

DAIMLER PRODUCTION REPORT											06/02/2018 & NIGHT	
MOD EL	ACTIVITY	PLAN		ACTUAL		Time /Job	STD BPT	BPT	BPA	EFFICIENCY	REASON FOR LOSS	
		Man power	MH	Man power	MH							
9T UFA	Cross member	2	18	2	6	5.33	0.188	1.125	1	89%	WORKER COMES LATE TO THE COMPANY	
	Docking	2	18	2	5	5.33	0.188	0.9375	0.75	80%		
	Part fitting					6.67	0.15	0		#DIV/0!		
	Welding	2	18	2	18	8	0.125	2.25	2	89%		
	Leveling					8	0.125	0		#DIV/0!		
	Grinding					6	0.167	0		#DIV/0!		
	Painting	1	9	1	9	3.33	0.3	2.7	2	74%		
9T FF	Main assembly welding	2	18	2	14	6	0.15	2.1	1.5	71%	PART PREPARATION IS TAKING SOME MORE TIME FOR THE ALL 6 SETS	
SIDE LUG GAG	full assembly welding					2.66	1	0		#DIV/0!		
REMARKS												
IBC UFA	sub assy	3	27	3	21	50	0.02	0.42	0.4	95%		
	Docking Assembly					50	0.02	0		#DIV/0!		
	Welding					20	0.05	0		#DIV/0!		
	Grinding							0		#DIV/0!		
	Painting							0		#DIV/0!		
IBC RF	full assembly welding					16	0.063	0		#DIV/0!		
IBC FF	sub assy	2	18	1	7	12	0.084	0.588	0.4	68%		
	Docking Assembly					8	0.125	0		#DIV/0!		
	Welding	1	9	1	7	5	0.2	1.4	1	71%		
	Grinding							0		#DIV/0!		
	Painting							0		#DIV/0!		
REMARKS												