



MAN POWER ALLOTMENT PLAN						
JOB	STATION	WELDER	FITTER	HELPER	PAINTER	SUPERVISOR
9T UNDERFRAME	CROSS MEMBER					
	DOCKING	1	1			
	PART FIXING		1	1		
	WELDING	2				
	LEVELLING	1	1			
	GRINDING			2		
	PAINTING					
9T FF						
9T SD		1	1			
IBC RF		1	1			
IBC FF	SUB ASSY					
	DOCKING					
	WELDING	1				
	GRINDING			1		
IBC UF	SUB ASSY					
	DOCKING	1	1	2		
	WELDING					
	GRINDING					
PAINT SHOP						
QUALITY						
SUPERVISOR						
<b>SUB TOTAL</b>		<b>8</b>	<b>6</b>	<b>6</b>	<b>0</b>	<b>0</b>
<b>TOTAL MANPOWER</b>		<b>20</b>				

DATE :	25/01/2018
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MAN POWER ALLOTMENT (ACTUAL)						
JOB	STATION	WELDER	FITTER	HELPER	PAINTER	SUPERVISOR
9T UNDERFRAME	CROSS MEMBER			2		
	DOCKING	1	1			
	PART FIXING		1	1		
	WELDING	1				
	LEVELLING					
	GRINDING					
	PAINTING					
9T FF						
9T SD			1	1		
IBC RF		1	1			
IBC FF	SUB ASSY	1		1		
	DOCKING					
	WELDING					
	GRINDING					
IBC UF	SUB ASSY	1	1	2		
	DOCKING					
	WELDING					
	GRINDING					
PAINT SHOP						
QUALITY						
SUPERVISOR						
<b>SUB TOTAL</b>		<b>5</b>	<b>5</b>	<b>7</b>	<b>0</b>	<b>0</b>
<b>TOTAL MANPOWER</b>		<b>17</b>				