

MAN POWER ALLOTMENT PLAN					DATE /SHIFT :	06-06-2018 & B	
COSTOMER	PRODUCT	STATION	FITTER/PAINTER	WELDER	HELPER	WELD M/C	GRIND M/C
DAIMLER	9T UAF	CROSS MEMBER		1	1		
		DOCKING	1	1			
		PART FIXING					
	9T-FF	WELDING		3			
		LEVELLING					
	9T-SD						
		GRINDING			2		
	IBC-UAF	ASSY WELDING & FINISHING					
		ASSY WELDING					
	IBC-FF						
		FINISHING					
	IBC-RF	SUB ASSY					
		DOCKING & WELDING					
SAINT GOBAIN	COLLIER	BASE FRAME					
		SIDE FRAME					
	RACK	ASSEMBLY					
		GRINDING & RUBBER FIXING					
		FITTUP					
ASHOK LEYLAND	PROJECT	ASSEMBLY					
SHOP	PAINTING		1				
	M/C SHOP		1				
	STORE						
SUB TOTAL							
TOTAL MAN POWER							

MAN POWER ALLOTMENT ACTUAL					DATE /SHIFT :	06-06-2018 & B	
COSTOMER	PRODUCT	STATION	FITTER	WELDER	HELPER	WELD M/C	GRIND M/C
DAIMLER	9T UAF	CROSS MEMBER					
		DOCKING					
		PART FIXING					
	9T UAF	WELDING		2			
			ARUNJANA,SANTHOSH				
		LEVLING	1		1		
			SARFARAZ		SAROJ KUMAR		
	9T UAF	GRINDING			2		
					KAIF		
	9T-FF	ASSY WELDING & FINISHING			1		
					AMARJEETH		
	9T-SD	ASSY WELDING & FINISHING					
	IBC-UAF	SUB ASSY					
		ASSEMBLY& WELDING					
	IBC-FF						
		FINISHING					
	IBC-FF	SUB ASSY					
	IBC-FF	DOCKING &WELDING					
	IBC-RF	ASSY WELDING & FINISHING					
SAINT GOBAIN	COLLIER	BASE FRAME					
		SIDE FRAME					
	COLLIER	ASSEMBLY					
		GRINDING &RUBBER FIXING					
	RACK						
		FITTUP					
	RACK	ASSEMBLY					
	RACK	FINISHING					
ASHOK LEYLANI	PROJECT						
SHOP	PAINTING			1			
			MUNUSAMY				
	M/C SHOP						
	STORE						
SUB TOTAL		7	1	2	4		
TOTAL MAN POWER			8				