



## PDI REPORT

Doc No:	Q009
Rev:	00
Date:	17.01.17
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Sparkline Equipment (P) Ltd.		Email: m.krishna@sparkline.co.in		
Plot no. A-27 SIPCOT Industrial park,		web: www.sparklineequip.com		
Pillaiyakkam village, selvamudhur,		Tel no: +91 9442897890		
Material:		Job Code: / 573		
Model:	9T Under Frame	Date:	15/03/18	
Part No:	0620	Drawn By:		
SR NO	CRITERIA	CHECKED		REMARKS
		YES	NO	
1	TOTAL ASSEMBLY DIMENSIONAL REPORT	✓		Q008
2	ALL PARTS FIXED AS PER THE BOM	✓		Q008
3	CRITICAL TO QUALITY REPORT	✓		Q008
4	IDENTIFICATION	✓		Q00370
5	BEAR ATTACHMENT BEAM SUPPORT	✓		Q0019405
6	PAINTING PROCESS	✓		Q00199
7	DIMENSION WRITING ON FRAME	✓		Q00106
8	LEVELLING INSPECTION	✓		Q008
9	ENSURE SAFTY WHILE HANDLING	✓		Q002000
Checked By:		Reviewed By:		



## LASER INSPECTION REPORT

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Rev No:	0
Date:	17.09.17
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MODEL:	UFA-620	DESCRIPTION			Ref Price:	30.45
JOB NO:	/ 573	9T UNDERFRAME			Date:	13/03/18
N.S	One End of the Cross Member	C.S	Other End of the Cross Member	OK/NOT OK	COMMENTS	
					OK	NOT OK
Cross Member-1	30.5	Cross Member-1	30.4	✓		
Cross Member-2	30.4	Cross Member-2	30.5	✓		
Cross Member-3	30.5	Cross Member-3	30.5	✓		
Cross Member-4	30.4	Cross Member-4	30.5	✓		
Cross Member-5	30.5	Cross Member-5	30.6	✓		
Cross Member-6	30.5	Cross Member-6	30.3	✓		
Cross Member-7	30.5	Cross Member-7	30.4	✓		
Cross Member-8	30.4	Cross Member-8	30.5	✓		
Checked By:		Reviewed By:				



Sparkline		FINAL ASSEMBLY INSPECTION REPORT		Doc No: QD98	
SUPPLIER NAME: SHARADH EQUIPMENT PVT LTD		Date: 13/03/18		Rev: 00	
Part No	Part Name	Part Code	Part Desc	Part Qty	Part Unit
PART NUMBER: C01-0974		DESCRIPTION: 9T Front Frame			
Sl No	Dimension	Value	Unit	Actual	Comments
1	1167	1167	mm	✓	
2	1165	1165	mm	✓	
3	1165	1165	mm	✓	
4	1165	1165	mm	✓	
5	1165	1165	mm	✓	
6	1165	1165	mm	✓	
7	1165	1165	mm	✓	
8	1165	1165	mm	✓	
9	1165	1165	mm	✓	
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220	1165	1165	mm	✓	
221	1165	1165	mm	✓	
222	1165	1165			

Sparkline		FINAL ASSEMBLY INSPECTION REPORT		Doc No	Rev	Page
SUPPLIER NAME - SPARKLINE EQUIPMENT PVT LTD				Date	29/03/18	1 OF 1
PDI No	126	Job Code	126	Part No	126	
Part Number - A-BT1 810 07 04				Description - Side Luggage		
ENGINE No	DIMENSION SPECIFICATION	TOL	MEASURED DIMENSION	OK	NOT OK	REMARKS
1	1000	±0	1600	L		
2	1200	±0.3	1190	L		
3	100	±1	200	L		
4	400	±0.3	413	L		
5	500	±0.3	570	L		
6	30	±0	31	L		
7	1700	±0	1700	L		
8	400	±0.3	400	L		
9	400	±0.3	400	L		
10	200	±0.3	200	L		
11	400	±0.3	400	L		
12	100	±0.3	100	L		
13	400	±0.3	400	L		
14	400	±0.3	400	L		
15	400	±0.3	400	L		
16	400	±0.3	400	L		
17	400	±0.3	400	L		
18	400	±0.3	400	L		
19	400	±0.3	400	L		
20	400	±0.3	400	L		
Checked By: J. V. V.				Reviewed By: J. V. V.		

Sparkline		PDI REPORT		Doc No	Rev	Page
Sparkline Equipment (P) Ltd		Email: sat.Arishan@sparkline.co.in		Date	20/03/18	1 OF 1
Plot No. A-21 SIDHART Industrial park,		Web: www.sparklineequip.com		Date	20/03/18	1 OF 1
Pillaiyakam village, Arripambudhur, Chennai		Tel no: +91 9962897890		Date	20/03/18	1 OF 1
PDI No		Job Code: 12711281129		Date	20/03/18	1 OF 1
Model	SIDE LUGGAGE	Date	20/03/18			
Part No	A-BT1 810 07 04	Draw Rev				
SR NO	CRITERIA	CHECKED		REMARKS		
		YES	NO			
1	FINAL ASSEMBLY DIMENSIONAL REPORT	L		REPL/QC12711281129		
2	ALL PARTS FINED AS PER THE BOM	L		REPL/QC12711281129		
3	CRITICAL TO QUALITY REPORT	L		REPL/QC12711281129		
4	IDENTIFICATION	L		REPL/QC12711281129		
5	PAINTING PROCESS	L		REPL/QC12711281129		
6	ENSURE SAFETY WHILE HANDLING	L		REPL/QC12711281129		
Checked By: J. V. V.		Reviewed By: J. V. V.				

Sparkline FINAL ASSEMBLY INSPECTION REPORT									
SUPPLIER NAME - SPARKLINE EQUIPMENT PVT LTD									
Date: 15/05/18									
Job Code: 222									
Part Number: A220100100									
Description: 240 Under Frame									
Sl. No.	Dimension Specification	Tol.	Measured Dimension	OK	NOT OK	Final Dimension	RECD	Comments	
17	176	±0.5	175.9	✓					
18	176	±0.5	175.9	✓					
19	176	±0.5	175.5	✓					
20	176	±0.5	176.0	✓					
21	176	±0.5	176.0	✓					
22	176	±0.5	176.0	✓					
23	176	±0.5	176.1	✓					
24	176	±0.5	176.1	✓					
25	176	±0.5	176.1	✓					
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90	176	±0.5	176.1	✓					
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96	176	±0.5	176.1	✓					
97	176	±0.5	176.1	✓					
98	176	±0.5	176.1	✓					
99	176	±0.5	176.1	✓					
100	176	±0.5	176.1	✓					

Sparkline FINAL ASSEMBLY INSPECTION REPORT									
SUPPLIER NAME - SPARKLINE EQUIPMENT PVT LTD									
Date: 15/05/18									
Job Code: 222									
Part Number: A220100100									
Description: 240 Under Frame									
Sl. No.	Dimension Specification	Tol.	Measured Dimension	OK	NOT OK	Final Dimension	RECD	Comments	
1	176	±0.5	175.9	✓					
2	176	±0.5	175.9	✓					
3	176	±0.5	175.9	✓					
4	176	±0.5	175.9	✓					
5	176	±0.5	175.9	✓					
6	176	±0.5	175.9	✓					
7	176	±0.5	175.9	✓					
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59	176	±0.5	175.9	✓					
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66	176	±0.5	175.9	✓					
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71	176	±0.5	175.9	✓					
72	176	±0.5	175.9	✓					
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78	176	±0.5	175.9	✓					
79	176	±0.5	175.9	✓					
80	176	±0.5	175.9	✓					
81	176	±0.5	175.9	✓					
82	176	±0.5	175.9	✓					
83	176	±0.5	175.9	✓					
84	176	±0.5	175.9	✓					
85	176	±0.5	175.9	✓					
86	176	±0.5	175.9	✓					
87	176	±0.5	175.9	✓					
88	176	±0.5	175.9	✓					
89	176	±0.5	175.9	✓					
90	176	±0.5	175.9	✓					
91	176	±0.5	175.9	✓					
92	176	±0.5	175.9	✓					
93	176	±0.5	175.9	✓					
94	176	±0.5	175.9	✓					
95	176	±0.5	175.9	✓					
96	176	±0.5	175.9	✓					
97	176	±0.5	175.9	✓					
98	176	±0.5	175.9	✓					
99	176	±0.5	175.9	✓					
100	176	±0.5	175.9	✓					



Sparkline		FINAL ASSEMBLY INSPECTION REPORT				Doc No		SPARKLINE	
Rev No		Rev No		Rev No		Rev No		Rev No	
Date		Date		Date		Date		Date	
Page		Page		Page		Page		Page	
Date		Date		Date		Date		Date	
SUPPLIER NAME: SPARKLINE EQUIPMENT PVT LTD									
PO No	24	Job Code	24	Part No	24				
PART NUMBER: A001 001 000					DESCRIPTION: SHO FRONT FRAME				
Sl No	DIAGRAM NO	FIG	MEASURED DIMENSION	OK	NOT OK	Free Verification	DEC	COMMENTS	
19	212	41	2321	L					
20	212	41	2348	L					
21	212	41	2375	L					
22	212	42	2399	L					
23	212	43	2420	L					
24	212	44	2442	L					
25	212	45	2456	L					
26	212	46	2463	L					
27	212	47	2470	L					
28	212	48	2475	L					
29	212	49	2479	L					
30	212	50	2480	L					
31	212	51	2482	L					
32	212	52	2482	L					
33	212	53	2482	L					
34	212	54	2482	L					
Checked By		Jury		Reviewed By		Si			

Sparkline		FINAL ASSEMBLY INSPECTION REPORT				Doc No		SPARKLINE	
Rev No		Rev No		Rev No		Rev No		Rev No	
Date		Date		Date		Date		Date	
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Date		Date		Date		Date		Date	
SUPPLIER NAME: SPARKLINE EQUIPMENT PVT LTD									
PO No	24	Job Code	24	Part No	24				
PART NUMBER: A001 001 000					DESCRIPTION: SHO FRONT FRAME				
Sl No	DIAGRAM NO	FIG	MEASURED DIMENSION		OK	NOT OK	Free Verification	DEC	COMMENTS
			LP	TH					
1	36	11	55	56	L				
2	36	12	193	194	L				
3	36	13	198	199	L				
4	36	14	181	180	L				
5	36	15	2204	2202	L				
6	36	16	2436	2415	L				
7	36	17	2529	2525	L				
8	36	18	2416	2415	L				
9	36	19	136	136	L				
10	36	20	153	-	L				
11	36	21	-	140	L				
12	36	22	-	330	L				
13	36	23	2406	2405	L				
14	36	24	905	-	L				
15	36	25	1740	-	L				
16	36	26	2398	-	L				
17	36	27	1260	-	L				
18	36	28	2561	-	L				
Checked By		Jury		Reviewed By		Si			





## FINAL ASSEMBLY INSPECTION REPORT

SUPPLIER NAME: SPARKLINE EQUIPMENT PVT LTD

PQI No.

31

Lot Size

31

Part Number: 10-3014 (2024)

Quantity: 10000

ITEM NO.	DESCRIPTION	TY	MEASUREMENT	OK	NOT OK	REMARKS	DATE
1	100mm	0	2552	✓			
2	100mm	0	2551	✓			
3	100mm	0	2552	✓			
4	100mm	0	25	✓			
5	100mm	0	1.88	✓			
6	100mm	0	6.8	✓			
7	100mm	0	208	✓			
8	110mm	1	12.16	✓			
9	100mm	0	1682	✓			
10	110mm	1	116	✓			
11	100mm	0	6.83	✓			
12	110mm	0	1.815	✓			
13	110mm	0	2770	✓			
14	100mm	0	1820	✓			
Checked By:		J. V. (Signature)		Reviewed By:		P. (Signature)	



Sparkline		CHILD PART INSPECTION REPORT					Date Recd: _____ Recd By: _____ Date: 2024-11-17 Page: 1				
SUPPLIER NAME				PART NO.		INSPECTION DATE					
Model No.	Part No.	Drawing	Qty Received	Description	Dimension	1	2	3	4	5	RESULT
ST LPA	8005-00000			Length	150 mm						OK
				Thickness	3 mm						OK
				Width	50 mm						OK
				Weight	40g						OK
ST LPA	8005-00000		04	Length	475 mm	630	635	631	638	673	OK
				Width	300 mm	505	503	502	502	502	OK
				Thickness	3 mm	5	5	5	5	5	OK
				Weight	100g	9.50	9.50	9.50	9.50	9.50	OK
				Start width	300 mm	160	161	160	160	160	OK
				End width	300 mm	180	180	181	180	181	OK
				Plate start to end start	17 mm	6.1	6.2	6.1	6.2	6.1	OK
				Plate start to end end	917 mm	107	102	103	102	102	OK
ST LPA	8005-00000			Length	200 mm						
				Thickness	3 mm						
				Length 1	200 mm						
				End width	200						
				Start to end 1 start	500 mm						
				Start to end 1 end	100 mm						
				Start to end 2 start	170 mm						
				Start to end 2 end	200 mm						
ST LPA	8005-00000			Length	400 mm						
				Width	37 mm						
				Length 1	81 mm						
				Thickness	3 mm						
ST LPA	8005-00000			Length	270 mm						
				Thickness	3 mm						
				Width	37 mm						
				Length 1	170 mm						
				Weight	40g						
Checked By: _____				Received By: _____							

Sparkline		CHILD PART INSPECTION REPORT					Date Recd: _____ Recd By: _____ Date: 2024-11-17 Page: 1				
SUPPLIER NAME				PART NO.		INSPECTION DATE					
Model No.	Part No.	Drawing	Qty Received	Description	Dimension	1	2	3	4	5	RESULT
ST LPA	8005-00000			Total Length	100 mm						
				Width	10 mm						
				Weight	10 g						
				Working Length	90 mm						
				Non-Working Length	10 mm						
				Thickness	3 mm						
ST LPA	8005-00000			Total Length	100 mm						
				Length	100 mm						
				Weight	10 g						
				Width	10 mm						
				Working Length	90 mm						
				Thickness	3 mm						
ST LPA	8005-00000			Length	60 mm						
				Width	60 mm						
				Weight	60 g						
				Working Length	50 mm						
				Non-Working Length	10 mm						
				Thickness	3 mm						
ST LPA	8005-00000		04	Length	60 mm	60	61	60	60	60	OK
				Width	60 mm	60	61	60	60	60	OK
Checked By: _____				Received By: _____							

**POWER TECH LASER CUTTING**

CNC LASER CUTTING \* CNC FOLDING

Sy No. 103/33-1, Bangalore High Way, Near Hyvachi Oil Company  
Opp Shanti Mathamam) Near MURRAY, Thandakudi, Srirangapatna, Chennai-600037  
Phone: 0447733033, 044-27159461, E-mail: powertechlaser@gmail.com

GSTIN: 33AASEP9814R1Z7

**Delivery Challan**

PAN: 33AASEP981R1

S45

SPARKLINE SOLUSIONS PVT LTD  
A-11, SPOT INDUSTRIAL PARK  
SRIRANGAPATNA, TAMILNADU

DC No : 511

DATE : 27 Feb 18

Bill No :

Bill Date :

W.O REF :

DATE :

YOUR DC REF NO: 10196

DATE : 13.02.2018

Delivery Address: PILLAYARAKKAM

Transport:

SNo	Description	HSN/SAC	Qty	Unit
1	metal product services SUS-304	988873	4	Nos
2	metal product services SUS-304	988873	4	Nos
End Use Retained:			18.00	
P.C.S - 126.4 2		990973	1	kg
			22.00	

Party GSTIN NO: 33AACE384711101

Appx Value: 2000

For Power Tech Laser Cutting



(Authorized Signatory)

