

Sl No	Description	Type	Range	Qty
1	Micrometer	Analog	0-25mm	1
2	Micrometer	Analog	25-50mm	1
3	NDT Visual Inspection Kit	-	-	1
4	Surface table	-	L-2500mm,W-1250mm	1
7	Adhesive test kit	-	-	1
8	NBA Calibrated Measuring tapes	Analog	0-3m	1
9			0-5m	1
10			0-15m	1
11	Straightedge gauge	-	1200mm	1
12	Spirit level	-	Long Size	1
13	Spirit level	-	Small Size	1
14	Tri square	-	Big size	1
15	Thread Plug Gauge	-	For M8 Tap	1
16	Bevel Proctector	-	-	1
17	FORD CUP & Stop Watch	For paint viscosity	-	1
18	DFT Meter Master Leaf	For DFT Meter	-	1
19	Ultrasonic thickness gauge	For material Thickness	-	1

36					37			
SNo	Date	Range of Production Process	Inspection called by whom & time	Inspection closed by whom & time	RFPP	NRFP	Reason	Remarks
1)	14-03-2018	RT WPS-441 Top Side welding disposition Ready for painting	1.10.18 10:00 PM	8x	✓			ok
2)	16-03-2018	RT WPS-441 Bottom Side disposition	1.10.18 10:30 PM	8x		✓	① Diffusion tube weld more	Reason ok By
3)	16-03-2018	RT WPS-620 Low temp disposition	1.10.18 10:00 PM	8x		✓	① 2nd can bagged 15 mm - remove down side on and 15 mm down side up side on ② Final finish angle 2mm down ③ remove angle baggie 15 mm remove down	Reason ok By
4)	16-03-2018	RT WPS-441 & 442 5 to 2 mm Final disposition	1.10.18 10:30 PM	8x	✓			
5)	16-03-2018	Spot box dimensional disposition	1.10.18 10:30 PM	8x		✓	③ Diagonal not ok (10 mm difference found)	Reason ok By

DATE		STUDY MATERIAL		DESCRIPTION		PERFORM		REMARKS	
NO	ACTIVITY	DO	ACTIVITY	DO	ACTIVITY	PERFORM	REMARKS		
1	30.1	1	30.1	1	30.1	1	30.1		
2	30.2	2	30.2	2	30.2	2	30.2		
3	30.3	3	30.3	3	30.3	3	30.3		
4	30.4	4	30.4	4	30.4	4	30.4		
5	30.5	5	30.5	5	30.5	5	30.5		
6	30.6	6	30.6	6	30.6	6	30.6		
7	30.7	7	30.7	7	30.7	7	30.7		
8	30.8	8	30.8	8	30.8	8	30.8		



Excellent Calibration Services

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CERTIFICATE OF CALIBRATION

CERTIFICATE NO: ECG101034017 - 5		PAGE 1 OF 1		
Customer Name M/s. Scanline Equipments Pvt Ltd A-27, Sreevastharam Flats, Palasankann Village, Sengamminthi, Karshinamalai - 605 105		Customer Reference ID No. : 1182 Date : 25.06.2018 Cust. Dept : Due Date : 23.06.2018		
Details of Unit Under Calibration				
Name : Digital Coating Thickness Gauge Make : Reichert Range : 0 to 1200 µm I.C. : 0.1, 0.1 µm		ID No : MCF/TCB - 543 IS No : N48002 Location : Instrument Recalled Condition : Good		
Reference Documents : (IS 8132:1998) Environmental Details : Temperature : (25 ± 1)°C		Working Instruction No : ISWI / MCH - 21 Relative Humidity : 80 ± 5%		
Descriptor : Make : ID No : Certificate No : Traceability : Validity : Standard Flats : ECG 09-01 01 08 ECG-99A006017 ECG 03/09/2018		The overall uncertainty of measurement obtained by multiplying the standard uncertainties by the coverage factor (k=2) corresponds to a confidence level of 95%.		
Calibration Result of Customer All Dimensions are in µm				
Nominal Value	Measured Value		Deviation	
	Min	Max	Min	Max
0.0	0.0	0.0	0.0	0.0
25.5	25.6	25.6	-0.1	-0.1
51.2	50.9	51.0	0.4	0.2
125.8	125.5	125.5	0.3	0.3
249.6	249.7	249.6	-0.1	-0.1
519.9	519.1	518.8	-0.8	-1.1
1015.0	1006	1009	-9.0	-7.0
1540.0	1517	1519	-23.0	-20.0

[illegible]