1. Inserts

a) Turning

b) Boring

c) Grooving

d) Threading

e) Cut off

f) Face grooving

g) Milling

h) seats

I) Screws

2. Endmills

a) Square endmills

b) Radius endmills

c) Chamfer mills

d) Ball endmills

e) Key way cutters

f) Corner rounding

3. Taps

a) 1/4 and smaller

b) 5/16 and bigger

c) STI (heli-coil)

4. Center drills

a) Cobalt

b) Carbide

5. Carbide ID tools

a) Boring bars

b) Groove tools

c) Thread tools

d) Face groove

6. Drills

a) Cobalt

b) Carbide

c) Performance

7. Reamers

a) HSS

b) Carbide

8. Deburring

a) Grey wheels

b) Red wheels

c) Grinder wheels

d) Dremel bits