Sparkline ©		KAIZEN									
			Dept: Production				Kaizen No.:SEPL/KAIZEN/00				
Cell No.: - 02	Cell Name: 9	T - FF	Machine : Drilling					Operation :	Mar	king	
Kaizen Theme:			Idea: To avoid the or	Idea: To avoid the orentation & dimention issue							
Process and Produc	t Improveme	ent									
Present status:		COUNTERMEASUF		SURE IN PICTORIAL:		KAIZEN Start		N Ctort	22/02	3/2018	
1) eacy marking				BEFORE AFTER			- KAIZEN SIAIT		22/03	72010	
			1	1 36			KAIZEN	l Finish	22/03	3/2018	
				100			Team Members:				
						1-A.SOUNDHAR					
			7								
		1				Benefits:					
Mb. Mb. Askais				manual marking for the type then purple it against marking for the type and direct		1-Marking time less & productivity increse					
						2-Dimention issue can be avoided					
				manual marking for the tube than punch it marking areas gauge marking for the tube and direct punch for holes marking Countermeasure & Results:			VALETA OLISTENANOS				
							KAIZEN SUSTENANCE : What to do :				
Why Why Analysis:			Countermeasure & Res	Countermeasure & Results.							
W1. To Avoid the Fitment issue			Time can be reduced	Time can be reduced and avoid the orentation & dimention issue .			Irreversible Kaizen				
W2 .To avoid the custom	er complaint		i i i i i i i i i i i i i i i i i i i	and arold the oromation a							
			Result:								
Root Cause :			1-Manual error can b	1-Manual error can be avoided.			How to do:				
							Scope & Plan for Horizontal Deployment				
								Target			
Registration no. & Date:	20/03	3/2018	2-Time of inspection	can be reduced.		Sr no	Model	Date	Responsibility	Status	
-	A.Soundhar						9T-FF	22/03/2018	Soundhar &	let	
Registered by : Manager's Sign : joshan					1	91-FF	22/03/2018	pragash	completed		