Sparkline 6		KAIZEN - FIXTURE DEVELOPMENT									
		Dept: Quality				Kaizen No.:					
Cell No.: Cell I	Name: M	Assembly	Machine :Assembly fixture Pro	ocess / Stage : Cutting			Operation :	Asse	mbly		
			Idea: At the time of cutting due to heat both the edges get tapered towards each other in order to avoid this a stoper has been provided.								
Present status:			COUNTERMEASURE IN PICTORIAL:								
			BEFORE	AFTER							
 No stopper has been provided so that bottom cup position can be ensured. 		that bottom cup position can		1971	KAIZEN Start			17-01-2018			
be ensured.						KAIZEN Finish		18-01-2018			
					Team Members:						
					Praveenkumar, and balmanth						
				200	Benefits:						
					1) To reduce the fitment issue						
						2)To reduce the rework time.					
			No stopper has been provided so there is a	Stopper has been provided to ensure the							
			chance of rotation of bottom cup position KAIZEN SUSTEN			TENANCE :					
Why Why Analysis:			Countermeasure & Results:		What to do :						
W1- Unaware of the root cause			Stopper is provided and will be conteneously followed.								
W2-No study regarding has takken.						1) To be followed by operator					
W3-			Result:								
Root Cause :						How to do : Scope & Plan for Horizontal Deployment					
Due to heat at the time of cutting contraction of cutting edges occours.		action of cutting edges occours			-	Sc		orizontal Deployn	nent		
		action of cutting suges occuus.				Model	Target	Responsibility	Status		
Registration no. & Date:	18.01	.18			Sr no	model	Date		Oldido		
S.Praveenkumar Registered by :					1	J1	18.01.18	Operator	Implemented		
Manager's Sign : Sai krishna											

Sparkline 6		KAIZEN - FIXTURE DEVELOPMENT								
Dept: Quality					Kaizen No.:					
Cell No.: Cell Name: M	Assembly fixture	Machine : Asembly fixture Pro	cess / Stage : Angle fixing		Operation :		-			
Kaizen Theme:		Idea:								
To maintain the flatness and hole	e offset.	In order to maintain the flatness and hole position p	oka-yoke on the fixture has been provided to ensu	ure.						
Present status:		COUNTERMEASURE IN PICTORIAL:								
		BEFORE	AFTER							
1- No poka-yoke is available.				KAIZEN Start		00-01-1900	00-01-1900			
				KAIZEN Finish		11.01.18+A1				
				Team Members:						
2- Angles are fixe	ed manually.			S.praveenkumar, A.Sounthar						
				Benefits:						
3-Hole pitches meas	sured manually.			1) To reduce the fitment issue						
·	ŕ		A PROPERTY AND AND ADDRESS OF THE PARTY AND AD	2)To reduce the rework time.						
		Before angle was fixing manually Now angle can be fixed at the fixture			3)To reduce the rework cost.					
					KAIZEN SUSTENANCE :					
Why Why Analysis :		Countermeasure & Results:		What to do :						
W1- Angles were fixing separatly.										
W2-No stopper was provided		Stopper will be provided and will be conteneously followed.			1) To be followed by operator					
W3-		Result:								
Root Cause :					How to do :					
		†		<u> </u>	Scope & Plan fo	r Horizontal Deploy	ment			
Parts were fixed				Sr no M	Target	Responsibility	Status			
Registration no. & Date : 11.01.18					Date					
Registered by :	mar			1	J1 11.01.18	Operator	Implemented			
Manager's Sign : Saikrishna										

Sparkling South Research Baseline Dept: Quality			KAIZEN - FIXTURE DEVELOPMENT								
		Dept: Quality				Kaizen No.:					
Cell No.:	Cell Name	e: M Base frame fabrication	Machine : - Process / Stage : Base frame fabrication			Operation :					
Kaizen Theme:			Idea:								
To maintain the	e flatness and I	hole offset.	In order to maintain the flatness and hole position pol-	ka-yoke on the fixture has been provided to ensu	ire.						
Present status:			COUNTERMEASURE IN PICTORIAL:								
			BEFORE	AFTER							
1- No poka-yoke is available.						KAIZEN Start		16.11.17			
						KAIZEN Finish		18.11.17			
					Team N	lembers:		•			
2- Angles are fixed manually.						S.Praveenkumar, A.Sounthar					
					Benefit	s:					
3-Hole pitches measured manually.		easured manually.				To reduce the fitment issue					
				THE PERSON NAMED IN	2)To reduce the rework time.						
			No poka-yoke has been provided on the fixture. Poka-yoke has been provided on the fixture.			3)To reduce the rework cost. KAIZEN SUSTENANCE :					
											Why Why Analysis:
W1- Angles were	fixing separatly.										
W2-			Stopper will be provided and will be conteneously followed.			1) To be followed by operator					
W3-			Result:								
Root Cause :						How to do :					
Root Cause :						Scope & Plan for Horizontal Deployment					
Parts were fixed manually		fixed manually				Sci	ope & Plan for Ho	prizontal Deployn	nent		
	i dita were i	nxed mandally			Srno	Model	Target	Responsibility	Status		
Registration no. &	Date: 1	6.11.17			31 110	INIOUGI	Date	· responsibility	Giaido		
S.Praveenkumar Registered by :					1	J1	20.11.17	Operator	Implemented		
Manager's Sign:	Saikeishn	ia									