

NUT MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH SPEC.		DRI-FILM LUBE
CR	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5737	PASSIVATE	AMS 2700	AS5272
CRC	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5737	CAD PLATE	AMS-QQ-P-416	AS5272

WASHER MATERIAL AND FINISH DATA

	CODE	MATERIAL	SPEC.	FINISH	SPEC.
	CR	A-286 CRES	AMS 5525, 5726, 5731, 5732, 5737	PASSIVATE	AMS 2700
Ī	ACR	2024 OR 6061 ALUMINUM	AMS-QQ-A-200, AMS-QQ-A-225	ANODIZE	MIL-A-8625 TYPE 1

DOME MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	PASSIVATE	
CR	A-286 CRES	AMC 5525	AMS 2700	
ACR	A-200 CRES	AMIS JUZU	AMS 2700	

OPTIONAL TOPCOAT

CODE	MATERIAL SPEC.
F	AMS-C-27725 TYPE 2 CLASS B YELLOW

SUBSTRATE -ADHESIVE -

U DIA

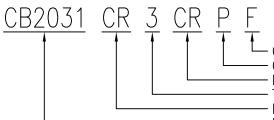
SUBSTRATE HOLE

 MAX BOLT PROTRUSION

THREAD AND DIMENSION DATA

CODE THREAD SIZE		D MIN	U DIA
08	.1640-32 UNJC-3B	.204	.164204
3	.1900-32 UNJF-3B	.230	.190230

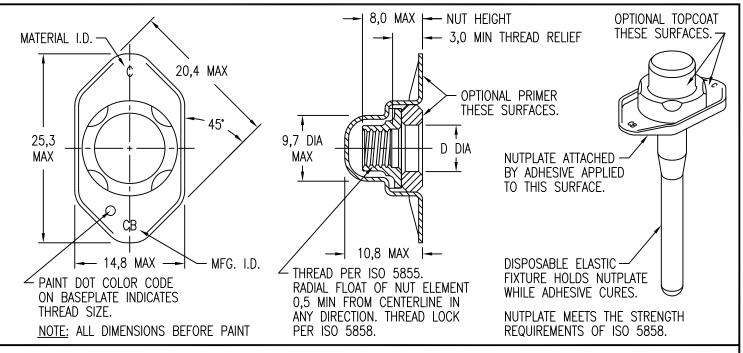
EXAMPLE PART NUMBER



OPTIONAL TOPCOAT ON DOME
OPTIONAL MIL-PRF-85582 BASEPLATE PRIMER
NUT MATERIAL - A-286 CRES, DRI-FILM LUBE
THREAD SIZE - .1900-32 UNJF-3B

DOME AND WASHER MATERIAL - A-286 CRES BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M—1982. PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING.
UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED. CARSON CITY NEVADA 89706 **APPROVALS** DATE TITLE CAD CB2031-1 DRAWN **ANGLES** ±1° 13NOV13 CAGE CODE CHECKED DO CANTON SIZE REV. XX. $\pm .03$ 13NOV13 CB203 66530 RELEASED OBCITE XXX. ±.010 13NOV13 SCALE SHEET ±.001 REVISED 13NOV13 13NOV13 XXXX.



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CR	A-286 CRES	AMC 5525	AMS 2700	
ACR	A-200 CRES	AMS JUZU	AMS 2700	

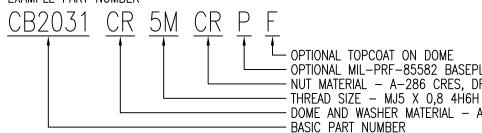
OPTIONAL TOPCOAT

CODE	MATERIAL SPEC.
F	AMS-C-27725 TYPE 2 CLASS B YELLOW

THREAD AND DIMENSION DATA

CODE	THREAD SIZE	D MIN	U DIA	COLOR CODE
4M	MJ4 X 0,7 4H6H	5,0	4,0-5,0	GREEN
5M	MJ5 X 0,8 4H6H	6,0	5,0-6,0	BLUE

EXAMPLE PART NUMBER



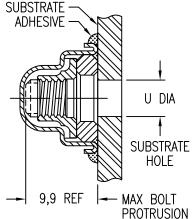
CHECKED DO CANTON

REVISED

RELEASED OB Cather 2015



OPTIONAL MIL-PRF-85582 BASEPLATE PRIMER NUT MATERIAL - A-286 CRES, DRI-FILM LUBE DOME AND WASHER MATERIAL - A-286 CRES



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CAD CB2031-2 METRIC DIMENSIONS **ANGLES** ±1°

±0,8

 $\pm 0,25$

X.

XX.

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TITLE SIZE 13NOV13 13NOV13

13NOV13

CARSON CITY NEVADA 89706

CAGE CODE REV.

66530 CB203 SCALE SHEET 13NOV13 2/1