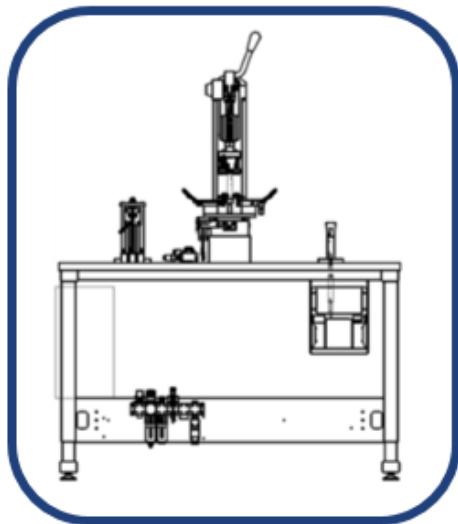
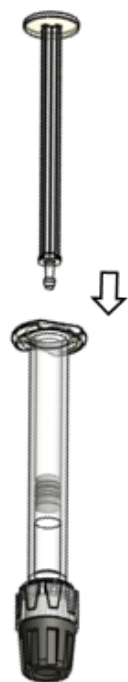


Material Attributes:

- Materials Tolerances
- Temperature
- Fill volume
- Silicon layer
- Stopper position



Process Parameters:

Distance, Speed, Force,
Hold time



Quality Attributes:

- Stopper Position
- Inserted Plunger (snapped in)
- Sterility