

# Engineering Statistics



## Testing Statistical Hypotheses

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# Purpose

# 假設檢定

-點估計值與估計信賴區間  
並未直接作出決策，然而  
假設檢定即可以做到**決策**

對母體參數做出一個適當地假設，然後根據隨機抽樣之樣本，因應樣本統計量的抽樣分佈來決定**接受**或**拒絕**假設的過程

# R: Useful function

**"BSDA" package**

**z.test().-z檢定**

**t.test().-t檢定**

**var.test().-F檢定**

**shapiro.test()-常態分**

**佈檢定**

# Outline

- Errors in Hypothesis Testing
- Test Statistics &  $p$ -values
- Tests Concerning a Difference between two Means
- Test to Compare two Variances,  $F$ -test

# Errors in Hypothesis Testing



- 虛無假設( $H_0$ )及對立假設( $H_a$ )
- 假設檢定有兩種可能的結論，為拒絕 $H_0$ 或無法拒絕 $H_0$ 
  - **Null hypothesis** ( $H_0$ ) – the assertion that is initially assumed to be true.
  - **Alternative hypothesis** ( $H_a$ ) – the claim that is contradictory to  $H_0$ .
  - The null hypothesis will be rejected in favor of the alternative hypothesis only if sample evidence suggests that  $H_0$  is false.
  - The two possible conclusions from a hypothesis-testing analysis are *reject  $H_0$*  or *fail to reject  $H_0$* .

# Errors in Hypothesis Testing

- 利用隨機抽樣樣本來拒絕 $H_0$
- 若無任何證據拒絕 $H_0$ ，並非指 $H_0$ 成立，只是說沒有足夠的證據去拒絕 $H_0$
- 通常 $H_0$ 的假設習慣用  $" = "$   $" \geq "$   $" \leq "$
- $H_a$ 的假設習慣用  $" \neq "$   $" < "$   $" > "$

- A random sample is used to “*reject  $H_0$* ”
- If we conclude 'do not reject  $H_0$ ', this does not necessarily mean that the null hypothesis is true, it only suggests that there is not sufficient evidence to reject  $H_0$ . If we reject the null hypothesis, then it suggests that the alternative hypothesis may be true.
- Equality is always part of  $H_0$  (e.g. “=”, “≥”, “≤”).  
“≠” “<” and “>” is always part of  $H_1$



# Errors in Hypothesis Testing



- A decision rule used to determine whether  $H_0$  should be rejected is called a **test procedure**.
- **Type I error** – is the error of rejecting  $H_0$  when  $H_0$  is actually true.
- **Type II error** – consists of *not* rejecting  $H_0$  when  $H_0$  is false.
- The probability of making a type I error is denoted by  $\alpha$  and is called the **significance level** of the test.
- A test with  $\alpha = .01$  is said to have a significance level of .01.
- This is, if  $H_0$  is actually true and the test procedure is used repeatedly on different samples selected from the population or process, in the long run  $H_0$  would be **incorrectly rejected only 1%** of the time.
- The probability of a type II error is denoted by  $\beta$ .

# Errors in Hypothesis Testing

- **Type I error**: 當 $H_0$ 為真，但是卻拒絕 $H_0$ 。發生此現象的機率為 $\alpha$ ，稱為**顯著水準**， $1 - \alpha$ 為**信心水準**
- **Type II error**: 當 $H_0$ 為假，但是卻不拒絕 $H_0$ 。發生此現象的機率為 $\beta$ ， $1 - \beta$ 定義為**檢定力**。

Type I error: (偽陽)

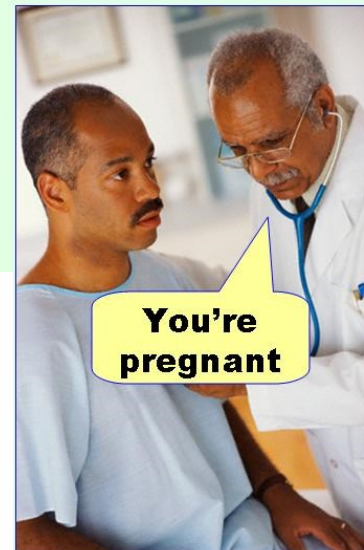
$H_0$  ~ 我不是孕婦 醫生卻說我是孕婦

Type II error: (偽陰)

$H_0$  ~ 我不是孕婦 醫生也說我不是孕婦  
但是我是孕婦

[Type I error | Effect Size FAQs](#)

**Type I error**  
(false positive)



**Type II error**  
(false negative)



	Scientist's Decision	
	Reject null hypothesis	Fail to reject null hypothesis
Null hypothesis is true	Type 1 Error probability = $\alpha$	Correct Decision Probability = $1 - \alpha$
Null hypothesis is false	Correct decision probability = $1 - \beta$	Type 2 Error probability = $\beta$

# 觀測顯著水準 $p$ -value

若  $p$  值足夠小 於設定之顯著水準( $\alpha$ )，則可以拒絕  $H_0$   
( $1 - \alpha$ ) 為信心水準

- A test of hypotheses is carried out by employing a **test statistic**.
- The  **$p$ -value**, or **observed significance level** (OSL), is the probability of obtaining a test statistic value at least as contradictory to  $H_0$  as the value that actually resulted.
- The smaller the  **$p$ -value**, the more contradictory is the data to  $H_0$ .
- The null hypothesis should then be rejected if the  **$p$ -value** is sufficiently small.
- The following decision rule specifies a test with the desired significance level (type I error probability):
  - Reject  $H_0$  if  $p\text{-value} \leq \alpha$ .
  - Do not reject  $H_0$  if  $p\text{-value} > \alpha$ .

# 觀測顯著水準 $p$ -value

以現有的抽樣所進行的推論，可能犯type I error的可能性（若  $p$ -value 越小，表示拒絕  $H_0$  不太可能錯，因此拒絕  $H_0$ ）

檢定方式(計算可能性)與對立假設條件 $H_a$ 有關

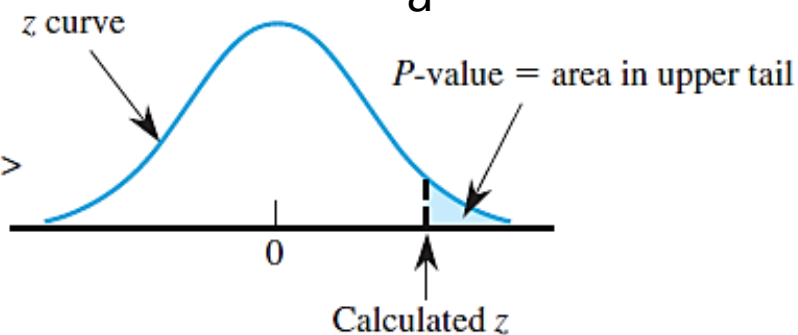
$H_0$ 為真時而拒絕 $H_0$ 的可能性，其實就是對立假設 $H_a$ 出現的可能性有關

# Test Statistics & $p$ -values

檢定方式(計算可能性)與對立假設條件 $H_a$ 有關

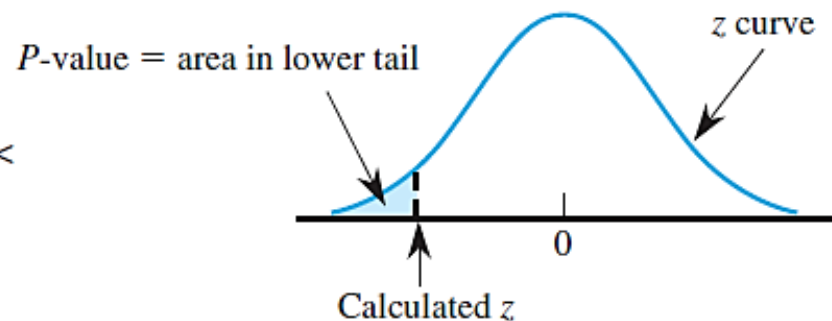
上(右)尾檢定

1. Upper-tailed test  
 $H_a$  contains the inequality  $>$



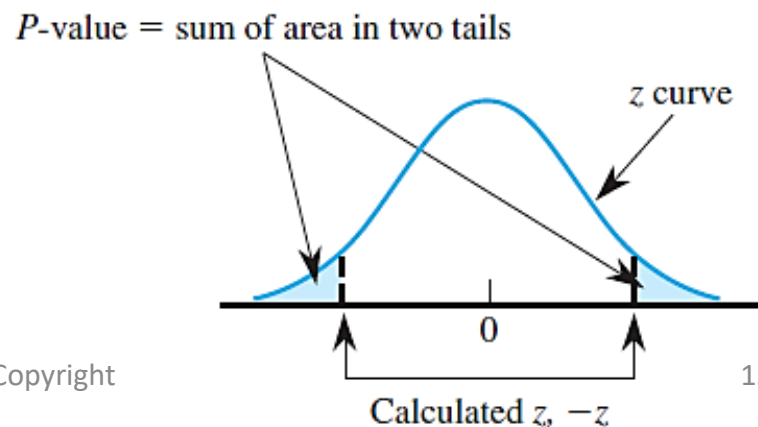
下(左)尾檢定

2. Lower-tailed test  
 $H_a$  contains the inequality  $<$



雙尾檢定

3. Two-tailed test  
 $H_a$  contains the inequality  $\neq$



## Lower-tailed test (左尾検定)

The recommended daily dietary allowance (RDA) for zinc among males older than 50 years is 15 mg/day (*World Almanac*, 1992). The article “Nutrient Intakes and Dietary Patterns of Older Americans: A National Study” (*J. of Gerontology*, 1992: M145–M150) reported the following data on zinc intake for a sample of males age 65–74 years:

$$n = 115 \quad \bar{x} = 11.3 \quad s = 6.43$$

Does this data suggest that  $\mu$ , the average daily zinc intake for the entire population of males age 65–74, is less than the RDA? The relevant hypotheses are



Figure 8.1 shows a boxplot of data consistent with the given summary quantities. Roughly 75% of the sample observations are smaller than 15 (the top edge of the box is at the upper quartile). Furthermore, the observed  $\bar{x}$  value, 11.3, is certainly smaller than 15, but this could be just the result of sampling variability when  $H_0$  is true. Is it plausible that a sample mean this much smaller than what was expected if  $H_0$  were true occurred as a result of chance variation, or is  $\mu < 15$  a better explanation for what was observed?



# Test Statistics & $p$ -values



樣本數  $n=115$ ，可以使用常態分佈利用 **z-curve** 計算  **$p$**  值。

假設顯著水平  $\alpha=0.01$

- The appropriate test statistic for testing the stated hypotheses is

$$z = \frac{\bar{x} - 15}{s / \sqrt{n}} = \frac{11.3 - 15}{6.43 / \sqrt{115}} = -6.17$$

- Values of  $z$  at least as contradictory to  $H_0$  as this are those even smaller than  $-6.17$

$p$ -value =  $P(z < -6.17 \text{ when } H_0 \text{ is true})$

= area under the standard normal ( $z$ ) curve to the left of  $-6.17$   
 $\approx 0$

- If a significance level of .01 is used, then

$$P\text{-value} \approx 0 \leq .01 = \alpha$$

- So the null hypothesis should be **rejected**
- The data is much more consistent with the conclusion that **true average intake is in fact smaller than the RDA**

# R: Hypothesis Testing

```
t.test(x,  
mu=,  
alternative=,  
conf.level=).
```

# R: Hypothesis Testing

**alternative** =

c( 'two.sided' ,  
'less' ,  
'greater' )

# R: Hypothesis Testing

**conf.level =**  
**0.95...)**

TRY  
it  
in  
R

# R: Hypothesis Testing



R\_testing\_a.R

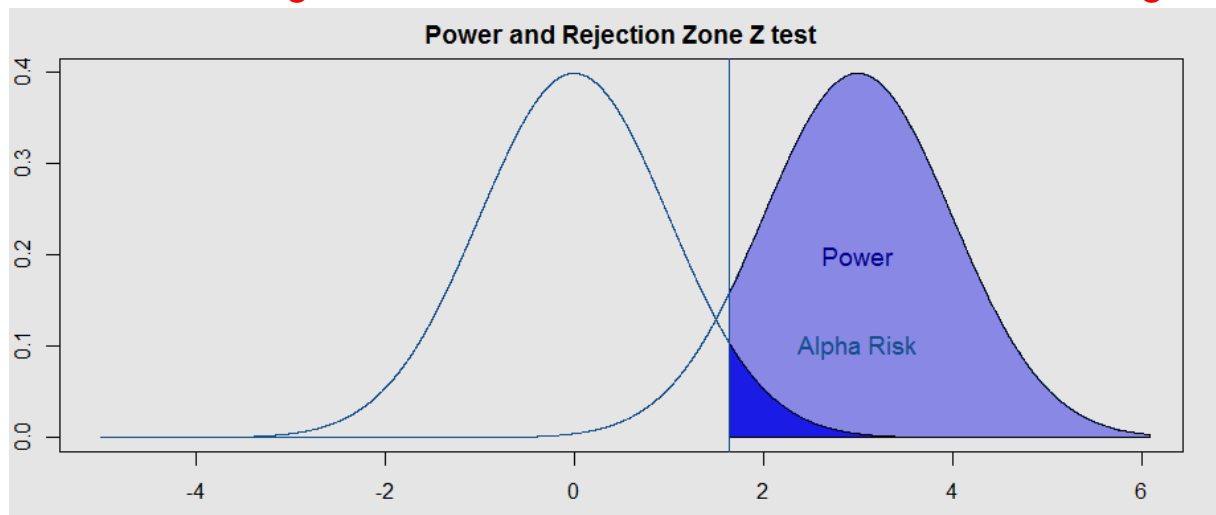
# Test Statistics & p-values: power

Statistical Power (檢定力) =  $(1 - \beta)$

檢定力受到樣本數量(sample size)、變異大小(magnitudes of the variances)、顯著水平、兩個母體間的平均值差異

高檢定力(power 0.7~1.0):

代表若虛無假設 $H_0$ 是false時檢定可以拒絕 $H_0$ 的可能性



# R: Hypothesis Testing

```
power.t.test(n,  
delta=,  
sd=,  
sig.level=).
```



# R: Hypothesis Testing

```
power.t.test(  
power=NULL,  
type=,  
alternative=).
```

# R: Hypothesis Testing

```
type =  
c( 'two.sample' ,  
  'one.sample' ,  
  'paired' )
```

# R: Hypothesis Testing

**alternative =**

**c( 'two.sided' ,  
'one.sided' )**

TRY  
it  
in  
R

# R: Hypothesis Testing



R\_testing\_a.R

一般從批次樣本隨機抽樣的結果來做檢定。  
此時擁有幾個問題需要回答：

Q1. 如何提出檢定的假設 ( $H_0$ ,  $H_a$ )?

Q2. 如何根據樣本資訊做出決策 (拒絕/無法拒絕)?

Q3. 做出這一決策有可能犯什麼錯誤 ( $\alpha, \beta$ )?

Q4. 決策的結論該如何解釋?

# Tests Concerning a Difference Between two Means: Independent Samples



一般用來檢驗兩個母體、程序的差異

- Hypothesis testing is often used as a basis for comparing two populations, processes, or treatments.

## The Two-Sample $t$ Test

- Null hypothesis:  $H_0: \mu_1 - \mu_2 = \Delta$  ( $\Delta$  denotes the null value)

- Test statistic:  $t = \frac{\bar{x}_1 - \bar{x}_2 - \Delta}{\sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}}$

- $p$ -value: When  $H_0$  is true, the test statistic has approximately a  $t$  distribution with

- Where  $se = s / \sqrt{n}$

(Note: df rounded down to nearest integer.)

$$df = \frac{[(se_1)^2 + (se_2)^2]^2}{\frac{(se_1)^4}{n_1 - 1} + \frac{(se_2)^4}{n_2 - 1}}$$

# Tests Concerning a Difference Between two Means: Independent Samples



兩組隨機樣本互相獨立，且皆來自常態分佈的母體，如果樣本個數 $n$ 皆大於30，則無需常態分佈的假設

可使用z-test

Assumptions:

- The two random samples are selected independently, both from underlying normal population, process, or treatment response distributions.
- If the sample sizes are large (usually both  $n_1 > 30$  and  $n_2 > 30$  will suffice), the Central Limit Theorem implies that the normality assumption is no longer necessary. In this case, the test statistic can be denoted by  $z$ , and the  $p$ -value calculated by reference to the  $z$  curve.



# Tests Concerning a Difference Between two Means:

## Independent Samples: An Example

市區管線惡化情況: 案例探討 Fusion Process 對於管線張力強度影響 (tensile strength)

### Deterioration of municipal pipeline networks

- The data on tensile strength (psi) of liner specimens both when a certain fusion process was used and when this process was not used:

1. No fusion:	2748	2700	2655	2822	2511			
	3149	3257	3213	3220	2753			
	$n_1 = 10$		$\bar{x}_1 = 2902.8$		$s_1 = 277.3$	$se_1 = 87.69$		
2. Fused:	3027	3356	3359	3297	3125	2910	2889	2902
	$n_2 = 8$		$\bar{x}_2 = 3108.1$		$s_2 = 205.9$	$se_2 = 72.80$		

# Tests Concerning a Difference Between two Means: Independent Samples: An Example

The deterioration of many municipal pipeline networks across the country is a growing concern. One technology proposed for pipeline rehabilitation uses a flexible liner threaded through existing pipe. The article “Effect of Welding on a High-Density Polyethylene Liner” (*J. of Materials in Civil Engr.*, 1996: 94–100) reported the following data on tensile strength (psi) of liner specimens both when a certain fusion process was used and when this process was not used:

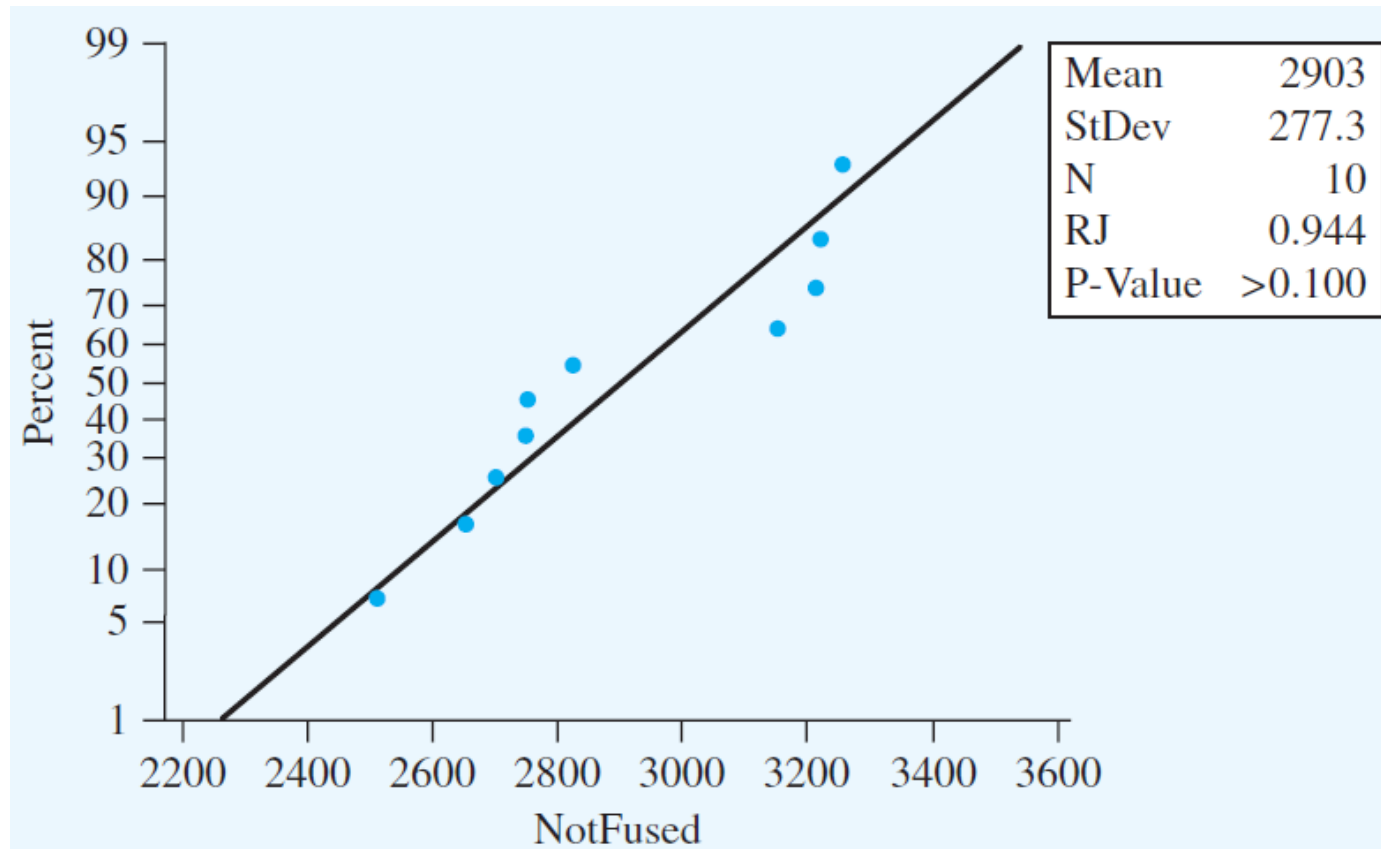
1. No fusion:	2748	2700	2655	2822	2511				
	3149	3257	3213	3220	2753				
	$n_1 = 10$		$\bar{x}_1 = 2902.8$		$s_1 = 277.3$		$se_1 = 87.69$		
2. Fused:	3027	3356	3359	3297	3125	2910	2889	2902	
	$n_2 = 8$		$\bar{x}_2 = 3108.1$		$s_2 = 205.9$		$se_2 = 72.80$		

Figure 8.5 shows *normal probability plots* from Minitab. These plots employ a probability scale rather than the normal quantiles discussed previously, but the critical issue is the same: Is the pattern of plotted points reasonably close to linear? There certainly is some wiggling in these plots, but not enough to suggest that the normality assumption is implausible. Furthermore, the *P*-values that appear along with the plots are for formal tests of the assertion that the underlying distributions are normal (we discuss this test in Section 8.4). Because each *P*-value exceeds .1, the hypothesis of normality cannot be rejected.

# Tests Concerning a Difference Between two Means: Independent Samples: An Example

## Is the distribution Normal? 常態分佈檢定

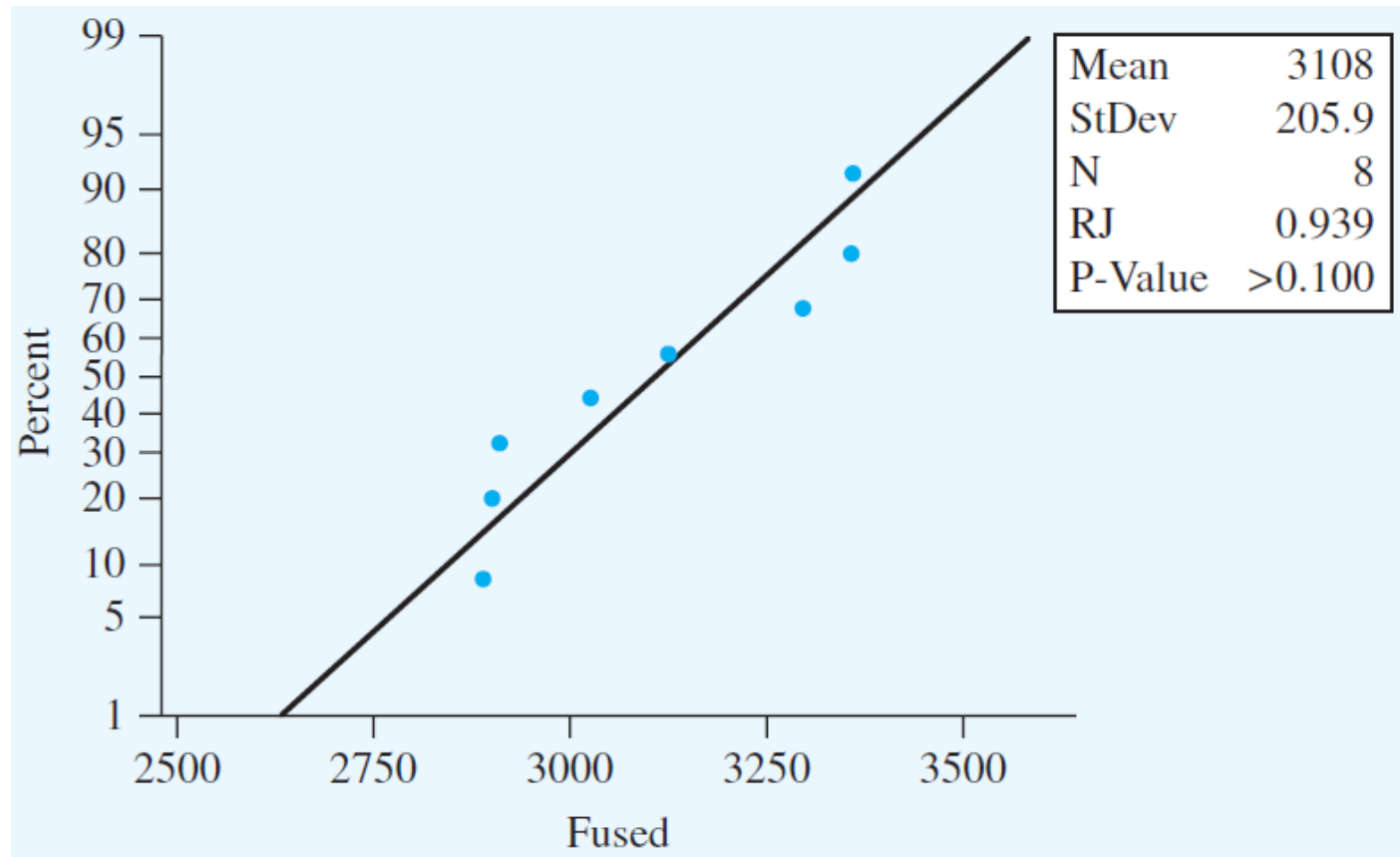
Now the question is: Is the pattern of plotted points reasonably close to linear? (Ryan-Joiner test)



# Tests Concerning a Difference Between two Means: Independent Samples: An Example

## Is the distribution Normal? 常態分佈檢定

Now the question is: Is the pattern of plotted points reasonably close to linear? (Ryan-Joiner test)



# Tests Concerning a Difference Between two Means: Independent Samples: An Example

檢查樣本資料型態特性，並設計虛無假設 $H_0$

1. Let  $\mu_1$  be the true average tensile strength of specimens when the no-fusion treatment is used and  $\mu_2$  denote the true average tensile strength when the fusion treatment is used.
2.  $H_0: \mu_1 - \mu_2 = 0$  (no difference in the true average tensile strengths for the two treatments)
3.  $H_a: \mu_1 - \mu_2 < 0$  (true average tensile strength for the no-fusion treatment is less than that for the fusion treatment, so the investigators' conclusion is correct)

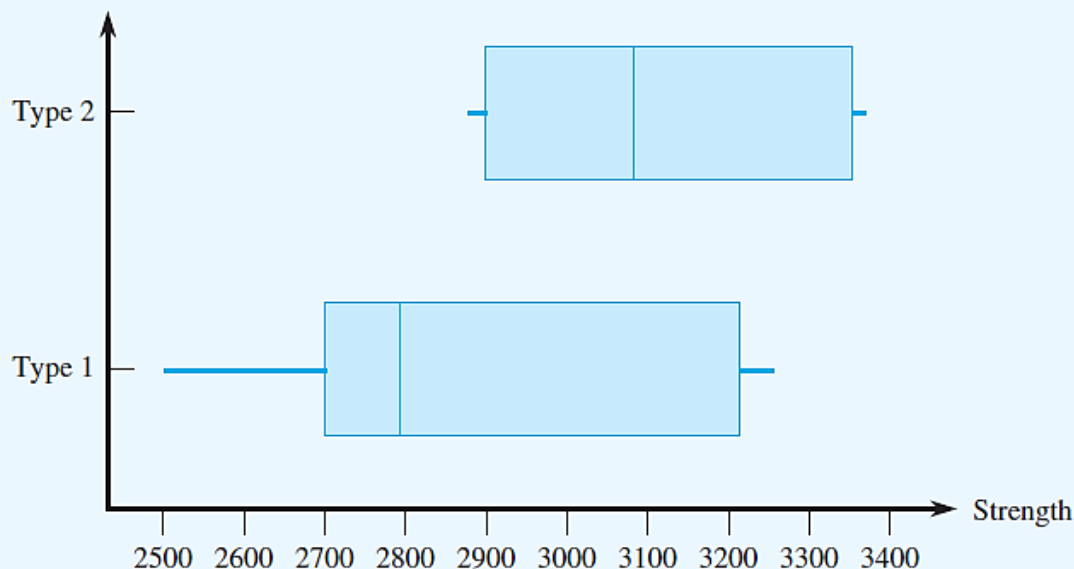


圖 8.6 強度數據的比較盒型圖。

# Tests Concerning a Difference Between two Means: Independent Samples: An Example

4. The null value is  $\Delta = 0$ , so the test statistic is

$$t = \frac{\bar{x}_1 - \bar{x}_2}{\sqrt{\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}}}$$

5. We now compute both the test statistic value and the df for the test:

$$t = \frac{2902.8 - 3108.1}{\sqrt{\frac{(277.3)^2}{10} + \frac{(205.9)^2}{8}}} = \frac{-205.3}{113.97} = -1.8$$

$$df = \frac{[(87.69)^2 + (72.80)^2]^2}{(87.69)^4/9 + (72.80)^4/7} = 15.94$$

p-value = 0.046 >  $\alpha = 0.01$   
無法拒絕 $H_0$

so the test will be based on 15 df.

6. Appendix Table VI shows that the area under the 15 df  $t$  curve to the right of 1.8 is .046, so the  $P$ -value for a lower-tailed test is also .046. The following Minitab output summarizes all the computations:

Twosample T for nofusion vs fused

	N	Mean	StDev	SE Mean
nofusion	10	2903	277	88
fused	8	3108	206	73

95% C.I. for mu nofusion-mu fused: (-448, 38)

T-Test mu nofusion = mu fused (vs <): T= - 1.80 P = 0.046 DF=15

p-value = 0.046 <  $\alpha = 0.05$   
勉強拒絕 $H_0$  代表不同程序還是會造成強度上的差異

7. Using a significance level of .05, we can barely reject the null hypothesis in favor of the alternative hypothesis, confirming the conclusion stated in the article. However, someone demanding more compelling evidence might select  $\alpha = .01$ , a level for which  $H_0$  cannot be rejected.

# R: Shapiro-Wilk normality test

# shapiro.test (x).

# R: Test to compare Two Variances

**var.test**  
**(x, y, ratio = 1).**



# R: Test to compare Two Variances

**t.Test (**  
**x,y,alternative**  
**= "less"**

# R: Test to compare Two Variances

```
, var.equal =  
, conf.level = 0  
).
```

TRY  
it  
in  
R

# R: Hypothesis Testing



R\_testing\_b.R

# Tests Concerning a Difference Between two Means: Paired Data



## The Paired $t$ Test

- Null hypothesis:  $H_0: \mu_d = \Delta$ ,  $\mu_d$  denotes the population mean difference
- Test statistic: 
$$t = \frac{\bar{d} - \Delta}{s_d / \sqrt{n}}$$
- **$p$ -value**: Calculated from the  $t$  curve with  $n - 1$  df as described previously. The test is upper-tailed, lower-tailed, or two-tailed, depending on whether the inequality in  $H_a$  is  $>$ ,  $<$ , or  $\neq$ , respectively.
- Assumptions: The sample differences  $d_1, \dots, d_n$  have been randomly selected from a difference population having a normal distribution. If  $n$  is large, the normality assumption is not necessary; the test statistic is labeled  $z$ , and the  **$p$ -value** is determined from the  $z$  curve.

# Tests Concerning a Difference Between two Means: Paired Data: An Example

不同工作環境條件對於手臂的影響，抽樣樣本數量為16

## Example 8.7

Musculoskeletal neck-and-shoulder disorders are all too common among office staff who perform repetitive tasks using visual display units. The article “Upper-Arm Elevation During Office Work” (*Ergonomics*, 1996: 1221–1230) reported on a study to determine whether more varied work conditions would have any impact on arm movement. The accompanying data was obtained from a sample of  $n = 16$  subjects. Each observation is the amount of time, expressed as a proportion of total time observed, during which arm elevation was below  $30^\circ$ . The two measurements from each subject were obtained 18 months apart. During this period, work conditions were changed, and subjects were allowed to engage

in a wider variety of work tasks. Does the data suggest that true average time during which elevation is below  $30^\circ$  differs after the change from what it was before the change?

Subject:	1	2	3	4	5	6	7	8
Before:	81	87	86	82	90	86	96	73
After:	78	91	78	78	84	67	92	70
Difference:	3	-4	8	4	6	19	4	3
Subject:	9	10	11	12	13	14	15	16
Before:	74	75	72	80	66	72	56	82
After:	58	62	70	58	66	60	65	73
Difference:	16	13	2	22	0	12	-9	9

Figure 8.7 shows a normal probability plot of the 16 differences; the pattern in the plot is quite straight, supporting the normality assumption. A boxplot of these differences appears in Figure 8.8; the boxplot is located considerably to the right of zero, suggesting that perhaps  $\mu_d > 0$  (note also that 13 of the 16 differences are positive and only two are negative).

# Tests Concerning a Difference Between two Means:

## Paired Data: An Example

**Example 8.7: Determining the impact of varied work conditions on arm movement.**

- The data was obtained from a sample of  $n = 16$  subjects.

Subject:	1	2	3	4	5	6	7	8
Before:	81	87	86	82	90	86	96	73
After:	78	91	78	78	84	67	92	70
Difference:	3	-4	8	4	6	19	4	3
Subject:	9	10	11	12	13	14	15	16
Before:	74	75	72	80	66	72	56	82
After:	58	62	70	58	66	60	65	73
Difference:	16	13	2	22	0	12	-9	9

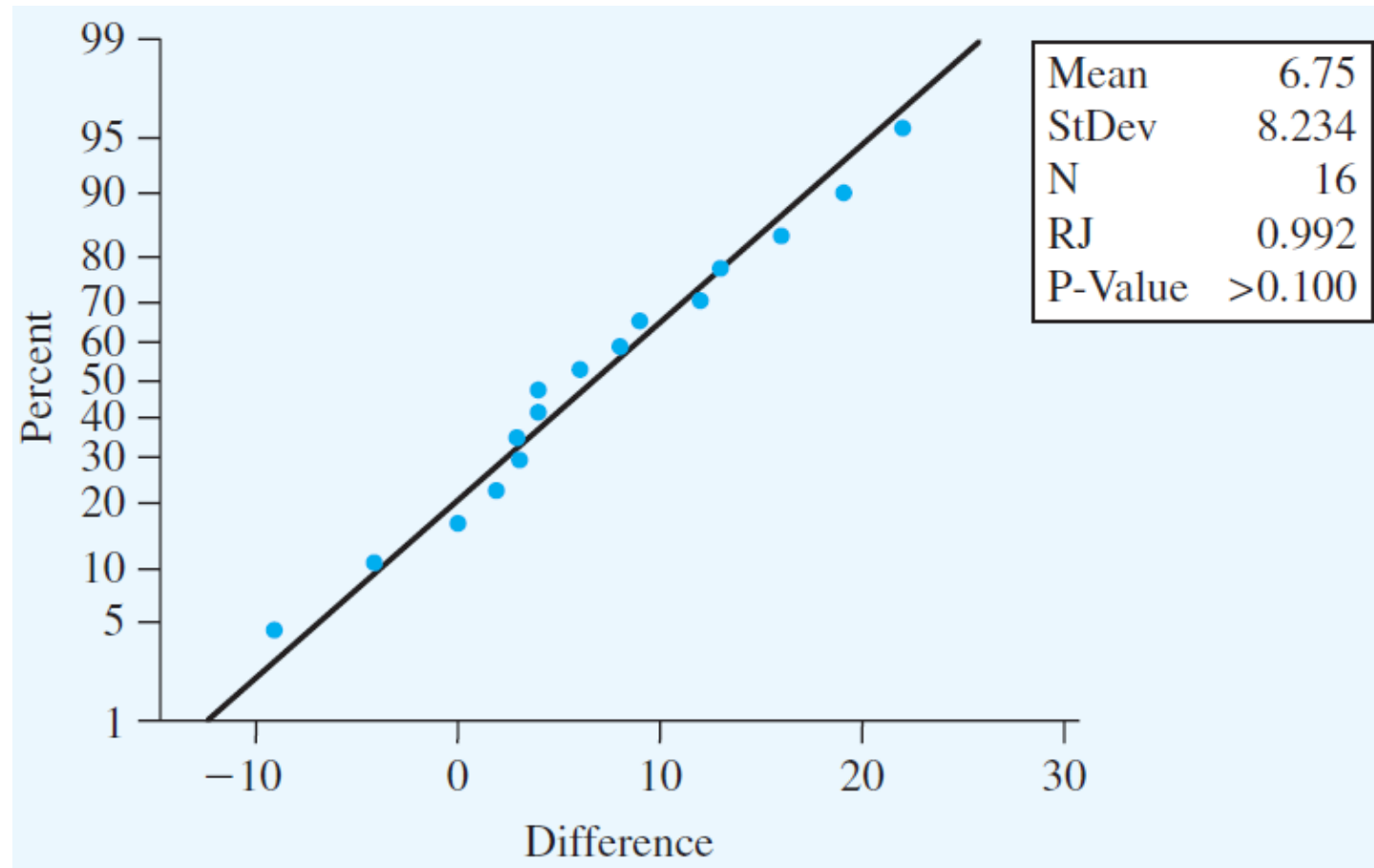
18個月後將手臂抬高  
30度的平均工作時間

- Each observation is the amount of time, expressed as a proportion of total time observed, during which arm elevation was below  $30^\circ$ .
- The two measurements from each subject were obtained 18 months apart.
- During this period, work conditions were changed, and subjects were allowed to engage in a wider variety of work tasks.

# Tests Concerning a Difference Between two Means:

## Paired Data: An Example

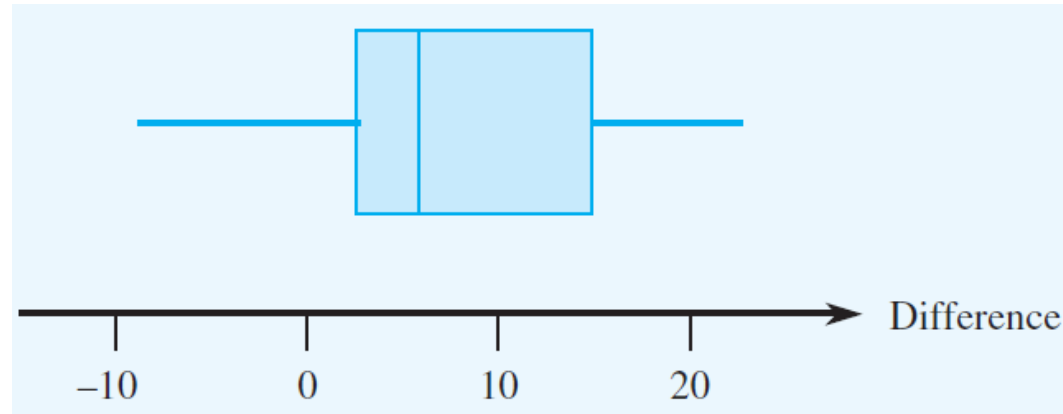
### Normality Test





# Tests Concerning a Difference Between two Means: Paired Data: An Example

檢查樣本資料型態特性，並設計虛無假設 $H_0$



- Does the data suggest that true average time during which elevation is below  $30^\circ$  differs after the change from what it was before the change? Supporting difference  $> 0$
- We use the recommended sequence of steps to test the appropriate hypotheses.

# Tests Concerning a Difference Between two Means: Paired Data: An Example

手部姿勢的不同，對於平均工作時數確實有影響

- Let  $\mu_d$  denote the true average difference between elevation time before the change in work conditions and time after the change.

- $H_0: \mu_d = 0$

- $H_a: \mu_d \neq 0$

$$t = \frac{\bar{d} - 0}{s_d / \sqrt{n}} = \frac{\bar{d}}{s_d / \sqrt{n}}$$

$$n = 16, \sum d_i = 108, \sum d_i^2 = 1746, \bar{d} = 6.75, s_d = 8.234, t \approx 3.3$$

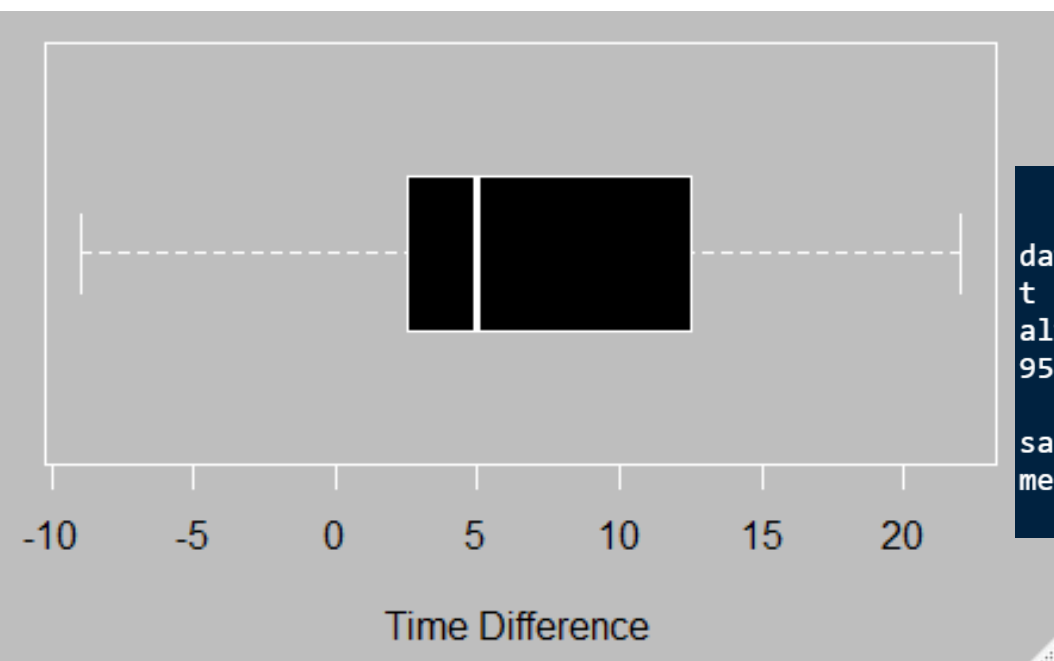
- The area to the right of 3.3 under the  $t$  curve with 15 df is .002 (see Appendix Table VI).
- The inequality in  $H_a$  implies that a two-tailed test is appropriate, so the  $P$ -value is  $\sim .004$  (Minitab gives .0051).
- Since  $.004 < .01$ , the null hypothesis can be rejected at either significance level .05 or .01.
- The true average difference between times is nonzero; so the true average time after the change is different from that before the change.

# Tests Concerning a Difference Between two Means: Paired Data: An Example

```

113 #7.
114 # -----paired data t-test-----
115 pair <- c(3,-4,8,4,6,19,4,3,16,13,2,22,0,12,-9,9)
116 # normality test
117 shapiro.test(pair)
118 # boxplot
119 par(col.axis='black',bg='gray',fg='white'
120     , mai = c(0.9,0.9,0.7,0.3), cex = 0.5, cex.lab = 1.0 ,cex.main = 1)
121 par(mfrow = c(1,1))
122 boxplot(pair,xlab = 'Time Difference', col = 'black',
123         horizontal = TRUE)
124 # paired t test
125 t.test(pair, alternative = 'two.sided')

```



## One Sample t-test

```

data: pair
t = 3.2791, df = 15, p-value = 0.005072
alternative hypothesis: true mean is not equal to 0
95 percent confidence interval:
 2.362371 11.137629
sample estimates:
mean of x
 6.75

```

# 課堂練習: 學號-姓名-ch11-testing.R

data(iris) 鳶尾花資料

種類setosa及versicolor的萼片(sepal)長度資料是否存在差異? 如果有差異其現象為何? 區間估計為何?

(考慮顯著水平5%,  $H_0: \mu_1 - \mu_2 = 0$ ;  $H_a: \mu_1 - \mu_2 \neq 0$ )

請參考以下步驟進行分析:

(0) data(iris) (讀入內建資料庫, 若不知道如何整理資料, 可以直接載入檔案

iris\_setosa\_versicolor\_SepalLength.csv)

(1) shapiro.test() (Normality Test 常態分佈檢定)

(2) geom\_boxplot() (Box Plot 盒鬚圖)

(3) Test Statistics (Two sample z test, two-sided)

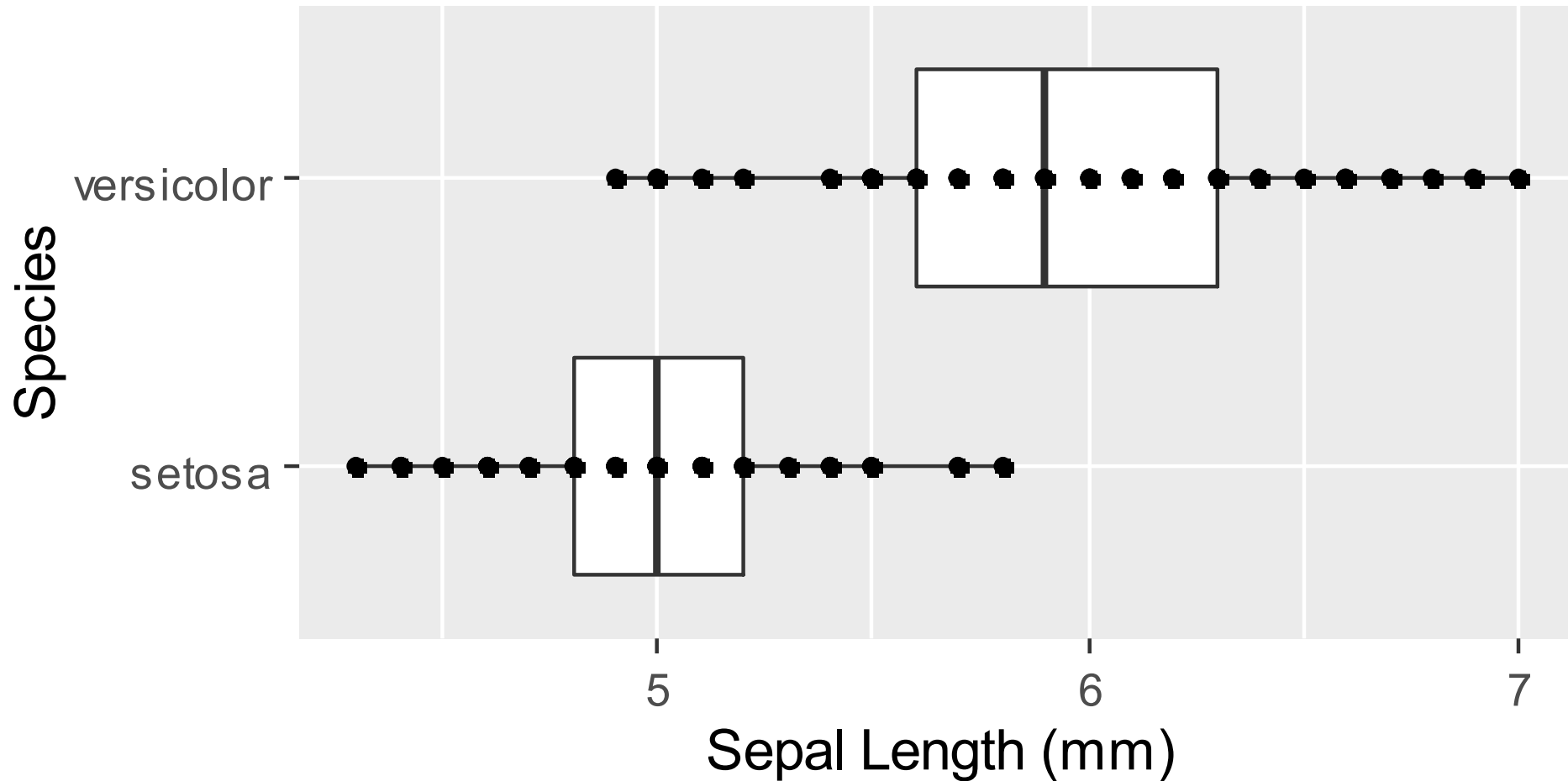


# R: Useful function

```
z.test(x,y,  
alternative =  
  "two.sided" ,  
sigma.x = ,  
sigma.y = ,  
mu = 0, conf.level = ).
```

# 課堂練習: 學號-姓名-ch10-estimation.R

Boxplot Sepal data



# 課堂練習: 學號-姓名-ch10-estimation.R

## Two-sample z-Test

```
data: d.versicolor and d.setosa
z = 10.521, p-value < 2.2e-16
alternative hypothesis: true difference in means is not equal to 0
95 percent confidence interval:
 0.7567495 1.1032505
sample estimates:
mean of x mean of y
 5.936    5.006
```

