



KAIZEN

Dept: Quality

Kaizen No.:SEPL/KAIZEN

Cell No.: - 01	Cell Name: -9T UFA DOCKING FIXTURE	Machine : -DOCKING	Process / Stage : DOCKING AND PART FIXING	Operation :	DOCI		
Kaizen Theme:		Idea: To control the position of cross member in reverse direction .					
Process and Product Improvement							
Present status:	COUNTERMEASURE IN PICTORIAL:		KAIZEN Start		24-05		
1) Cross member position checked visually			KAIZEN Finish		25-05		
	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>BEFORE</p>  <p>Cross member position is visually checked</p> </div> <div style="text-align: center;"> <p>AFTER</p>  <p>Erection bracket near and tube bottom side Stoper has been provided to ensure the cross member position</p> </div> </div>		<p>Team Members:</p> <p>1-R.Parthiban</p> <p>2-kannan</p> <p>Benefits:</p> <p>1-Cross member position can be ensured</p> <p>1-Brackets orientation can be ensured</p> <p>2-Customer complaints can be avoided</p> <p>KAIZEN SUSTENANCE :</p>				
Why Why Analysis :		Countermeasure & Results:		What to do :			
W1. To Avoid the Fitment issue		Time can be reduced and customer complaint can be avoided.		Irreversible Kaizen			
W2 .To avoid the customer complaint		Result:					
Root Cause :		1-Manual error can be avoided.		How to do :			
		2-Time of inspection can be reduced.		Scope & Plan for Horizontal Deployme			
Registration no. & Date :	28-02-2018			Sr no	Model	Target	Responsibility
Registered by :	R.Parthiban					Date	
Manager's Sign :	Sai krishna			1	9T UFA all models	25-05-2018	mohan babu R.Parthiban alaguraja

√002
KING
P-2018
P-2018
ent
Status
completed