

| Sparkline | | KAIZEN | | | | |
|-------------------------------------|--|----------------------------------|--|---------|---------------------------|---------------------------------|
| | | Dept: Production | | | Kaizen No.:SEPL/KAIZEN/00 | |
| Cell No.: - 01 | Cell Name: Collier | Machine : Gas cutting & drilling | Process / Stage : Preparation | | Operation : | Marking |
| Kaizen Theme: | | Idea: Reduced for marking time | | | | |
| Process and Product Improvement | | | | | | |
| Present status: | COUNTERMEASURE IN PICTORIAL: | | KAIZEN Start | | 01/03/2018 | |
| 1) eacy Marking & time less | | | KAIZEN Finish | | 03/03/2018 | |
| |  | | Team Members: | | | |
| | | | 1-A.SOUNDHAR | | | |
| | | | 2.-Nillamani | | | |
| | | | | | | |
| | 1.)part 1&2 for gas cutting stages to correct notrch marking used for Base frame tubes | | Benefits: | | | |
| | | | 1-Marking time less & productivity increse | | | |
| | | | 2-reduce the wormg marking | | | |
| | | | KAIZEN SUSTENANCE : | | | |
| Why Why Analysis : | Countermeasure & Results: | | What to do : | | | |
| W1. To Avoid the Fitment issue | Time can be reduced and uneven fitup can be avoided. | | Irreversible Kaizen | | | |
| W2 .To avoid the customer complaint | Result: | | | | | |
| Root Cause : | 1-Manual error can be avoided. | | How to do : | | | |
| | 2-Time of inspection can be reduced. | | Scope & Plan for Horizontal Deployment | | | |
| Registration no. & Date : | 12/03/2018 | | Sr no | Model | Target Date | Responsibility Status |
| Registered by : | A.Soundhar | | 1 | Collier | 03/03/2018 | Soundhar & pragash completed |
| Manager's Sign : | joshan | | | | | |