

DISPOSABLE PRESSURE SENSITIVE ADHESIVE FIXTURE HOLDS INSERT

MATERIAL AND FINISH DATA

THREAD

DEPTH

CODE	INSERT MATERIAL	SPEC.	FINISH	SPEC.				
Α	7075-T6 ALUMINUM	AMS 4122, QQ-A-225/9	NONE					
AA	7075-T6 ALUMINUM	AMS 4122, QQ-A-225/9	ANODIZE	MIL-A-8625				
CR	302, 303, 304, OR	AMS 5636, 5637, 5638, 5639, 5640, 5641, 5647	PASSIVATE	QQ-P-35				
	A-286 CRES	AMS 5726, 5731, 5732, 5734, 5737	PASSIVATE	QQ=P=35				
CRA	A-286 CRES	AMS 5726, 5731, 5732, 5734, 5737	PASSIVATE	QQ-P-35				
T	6AL-4V TITANIUM	AMS 4928, 4965, 4967	NONE					

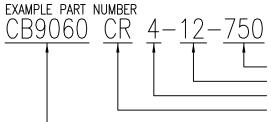
- B DIA

I FNGTH I DATA

ELITOTI E BITTI								
CODE	8	10	12	14	16			
L	.500	.625	.750	.875	1.000			

THREAD AND DIMENSION DATA

CODE	THREAD T	B DIA	D MIN		
324	.1900-24 UNC-2B				
3	.1900-32 UNF-2B	.28	.19		
420	.2500-20 UNC-2B				
4	.2500-28 UNF-2B	.35	.25		
518	.3125-18 UNC-2B	40	7.4		
5	.3125-24 UNF-2B	.42	.31		



OPTIONAL TRIMMED BASE - .750 LENGTH L - .750
THREAD T SIZE - .2500-28 UNF-2B
MATERIAL - 300 SERIES OR A-286 CRES
BASIC PART NUMBER

IN INCHES AND TOLERANCES ÅRE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI		PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.						CARSON CITY NEVADA 89706				
		APPROVALS	DATE	TITLE	OEDT							
ANGLES	±1°	DRAWN DAC	13JUN99	1 IIN	SEKI,	RLIN	D IHKEAD					
.XX	±.03	CHECKED DAC	13JUN99	SIZE	CAGE CODE	\sim	DWG. NO.					REV.
.XXX	±.010	released CGH	13JUN99] A	66530		CR3000					3
.XXXX	±.001	revised DAC	13JUN99	SCALE	1/1	13JUN99		S	ÆET	1	OF	1