

		KAIZEN - NEW FIXTURE										
		Dept: Quality						Kaizen No.:				
Cell No.: - 01	SIDE DICKY	Machine : - SIDE DICKY				Process / Stage : SIDE DICKY				Operation :	SD	
Kaizen Theme:		Idea: SIDE DICKY NEW REFURSBISHMENT FIXTURE										
Process and Product Improvement												
Present status:		COUNTERMEASURE IN PICTORIAL:						KAIZEN Start		14-01-2018		
1) Side dicky new Refurbishment fixture		SIDE DICKY FIXTURE						KAIZEN Finish		15-01-2018		
								Team Members:				
								1-R.Parthiban				
								2-Nilmani				
		Welding visual stand						Benefits:				
								1-Drawing dimension maintain ,clamping condition OK				
								2-Customer complaints can be avoided				
								KAIZEN SUSTENANCE :				
Why/Why Analysis :		Countermeasure & Results:						What to do :				
W1 . To Avoid the dimension issue		product improved						Irreversible Kaizen				
W2 .To avoid the customer complaint												
		Result:										
Root Cause :		1-Welding after job not shrinkage						How to do :				
								Scope & Plan for Horizontal Deployment				
								Sr no	Model	Target	Responsibility	Status
Registration no. & Date :										Date		
Registered by :		Parthiban						1	welding area	14-01-2018	Parthiban R	complete
Manager's Sign :		Sai krishna										