CAI	D CB4020-2	APPROVALS	DATE	TITLE									
ANGLES	±1°	DRAWNDAC	29MAY13	MO	UNT,	CABLE	TIE,	RIGHT	ANGLE,	COMP	OSITE	ΞΒ	BASE
.XX	±.03	CHECKED & () (Carliforn	29MAY13	SIZE	CAGE CODE	: - 70		DWG. NO.	000				REV.
.XXX	±.010	RELEASED OBCata	29MAY13	Α	60	530		CB4	<u>UZU</u>				20
.XXXX	±.001	REVISED DAC	29MAY13	SCALE	1/1	29	MAY13			SHEET	2	OF	2