

SADDLE MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	COLOR
K	PEKK	NONE	NATURAL
N	NYLON, NATURAL	ASTM D4066, D6779, OR EQUAL	NATURAL
NB	NYLON, BLACK, STABILIZED	ASTM D4066, D6779, OR EQUAL	BLACK
NH	NYLON, HEAT STABILIZED	ASTM D4066, D6779, OR EQUAL	NATURAL
Р	PEEK	NONE	NATURAL
T	TEFZEL	FLUOROPOLYMER	BLUE
٧	POLYETHERIMIDE	ULTEM 1000 OR EQUAL	NATURAL
VC	CARBON/POLYETHERIMIDE	NONE	NATURAL

RIVET MATERIAL: 300 SERIES OR A-286 CRES RIVET FINISH: PASSIVATE PER AMS 2700

MANUFACTURER'S OPTION: 300 SERIES CRES WASHER UNDER RIVET HEAD

BASEPLATE MATERIAL

CODE	MATERIAL
С	CARBON/EPOXY, 350°F CURE
Ε	GLASS/EPOXY, 350°F CURE
G	GLASS/EPOXY, 250°F CURE

DIMENSION DATA

SIZE CODE	D REF	SADDLE DIMENSIONS				
CODE	D KEF	Α	В	С		
2	.100	.56	.34	.27		
3	.190	.67	.44	.33		

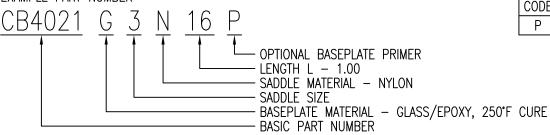
LENGTH L DATA

CODE	8	12	16	24
L	.500	.750	1.000	1.500

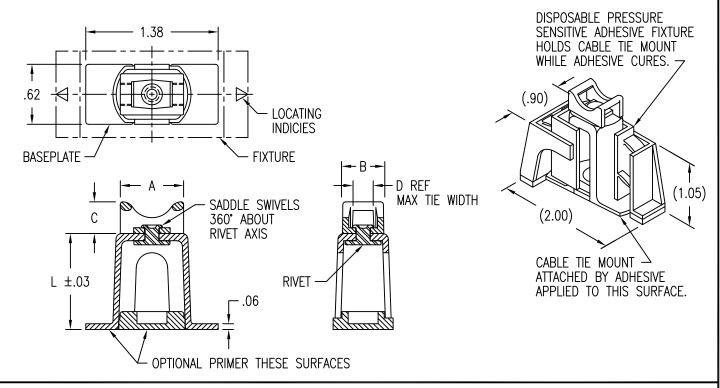
OPTIONAL BASEPLATE PRIMER

OI HON	AL DASELLATE I MINICI
CODE	MATERIAL SPEC.
Р	MIL-PRF-85582

EXAMPLE PART NUMBER



IN INCHES AND TOL		OF ISSUED UNITED STATES AND PENDING.	DRIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS		BLICK BOND			CARSON CITY NEVADA 89706			
CAD	CB4021-1	APPROVALS	DATE	TITLE							
ANGLES	±1°	DRAWNDAC	29MAY13	MO	UNT, CA	BLE TIE,	, STANDOFF,	COM	POSI1	TE B	ASE
.XX	±.03	CHECKED & () (Cardton	29MAY13	SIZE A	CAGE CODE	>	DWG. NO.				REV.
.XXX	±.010	RELEASED ABCUTE 28	29MAY13	А	6653	U	CB4021				15
.XXXX	±.001	REVISED DAC	29MAY13	SCALE	1/1	29MAY13			SHEET 1	OF	2



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CYDDIE	MATERIAL	A N I D	LINIICII	
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JADDLL			1111111111	חות

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NB	NYLON, BLACK, STABILIZED	ASTM D4066, D6779, OR EQUAL	BLACK
NH	NYLON, HEAT STABILIZED	ASTM D4066, D6779, OR EQUAL	NATURAL
Р	PEEK	NONE	NATURAL
T	TEFZEL	FLUOROPOLYMER	BLUE
٧	POLYETHERIMIDE	ULTEM 1000 OR EQUAL	NATURAL
VC	CARBON/POLYETHERIMIDE	NONE	NATURAL

RIVET MATERIAL: 300 SERIES OR A-286 CRES RIVET FINISH: PASSIVATE PER AMS 2700

MANUFACTURER'S OPTION: 300 SERIES CRES WASHER UNDER RIVET HEAD

BASEPLATE MATERIAL

CODE	MATERIAL
U	30% GLASS/PEI
UC	30% CARBON/PEI
٧	40% GLASS/PEI
VC	40% CARBON/PEI

DIMENSION DATA

CIZE		CYDDI	E DIMEN	ICIUNIC
SIZE	D REF	SAUUL	E DIMEN	SIONS
CODE	D INCI	Α	В	С
2	.100	.56	.34	.27
3	.190	.67	.44	.33

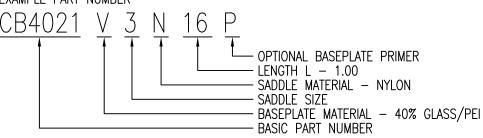
LENGTH L DATA

CODE	8	12	16	24	32
L	.500	.750	1.000	1.500	2.000

OPTIONAL BASEPLATE PRIMER

OI HON	AL DASELLATE LIVINIE
CODE	MATERIAL SPEC.
Р	MIL-PRF-85582

EXAMPLE PART NUMBER



				GLICK BOND			CARSON CITY NEVADA 89706				
CAD	CB4021-2	APPROVALS	DATE	TITLE							
ANGLES	±1°	DRAWNDAC	29MAY13	MO	UNT, CAI	BLE TIE	, STANDOFF,	COMF	POSITE	: B	ASE
.XX	±.03	CHECKED DO CANTON	29MAY13	SIZE	CAGE CODE	_	DWG. NO.				REV.
.XXX	±.010	RELEASED OBCUTE TE	29MAY13	A	6653	U	[CB402 I				15
.XXXX	±.001	REVISED DAC	29MAY13	SCALE	1/1	29MAY13			SHEET 2	OF	2