

Sparkline Coupling for saterial bandling			KAIZEN										
			Dept: Quality						Kaizen No.:				
Cell No.: - 01	Cell Name: Levelling	Machine: Levelling fixture	Process / St	age : Levelling			Operation :	Levelling					
Kaizen Theme:	•	Idea: To avoid the fitment issue and to	ensure the bracket	îtment									
To ensure the Bracket postic	on as per dimension	COUNTERMEASURE IN PICTORIAL	<u> </u>		Bench Mark								
Present status:						KAIZEN Star		7.01.18					
Bracket position is checked by using measurement tape.		BEFORE	BEFORE AFTER				#IL 7.01.18						
r) Bracket position is checke	ed by using measurement tape.	1988	-			KAIZEN Finis	h	7.01.18					
		10 m f	1-1		Team Membe	rs:							
					1-R.Parthiban	1							
				The state of the s	2-Sai krishna								
					3-Pravin								
								Benefits: 1-Insection time can be reduced and fitment can be ensured					
			160		2-Customer co			can be ensured					
					2-Customer ci	ompiaits can b	e avoided						
							KAIZEN SU	STENANCE :					
Why Why Analysis:		Countermeasure & Results:	Countermeasure & Results:				What to do:						
W1. To Avoid the Fitment issue		Time can be reduced and customer co	Time can be reduced and customer complaint can be avoided.					Irreversible Kaizen					
W2 .To avoid the customer complaint													
		Result:	Result:					How to do:					
Koot Cause :	Root Cause :		1-Part can be ensured in terms of fitment.					How to do : Scope & Plan for Horizontal Deployment					
					 		Target		1				
Registration no. & Date :	7.01.18	2-Time of inspection can be reduced			Sr no	Model	Date	Responsibility	Status				
Registered by :	Parthiban				1	All 9T	7.01.18	Parthiban	Completed				
Manager's Sign :	Sai krishna				'	models	7.01.10	raulivaii	Junipieled				

Sparkline 6			KAIZEN									
complete solution for materi	of hondling		Dept: Quality						Kaizen No.:			
Cell No.: - 01	Cell Name: Final inspection	Machine : -	Process / S	Stage : Inspection			Operation :	Inspection				
Kaizen Theme:	•	Idea: To avoid the fitment i	ssue and to ensure the coating	g thickness.				•				
To ensure the coating thick	ness	COUNTERMEASURE IN	PICTORIAL:		Bench Mark		1					
Present status:												
	4		BEFORE	AFTER		KAIZEN Start	I	22.12.17				
Part is inspecting by using	1)Part is inspecting by using vernier.						ish 22.12.17					
					Team Membe	ers:		l.				
		100	-		1-R.Parthiban	1						
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Why Why Analysis:		Countermeasure & Result	ts:	•	What to do:							
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W2 .To avoid the customer complaint		Time call be reduced and t	customer complaint can be av	uiueu.				<u> </u>				
		Result:		·								
Root Cause :		1-Part can be ensured in te	1-Part can be ensured in terms of fitment.					How to do:				
						Sco		orizontal Deployment				
Registration no. & Date :	26.12.17	2-Time of inspection can b	e reduced		Sr no	Model	Target Date	Responsibility	Status			
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Registered by : Manager's Sign :	Sai krishna				1	Driver Partitions	25.12.17	Parthiban	Completed			
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