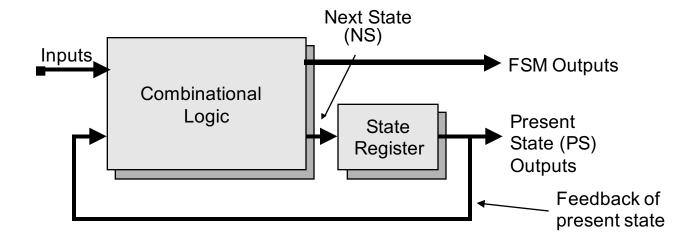
# Topic 14 Timing Issues

#### **Outline**

- Timing requirements for FSM
- Setup time and hold time
- Asynchronous input and metastability
- Synchronizer
- Switch debouncing
- Clock skew
- Hazards

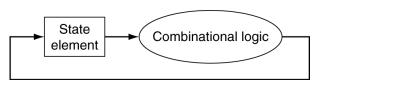
#### **State Machine**

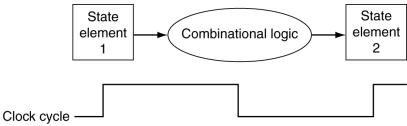
Finite State Machine



# **Clocking Methodology for FSM**

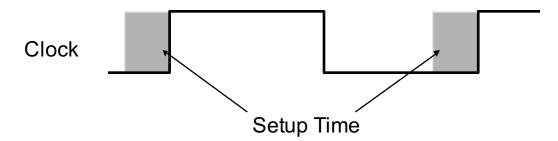
- Combinational logic transforms data during clock cycles
  - Between clock edges
- Clock cycles should be
  - Long enough to allow combinational logic completes computation
    - Longest delay determines clock period
  - Short enough to ensure acceptable performance and to capture small changes on external inputs





### Hardware Constraints - Setup and Hold

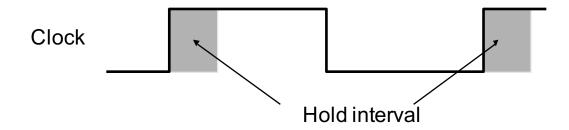
- An edge-triggered flip-flop will not operate correctly if the data is not stable for a sufficient time before and after the clock edge
- Storage element may be put in nondeterministic state
- Setup Time
  - Minimum time that data must be stable prior to the triggering edge



- Setup-time violations are cause by combinational paths that are long relative to the clock cycle
  - Fix: stretch clock, optimize combinational circuit, split combinational circuit, pipelining,

### Hardware Constraints - Setup and Hold

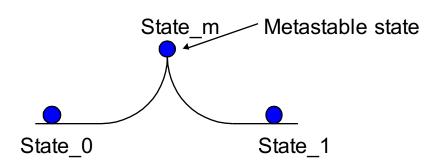
- Hold Time:
  - Minimum time that data must remain stable after the triggering edge

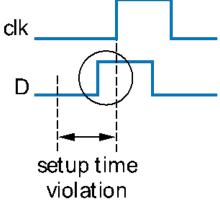


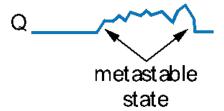
- Hold-time violations are caused by short paths that allow a signal to propagate from a source flip-flop to a destination flip-flop and change the data that was created in the previous cycle before the destination flip-flop has registered its output
  - Fix: insert buffers, use different flip flop
- Setup and hold time: ns

### Metastability and Asynchronous Inputs

- If the setup or hold time of an edge-triggered flip-flop is violated the flip-flop may enter a metastable state.
  - Metastable state: Any flip-flop state other than stable 1 or 0
    - Eventually settles to one or other, but we don't know which
  - For internal circuits, we can make sure setup time is satisfied
  - But what if input comes from external (asynchronous) source, e.g., button press?

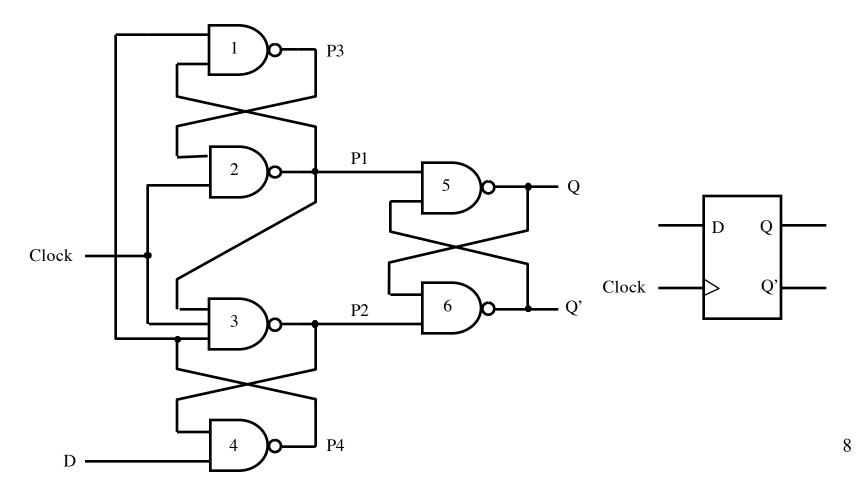






#### **Metastable State**

- Assuming D = 0 → 1 while rising edge of clock (0 → 1)
  - May oscillate and never stops if D and clock changes at exactly same time
  - In reality, DFF will settle eventually after some time (hopefully within a clock cycle)

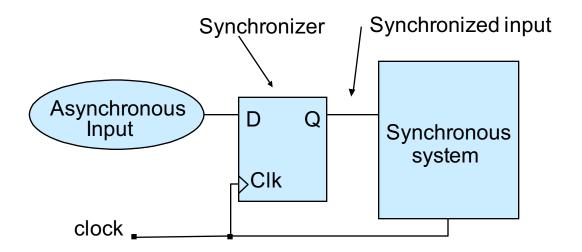


#### **Asynchronous Inputs**

- In a fully synchronous system, all circuits are driven by a common clock, and the state registers may change only under the control of the clock
  - Synchronous system may be driven by asynchronous inputs which may put flip flops into the metastable state
- Examples: Keyboard activity, push buttons, and interrupts to a computer.
- Problems caused by asynchronous inputs
  - The unpredictable arrival of an asynchronous input may cause a setup condition to be violated.
  - Glitches on the asynchronous inputs may cause system failure.
  - Asynchronous fanout path delays might cause some input transitions to be "caught" by some devices and "missed" by others.
- **General rule**: Ensure that all inputs are synchronous, i.e. synchronize them to the clock signal. Reset and set can be exceptions.

# **Synchronizer**

Use a D-type flip flop to synchronize the input.

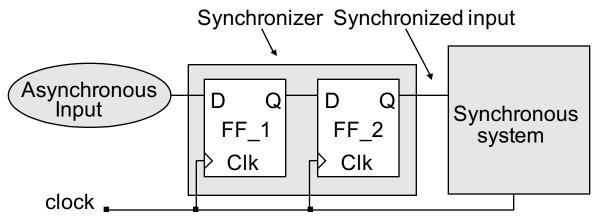


## Synchronizer Failure

- The systems input is synchronized, but the setup and hold conditions of the synchronizing flip-flop may be violated.
  - The synchronizing flip-flop may enter a metastable state and disrupt system operation.
- The flip-flop may be in metastable state, then its state will be nondeterministic, its output may be interpreted as
  - "0", or
  - "1", or
  - enter a metastable state, output is not synchronized anymore
- A circuit that uses the output of a synchronizer that is in the metastable state is said to experience a synchronizer failure.
- To recover from a synchronizer failure
  - wait for the circuit to leave the metastable state, the time is unpredictable, or
  - execute a reset to put the system into a known state.

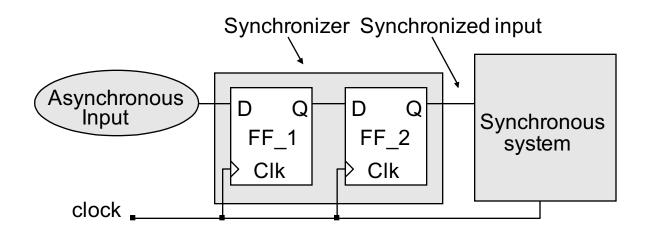
## **Double DFF Synchronizer**

- Reduce the possibility of synchronizer failure
  - Use flip-flops having the shortest possible setup and hold intervals
  - stretch the clock period to allow more time for the circuit to recover
    - Output final settles in 0 or 1
    - But means slower circuit
  - Insert double-synchronizing D-type flip-flops after the asynchronous inputs



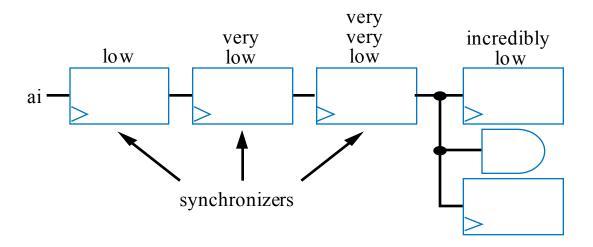
## **Double DFF Synchronizer**

- Both flip-flop must enter a metastable state to have a synchronizer failure
- The first flip-flop might enter a metastable state, but has a clock period to recover
- It is less likely that FF\_2 will see an input that is not valid, thus it is less likely that FF\_2 will enter a metastable state
  - Typically, 1 clock cycle is long enough for 1<sup>st</sup> DFF to recover
  - Output of 2<sup>nd</sup> DFF is synchronized and stable, but unpredictable



## Synchronizer with More FFs

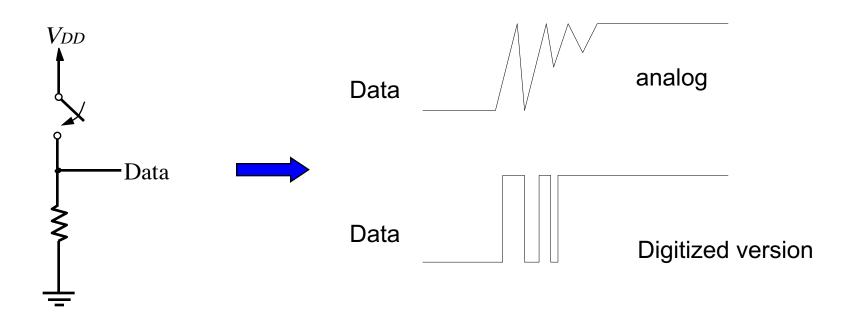
More FFs is unnecessary



- However, synchronizer failure can never be 100% avoided
  - We can just maximize the Mean Time Between Failures (MTBF) -- a number often given along with a circuit

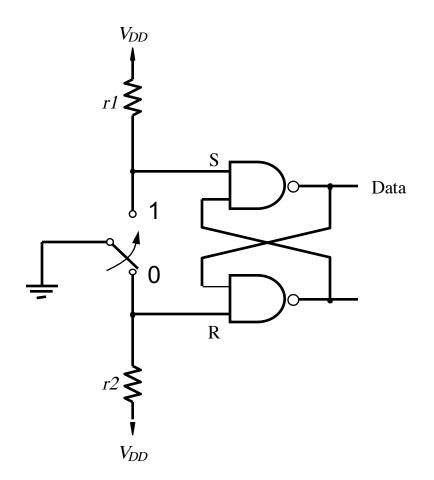
# **Bouncing Switch**

- Asynchronous input to a synchronous logic circuit may be created by a mechanical switch or a push button (mechanical component)
- When changing from one position to another, the switch may bounce away from the contact point



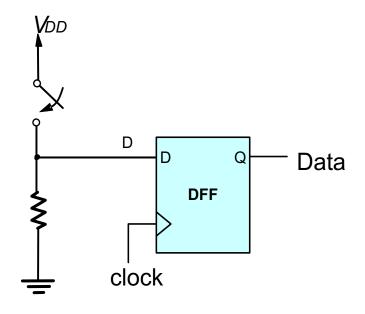
# **Switch Debouncing**

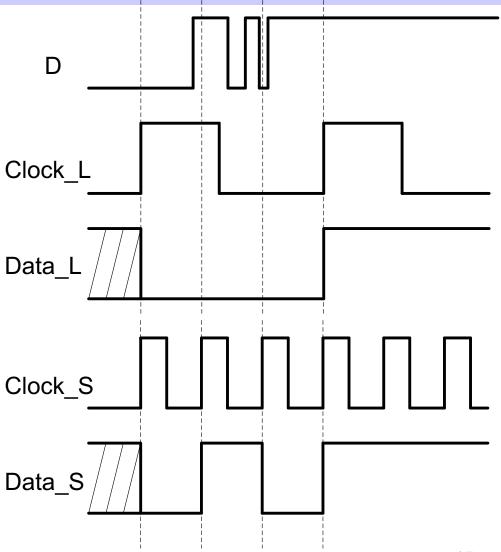
- Debouncing circuit: SR latch
- When throw is at position 0,
   S = 1, R = 0, Data = 0
- When throw changes to position 1
   R = 1, S = (0 ←→1), Data = 1
- Data is latched regardless of S assuming switch won't bounce back to position 0 and touch it



## **Switch Debouncing**

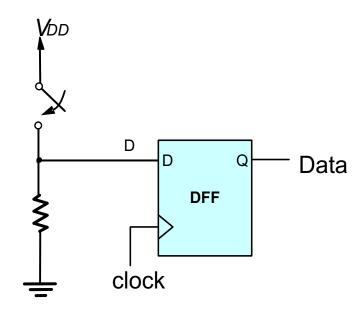
- D Flip Flop may be used for switch debouncing
- But clock needs careful design





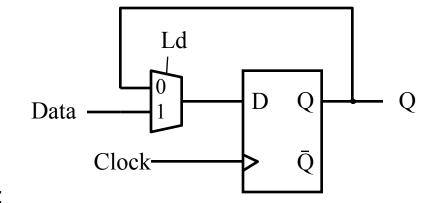
# **Switch Debouncing**

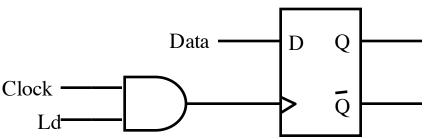
- The clock signal triggering the D flip flop should be slow enough to allow the switch to settle
- The clock should be fast enough to allow the asynchronous input to take effect as soon as possible
- Bouncing time: ms
- The D flip flop may be replaced by a double DFF synchronizer
  - thus both synchronizing and debouncing will be taken care of by one circuit



#### **Clock Skew**

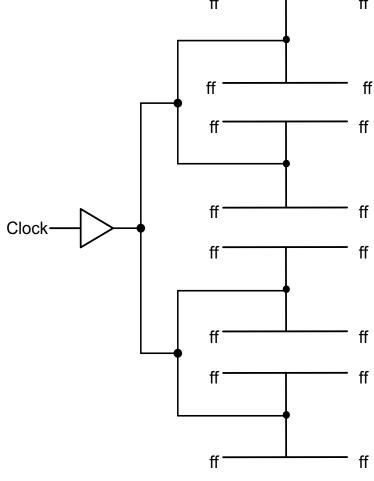
- Example: add synchronous control to a D flip flop
  - Choice 1: control the input by mux
  - Choice 2: gated clock
- Gated clock is not a good practice
  - Flip flops that have gated clock will observe the clock change later than flip flops that have direct clock;
  - The situation in which the clock signal arrives at different flip flops at different times is known as clock skew
- Clock skew may cause synchronous circuit behaves asynchronously





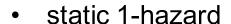
#### **Clock Skew**

- Clock skew should be minimized as much as possible
  - H-Tree: carefully designed distribution network try to create the same length from each flip flop to the clock source
  - If same length may not be achieved, buffers are inserted on the short paths to even the delay
- Same for the global asynchronous reset



#### Glitches and Static Hazards

- The output of a combinational circuit may make a transition even though the patterns applied at its inputs do not imply a change.
   These unwanted transitions are called glitches.
- A circuit in which a glitch may occur is said to have a hazard.



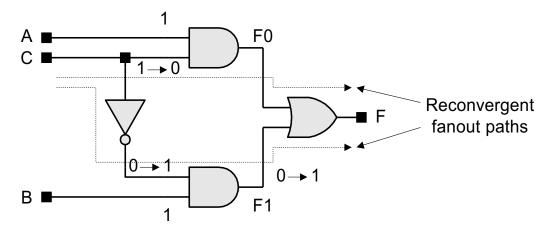
1-Hazard

static 0-hazard

0-Hazard \_\_\_\_

#### Static Hazards

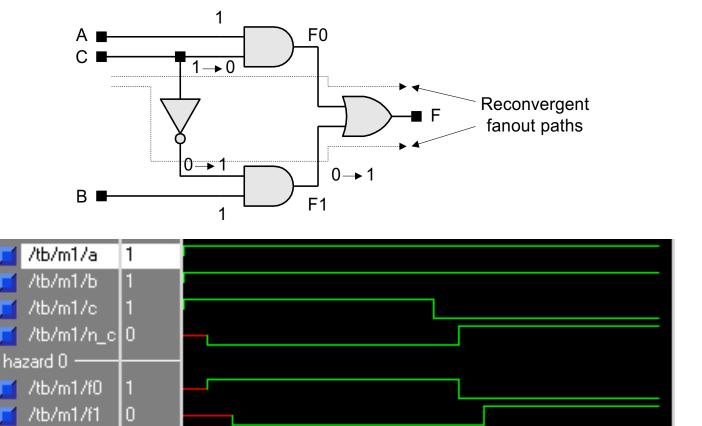
- Static hazards are caused by different propagation delays on the reconvergent fanout paths
- Example: F = AC + BC'



- Initial inputs: A = 1, B = 1, C = 1 and F = 1
- New inputs: A = 1, B = 1, C = 0 and F = 1
- With non-zero propagation delays, the path to F1 will be longer than the path to F0, causing a change in C to reach F1 later than it reaches F0.

## Static Hazards Example

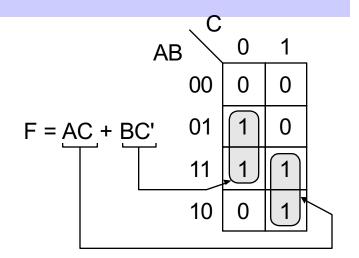
/tb/m1/f

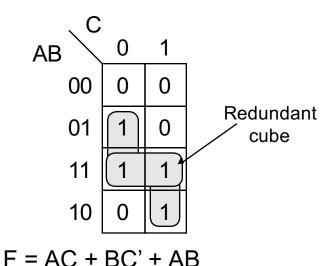


#### **Static Hazards**

- Hazards might not be significant in a synchronous sequential circuit if the clock period can be stretched
- A hazard is problematic in an asynchronous circuit (including Mealy FSM)
- If transition is within the same group in the K-map, hazard won't occur
  - will occur when transition from one group to another
- Hazard Removal

A static hazard can be removed by using a redundant PI



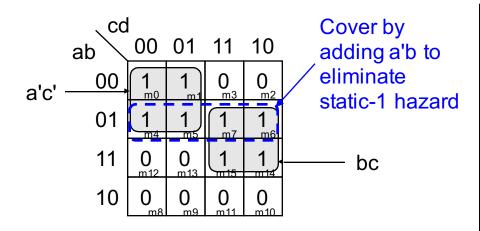


## Static Hazards Example

Static 1-Hazard-Free circuit В /prob6/a /prob6/b /prob6/c /prob6/n\_c /prob6/f0 /prob6/f1 /prob6/f2 U U /prob6/f Now 112 ns Cursor 1 0 ns

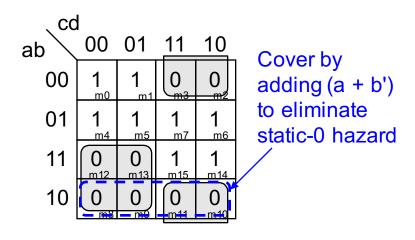
#### **Static Hazards**

- Static 0 hazard might not be removed in a static 1 hazard free circuit
- To eliminate static 0 hazard:
  - method 1: cover the adjacent 0s in the corresponding POS expression
  - method 2: first eliminate the static 1 hazards. Then verify in the K-map if 0 hazards have been eliminated already



Eliminating static 1 hazard

$$F = a'c' + bc + a'b$$

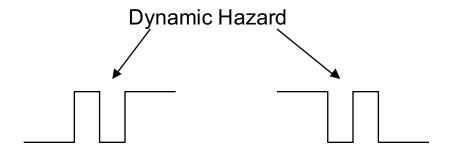


Eliminating static 0 hazard

$$F = (a' + c) (b + c') (a' + b)$$
  
= a'c' + bc + a'b

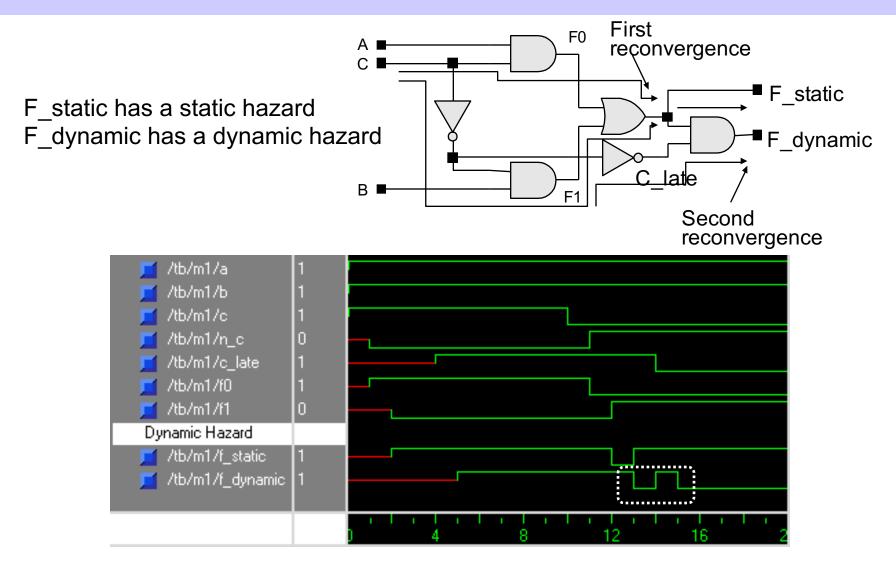
## **Dynamic Hazards**

 Dynamic Hazard: output changes more than once as a result of a single output change

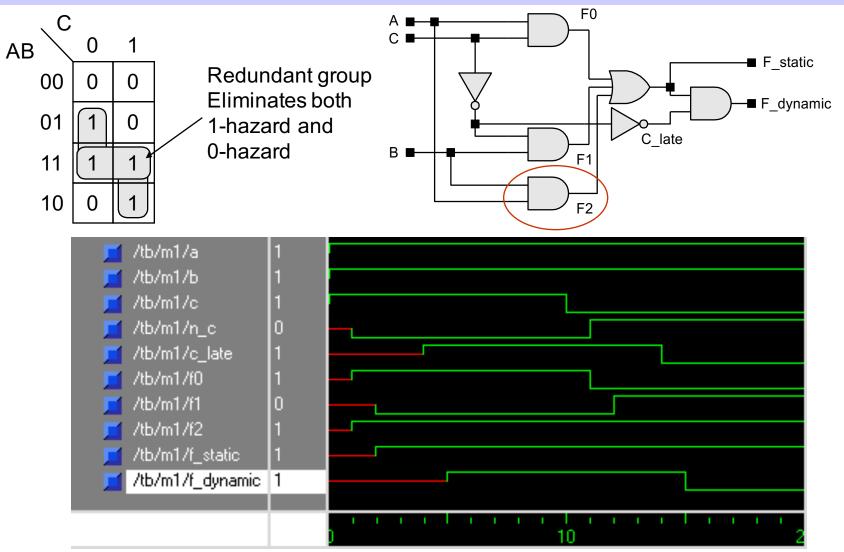


- Dynamic hazards are a consequence of multiple static hazards caused by multiple reconvergent paths in a multi-level circuit.
- Hazard Removal:
  - Elimination of all static hazards eliminates dynamic hazards.

## **Dynamic Hazards Example**

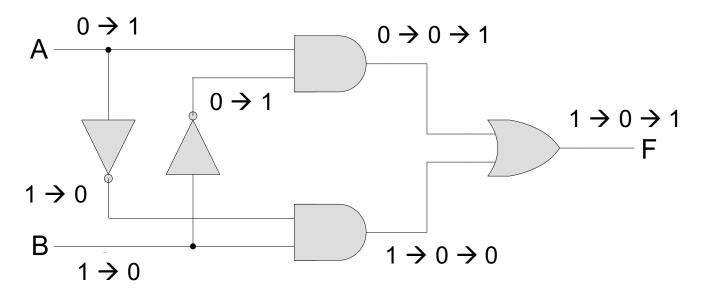


# **Dynamic Hazards Example**

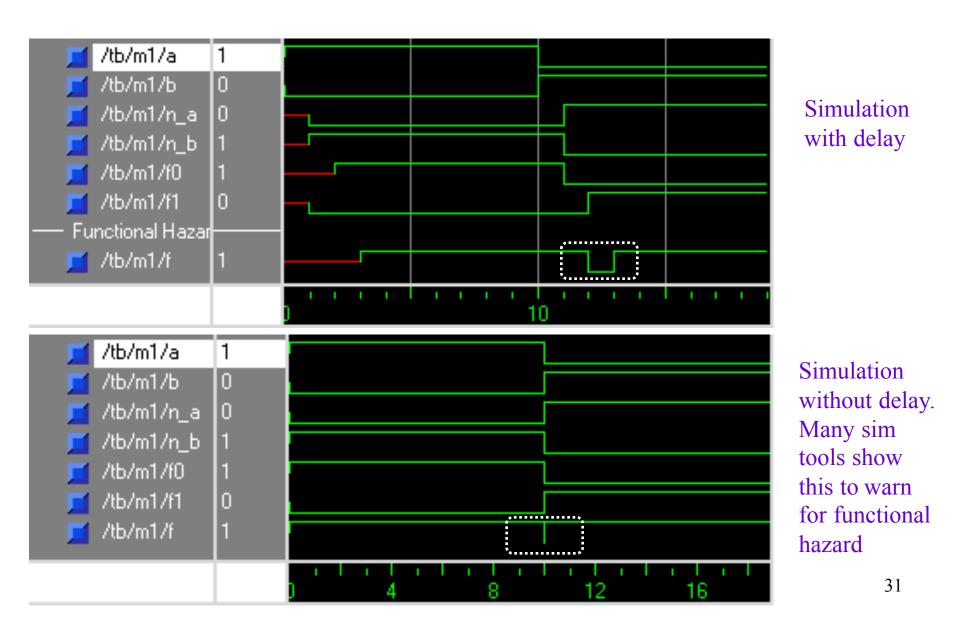


#### **Functional Hazard**

- Solutions to both static hazard and dynamic hazard are based on the assumption that only one input is changing at a time
- When more than one input changes occur at the same time, the hazard caused is more complicated to remove
- Example:



#### **Functional Hazard**



#### **Functional Hazard**

- Functional hazards are unsolvable hazards which occur when more than one input variable changes at the same time
- Hazards such as functional hazards can not be logically eliminated as the problem lies with actual specification of the circuit

K-map view of the functional hazard

