

NUT AND RETAINER MATERIAL AND FINISH DATA

CODE	NUT MATERIAL	SPEC.	RETAINER MATERIAL	SPEC.	PASSIVATE
CR	A-286 CRES	AMS 5525	17-7PH, A-286, 305 CRES	AMS 5528, 5525, 5514	AMS 2700
CRA	A-286 CRES	AMS 5525	A-286, 305 CRES	AMS 5525, 5514	AMS 2700

BASEPLATE MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
A	5052 ALUMINUM	AMS 4016	NONE	
AA	5052 ALUMINUM	AMS 4016	ANODIZE	MIL-A-8625 TYPE I
CR	304 CRES OR A-286 CRES	AMS 5513 OR AMS 5525	PASSIVATE	AMS 2700
CRA	A-286 CRES	AMS 5525	PASSIVATE	AMS 2700

THREAD DATA

CODE	THREAD SIZE
08	.1640-32 UNJC-3B
3	.1900-32 UNJF-3B

NUT HEIGHT AND THREAD RELIEF DIMENSIONS

CODE	NONE	2	3	4	5	6
R ±.025	.120	.165	.228	.291	.354	.417
H ±.025	.300	.362	.424	.486	.549	.612

INSTALLATION HOLE SIZE

CODE	U DIA
08	.164-.224
3	.190-.250

EXAMPLE PART NUMBER

CB2011 A 3 CRA 2 P

NOTE: FOR NON-LOCKING NUT ADD "NL" SUFFIX TO PART NUMBER.

OPTIONAL MIL-PRF-85582 BASEPLATE PRIMER
 THREAD RELIEF CODE - 2
 NUT AND RETAINER MATERIAL - A-286 AND 305 CRES
 THREAD SIZE - .1900-32 UNJF-3B
 BASEPLATE MATERIAL - ALUMINUM
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS SPECIFICALLY PROHIBITED.

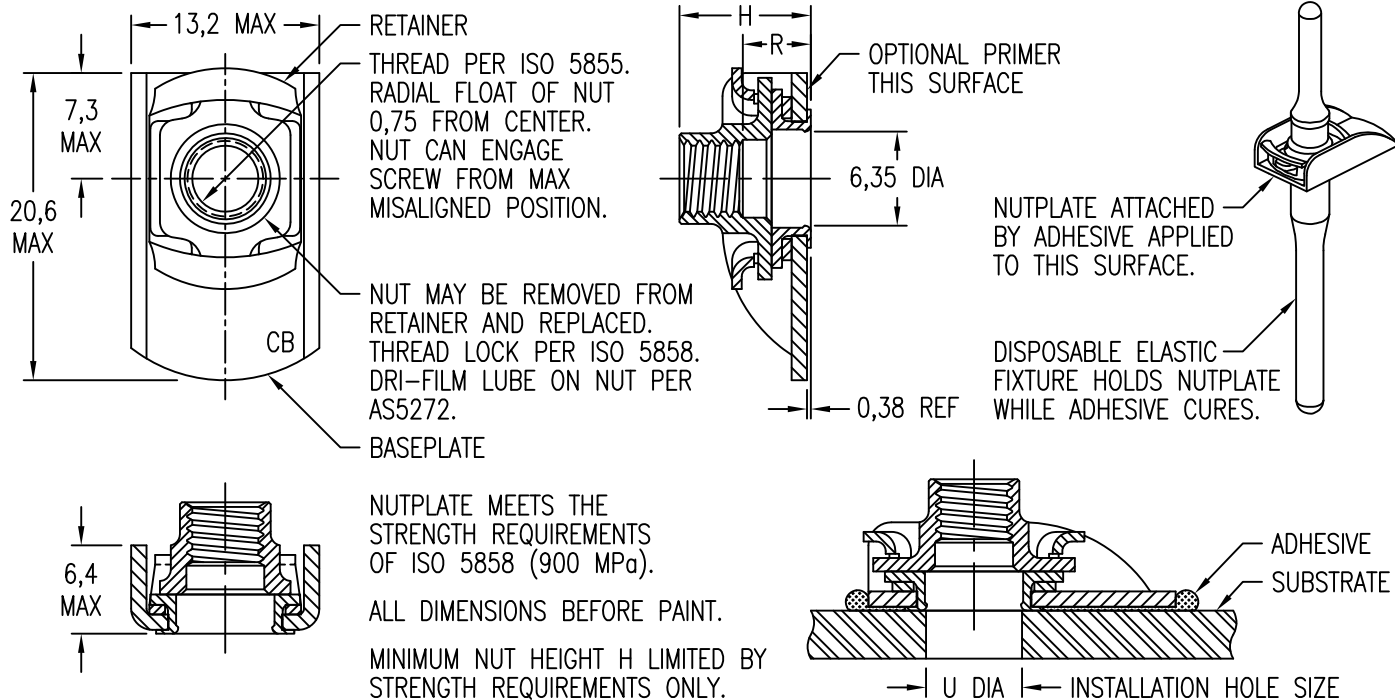
CLICK BOND

CARSON CITY
NEVADA 89706

CAD CB2011-1

ANGLES	±1°	DRAWN	DATE
.XX	±.03	CHECKED <i>DAC</i>	18DEC13
.XXX	±.010	RELEASED <i>DAC</i>	18DEC13
.XXXX	±.001	REVISED <i>DAC</i>	18DEC13

TITLE			
NUTPLATE, ONE LUG, ADHESIVE BONDED			
SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB2011	12
SCALE	2/1	18DEC13	SHEET 1 OF 2



NUT AND RETAINER MATERIAL AND FINISH DATA

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CR	A-286 CRES	AMS 5525	17-7PH, A-286, 305 CRES	AMS 5528, 5525, 5514	AMS 2700
CRA	A-286 CRES	AMS 5525	A-286, 305 CRES	AMS 5525, 5514	AMS 2700

BASEPLATE MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	FINISH	SPEC.
A	5052 ALUMINUM	AMS 4016	NONE	
AA	5052 ALUMINUM	AMS 4016	ANODIZE	MIL-A-8625 TYPE I
CR	304 CRES OR A-286 CRES	AMS 5513 OR AMS 5525	PASSIVATE	AMS 2700
CRA	A-286 CRES	AMS 5525	PASSIVATE	AMS 2700

THREAD DATA

CODE	THREAD SIZE
4M	MJ4 X 0,7 4H6H
5M	MJ5 X 0,8 4H6H

NUT HEIGHT AND THREAD RELIEF DIMENSIONS

CODE	NONE	2	3	4	5	6
R $\pm 0,7$	3,0	4,2	5,8	7,4	9,0	10,6
H $\pm 0,7$	7,6	9,2	10,8	12,3	13,9	15,5

INSTALLATION HOLE SIZE

CODE	U DIA
4M	4,00-5,50
5M	5,00-6,50

EXAMPLE PART NUMBER

CB2011 A 5M CRA 2 P

NOTE: FOR NON-LOCKING NUT ADD "NL" SUFFIX TO PART NUMBER.

OPTIONAL MIL-PRF-85582 BASEPLATE PRIMER
 THREAD RELIEF CODE - 2
 NUT AND RETAINER MATERIAL - A-286 AND 305 CRES
 THREAD SIZE - MJ5 X 0,8 4H6H
 BASEPLATE MATERIAL - ALUMINUM
 BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE
 IN MILLIMETERS AND TOLERANCES ARE AS SHOWN
 BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS
 PER ANSI Y14.5M-1982.

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CLICK BOND

CARSON CITY
 NEVADA 89706

CAD CB2011-2
 METRIC DIMENSIONS

APPROVALS	DATE
DRAWN <i>DAC</i>	18DEC13
CHECKED <i>DAC</i>	18DEC13
RELEASED <i>ABC</i>	18DEC13
REVISED <i>DAC</i>	18DEC13

TITLE
 NUTPLATE, ONE LUG, ADHESIVE BONDED

ANGLES	$\pm 1^\circ$
.X	$\pm 0,8$
.XX	$\pm 0,25$

SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB2011 (METRIC)	12
SCALE	2/1	18DEC13	SHEET 2 OF 2