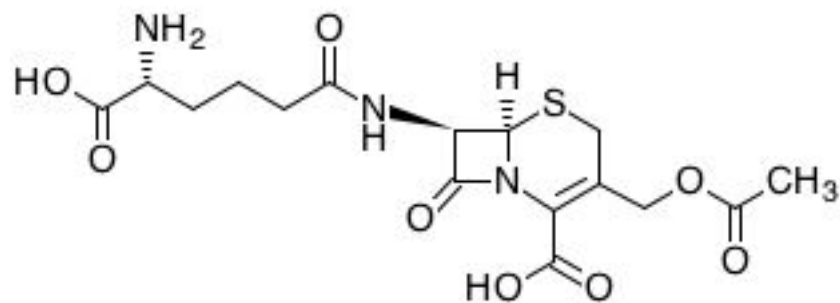
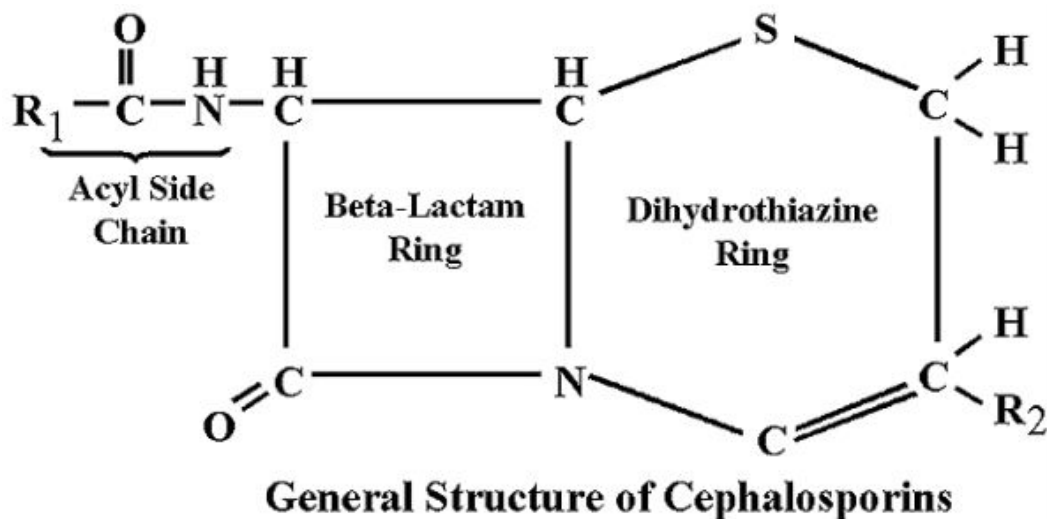


# Cefalosporin Production

Agneyo Ganguly

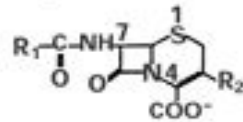
# Cefalosporins



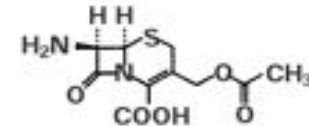
**Cefalosporin C**

# Semisynthetic Cefalosporins

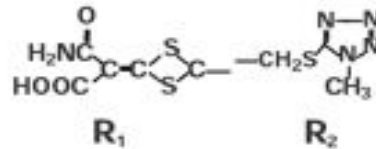
**Cephem nucleus**



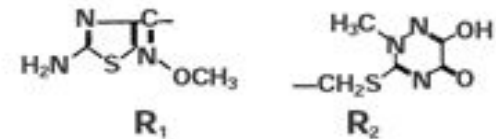
**7-ACA**



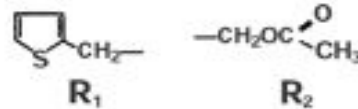
**Cefotetan**



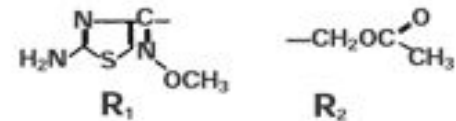
**Ceftriaxone**



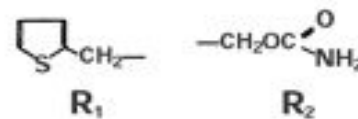
**Cephalothin**



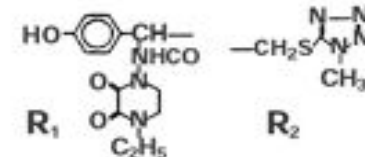
**Cefotaxime**



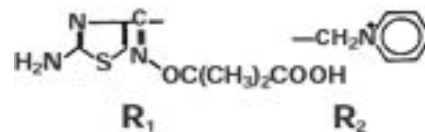
**Cefoxitin**



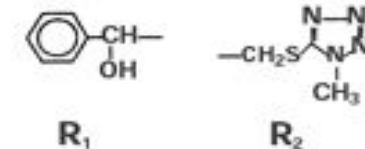
**Cefoperazone**



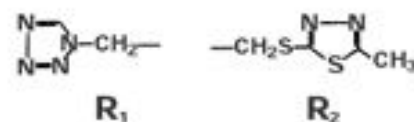
**Ceftazidime**



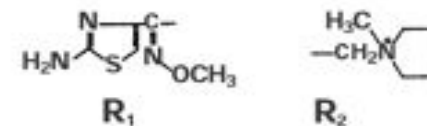
**Cefamandole**



**Cefazolin**



**Cefepime**

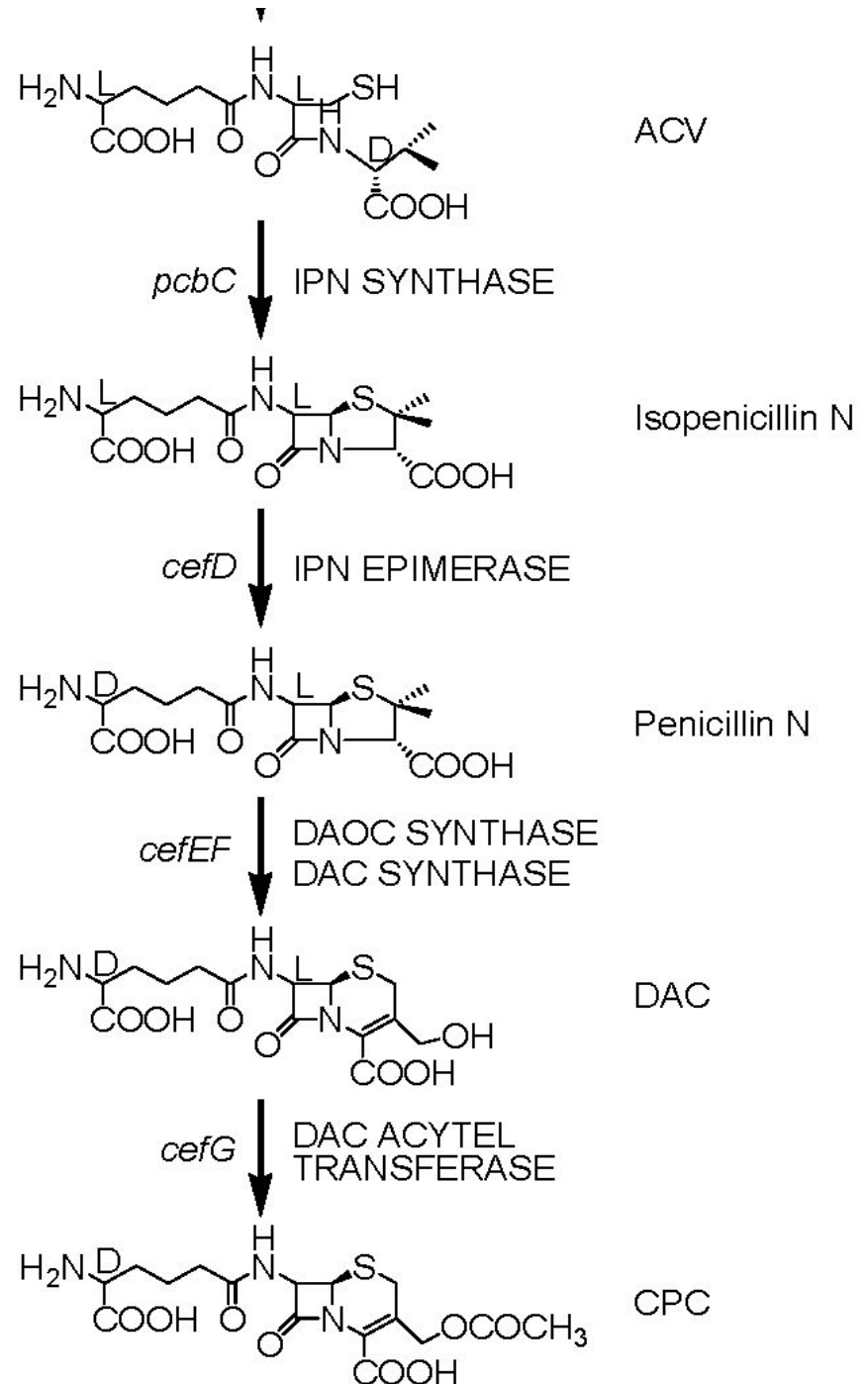


# Cefalosporin biosynthesis

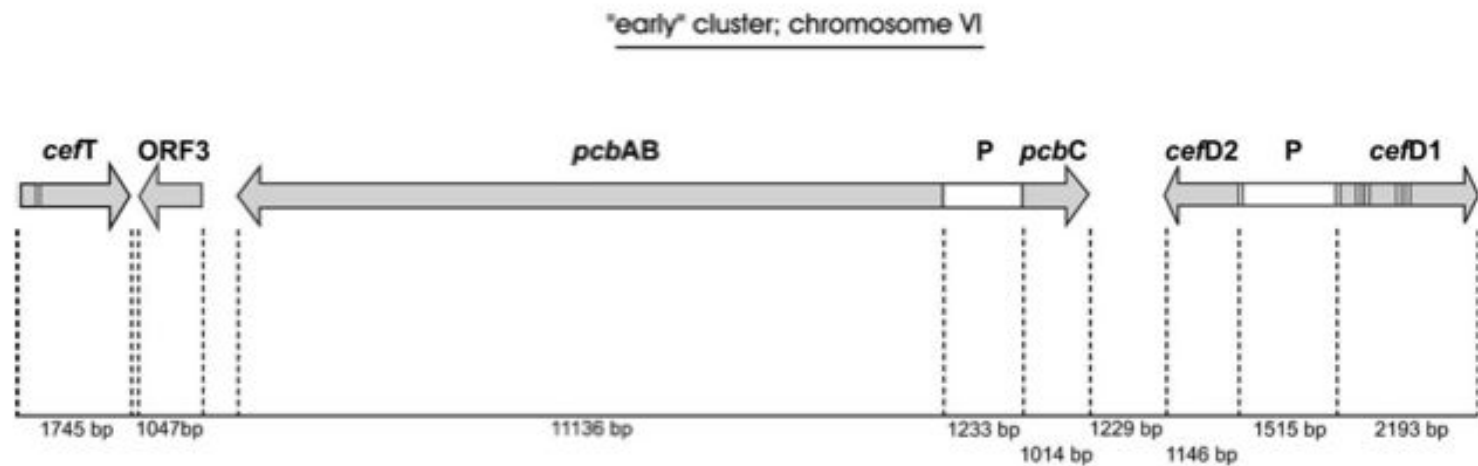
## Genes involved

deacetoxyCefC (DAOC)

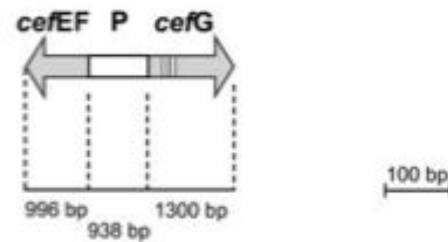
deacetylCefC (DAC)



# Cefalosporin gene cluster

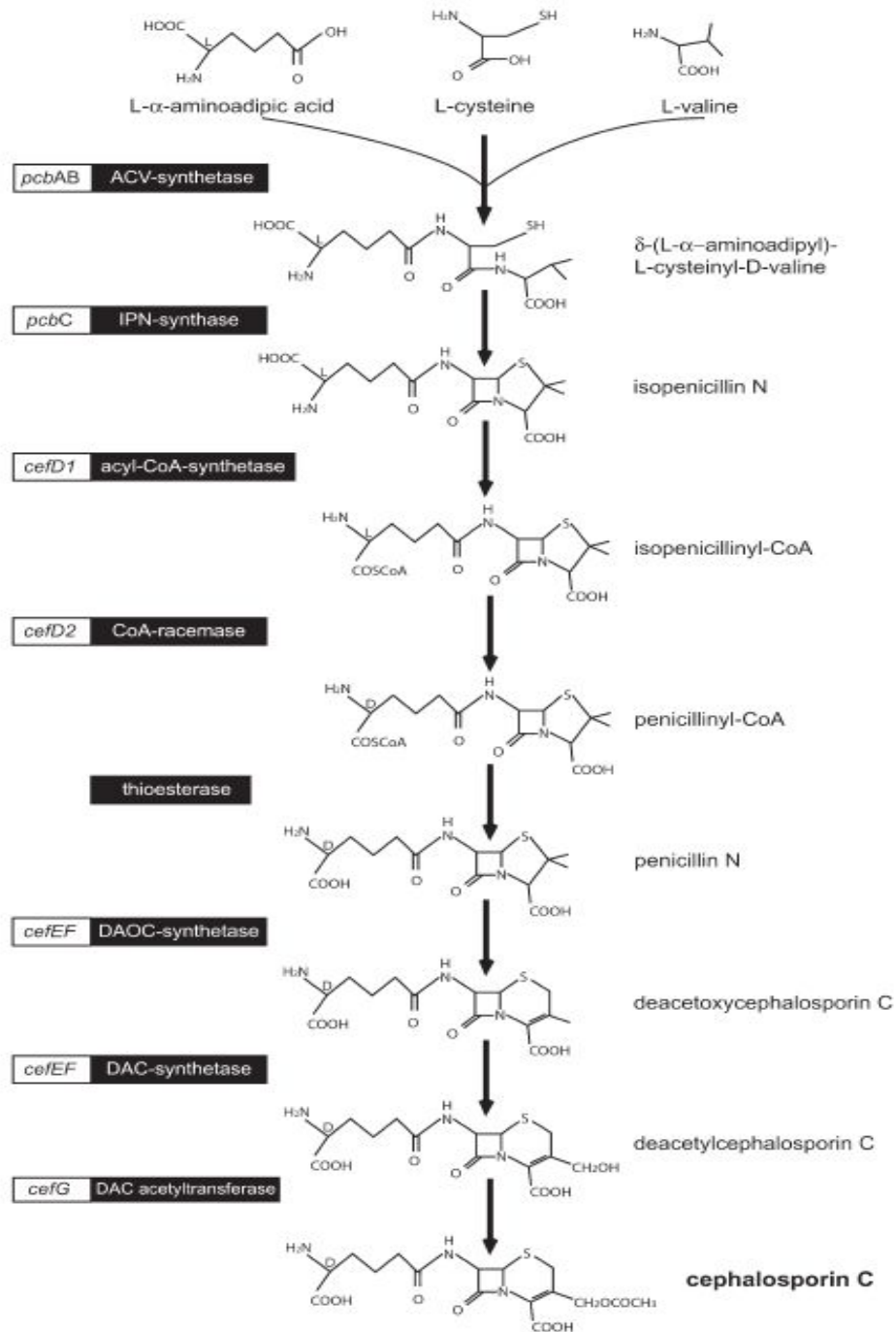


"late" cluster; chromosome II

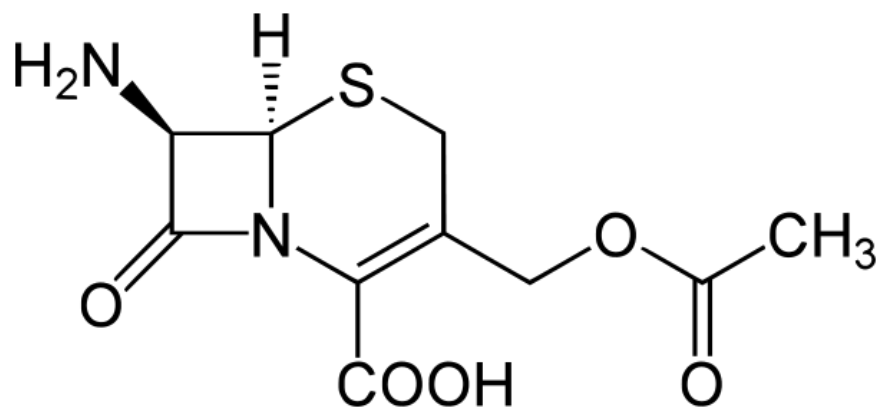


**Table 1** Designation of genes, which have been isolated and characterized from *Acremonium chrysogenum*

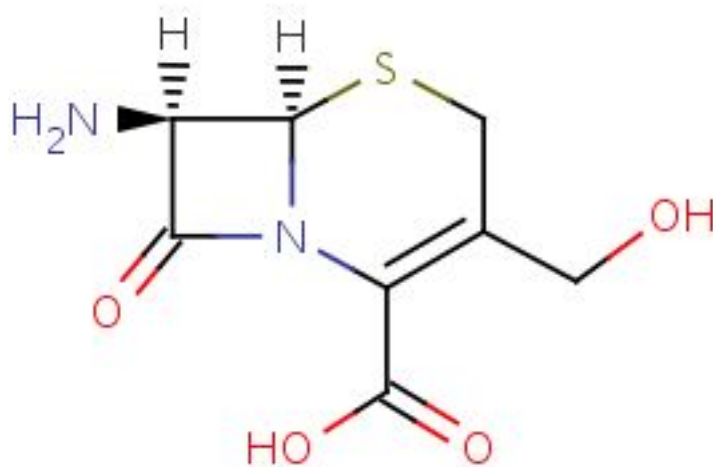
| Gene abbreviation                 | Product  |
|-----------------------------------|--|
| <i>pcb AB</i> (syn. <i>acvA</i> ) | $\delta$ -(L- $\alpha$ -aminoadipyl)-L-cysteinyl-D-valine synthetase |
| <i>pcbC</i> (syn. <i>ipnA</i> )   | isopenicillin N synthase   |
| <i>cefD1</i>                      | acyl-CoA-synthetase  |
| <i>cefD2</i>                      | acyl-CoA-racemase  |
| <i>cefEF</i>                      | deacetoxycephalosporin C/deacetylcephalosporin C synthetase          |
| <i>cefG</i>                       | acetyl-CoA: deacetylcephalosporin C acetyltransferase                |
| <i>lys2</i>                       | $\alpha$ -aminoadipate reductase                                     |
| <i>mecB</i>                       | cystathionine- $\gamma$ -lyase                                       |
| <i>cpcR1</i>                      | cephalosporin C regulator 1  |
| <i>cre1</i>                       | carbon catabolite repressor CRE1                                     |
| <i>pacC</i>                       | pH-dependent transcription factor PACC                               |



# Industrial intermediates



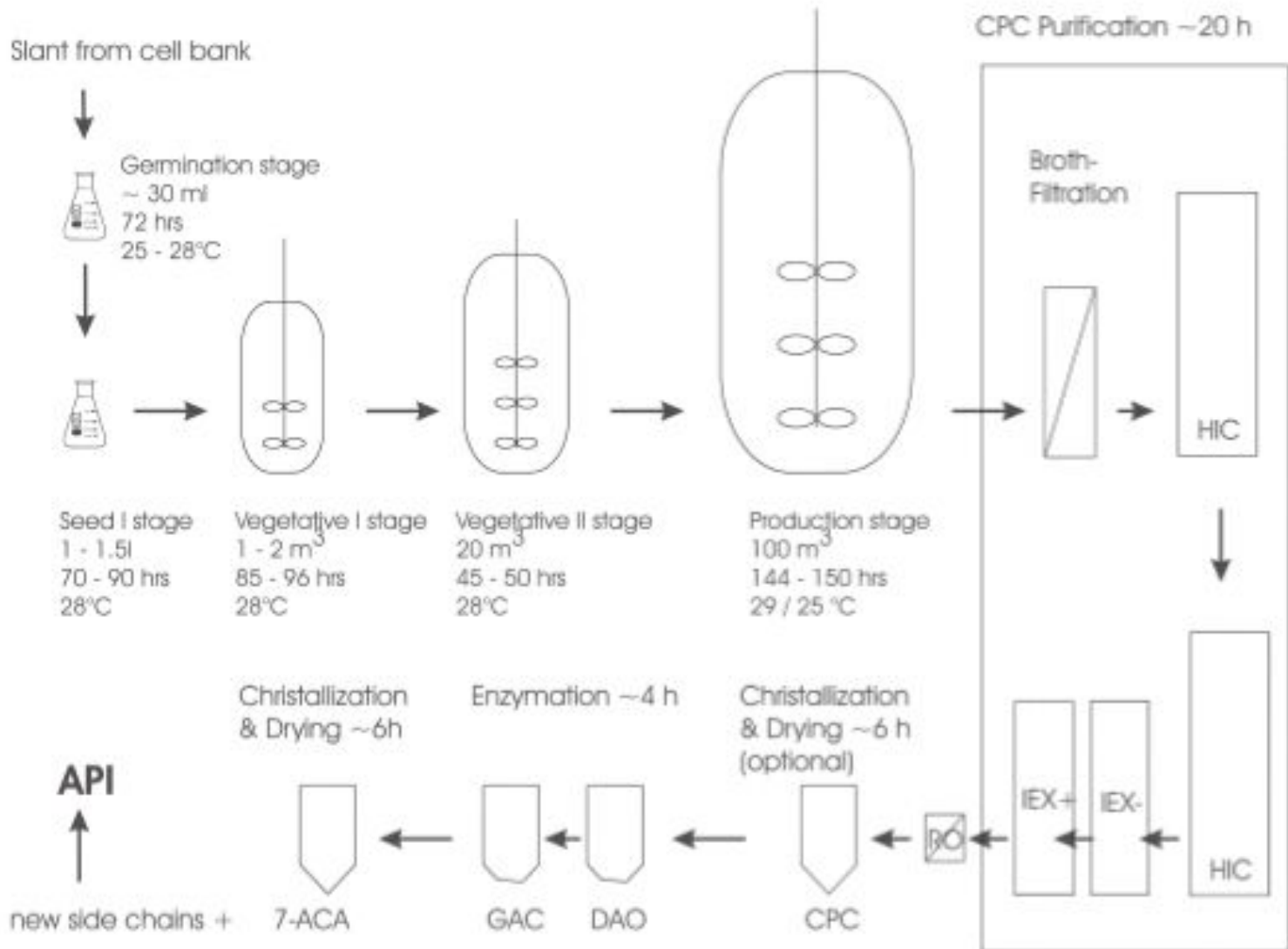
7-aminocefalosporanic acid (7-ACA)



Deacetyl-7-aminocefalosporanic acid (7-ADCA)



# Cefalosporin production : Steps Involved



# Purification of CPC

*A.Chrysogenum* fermentation broth



Filtration

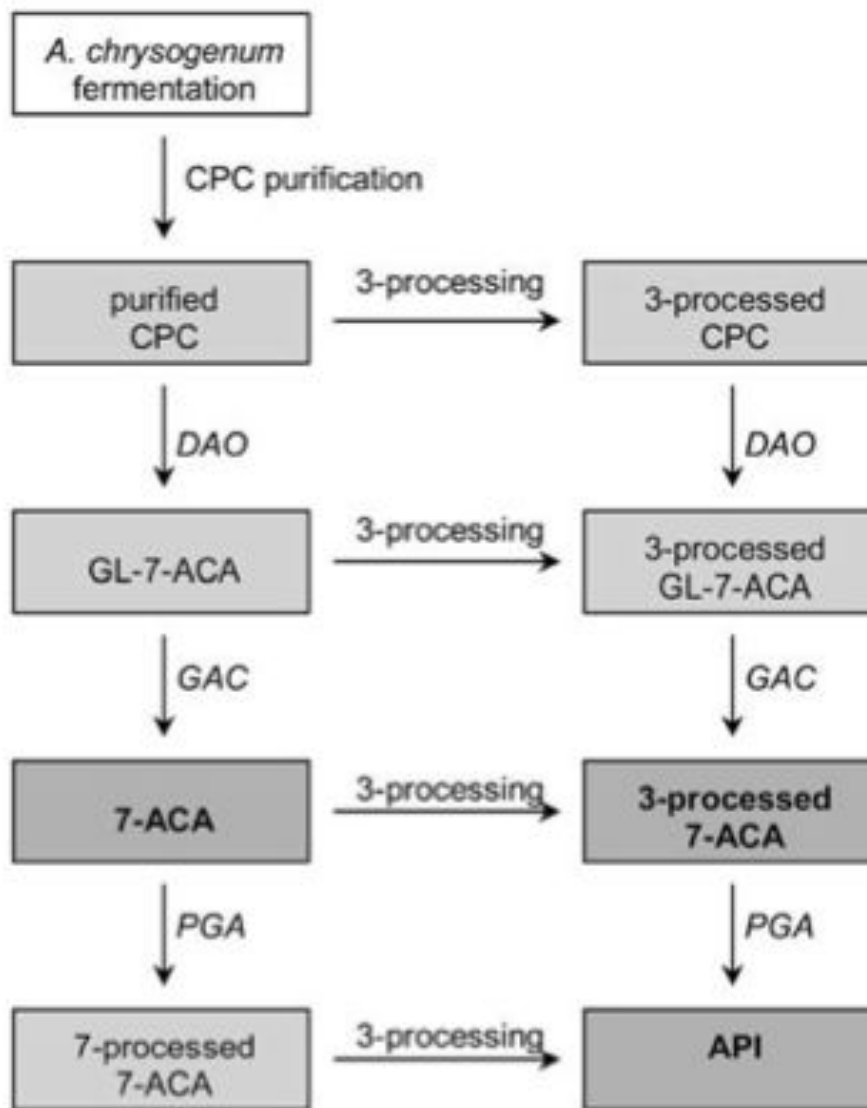


Large scale HIC columns for removal of proteins, peptides



1. Scavenger cloumn: operated at pH5.5-6
2. Adsorber resin: Higher capacity. pH based separation of CPC from DAC and DAOC
3. Anion exchange column: CPC binds along with other anionic pigments and small molecules. Changing ionic strength ensures separation.

# Synthetic routes from CPC to 7-ACA and 7,3 derivatives



# Enzymatic conversion of CPC to 7-ACA

