

DIPPER CYCLE TIME

<i>DIPPER TIME 1st</i>		
START	END	QTY
7.00	8.30	1
8.30	10.15	2
10.15	11.45	3
11.45	1.45	4
1.45	3.30	5
3.30	5.00	6
5.00	6.30	7
6.30	7.00	0.5
JOB QTY		7.5

<i>DIPPER TIME 2nd</i>		
START	END	QTY
7.00	8.00	0.5
8.00	10.00	1
10.00	11.30	2
11.30	1.00	3
1.00	2.30	4
2.30	4.00	5
4.00	5.30	6
5.30	7.00	7
JOB QTY		7.5