

Sample Paper. Good
BURROUGHS LIMITED - DECIMAL CURRENCY PROGRAMME.

Basic Test No. 1.

TIME AND ACCURACY ARE OF EQUAL IMPORTANCE.

- Do all figuring in the space provided -

NAME DATE

START TIME FINISH TIME = .15 MINUTES

SCORE = 7590.

QUESTION 1.

Add the following filling in the blank squares with the numbers you think are correct.

$$\begin{array}{r} 4, 3 6 \boxed{5} \\ 2 5 6 \\ 4, \boxed{9} 8 3 \\ \boxed{9}, 7 5 4 \\ 4 \boxed{8} \\ 8 3 7 + \end{array}$$

ANSWER

$$\boxed{2} 0, 2 4 3$$

✓ ~~90~~

QUESTION 2.

Subtract the following five figure numbers filling in the blank squares to arrive at the correct answer.

$$\begin{array}{r} 5 \boxed{4}, 9 \boxed{7} 7 \\ \boxed{3} 7, \boxed{9} 8 \boxed{5} - \\ \hline 1 6, 9 9 2 \end{array}$$

ANSWER

✓ ~~6090~~

QUESTION 3.

Divide the following.

589,407 Divided by 17.

ANSWER

34671 ✓ ~~10090~~

QUESTION 4.

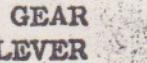
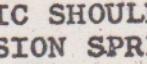
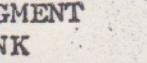
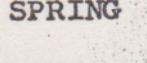
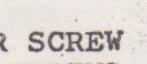
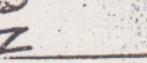
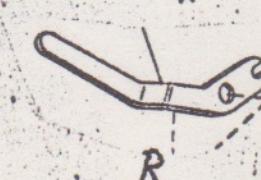
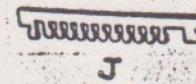
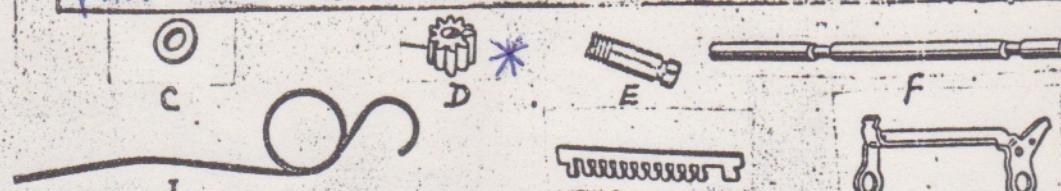
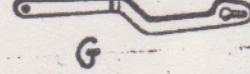
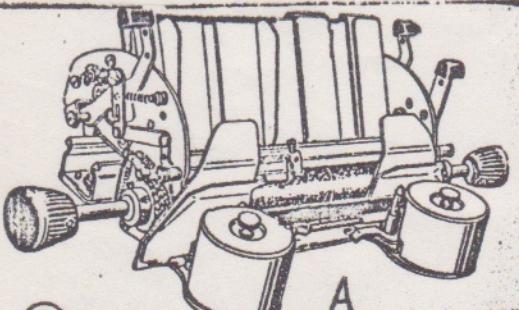
Multiply 5677888 by 78

ANSWER

442875264 ✓ ~~4380~~

510

NAME..... DATE..... TOTAL TIME 1-7.....

SCORE TESTS 1-4
TIME 1-4SCORE TESTS 5-7
TIME 5-7

Y.

J.

I.

COMB

M.

SHOULDER SCREW

T.

TENSION SPRING

O.

SLEEVE

P.

GEAR SEGMENT

L.

BELLCRANK

AC.

ECCENTRIC SHOULDER SCREW

W.

COMPRESSION SPRING

P.

RATCHET GEAR

R.

OFFSET LEVER

D.

J.

Y.

PINION GEAR

V.

SPIDER SPRING

2.

RACK ASSEMBLY

U.

THUMB SCREW

I.

TYPE PIECE

I.

TORSION SPRING

R.

CARRIAGE

G.

LINK

N.

ECCENTRIC COLLAR

E.

SPRING ANCHOR SCREW

H.

J.

Q.

CLIP

C.

WASHER

K.

SCREW

S.

GEAR

A.

CAM

B.

HANDLE

F.

SHAFT

A.

CHUTE

X.

KEYBOARD

these are

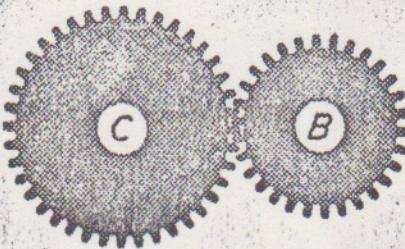
Section One

Test II

Score _____

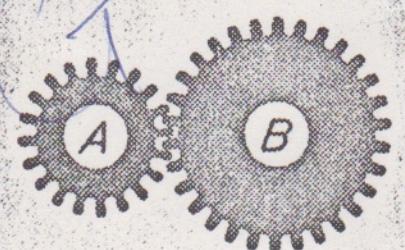
Underline all correct answers for each question.

1. When gear C drives gear B, the shaft speed of gear B is (faster than, slower than, the same as) the shaft speed of gear C.



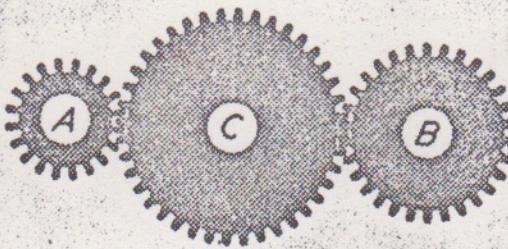
F

2. When gear A drives gear B, the shaft speed of gear A is (faster than, slower than, the same as) the shaft speed of gear B.



F

3. When gears B and C are driven by gear A, the shaft speed of gear A is (faster than, slower than, the same as) gear B.



F

4. The below train of gears is driven by gear C.

In the same direction

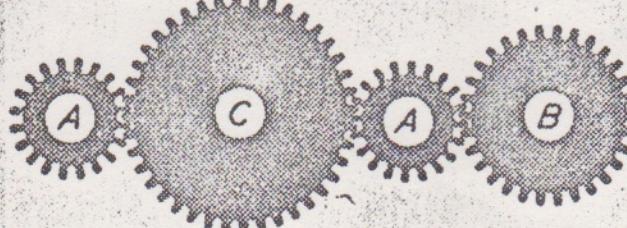
(at)

the same speed

Both A gears are turning:

In the opposite direction

different speeds



5. The below train of gears is being driven by gear C which is turning in a clockwise direction.

Clockwise

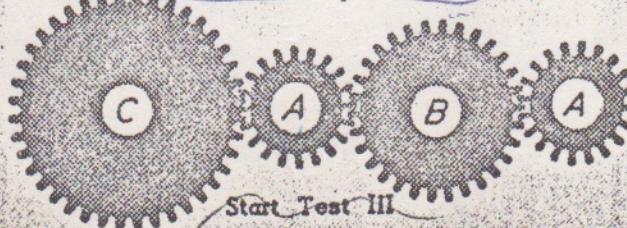
the same shaft speed as gear B.

Gears A are turning:

Counter-clockwise

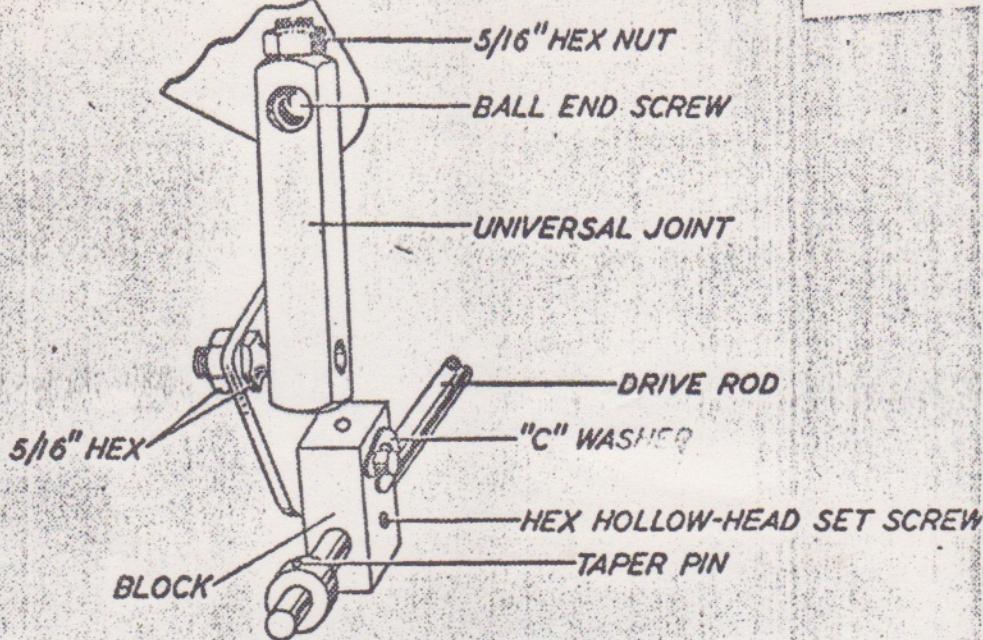
(at)

(faster) (slower) shaft speed than gear B.



Score _____

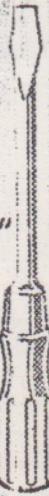
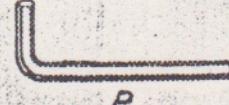
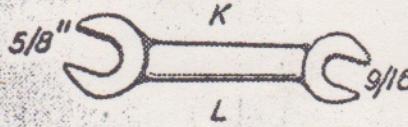
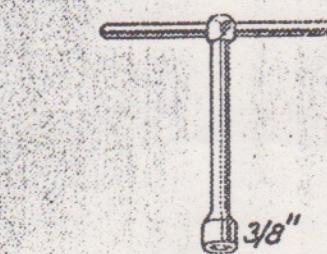
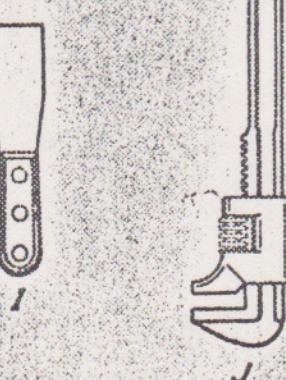
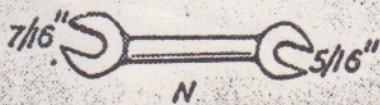
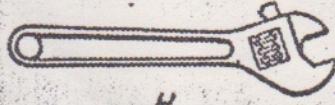
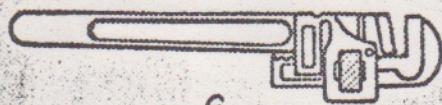
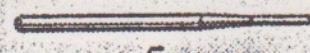
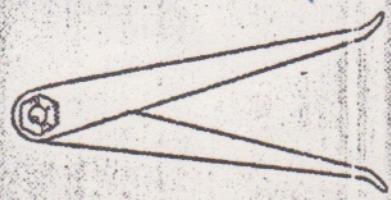
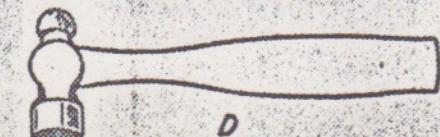
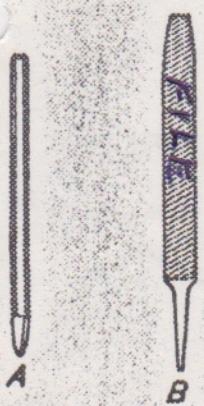
Good

Section One
Test III

If you were instructed to take this assembly completely apart, examine the parts and reassemble, list the key letters of the tools you should use.

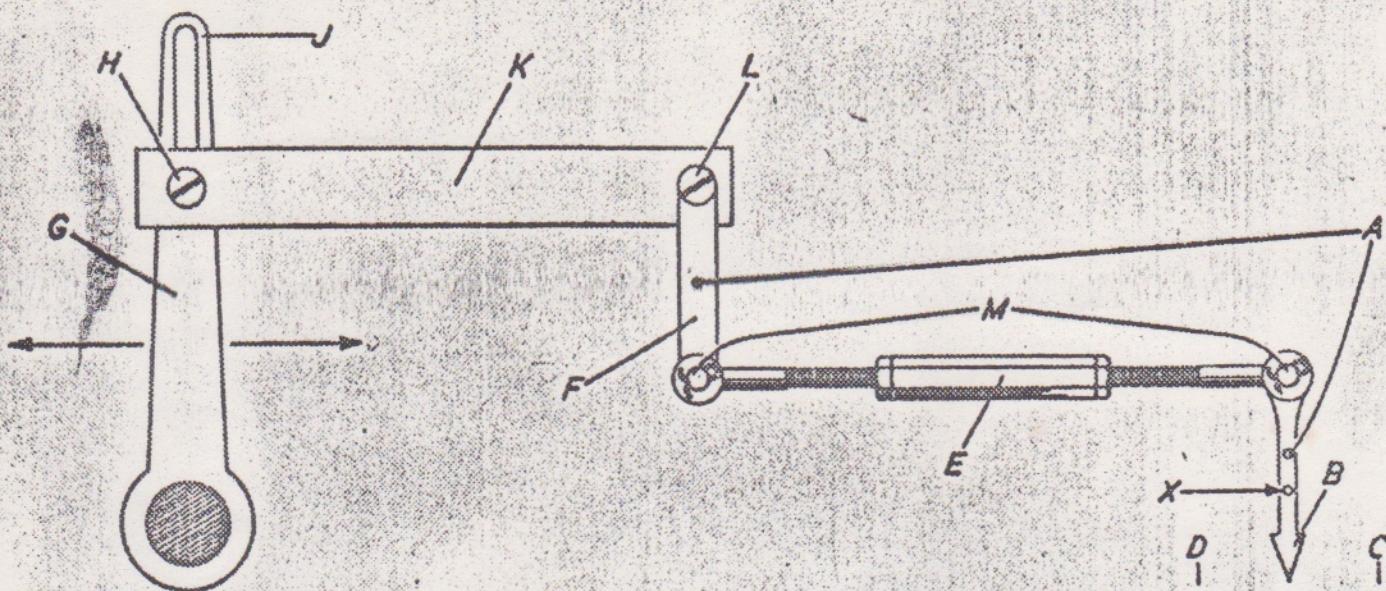
Q ✓
M ✓N ✓
E ✓P ✓
I OR C OR Q ACCEPTABLE
FOR REMOVING HOUSING CLIP

D ✓



Start Test IV

Good



In the above illustration, arm G is connected to a shaft which drives it back and forth in the direction indicated by the arrows. It is connected to a pointer B by means of bar K, link F and adjustable link assembly E. The points indicated by A are pivot points for pointer B and link F. Screws L and H are shoulder screws and allow free movement of bar K.

Visualize the movement of the parts connected to arm G as this arm is driven by its shaft, proceed to answer the questions by underlining the correct statement.

1. When arm G moves to the right, the pointer B will
 - a. remain on center
 - b. move in the direction of Line C**
 - c. move in the direction of Line D

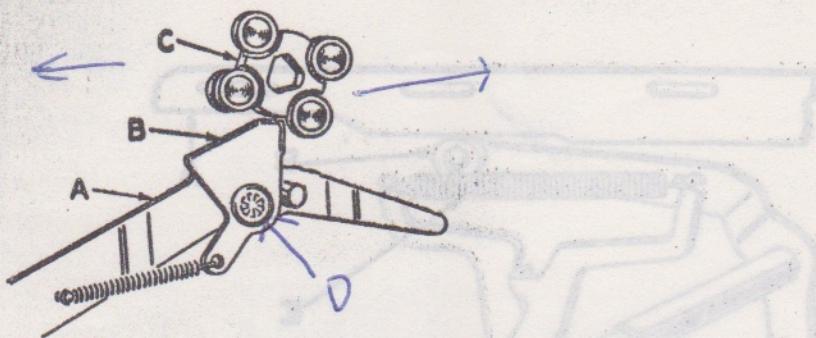
2. When Coupler E is adjusted, the distance between connecting points M can be increased or decreased. To accomplish this adjustment principle, the threads on the adjustable link must be
 - a. both right-hand threads
 - b. both left-hand threads
 - c. one right & one left-hand thread**

3. If pivot screw H were moved toward point J on arm G, and the movement of arm G remained the same would the movement of the pointer B
 - a. remain the same
 - b. increase**
 - c. decrease

4. If adjustable link assembly E were shortened, the stroke of pointer B would
 - a. reduce X
 - b. increase
 - c. remain the same**
 - d. remain the same but shift location between lines D & C

5. If the pivot point of pointer B were changed to location X, the stroke of this pointer would
 - a. be greater
 - b. be less**
 - c. remain the same

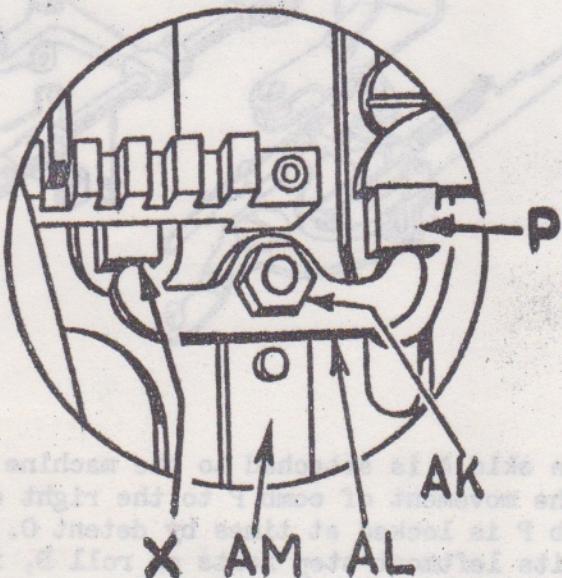
TEST QUESTIONS (CONT'D.)



21. Control roll assembly C is attached to a machine carriage which moves laterally right and left. Pass-by pawl B swings on arm A. Pawl B will lower arm A when control roll assembly C is moving to:

- Left
- Right
- Either direction
- Neither direction

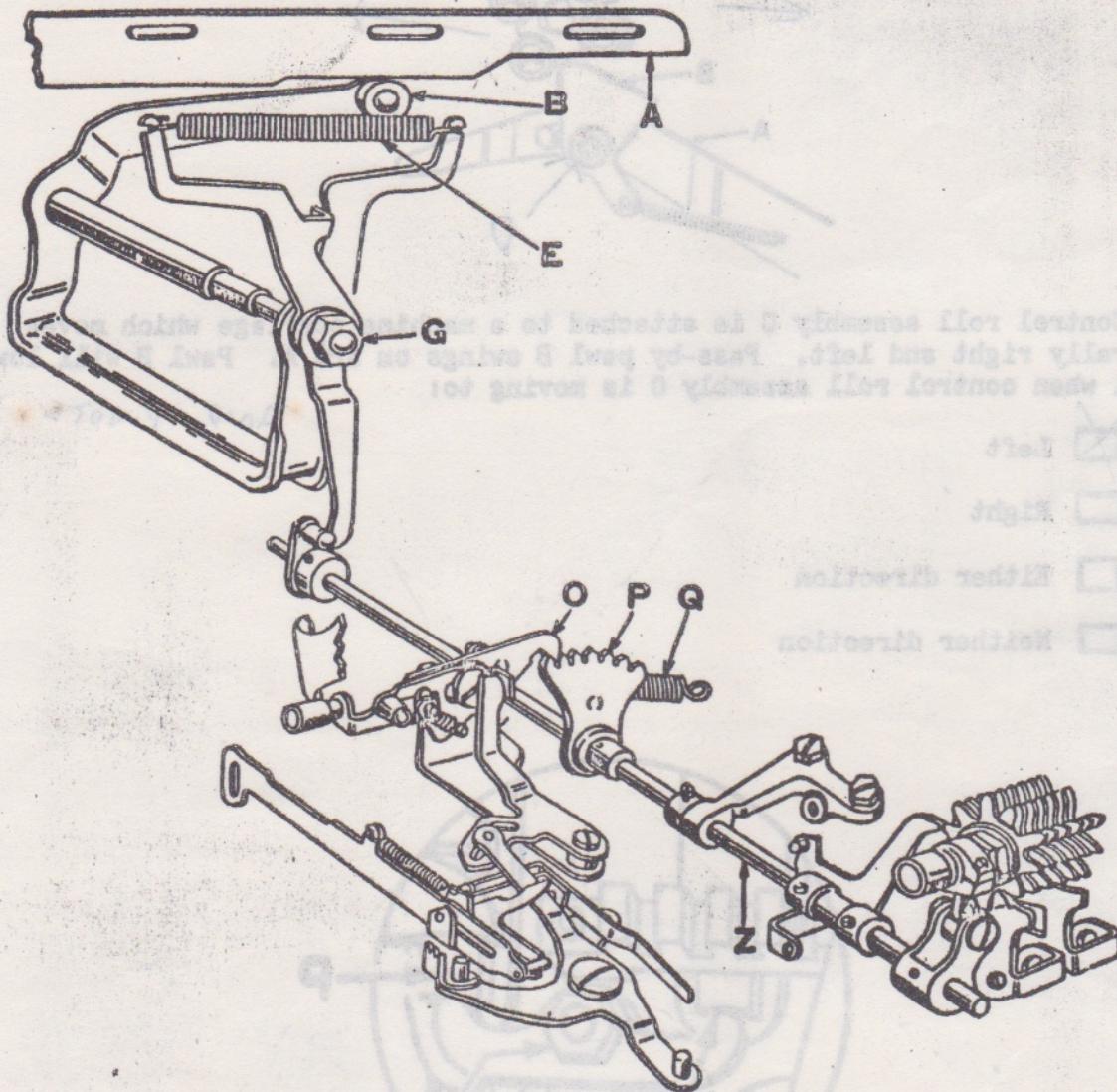
AND PIVOTS AT D



22. The center of rocker AL is fastened to slide AM and pivots at point AK. At all times slide AM holds rocker AL against studs X and P. Studs X and P move downward independently or together. When either stud is independently lowered a fixed distance, slide AM will be lowered $1/8"$. If both studs are simultaneously lowered the same fixed distance, how far will slide AM be moved?

- $1/8"$
- A greater distance
- A lesser distance

TEST QUESTIONS (CONT'D.)

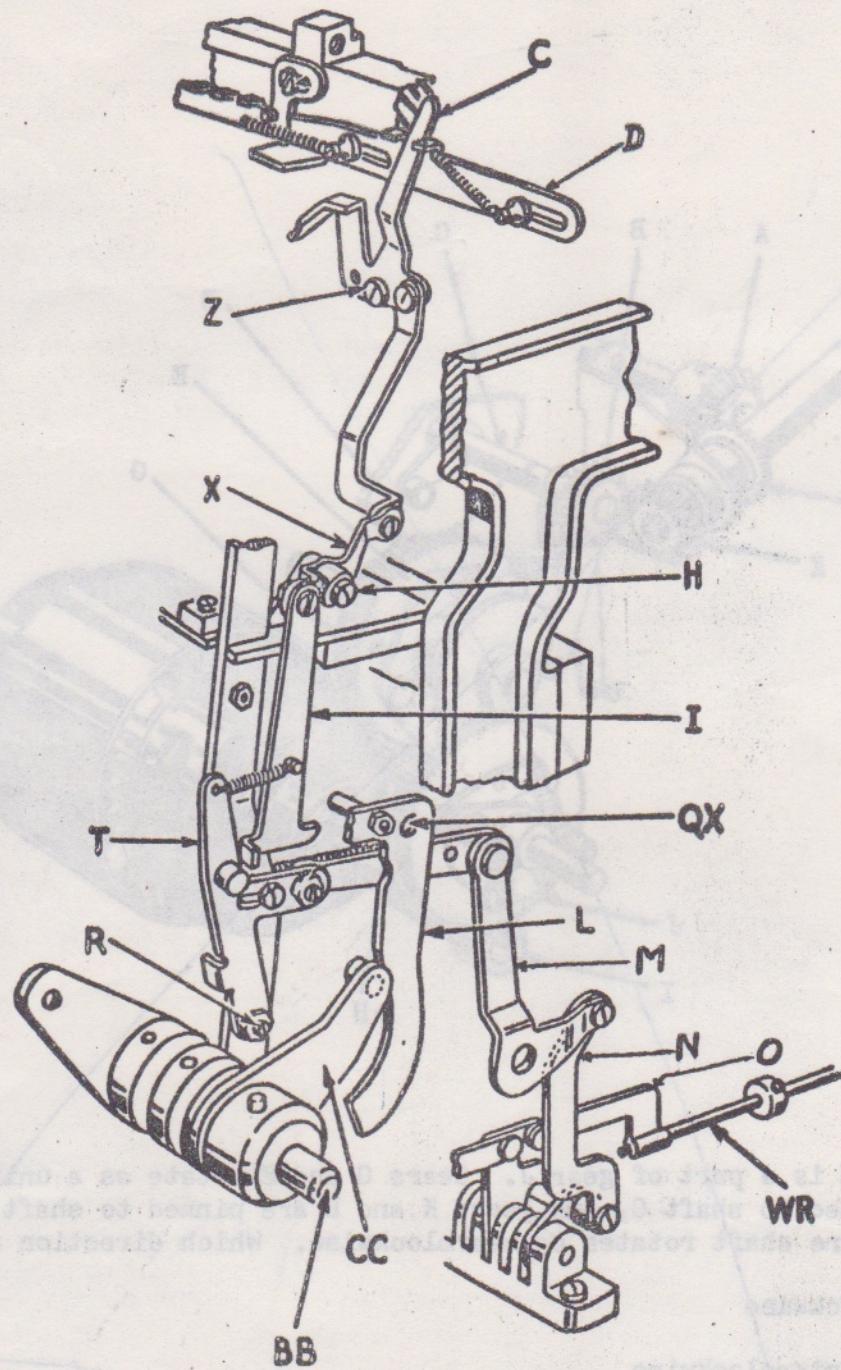


23. Register selection skid A is attached to the machine carriage. Comb P is pinned to shaft Z. The movement of comb P to the right or left is powered by springs E and Q. Comb P is locked at times by detent O. If skid A is moved to the right so that its leftmost step rests on roll B, in which direction will comb P rock when released by detent O?

Right

Left

TEST QUESTIONS (CONT'D.)

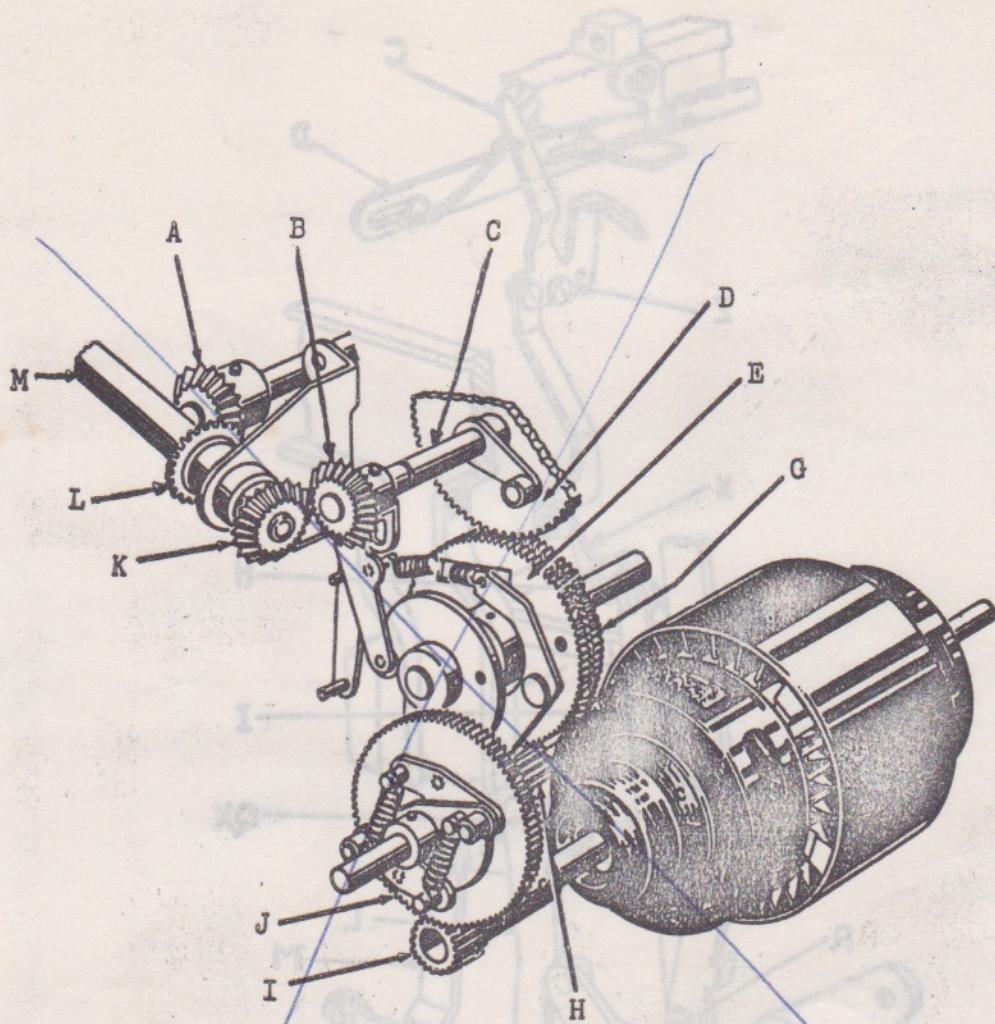


24. Bell crank C pivots at screw Z, bell crank X at screw H, lever T at screw R, lever L at QX, and arm CC on shaft BB. When a subtotal key is depressed, wire WR is pulled to the right which in turn through parts M, N, and O pulls lever T to swing arm I to the right. If the machine operation rocks arm CC clockwise, in which direction will slide D be moved?

Right

Left

TEST QUESTIONS (CONT'D.)



25. Gear H is a part of gear J. Gears G and E rotate as a unit. Gears D and B are pinned to shaft C, and gears K and L are pinned to shaft M. Gear I on the armature shaft rotates counterclockwise. Which direction does gear A rotate?

- Clockwise
- Counterclockwise

*Remove gear test
as an alternative*