QUALITY SUPPLIER RATINGS Month: JAN-MARCH **HOW MANY** ACCEPTED DISPATCH SL NO SUPPLIER NAME Reject Remarks DISPACTED DICV thickness u/s, bending issue , length POWER TECH 25 20 5 1 12 main beam beding issue 2 A R INDUSTRY 15 3 3 2 1 coating thickness issue TRIDDENT COATING 1 15 15 OK 0 4 ARASI ELETRODE 5 5 5 0 MR INDUSTRY 0 0 0 Total 62 53 9 **QUALITY SUPPLIER RATINGS** ■ SUPPLIER NAME ■ #REF! ■ HOW MANY DISPACTED ■ Reject ■ #REF! 25 2 1 0 0 3 4 5 6 1

Sparkline ©			KAIZEN									
			Dept: Quality					Kaizen No.:				
Cell No.: - 01	Cell Name: Levelling	Machine: Levelling fixture	Process / Sta	ge : Levelling			Operation :	Levelling				
Kaizen Theme:	•	Idea: To avoid the fitment issue and to	ensure the bracket t	tment								
To ensure the Bracket postion as per dimension		COUNTERMEASURE IN PICTORIAL			Bench Mark							
Present status:						KAIZEN Star		7.01.18				
1) Product position is shoot	ad bus union an annual tono	BEFORE		AFTER		KAIZEN SI		7.01.16				
Bracket position is checked by using measurement tape.			TANK.			KAIZEN Finish		ZEN Finish 7.01.18				
		in the state of th	1-1		Team Membe	rs:						
			1		1-R.Parthiban							
								2-Sai krishna				
					3-Pravin							
		6.00										
		Secretary and the second	700		Benefits:			can be ensured				
			16.70			omplaits can b		can be ensured				
					- Customer c	ampiato car o	o avoided					
							KAIZEN SU	STENANCE :				
Why Why Analysis:		Countermeasure & Results:			What to do:							
W1. To Avoid the Fitment issue		Time can be reduced and customer co	Time can be reduced and customer complaint can be avoided.					Irreversible Kaizen				
W2 .To avoid the customer complaint												
		Result:	Result:									
Root Cause :		1-Part can be ensured in terms of fitme	1-Part can be ensured in terms of fitment.					How to do : Scope & Plan for Horizontal Deployment				
						Sco		orizontal Deployment				
Registration no. & Date :	7.01.18	2-Time of inspection can be reduced			Sr no	Model	Target Date	Responsibility	Status			
Registered by :	Parthiban					All 9T			1			
Manager's Sign :	Sai krishna				1	models	7.01.18	Parthiban	Completed			

Sparkline@			KAIZEN								
complete solution for material handling				Dept: Quality			Kaizen No.:				
Cell No.: - 01	Cell Name: Final inspection	Machine : -	Process /	Stage : Inspection			Operation :	Inspection			
Kaizen Theme:	•	Idea: To avoid the fitment i	ssue and to ensure the coatin	g thickness.				•			
To ensure the coating thickr	ness	COUNTERMEASURE IN	PICTORIAL:		Bench Mark		1				
Present status:											
	4		BEFORE	AFTER		KAIZEN Start	I	22.12.17			
Part is inspecting by using	g vernier.		100			KAIZEN Finis	h	22.12.17			
					Team Membe	ers:		l.			
			-		1-R.Parthiban	1					
			9		2-Alaguraja						
					3-Nilmani						
		100		4	Benefits:						
					1-Insection tir	me can be redu	ced and fitment	can be ensured			
				THE RESERVE TO SERVE	2-Customer c	complaits can be	e avoided				
							KAIZEN SU	STENANCE :			
Why Why Analysis:		Countermeasure & Result	ts:	•	What to do:						
W1. To Avoid the Fitment issue		Time see he seduced and	Time can be reduced and customer complaint can be avoided.				Irreversible Kaizen				
W2 .To avoid the customer	complaint	Time can be reduced and o	oustomer complaint can be at	orded.							
		Result:	<u> </u>								
Root Cause :		1-Part can be ensured in te	1-Part can be ensured in terms of fitment.				How to do:				
						Sco		orizontal Deployment			
Desistration as 8 P-1-	26.12.17	2-Time of inspection can b	e reduced		Sr no	Model	Target Date	Responsibility	Status		
Registration no. & Date :	Parthiban				-	D	Date		1		
Registered by : Manager's Sign :	Sai krishna				1	Driver Partitions	25.12.17	Parthiban	Completed		
wanayers orgn:	Our Midning	l .					1		1		





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S NO	DESCRIPTION	SPEC	ACTUAL	STATUS	REMARKS
1	LINER END TO END DISTANCE	2260-2250	2258-2249	OK	
2	WIDTH	640-640	640-639	ОК	
3	OVARALL LENGTH	2280	2279	ОК	
4	ERROR PROOF CONDITION	VISUAL	ОК	ОК	
5	FIXTURE LEVELLING CONDITION	LASER	ОК	ОК	
6	CLAMPING CONDITION	VISUAL	ОК	ОК	