

		<h1 style="text-align: center;">KAIZEN</h1>									
		Dept: Production					Kaizen No.:SEPL/KAIZEN/00				
Cell No.: - 01	Cell Name: PRODUCTION	Machine :						Operation :	PROVIDING		
Kaizen Theme:		Idea: To reduce the workers timing regarding the consumable requirements									
Process and Product Improvement											
Present status:		COUNTERMEASURE IN PICTORIAL:					KAIZEN Start		19/03/2018		
DO NOT WASTE THE WORKER TIMINGS FOR THE CONSUMABLES REQUIREMENTS		BEFORE			AFTER			KAIZEN Finish		19/03/2018	
					Team Members:						
					1- ALAGURAJA .A						
		THERE WAS NO PALLET ARRANGEMENT FOR THE PRODUCTION FOR CONSUMABLES STORAGE			WE ARRANGED THE SMALL SIZE PALLET ARRANGEMENT FOR THE SAFETY STOCK OF THE CONSUMABLES			Benefits:			
								1. DON'T WASTE THE WORKERS TIMING FOR THE REQUIREMENT OF THE CONSUMABLES			
								2. INCREASE THE PRODUCTION EFFICIENCY			
								KAIZEN SUSTENANCE :			
Why Why Analysis :		Countermeasure & Results:					What to do :				
1. DON'T WASTE THE WORKERS TIMING FOR THE REQUIREMENT OF THE CONSUMABLES		UTILISE THE WORKERS TIMING FOR THE PRODUCTION					Irreversible Kaizen				
2. INCREASE THE PRODUCTION EFFICIENCY											
		Result:									
Root Cause :		TIME OF THE WORKING ON SHOP FLOOR IS INCREASED					How to do :				
							Scope & Plan for Horizontal Deployment				
Registration no. & Date :							Sr no	Model	Target	Responsibility	Status
20/03/2018									Date		
Registered by :		ALAGURAJA.A					1	PRODU CTION	19/03/2018	ALAGURAJA	completed
Manager's Sign :		joshan									