



# KAIZEN

Dept: Quality

Kaizen No.:SEPL/KAIZEN/003

Cell No.: - 02	Cell Name: -9T FF DOCKING FIXTURE	Machine : - FRONT FRAME	Process / Stage : PART FIXING	Operation :	DOCKING		
Kaizen Theme:		Idea: To control the wiper mounting bracket hole pitch distance .					
Process and Product Improvement							
Present status:	COUNTERMEASURE IN PICTORIAL:		KAIZEN Start		07-06-2018		
Wiper mounting bracket pitch checked used to vernier	BEFORE	AFTER	KAIZEN Finish		08-06-2018		
			Team Members:				
			1-R.Parthiban				
			2-Nilmani				
			Benefits;				
			1-Mounting bracket hole distance can be ensured				
			2- Without spatter at mounting area				
	Mounting bracket bolt welded manually	New concept fixture used to mounting bracket bolt welded	3-Customer complaints can be avoided				
			KAIZEN SUSTENANCE :				
Why Why Analysis :	Countermeasure & Results:		What to do :				
W1. To Avoid the Fitment issue			Irreversible Kaizen				
W2 .To avoid the customer complaint	Time can be reduced and customer complaint can be avoided.						
	Result:						
Root Cause :	1-Manual error can be avoided.		How to do :				
			Scope & Plan for Horizontal Deployment				
	2-Time of inspection can be reduced.		Sr no	Model	Target	Responsibility	Status
Registration no. & Date :		08-06-2018			Date		
Registered by :	R.Parthiban		1	9T FF all models	09-06-2018	mohan babu R.Parthiban alaguraja	completed
Manager's Sign :	Sai krishna						